

GROUP 6 - CLUTCH

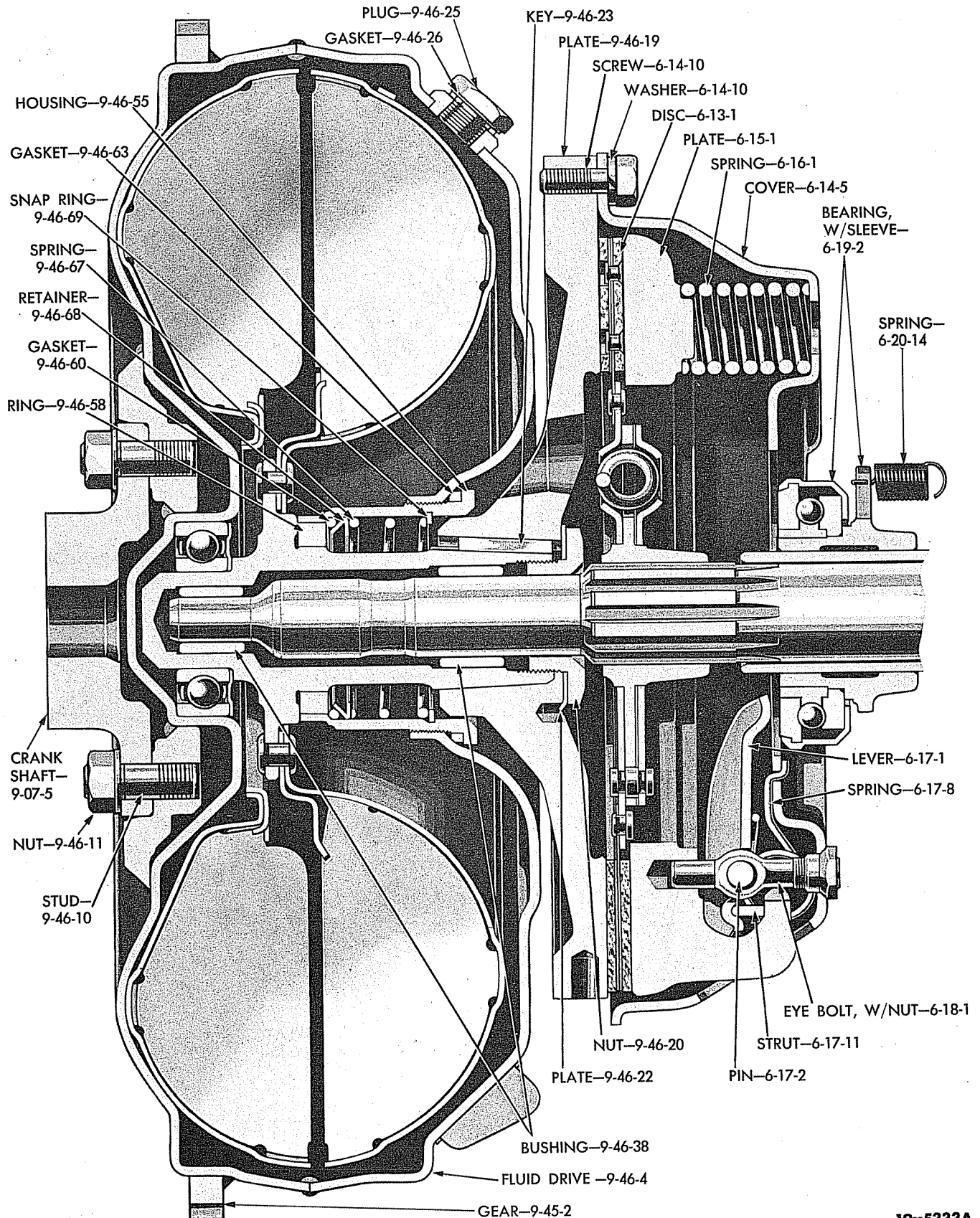
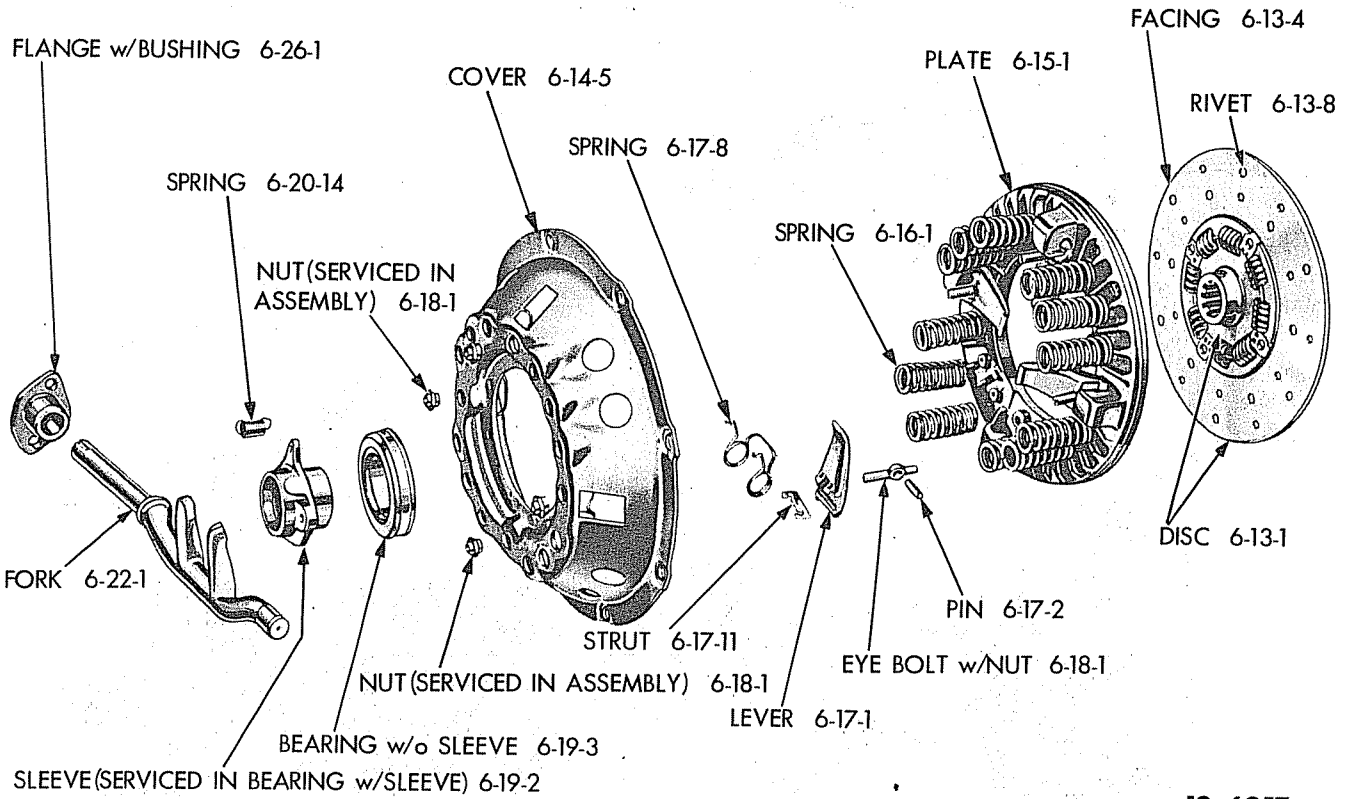


Plate 6-1

FLUID DRIVE (SECTIONAL VIEW)

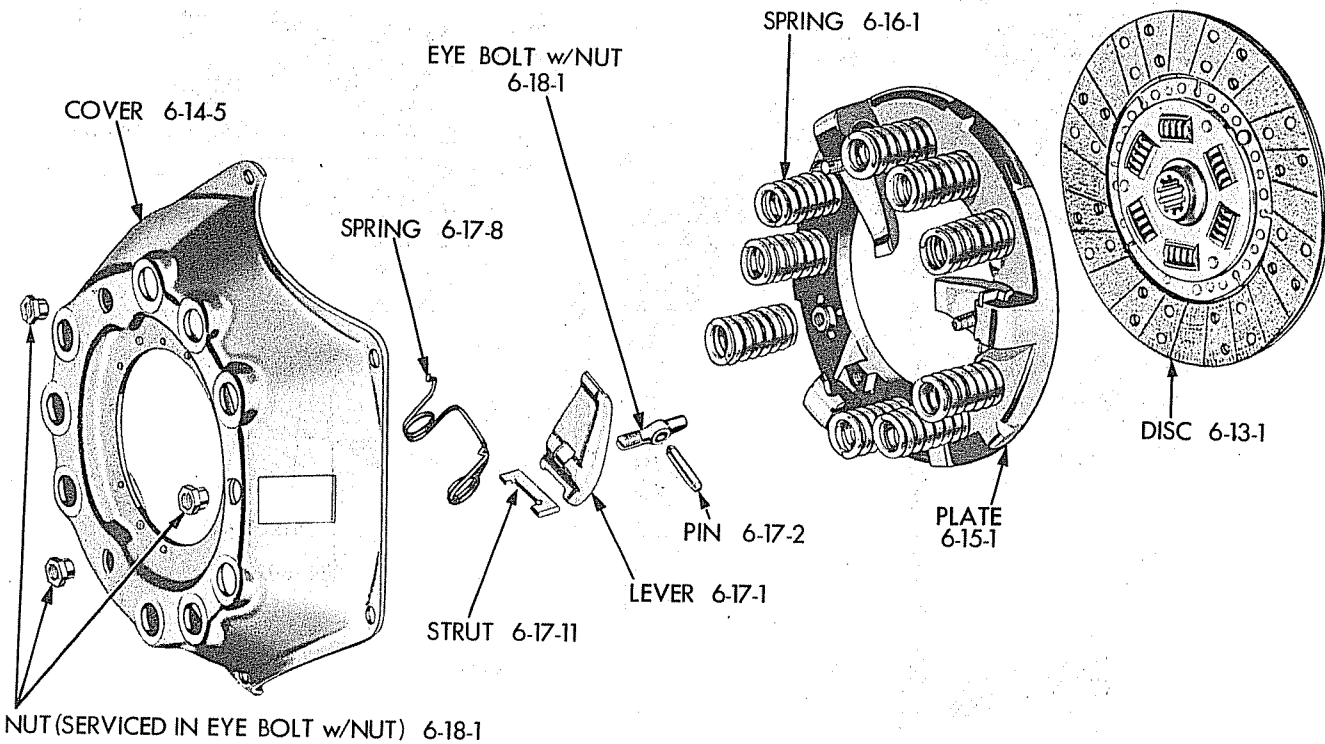
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19x6057

Plate 6-2

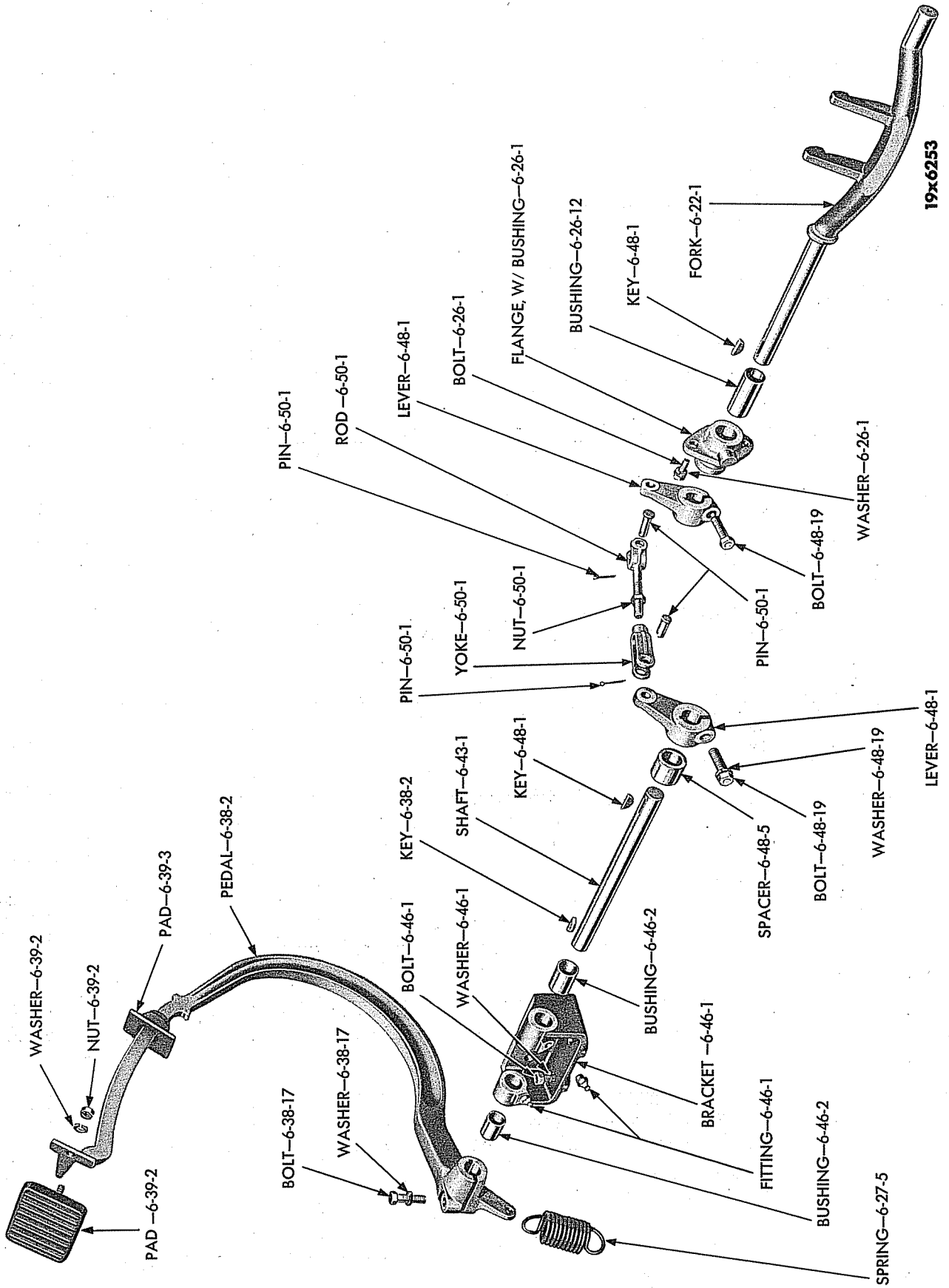
CLUTCH (EXPLODED VIEW)



19x6056

Plate 6-3

CLUTCH (WITH FLUID DRIVE) (EXPLODED VIEW)



CLUTCH PEDAL LINKAGE (EXPLODED VIEW)

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| Note: DU Models equipped with 11" clutch in place of the standard 10" clutch have a No. 11 stamped on cylinder head back of the water outlet elbow. | | | | | |
| CLUTCH HOUSING | | | | | |
| 6-09-1 | HOUSING, w/BUSHING (w/o Fluid Drive) | - | 1 | - | 1261 672 |
| | (w/Fluid Drive) (w/3 Speed Trans.) | - | 1 | - | 1262 573 |
| | (w/Fluid Drive) (w/4 Speed Trans.) | - | 1 | - | 1262 574 |
| | (w/o Fluid Drive) | - | - | 1 | 1261 684 |
| | (w/Fluid Drive) | - | - | 1 | 1262 574 |
| | Bolt, 3/8"-16 x 1 1/4" | - | 2 | 2 | 122 145 |
| | Bolt, 3/8"-16 x 1 1/2" | - | 2 | 2 | 120 918 |
| | Washer, lock | - | 4 | 4 | 120 382 |
| | Bolt, 7/16"-14 x 1 1/4" | - | 2 | 2 | 122 267 |
| | Bolt, 7/16"-14 x 1 3/8" | - | 4 | - | 122 273 |
| | Washer, lock | - | 6 | 2 | 120 383 |
| | Bolt, 9/16"-12 x 1 3/4" | - | - | 4 | 120 896 |
| | Washer, lock | - | - | 4 | 120 898 |
| 6-09-10 | PLUG, Hole | - | 1 | 1 | 660 324 |
| | PLUG, Filler Hole (w/Fluid Drive) | - | 1 | 1 | 868 748 |
| CLUTCH HOUSING PAN | | | | | |
| 6-10-2 | PAN (w/o Fluid Drive) | - | 1 | 1 | 1266 640 |
| | Bolt, 5/16"-18 x 5/8" | - | 6 | 6 | 120 228 |
| | Washer, lock | - | 6 | 6 | 138 485 |
| | PAN (w/Fluid Drive) | - | 1 | 1 | 1263 748 |
| | Bolt, 5/16"-18 x 7/8" | - | 8 | 8 | 120 229 |
| | Washer, lock | - | 8 | 8 | 138 485 |
| 6-10-10 | SEAL, Dust (lower) (w/o Fluid Drive) | - | 1 | 1 | 561 082 |
| | (lower) (w/Fluid Drive) (DU after engine No. T164-5556; | | | | |
| | EU after engine No. T165-3627) | - | 1 | 1 | 1274 842 |
| | (upper) | - | 1 | 1 | 600 817 |
| | Rivet | - | ★ | ★ | 136 612 |
| 6-10-15 | SEAL, Dust, w/PLATE (w/O Fluid Drive) | - | 1 | 1 | 561 083 |
| | Bolt, 5/16"-18 x 5/8" | - | 2 | 2 | 120 228 |
| | Washer, lock | - | 2 | 2 | 120 214 |
| | Bolt, 3/8"-16 x 5/8" | - | 2 | 2 | 122 104 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| | SEAL, Dust, w/PLATE (w/Fluid Drive) (DU up to engine | | | | |
| | No. T164 - 5556; EU up to engine No. T165 - 3627) | - | 1 | 1 | 1262 600 |
| | (w/Fluid Drive) (DU after engine No. T164 - 5556; EU after | | | | |
| | engine No. T165 - 3627) | - | 1 | 1 | 1274 840 |
| | Bolt, 1/4"-20 x 1/2" | - | 2 | 2 | 120 706 |
| | Washer, lock | - | 2 | 2 | 120 380 |
| | Bolt, 3/8"-16 x 5/8" | - | 2 | 2 | 122 104 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| CLUTCH HOUSING VENT SCREEN | | | | | |
| 6-11-2 | SCREEN (w/Fluid Drive) | - | ★ | ★ | 698 606 |
| 6-11-6 | PIN, Drive (w/Fluid Drive) | - | ★ | ★ | 697 574 |
| CLUTCH DISC | | | | | |
| 6-13-1 | DISC (10" clutch w/o Fluid Drive) | - | 1 | - | 1268 715 |
| | (10" clutch w/Fluid Drive and 3 Speed Trans.) | - | 1 | - | 697 449 |
| | (10" clutch w/Fluid Drive and 4 Speed Trans.) | - | 1 | - | 1194 269 |
| | (11" clutch) | - | 1 | - | 1266 031 |
| | (w/o Fluid Drive) (up to engine No. T165 - 3049) | - | - | 1 | 564 784 |
| | (w/o Fluid Drive) (after engine No. T165 - 3049) | - | - | 1 | 1266 026 |
| | (w/Fluid Drive) | - | - | 1 | 1194 269 |

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|----------------------------------------|-----------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| CLUTCH DISC - Cont'd | | | | | |
| 6-13-4 | FACING (10" clutch) | - | 2 | - | 684 364 |
| | (11" clutch) | - | 2 | - | 684 389 |
| | (w/o Fluid Drive) (up to engine No. T165 - 3049) | - | - | 2 | 623 886 |
| | (w/o Fluid Drive) (after engine No. T165 - 3049) | - | - | 2 | 1266 028 |
| | (w/Fluid Drive) | - | - | 2 | 684 364 |
| | Rivet (front) (10" clutch w/o Fluid Drive) (up to engine No. T164-3734) | - | 18 | - | 121 573 |
| | Rivet (w/o Fluid Drive) | - | - | 24 | 121 573 |
| 6-13-8 | RIVET, Facing (rear) (10" clutch w/o Fluid Drive) (up to engine No. T164 - 3734) | - | 18 | - | 660 146 |
| | (10" clutch w/o Fluid Drive) (after engine No. T164 - 3734) | - | 36 | - | 660 146 |
| | (10" clutch w/Fluid Drive) | - | 36 | - | 660 146 |
| | (11" clutch) | - | 40 | - | 660 146 |
| | (w/Fluid Drive) | - | - | 36 | 660 146 |
| CLUTCH COVER AND PRESSURE PLATE | | | | | |
| 6-14-1 | COVER, w/Pressure PLATE (10" clutch w/o Fluid Drive) (up to engine No. T164 - 3734) | - | 1 | - | 581 666 |
| | (10" clutch w/o Fluid Drive) (after engine No. T164 - 3734) | - | 1 | - | 1265 946 |
| | (10" clutch w/Fluid Drive) | - | 1 | - | 1263 854 |
| | (11" clutch) | - | 1 | - | 1266 030 |
| | (w/o Fluid Drive) | - | - | 1 | 1266 023 |
| | (w/Fluid Drive) | - | - | 1 | 1263 854 |
| 6-14-5 | COVER (10" clutch) | - | 1 | - | 665 270 |
| | (11" clutch) | - | 1 | - | 685 334 |
| | (w/o Fluid Drive) (up to engine No. T165 - 3049) | - | - | 1 | 685 334 |
| | (w/o Fluid Drive) (after engine No. T165 - 3049) | - | - | 1 | 1266 024 |
| | (w/Fluid Drive) | - | - | 1 | 665 270 |
| 6-14-10 | SCREW, Cover to Flywheel (w/o Fluid Drive) | - | 6 | 6 | 314 926 |
| | (w/Fluid Drive) | - | 6 | 6 | 1119 890 |
| | Washer, lock | - | ★ | ★ | 120 382 |
| CLUTCH PRESSURE PLATE | | | | | |
| 6-15-1 | PLATE (10" clutch) (up to engine No. T164 - 1060) | - | 1 | - | 684 363 |
| | (10" clutch) (after engine No. T164 - 1060) | - | 1 | - | 1142 472 |
| | (11" clutch) | - | 1 | - | 1142 473 |
| | (w/o Fluid Drive) (up to engine No. T165 - 3049) | - | - | 1 | 1142 473 |
| | (w/o Fluid Drive) (after engine No. T165 - 3049) | - | - | 1 | 1266 025 |
| | (w/Fluid Drive) | - | - | 1 | 1142 472 |
| CLUTCH PRESSURE SPRING | | | | | |
| 6-16-1 | SPRING (10" clutch w/o Fluid Drive) (up to engine No. T164 - 3734) | - | 9 | - | 670 103 |
| | (10" clutch w/o Fluid Drive) (after engine No. T164-3734) | - | 9 | - | 1265 947 |
| | (10" clutch w/Fluid Drive) | - | 9 | - | 586 811 |
| | (11" clutch) | - | 12 | - | 634 753 |
| | (w/o Fluid Drive) (up to engine No. T165 - 3049) | - | - | 12 | 634 753 |
| | (w/o Fluid Drive) (after engine No. T165 - 3049) | - | - | 12 | 393 613 |
| | (w/Fluid Drive) | - | - | 9 | 586 811 |
| CLUTCH RELEASE LEVER | | | | | |
| 6-17-1 | LEVER | - | ★ | ★ | 683 963 |
| 6-17-2 | PIN, Clevis | - | ★ | ★ | 619 463 |
| 6-17-8 | SPRING (10" clutch) | - | 3 | - | 622 915 |
| | (11" clutch) | - | 4 | - | 316 767 |
| | (w/o Fluid Drive) | - | - | 4 | 316 767 |
| | (w/Fluid Drive) | - | - | 3 | 622 915 |

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-----------------------------------------|----------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| CLUTCH RELEASE LEVER - Cont'd | | | | | |
| 6-17-11 | STRUT | - | ★ | ★ | 619 466 |
| CLUTCH PRESSURE PLATE EYE BOLT AND NUT | | | | | |
| 6-18-1 | EYE BOLT, w/NUT (10" clutch) | - | 3 | - | 1088 101 |
| | (11" clutch) | - | 4 | - | 623 764 |
| | (w/o Fluid Drive) | - | - | 4 | 623 764 |
| | (w/Fluid Drive) | - | - | 3 | 1088 101 |
| CLUTCH RELEASE BEARING | | | | | |
| 6-19-2 | BEARING, w/SLEEVE | - | 1 | 1 | 581 498 |
| 6-19-3 | BEARING, w/o Sleeve | - | 1 | 1 | 581 499 |
| CLUTCH RELEASE BEARING PULL-BACK SPRING | | | | | |
| 6-20-14 | SPRING | - | 1 | 1 | 573 318 |
| 6-20-16 | SCREW | - | 1 | 1 | 1261 327 |
| CLUTCH RELEASE FORK | | | | | |
| 6-22-1 | FORK | - | 1 | 1 | 1272 226 |
| 6-22-2 | BUSHING | - | 1 | 1 | 50 519 |
| CLUTCH RELEASE FORK FLANGE | | | | | |
| 6-26-1 | FLANGE, w/BUSHING | - | 1 | 1 | 1273 663 |
| | Bolt, 5/16"-18 x 7/8" | - | 2 | 2 | 120 229 |
| | Washer, lock. | - | 2 | 2 | 120 214 |
| 6-26-12 | BUSHING | - | 1 | 1 | 580 902 |
| 6-26-14 | FELT | - | 1 | 1 | 306 769 |
| CLUTCH RELEASE FORK LEVER | | | | | |
| 6-27-2 | LEVER (w/Fluid Drive) | - | 1 | 1 | 1262 907 |
| | Key, Woodruff | - | 1 | 1 | 103 907 |
| 6-27-5 | SPRING, Pedal Pull-Back | - | 1 | 1 | 1263 669 |
| 6-27-6 | BRACKET, Pedal Pull-Back Spring (w/Fluid Drive). | - | 1 | 1 | 1263 670 |
| | Bolt, 3/8"-24 x 1" | - | 2 | 2 | 120 647 |
| | Nut | - | 2 | 2 | 120 369 |
| | Washer, lock. | - | 2 | 2 | 120 382 |
| 6-27-12 | SPACER, Release Shaft Operating Lever | - | 1 | 1 | 1190 179 |
| 6-27-16 | SCREW, Clamp (w/Fluid Drive) | - | 1 | 1 | 579 719 |
| | Washer, lock | - | 1 | 1 | 120 382 |
| CLUTCH PEDAL | | | | | |
| 6-38-1 | PEDAL (w/Bolt-on type PAD) | - | 1 | 1 | 1261 900 |
| | (w/PAD Integral) | - | 1 | 1 | 1266 913 |
| | KEY, Woodruff | - | 1 | 1 | 103 907 |
| 6-38-17 | BOLT, Clamp | - | 1 | 1 | 579 719 |
| | Washer, lock | - | 1 | 1 | 120 382 |
| CLUTCH PEDAL PADS | | | | | |
| 6-39-2 | PAD, Pedal (bolt-on type) | - | 1 | 1 | 866 907 |
| | Nut | - | 1 | 1 | 120 368 |
| | Washer, lock | - | 1 | 1 | 120 214 |
| 6-39-3 | PAD, Draft | - | 1 | 1 | 1319 926 |
| CLUTCH PEDAL SHAFT | | | | | |
| 6-43-1 | SHAFT | - | 1 | 1 | 1261 891 |

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-------------------------------|--------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| CLUTCH PEDAL BRACKET | | | | | |
| 6-46-1 | BRACKET, w/BUSHING (w/o Fluid Drive) | - | 1 | 1 | 1261 887 |
| | Bolt, 7/16" -20 x 1 1/2" | - | 2 | 2 | 123 852 |
| | Nut | - | 2 | 2 | 120 370 |
| | Washer, lock | - | 2 | 2 | 120 383 |
| | Fitting, lubricant | - | 2 | 2 | 145 433 |
| | BRACKET, w/BUSHING (w/Fluid Drive) | - | 1 | 1 | 1262 555 |
| | Bolt, 3/8"-24 x 1 1/4" | - | 2 | 2 | 121 615 |
| | Nut | - | 2 | 2 | 120 369 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| | Fitting, lubricant | - | 2 | 2 | 145 433 |
| 6-46-2 | BUSHING (long) | - | 1 | 1 | 385 386 |
| | (short) | - | 1 | 1 | 1261 898 |
| 6-46-4 | BRACE (w/o Fluid Drive) | - | 1 | 1 | 1268 585 |
| | Bolt, 3/8"-24 x 1 1/4" | - | 1 | 1 | 121 615 |
| | Bolt, 3/8"-24 x 1" | - | 1 | 1 | 120 647 |
| | Nut | - | 2 | 2 | 120 369 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| CLUTCH OPERATING LEVER | | | | | |
| 6-48-1 | LEVER (w/o Fluid Drive) | - | 2 | 2 | 1261 892 |
| | Key, Woodruff | - | 2 | 2 | 103 907 |
| 6-48-5 | SPACER (w/o Fluid Drive) | - | 1 | 1 | 1261 893 |
| 6-48-19 | BOLT, Clamp (w/o Fluid Drive) | - | 2 | 2 | 579 719 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| CLUTCH PEDAL ROD | | | | | |
| 6-50-1 | ROD (w/o Fluid Drive) | - | 1 | 1 | 1261 871 |
| | (w/Fluid Drive) | - | 1 | 1 | 1262 888 |
| | Nut | - | 1 | 1 | 124 925 |
| | Pin, clevis | - | 2 | 2 | 138 084 |
| | Pin, cotter | - | 2 | 2 | 103 373 |
| | Yoke, or clevis | - | 1 | 1 | 116 536 |

