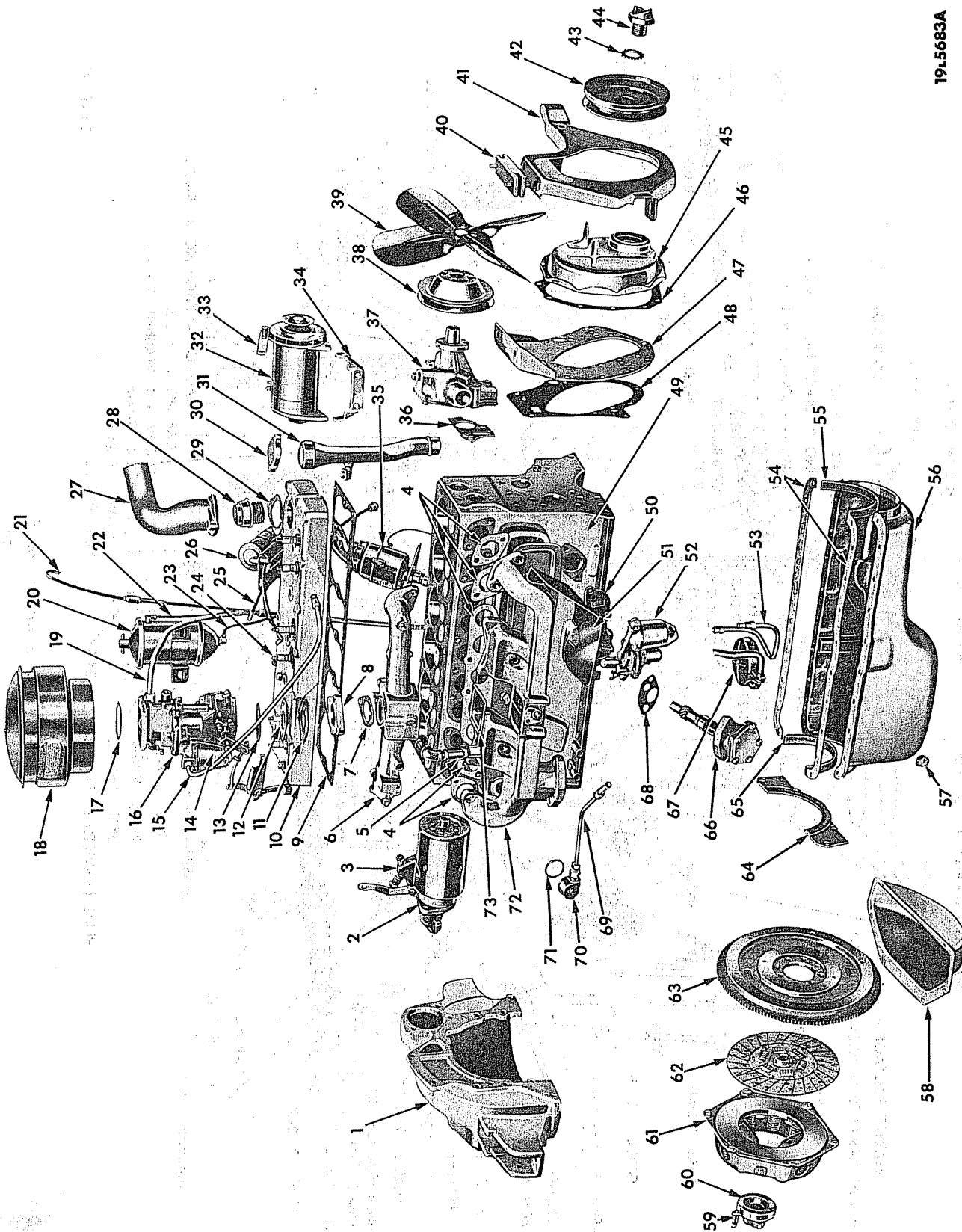




# POWER WAGON PARTS LIST



19L5683A

ENGINE EXTERNAL PARTS

Plate 9-2

## Plate 9-2

## ENGINE EXTERNAL PARTS

Ref. No.	Name	Part Type Code	No.	Name	Part Type Code
1	Housing, w/Bushing.....	6-09-1	38	Pulley.....	7-06-14
2	Starter.....	8-52-4	39	Fan.....	7-02-1
3	Switch.....	8-52-290	40	Insulator.....	9-67-4
4	Gasket.....	9-50-2	41	Plate.....	9-65-6
5	Valve assembly.....	10-02-62	42	Pulley.....	7-06-1
6	Manifold.....	9-48-7	43	Washer.....	9-07-10
7	Gasket.....	14-31-12	44	Jaw.....	9-07-8
8	Adapter.....	14-31-9	45	Cover.....	9-23-5
9	Gasket.....	9-03-5	46	Gasket.....	9-23-17
10	Head.....	9-03-4	47	Plate.....	9-24-5
11	Gasket.....	14-31-15	48	Gasket.....	9-24-7
12	Plate.....	14-31-14	49	Block.....	9-02-5
13	Gasket.....	14-34-2	50	Gasket.....	14-74-1
14	Filter.....	14-67-1	51	Shield.....	14-81-1
15	Tube.....	14-85-1	52	Pump.....	14-73-2
16	Carburetor.....	14-30-1	53	Pipe.....	10-16-4
17	Gasket.....	14-29-5	54	Gasket.....	10-24-5
18	Air cleaner.....	14-29-2	55	Gasket.....	10-24-6
19	Tube.....	10-01-60	56	Pan.....	10-24-4
20	Filter.....	10-26-6	57	Plug.....	10-24-37
21	Indicator.....	10-03-4	58	Pan.....	6-10-2
22	Tube.....	10-27-1	59	Spring.....	6-20-14
23	Tube.....	10-27-12	60	Bearing, w/Sleeve.....	6-19-2
24	Plug.....	8-36-114	61	Cover, w/Plate.....	6-14-1
25	Cable.....	8-36-45	62	Disc.....	6-13-1
26	Coil.....	8-35-4	63	Flywheel.....	9-45-1
27	Elbow.....	9-05-5	64	Seal.....	6-10-10
28	Thermostat.....	7-41-4	65	Gasket.....	10-24-6
29	Gasket.....	7-41-16	66	Pump.....	10-07-6
30	Cap.....	10-01-21	67	Strainer.....	10-23-7
31	Pipe.....	10-01-9	68	Gasket.....	10-07-11
32	Generator.....	8-28-3	69	Tube.....	10-02-15
33	Strap.....	8-28-15	70	Fitting.....	10-02-57
34	Bracket.....	8-28-36	71	Gasket.....	10-02-58
35	Distributor.....	8-27-1	72	Manifold.....	9-48-6
36	Gasket.....	7-44-4	73	Gasket.....	9-50-3
37	Pump (serviced in package).....	7-42-1			

