

GROUP 1 - ACCESSORIES

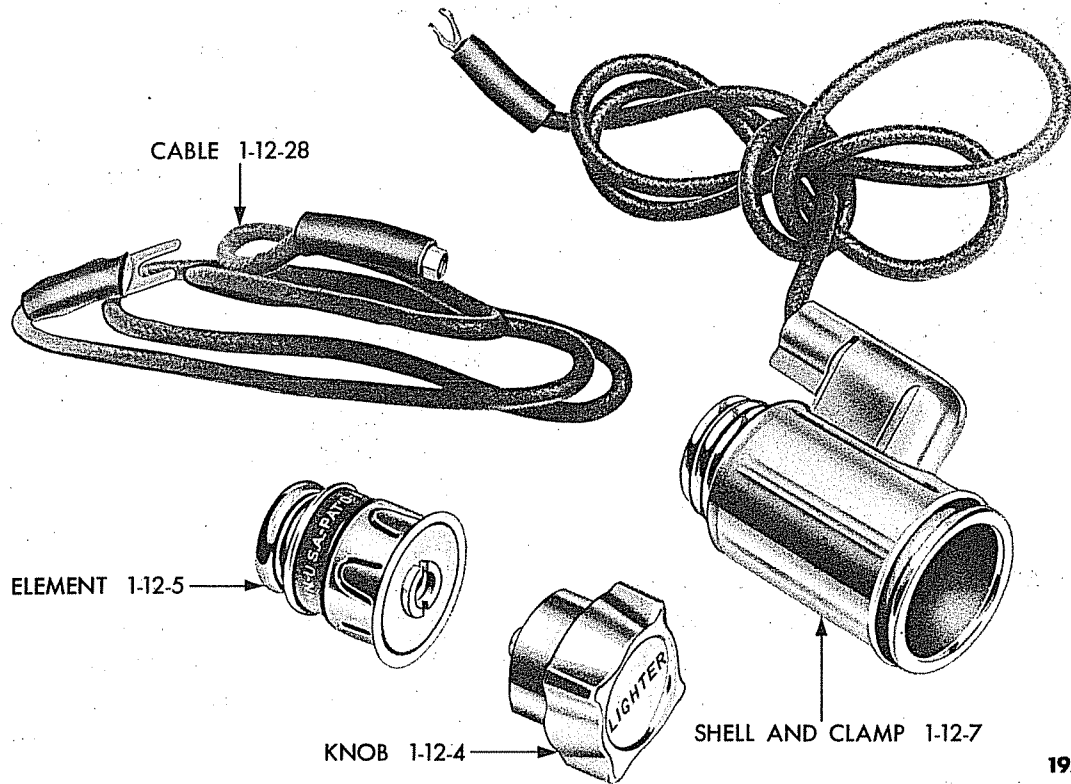


Plate 1-1

CIGAR LIGHTER PACKAGE (1-12-1)

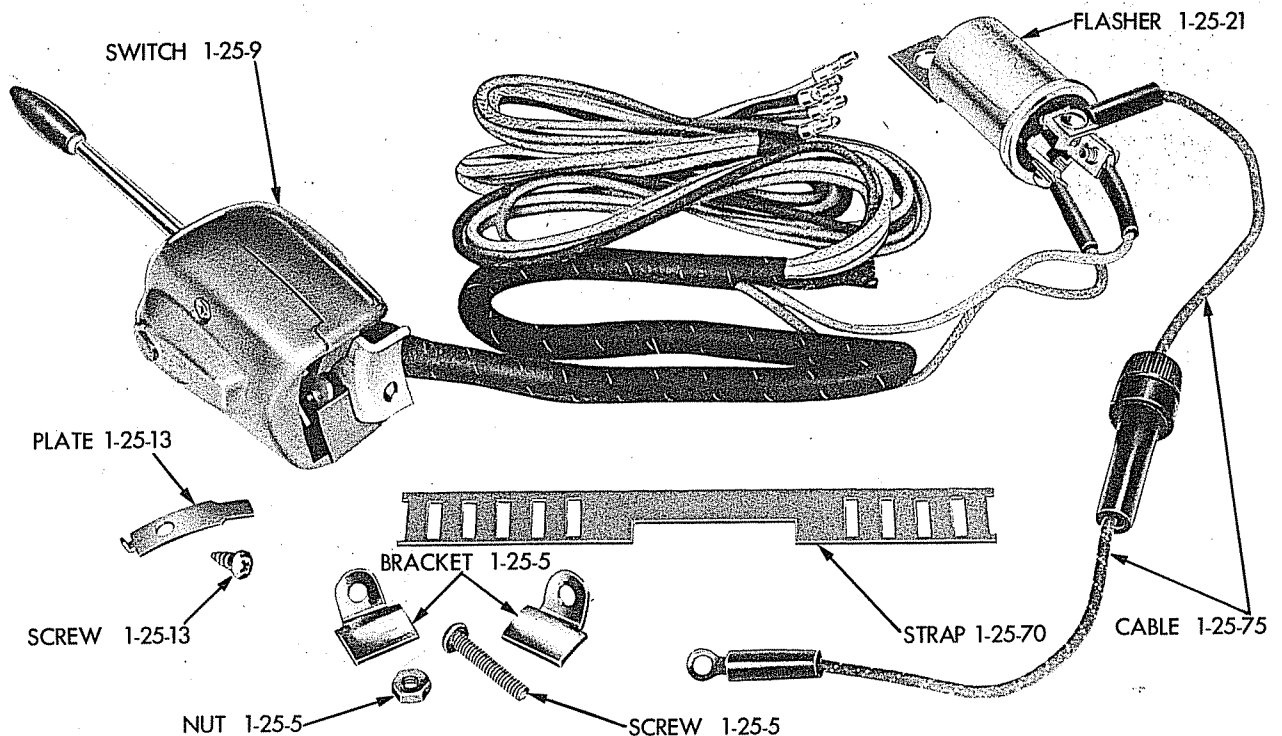


Plate 1-2

DIRECTIONAL SIGNAL LAMP SWITCH (SELF CANCELLING TYPE) (EXPLODED VIEW)