NOTES

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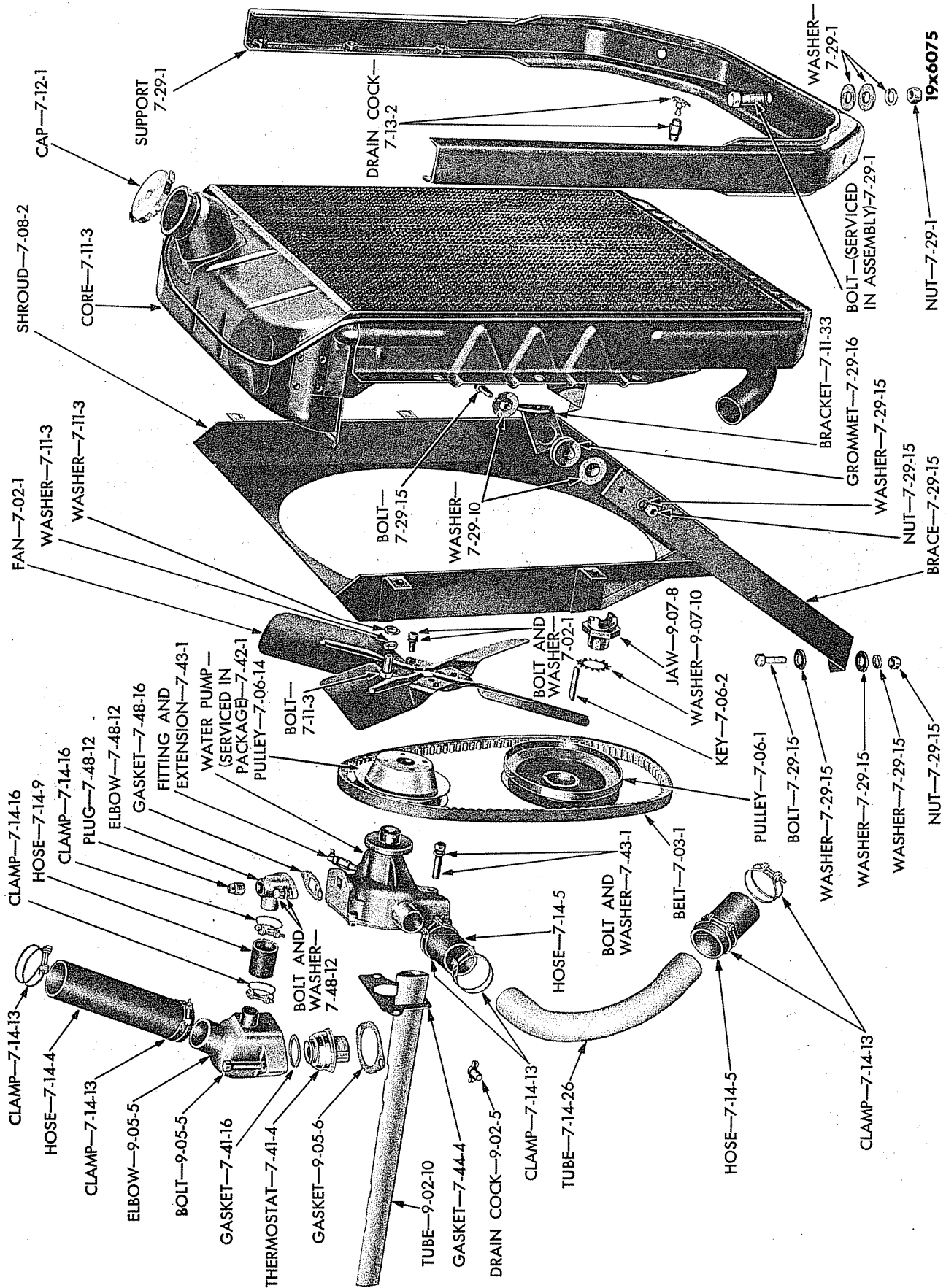
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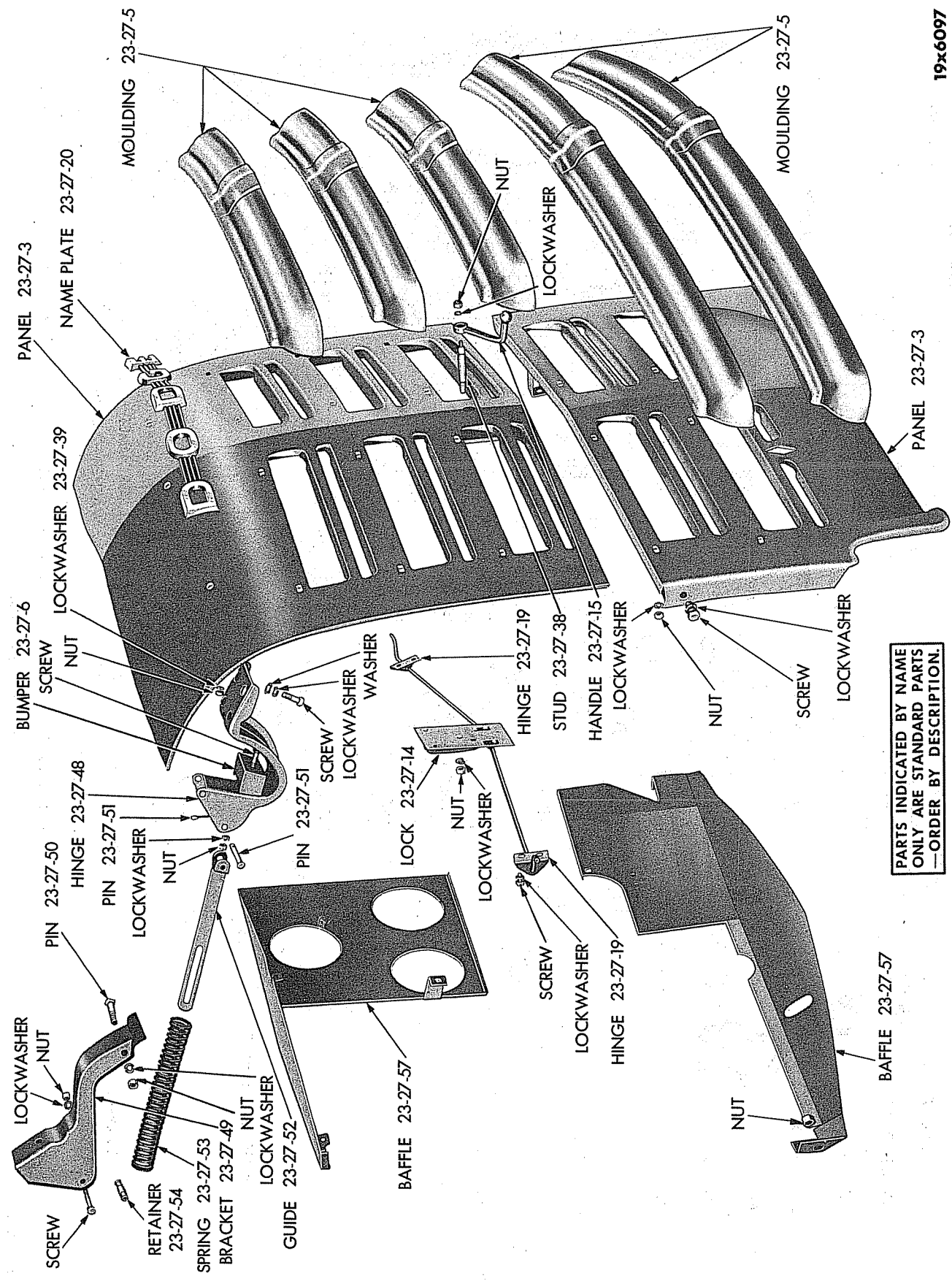
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GROUP 7 - COOLING



COOLING SYSTEM

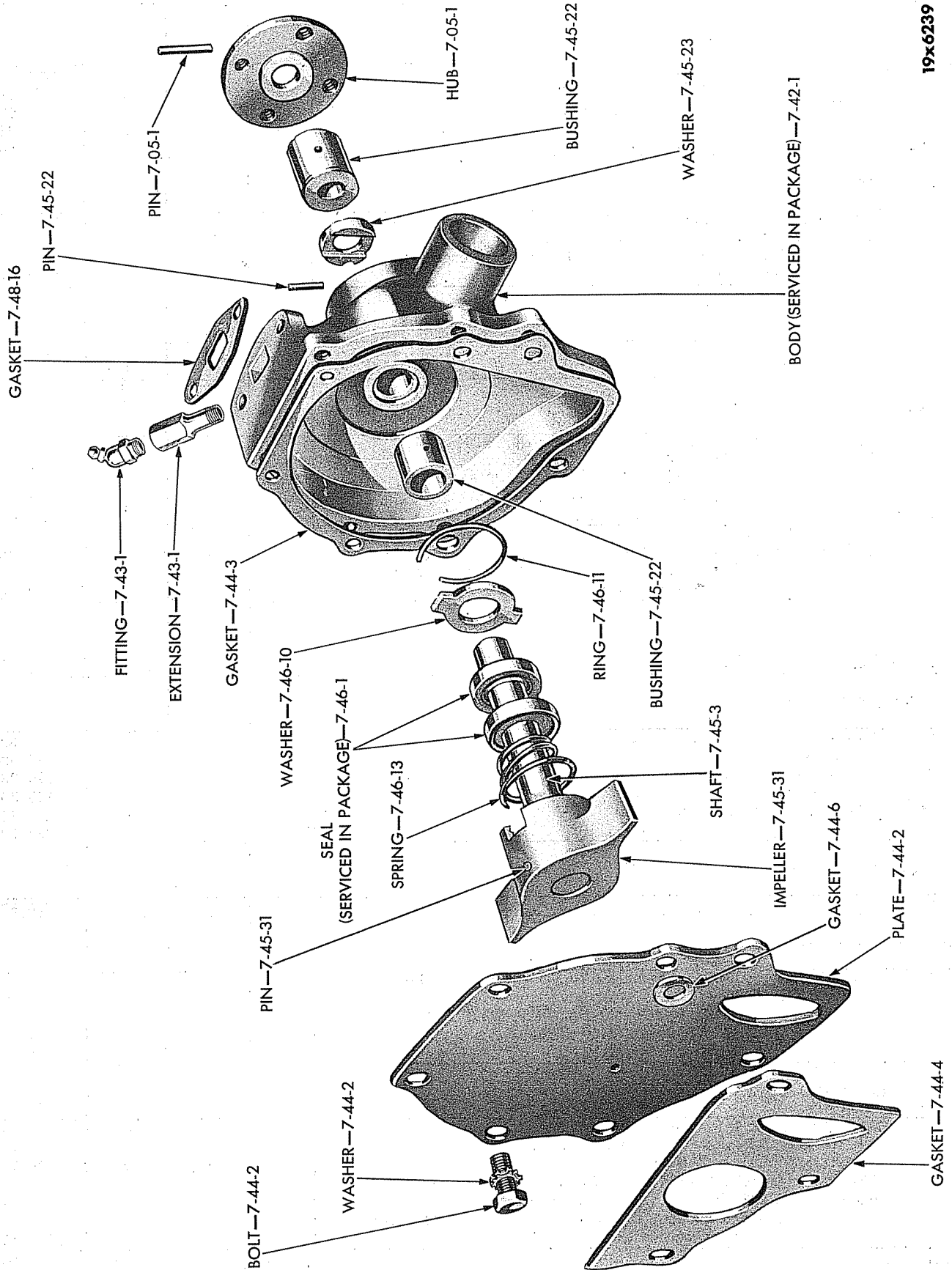
Plate 7-1



19x6097

RADIATOR GRILLE (EXPLODED VIEW)

Plate 7-2



19x6239

WATER PUMP (EXPLODED VIEW)

Plate 7-3

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------|------------|-------------|----|-----------|
| | | | DU | EU | |
| FAN | | | | | |
| 7-02-1 | FAN | - | 1 | 1 | E1405 845 |
| | Bolt, 5/16" -18 x 5/8" (w/o fan shroud) | - | 4 | 4 | 120 228 |
| | Bolt, 5/16" -18 x 2" (w/fan shroud) | - | 4 | 4 | 122 065 |
| | Washer, lock. | - | 4 | 4 | 120 214 |
| 7-02-16 | SPACER | - | 1 | 1 | 1266 869 |
| FAN AND GENERATOR BELT | | | | | |
| 7-03-1 | BELT (DU up to engine No. T164-4721; EU up to engine No. T165-2843). | - | 1 | 1 | 1191 449 |
| | (DU after engine No. T164-4721; EU after engine No. T165-2843). | - | 1 | 1 | 1324 963 |
| FAN PULLEY HUB | | | | | |
| 7-05-1 | HUB | - | 1 | 1 | 633 733 |
| | Pin, stght. | - | 1 | 1 | 136 301 |
| FAN PULLEY | | | | | |
| 7-06-1 | PULLEY, Drive (lower) (DU up to engine No. T164-4721; EU up to engine No. T165-2843) | - | 1 | 1 | 633 735 |
| | (lower) (DU after engine No. T164-4721; EU after engine No. T165-2843) | - | 1 | 1 | 1319 422 |
| 7-06-2 | KEY, Lower Drive Pulley | - | 1 | 1 | 52 570 |
| 7-06-14 | PULLEY, Driven (upper) (DU up to engine No. T164-4721; EU up to engine No. T165-2843) | - | 1 | 1 | 641 700 |
| | (DU after engine No. T164-4721; EU after engine No. T165-2843). | - | 1 | 1 | 1324 962 |
| FAN SHROUD | | | | | |
| 7-08-2 | SHROUD | - | 1 | 1 | 1261 884 |
| RADIATOR CORE | | | | | |
| 7-11-3 | CORE | - | 1 | 1 | 1261 829 |
| | Bolt, 3/8" -24 x 3/4" | - | 4 | 4 | 123 520 |
| | Washer, lock. | - | 4 | 4 | 120 382 |
| | Washer, plain | - | 4 | 4 | 120 394 |
| 7-11-33 | BRACKET, Support Brace (right). | - | 1 | 1 | 1263 386 |
| | (left). | - | 1 | 1 | 1263 387 |
| RADIATOR FILLER CAP | | | | | |
| 7-12-1 | CAP | - | 1 | 1 | 776 379 |
| RADIATOR DRAIN COCK | | | | | |
| 7-13-2 | DRAIN COCK (B-3-DU up to serial No. 84207 929; B-3-EU up to serial No. 8400 2380). | 1,3 | 1 | 1 | 907 782 |
| | (B-3-DU after serial No. 8420 7929; B-3-EU after serial No. 8400 2380) | 3 | 1 | 1 | 863 015 |
| | | 4 | 1 | 1 | 863 015 |
| RADIATOR HOSE AND TUBE | | | | | |
| 7-14-1 | HOSE (1" I.D. x 3 ft. lgh.) | - | ★ | ★ | 734 748 |
| | (1 1/2" I.D. x 3 ft. lgh.) | - | ★ | ★ | 734 737 |
| | (1 3/4" I.D. x 3 ft. lgh.) | - | ★ | ★ | 734 749 |
| 7-14-4 | HOSE, Inlet (specify 7 1/2" of 734749 Hose) (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | ---- |
| | (formed rubber) (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 1273 558 |

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March 30, 1953

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| RADIATOR HOSE AND TUBE - Cont'd | | | | | |
| 7-14-5 | HOSE, Outlet (specify 3 1/4" of 734 737 Hose) | - | 2 | 2 | ----- |
| 7-14-9 | HOSE, Water Pump By-Pass (specify 1 5/8" of 734 748 Hose) (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | ----- |
| 7-14-13 | CLAMP, Hose (inlet) | - | 2 | 2 | 151 360 |
| | (outlet) | - | 4 | 4 | 870 469 |
| 7-14-16 | CLAMP, Water Pump By-Pass Hose (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 2 | 2 | 870 469 |
| 7-14-26 | TUBE, Outlet | - | 1 | 1 | 1261 833 |
| RADIATOR SUPPORT | | | | | |
| 7-29-1 | SUPPORT | - | 1 | 1 | 1261 851 |
| | Nut | - | 6 | 6 | 120 369 |
| | Nut | - | 2 | 2 | 120 371 |
| | Washer, lock | - | 2 | 2 | 120 384 |
| | Washer, plain | - | 4 | 4 | 120 390 |
| | Washer, plain | - | 2 | 2 | 120 396 |
| 7-29-10 | WASHER, Brace Grommet | - | 4 | 4 | 633 111 |
| 7-29-15 | BRACE (right) | - | 1 | 1 | 1261 860 |
| | (left) | - | 1 | 1 | 1261 861 |
| | Bolt, 5/16" -24 x 1" | - | 2 | 2 | 121 661 |
| | Nut | - | 2 | 2 | 120 368 |
| | Washer, lock | - | 2 | 2 | 120 214 |
| | Bolt, 3/8" -24 x 1 1/4" | - | 2 | 2 | 121 615 |
| | Nut | - | 2 | 2 | 120 369 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| | Washer, plain | - | ★ | ★ | 120 394 |
| 7-29-16 | GROMMET, Brace | - | 2 | 2 | 596 695 |
| 7-29-62 | BRACKET, Frame Engine Front Support Radiator Core | - | 1 | 1 | 1261 873 |
| THERMOSTAT | | | | | |
| 7-41-4 | THERMOSTAT (160°) (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 867 040 |
| | (160°) (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 650 048 |
| | (180°) (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 1124 989 |
| | (180°) (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 852 780 |
| 7-41-16 | GASKET (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 863 220 |
| WATER PUMP | | | | | |
| 7-42-1 | PUMP PACKAGE (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 1064 750 |
| | (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 1325 973 |
| 7-42-4 | PUMP REPAIR KIT (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 1064 752 |
| | (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 1325 977 |
| WATER PUMP BODY | | | | | |
| 7-43-1 | BODY (serviced in Pump Package) | - | 1 | 1 | ----- |
| | Bolt, 3/8" -16 x 1 1/8" | 1 | 1 | 1 | 122 138 |
| | Bolt, 3/8" -16 x 2" | 1 | 2 | 2 | 122 181 |
| | Washer, lock | 1 | 3 | 3 | 120 382 |
| | Extension or Body, stght. | 1 | 1 | 1 | 151 402 |
| | Fitting, lubricant | 1 | 1 | 1 | 145 435 |

★Indicates use as required.

□Indicates parts not listed in any previous parts books.

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Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Page 7-5

Prices and specifications subject to change without notice.

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March 30, 1953

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|--------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|----|--------------------|
| | | | DU | EU | |
| WATER PUMP BODY - Cont'd | | | | | |
| | Bolt, 3/8"-16 x 2 3/8" | 3,4 | 1 | 1 | 189 301 |
| | Bolt, 3/8" -16 x 1" | 3,4 | 2 | 2 | 120 233 |
| | Washer, lock | 3,4 | 3 | 3 | 120 382 |
| | Elbow, street | 3,4 | 1 | 1 | 444 052 |
| | Fitting, lubricant | 3,4 | 1 | 1 | 111 329 |
| WATER PUMP BODY COVER PLATE | | | | | |
| 7-44-2 | PLATE (DU up to engine No. T164-4794; EU up to engine No. T165-2964) (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 637 438 |
| | Bolt, 1/4" -20 x 5/8" | - | 4 | 4 | 120 854 |
| | Washer, lock | - | 3 | 3 | 121 753 |
| 7-44-3 | GASKET, Cover Plate | - | 1 | 1 | 1326 324 |
| 7-44-4 | GASKET, Pump to Block (DU up to engine No. T164-4794; EU up to engine No. T165-2964) (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 637 440 |
| 7-44-6 | GASKET, Cover Plate Bolt | - | 1 | 1 | 1326 325 51 019 |
| WATER PUMP SHAFT AND IMPELLER | | | | | |
| 7-45-3 | SHAFT. | - | 1 | 1 | 1139 400 |
| 7-45-22 | BUSHING (front) (rear) | - | 1 | 1 | 865 492 600 803 |
| | Pin, stght. | - | 1 | 1 | 110 417 |
| 7-45-23 | WASHER, Thrust. | - | 1 | 1 | 600 804 |
| 7-45-31 | IMPELLER (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 600 805 |
| | Pin | - | 1 | 1 | 112 019 |
| | IMPELLER (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 600 805 |
| | Pin | - | 1 | 1 | 112 019 |
| | IMPELLER (DU after engine No. T164-4794; EU after engine No. T165-2964) | - | 1 | 1 | 1326 233 |
| | Pin, stght. | - | 1 | 1 | 112 020 |
| 7-45-54 | WASHER, Grease Retaining | - | 1 | 1 | 1123 841 |
| WATER PUMP SEAL | | | | | |
| 7-46-1 | SEAL PACKAGE | - | 1 | 1 | 1243 631 |
| 7-46-10 | WASHER, Retainer | - | 1 | 1 | 600 810 |
| 7-46-11 | RING, Retainer Washer Lock | - | 1 | 1 | 600 811 |
| 7-46-13 | SPRING, Impeller Thrust | 1 | 1 | 1 | 695 315 |
| WATER PUMP BY-PASS ELBOW | | | | | |
| 7-48-12 | ELBOW (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 1139 088 |
| | Bolt, 5/16" -18 x 3/4" | - | 2 | 2 | 122 007 |
| | Washer, lock | - | 2 | 2 | 120 214 |
| | Plug, pipe | - | 1 | 1 | 103 867 |
| 7-48-16 | GASKET (DU up to engine No. T164-4794; EU up to engine No. T165-2964) | - | 1 | 1 | 622 772 |

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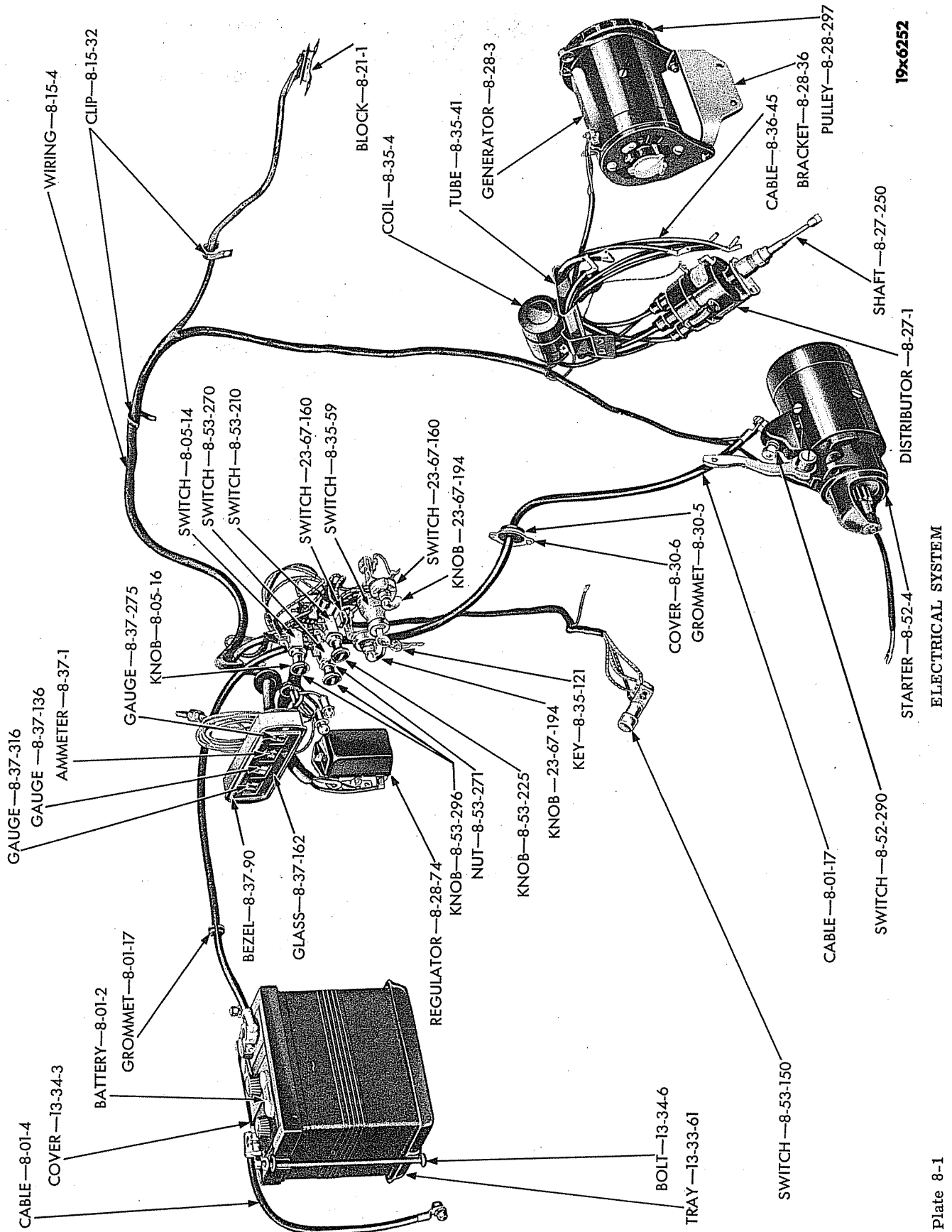
☐ Indicates parts not listed in any previous parts books.