# POWER WAGON PARTS LIST

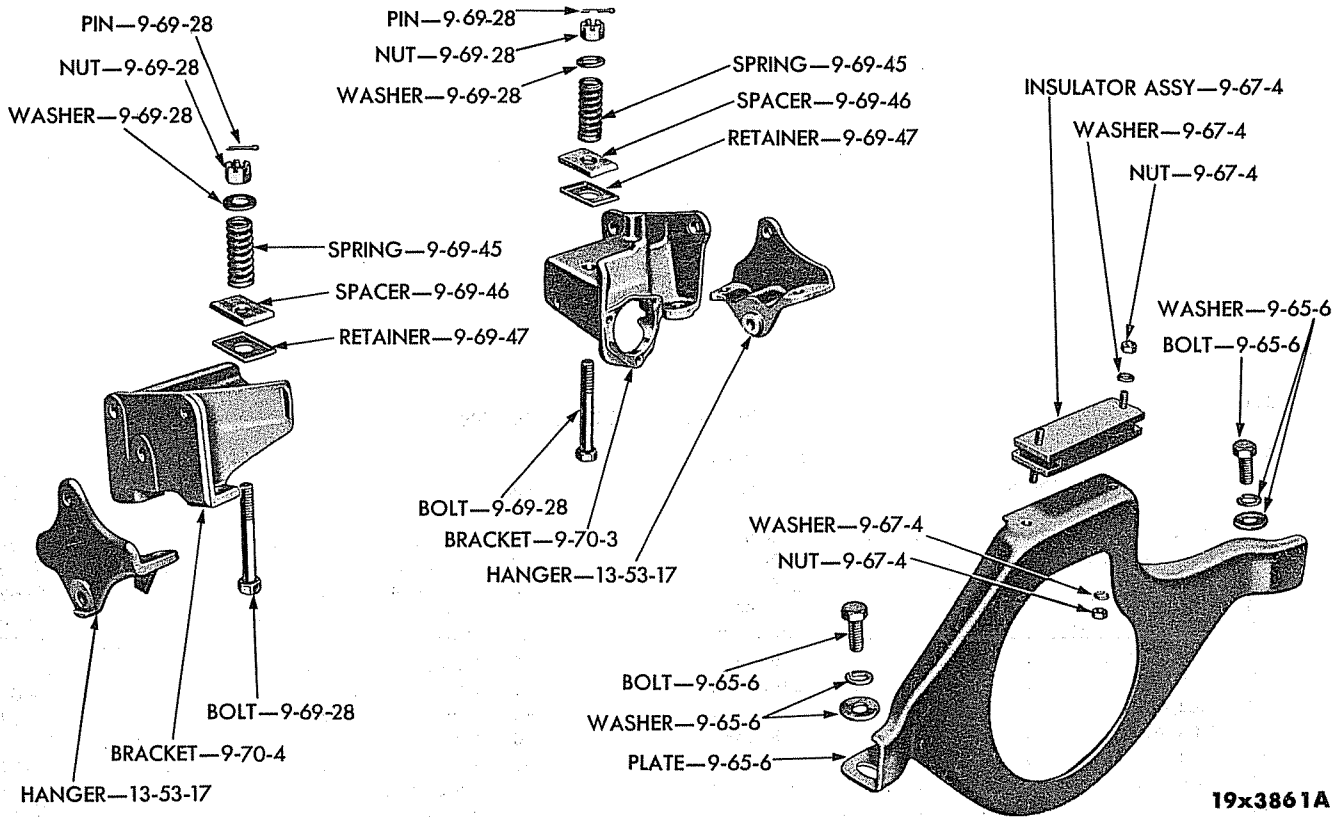


Plate 9-3

## ENGINE SUPPORTS (UP-TO-TYPE)

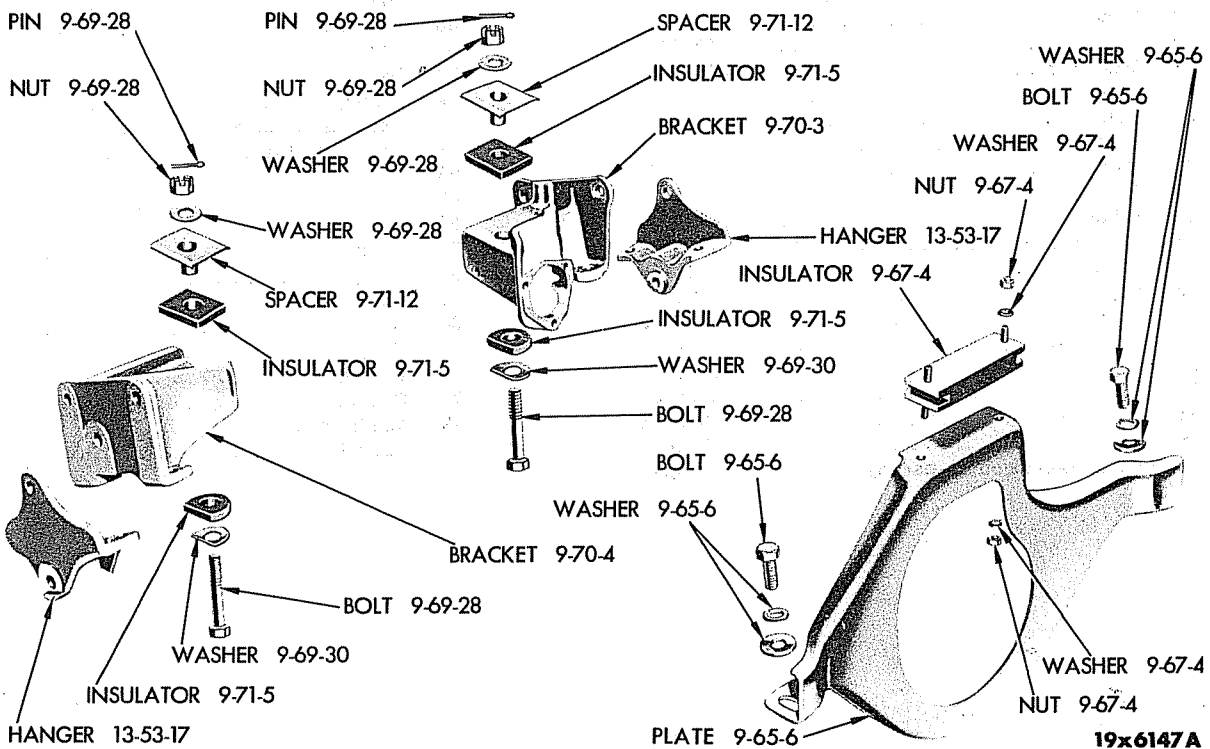


Plate 9-4

## ENGINE SUPPORTS (AFTER TYPE)

## POWER WAGON PARTS LIST

ENGINE

Page 9-5

CODE	PART NAME AND DESCRIPTION	B SERIES NO.	C SERIES NO.	MODEL CODES		PART NO.
				WDX	PW	

### ENGINE

Note 1: Indicates parts used on engines WITHOUT a diamond (♦) stamped on engine number pad preceding Model T137.

Note 2: Indicates parts used on engines WITH a diamond (♦) stamped on engine number pad preceding Model T137.

Note: The following symbols are used in connection with engine numbers.

Engine numbers without symbols indicate "Standard Cylinders and Crankshaft Bearings".

Note: The letter "A" immediately following the engine number indicates "Bore .020" (.508 MM) (Larger than Standard.)

The letter "B" immediately following the engine number indicates "Main and Connecting Rod Bearings .010" (.254 MM) Smaller than Standard.

The letters "AB" immediately following the engine number indicates "Cylinder Bore .020" (.508 MM) (Larger than Standard and the "Main and Connecting Rod Bearing .010") (.254 MM Smaller than Standard).

The letters in the circular pads at either end of the engine number are for the use of factory inspectors only and should not be connected with the engine number.

Always mention Serial Number when ordering major assemblies.