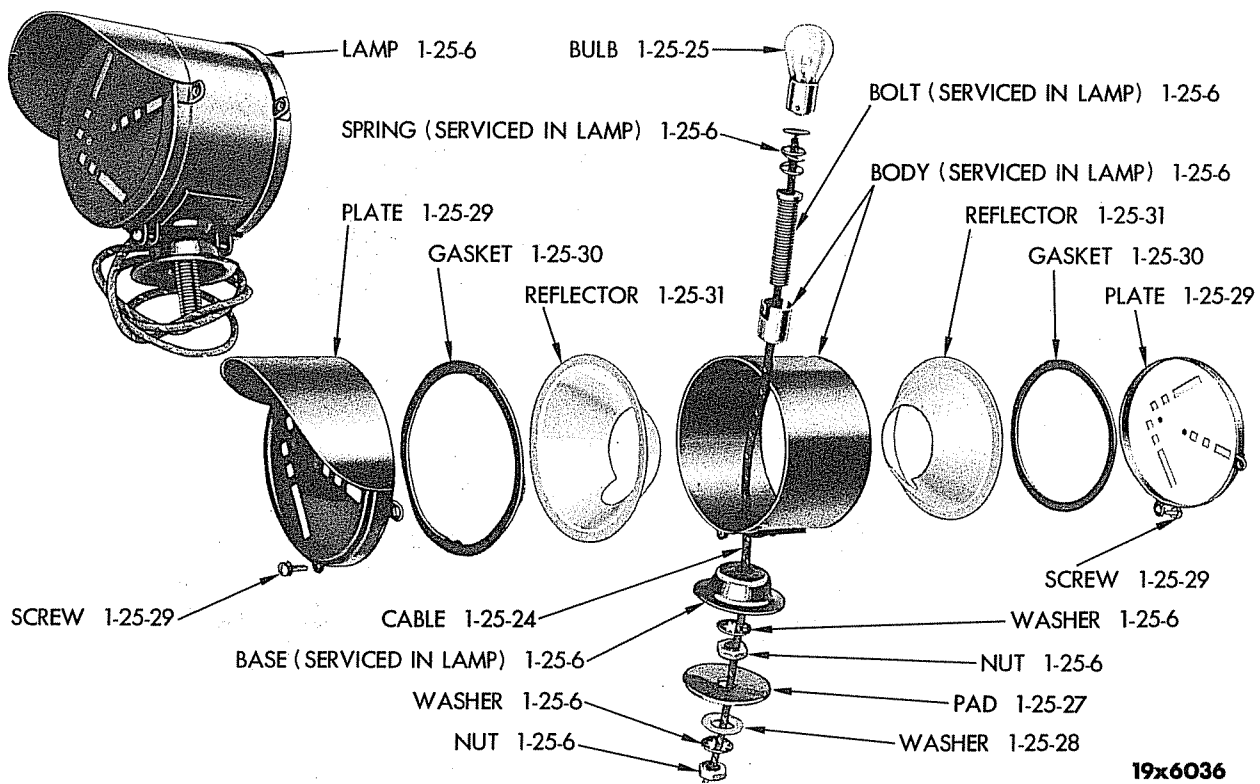


Plate 1-3 DIRECTIONAL SIGNAL LAMP PACKAGE (DOUBLE-FACE) (EXPLODED VIEW) (1-25-1)

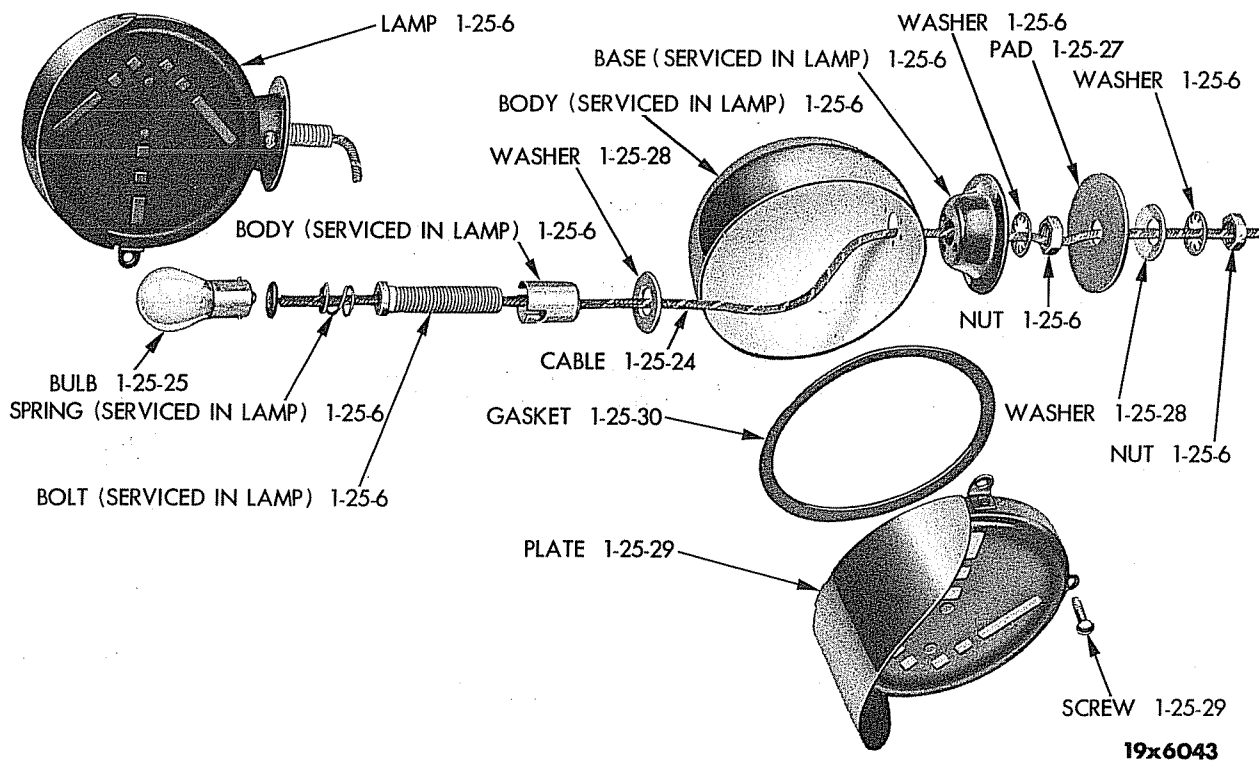


Plate 1-4 DIRECTIONAL SIGNAL LAMP PACKAGE (SINGLE-FACE) (EXPLODED VIEW) (1-25-1)