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March 30, 1953

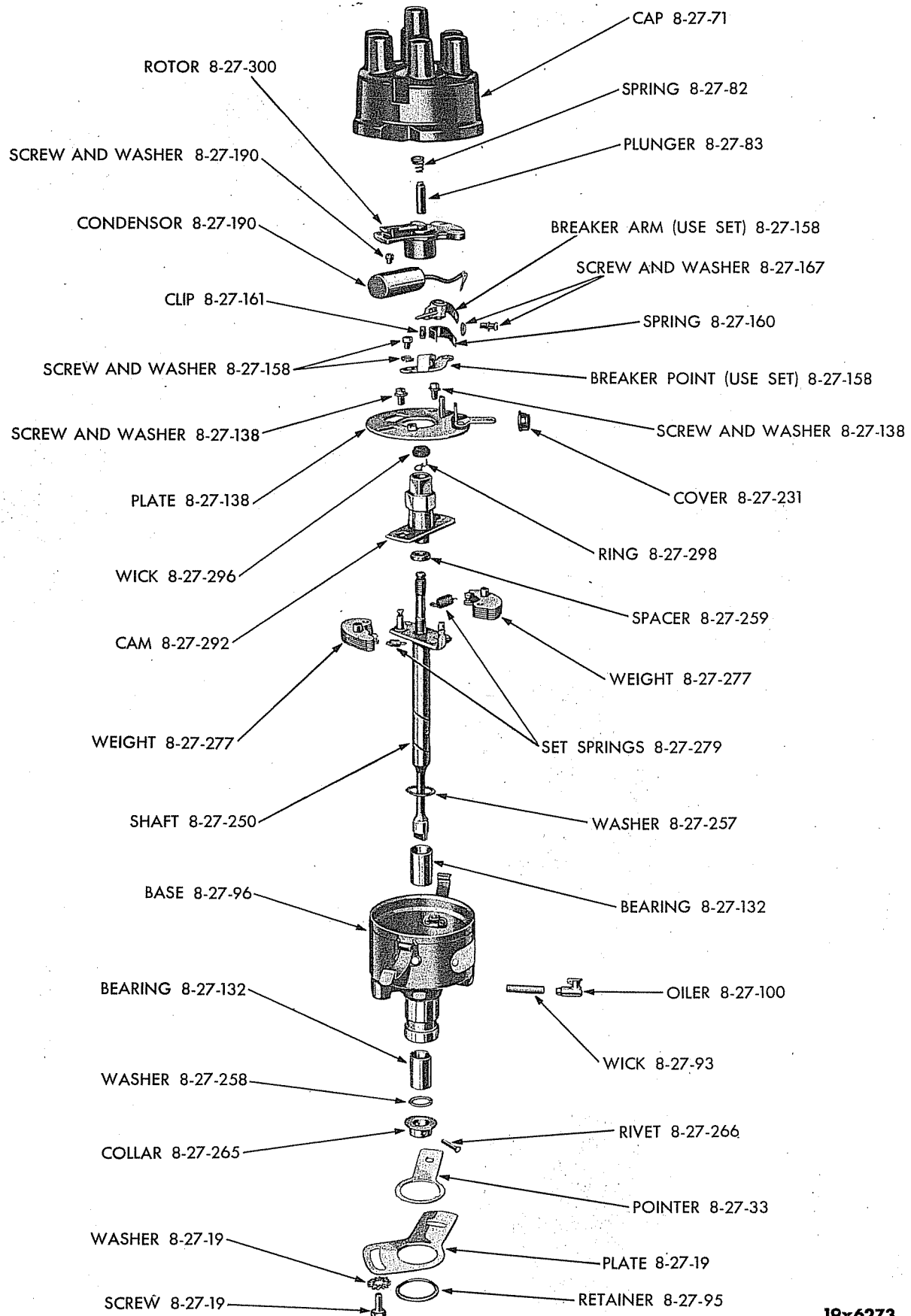
GROUP 8 - ELECTRICAL



19x6252

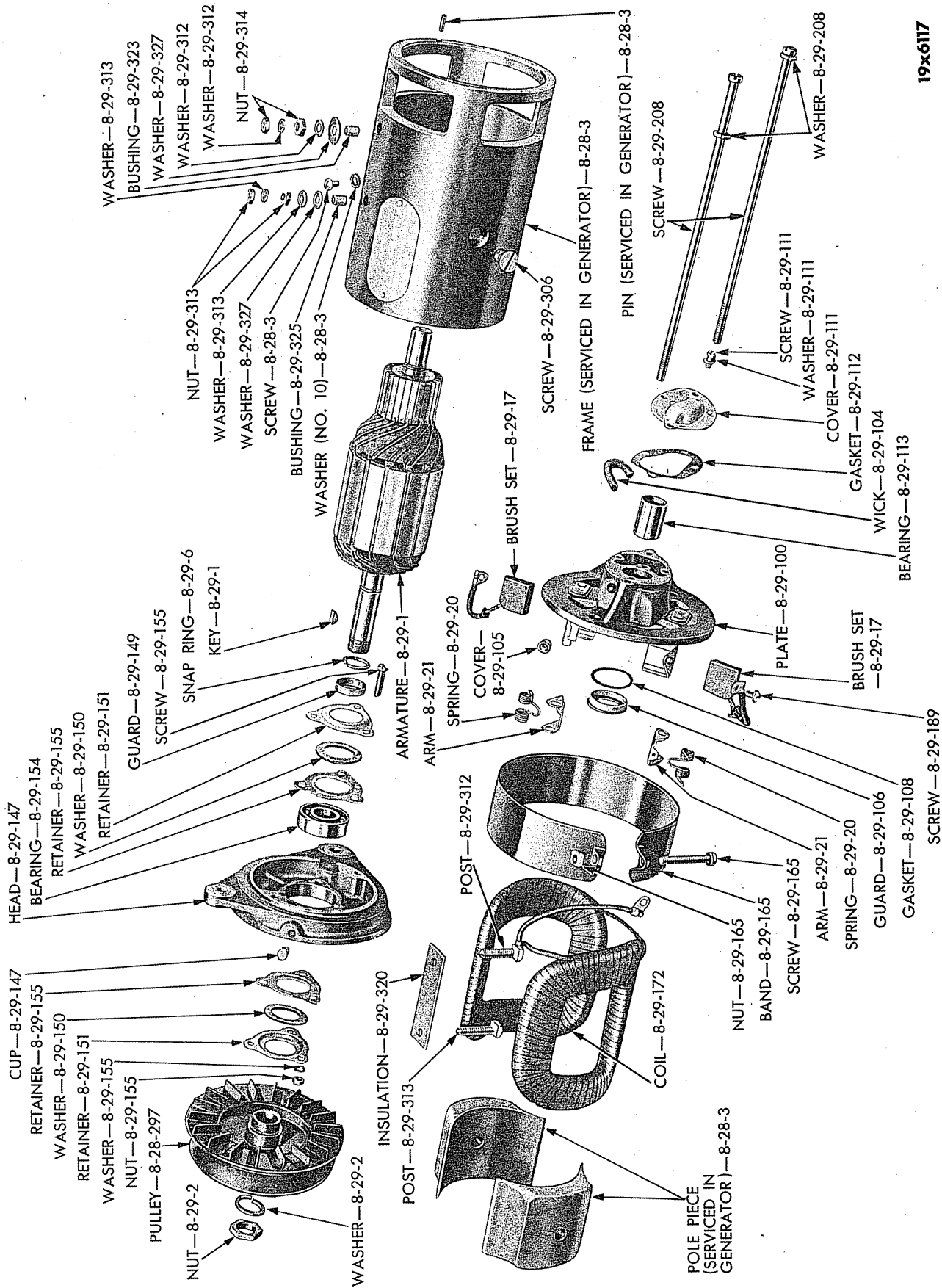
ELECTRICAL SYSTEM

Plate 8-1



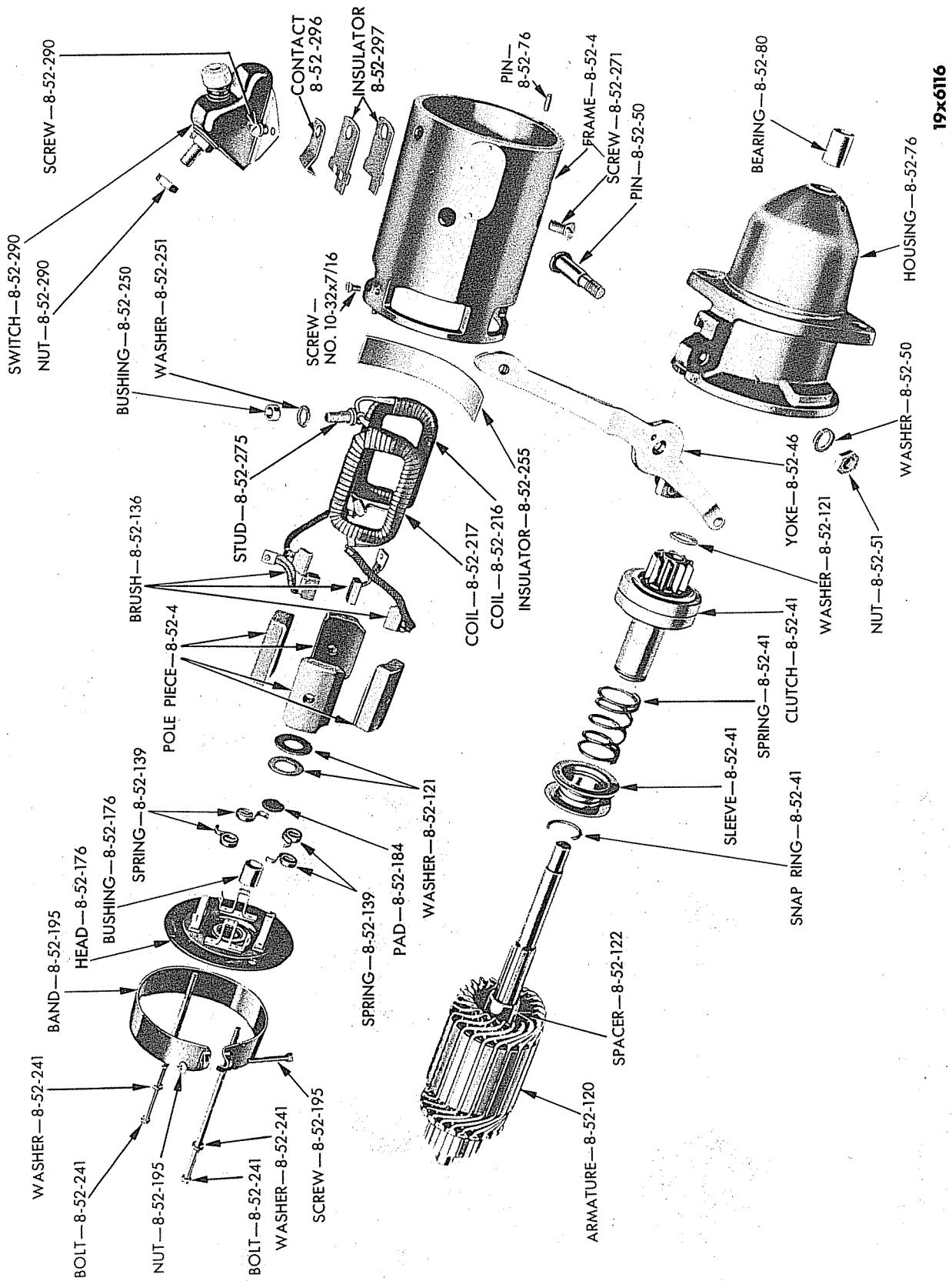
DISTRIBUTOR (EXPLODED VIEW)

19x6273

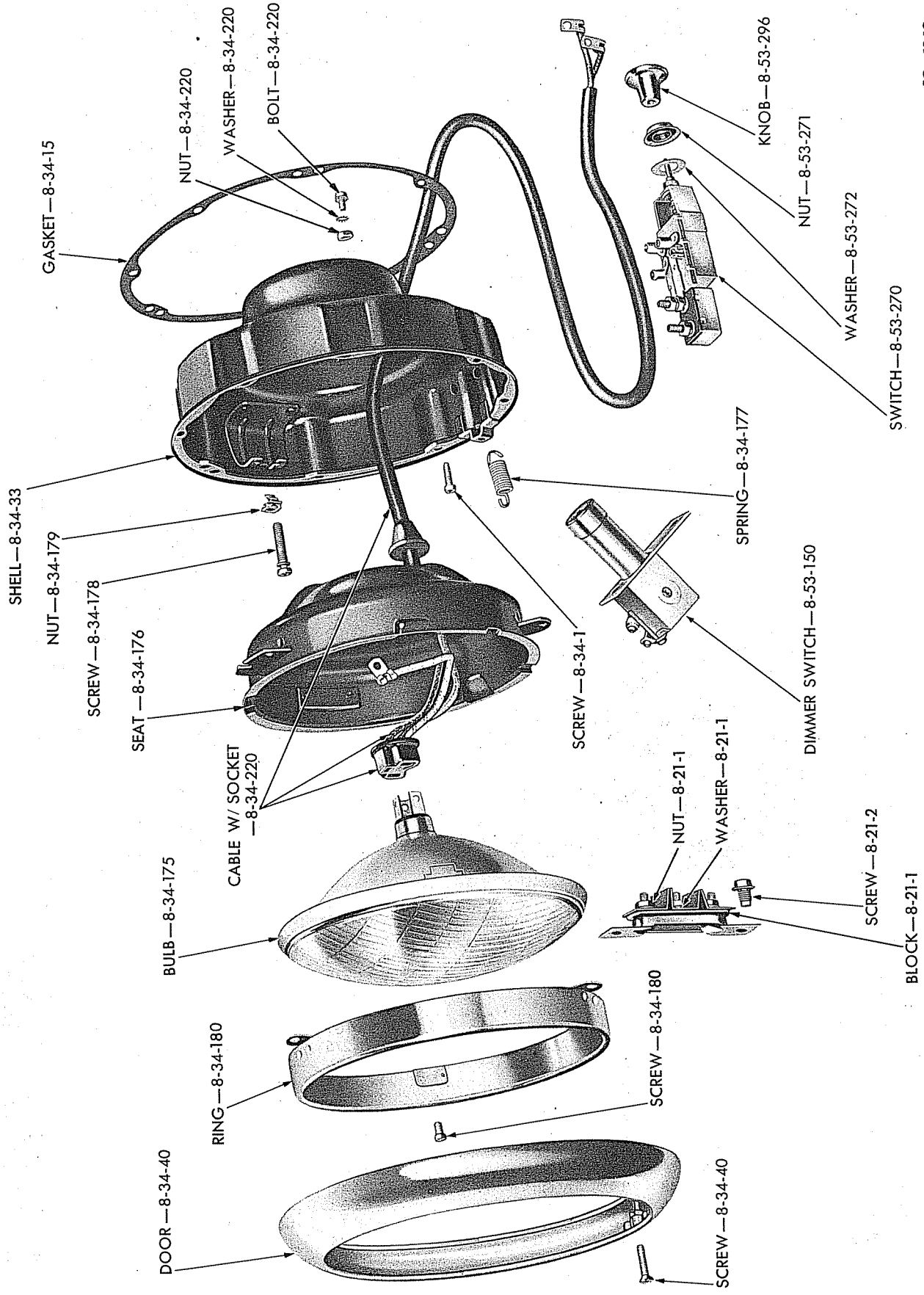


GENERATOR (EXPLODED VIEW)

19x6117



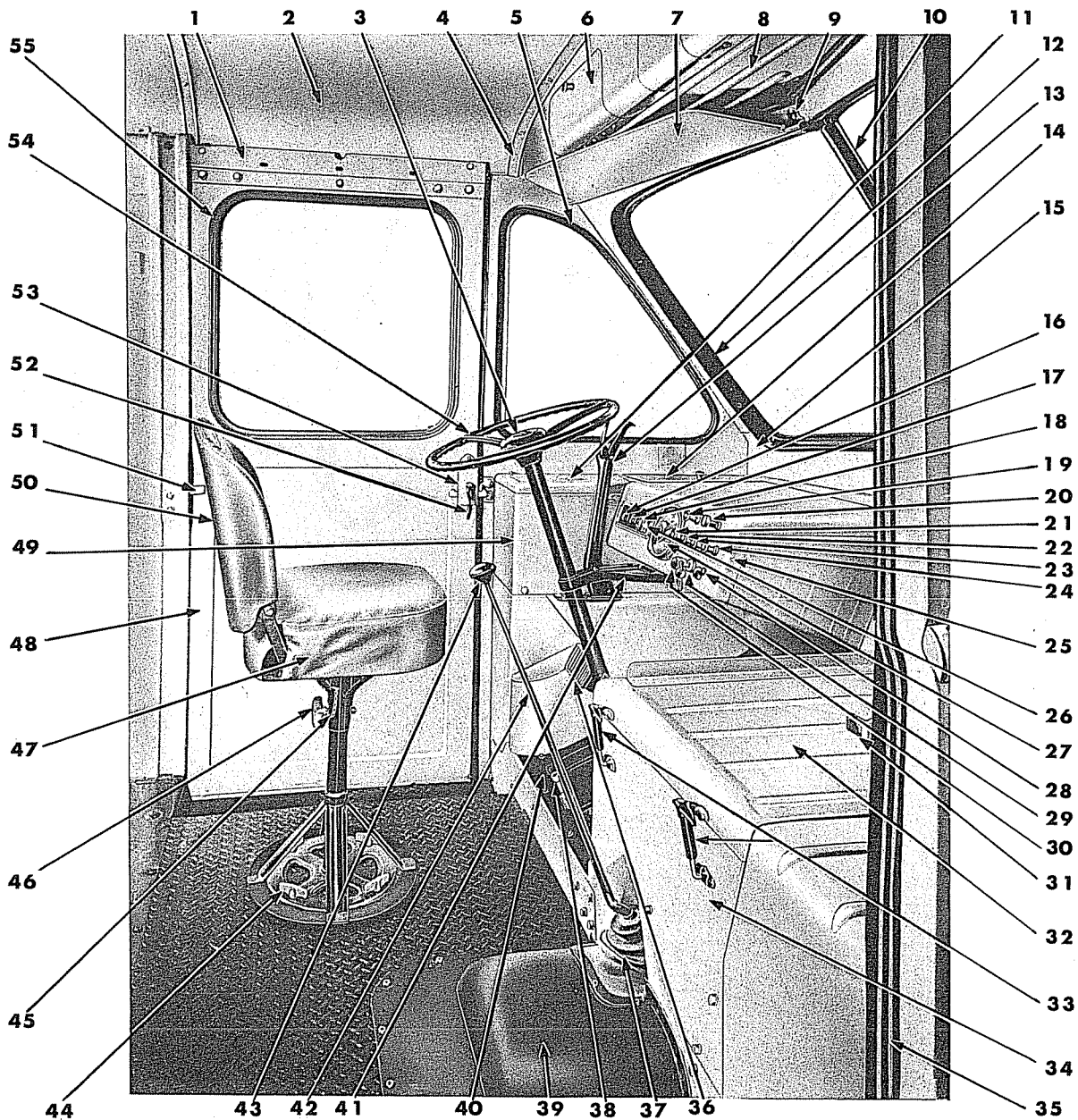
STARTER (EXPLODED VIEW)



19x6143

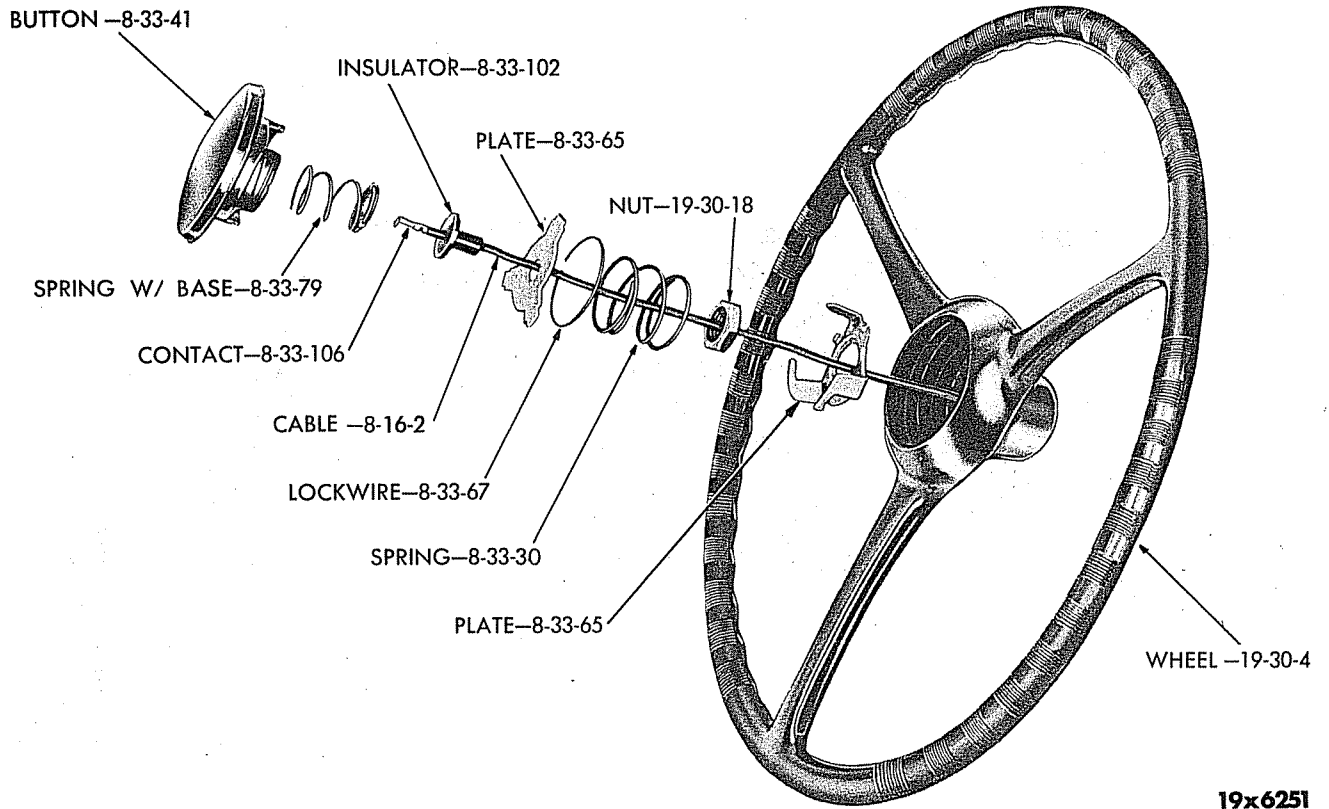
HEADLAMP (EXPLODED VIEW)

Plate 8-5



| REF. NO. | NAME | PART TYPE CODE | REF. NO. | NAME | PART TYPE CODE | REF. NO. | NAME | PART TYPE CODE |
|----------|----------------|----------------|----------|---------------------|----------------|----------|--------------|----------------|
| 1 | HANGER | 23-11-50 | 20 | GLASS | 8-37-410 | 39 | COVER | 23-04-103 |
| 2 | PANEL | 23-40-12 | 21 | KNOB | 8-53-296 | 40 | BOARD | 23-04-25 |
| 3 | BUTTON | 8-33-41 | 22 | KNOB | 8-53-225 | 41 | BRACKET | 19-31-1 |
| 4 | RETAINER | 23-34-336 | 23 | KNOB | 14-24-2 | 42 | LEVER | 21-30-2 |
| 5 | WEATHERSTRIP | 23-63-109 | 24 | KNOB | 14-63-24 | 43 | KNOB | 21-30-6 |
| 6 | PANEL & HINGE | 23-34-372 | 25 | PANEL | 23-33-109 | 44 | SCREW | NOT SERVICED |
| 7 | PANEL | 23-103-3 | 26 | GAUGE | 8-37-275 | 45 | CHAIN | 23-45-181 |
| 8 | PANEL | 23-34-355 | 27 | SPEEDOMETER | 8-37-372 | 46 | SCREW | 23-45-176 |
| 9 | ARM W/ BRACKET | 23-103-10 | 28 | KNOB | 23-67-194 | 47 | CUSHION | 23-108-4 |
| 10 | BAR | 23-66-29 | 29 | CYLINDER & KEYS PKG | 8-35-115 | 48 | DOOR | 23-11-2 |
| 11 | COVER | 23-03-2 | 30 | KNOB | 23-67-194 | 49 | PANEL | 23-34-101 |
| 12 | MOULDING | 23-22-145 | 31 | STRIKER | 23-08-60 | 50 | BACK | 23-108-12 |
| 13 | LEVER | 4-08-1 | 32 | PANEL | 23-04-42 | 51 | STRIKER | 23-08-60 |
| 14 | COVER | 23-56-6 | 33 | LATCH | 23-04-59 | 52 | HANDLE | 23-14-29 |
| 15 | PANEL | 23-34-348 | 34 | PANEL | 23-04-42 | 53 | LOCK | 23-18-5 |
| 16 | GAUGE | 8-37-316 | 35 | WEATHERSEAL | 23-63-33 | 54 | WHEEL | 19-30-4 |
| 17 | GAUGE | 8-37-136 | 36 | PEDAL | 6-38-1 | 55 | WEATHERSTRIP | 23-63-97 |
| 18 | AMMETER | 8-37-1 | 37 | WEATHERSEAL | 23-31-24 | | | |
| 19 | KNOB | 8-05-16 | 38 | SWITCH | 8-53-150 | | | |

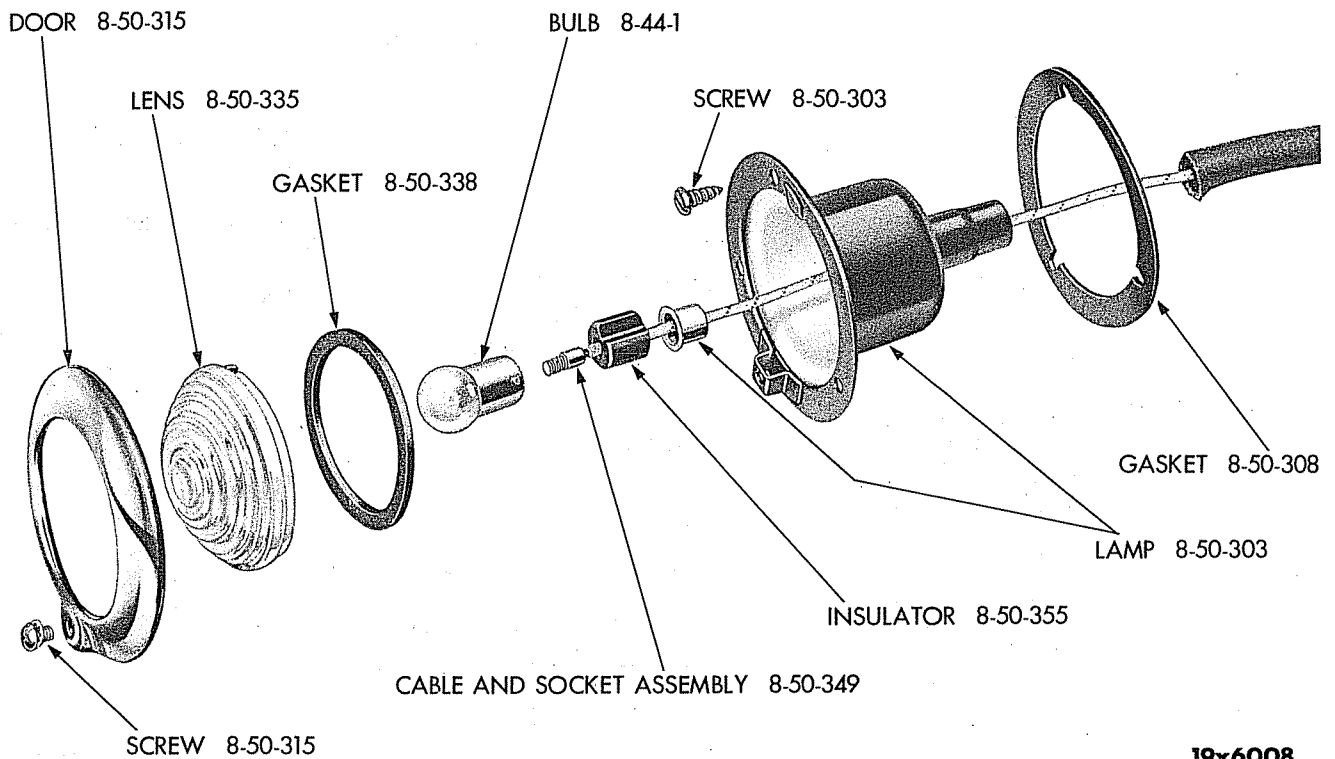
19x4312C



19x6251

Plate 8-7

HORN CONTROL (EXPLODED VIEW)



19x6008

Plate 8-8

PARKING LAMP (EXPLODED VIEW)

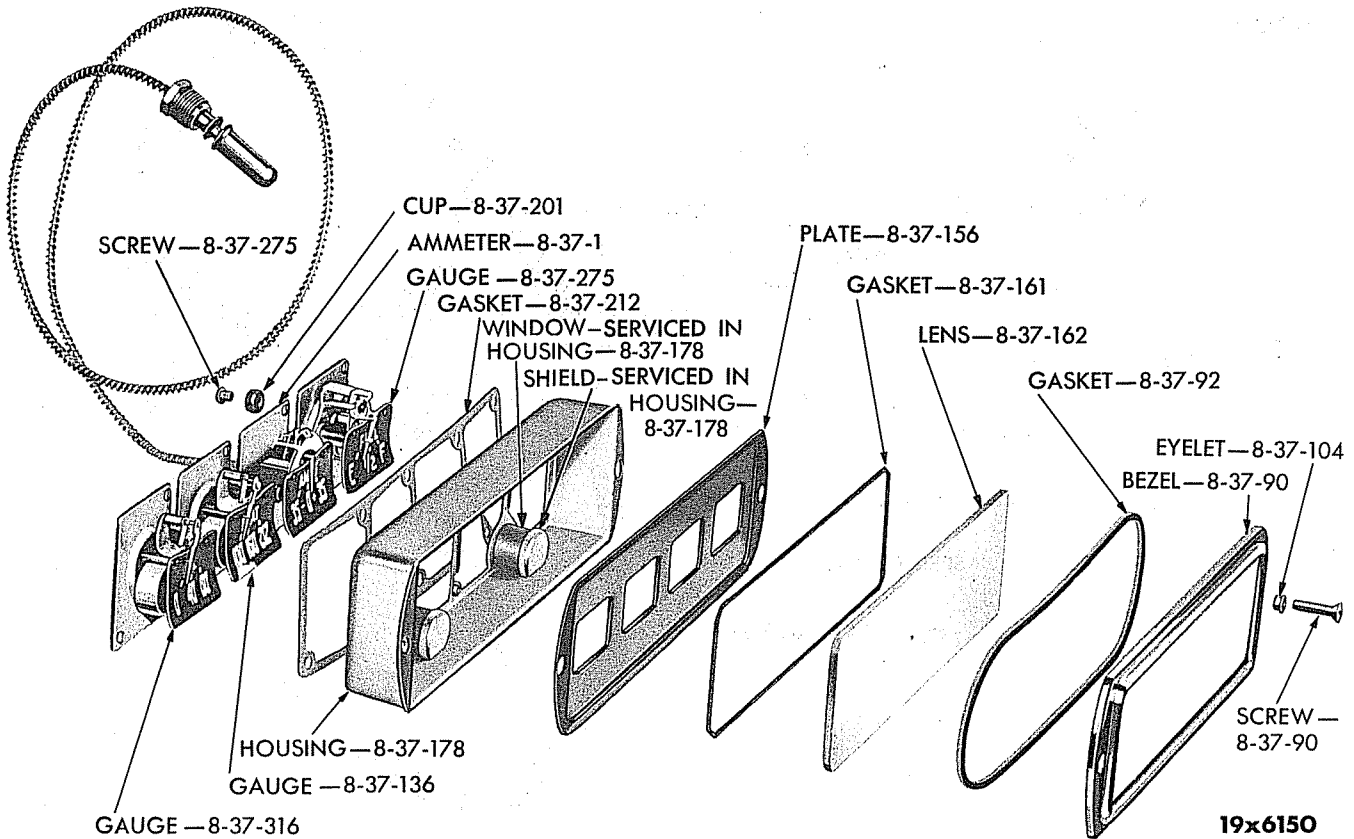


Plate 8-9

INSTRUMENT CLUSTER (EXPLODED VIEW)