<b>9-01-0 ENGINE ASSEMBLY</b>						
9-01-5	GASKET SET, Engine . . . . .	-	-	1	1	1325 983
9-01-19	ENGINE, Assembly (less Accessories) (Domestic) . . . . .			1	1	*1612 975
	Export, Low Compression 6.25 to 1 AFTER Eng. No.					
	T137-50736 See Note 2. . . . .		1,3		1	E1568 454
<b>9-02-0 CYLINDER BLOCK ASSEMBLY</b>						
9-02-5	BLOCK, w/PISTONS and RINGS . . . . .	-	-	1	1	1326 828
	Drain Cock . . . . .	-	-	1	1	103 647
	Plug (camshaft bearing) . . . . .	-	-	1	1	117 923
	(core hole) . . . . .	-	-	2	2	140 802
	(core hole) . . . . .	-	-	5	5	117 924
	(oil distributor) . . . . .	-	-	2	2	143 162
	(oil hole) . . . . .	-	-	2	2	143 932
9-02-7	DOWEL, Cylinder Block to Clutch Housing . . . . .	-	-	2	2	1122 532
9-02-10	TUBE, Water Distributor . . . . .	-	-	2	2	637 432
<b>9-03-0 CYLINDER HEAD</b>						
9-03-4	HEAD (Domestic) (up to engine No. T137-33131			1	1	*1326 311
	except engine No. T137-32381) . . . . .	-	-			
	(Domestic) (after engine No. T137-33131 also engine No.					
	T137-32381) . . . . .	4	-	1	1	*1554 673
	(Export) (low compression 6.25 to 1) . . . . .				1	*1612 876
	Bolt, 3/8"-16 x 1/2" (screw hole) . . . . .	-	-	1	1	* 180 116
	Plug (heater hole) . . . . .	-	-	1	1	* 112 304
	(core hole) (1 1/16" O.D.) . . . . .	-	-	★	★	117 920
	(core hole) (1 3/16" O.D.) . . . . .	-	-	★	★	117 921
	(timing hole) . . . . .	-	-	1	1	143 932
9-03-5	GASKET (Export) (low compression 6.25 to 1) (copper) . .	-	-	1	1	1326 318
	(std.) (copper) . . . . .	-	-	1	1	1326 319
9-03-10	STUD, Long (up to engine No. T137-4171) . . . . .	-	-	6		1072 590
	Short (up to engine No. T137-4171) . . . . .	-	-	15		642 440
	SCREW (topped head) (after engine No. T137-4171) . . . . .	-	-	6	6	692 857
	(after engine No. T137-4171) . . . . .	-	-	15	15	666 014

★ Indicates use as required  
 □ Indicates parts not listed in any previous parts books.  
 Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)  
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 Where dash (-) is shown in Series Column Part is for All.

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 Printed in U.S.A.

April 30, 1956 Supersedes June 15, 1954.

**POWER WAGON PARTS LIST**

ENGINE

CODE	PART NAME AND DESCRIPTION	B SERIES NO.	C SERIES NO.	MODEL CODES		PART NO.
				WDX	PW	
<b>9-03-0 CYLINDER HEAD - Cont'd</b>						
9-03-11	NUT, Stud (up to engine No. T137-4171) . . . . .	-	-	21	21	601 014
9-03-13	GASKET, Screw Hole Bolt . . . . .	-	-	1	1	1116 246
<b>9-05-0 CYLINDER WATER OUTLET ELBOW</b>						
9-05-5	ELBOW . . . . .	2, 3	-	1	1	922 834
	(up to engine No. T137-21560) . . . . .	3	-		1	922 834
	Bolt, 3/8"-16 x 2" (after engine No. T137-6050) . . . . .	-	-	2	2	* 180 130
	Stud (up to engine No. T137-6050) . . . . .	-	-	2		111 674
	Nut (up to engine No. T137-6050) . . . . .	-	-	2		120 369
	Washer, lock (up to engine No. T137-6050) . . . . .	-	-	2		120 382
	ELBOW (from engine No. T137-21560 to Ser. No. 83931055) . . . . .	3	-		1	1327 124
	(from Ser. No. 83931055 to Ser. No. 83947778) . . . . .	-	1		1	* 853 969
	AFTER Ser. No. 83947778 . . . . .	-	1, 3		1	⊠1406 151
	Screw, 3/8"-16 x 3/4" (AFTER Ser. No. 83931055) . . . . .	3, 4	-		2	* 180 120
9-05-6	GASKET . . . . .	-	-	1	1	50 082
9-05-7	SCREW (after engine No. T137-21560) . . . . .	3, 4	-		2	579 719
<b>9-07-0 CRANKSHAFT</b>						
9-07-5	CRANKSHAFT . . . . .	-	-	1	1	*1557 707
9-07-8	JAW, Starting . . . . .	-	-	1	1	50 054
9-07-10	WASHER, Starting Jaw Lock . . . . .	-	-	1	1	655 116
9-07-12	BUSHING (trans. drive pinion pilot) . . . . .	-	-	1	1	53 298
<b>9-08-0 CRANKSHAFT GEAR OR SPROCKET</b>						
9-08-5	SPROCKET, UP TO Engine No. T137-48040 . . . . .	-	1	1	1	* 601 760
	AFTER Engine No. T137-480 40 . . . . .	-	1, 3		1	*1630 051
	Key, Woodruff . . . . .	-	-	1	1	124 551
9-08-7	SHIM . . . . .	-	-	★	★	537 820
		-	-	★	★	537 821

**9-09-0 CRANKSHAFT BEARING PACKAGES**

Note: Crankshaft bearing packages consists of one upper and one lower bearing.