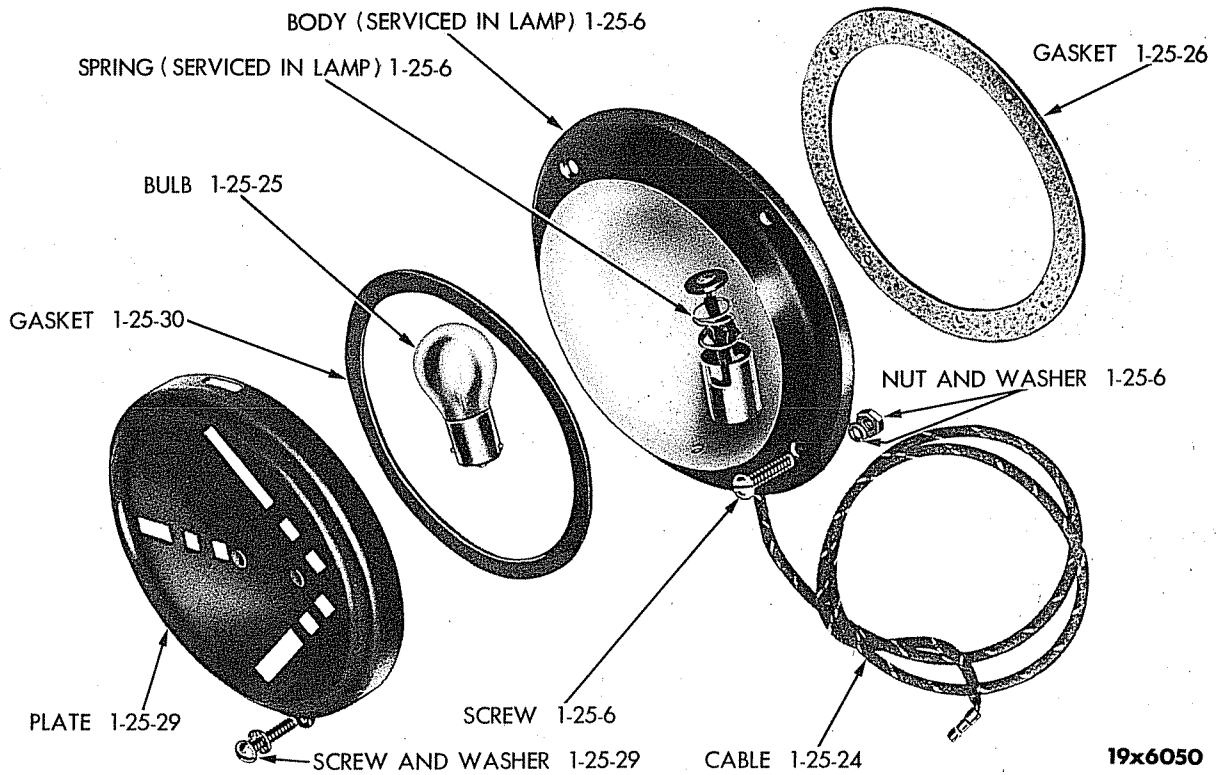


Plate 1-5 DIRECTIONAL SIGNAL LAMP PACKAGE (FLUSH-MOUNTED) (EXPLODED VIEW) (1-25-1)

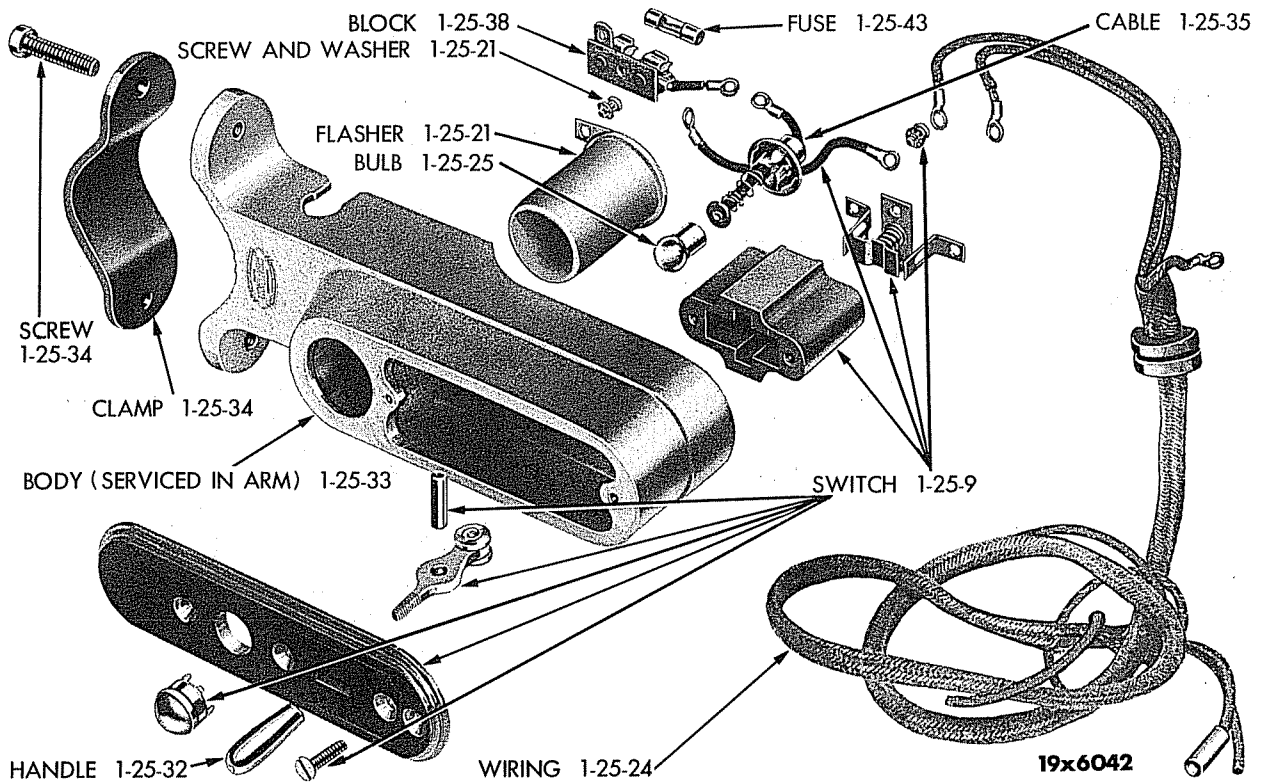
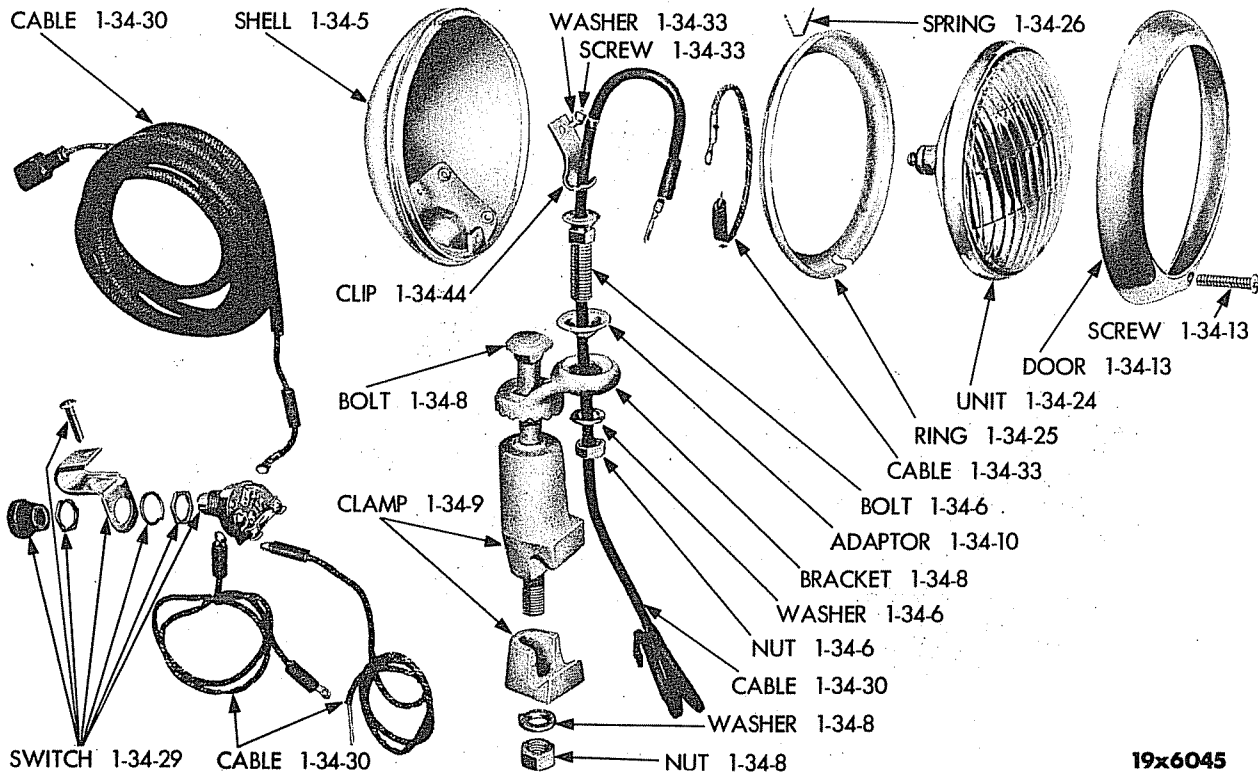