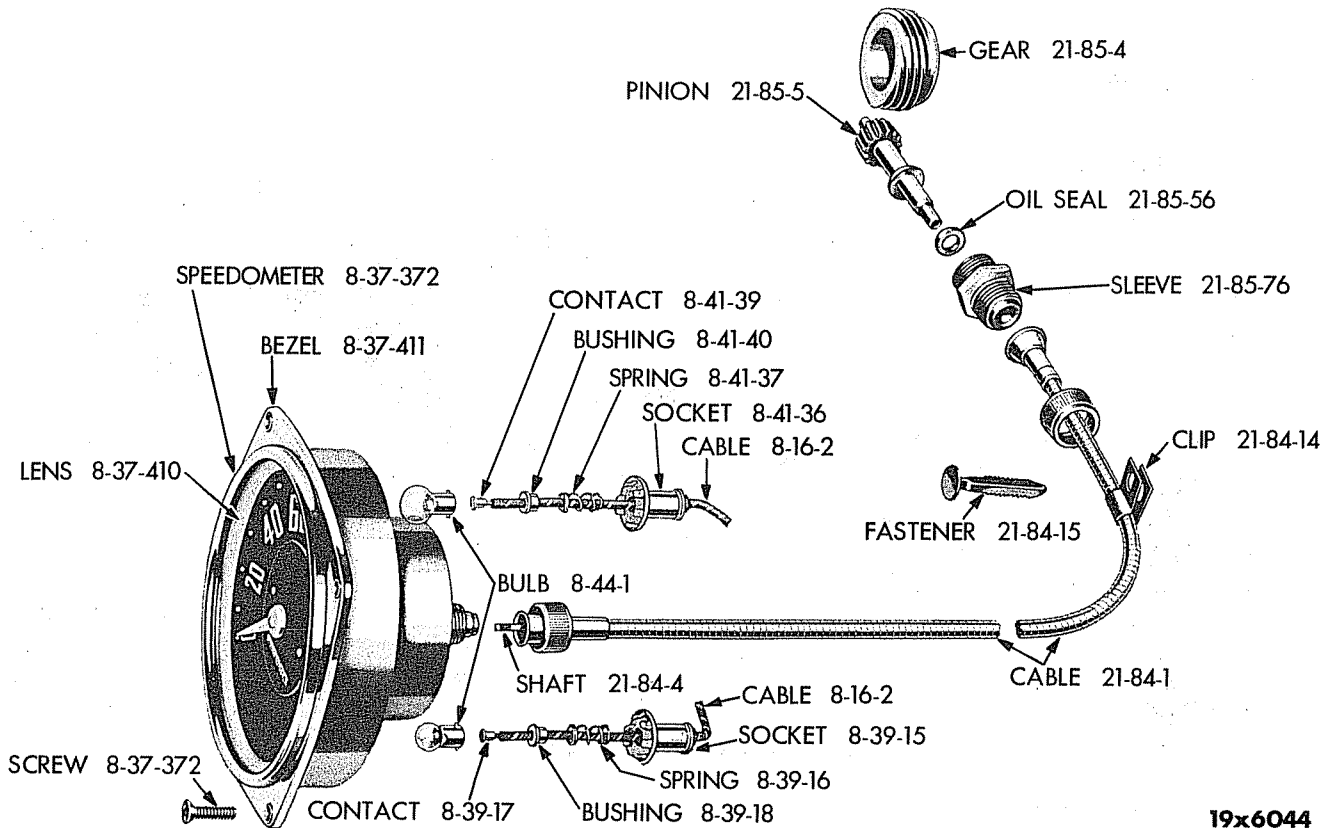
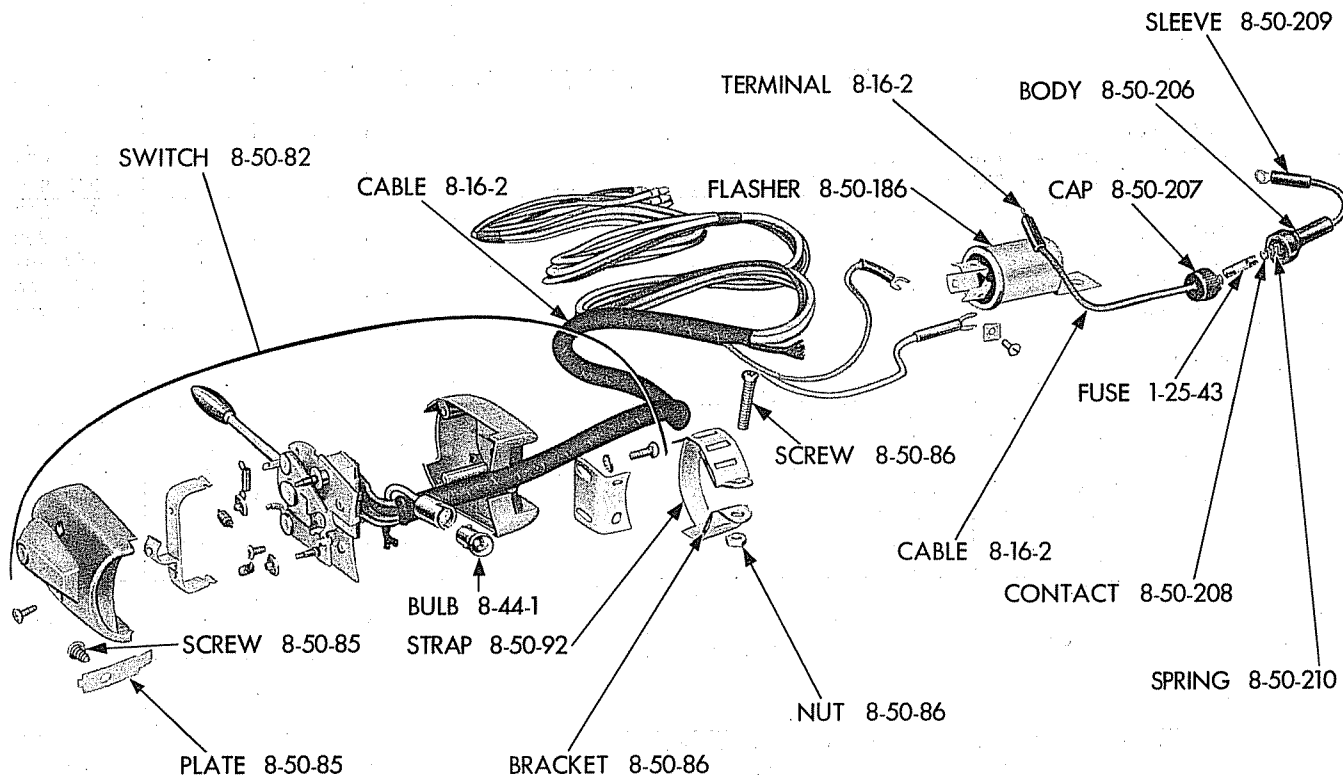


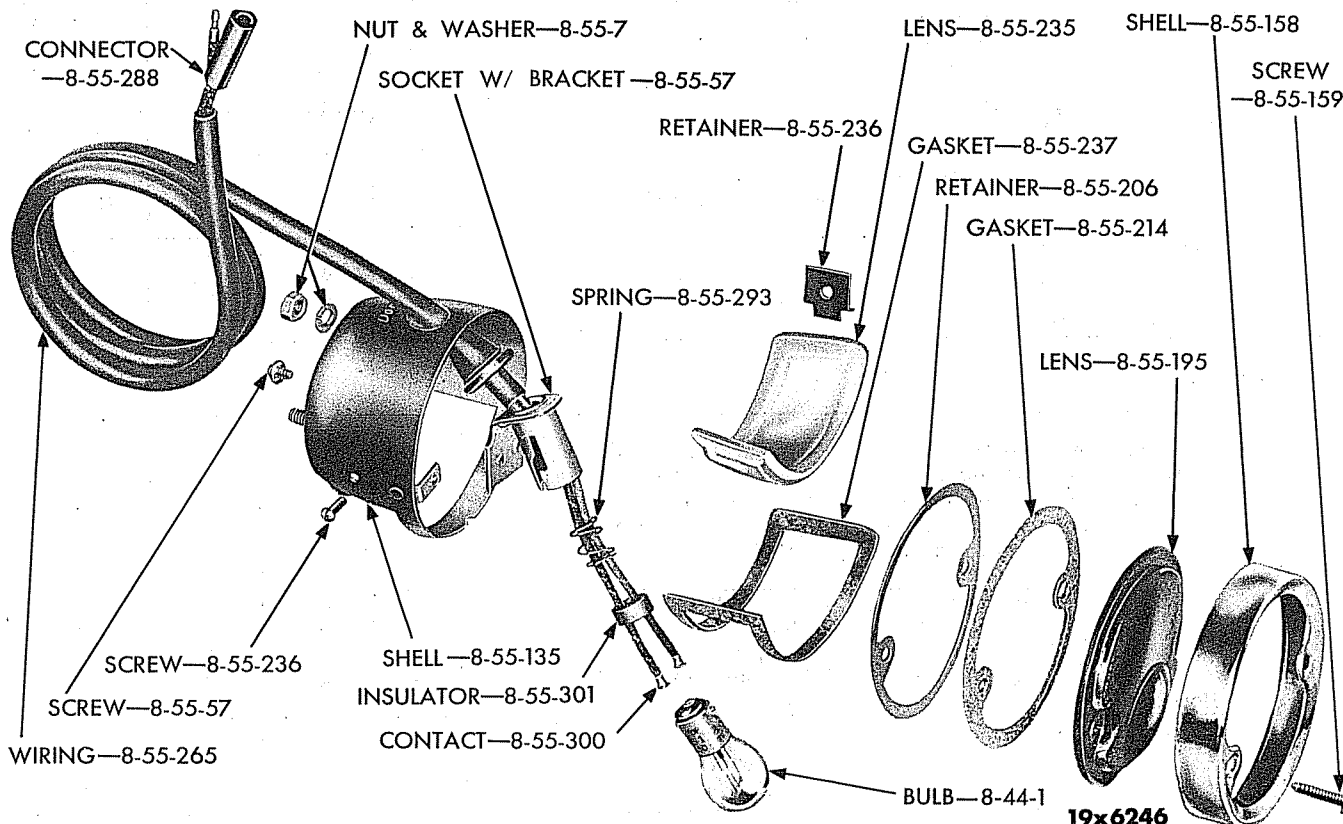
Plate 8-10

SPEEDOMETER AND CABLE (EXPLODED VIEW)



19x6002A

Plate 8-11 DIRECTIONAL SIGNAL SWITCH (SELF CANCELLING TYPE) (EXPLODED VIEW)



19x6246

Plate 8-12 TAIL LAMP (EXPLODED VIEW)

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| BATTERY CABLES | | | | | |
| 8-01-4 | CABLE, Ground, w/TERMINALS (19" lgh.) | - | - | - | 1188 990 |
| 8-01-11 | BOLT, Terminal | - | 1 | 1 | 663 219 |
| 8-01-12 | NUT, Terminal Bolt | - | 1 | 1 | 663 220 |
| 8-01-15 | WASHER, Terminal (felt) | - | 1 | 1 | 687 975 |
| 8-01-17 | CABLE, Starter, w/TERMINALS (63" lgh.) | - | 1 | 1 | 1263 523 |
| 8-01-20 | BOLT, Terminal | - | 1 | 1 | 663 219 |
| 8-01-21 | NUT, Terminal Bolt | - | 1 | 1 | 663 220 |
| 8-01-22 | CLIP, Starter Cable | - | 1 | 1 | 674 292 |
| | Bolt, 1/4"-20 x 1/2" | - | 1 | 1 | 120 706 |
| | Washer, lock | - | 1 | 1 | 121 753 |
| DOME LAMP AND SWITCH | | | | | |
| 8-05-6 | BASE | - | ★ | ★ | 1193 291 |
| | Screw, No. 10 -16 x 1/2" | - | ★ | ★ | 143 152 |
| 8-05-8 | LENS, w/BEZEL | - | ★ | ★ | 1193 288 |
| 8-05-14 | SWITCH, w/SOCKET | - | ★ | ★ | 1193 292 |
| | (mounted on instrument panel) | - | 1 | 1 | 1271 203 |
| | Screw, No. 8-32 x 1/4" | - | 2 | 2 | 122 159 |
| | Washer, lock | - | 2 | 2 | 138 530 |
| 8-05-16 | KNOB, Switch Control | - | 1 | 1 | 1191 538 |
| 8-05-24 | NUT, Switch Mounting | - | 1 | 1 | 1189 496 |
| 8-05-25 | WASHER, Switch Mounting Nut | - | 1 | 1 | 1194 598 |
| CHASSIS AND BODY WIRING | | | | | |
| 8-15-4 | WIRING, Body (w/o tail lamp and dome lamp wiring) | - | ★ | ★ | 1263 509 |
| | (w/tail lamp and dome lamp wiring) | - | ★ | ★ | 1264 002 |
| | (w/o headlamp, headlamp switch, dome lamp switch, ignition switch and windshield wiper switch wiring). | - | ★ | ★ | 1266 575 |
| 8-15-24 | CABLE (from body wiring to tail lamp) (specify 40" of 211 318 Cable and 2-665 151 Terminals) | - | ★ | ★ | ---- -- |
| 8-15-32 | CLIP, Chassis Cable (frame) | - | ★ | ★ | 51 421 |
| | (frame) | - | 2 | 2 | 639 853 |
| | (body) | - | ★ | ★ | 512 530 |
| | (engine) | - | ★ | ★ | 1263 079 |
| | CLIP, Chassis Cable (body) | - | 2 | 2 | 684 158 |
| | (body) | - | ★ | ★ | 1263 079 |
| | (engine) | - | 1 | 1 | 1263 079 |
| | (engine) (cowl wheelhouse) (body) | - | ★ | ★ | 1302 783 |
| | (body) | - | ★ | ★ | 674 292 |
| | Bolt, 1/4"-28 x 1" | - | ★ | ★ | 123 461 |
| | Rivet | - | ★ | ★ | 104 085 |
| | Nut | - | ★ | ★ | 120 367 |
| | Washer, lock | - | ★ | ★ | 120 380 |
| CHASSIS WIRING CABLE AND CONNECTIONS | | | | | |
| <p>Note: For a more practical and economical method of servicing car wiring, only the more complicated assemblies will be stocked for service. These will be found listed in their respective groups. On the more simple assemblies the required length and size of cable, terminals, etc., should be ordered.</p> | | | | | |
| 8-16-2 | CABLE (specify by the inch) (No. 10 Cable, black braid) | - | ★ | ★ | 665 140 |
| | (specify by the inch) (No. 12 Cable, red braid) | - | ★ | ★ | 385 571 |
| | (specify by the inch) (No. 14 Cable, green braid) | - | ★ | ★ | 385 573 |
| | (specify by the inch) (No. 16 Cable, blue braid) | - | ★ | ★ | 211 318 |
| | Horn (specify by the inch) (No. 16 Cable) | - | ★ | ★ | 868 127 |
| | Terminal | - | ★ | ★ | 200 013 |
| | | - | ★ | ★ | 200 393 |
| | | - | ★ | ★ | 200 019 |

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| CHASSIS WIRING CABLE AND CONNECTIONS - Cont'd | | | | | |
| | Terminal | - | ★ | ★ | 200 052 |
| | | - | ★ | ★ | 200 156 |
| | | - | ★ | ★ | 200 286 |
| | | - | ★ | ★ | 200 394 |
| 8-16-3 | CABLE (100 ft. spool) (No. 10 Cable, black braid) | - | ★ | ★ | 830 814 |
| | (100 ft. spool) (No. 12 Cable, red braid) | - | ★ | ★ | 830 813 |
| | (100 ft. spool) (No. 14 Cable, green braid) | - | ★ | ★ | 830 812 |
| | (100 ft. spool) (No. 16 Cable, blue braid) | - | ★ | ★ | 830 810 |
| | (100 ft. spool) (No. 16 Cable) (horn) | - | ★ | ★ | 1064 754 |
| 8-16-4 | TERMINAL | - | ★ | ★ | 665 151 |
| | | - | ★ | ★ | 870 821 |
| | | - | ★ | ★ | 953 706 |
| 8-16-5 | SLEEVE, Terminal | - | ★ | ★ | 1264 933 |
| | | - | ★ | ★ | 930 304 |
| GROUND STRAPS | | | | | |
| 8-18-2 | CABLE (engine to body) | - | 1 | 1 | 1263 525 |
| INSTRUMENT PANEL WIRING | | | | | |
| 8-19-26 | CABLE, Headlamp Switch to Dome Lamp Switch (specify 6" of 211 318 Cable, 2-200 393 Terminals and 2-1264 933 Sleeve) | - | ★ | ★ | ----- |
| HEADLAMP CABLE TERMINAL BLOCK | | | | | |
| 8-21-1 | BLOCK | - | 2 | 2 | 683 995 |
| | Nut (terminal) | - | 6 | 6 | 120 614 |
| | Washer, lock | - | 6 | 6 | 138 479 |
| 8-21-11 | SCREW, Mounting | - | 4 | 4 | 929 054 |
| DISTRIBUTOR ASSEMBLY | | | | | |
| 8-27-1 | DISTRIBUTOR (B-1-DU up to engine No. T164-4131, B-1-EU up to engine No. T165-2468) (1274 106 distributor cancelled-service detail parts) | 1 | 1 | 1 | ----- |
| | (B-1-DU from engine No. T164-4131 to serial No. 84206501, B-1-EU from engine No. T165-2468 to serial No. 84001701) | 1 | 1 | 1 | 1274 106 |
| | (B-3-DU after serial No. 84206501, B-1-EU after serial No. 84001701) | 3,4 | 1 | 1 | 1274 066 |

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| CODE | DISTRIBUTORS | 1193 282 | 1274 106 | 1274 066 |
|-----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|----------|----------|----------|
| Note: All quantities are one (1) unless otherwise indicated in parenthesis. | | | | |
| DISTRIBUTOR ASSEMBLY - Cont'd | | | | |
| 8-27-19 | ARM, Advance | 866 069 | 866 069 | 866 069 |
| | Screw or Bolt, 1/4"-20 x 5/8" | 120 854 | 120 854 | 120 854 |
| | Washer, lock | 131 098 | 131 098 | 131 098 |
| | Washer, plain | 120 392 | 120 392 | 120 392 |
| 8-27-33 | POINTER, Advance Arm | 866 449 | 866 449 | 866 449 |
| 8-27-71 | CAP | 1235 421 | 1343 576 | 1343 576 |
| 8-27-76 | SPRING, w/Hinge Cap CLAMP (2) | --- | 648 404 | 648 404 |
| | SPRING, Cap Clamp (2) | 1267 370 | --- | --- |
| 8-27-78 | BRACKET, Cap Clamp Spring | 1267 369 | --- | --- |
| | BRACKET, Cap Clamp Spring | 1267 371 | --- | --- |
| | Rivet (4) | 135 694 | --- | --- |
| 8-27-82 | SPRING, Cap Contact Plunger | 1308 183 | 1308 183 | 1308 183 |
| 8-27-83 | CONTACT, Cap Plunger | 1195 772 | 1195 772 | 1195 772 |
| 8-27-93 | WICK, Felt Base | 953 714 | 953 714 | 958 177 |
| 8-27-96 | BASE | 1195 773 | 1274 091 | 1390 531 |
| 8-27-100 | OILER, Base | 953 717 | 953 717 | 953 717 |
| 8-27-132 | BEARING, Absorbent Bronze (2) | 643 906 | 643 906 | 643 906 |
| 8-27-138 | PLATE, Breaker | 1195 775 | 1274 090 | 1274 090 |
| | PLATE, Breaker, Assembly | 1195 774 | --- | --- |
| | Screw, No. 10-32 x 3/8" (2) | 132 105 | --- | --- |
| | Screw, No. 8-32 x 3/8" (2) | --- | 121 832 | 121 832 |
| | Washer, lock (2) | 138 479 | 121 841 | 121 841 |
| 8-27-158 | POINT SET, Breaker Contact | 592 477 | 1274 092 | 1274 092 |
| | Screw, No. 8-32 x 3/16" | 131 949 | 131 949 | 131 949 |
| | Washer, plain | 131 015 | 131 015 | 131 015 |
| 8-27-161 | CLIP, Contact Arm Spring | 643 989 | --- | --- |
| 8-27-167 | SCREW, Spring Clamp | 1089 084 | --- | --- |
| | Washer, plain | 131 014 | --- | --- |
| 8-27-190 | CONDENSER | 1136 534 | 1274 086 | 1274 086 |
| | Screw, No. 6 -32 x 1/8" | 131 870 | 131 870 | 131 870 |
| | Washer, lock | 131 044 | 131 044 | 131 044 |
| 8-27-194 | WASHER, Condenser and Clamp Screw Lock (2) | 1089 583 | --- | --- |
| 8-27-214 | WASHER, Terminal Insulating, Outer | --- | 1369 774 | 1369 774 |
| 8-27-216 | STUD, Terminal | --- | 1274 093 | 1274 093 |
| | Nut | --- | 120 614 | 120 614 |
| | Washer, lock | --- | 120 217 | 120 217 |
| | Washer, plain | --- | 120 391 | 120 391 |
| 8-27-223 | SPACER, Terminal | --- | 1274 089 | 1274 089 |
| 8-27-226 | INSULATION, Terminal | --- | 1274 088 | 1274 088 |
| 8-27-229 | CLAMP, Terminal Screw | 1092 826 | --- | 1092 826 |
| 8-27-231 | COVER, Terminal Slot | 1195 768 | --- | --- |
| 8-27-232 | BUSHING, Terminal Insulation | --- | 1274 087 | 1274 087 |
| 8-27-250 | SHAFT, Drive | --- | 1390 532 | 1390 532 |
| | SHAFT, Drive (also specify 2 - 1308 243 Spring and 1 - 643 917 Weight Set) | 599 633 | --- | --- |
| 8-27-257 | WASHER, Shaft Upper Thrust | 1195 769 | 1195 769 | 1195 769 |
| | WASHER, Shaft Upper Thrust | 1195 770 | 1195 770 | 1195 770 |
| 8-27-258 | WASHER, Shaft Lower Thrust | 643 892 | 643 892 | 643 892 |
| 8-27-259 | SPACER, Cam | 859 903 | 859 903 | 859 903 |
| 8-27-265 | COLLAR, Drive Shaft | 643 903 | 643 903 | 643 903 |
| 8-27-266 | RIVET, Drive Shaft Collar | 636 899 | 636 899 | 636 899 |
| 8-27-277 | WEIGHT, Governor (2) | 643 917 | 643 917 | 1271 768 |
| 8-27-279 | SPRING SET, Governor Weight (consists of 2 Springs) | 852 026 | 852 026 | 1308 182 |
| 8-27-292 | CAM, w/Stop PLATE | 921 275 | 921 275 | 921 275 |
| 8-27-296 | WICK, Cam Sleeve (felt) | 643 899 | 643 899 | 643 899 |
| 8-27-298 | SNAP RING, | 643 893 | 643 893 | 643 893 |
| 8-27-300 | ROTOR | 868 095 | 1343 587 | 1343 587 |

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Printed in U.S.A.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|---------------------------|-----------------------------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| GENERATOR ASSEMBLY | | | | | |
| 8-28-3 | GENERATOR (6 volt, 35 amperes) (B-1-DU up to engine No. T164-3405, B-1-EU up to engine No. T165-2008) | - | 1 | 1 | 853 770 |
| | (6 volt, 45 amperes) (B-1-DU after engine No. T164-3405, B-1-EU after engine No. T165-2008) | - | 1 | 1 | 1257 392 |
| | (6 volt, 32 amperes) | - | 1 | 1 | 1194 650 |
| | (6 volt, 35 amperes) | - | 1 | 1 | 1264 054 |
| | Bolt, 5/16"-24 x 1 1/4" | - | 2 | 2 | 123 774 |
| | Nut | - | 2 | 2 | 120 368 |
| | Washer, lock | - | 4 | 4 | 120 214 |
| 8-28-15 | STRAP, Adjusting (w/853 770 generator) | - | 1 | 1 | 622 783 |
| | (w/1257 392) | - | 1 | 1 | 1270 658 |
| | (w/1194 650 and 1264 054 generator) | - | 1 | 1 | 582 589 |
| | Bolt, 5/16"-18 x 3/4" | - | 1 | 1 | 122 007 |
| | Washer, lock | - | 1 | 1 | 120 214 |
| 8-28-20 | WASHER, Adjusting Strap Screw | - | 1 | 1 | 1123 372 |
| 8-28-36 | BRACKET (w/853 770 and 1257 392 generator) | - | 1 | 1 | 667 751 |
| | (w/1194 650 and 1264 054 generator) | - | 1 | 1 | 859 228 |
| | Bolt, 7/16"-14 x 1" | - | 2 | 2 | 122 253 |
| | Washer, lock | - | 2 | 2 | 120 383 |
| 8-28-74 | REGULATOR (w/853 770 generator) | - | 1 | 1 | 1120 515 |
| | (w/1257 392 generator) (40 amperes, w/battery terminal on left side) | - | 1 | 1 | 1257 394 |
| | (w/1257 392 generator) (45 amperes, w/battery terminal on right side) | - | 1 | 1 | 1343 573 |
| | (w/1194 650 and 1264 054 generator) | - | 1 | 1 | 1195 738 |
| | Screw or Bolt, 1/4"-20 x 5/8" (mounting) | - | 3 | 3 | 120 854 |
| | Screw, No. 10-32 x 3/8" (terminal) | - | 3 | 3 | 132 900 |
| 8-28-83 | RESISTOR, Regulator (7 ohms) | - | 1 | 1 | 685 817 |
| | (38 ohms) | - | 1 | 1 | 853 748 |
| 8-28-88 | CLAMP, Regulator Terminal Screw | - | 3 | 3 | 1092 826 |
| 8-28-297 | PULLEY (w/853 770 generator) | - | 1 | 1 | 678 495 |
| | (w/1257 392 generator) (up to engine No. T164-4721 and T165-2843) | - | 1 | 1 | 1297 974 |
| | (w/1257 392 generator) (after engine No. T164-4721 and T165-2843) | - | 1 | 1 | 1345 973 |
| | (w/1194 650 generator) | - | 1 | 1 | 1194 651 |
| | (w/1264 054 generator) | - | 1 | 1 | 1136 935 |

| | | | | | |
|------|-------------------------------|---------|----------|----------|----------|
| CODE | GENERATORS - Cont'd | 853 770 | 1257 392 | 1194 650 | 1264 054 |
|------|-------------------------------|---------|----------|----------|----------|

Note: All quantities are one (1) unless otherwise indicated in parenthesis.