9-09-2	BEARING PACKAGE, No. 1 (std.) . . . . .	-	-	1	1	1238 432
	No. 1 (.001 U/S) . . . . .	-	-	1	1	1238 435
	No. 1 (.002 U/S) . . . . .	-	-	1	1	1238 438
	No. 1 (.010 U/S) . . . . .	-	-	1	1	1238 441
	No. 1 (.012 U/S) . . . . .	-	-	1	1	1238 444
	No. 1 (.020 U/S) . . . . .	-	-	1	1	1311 071
	No. 1 (.030 U/S) . . . . .	-	-	1	1	1311 072
	No. 1 (.040 U/S) . . . . .	-	-	1	1	1311 073
	Nos. 2 and 3 (std.) . . . . .	-	-	2	2	1238 433
	Nos. 2 and 3 (.001 U/S) . . . . .	-	-	2	2	1238 436
	Nos. 2 and 3 (.002 U/S) . . . . .	-	-	2	2	1238 439
	Nos. 2 and 3 (.010 U/S) . . . . .	-	-	2	2	1238 442
	Nos. 2 and 3 (.012 U/S) . . . . .	-	-	2	2	1238 445
	Nos. 2 and 3 (.020 U/S) . . . . .	-	-	2	2	1311 074
	Nos. 2 and 3 (.030 U/S) . . . . .	-	-	2	2	1311 075
	Nos. 2 and 3 (.040 U/S) . . . . .	-	-	2	2	1311 076
	No. 4 (std.) . . . . .	-	-	1	1	1238 434
	No. 4 (.001 U/S) . . . . .	-	-	1	1	1238 437
	No. 4 (.002 U/S) . . . . .	-	-	1	1	1238 440
	No. 4 (.010 U/S) . . . . .	-	-	1	1	1238 443
	No. 4 (.012 U/S) . . . . .	-	-	1	1	1238 446
	No. 4 (.020 U/S) . . . . .	-	-	1	1	1311 082
	No. 4 (.030 U/S) . . . . .	-	-	1	1	1311 083
	No. 4 (.040 U/S) . . . . .	-	-	1	1	1311 084

★ Indicates use, as required

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April 30, 1956 Supersedes June 15, 1954.

## POWER WAGON PARTS LIST

ENGINE

Page 9-7

CODE	PART NAME AND DESCRIPTION	B SERIES NO.	C SERIES NO.	MODEL CODES		PART NO.
				WDX	PW	
<b>9-10-0 CRANKSHAFT BEARING CAP</b>						
9-10-5	CAP, No. 1 . . . . .	-	-	1	1	630 476
9-10-6	CAP, No. 2 . . . . .	-	-	1	1	630 477
9-10-7	CAP, No. 3 . . . . .	-	-	1	1	630 477
9-10-8	CAP, No. 4 . . . . .	-	-	1	1	891 401
9-10-19	SCREW, Cap . . . . .	-	-	8	8	864 118
	Washer, lock . . . . .	-	-	8	8	120 384
9-10-22	GASKET, Right (for use with retainer and rubber type seal) . . . . .	1, 2, 3		1	1	* 863 012
	Left (for use with retainer and rubber type seal) . . . . .	1, 2, 3		1	1	* 863 013
	Right (for use with retainer and rope type seal) . . . . .	-		1	1	* 954 393
	Left (for use with retainer and rope type seal) . . . . .	-		1	1	* 954 392
	Right, Rubber Type Seal B-3-PW AFTER Engine No. T137-25992 . . . . .	3, 4	1, 3		1	*1555 715
	Left, Rubber Type Seal B-3-PW AFTER Engine No. T137-25992 . . . . .	3, 4	1, 3		1	*1555 716
<b>9-11-0 CRANKSHAFT REAR BEARING OIL SEAL</b>						
9-11-1	OIL SEAL SET (retainer and rubber type seal) (B-3-PW UP TO engine No. T137-25992) . . . . .	1, 2, 3		1	1	891 458
	(rubber type seal) (B-3-PW AFTER engine No. T137-25992) (retainer and rope type seal) . . . . .	3, 4	1, 3		1	*1450 866
		-		1	1	* 996 350
9-11-7	RETAINER, (retainer and rope type seal) . . . . .	-	-	1	1	642 976
9-11-8	SCREW, Retainer . . . . .	-	-	6	6	44 650
	Washer, lock . . . . .	-	-	6	6	121 753
<b>9-15-0 CAMSHAFT</b>						
9-15-1	CAMSHAFT (see note 2) . . . . .	-	-	1	1	*1530 199
9-15-6	PLATE, Hub Thrust . . . . .	-	-	1	1	600 786
	Bolt, 5/16"-18 x 3/4" . . . . .	-	-	2	2	* 180 077
	Washer, lock . . . . .	-	-	2	2	120 214
<b>9-16-0 CAMSHAFT BEARING</b>						
9-16-6	BEARING, No. 1 . . . . .	-	-	1	1	632 465
	No. 2 . . . . .	-	-	1	1	632 466
	No. 3 . . . . .	-	-	1	1	632 467
<b>9-17-0 CAMSHAFT GEAR OR SPROCKET</b>						
9-17-5	SPROCKET, UP TO Engine No. T137-48040 . . . . .	-	1	1	1	* 601 757
	AFTER Engine No. T137-25992 . . . . .		1, 3		1	*1630 052
	Key, Woodruff . . . . .	-	-	1	1	* 120 051
9-17-9	SCREW . . . . .	-	-	3	3	601 766
	Washer, lock . . . . .	-	-	3	3	120 214
9-17-20	HUB . . . . .	-	-	1	1	869 998
<b>9-19-0 CAMSHAFT GEAR OR SPROCKET OIL TUBE</b>						
9-19-3	TUBE . . . . .	-	-	1	1	600 787
	Clip . . . . .	-	-	1	1	120 520
	Screw or Bolt, 1/4"-20 x 5/8" . . . . .	-	-	1	1	132 259
	Washer, lock . . . . .	-	-	1	1	120 380
<b>9-20-0 TIMING CHAIN</b>						
9-20-1	CHAIN, UP TO Engine No. T137-48040 . . . . .	-	1	1	1	*1075 001
	AFTER Engine No. T137-48040 . . . . .		1, 3		1	*1630 050