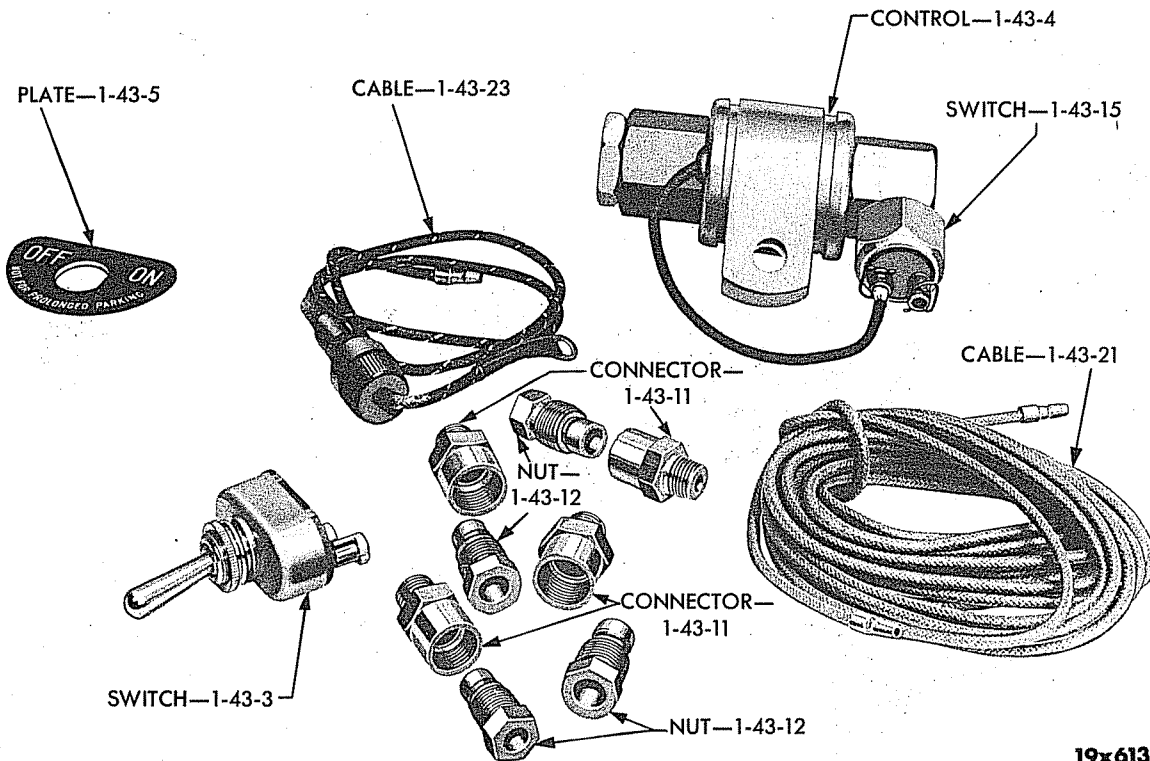
Plate 1-6 DIRECTIONAL SIGNAL CONTROL ARM AND CABLE PACKAGE (EXPLODED VIEW) (1-25-2)