GENERATOR COMPONENT PARTS

| | | | | | |
|----------|-------------------------------------------------|----------|----------|----------|----------|
| 8-29-1 | ARMATURE | 859 900 | 1266 499 | 860 922 | 1268 129 |
| | Key, Woodruff | 124 545 | 124 545 | 106 750 | 106 750 |
| 8-29-2 | NUT, Shaft | 40 654 | 40 654 | 40 654 | 40 654 |
| 8-29-6 | SNAP RING, Armature | 648 392 | 648 392 | --- | 648 392 |
| 8-29-12 | SPACER, Armature Shaft | 1089 573 | --- | --- | --- |
| 8-29-17 | BRUSH SET | 1253 367 | 1253 367 | 677 175 | 1253 367 |
| 8-29-20 | SPRING, Brush (2) | 671 490 | 671 490 | 674 935 | 671 490 |
| 8-29-21 | ARM, Brush (2) | 673 014 | 673 014 | 674 936 | 673 014 |
| 8-29-100 | HEAD, Commutator End, Assembly | --- | 1384 081 | 1262 932 | 1253 353 |
| | HEAD, Commutator End, Partial | 860 491 | 1266 498 | --- | 1253 358 |
| 8-29-104 | WICK, Commutator End Felt | 636 796 | 1266 497 | --- | 1253 357 |
| 8-29-105 | COVER, Commutator End Felt Washer | 636 800 | --- | --- | --- |
| 8-29-106 | WASHER, Commutator End Felt Retaining | 674 928 | --- | 674 928 | --- |

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| CODE | GENERATORS - Cont'd | 853 770 | 1257 392 | 1194 650 | 1264 054 |
|------|---------------------|---------|----------|----------|----------|
|------|---------------------|---------|----------|----------|----------|

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GENERATOR COMPONENT PARTS - Cont'd

| | | | | | |
|----------|--------------------------------------------|----------|----------|----------|----------|
| 8-29-111 | COVER, Commutator End | 695 626 | 1266 495 | 674 932 | 1253 356 |
| | Screw, No. 8-32 x 5/16" (3) | 131 958 | --- | --- | 131 958 |
| | Screw, No. 10-32 x 3/8" (3) | --- | 132 105 | 132 105 | --- |
| | Washer, lock (3) | 121 841 | 120 217 | 120 217 | 121 841 |
| 8-29-112 | GASKET, Commutator End Cover | 695 627 | --- | 674 931 | 1253 355 |
| 8-29-113 | BEARING, Commutator End | 636 804 | 1253 359 | 602 454 | 1253 359 |
| 8-29-122 | SCREW, Drive End Bearing Retainer (3) | 1269 238 | 1269 238 | 1269 238 | --- |
| | SCREW, Commutator End Bearing Retainer (★) | --- | 1269 238 | 674 929 | --- |
| | Washer, lock | 120 217 | 120 217 | 120 217 | --- |
| 8-29-127 | WASHER, Commutator End Bearing Retainer | --- | --- | 674 927 | --- |
| 8-29-146 | HEAD, Drive End, Assembly | 860 492 | 1266 500 | 594 372 | --- |
| 8-29-147 | HEAD, Drive End | --- | 1266 501 | 594 373 | 1253 361 |
| | Oiler or Cup | 113 702 | 113 702 | 113 702 | 113 702 |
| 8-29-150 | WASHER, Drive End Felt (2) | 636 815 | 636 815 | 674 939 | 636 815 |
| | WASHER, Commutator End Felt | --- | --- | 674 930 | --- |
| 8-29-151 | RETAINER, Drive End Felt Washer | 636 810 | 636 810 | --- | 636 810 |
| | RETAINER, Drive End Felt Washer Outer | --- | 1253 365 | 674 942 | 1253 365 |
| | RETAINER, Drive End Felt Washer Inner | --- | 1253 363 | 674 941 | 1253 363 |
| 8-29-154 | BEARING, Drive End Ball | 602 454 | 602 454 | 602 454 | 602 454 |
| 8-29-155 | RETAINER, Drive End Bearing | 636 813 | 1253 364 | 648 395 | 1253 364 |
| 8-29-157 | GASKET, Drive End Bearing Retainer | --- | 1253 362 | --- | 1253 362 |
| 8-29-165 | BAND, Cover | 673 031 | 1266 502 | 674 944 | 674 944 |
| | Screw, No. 10-32 x 1 1/2" | 132 930 | 132 930 | 132 930 | 132 930 |
| | Nut | 120 614 | 120 614 | 120 614 | 120 614 |
| 8-29-172 | COIL, Field, Assembly | 858 269 | --- | 860 919 | --- |
| 8-29-173 | COIL, Field, Right | 858 271 | 1266 493 | 1189 547 | 1253 352 |
| 8-29-174 | COIL, Field, Left | 858 270 | 1266 527 | 916 592 | 1253 351 |
| 8-29-186 | INSULATION, Field Connection | --- | --- | 1069 981 | --- |
| 8-29-189 | LEAD, Field Coil | 1262 931 | 1253 350 | 1262 931 | 1253 350 |
| 8-29-190 | TERMINAL, Lead | 1383 661 | 1383 661 | 1383 661 | 1383 661 |
| 8-29-208 | BOLT, Thru. (2) | 671 487 | 673 009 | 1253 343 | 1253 343 |
| | Washer, lock (2) | 131 098 | 131 098 | 120 214 | 120 214 |
| 8-29-306 | SCREW, Pole Shoe (2) | 859 901 | 859 901 | 674 919 | 674 919 |
| 8-29-312 | STUD, Armature Terminal | 859 897 | 1253 349 | --- | 1253 349 |
| | Nut (2) | 120 367 | 120 367 | 120 367 | 120 367 |
| | Washer, lock (2) | 120 380 | 120 380 | 120 380 | 120 380 |
| | Washer, plain | 120 387 | 120 387 | 120 387 | 120 387 |
| 8-29-313 | STUD, Field Terminal | 677 153 | 1253 348 | 953 732 | 1253 348 |
| | Nut (2) | 120 614 | 120 614 | 120 614 | 120 614 |
| | Washer, lock (2) | 120 217 | 120 217 | 120 217 | 120 217 |
| | Washer, plain | 120 391 | 120 391 | 120 391 | 120 391 |
| 8-29-314 | NUT, Armature Terminal | 43 761 | 43 761 | 43 761 | --- |
| 8-29-319 | WASHER, Field Terminal | --- | 1253 345 | --- | 1253 345 |
| 8-29-320 | INSULATION, Armature Terminal Inner | 859 899 | --- | 688 015 | --- |
| | INSULATION, Field Terminal Inner | --- | --- | 688 016 | --- |
| 8-29-323 | BUSHING, Terminal Stud Insulating (2) | --- | 1253 346 | --- | 1253 346 |
| | BUSHING, Armature Terminal Insulating | 683 358 | --- | 683 358 | --- |
| 8-29-325 | BUSHING, Field Terminal Insulating | 683 357 | --- | 683 357 | --- |
| 8-29-327 | WASHER, Armature Terminal Insulating | 671 477 | 1138 481 | 671 477 | 1138 481 |
| | WASHER, Field Terminal Insulating | 671 481 | 1253 344 | 671 481 | 1253 344 |

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March 30, 1953

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|---------------------|---------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| GROMMETS | | | | | |
| 8-30-5 | GROMMET, Chassis Cable Dash | - | 1 | 1 | 1260 717 |
| | | - | 1 | 1 | 1265 353 |
| | Control Cable Dash | - | 1 | 1 | 1237 295 |
| 8-30-6 | COVER, Control Cable Dash Grommet | - | 1 | 1 | 652 213 |
| | Chassis Cable Dash Grommet | - | 1 | 1 | 681 349 |
| HORN | | | | | |
| 8-32-2 | HORN | - | 1 | 1 | 1089 619 |
| | Bolt, 1/4"-28 x 1" | - | 2 | 2 | 123 461 |
| | Nut | - | 2 | 2 | 120 614 |
| | Washer, lock | - | 2 | 2 | 138 479 |
| | Washer, plain | - | 2 | 2 | 120 391 |
| 8-32-3 | PLATE, Mounting | - | 1 | 1 | 852 007 |
| 8-32-4 | LAMINATION, Bracket Mounting | - | 3 | 3 | 688 007 |
| | Nut | - | 2 | 2 | 120 367 |
| | Washer, lock | - | 2 | 2 | 120 380 |
| 8-32-15 | BRACKET, Mounting | - | 1 | 1 | 1263 486 |
| | Bolt, 3/8"-24 x 1/2" | - | 2 | 2 | 123 382 |
| | Nut | - | 2 | 2 | 120 367 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| 8-32-22 | SPACER, Bracket Lamination | - | 2 | 2 | 1089 626 |
| 8-32-23 | PLATE, Mounting Bracket | - | 1 | 1 | 683 365 |
| 8-32-57 | BACK | - | 1 | 1 | 643 825 |
| 8-32-59 | BOLT, Back Attaching | - | 4 | 4 | 1120 551 |
| 8-32-61 | SCREW, Adjusting | - | 1 | 1 | 643 970 |
| 8-32-100 | INSULATION, Terminal | - | 1 | 1 | 1134 118 |
| 8-32-101 | STUD, Terminal | - | 2 | 2 | 643 969 |
| 8-32-104 | NUT, Adjusting Screw Lock | - | 1 | 1 | 643 961 |
| 8-32-165 | BUSHING, Terminal Insulating | - | 2 | 2 | 643 958 |
| 8-32-182 | DIAPHRAGM | - | 1 | 1 | 643 956 |
| 8-32-183 | GASKET, Diaphragm | - | 2 | 2 | 863 141 |
| 8-32-213 | PROJECTOR | - | 1 | 1 | 643 953 |
| HORN CONTROL | | | | | |
| 8-33-30 | SPRING, Button Retainer Plate | - | 1 | 1 | 657 954 |
| 8-33-41 | BUTTON | - | 1 | 1 | 590 213 |
| 8-33-65 | PLATE, Button Retainer, Lower | - | - | - | 657 953 |
| | Upper | - | 1 | 1 | 1260 913 |
| | | - | 1 | 1 | 669 811 |
| 8-33-67 | LOCKWIRE, Button Retainer Plate | - | 1 | 1 | 657 955 |
| 8-33-79 | SPRING, Button, w/BASE | - | 1 | 1 | 681 402 |
| 8-33-102 | INSULATOR, Button Cable | - | 1 | 1 | 657 484 |
| 8-33-106 | CONTACT, Button Cable | - | 1 | 1 | 611 897 |
| HEADLAMP | | | | | |
| 8-34-1 | HEADLAMP (Domestic) | - | 2 | 2 | 1163 891 |
| | (Export) | - | 2 | 2 | 1273 252 |
| | Screw, No. 10-32 x 5/8" | - | 16 | 16 | 167 947 |
| 8-34-15 | GASKET, Mounting | - | 2 | 2 | 1310 488 |
| 8-34-33 | SHELL | - | 2 | 2 | 1154 200 |
| 8-34-40 | DOOR | - | 2 | 2 | 1239 411 |
| | Screw, No. 8-32 x 3/4" | - | 2 | 2 | 186 575 |
| 8-34-105 | CLIP, Door Mounting | - | 2 | 2 | 1241 117 |
| 8-34-175 | BULB | - | 2 | 2 | 1297 667 |
| 8-34-176 | SEAT, Bulb Mounting | - | 2 | 2 | 946 940 |
| 8-34-177 | SPRING, Bulb Mounting Seat | - | 4 | 4 | 854 798 |
| 8-34-178 | SCREW, Bulb Mounting Seat Adjusting | - | 4 | 4 | 865 336 |
| 8-34-179 | NUT, Bulb Mounting Seat Adjusting Screw | - | 4 | 4 | 865 760 |
| 8-34-180 | RING, Bulb Retaining | - | 2 | 2 | 946 942 |
| | Screw, No. 8-32 x 5/16" | - | 6 | 6 | 224 549 |

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|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|--------|----------------------|
| | | | DU | EU | |
| HEADLAMP - Cont'd | | | | | |
| 8-34-220 | CABLE, w/SOCKET | - | 2 | 2 | 1340 257 |
| | Screw (ground) | - | 2 | 2 | 132 900 |
| | Nut | - | 2 | 2 | 120 614 |
| | Washer, lock | - | 2 | 2 | 138 479 |
| 8-34-238 | CONNECTOR, Bulb | - | 2 | 2 | 853 781 |
| IGNITION COIL AND LOCK CYLINDER | | | | | |
| 8-35-4 | COIL | - | 1 | 1 | 1300 667 |
| | Nut (terminal) | - | 2 | 2 | 120 614 |
| | Nut | - | 2 | 2 | 120 367 |
| | Washer, lock (terminal) | - | 2 | 2 | 138 479 |
| | Washer, lock | - | 2 | 2 | 121 753 |
| 8-35-41 | TUBE, Cable, w/coil BRACKET | - | 1 | 1 | 1188 452 |
| 8-35-59 | SWITCH, Ignition Lock, w/HOUSING | - | 1 | 1 | 1193 348 |
| | Nut (terminal) | - | 3 | 3 | 120 614 |
| | Washer, lock (terminal) | - | 3 | 3 | 138 479 |
| 8-35-61 | NUT, Switch Mounting | - | 1 | 1 | 1194 631 |
| 8-35-111 | CYLINDER and KEY PACKAGE, Front and Rear Door and Ignition | - | 1 | 1 | 1189 665 |
| 8-35-115 | CYLINDER and KEY PACKAGE, Ignition Lock | - | 1 | 1 | 1193 360 |
| 8-35-121 | KEY, Ignition Lock. | - | 2 | 2 | 1158 623 |
| IGNITION WIRING AND SPARK PLUGS | | | | | |
| 8-36-1 | CABLE SET | - | 1 | 1 | 1243 798 |
| 8-36-2 | WEATHER PROOFING PACKAGE, Ever-Dry | - | 1 | 1 | 1321 118 |
| 8-36-27 | CABLE, Coil Primary (specify 10" of 211 318 Cable, 1-200 156 Terminal, 1-200 393 Terminal and 1-1264 933 Sleeve) | - | ★ | ★ | ---- |
| 8-36-45 | CABLE, Ignition (specify length of 1109 243 Cable shown below, also specify 6-676 872 Terminal, 6-1122 042 Terminals and 6-150 834 Nipple) | - | ★ | ★ | ---- |
| | No. 1 Spark Plug Cable - 24" lgh. | | | | |
| | No. 2 Spark Plug Cable - 21" lgh. | | | | |
| | No. 3 Spark Plug Cable - 17" lgh. | | | | |
| | No. 4 Spark Plug Cable - 18" lgh. | | | | |
| | No. 5 Spark Plug Cable - 22" lgh. | | | | |
| | No. 6 Spark Plug Cable - 23" lgh. | | | | |
| | CABLE, Coil Secondary (specify 9" of 1109 243 Cable, 2-676 872 Terminals and 2-150 834 Nipple) | - | ★ | ★ | ---- |
| 8-36-46 | CABLE, Coil and Spark Plug (100 ft. roll) | - | ★ | ★ | 830 809 |
| 8-36-47 | SLEEVE, Coil Secondary Cable | - | ★ | ★ | 1345 631 |
| 8-36-48 | WASHER, Coil Secondary Cable | - | ★ | ★ | 1345 632 |
| 8-36-55 | TERMINAL, Spark Plug and Secondary Cable | - | ★ | ★ | 676 872 |
| 8-36-114 | SPARK PLUG and GASKET PACKAGE (AR-8A) | - | 6 | 6 | 1345 905 |
| 8-36-115 | GASKET, Spark Plug | - | 6 | 6 | 150 189 |
| INSTRUMENT PANEL INSTRUMENTS | | | | | |
| 8-37-1 | AMMETER | 1 3,4 | 1 1 | 1 1 | 1263 499 1272 351 |
| | Nut (terminal) | - | 2 | 2 | 120 614 |
| | Washer, lock (terminal) | - | 2 | 2 | 138 479 |
| 8-37-90 | BEZEL, Instruments | - | 1 | 1 | 1195 748 |
| 8-37-92 | GASKET, Instrument Bezel | - | 1 | 1 | 1195 749 |
| 8-37-104 | EYELET, Instrument Mounting Screw | - | 2 | 2 | 1262 313 |
| 8-37-136 | GAUGE, Temperature (Fahrenheit) (Fahrenheit) | 1 3,4 | 1 1 | 1 1 | 1195 742 1272 348 |

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|---------------------------------------|---------------------------------------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| INSTRUMENT PANEL INSTRUMENTS - Cont'd | | | | | |
| 8-37-136 | GAUGE, Temperature (Centigrade) | 1 | 1 | 1 | 1195 744 |
| | (Centigrade) | 3,4 | 1 | 1 | 1272 350 |
| 8-37-149 | CLIP, Temperature Gauge Tube | - | ★ | ★ | 684 158 |
| 8-37-154 | NUT, Temperature Gauge Gland | - | 1 | 1 | 50 291 |
| 8-37-156 | PLATE, Instrument Dial | 1,2 | 1 | 1 | 1195 752 |
| | | 3,4 | 1 | 1 | 1272 373 |
| 8-37-159 | SUPPORT, Temperature Gauge Tube and Throttle and Choke Control | - | 1 | 1 | 1263 616 |
| 8-37-161 | GASKET, Instrument Dial Plate | - | 1 | 1 | 1195 751 |
| 8-37-162 | GLASS, Instrument Dial | - | 1 | 1 | 1195 750 |
| 8-37-178 | HOUSING, Instruments | - | 1 | 1 | 1262 336 |
| 8-37-201 | CUP, Instruments to Housing Mounting Screw Insulation | - | ★ | ★ | 939 548 |
| 8-37-212 | GASKET, Instrument Mounting | - | 1 | 1 | 1262 312 |
| 8-37-275 | GAUGE, Fuel | 1 | 1 | 1 | 1264 043 |
| | Nut | 3,4 | 1 | 1 | 1273 254 |
| | Washer, lock | - | 3 | 3 | 120 614 |
| | | - | 3 | 3 | 138 479 |
| 8-37-316 | GAUGE, Oil | 1 | 1 | 1 | 1195 746 |
| | | 3,4 | 1 | 1 | 1272 352 |
| 8-37-372 | SPEEDOMETER (mile) (B-1-DU up to approximate serial No. 84205169, B-1-EU up to approximate serial No. 84001147) | 1 | 1 | 1 | 1194 576 |
| | (mile) (B-1-DU after approximate serial No. 84205169, B-1-EU after approximate serial No. 84001147) | 1 | 1 | 1 | 1271 150 |
| | (kilometer) (B-1-DU up to approximate serial No. 84205169, B-1-EU up to approximate serial No. 84001147) | 3,4 | 1 | 1 | 1271 232 |
| | (kilometer) (B-1-DU after approximate serial No. 84205169, B-1-EU after approximate serial No. 84001147) | 1 | 1 | 1 | 1195 709 |
| | (kilometer) | 1 | 1 | 1 | 1271 151 |
| | Screw, No. 10 -16 x 1/2" | 3,4 | 1 | 1 | 1272 319 |
| | | - | 4 | 4 | 163 217 |
| 8-37-384 | EYELET, Speedometer Mounting Screw | - | 4 | 4 | 1263 532 |
| 8-37-388 | GASKET, Speedometer Bezel | - | 1 | 1 | 1262 973 |
| 8-37-399 | DIAL, Speedometer (w/1271232 Speedometer) | 3,4 | 1 | 1 | 1272 337 |
| | (w/1272319 Speedometer) | 3,4 | 1 | 1 | 1272 338 |
| 8-37-410 | GLASS, Speedometer Dial | - | 1 | 1 | 1262 972 |
| 8-37-411 | BEZEL, Speedometer | - | 1 | 1 | 1260 775 |
| 8-37-412 | GASKET, Speedometer Dial Glass Mounting | - | 1 | 1 | 1262 971 |
| HEADLAMP BEAM INDICATOR | | | | | |
| 8-39-15 | SOCKET | - | 1 | 1 | 682 198 |
| 8-39-16 | SPRING, Socket | - | 1 | 1 | 385 532 |
| 8-39-17 | CONTACT, Socket Cable | - | 1 | 1 | 657 572 |
| 8-39-18 | BUSHING, Socket Cable | - | 1 | 1 | 657 583 |
| INSTRUMENT LIGHT | | | | | |
| 8-41-36 | SOCKET | - | 3 | 3 | 682 198 |
| 8-41-37 | SPRING | - | 3 | 3 | 385 532 |
| 8-41-39 | CONTACT, Socket Cable | - | 3 | 3 | 657 572 |
| 8-41-40 | BUSHING, Socket Cable | - | 3 | 3 | 657 583 |
| LAMP BULBS | | | | | |
| 8-44-1 | BULB, Tail Lamp | - | ★ | ★ | 142 449 |
| | Parking Lamp | - | ★ | ★ | 142 303 |
| | Dome Lamp | - | ★ | ★ | 142 304 |
| | Headlamp Beam Indicator | - | ★ | ★ | 115 273 |
| | Instrument Panel Lamp | - | ★ | ★ | 125 588 |
| | Speedometer Lamp | - | ★ | ★ | 125 588 |
| | Tail Lamp | - | ★ | ★ | 142 303 |

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|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|----|-----------|
| | | | DU | EU | |
| LICENSE MOUNTING PARTS | | | | | |
| 8-47-8 | BRACKET, Front | - | 1 | 1 | 1196 996 |
| | Bolt, 1/4"-28 x 1" | - | 2 | 2 | 123 461 |
| | Rivet | - | 2 | 2 | 104 085 |
| | Nut | - | 2 | 2 | 120 367 |
| | Washer, lock | - | 2 | 2 | 120 380 |
| MARKER AND CLEARANCE LAMPS | | | | | |
| 8-48-25 | LAMP, Marker (red lens) (cluster of three lamps) | - | 1 | 1 | 1272 307 |
| | (amber lens) (cluster of three lamps) | - | 1 | 1 | 1268 164 |
| | Screw, No. 10-32 x 3/8" | - | 4 | 4 | 132 900 |
| 8-48-34 | TERMINAL, Marker Lamp Wiring | - | 1 | 1 | 665 151 |
| 8-48-35 | CONNECTOR, Marker Lamp Wiring "Y" | - | 1 | 1 | 689 867 |
| DIRECTIONAL SIGNAL AND PARKING LAMPS | | | | | |
| 8-50-55 | LAMP, Directional Signal, Right (double face) | - | 1 | 1 | 1264 068 |
| | Left (double face) | - | 1 | 1 | 1264 069 |
| | Right (single face) | - | 1 | 1 | 1264 076 |
| | Left (single face) | - | 1 | 1 | 1264 077 |
| | Right (flush mounted) | - | 1 | 1 | 1272 378 |
| | Left (flush mounted) | - | 1 | 1 | 1264 059 |
| | Screw, No. 8-32 x 1" (flush mounted) | - | 8 | 8 | 134 239 |
| | Nut | - | 8 | 8 | 120 622 |
| | Nut (except flush mounted) | - | 2 | 2 | 120 370 |
| | Washer, lock | - | 8 | 8 | 121 841 |
| | Washer, lock (except flush mounted) | - | 2 | 2 | 136 857 |
| 8-50-59 | WASHER, Directional Signal Lamp Mounting Base (except flush mounted) | - | 2 | 2 | 1264 072 |
| 8-50-61 | PAD, Directional Signal Lamp Mounting Base (except flush mounted) | - | 2 | 2 | 1264 071 |
| | GASKET, Directional Signal Lamp Mounting (flush mounted) | - | 2 | 2 | 1263 503 |
| 8-50-67 | REFLECTOR, Directional Signal Lamp | - | ★ | ★ | 1264 070 |
| 8-50-68 | PLATE, Directional Signal Lamp Face, Right | - | 1 | 1 | 1264 074 |
| | Left | - | 1 | 1 | 1264 075 |
| | Right (double face) | - | 1 | 1 | 1264 080 |
| | Left (double face) | - | 1 | 1 | 1264 081 |
| | Screw, No. 8-32 x 3/8" | - | 4 | 4 | 121 832 |
| 8-50-69 | GASKET, Directional Signal Lamp Face or Back Plate Mounting | - | ★ | ★ | 1264 078 |
| 8-50-74 | HANDLE, Directional Signal Lamp Control | - | 1 | 1 | 1264 061 |
| 8-50-75 | ARM, Directional Signal Lamp Control | - | 1 | 1 | 1264 065 |
| 8-50-77 | CLAMP, Directional Signal Lamp Control Arm Mounting | - | 1 | 1 | 1264 062 |
| | Screw or bolt, 1/4" -20 x 1 3/4" | - | 2 | 2 | 133 056 |
| 8-50-82 | SWITCH, Directional Signal Lamp Control | - | 1 | 1 | 1263 973 |
| | Turn Signal (self-cancelling) | - | 1 | 1 | E1391 899 |
| 8-50-85 | PLATE, Turn Signal Lamp Switch Control (self-cancelling) | - | 1 | 1 | E1394 268 |
| 8-50-86 | BRACKET, Turn Signal Lamp Switch | - | 2 | 2 | E1394 267 |
| 8-50-92 | STRAP | - | 1 | 1 | E1394 266 |
| 8-50-142 | CABLE, Directional Signal Lamp (specify 32" of 211 318 Cable, 1-665 151 Terminal, 1-645 411 Ferrule and Washer Assembly) | - | ★ | ★ | ---- |
| 8-50-149 | TERMINAL, Directional Signal Lamp Wiring | - | 10 | 10 | 665 151 |
| 8-50-151 | CONNECTOR, Directional Signal Lamp Wiring | - | 4 | 4 | 611 898 |
| | | - | 2 | 2 | 689 867 |
| 8-50-155 | CABLE, Directional Signal Lamp Indicator Light (specify 2 3/4" of 211 318 Cable, 1-200 393 Terminal, 1-926 026 Sleeve, 1-856 612 Socket, 1-385 532 Spring, 1-657 583 Bushing and 1-657 572 Contact) | - | ★ | ★ | ---- |
| 8-50-186 | FLASHER, Directional Signal Lamp Control Arm | - | 1 | 1 | 1264 063 |
| | (self-cancelling) | - | 1 | 1 | 1257 223 |
| | Screw, No. 6-32 x 1/4" | - | 1 | 1 | 132 688 |
| | Washer, lock | - | 1 | 1 | 138 473 |

★ Indicates use as required.

Prices and specifications subject to change without notice.

E Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| DIRECTIONAL SIGNAL AND PARKING LAMPS - Cont'd | | | | | |
| 8-50-195 | WIRING, Directional Signal Lamp Control (specify 65" of 211 318 Cable, 2-665 151 Terminal, 1-200 393 Terminal, 3-200 001 Terminal and 4-926 026 Sleeve). | - | ★ | ★ | ---- |
| 8-50-202 | BLOCK, Directional Signal Lamp Fuse. | - | 1 | 1 | 1263 974 |
| 8-50-303 | LAMP, Parking | - | 2 | 2 | 1193 332 |
| | Screw, No. 8-32 x 1/4" | - | 6 | 6 | 131 954 |
| 8-50-308 | GASKET, Parking Lamp Mounting | - | 2 | 2 | 1193 361 |
| 8-50-315 | DOOR, Parking Lamp | - | 2 | 2 | 1193 329 |
| | Screw, No. 8-32 x 1/4" | - | 2 | 2 | 122 159 |
| | Washer, lock | - | 2 | 2 | 121 752 |
| 8-50-335 | LENS, Parking Lamp | - | 2 | 2 | 1193 328 |
| 8-50-338 | GASKET, Parking Lamp Lens | - | 2 | 2 | 1193 330 |
| 8-50-349 | CABLE, Parking Lamp, w/SOCKET (specify 20" of 211 318 Cable, 1-665 151 Terminal, 1-916 055 Contact). | - | ★ | ★ | ---- |
| 8-50-355 | INSULATOR, Parking Lamp Contact | - | 2 | 2 | 1189 551 |
| STARTING MOTOR | | | | | |
| 8-52-4 | STARTER (B-1-DU up to engine No. T164-2379, B-1-EU up to engine No. T165-1562) (1194 567 starter cancelled-service detail parts) | - | 1 | 1 | ---- |
| | (B-1-DU from engine No. T164-2379 to T164-4139, B-1-EU from engine No. T165-1562, T165-2473) (1261 484 starter cancelled-service detail parts) | - | 1 | 1 | ---- |
| | | - | 1 | 1 | 1268 125 |
| | Bolt, 7/16"-14 x 1 1/4" | - | 2 | 2 | 122 267 |
| | Stud | - | 2 | 2 | 151 386 |
| | Nut | - | 2 | 2 | 120 370 |
| | Washer, lock | - | 2 | 2 | 120 383 |
| | Nut (terminal) | - | 1 | 1 | 120 376 |
| | Washer, lock (terminal) | - | 1 | 1 | 138 489 |

| | | | | |
|------|---------|----------|----------|----------|
| CODE | STARTER | 1194 567 | 1261 484 | 1268 125 |
|------|---------|----------|----------|----------|

Note: All quantities are one (1) unless otherwise indicated in parenthesis.