★ Indicates use as required

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**POWER WAGON PARTS LIST**

ENGINE

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				WDX	PW	
<b>9-23-0 CHAIN CASE COVER</b>						
9-23-1	OIL SEAL PACKAGE	-	-	1	1	1064 730
9-23-5	COVER	-	-	1	1	1533 610
	Bolt, 5/16"-18 x 1"	-	-	★	★	* 180 079
	Nut	-	-	★	★	120 368
	Stud	-	-	★		103 173
	Washer, lock	-	-	★		120 214
9-23-8	REINFORCEMENT (up to engine No. T137-2504)	-	-	1		690 939
9-23-10	SCREW, w/WASHER (after engine No. T137-2504)	-	-	8	8	*1343 212
9-23-12	WASHER (after engine No. T137-2504)	-	-	3	3	1123 372
9-23-17	GASKET (up to engine No. T137-2504)	-	-	1		600 752
	(after engine No. T137-2504)	-	-	1	1	1122 450
9-23-21	GASKET, Oil Seal	-	-	1	1	1088 603
9-23-28	SEAL, Dust 2 3/16" I.D., 3 1/2" O.D.	4	-		1	1328 350

**9-24-0 CHAIN CASE COVER PLATE**

9-24-5	PLATE	-	-	1	1	688 311
	Bolt, 5/16"-18 x 3/4"	-	-	★	★	* 180 077
	Nut	-	-	★	★	120 368
	Screw or Bolt, 5/16"-18 x 1"	-	-	1	1	133 837
	Stud	-	-	★	★	103 173
	Washer, lock	-	-	★	★	134 512
		-	-	★	★	120 214
9-24-6	DOWEL	-	-	2	2	606 345
9-24-7	GASKET	-	-	1	1	695 441

**9-31-0 CONNECTING ROD**

NOTE: A connecting rod includes bearing cap, bolt, nut lockwasher and bushing but does not include bearings.

9-31-4	ROD	-	-	6	6	E1619 830
9-31-5	BOLT, Cap	-	-	12	12	868 921
9-31-7	NUT, Cap Bolt	-	-	12	12	860 671
9-31-8	WASHER, Cap Bolt Lock	-	-	12	12	668 555
9-31-10	BUSHING	-	-	6	6	954 157

**9-32-0 CONNECTING ROD BEARING PACKAGES**

NOTE: Connecting rod bearing packages consist of one upper and one lower bearing.

9-32-2	BEARING PACKAGE (std.)	-	-	6	6	1238 553
	(.001 U/S)	-	-	6	6	1238 554
	(.002 U/S)	-	-	6	6	1238 555
	(.010 U/S)	-	-	6	6	1238 556
	(.012 U/S)	-	-	6	6	1238 557
	(.020 U/S)	-	-	6	6	1056 093
	(.030 U/S)	-	-	6	6	1056 094
	(.040 U/S)	-	-	6	6	1311 070

**9-34-0 PISTONS**

9-34-5	PISTON, w/PIN (std.)	-	-	6	6	1241 622
	(.005 O/S)	-	-	6	6	1241 623
	(.020 O/S)	-	-	6	6	1241 624
	(.030 O/S)	-	-	6	6	1241 625
	(.040 O/S)	-	-	6	6	1241 626
	(.060 O/S)	-	-	6	6	1241 627
9-34-6	PISTON, w/PIN (semi-finished std. to .023 O/S)	-	-	6	6	1241 628
	(semi-finished .025 to .060 O/S)	-	-	6	6	1241 629