19x6045

Plate 1-7

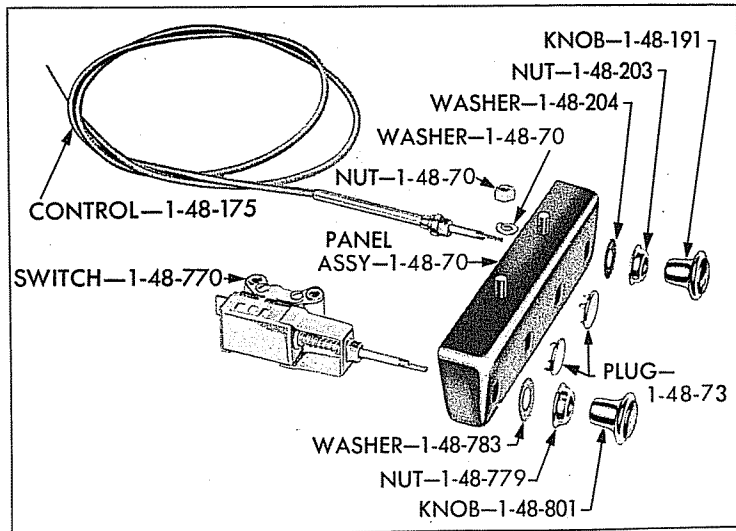
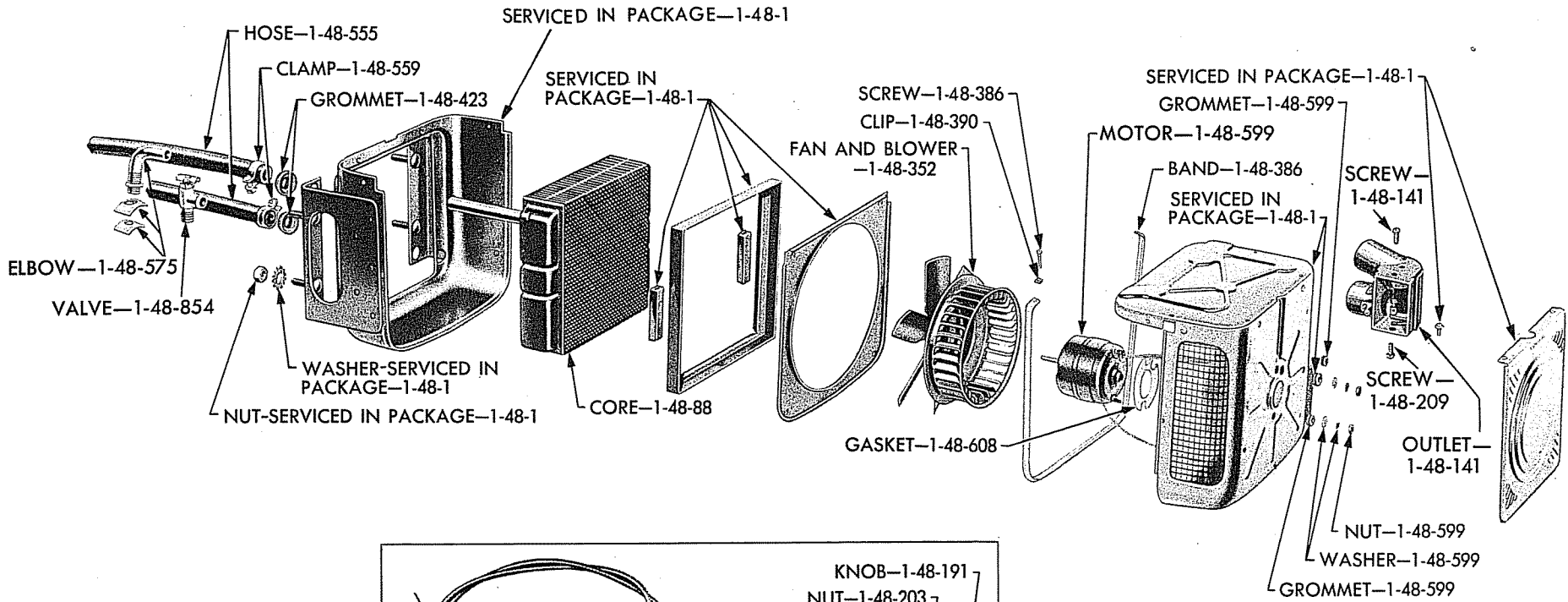
FOGLIGHT AND BRACKET (EXPLODED VIEW)



19x6138

Plate 1-8

BRAKE HOLDER PACKAGE (1-43-1)



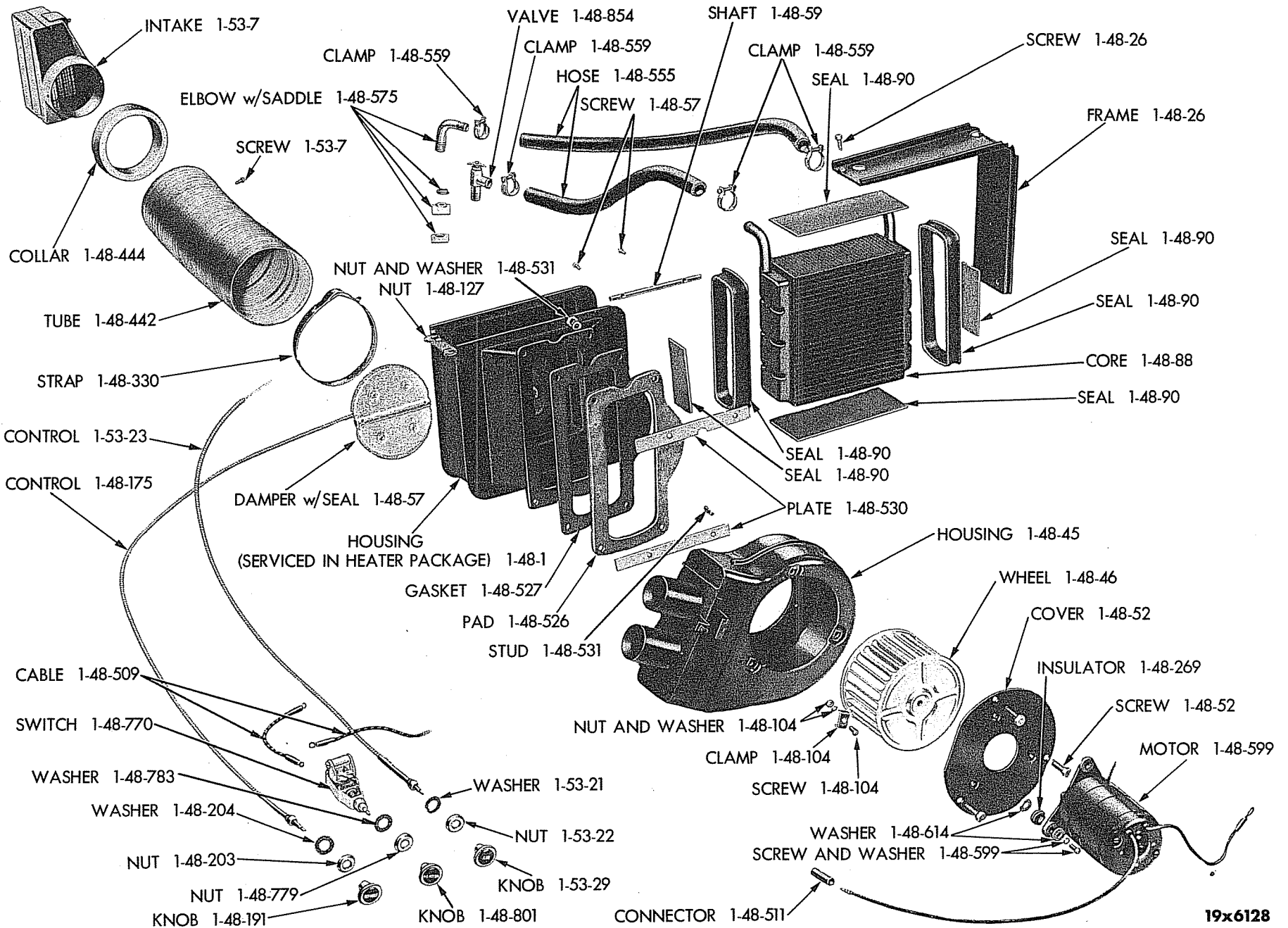


Plate 1-10

HEATER MODEL 504 (EXPLODED VIEW)