STARTING MOTOR - Cont'd

| | | | | |
|----------|--------------------------------------------------------|----------|----------|----------|
| 8-52-41 | CLUTCH | 871 754 | 1300 522 | 1343 708 |
| 8-52-46 | YOKE | 1195 776 | 1265 709 | 1390 062 |
| 8-52-47 | SPRING, Yoke | 1112 379 | 1300 509 | --- |
| 8-52-48 | RETAINER, Spring Yoke | 652 124 | 1300 508 | --- |
| 8-52-50 | PIN or BOLT, Yoke | 652 149 | 866 767 | 1343 710 |
| | Nut | --- | 120 377 | --- |
| | Washer, lock | 120 382 | 120 382 | --- |
| | Pin, cotter | --- | --- | 103 373 |
| 8-52-51 | NUT, Yoke Pivot Screw | 51 104 | --- | --- |
| 8-52-67 | SNAP RING, Clutch | --- | --- | 1343 707 |
| 8-52-68 | RETAINER, Clutch | --- | --- | 1343 706 |
| 8-52-76 | HOUSING, Pinion | 919 950 | 1265 710 | 1390 063 |
| | Pin, stght. | 112 006 | 112 006 | 112 006 |
| 8-52-80 | BEARING, Housing | 636 845 | 636 845 | 636 845 |
| 8-52-120 | ARMATURE | 641 443 | 1300 505 | 1343 705 |
| 8-52-121 | WASHER, Drive End Thrust | 641 444 | 641 444 | 641 444 |
| | WASHER, Commutator End Armature Thrust (1/32 thk.) (★) | 641 446 | 641 446 | 641 446 |
| | WASHER, Commutator End Armature Thrust (★) | 641 445 | 641 445 | 641 445 |
| | WASHER, Commutator End Armature Thrust | 672 641 | --- | 1369 645 |
| 8-52-122 | SPACER, Armature Shaft (drive end). | 636 842 | --- | 1369 644 |

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Prices and specifications subject to change without notice.

| CODE | STARTER - Cont'd | 1194 567 | 1261 484 | 1268 125 |
|------|----------------------------|----------|----------|----------|
|------|----------------------------|----------|----------|----------|

Note: All quantities are one (1) unless otherwise indicated in parenthesis.

STARTING MOTOR - Cont'd

| | | | | | |
|----------|---------------------------------------------------------------------------------------------------------------------------------------------|----------|----------|----------|----------|
| 8-52-135 | BRUSH SET | --- | --- | 1138 529 | 1345 005 |
| | Screw, No. 10-32 x 3/8" | --- | --- | 132 900 | 132 900 |
| | Washer, lock | --- | --- | 120 217 | 120 217 |
| 8-52-136 | BRUSH (insulated) (2) | 636 838 | --- | --- | 687 374 |
| | BRUSH (grounded) (2) | 636 820 | --- | --- | --- |
| 8-52-139 | SPRING, Brush (4) | 636 841 | 636 841 | 636 841 | 636 841 |
| 8-52-176 | HEAD, Commutator End | 1123 011 | 1265 032 | 1138 525 | 1138 525 |
| 8-52-184 | PAD, Commutator End Felt | 636 840 | 636 840 | 636 840 | 636 840 |
| 8-52-195 | BAND, Cover | 641 457 | 641 457 | 1345 000 | 1345 000 |
| | Screw, No. 10-32 x 1 1/2" | 132 930 | 132 930 | --- | --- |
| | Nut | 120 614 | 120 614 | --- | --- |
| 8-52-216 | COIL, Field, Right | 930 277 | 1265 708 | 1390 060 | 1390 060 |
| 8-52-217 | COIL, Field, Left | 643 827 | 1265 707 | 1390 059 | 1390 059 |
| 8-52-222 | EQUALIZER, Field Coil (★) | 655 714 | 1265 033 | 1138 519 | 1138 519 |
| 8-52-241 | BOLT, Thru.(2) | 641 454 | 1300 503 | 1300 503 | 1300 503 |
| | Washer, lock (2) | 131 098 | 131 098 | 131 098 | 131 098 |
| 8-52-250 | BUSHING, Terminal Post Insulating | 636 825 | 636 825 | 636 825 | 636 825 |
| 8-52-251 | WASHER, Terminal Stud Insulating | 636 816 | 636 816 | 1390 057 | 1390 057 |
| 8-52-255 | INSULATION, Field Connection | 636 818 | 636 818 | 636 818 | 636 818 |
| 8-52-271 | SCREW, Pole Shoe (4) | 859 901 | 859 901 | 859 901 | 859 901 |
| 8-52-275 | STUD, Field Terminal | 636 822 | 636 822 | 636 822 | 636 822 |
| | Nut | 120 377 | 120 377 | 120 377 | 120 377 |
| | Washer, lock | 120 382 | 120 382 | 120 382 | 120 382 |
| 8-52-287 | PACKAGE, Switch Insulator and Lower Contact | --- | --- | --- | 1501 797 |
| 8-52-290 | SWITCH | 641 462 | 641 462 | 1390 061 | 1390 061 |
| | Screw, No. 10-32 x 3/8" (mounting) (2) | 132 900 | 132 900 | 132 900 | 132 900 |
| | Nut (terminal) | 120 377 | 120 377 | 120 377 | 120 377 |
| | Washer, lock (mounting) (2) | 138 479 | 138 479 | 138 479 | 138 479 |
| | Washer, lock (terminal) | 120 382 | 120 382 | 120 382 | 120 382 |
| 8-52-296 | CONTACT, Switch | 643 838 | 643 838 | 643 838 | 643 838 |
| 8-52-297 | INSULATION, Switch Contact | --- | --- | --- | 1136 566 |
| 8-52-457 | PEDAL | 1262 155 | 1262 155 | 1262 155 | 1262 155 |
| 8-52-466 | SPRING, Pedal Lever Return (B-1-DU up to approximate engine No. T164-4200; B-1-EU up to approximate engine No. T165-2500) | --- | --- | 695 436 | 695 436 |
| 8-52-500 | LEVER, Pedal | 1262 158 | 1262 158 | 1262 158 | 1262 158 |
| 8-52-501 | LINK, Pedal Lever to Starter | 1262 160 | 1262 160 | 1262 160 | 1262 160 |
| 8-52-502 | PIN, Pedal Lever to Link | 55 175 | 55 175 | 55 175 | 55 175 |
| | Pin, cotter | 103 373 | 103 373 | 103 373 | 103 373 |
| 8-52-506 | BRACKET, Pedal Lever Return Spring (B-1-DU up to approximate engine No. T164-4200; B-1-EU up to approximate engine No. T165-2500) | 1262 159 | 1262 159 | 1262 159 | 1262 159 |
| | Bolt, 5/16"-18 x 5/8" | 120 228 | 120 228 | 120 228 | 120 228 |
| | Washer, lock | 120 214 | 120 214 | 120 214 | 120 214 |
| 8-52-600 | SHAFT, Pedal | 1262 156 | 1262 156 | 1262 156 | 1262 156 |

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March 30, 1953

Page 8-20

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-----------------------------|---------------------------------------------------------------------------------------|------------|-------------|----|-----------|
| | | | DU | EU | |
| SWITCHES | | | | | |
| 8-53-150 | SWITCH, Dimmer | - | 1 | 1 | 1253 003 |
| | Bolt or Screw, 1/4"-20 x 5/8" | - | 2 | 2 | 120 583 |
| | Washer, lock | - | 2 | 2 | 121 753 |
| 8-53-210 | SWITCH, Instrument Panel Lamp | - | 1 | 1 | 1271 203 |
| | Screw, No. 8-32 x 1/4" | - | 2 | 2 | 122 159 |
| | Washer, lock | - | 2 | 2 | 138 530 |
| 8-53-211 | NUT, Instrument Panel Lamp Switch Mounting | - | 1 | 1 | 1189 496 |
| 8-53-213 | WASHER, Instrument Panel Lamp Switch Mounting Nut | - | 1 | 1 | 1194 598 |
| 8-53-225 | KNOB, Instrument Panel Lamp Switch Control | - | 1 | 1 | 1191 536 |
| 8-53-270 | SWITCH, Headlamp | - | 1 | 1 | 1260 727 |
| | Nut | - | 2 | 2 | 120 614 |
| | Washer, lock | - | 2 | 2 | 138 479 |
| 8-53-271 | NUT, Headlamp Switch Mounting | - | 1 | 1 | 1189 496 |
| 8-53-272 | WASHER, Headlamp Switch Mounting Nut | - | 1 | 1 | 1194 598 |
| 8-53-281 | BREAKER, Headlamp Switch Circuit | - | 1 | 1 | 1239 431 |
| 8-53-296 | KNOB, Headlamp Switch Control | - | 1 | 1 | 1191 532 |
| TAIL AND SIGNAL LAMP | | | | | |
| 8-55-7 | LAMP (except folding rear doors) | - | 1 | 1 | 1262 321 |
| | (w/folding rear door) | - | 1 | 1 | 1195 670 |
| | (mounted on top of roof for large license plate) | - | 1 | 1 | 1266 514 |
| | Nut | - | 2 | 2 | 120 375 |
| | Washer, lock | - | 2 | 2 | 121 753 |
| 8-55-15 | PLATE, Mounting, Right (w/dual installation) | - | 1 | 1 | 1265 010 |
| | Left (w/dual installation) | - | 1 | 1 | 1265 011 |
| | Screw, No. 10-16 x 5/16" | - | 8 | 8 | 145 122 |
| 8-55-16 | GASKET, Mounting Plate | - | ★ | ★ | 1263 999 |
| 8-55-57 | SOCKET, w/BRACKET | - | 1 | 1 | 1154 380 |
| | (w/dual installation) | - | 2 | 2 | 1264 025 |
| 8-55-75 | BRACKET, Mounting (w/folding doors) | - | 1 | 1 | 1194 552 |
| | w/License BRACKET (w/roof mounted) | - | 1 | 1 | 1266 513 |
| | (Windshield Cowl only) | - | 1 | 1 | 1267 378 |
| | Bolt, 1/2"-20 x 1 1/2" | - | 1 | 1 | 120 234 |
| | Screw or Bolt, 1/4"-20 x 5/8" | - | 2 | 2 | 132 259 |
| | Screw, No. 8-32 x 1/4" | - | 2 | 2 | 122 159 |
| | Nut | - | 1 | 1 | 120 371 |
| | Nut | - | 2 | 2 | 120 375 |
| | Washer, lock | - | 1 | 1 | 120 384 |
| | Washer, lock | - | 2 | 2 | 121 841 |
| | Washer, lock | - | 2 | 2 | 120 380 |
| 8-55-76 | PAD, Mounting Bracket (w/folding doors) (specify 1 ft. of 1242 974 Seal) | - | ★ | ★ | ----- |
| 8-55-135 | SHELL (w/1262 321 lamp) | - | 1 | 1 | 1261 469 |
| | (w/dual installation) | - | 2 | 2 | 1264 026 |
| | (w/roof mounted) | - | 1 | 1 | 1266 511 |
| 8-55-158 | SHELL, Door | - | ★ | ★ | 628 949 |
| 8-55-159 | SCREW, Door Mounting | - | ★ | ★ | 378 987 |
| 8-55-195 | LENS | - | ★ | ★ | 1195 677 |
| 8-55-206 | RETAINER, Lens | - | ★ | ★ | 300 134 |
| 8-55-214 | GASKET, Lens | - | ★ | ★ | 300 133 |
| 8-55-235 | LENS, License | - | 1 | 1 | 300 137 |
| 8-55-236 | RETAINER, License Lens | - | 2 | 2 | 300 139 |
| | Screw, No. 6-32 x 7/16" | - | 2 | 2 | E1332 225 |
| 8-55-237 | GASKET, License Lens | - | 1 | 1 | 300 138 |
| 8-55-265 | WIRING, w/SOCKET (w/dual installation) (w/roof mounted) | - | 2 | 2 | 1264 020 |
| | | - | 1 | 1 | 1266 509 |
| 8-55-299 | INSULATOR, Cable | - | ★ | ★ | 858 245 |
| | Grommet | - | 1 | 1 | 120 879 |
| 8-55-288 | CONNECTOR, Wiring (single) "Y" | - | ★ | ★ | 611 898 |
| | | - | ★ | ★ | 689 867 |
| 8-55-293 | SPRING, Cable | - | ★ | ★ | 44 758 |

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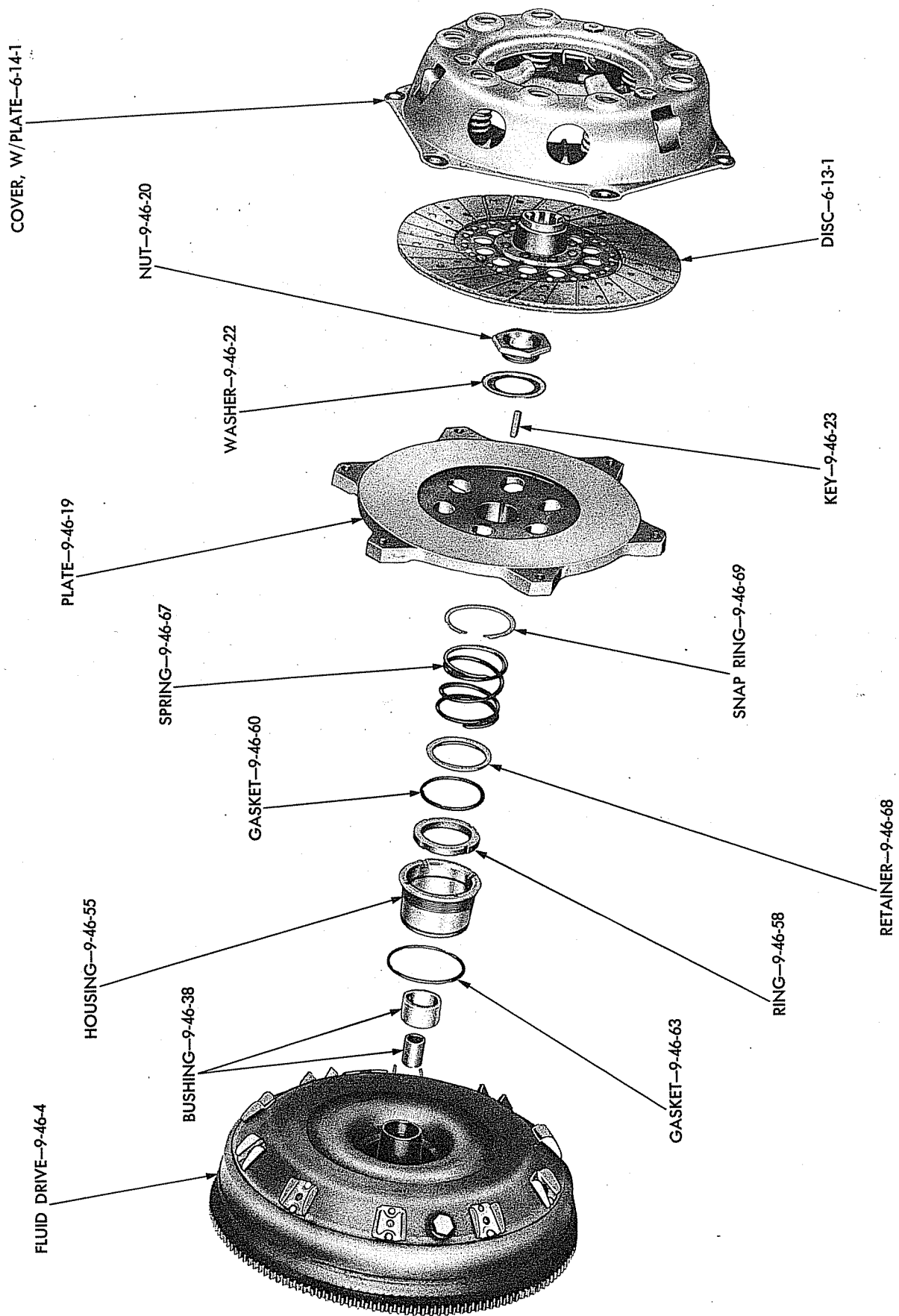
☐ Indicates parts not listed in any previous parts books.

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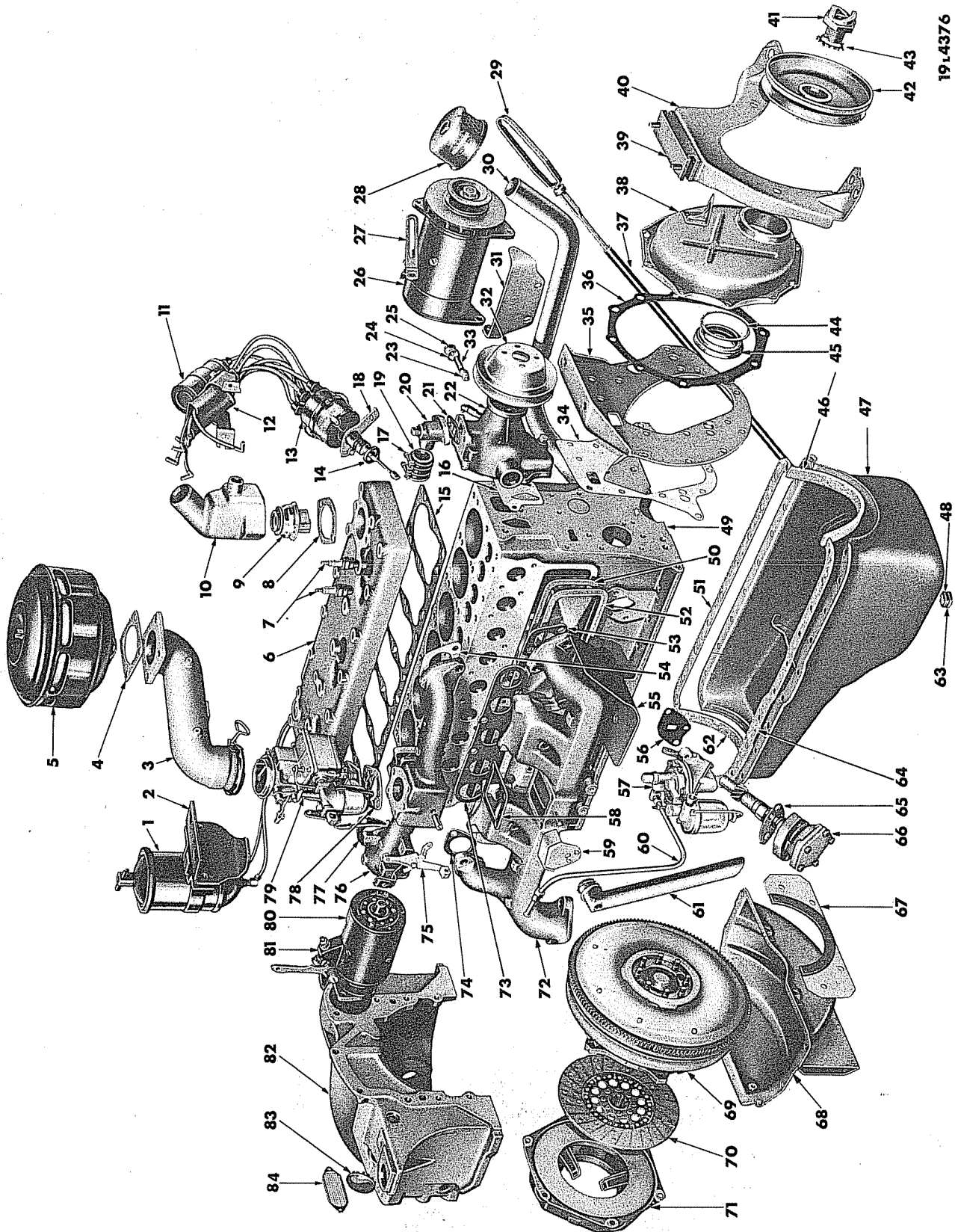
GROUP 9 - ENGINE



19x6124

FLUID DRIVE (EXPLODED VIEW)

Plate 9-1



19.4376

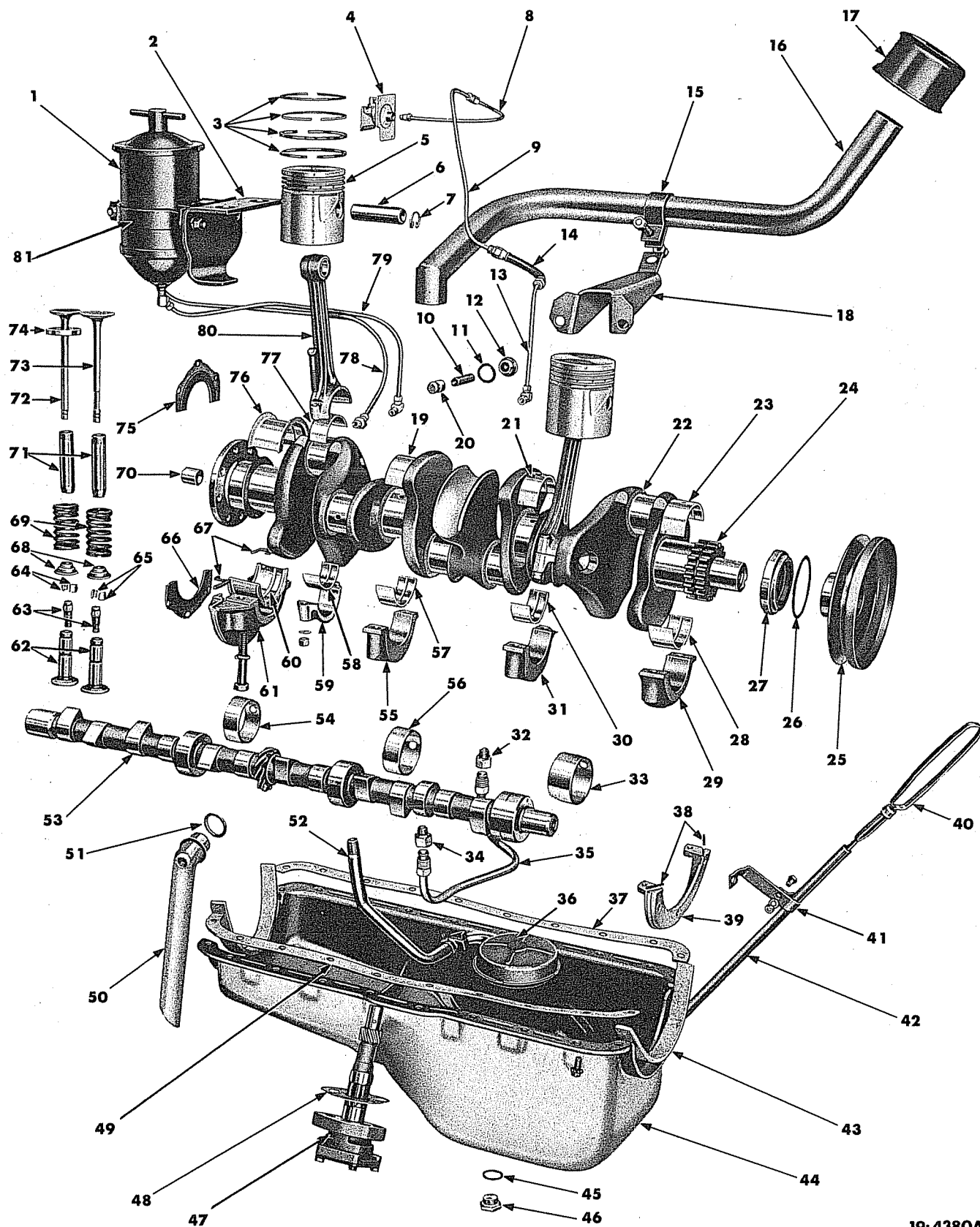
ENGINE - EXTERNAL PARTS (EXPLODED VIEW)

Plate 9-2

Plate 9-2

ENGINE - EXTERNAL PARTS (EXPLODED VIEW)

| Ref. No. | Name | Part Type Code | Ref. No. | Name | Part Type Code |
|----------|----------------------------|----------------|----------|------------------------------------------|----------------|
| 1 | Filter, Assembly | 10-26-6 | 44 | Gasket | 9-23-21 |
| 2 | Bracket | 10-26-48 | 45 | Oil Seal (Serviced in Package) | 9-23-1 |
| 3 | Elbow, w/Sleeve | 14-29-20 | 46 | Gasket | 10-24-6 |
| 4 | Gasket | 14-29-5 | 47 | Pan | 10-24-4 |
| 5 | Air Cleaner | 14-29-2 | 48 | Gasket | 10-24-38 |
| 6 | Head | 9-03-4 | 49 | Block, w/Piston and Rings | 9-02-5 |
| 7 | Plug | 8-36-114 | 50 | Gasket (Serviced in Set) | 9-40-1 |
| 8 | Gasket | 9-05-6 | 51 | Gasket | 10-24-5 |
| 9 | Thermostat | 7-41-4 | 52 | Cover | 9-40-3 |
| 10 | Elbow | 9-05-5 | 53 | Gasket | 9-50-2 |
| 11 | Coil | 8-35-4 | 54 | Gasket | 9-50-2 |
| 12 | Tube | 8-35-41 | 55 | Shield | 14-81-1 |
| 13 | Distributor | 8-27-1 | 56 | Gasket | 14-74-1 |
| 14 | Retainer | 8-27-4 | 57 | Pump | 14-73-2 |
| 15 | Gasket | 9-03-5 | 58 | Gasket | 9-50-3 |
| 16 | Gasket | 7-44-4 | 59 | Shield | 9-58-12 |
| 17 | Clamp | 7-14-16 | 60 | Tube | 14-85-1 |
| 18 | Plate | 8-27-19 | 61 | Pipe | 10-02-15 |
| 19 | Hose | 7-14-9 | 62 | Gasket | 10-24-6 |
| 20 | Elbow | 7-48-12 | 63 | Plug | 10-24-37 |
| 21 | Gasket | 7-48-16 | 64 | Gasket | 10-24-5 |
| 22 | Pump (Serviced in Package) | 7-42-1 | 65 | Gasket | 10-07-11 |
| 23 | Plunger | 10-22-11 | 66 | Pump | 10-07-6 |
| 24 | Gasket | 10-22-41 | 67 | Seal | 6-10-15 |
| 25 | Cap | 10-22-40 | 68 | Pan | 6-10-2 |
| 26 | Generator | 8-28-3 | 69 | Fluid Drive | 9-46-4 |
| 27 | Strap | 8-28-15 | 70 | Disc | 6-13-1 |
| 28 | Air Cleaner | 10-01-21 | 71 | Cover | 6-14-1 |
| 29 | Indicator | 10-03-4 | 72 | Manifold | 9-48-6 |
| 30 | Pipe | 10-01-9 | 73 | Gasket | 9-50-2 |
| 31 | Bracket | 8-28-36 | 74 | Gasket | 9-50-2 |
| 32 | Pulley | 7-06-14 | 75 | Bell Crank | 14-14-1 |
| 33 | Spring | 10-22-15 | 76 | Manifold (Serviced in Manifold Assembly) | 9-48-5 |
| 34 | Gasket | 9-24-7 | | | |
| 35 | Plate | 9-24-5 | 77 | Gasket | 9-50-2 |
| 36 | Gasket | 9-23-17 | 78 | Gasket | 14-34-2 |
| 37 | Tube | 10-03-7 | 79 | Carburetor | 14-30-1 |
| 38 | Cover | 9-23-5 | 80 | Starter | 8-52-4 |
| 39 | Insulator, w/Bolts | 9-67-4 | 81 | Switch | 8-52-290 |
| 40 | Plate | 9-65-6 | 82 | Housing, w/Bushing | 6-09-1 |
| 41 | Jaw | 9-07-8 | 83 | Plug | 6-09-10 |
| 42 | Pulley | 7-06-1 | 84 | Screen | 6-11-2 |
| 43 | Washer | 9-07-10 | | | |