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# POWER WAGON PARTS LIST

ENGINE

Page 9-9

CODE	PART NAME AND DESCRIPTION	B SERIES NO.	C SERIES NO.	MODEL CODES		PART NO.
				WDX	PW	
<b>9-35-0 PISTON RINGS</b>						
NOTE: Piston ring sets indicated by a single dagger (†) contain the top regular ring. Piston ring sets indicated by a double dagger (‡) contain the chrome top compression ring.						
NOTE: Oil saver piston ring sets are for use in new or rebored cylinders. Oil master piston ring sets are for use in cylinders with taper wear.						
9-35-1	RING SET, Oil Saver					
	(std. to .009) . . . . .	-	-	1	1	‡1243 673
	(.020 to .029) . . . . .	-	-	1	1	‡1243 675
	(.030 to .039) . . . . .	-	-	1	1	‡1243 676
	(.040 to .049) . . . . .	-	-	1	1	‡1243 677
	Oil Master					
	(std. to .009) . . . . .	-	-	1	1	† 986 448
	(.020 to .029) . . . . .	-	-	1	1	† 986 450
	(.040 to .049) . . . . .	-	-	1	1	† 986 452
	(.010 to .019) . . . . .	-	-	1	1	‡1450 125
	(.020 to .029) . . . . .	-	-	1	1	‡1450 126
	(.030 to .039) . . . . .	-	-	1	1	‡1450 127
	(.040 to .049) . . . . .	-	-	1	1	‡1450 128
<b>9-36-0 PISTON PIN</b>						
9-36-5	PIN					
	(std.) . . . . .	-	-	6	6	320 031
	(.003 O/S) . . . . .	-	-	6	6	208 483
	(.008 O/S) . . . . .	-	-	6	6	208 485
9-36-7	LOCKWIRE . . . . .	-	-	12	12	200 434
<b>9-38-0 PISTON EXPANDER</b>						
9-38-1	EXPANDER PACKAGE . . . . .	-	-	1	1	899 005
<b>9-39-0 VALVE</b>						
9-39-1	GASKET PACKAGE, Valve Grind . . . . .	-	-	1	1	1325 984
9-39-5	VALVE, Intake . . . . .	-	-	6	6	1109 911
9-39-6	VALVE, Exhaust . . . . .	-	-	6	6	954 302
9-39-9	SEAT, Exhaust Valve (std.) . . . . .	-	-	6	6	868 888
	(.010 O/S) . . . . .	-	-	6	6	868 889
9-39-10	GUIDE, Valve Stem . . . . .	-	-	12	12	1124 959
9-39-15	SPRING . . . . .	-	-	12	12	869 449
9-39-16	RETAINER, Spring . . . . .	-	-	12	12	1313 268
9-39-17	LOCK, Spring Retainer . . . . .	-	-	24	24	395 931
<b>9-40-0 VALVE SPRING COVER</b>						
9-40-1	GASKET SET . . . . .	-	-	1	1	980 583
9-40-3	COVER . . . . .	-	-	2	2	600 881
9-40-12	SCREW . . . . .	-	-	4	4	693 958
9-40-13	GASKET, Screw . . . . .	-	-	4	4	693 959
<b>9-41-0 VALVE TAPPET</b>						
9-41-4	TAPPET, w/Adjusting SCREW					
	(std.) . . . . .	-	-	12	12	866 891
	(.001 O/S) . . . . .	-	-	12	12	866 892
	(.008 O/S) . . . . .	-	-	12	12	1123 383
	(.030 O/S) . . . . .	-	-	12	12	1123 384
9-41-5	SCREW, Adjusting . . . . .	-	-	12	12	681 544

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April 30, 1956 Supersedes June 15, 1954.