19x6128

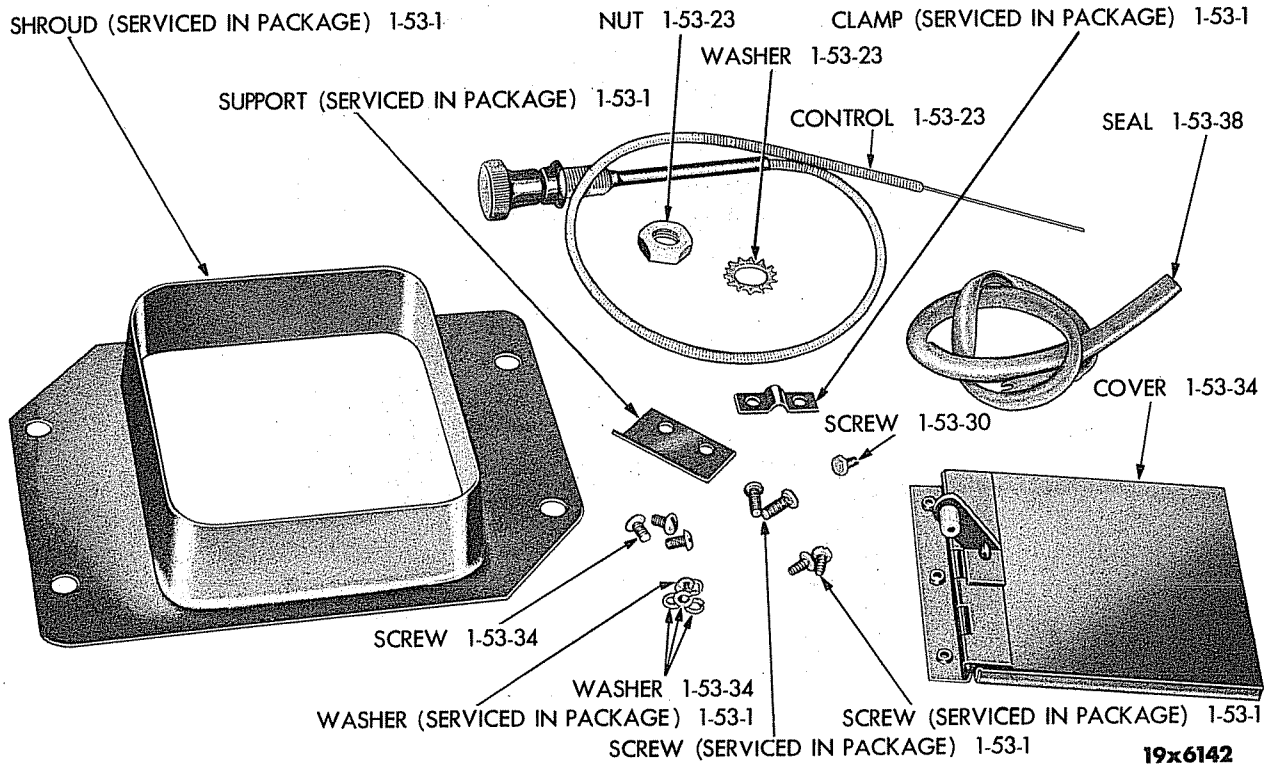


Plate 1-13

FRESH AIR INTAKE PACKAGE (1-53-1)

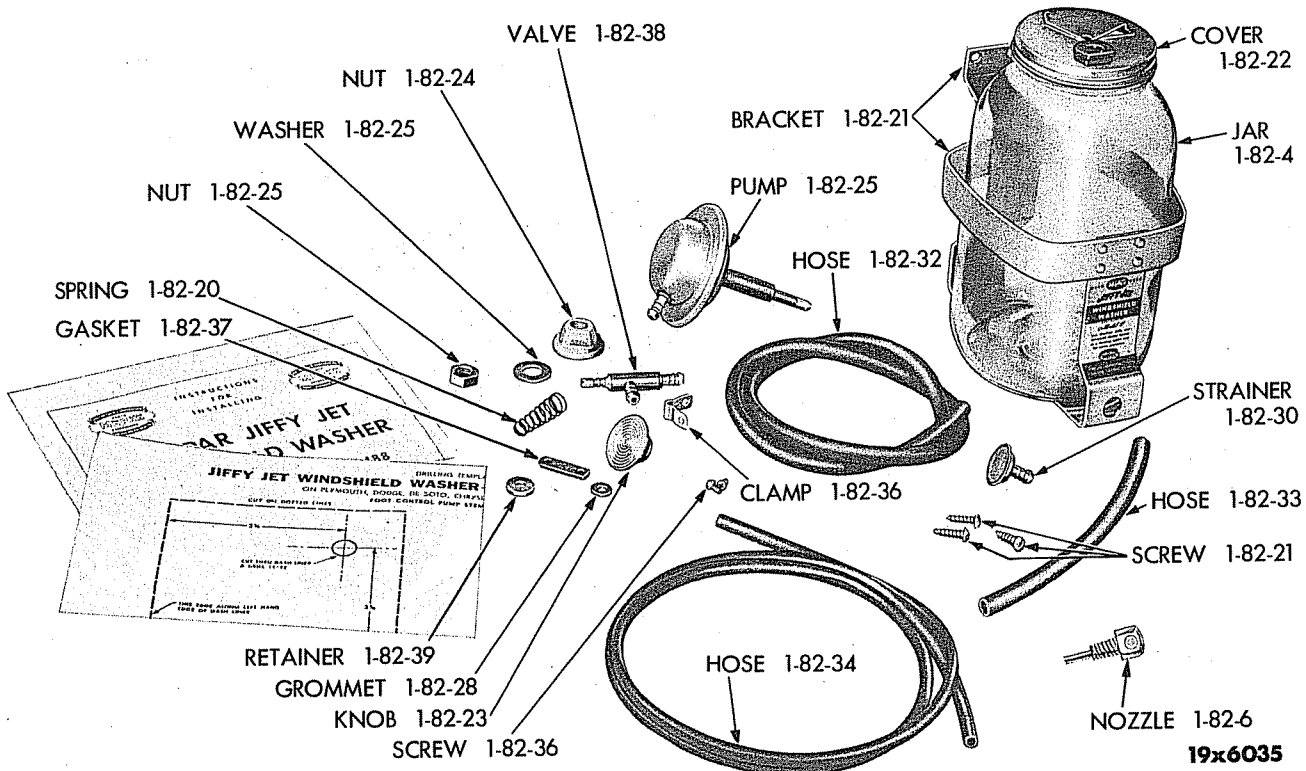
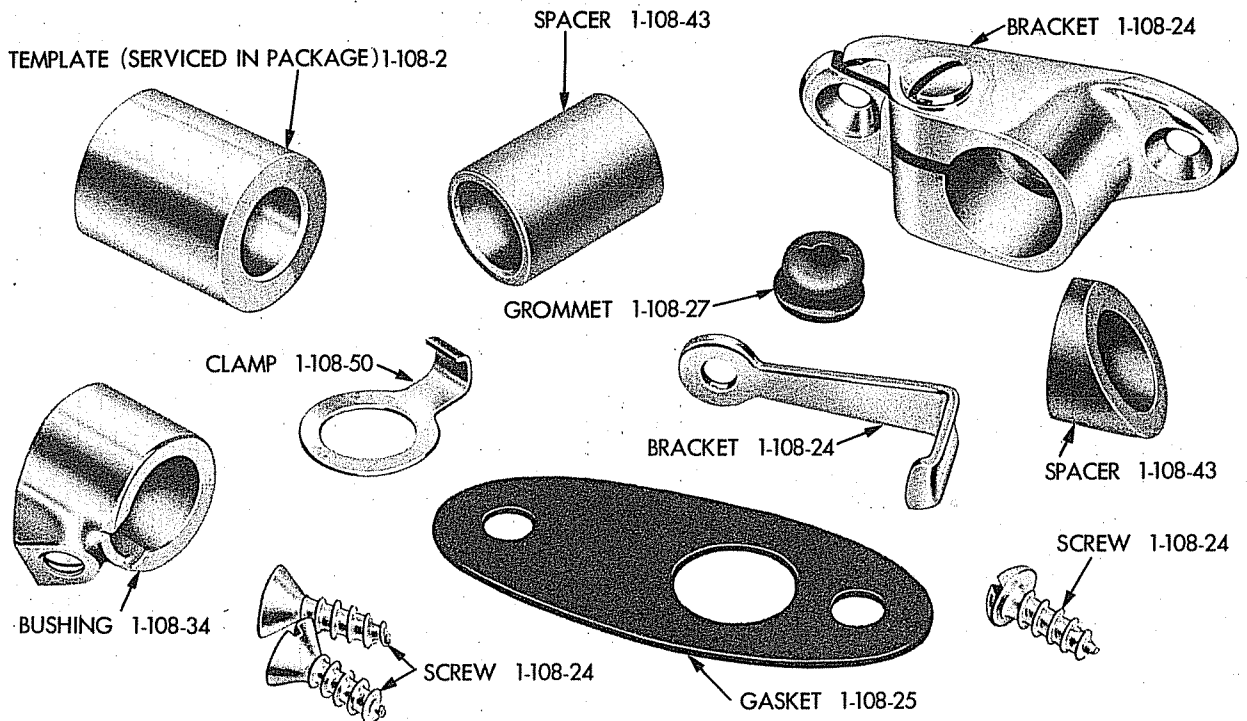