19L4380A

Plate 9-3

INTERNAL PARTS OF ENGINE (EXPLODED VIEW)

| Ref. No. | Name | Part Type Code | Ref. No. | Name | Part Type Code |
|----------|--------------------------------|----------------|----------|-------------------------------------------|----------------|
| 1 | Filter, Assembly | 10-26-6 | 43 | Gasket | 10-24-6 |
| 2 | Bracket | 10-26-48 | 44 | Pan | 10-24-4 |
| 3 | Ring Set | 9-35-1 | 45 | Gasket | 10-24-38 |
| 4 | Gauge | 8-37-316 | 46 | Plug | 10-24-37 |
| 5 | Piston, w/Pin | 9-34-5 | 47 | Pump | 10-07-6 |
| 6 | Pin | 9-36-5 | 48 | Gasket | 10-07-11 |
| 7 | Wire | 9-36-7 | 49 | Gasket | 10-24-5 |
| 8 | Tube, Assembly | 10-05-4 | 50 | Pipe | 10-02-15 |
| 9 | Tube, Assembly | 10-05-5 | 51 | Gasket | 10-02-17 |
| 10 | Spring | 10-22-15 | 52 | Pipe | 10-18-4 |
| 11 | Gasket | 10-22-41 | 53 | Camshaft | 9-15-1 |
| 12 | Cap | 10-22-40 | 54 | Bearing | 9-16-6 |
| 13 | Tube, Assembly | 10-05-7 | 55 | Cap | 9-10-7 |
| 14 | Hose, Assembly | 10-05-19 | 56 | Bearing | 9-16-6 |
| 15 | Clamp | 10-01-40 | 57 | Bearing (Serviced in Package) | 9-09-2 |
| 16 | Pipe | 10-01-9 | 58 | Bearing (Serviced in Package) | 9-32-2 |
| 17 | Air Cleaner | 10-01-21 | 59 | Cap (Serviced in Connecting Rod Assembly) | 9-31-4 |
| 18 | Support | 10-01-43 | 60 | Bearing (Serviced in Package) | 9-09-2 |
| 19 | Bearing (Serviced in Package) | 9-09-2 | 61 | Cap | 9-10-8 |
| 20 | Plunger | 10-22-11 | 62 | Tappet, w/Screw | 9-41-4 |
| 21 | Bearing (Serviced in Package) | 9-09-2 | 63 | Screw | 9-41-5 |
| 22 | Crankshaft | 9-07-5 | 64 | Lock | 9-39-17 |
| 23 | Bearing (Serviced in Package) | 9-09-2 | 65 | Lock | 9-39-17 |
| 24 | Sprocket | 9-08-5 | 66 | Retainer | 9-11-7 |
| 25 | Pulley | 7-06-1 | 67 | Gasket | 9-10-22 |
| 26 | Gasket | 9-23-21 | 68 | Retainer | 9-39-16 |
| 27 | Oil Seal (Serviced in Package) | 9-23-1 | 69 | Spring | 9-39-15 |
| 28 | Bearing (Serviced in Package) | 9-09-2 | 70 | Bushing | 9-07-12 |
| 29 | Cap | 9-10-5 | 71 | Guide | 9-39-10 |
| 30 | Bearing (Serviced in Package) | 9-09-2 | 72 | Valve | 9-39-6 |
| 31 | Cap | 9-10-6 | 73 | Valve | 9-39-5 |
| 32 | Nipple | 10-16-9 | 74 | Seat | 9-39-9 |
| 33 | Bearing | 9-16-6 | 75 | Retainer | 9-11-7 |
| 34 | Nipple | 10-16-9 | 76 | Bearing (Serviced in Package) | 9-09-2 |
| 35 | Pipe | 10-16-4 | 77 | Bearing (Serviced in Package) | 9-32-2 |
| 36 | Strainer | 10-23-7 | 78 | Tube | 10-27-1 |
| 37 | Gasket | 10-24-5 | 79 | Tube | 10-27-12 |
| 38 | Oil Seal | 10-24-17 | 80 | Rod (Serviced in Connecting Rod Assembly) | 9-31-4 |
| 39 | Plate (Serviced in Package) | 10-24-2 | 81 | Clamp | 10-26-49 |
| 40 | Indicator | 10-03-4 | | | |
| 41 | Clamp | 10-03-11 | | | |
| 42 | Tube | 10-03-7 | | | |

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|------------|-------------|----|------------|
| | | | DU | EU | |
| <p>Note: The following symbols are used in connection with engine numbers:</p> <p>Engine numbers without symbols indicate Standard Cylinders and Crankshaft Bearings.</p> <p>The letter "A" immediately following the engine number indicates Bore .020" (.508 MM) Larger than Standard.</p> <p>The letter "B" immediately following the engine number indicates Main and Connecting Rod Bearings .010" (.254 MM) Smaller than Standard.</p> <p>The letters "AB" immediately following the engine number indicates Cylinder Bore .020" (.508 MM) Larger than Standard and the Main and Connecting Rod Bearings .010" (.254 MM) Smaller than Standard.</p> <p>The letters in the circular pads at either end of the engine number are for the use of factory inspectory only and should not be connected with the engine number.</p> | | | | | |
| ENGINE ASSEMBLY | | | | | |
| 9-01-5 | GASKET SET, Engine, Complete (DU up to engine No. T164-4794; EU up to engine No. T165-2915) | 1 | 1 | 1 | 1325 983 |
| | (standard cylinder head) (DU after engine No. T164-4794; EU after engine No. T165-2915) | 1, 3, 4 | 1 | 1 | 1325 975 |
| | (low compression cylinder head) (Export) (DU after engine No. T164-4794; EU after engine No. T165-2915) | 1, 3, 4 | 1 | 1 | 1325 983 |
| 9-01-19 | ENGINE, Assembly (less Accessories) (Domestic) | - | 1 | 1 | 1400 420 |
| | (Export) | - | 1 | 1 | 1401 349 |
| CYLINDER BLOCK | | | | | |
| 9-02-5 | BLOCK, Cylinder, w/PISTONS and RINGS | - | 1 | 1 | 1326 828 |
| | Drain Cock, shut-off | - | 1 | 1 | 103 647 |
| | Plug, expansion (core hole, front and rear) | - | 2 | 2 | 140 802 |
| | (camshaft bearing) | - | 1 | 1 | 117 923 |
| | (core hole) | - | 5 | 5 | 117 924 |
| | (oil distributor) | - | 2 | 2 | 143 162 |
| | (oil hole) | - | ★ | ★ | 143 932 |
| 9-02-7 | DOWEL (to clutch housing) | - | 2 | 2 | 1122 532 |
| 9-02-10 | TUBE, Water Distributor | - | 1 | 1 | 637 432 |
| 9-02-19 | PLUG, Oil Level Indicator Hole (B-1-DU up to engine No. T164-2534; B-1-EU up to engine No. T165-1600) | 1 | 1 | 1 | 143 933 |
| | (B-1-DU after engine No. T164-2534; B-1-EU after engine No. T165-1600) | 1, 3, 4 | 1 | 1 | 1125 397 |
| CYLINDER HEAD | | | | | |
| 9-03-4 | HEAD (standard) (DU up to engine No. T164-4794; EU up to engine No. T165-2915) | 1 | 1 | 1 | 1120 795 |
| | (standard) (after engine No. T164-4794; EU after engine No. T165-2915) | 1, 3, 4 | 1 | 1 | 1326 310 |
| | (low compression 6.25 to 1) (Export) | - | 1 | 1 | 1327 010 |
| | Bolt or Plug, 3/8" -16 x 1/2" (screw hole) | - | 1 | 1 | 121 852 |
| | Plug, expansion (core hole) | - | 1 | 1 | 117 921 |
| | (heater hole) | - | 1 | 1 | 103 867 |
| | (timing hole) | - | 1 | 1 | 143 932 |
| 9-03-5 | GASKET (DU up to engine No. T164-4794; EU up to engine No. T165-2915) (copper) | - | 1 | 1 | *1326 318 |
| | (standard cylinder head) (DU after engine No. T164-4794; EU after engine No. T165-2915) (copper) | - | 1 | 1 | *1326 319 |
| | (low compression cylinder head) (copper) | - | 1 | 1 | *1326 318 |
| | (steel) | - | - | 1 | E1401 345 |
| | (steelbestos) | - | - | 1 | ES1401 345 |
| | (Export) (steelbestos-copper coated) | - | - | 1 | E1409 367 |
| | (steelbestos) | - | - | 1 | ES1401 344 |
| 9-03-10 | SCREW | - | 18 | 18 | 666 014 |
| | | - | 3 | 3 | 692 857 |
| 9-03-13 | WASHER, Screw Hole Plug (plain-copper) | - | ★ | ★ | 1116 246 |
| | (external tooth lockwasher) | - | ★ | ★ | 1319 068 |

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May 1, 1953 Supersedes March 30, 1953.

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|------------------------------------|----------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| CYLINDER WATER OUTLET ELBOW | | | | | |
| 9-05-5 | ELBOW (DU up to engine No. T164-4794; EU up to engine No. T165-2915) | 1 | 1 | 1 | 1116 777 |
| | Bolt, 3/8" -16 x 2" | - | 2 | 2 | 122 181 |
| | (DU after engine No. T164-4794; EU after engine No. T165-2915) | 1,3,4 | 1 | 1 | 853 969 |
| | Bolt, 3/8" -16 x 3/4" | - | 2 | 2 | 122 119 |
| 9-05-6 | GASKET | - | 1 | 1 | 50 082 |
| CRANKSHAFT | | | | | |
| 9-07-5 | CRANKSHAFT | - | 1 | 1 | 870 001 |
| 9-07-8 | JAW, Starting | - | 1 | 1 | 50 054 |
| 9-07-10 | WASHER, Starting Jaw Lock | - | 1 | 1 | 655 116 |
| 9-07-12 | BUSHING (trans. drive pinion pilot) | - | 1 | 1 | 53 298 |
| CRANKSHAFT GEAR OR SPROCKET | | | | | |
| 9-08-5 | SPROCKET | - | 1 | 1 | 601 760 |
| | Key, Woodruff | - | 1 | 1 | 124 551 |
| CRANKSHAFT BEARINGS | | | | | |

Note: Crankshaft Bearing Packages consist of one upper and one lower bearing.

| | | | | | |
|--------|-------------------------------|---|---|---|----------|
| 9-09-2 | BEARING PACKAGE, No. 1 (std.) | - | 1 | 1 | 1238 432 |
| | No. 1 (.001 U/S) | - | 1 | 1 | 1238 435 |
| | No. 1 (.002 U/S) | - | 1 | 1 | 1238 438 |
| | No. 1 (.003 U/S) | - | 1 | 1 | 1238 532 |
| | No. 1 (.010 U/S) | - | 1 | 1 | 1238 441 |
| | No. 1 (.012 U/S) | - | 1 | 1 | 1238 444 |
| | No. 1 (.020 U/S) | - | 1 | 1 | 1311 071 |
| | No. 1 (.030 U/S) | - | 1 | 1 | 1311 072 |
| | No. 1 (.040 U/S) | - | 1 | 1 | 1311 073 |
| | Nos. 2 and 3 (std.) | - | 2 | 2 | 1238 433 |
| | Nos. 2 and 3 (.001 U/S) | - | 2 | 2 | 1238 436 |
| | Nos. 2 and 3 (.002 U/S) | - | 2 | 2 | 1238 439 |
| | Nos. 2 and 3 (.003 U/S) | - | 2 | 2 | 1238 533 |
| | Nos. 2 and 3 (.010 U/S) | - | 2 | 2 | 1238 442 |
| | Nos. 2 and 3 (.012 U/S) | - | 2 | 2 | 1238 445 |
| | Nos. 2 and 3 (.020 U/S) | - | 2 | 2 | 1311 074 |
| | Nos. 2 and 3 (.030 U/S) | - | 2 | 2 | 1311 075 |
| | Nos. 2 and 3 (.040 U/S) | - | 2 | 2 | 1311 076 |
| | No. 4 (std.) | - | 1 | 1 | 1238 434 |
| | No. 4 (.001 U/S) | - | 1 | 1 | 1238 437 |
| | No. 4 (.002 U/S) | - | 1 | 1 | 1238 440 |
| | No. 4 (.003 U/S) | - | 1 | 1 | 1238 534 |
| | No. 4 (.010 U/S) | - | 1 | 1 | 1238 443 |
| | No. 4 (.012 U/S) | - | 1 | 1 | 1238 446 |
| | No. 4 (.020 U/S) | - | 1 | 1 | 1311 082 |
| | No. 4 (.030 U/S) | - | 1 | 1 | 1311 083 |
| | No. 4 (.040 U/S) | - | 1 | 1 | 1311 084 |

CRANKSHAFT BEARING CAPS AND STUDS

| | | | | | |
|---------|------------|---|---|---|---------|
| 9-10-5 | CAP, No. 1 | - | 1 | 1 | 630 476 |
| 9-10-6 | CAP, No. 2 | - | 1 | 1 | 630 477 |
| 9-10-7 | CAP, No. 3 | - | 1 | 1 | 630 477 |
| 9-10-8 | CAP, No. 4 | - | 1 | 1 | 891 401 |
| 9-10-19 | SCREW, Cap | - | 8 | 8 | 864 118 |

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|---------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|------------|-------------|----|-----------|
| | | | DU | EU | |
| CRANKSHAFT BEARING CAPS AND STUDS - Cont'd | | | | | |
| | Washer, lock | - | 8 | 8 | 120 384 |
| 9-10-22 | GASKET, Rear Bearing Cap, Left | - | 1 | 1 | 863 013 |
| | Right | - | 1 | 1 | 863 012 |
| CRANKSHAFT BEARING OIL SEALS | | | | | |
| 9-11-1 | OIL SEAL PACKAGE, Rear Bearing (B-3-DU up to engine No. T164-5556, B-3-EU up to engine No. T165-3627) | 1, 2, 3 | 1 | 1 | 891 458 |
| | (B-3-DU after engine No. T164-5556, B-3-EU after engine No. T165-3627) | 3, 4 | 1 | 1 | E1315 472 |
| 9-11-7 | RETAINER, Rear Bearing Oil Seal | - | 2 | 2 | 891 458 |
| 9-11-8 | SCREW, Rear Bearing Oil Seal Retainer (1/4" -20 x 7/16") | - | 6 | 6 | 44 650 |
| | Washer, lock | - | 6 | 6 | 121 753 |
| CAMSHAFT | | | | | |
| 9-15-1 | CAMSHAFT (B-1-DU up to engine No. T164-2249; B-1-EU up to engine No. T165-1433) | 1 | 1 | 1 | 869 997 |
| | (B-1-DU after engine No. T164-2249; B-1-EU after engine No. T165-1433) | 1, 3, 4 | 1 | 1 | 1311 807 |
| 9-15-6 | PLATE, Sprocket Hub Thrust | - | 1 | 1 | 600 786 |
| | Bolt, 5/16" -18 x 3/4" | - | 2 | 2 | 122 007 |
| | Washer, lock | - | 2 | 2 | 120 214 |
| CAMSHAFT BEARINGS | | | | | |
| 9-16-6 | BEARING, No. 1 | - | 1 | 1 | 632 465 |
| | No. 2 | - | 1 | 1 | 632 466 |
| | No. 3 | - | 1 | 1 | 632 467 |
| CAMSHAFT GEAR OR SPROCKET | | | | | |
| 9-17-5 | SPROCKET | - | 1 | 1 | 601 757 |
| | Key, Woodruff | - | 1 | 1 | 114 813 |
| 9-17-9 | SCREW | - | 3 | 3 | 601 766 |
| | Washer, lock | - | 3 | 3 | 120 214 |
| 9-17-20 | HUB | - | 1 | 1 | 869 998 |
| CAMSHAFT GEAR OR SPROCKET OIL TUBE | | | | | |
| 9-19-3 | TUBE | - | 1 | 1 | 600 787 |
| | Clip, closed type | - | 1 | 1 | 120 520 |
| | Screw or Bolt, 1/4" -20 x 5/8" | - | 1 | 1 | 132 259 |
| | 1/4" -20 x 1" | - | 1 | 1 | 121 900 |
| | Washer, lock | - | 1 | 1 | 120 380 |
| TIMING CHAIN | | | | | |
| 9-20-1 | CHAIN | - | 1 | 1 | 1075 001 |
| CHAIN CASE COVER | | | | | |
| 9-23-1 | OIL SEAL PACKAGE | - | 1 | 1 | 1064 730 |
| 9-23-5 | COVER | - | 1 | 1 | E1401 521 |
| | Bolt, 5/16" -24 x 3/4" | - | 3 | 3 | 120 741 |
| | Nut | - | 3 | 3 | 120 368 |
| 9-23-10 | SCREW, w/WASHER | - | 8 | 8 | 1123 371 |
| 9-23-12 | WASHER, Bolt | - | 3 | 3 | 1123 372 |
| 9-23-17 | GASKET | - | 1 | 1 | 1122 450 |
| 9-23-21 | GASKET, Oil Seal | - | 1 | 1 | 1088 603 |

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|------------------------|-----------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| CHAIN CASE COVER PLATE | | | | | |
| 9-24-5 | PLATE | - | 1 | 1 | 688 311 |
| | Bolt, 5/16" -18 x 3/4" | - | 3 | 3 | 122 007 |
| | Or Screw 5/16" -18 x 1" | - | 1 | 1 | 133 837 |
| | Washer, lock | - | 3 | 3 | 120 214 |
| | | - | 1 | 1 | 134 512 |
| 9-24-6 | DOWEL | - | 2 | 2 | 606 345 |
| 9-24-7 | GASKET | - | 1 | 1 | 695 441 |
| 9-24-8 | SCREW, w/WASHER | - | 1 | 1 | 1123 371 |
| CONNECTING ROD | | | | | |

Note: Connecting Rod includes bearing cap, bolt, nut, lockwasher and bushing but does not include bearing.

| | | | | | |
|--------------------------------|-----------------------------------------|---|----|----|---------|
| 9-31-4 | ROD, Nos. 1, 3 and 5 | - | 3 | 3 | 954 376 |
| | Nos. 2, 4 and 6 | - | 3 | 3 | 954 377 |
| 9-31-5 | BOLT, Bearing Cap | - | 12 | 12 | 868 921 |
| 9-31-7 | NUT, Bearing Cap Bolt | - | 12 | 12 | 860 671 |
| 9-31-8 | WASHER, Bearing Cap Bolt Lock | - | 12 | 12 | 668 555 |
| 9-31-10 | BUSHING | - | 6 | 6 | 954 157 |
| CONNECTING ROD BEARING PACKAGE | | | | | |

Note: Connecting Rod Bearing Packages consist of one upper and one lower bearing.

| | | | | | |
|---------|----------------------------------|---|---|---|----------|
| 9-32-2 | BEARING PACKAGE (std.) | - | 6 | 6 | 1238 553 |
| | (.001 U/S) | - | 6 | 6 | 1238 554 |
| | (.002 U/S) | - | 6 | 6 | 1238 555 |
| | (.003 U/S) | - | 6 | 6 | 1238 536 |
| | (.010 U/S) | - | 6 | 6 | 1238 556 |
| | (.012 U/S) | - | 6 | 6 | 1238 557 |
| | (.020 U/S) | - | 6 | 6 | 1056 093 |
| | (.030 U/S) | - | 6 | 6 | 1056 094 |
| | (.040 U/S) | - | 6 | 6 | 1311 070 |
| PISTONS | | | | | |

| | | | | | |
|--------------|------------------------------------------------------------|---|---|---|----------|
| 9-34-5 | PISTON, w/PIN (std.) | - | 6 | 6 | 1241 622 |
| | (.005 O/S) | - | 6 | 6 | 1241 623 |
| | (.020 O/S) | - | 6 | 6 | 1241 624 |
| | (.030 O/S) | - | 6 | 6 | 1241 625 |
| | (.040 O/S) | - | 6 | 6 | 1241 626 |
| | (.060 O/S) | - | 6 | 6 | 1241 627 |
| 9-34-6 | PISTON, w/PIN (semi-finished) (std. to .023 O/S) | - | 6 | 6 | 1241 628 |
| | (.025 to .060 O/S) | - | 6 | 6 | 1241 629 |
| PISTON RINGS | | | | | |

Note: Piston Ring Sets indicated by a single dagger (†) contain the regular top ring.

Piston Ring Sets indicated by a double dagger (‡) contain the chrome top ring.

Note: Oil Saver Piston Ring Sets are for use in new or rebored cylinders.

Oil Master Piston Ring Sets are for use in cylinders with taper wear.

| | | | | | |
|--------|----------------------------------------------|---|---|---|-----------|
| 9-35-1 | RING SET, Oil Saver (std. to .009) | - | 1 | 1 | †1241 540 |
| | (.010 to .019) | - | 1 | 1 | †1241 541 |

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|------------------------------|-------------------------------------------------------------------------------------------------------------------|------------|-------------|----|-----------|
| | | | DU | EU | |
| PISTON RINGS - Cont'd | | | | | |
| 9-35-1 | RING SET, Oil Saver (.020 to .029) | - | 1 | 1 | †1241 542 |
| | (.030 to .039) | - | 1 | 1 | †1241 543 |
| | (.040 to .049) | - | 1 | 1 | †1241 544 |
| | (std. to .009) | - | 1 | 1 | †1243 673 |
| | (.010 to .019) | - | 1 | 1 | †1243 674 |
| | (.020 to .029) | - | 1 | 1 | †1243 675 |
| | (.030 to .039) | - | 1 | 1 | †1243 676 |
| | (.040 to .049) | - | 1 | 1 | †1243 677 |
| | Oil Master (std. to .009) | - | 1 | 1 | † 986 448 |
| | (.010 to .019) | - | 1 | 1 | † 986 449 |
| | (.020 to .029) | - | 1 | 1 | † 986 450 |
| | (.030 to .039) | - | 1 | 1 | † 986 451 |
| | (.040 to .049) | - | 1 | 1 | † 986 452 |
| | (std. to .009) | - | 1 | 1 | †1450 124 |
| | (.010 to .019) | - | 1 | 1 | †1243 680 |
| | (.020 to .029) | - | 1 | 1 | †1243 681 |
| | (.030 to .039) | - | 1 | 1 | †1243 682 |
| | (.040 to .049) | - | 1 | 1 | †1243 683 |
| | (.060) | - | 1 | 1 | 1326 018 |
| PISTON PINS | | | | | |
| 9-36-5 | PIN (std.) | - | 6 | 6 | 320 031 |
| | (.0006 O/S) | - | 6 | 6 | 956 561 |
| | (.003 O/S) | - | 6 | 6 | 208 483 |
| | (.008 O/S) | - | 6 | 6 | 208 485 |
| 9-36-7 | WIRE, Lock | - | 12 | 12 | 200 434 |
| PISTON EXPANDERS | | | | | |
| 9-38-1 | EXPANDER PACKAGE | - | 1 | 1 | 951 330 |
| VALVES | | | | | |
| 9-39-1 | GASKET PACKAGE, Valve Grind (DU up to engine No. T164-4794; EU up to engine No. T165-2915) | 1 | 1 | 1 | 1325 984 |
| | (standard cylinder head) (DU after engine No. T164-4794; EU after engine No. T165-2915) | 1, 3, 4 | 1 | 1 | 1325 976 |
| | (low compression cylinder head) (Export) (DU after engine No. T164-4794; EU after engine No. T165-2915) | 1, 3, 4 | 1 | 1 | 1325 984 |
| 9-39-5 | VALVE, Intake | - | 6 | 6 | 1109 911 |
| 9-39-6 | VALVE, Exhaust | - | 6 | 6 | 954 302 |
| 9-39-9 | SEAT, Exhaust Valve (std.) | - | 6 | 6 | 868 888 |
| | (.010 O/S) | - | 6 | 6 | 868 889 |
| 9-39-10 | GUIDE, Stem | - | 12 | 12 | 1124 959 |
| 9-39-15 | SPRING | - | 12 | 12 | 869 449 |
| 9-39-16 | RETAINER, Spring | - | 12 | 12 | 1313 268 |
| 9-39-17 | LOCK, Spring Retainer | - | 24 | 24 | 395 931 |
| VALVE SPRING COVER | | | | | |
| 9-40-1 | GASKET SET | - | 1 | 1 | 980 583 |
| 9-40-3 | COVER | - | 2 | 2 | 600 881 |
| 9-40-12 | SCREW | - | 4 | 4 | 693 958 |
| 9-40-13 | GASKET, Screw | - | 4 | 4 | 693 959 |
| VALVE TAPPET | | | | | |
| 9-41-4 | TAPPET, w/Adjusting Screw (std.) | - | 12 | 12 | 866 891 |
| | (.001 O/S) | - | 12 | 12 | 866 892 |
| | (.008 O/S) | - | 12 | 12 | 1123 383 |
| | (.030 O/S) | - | 12 | 12 | 1123 384 |
| 9-41-5 | SCREW, Adjusting | - | 12 | 12 | 681 544 |

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|--------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| FLYWHEEL | | | | | |
| 9-45-1 | FLYWHEEL, w/Ring GEAR (W/10" clutch) (w/o Fluid Drive) . . . | - | 1 | - | 1119 717 |
| | (w/11" clutch) (w/o Fluid Drive) . . . | - | 1 | - | 1120 458 |
| | (w/o Fluid Drive) . . . | - | - | 1 | 1120 458 |
| 9-45-2 | GEAR, Ring | - | 1 | 1 | 1138 903 |
| 9-45-6 | BOLT (w/10" clutch) (w/o Fluid Drive) | - | 8 | - | 871 685 |
| | (w/11" clutch) (w/o Fluid Drive) | - | 8 | - | 675 177 |
| | (w/11" clutch) (w/o Fluid Drive) | - | - | 8 | 675 177 |
| | Washer, lock | - | 8 | 8 | 120 383 |
| 9-45-7 | NUT, Bolt (w/o Fluid Drive) | - | 8 | 8 | 675 594 |
| FLUID DRIVE (for use with trucks equipped with Fluid Drive) | | | | | |
| 9-46-4 | FLUID DRIVE, Complete | - | 1 | 1 | 1320 621 |
| 9-46-10 | STUD, Driver Flange | - | 8 | 8 | 1061 157 |
| 9-46-11 | NUT, Driver Flange Stud | - | 8 | 8 | 675 594 |
| | Washer, lock | - | 8 | 8 | 136 857 |
| 9-46-19 | PLATE, Clutch Driving | - | 1 | 1 | 1140 421 |
| 9-46-20 | NUT, Clutch Driving Plate | - | 1 | 1 | 864 003 |
| 9-46-22 | WASHER, Clutch Driving Plate Nut Locking | - | 1 | 1 | 864 004 |
| 9-46-23 | KEY, Clutch Driving Plate | - | 1 | 1 | 956 442 |
| 9-46-25 | PLUG, Filler | - | 1 | 1 | 863 986 |
| 9-46-26 | GASKET, Filler Plug | - | 1 | 1 | 863 987 |
| 9-46-38 | BUSHING, Runner, Front | - | 1 | 1 | 868 381 |
| | Rear | - | 1 | 1 | 868 382 |
| 9-46-55 | SEAL, Assembly (B-1-DU up to engine No. T164-3911; B-1-EU up to engine No. T165-2301) | 1 | 1 | 1 | 1117 137 |
| | HOUSING, Seal (B-1-DU after engine No. T164-3911; B-1-EU after engine No. T165-2301) | 1, 3, 4 | 1 | 1 | 1320 560 |
| 9-46-58 | RING, Floating Seal (B-1-DU up to engine No. T164-3911; B-1-EU up to engine No. T165-2301) | 1 | 1 | 1 | 1061 168 |
| | (B-1-DU after engine No. T164-3911; B-1-EU after engine No. T165-2301) | 1, 3, 4 | 1 | 1 | 1320 561 |
| 9-46-60 | GASKET, Seal Ring (B-1-DU after engine No. T164-3911; B-1-EU after engine No. T165-2301) | 1, 3, 4 | 1 | 1 | 1320 556 |
| 9-46-63 | GASKET, Seal Bellows Retainer or Housing | - | 1 | 1 | 854 011 |
| 9-46-65 | DAMPER, Seal Spring (B-1-DU up to engine No. T164-3911; B-1-EU up to engine No. T165-2301) | 1 | 1 | 1 | 1112 754 |
| 9-46-67 | SPRING, Seal (B-1-DU up to engine No. T164-3911; B-1-EU up to engine No. T165-2301) | 1 | 1 | 1 | 854 362 |
| | (B-1-DU after engine No. T164-3911; B-1-EU after engine No. T165-2301) | 1, 3, 4 | 1 | 1 | 1400 211 |
| 9-46-68 | RETAINER, Seal Spring (B-1-DU up to engine No. T164-3911; B-1-EU up to engine No. T165-2301) | 1 | 1 | 1 | 1117 139 |
| | (B-1-DU after engine No. T164-3911; B-1-EU after engine No. T165-2301) | 1, 3, 4 | 1 | 1 | 1320 557 |
| 9-46-69 | SNAP RING, Seal Spring Retainer (B-1-DU up to engine No. T164-3911; B-1-EU up to engine No. T165-2301) | - | 1 | 1 | 854 401 |
| | SNAP RING, Seal Retainer (B-1-DU after engine No. T164-3911; B-1-EU after engine No. T165-2301) | 1, 3, 4 | 1 | 1 | 1320 559 |
| INTAKE AND EXHAUST MANIFOLDS | | | | | |
| 9-48-5 | MANIFOLD, Intake and Exhaust, Assembly (B-1-DU up to engine No. T164-2302; B-1-EU up to engine No. T165-1479) . . | 1 | 1 | 1 | 1140 607 |
| 9-48-6 | MANIFOLD, Exhaust, w/Heat Control VALVE (B-1-DU up to engine No. T164-2302; B-1-EU up to engine No. T165-1479) . . | 1 | 1 | 1 | 620 963 |
| | (B-1-DU after engine No. T164-2302; B-1-EU after engine No. T165-1479) | 1, 3, 4 | 1 | 1 | 871 924 |
| 9-48-7 | MANIFOLD, Intake | - | 1 | 1 | 1140 608 |
| | Bushing, pipe reducing | - | 1 | 1 | 119 923 |
| | Plug, sq. - hd. | - | ★ | ★ | 143 932 |
| | | - | ★ | ★ | 143 933 |