**POWER WAGON PARTS LIST**

ENGINE

CODE	PART NAME AND DESCRIPTION	B SERIES NO.	C SERIES NO.	MODEL CODES		PART NO.
				WDX	PW	
<b>9-45-0 FLYWHEEL</b>						
9-45-1	FLYWHEEL, w/Ring GEAR . . . . .	-	-	1	1	1119 717
	(see note 1) . . . . .	-	-		1	1119 717
	(see note 2) . . . . .	-	-		1	1537 916
9-45-2	GEAR, Ring . . . . .	-	-	1	1	1138 903
9-45-6	BOLT . . . . .	-	-	8	8	871 685
	(see note 1) . . . . .	-	-		8	871 685
	(see note 2) . . . . .	-	-		8	1557 704
	Washer, lock . . . . .	-	-	8	8	120 383
9-45-7	NUT, Bolt . . . . .	-	-	8	8	675 594
<b>9-48-0 INTAKE AND EXHAUST MANIFOLDS</b>						
9-48-6	MANIFOLD, Exhaust w/Heat Control VALVE (UP TO engine No. T137-13892) . . . . .	1	-	1	1	* 622 497
	(AFTER engine No. T137-13892) . . . . .	-	-	1	1	*1314 398
9-48-7	MANIFOLD, Intake . . . . .	-	-	1	1	*1066 051
	Plug . . . . .	-	-	3	3	* 143 933
9-48-40	SCREW . . . . .	-	-	4	4	* 317 942
9-48-43	STUD, Intake Manifold . . . . .	-	-	3	3	* 623 369
	Intake and Exhaust Manifold . . . . .	-	-	4	4	* 51 561
	Exhaust Manifold, Short . . . . .	-	-	4	4	* 51 561
	Long . . . . .	-	-	2	2	* 103 203
9-48-44	NUT, Manifold . . . . .	-	-	9	9	* 623 370
	Exhaust Manifold Stud . . . . .	-	-	4	4	* 114 547
9-48-45	WASHER, Exhaust Manifold Stud Nut . . . . .	-	-	4	4	* 623 368
	Clamp . . . . .	-	-	4	4	* 567 331
<b>9-50-0 MANIFOLD GASKETS</b>						
9-50-1	GASKET SET, Manifold . . . . .	-	-	1	1	* 780 460
9-50-2	GASKET, Intake and Exhaust Manifold (one piece). (center) . . . . .	-	-	1	1	* 854 395
	(end) . . . . .	-	-	1	1	* 601 275
		-	-	4	4	* 318 042
9-50-3	GASKET, Intake to Exhaust Manifold . . . . .	-	-	1	1	* 601 420
<b>9-59-0 MANIFOLD HEAT CONTROL VALVE SHAFT AND PLATE</b>						
9-59-4	SHAFT, w/Adjusting PLATE . . . . .	-	-	1	1	* 614 976
9-59-6	BUSHING, Shaft . . . . .	-	-	2	2	* 651 251
9-59-8	PLATE . . . . .	-	-	1	1	* 604 504
	Stud . . . . .	-	-	1	1	* 147 716
	Nut . . . . .	-	-	1	1	* 114 545
	Washer, lock . . . . .	-	-	1	1	* 121 753
	Washer, plain . . . . .	-	-	1	1	* 120 392
<b>9-64-0 ENGINE SUPPORT - FRONT</b>						
9-64-5	SUPPORT . . . . .	-	-	1	1	* 924 124
9-64-33	REINFORCEMENT . . . . .	-	-	1	1	* 924 126
9-64-35	NUT, Weld . . . . .	-	-	2	2	* 657 419
<b>9-65-0 ENGINE FRONT SUPPORT PLATE</b>						
9-65-6	PLATE . . . . .	-	-	1	1	* 924 123
	Bolt, 1/2"-20 x 1 1/4" . . . . .	-	-	2	2	* 181 698
	Washer, lock . . . . .	-	-	4	4	* 120 384
	Washer, plain . . . . .	-	-	2	2	* 120 390
<b>9-67-0 ENGINE FRONT SUPPORT INSULATOR</b>						
9-67-4	INSULATOR . . . . .	-	-	1	1	*1405 372
	Nut . . . . .	-	-	4	4	* 120 368
	Washer, lock . . . . .	-	-	4	4	* 120 214

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CODE	PART NAME AND DESCRIPTION	B SERIES NO.	C SERIES NO.	MODEL CODES		PART NO.
				WDX	PW	
<b>9-69-0 ENGINE REAR SUPPORT</b>						
9-69-28	BOLT (1/2" - 20 x 3 3/32") (after serial No. 83919230 Det. Built and after 88766099 Cal. Built.)	2, 3, 4	-		2	*1269 526
	Nut	2, 3, 4	-		2	* 125 250
	Pin, cotter	2, 3, 4	-		2	* 108 636
	Washer, plain	2, 3, 4	-		2	* 120 396
	Bolt (5/8" - 18 x 4 1/2") (UP TO serial No. 83919230 Det. Built and up to 88766099 Cal. Built.)	1, 2		2	2	* 271 915
	Nut	1, 2		2	2	* 125 267
	Pin, cotter	1, 2		2	2	* 103 380
	Washer, plain	1, 2		2	2	* 131 016
9-69-30	WASHER, Bolt (after serial No. 83919230 Det. Built and 88766099 Cal. Built.)	2, 3, 4	-		2	*1269 610
9-69-45	SPRING, Bolt (up to serial No. 83919230 Det. Built and 88766099 Cal. Built.)	1, 2		2	2	* 588 825
9-69-46	SPACER (up to serial No. 83919230 Det. Built and 88766099 Cal. Built)	1, 2		2	2	* 588 771
9-69-47	RETAINER, Spacer (up to serial No. 83919230 Det. Built and 88766099 Cal. Built.)	1, 2		2	2	* 930 187
<b>9-70-0 ENGINE REAR SUPPORT BRACKET</b>						
9-70-3	BRACKET, Left (up to serial No. 83919230 Det. Built and 88766099 Cal. Built.)	1, 2		1	1	* 921 693
	Left (after serial No. 83919230 Det. Built and 88766099 Cal. Built.)	2, 3, 4	-		1	*1269 809
9-70-4	BRACKET, Right (up to serial No. 83919230 Det. Built and 88766099 Cal. Built.)	1, 2		1	1	* 921 694
	Right (after serial No. 83919230 Det. Built 88766099 Cal. Built.)	2, 3, 4	-		1	*1269 810
<b>9-71-0 ENGINE REAR SUPPORT INSULATOR</b>						
9-71-5	INSULATOR, Lower (after serial No. 83919230 Det. Built and 88766099 Cal. Built.)	2, 3, 4	-		2	*1269 609
	Upper (after serial No. 83919230 Det. Built and 88766099 Cal. Built.)	2, 3, 4	-		2	*1269 527
9-71-12	SPACER (after serial No. 83919230 Det. Built and 88766099 Cal. Built.)	2, 3, 4	-		2	*1269 528

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