Plate 1-14

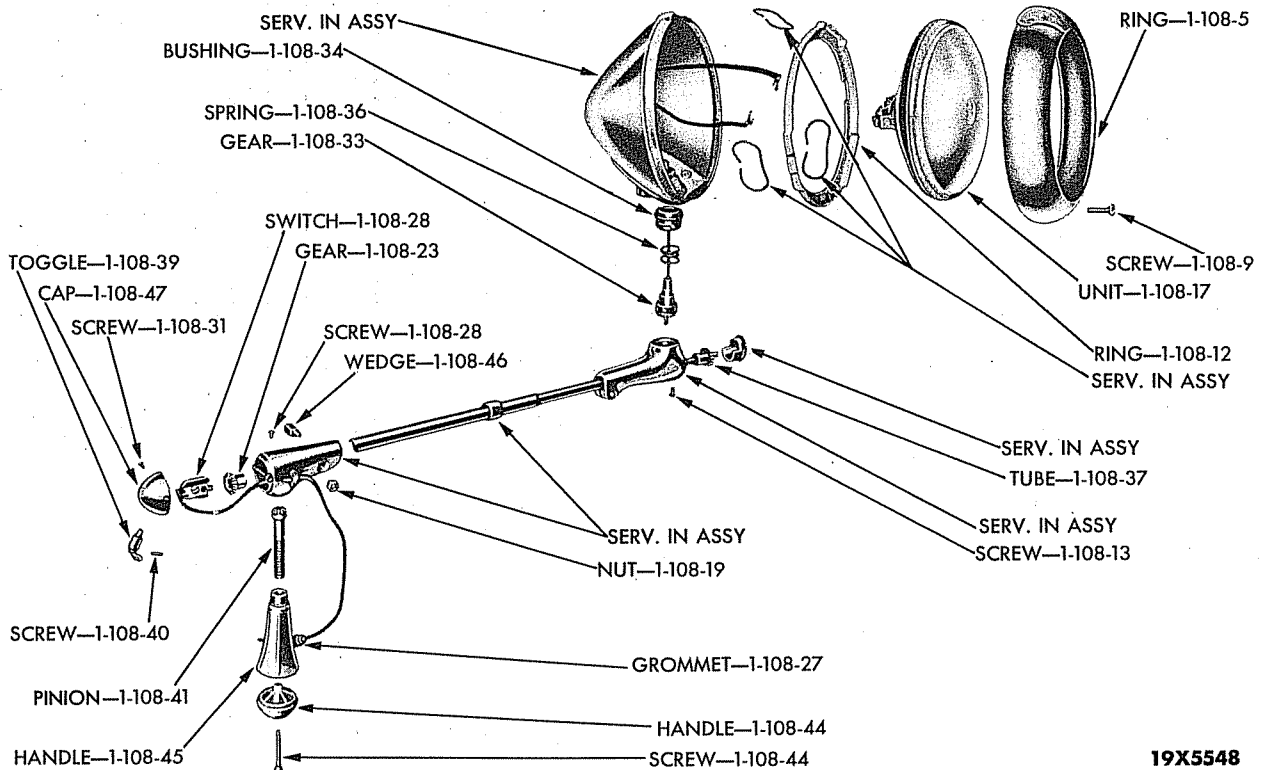
WINDSHIELD WASHER PACKAGE (1-82-2)



19x6010

Plate 1-15

SPOTLIGHT MOUNTING BRACKET PACKAGE (1-108-2)



19X5548

Plate 1-16

SPOTLIGHT (EXPLODED VIEW)