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|----------------------------------------------------|-------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| INTAKE AND EXHAUST MANIFOLDS - Cont'd | | | | | |
| 9-48-33 | SCREW, Intake to Exhaust Manifold | - | 4 | 4 | 317 942 |
| 9-48-43 | STUD, Exhaust Manifold | - | 4 | 4 | 623 369 |
| | Manifold, Long | - | 2 | 2 | 103 203 |
| | Manifold, Short | - | 7 | 7 | 51 561 |
| | Nut | - | 9 | 9 | 114 547 |
| 9-48-44 | NUT, Exhaust Manifold Stud | - | 4 | 4 | 623 370 |
| 9-48-45 | WASHER, Exhaust Manifold Stud Nut | - | 4 | 4 | 623 368 |
| | Clamp | - | 4 | 4 | 567 331 |
| MANIFOLD GASKET | | | | | |
| 9-50-1 | GASKET SET | - | 1 | 1 | 780 460 |
| 9-50-2 | GASKET, Intake and Exhaust Manifold, Center | - | 1 | 1 | 601 275 |
| | End | - | 4 | 4 | 318 042 |
| | (one piece) | - | 1 | 1 | 854 395 |
| 9-50-3 | GASKET, Intake to Exhaust | - | 1 | 1 | 601 420 |
| MANIFOLD HEAT CONTROL VALVE THERMOSTAT | | | | | |
| 9-58-1 | HEAT CONTROL PACKAGE, Manifold | - | 1 | 1 | 1316 266 |
| 9-58-5 | THERMOSTAT | - | 1 | 1 | 960 003 |
| 9-58-10 | SPACER | - | 1 | 1 | 644 876 |
| 9-58-12 | SHIELD | - | 1 | 1 | 857 642 |
| 9-58-13 | BOLT, Shield Clamp | - | 1 | 1 | 852 274 |
| 9-58-14 | LOCK, Shield Clamp | - | 1 | 1 | 604 509 |
| MANIFOLD HEAT CONTROL VALVE SHAFT AND PLATE | | | | | |
| 9-59-5 | SHAFT | - | 1 | 1 | 604 505 |
| 9-59-6 | BUSHING | - | 2 | 2 | 651 251 |
| 9-59-8 | PLATE | - | 1 | 1 | 604 504 |
| MANIFOLD HEAT CONTROL VALVE STOP | | | | | |
| 9-62-1 | STOP | - | 1 | 1 | 683 057 |
| 9-62-2 | STUD | - | 1 | 1 | 852 271 |
| ENGINE SUPPORT - FRONT | | | | | |
| 9-64-5 | SUPPORT | - | 1 | 1 | 1266 788 |
| | Bolt, 1/2" -20 x 1 1/4" (long) | - | 5 | 5 | 120 424 |
| | 1/2" -20 x 1" (short) | - | 5 | 3 | 123 605 |
| | Nut | - | 10 | 10 | 120 371 |
| | Washer, lock | - | 10 | 10 | 120 384 |
| 9-64-24 | BRACKET, Right | - | 1 | 1 | 1261 750 |
| | Left | - | 1 | 1 | 1261 751 |
| | Bolt, 3/8" -24 x 1" | - | 3 | 3 | 120 647 |
| | Nut | - | 1 | 1 | 120 369 |
| | Washer, lock | - | 3 | 3 | 120 382 |
| 9-64-33 | REINFORCEMENT, Bracket | - | 1 | 1 | 1261 752 |
| ENGINE FRONT SUPPORT PLATE | | | | | |
| 9-65-6 | PLATE | - | 1 | 1 | 854 405 |
| | Bolt, 7/16" -20 x 1" | - | 4 | 4 | 123 567 |
| | Washer, lock | - | 4 | 4 | 120 383 |
| ENGINE FRONT SUPPORT INSULATOR | | | | | |
| 9-67-4 | INSULATOR, w/BOLTS | - | 1 | 1 | 1115 744 |
| | Nut | - | 4 | 4 | 120 368 |
| | Washer, lock | - | 4 | 4 | 120 214 |

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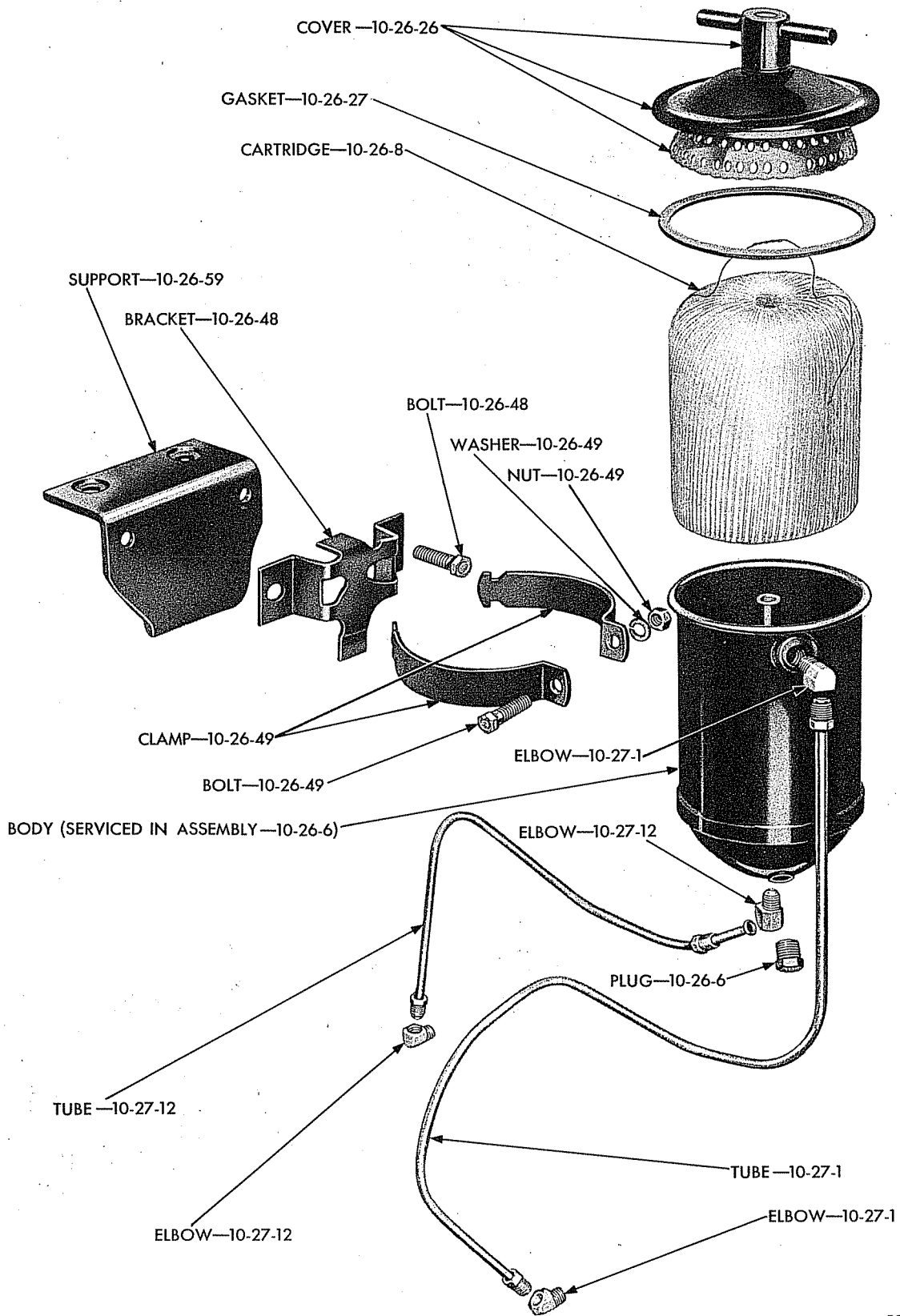
Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

March 30, 1953

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GROUP 10 - ENGINE OILING



19x6249

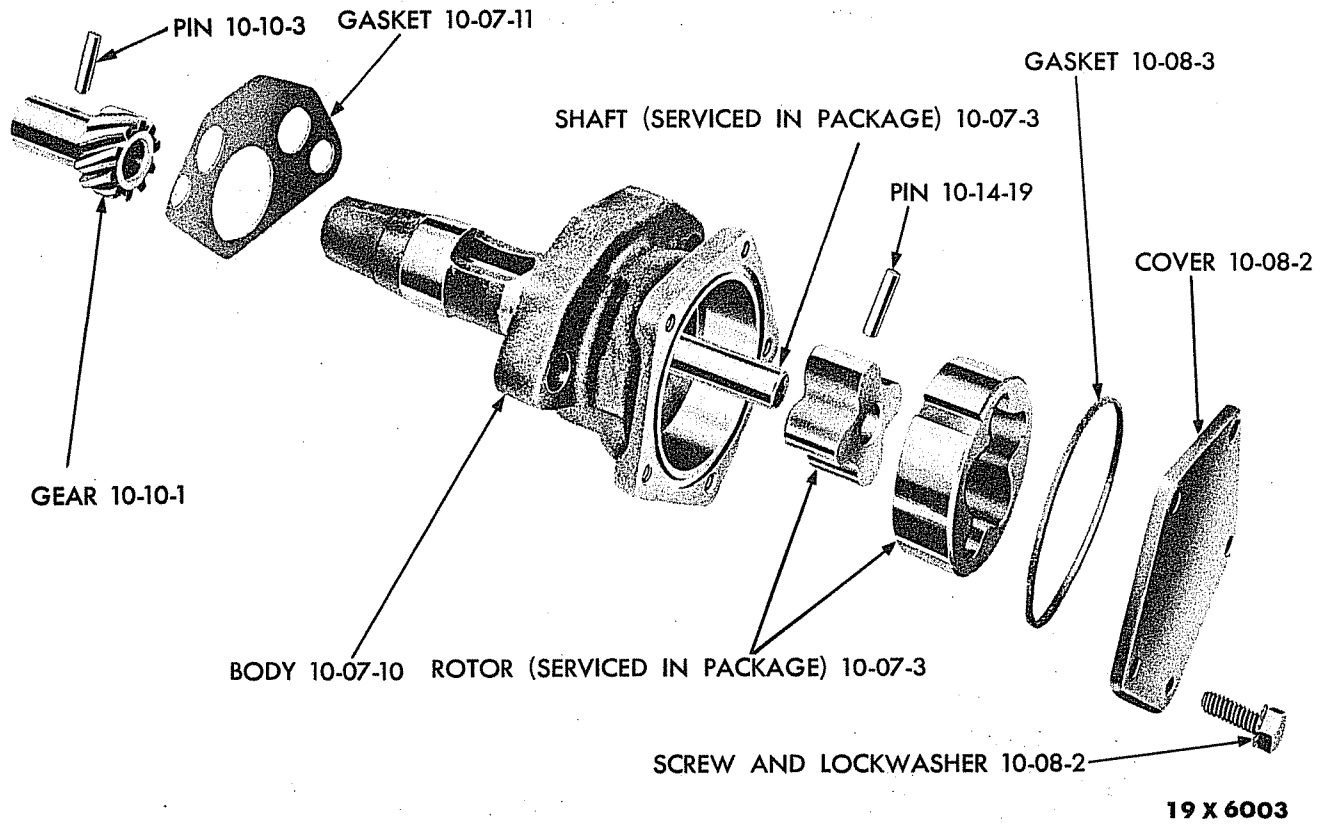


Plate 10-2

OIL PUMP (EXPLODED VIEW)

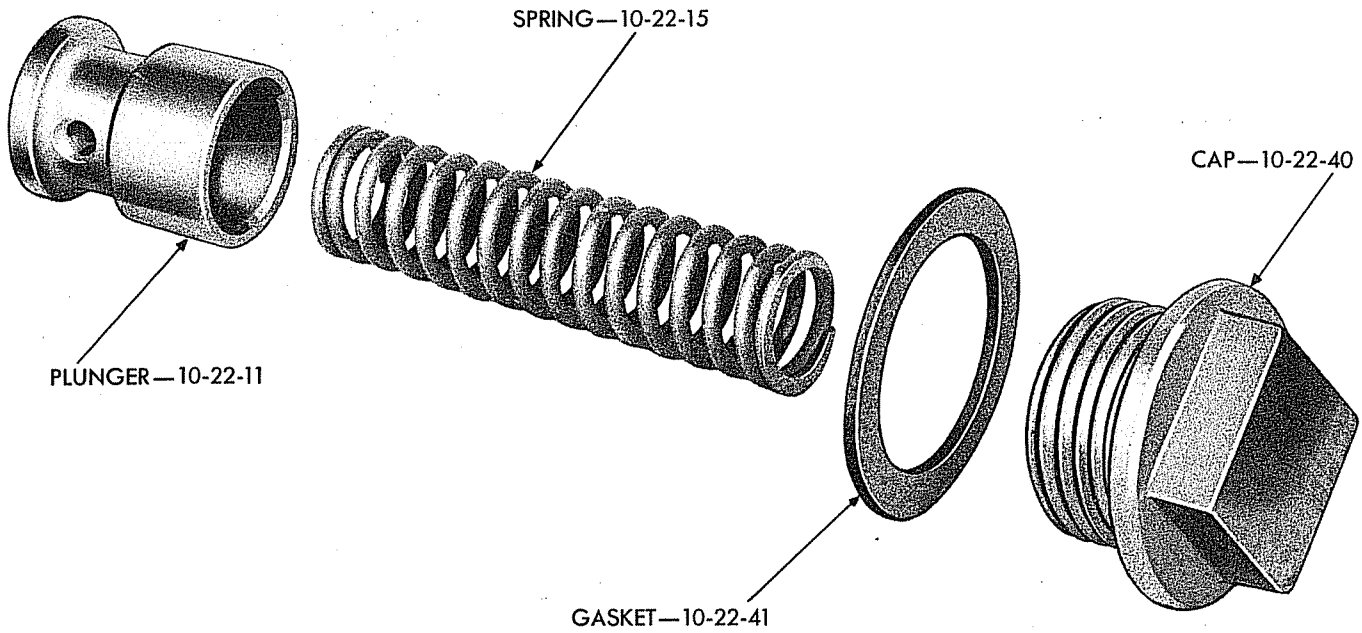


Plate 10-3

OIL PRESSURE RELIEF VALVE (EXPLODED VIEW)

19x6203

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|-----------------------------------------|----------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| CRANKCASE OIL FILLER OR BREATHER | | | | | |
| 10-01-9 | PIPE | - | 1 | 1 | 1261 979 |
| 10-01-10 | SCREEN, Pipe | - | 1 | 1 | 871 851 |
| 10-01-21 | AIR CLEANER | - | 1 | 1 | 1311 809 |
| 10-01-40 | CLAMP, Pipe | - | 1 | 1 | 600 050 |
| | Bolt, 5/16" -24 x 1 1/4" | - | 1 | 1 | 123 774 |
| | Nut | - | 1 | 1 | 120 368 |
| | Washer, lock | - | 1 | 1 | 120 214 |
| 10-01-43 | SUPPORT, Pipe | - | 1 | 1 | 1262 906 |
| CRANKCASE VENTILATOR | | | | | |
| 10-02-15 | PIPE, Outlet | - | 1 | 1 | 1263 637 |
| | Bolt, 5/16" -18 x 3 1/2" | - | 1 | 1 | 173 063 |
| | Washer, lock | - | 1 | 1 | 120 214 |
| 10-02-17 | GASKET, Outlet Pipe | - | 1 | 1 | 301 034 |
| OIL LEVEL INDICATOR | | | | | |
| 10-03-4 | INDICATOR | - | 1 | 1 | 1140 846 |
| 10-03-7 | TUBE | - | 1 | 1 | 1140 847 |
| 10-03-11 | CLAMP, Tube | - | 1 | 1 | 1262 902 |
| | Bolt, 1/4" -28 x 1" | - | 1 | 1 | 123 461 |
| | Nut | - | 1 | 1 | 120 367 |
| | Washer, lock | - | 1 | 1 | 120 380 |
| OIL GAUGE TUBES | | | | | |
| 10-05-4 | TUBE, Engine to Oil Gauge, Upper | - | 1 | 1 | 861 523 |
| | Sleeve, Ball | - | 1 | 1 | 137 396 |
| | Union | - | 1 | 1 | 120 488 |
| 10-05-5 | TUBE, Engine to Oil Gauge, Intermediate | - | 1 | 1 | 137 412 |
| 10-05-7 | TUBE, Engine to Oil Gauge, Lower | - | 1 | 1 | 861 551 |
| | Elbow | - | 1 | 1 | 861 539 |
| | Nut | - | 1 | 1 | 137 420 |
| 10-05-12 | NUT, w/SLEEVE | - | 2 | 2 | 137 396 |
| 10-05-15 | CLIP | - | 1 | 1 | 1319 043 |
| 10-05-19 | HOSE, Engine to Oil Gauge Tube | - | 1 | 1 | 1302 783 |
| | | - | 1 | 1 | 655 498 |
| OIL PUMP | | | | | |
| 10-07-3 | SHAFT PACKAGE, Drive, w/ROTOR | - | 1 | 1 | 1316 143 |
| 10-07-6 | PUMP | - | 1 | 1 | 1314 609 |
| | Bolt, 3/8" -16 x 1 1/4" | - | 2 | 2 | 175 221 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| 10-07-10 | Body | - | 1 | 1 | 1314 611 |
| 10-07-11 | GASKET, Body | - | 1 | 1 | 695 442 |
| OIL PUMP COVER | | | | | |
| 10-08-2 | COVER | - | 1 | 1 | 1124 724 |
| | Bolt, 1/4" -20 x 5/8" | - | 5 | 5 | 120 854 |
| | Washer, lock | - | 5 | 5 | 121 753 |
| 10-08-3 | GASKET | - | 1 | 1 | 1124 984 |
| OIL PUMP DRIVE GEAR | | | | | |
| 10-10-1 | GEAR, Oil Pump and Distributor Drive | - | 1 | 1 | 601 268 |
| 10-10-3 | PIN, Oil Pump and Distributor Drive Gear | - | 1 | 1 | 1316 559 |
| OIL PUMP ROTOR | | | | | |
| 10-14-19 | PIN | - | 1 | 1 | 867 386 |

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| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|----------------------------------|----------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| OIL PUMP OUTLET PIPE | | | | | |
| 10-16-4 | PIPE | - | 1 | 1 | 665 806 |
| | Nut | - | 2 | 2 | 137 400 |
| 10-16-9 | NIPPLE | 1 | 2 | 2 | 671 152 |
| | | 3,4 | 2 | 2 | 425 223 |
| OIL PUMP SUCTION PIPE | | | | | |
| 10-18-4 | PIPE | - | 1 | 1 | 1125 417 |
| OIL PRESSURE RELIEF VALVE | | | | | |
| 10-22-11 | PLUNGER | - | 1 | 1 | 1142 998 |
| 10-22-15 | SPRING (std.) | - | 1 | 1 | 1119 994 |
| | (light) | - | 1 | 1 | 1119 995 |
| | (heavy) | - | 1 | 1 | 1119 996 |
| 10-22-40 | CAP, Plunger | - | 1 | 1 | 618 621 |
| 10-22-41 | GASKET, Cap | - | 1 | 1 | 618 622 |
| OIL STRAINER | | | | | |
| 10-23-7 | STRAINER | - | 1 | 1 | 862 831 |
| | Pin, cotter | - | 1 | 1 | 119 209 |
| OIL PAN | | | | | |
| 10-24-1 | GASKET SET | - | 1 | 1 | 933 438 |
| 10-24-2 | PLATE PACKAGE, Front End Oil Seal | - | 1 | 1 | 1115 100 |
| | Screw or Bolt, 1/4" -20 x 7/8" | - | 2 | 2 | 435 104 |
| | Washer, lock | - | 2 | 2 | 121 753 |
| | Screw, 5/16" -18 x 3/4" | - | 1 | 1 | 122 007 |
| | Washer, lock | - | 1 | 1 | 120 214 |
| 10-24-4 | PAN | - | 1 | 1 | 1140 842 |
| | Bolt, 5/16" -18 x 3/4" | - | 20 | 20 | 122 007 |
| | Washer, lock | - | 20 | 20 | 138 485 |
| 10-24-5 | GASKET, Left | - | 1 | 1 | 600 759 |
| | Right | - | 1 | 1 | 600 758 |
| 10-24-6 | GASKET, Front and Rear | - | 2 | 2 | 866 680 |
| 10-24-17 | OIL SEAL, Front End Oil Seal Plate | - | 2 | 2 | 1066 873 |
| 10-24-37 | PLUG, Drain | - | 1 | 1 | 50 722 |
| 10-24-38 | GASKET, Drain Plug | - | 1 | 1 | 105 456 |
| OIL FILTER | | | | | |
| 10-26-6 | FILTER, Assembly | - | 1 | 1 | 1265 706 |
| | Plug, pipe (drain) | - | 1 | 1 | 127 951 |
| 10-26-8 | CARTRIDGE | - | 1 | 1 | 676 575 |
| 10-26-26 | COVER | - | 1 | 1 | 685 624 |
| 10-26-27 | GASKET, Cover | - | 1 | 1 | 685 625 |
| 10-26-48 | BRACKET | - | 1 | 1 | 1195 501 |
| | Bolt, 3/8" -24 x 1" | - | 2 | 2 | 120 647 |
| | Nut | - | 2 | 2 | 120 369 |
| | Washer, lock | - | 2 | 2 | 120 382 |
| 10-26-49 | CLAMP | - | 1 | 1 | 1195 503 |
| | Bolt, 5/16" -24 x 1 1/4" | - | 1 | 1 | 123 774 |
| | Nut | - | 1 | 1 | 120 368 |
| | Washer, lock | - | 1 | 1 | 120 214 |
| 10-26-59 | SUPPORT, Bracket | - | 1 | 1 | 1262 419 |
| OIL FILTER TUBES | | | | | |
| 10-27-1 | TUBE, Engine to Oil Filter | - | 1 | 1 | 861 606 |
| | Elbow | - | 1 | 1 | 125 859 |
| | | - | 1 | 1 | 137 421 |

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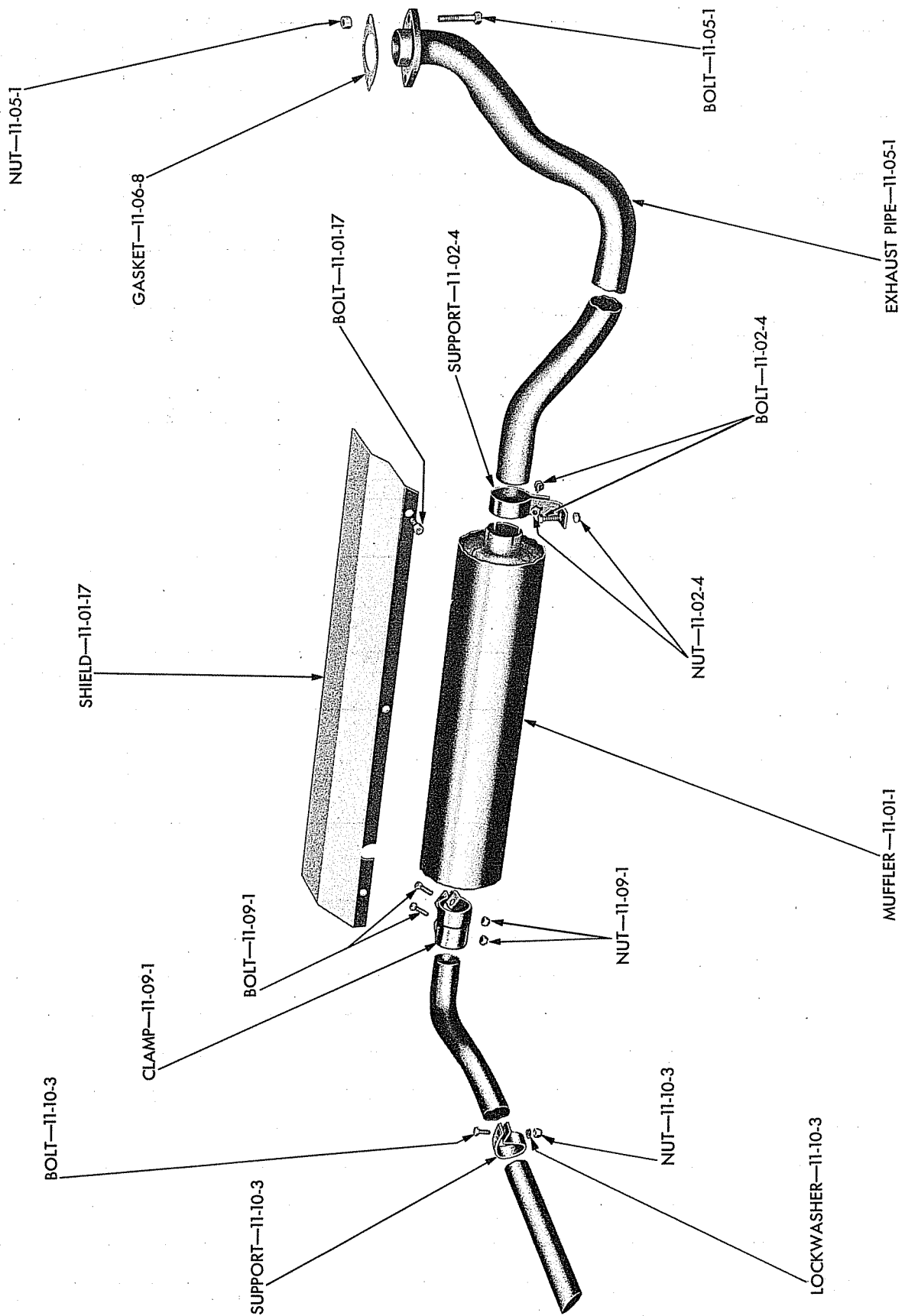
March 30, 1953

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Prices and specifications subject to change without notice.

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GROUP 11 - EXHAUST



19x6247

EXHAUST SYSTEM (EXPLODED VIEW)

Plate 11-1

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | PART NO. |
|------------------------------------|----------------------------------------------------------------------------------------|------------|-------------|----|----------|
| | | | DU | EU | |
| MUFFLER | | | | | |
| 11-01-1 | MUFFLER | - | 1 | 1 | 1195 399 |
| 11-01-17 | SHIELD, Heat | 1 | 1 | 1 | 1262 168 |
| | Bolt, 3/8" -24 x 1" | 1 | 2 | 2 | 120 647 |
| | Nut | 1 | 2 | 2 | 120 369 |
| | Washer, lock. | 1 | 2 | 2 | 120 382 |
| MUFFLER SUPPORT AND BRACKET | | | | | |
| 11-02-4 | SUPPORT, Front. | - | 1 | 1 | 1262 189 |
| | Bolt, 5/16"-24 x 1 1/4" | - | 2 | 2 | 123 774 |
| | Nut | - | 2 | 2 | 120 368 |
| | Washer, lock. | - | 2 | 2 | 120 214 |
| EXHAUST PIPE | | | | | |
| 11-05-1 | PIPE (B-1-DU up to serial No. 84203193 and B-1-EU up to serial No. 84000411) | 1 | 1 | 1 | 1262 198 |
| | (B-1-DU after serial No. 84203193 and B-1-EU after serial No. 84000411) | - | 1 | 1 | 1265 698 |
| | Bolt, 7/16"-20 x 2" (flange) | - | 2 | 2 | 124 133 |
| | Nut | - | 2 | 2 | 120 370 |
| EXHAUST PIPE FLANGE | | | | | |
| 11-06-8 | GASKET | - | 1 | 1 | 623 361 |
| TAIL PIPE AND CLAMP | | | | | |
| 11-09-1 | CLAMP PACKAGE, Tail Pipe | - | 1 | 1 | 1064 456 |
| 11-09-3 | PIPE (102" W.B.) | 1 | 1 | 1 | 1262 238 |
| | (102" W.B.) | 3,4 | 1 | 1 | 1267 998 |
| | (117" W.B.) | - | 1 | 1 | 1262 239 |
| | (142" W.B.) | - | 1 | 1 | 1262 240 |
| TAIL PIPE SUPPORT | | | | | |
| 11-10-3 | SUPPORT (102" W.B.) | - | 1 | 1 | 1262 242 |
| | Front (117" and 142" W.B.) | - | 1 | 1 | 1262 241 |
| | Rear (117" and 142" W.B.) | - | 1 | 1 | 1262 242 |
| | Bolt, 5/16"-24 x 1 1/4" | - | 4 | 4 | 123 774 |
| | Nut | - | 4 | 4 | 120 368 |
| | Washer, lock. | - | 4 | 4 | 120 214 |

NOTES

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 March 30, 1953 Printed in U.S.A.
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