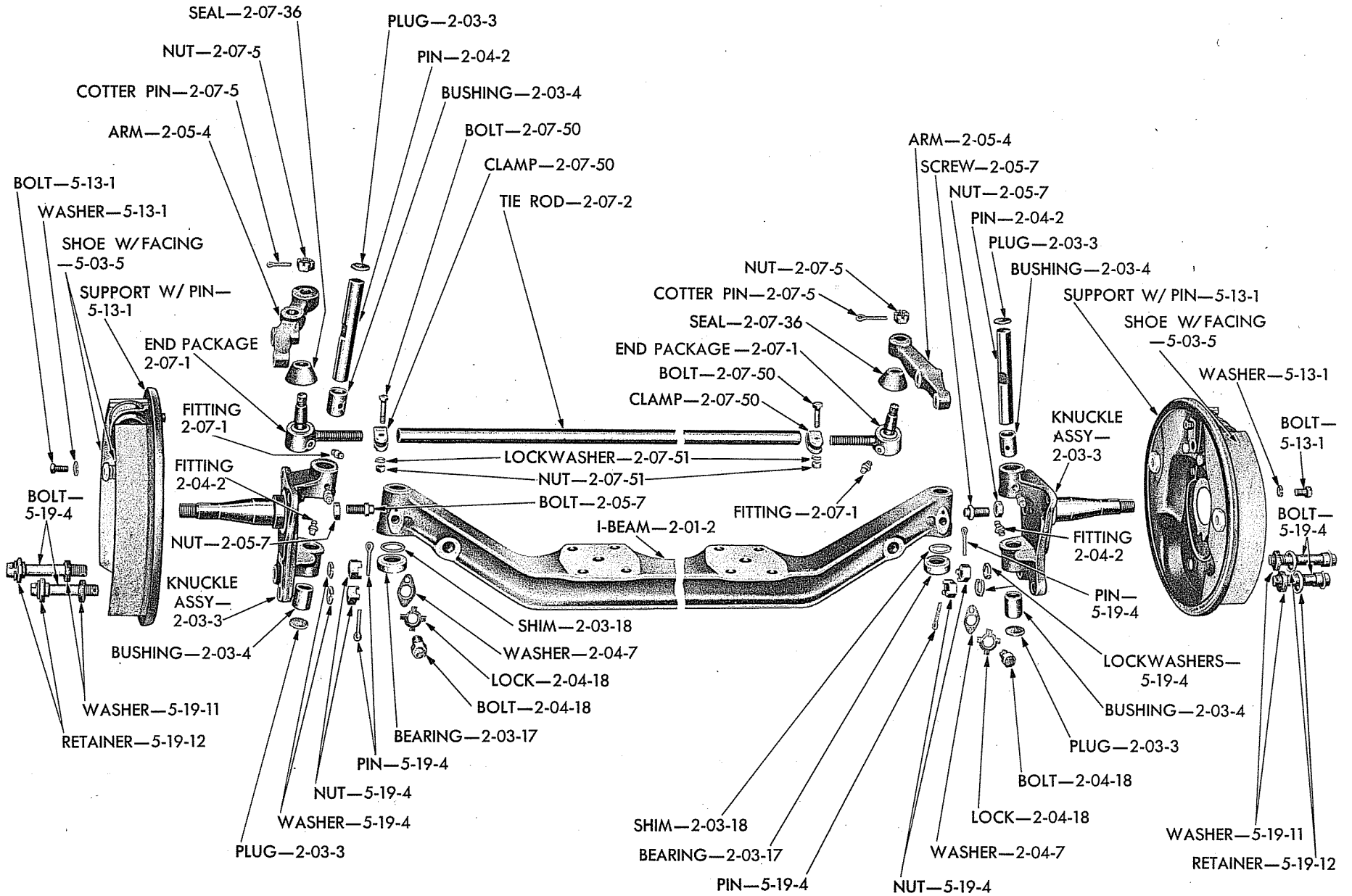
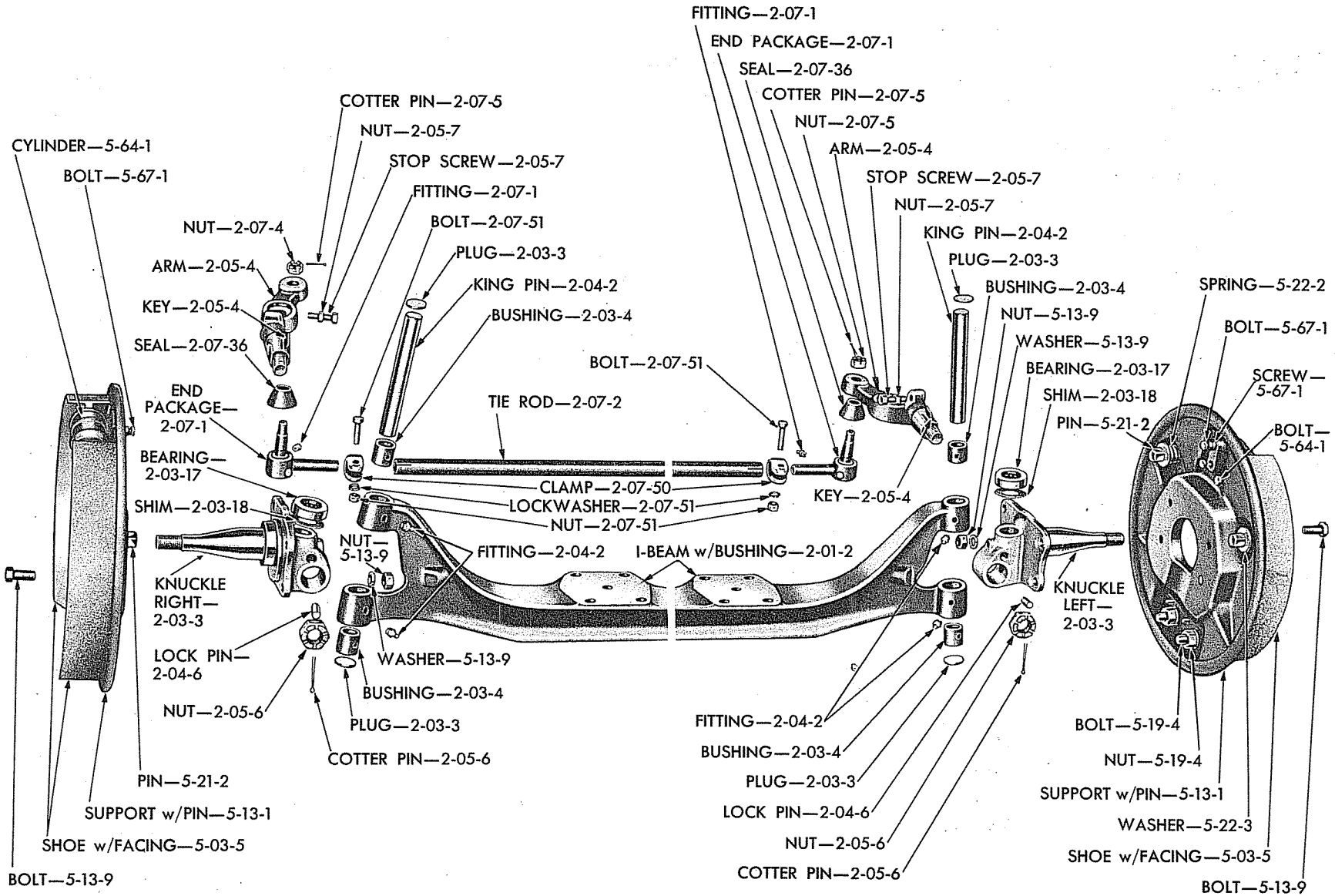


Plate 2-4

FRONT AXLE (1/2, 3/4 AND 1 TON) (EXPLODED VIEW)

19x6126



19x4041E

Plate 2-5

FRONT AXLE (1 1/2 TON) (EXPLODED VIEW)

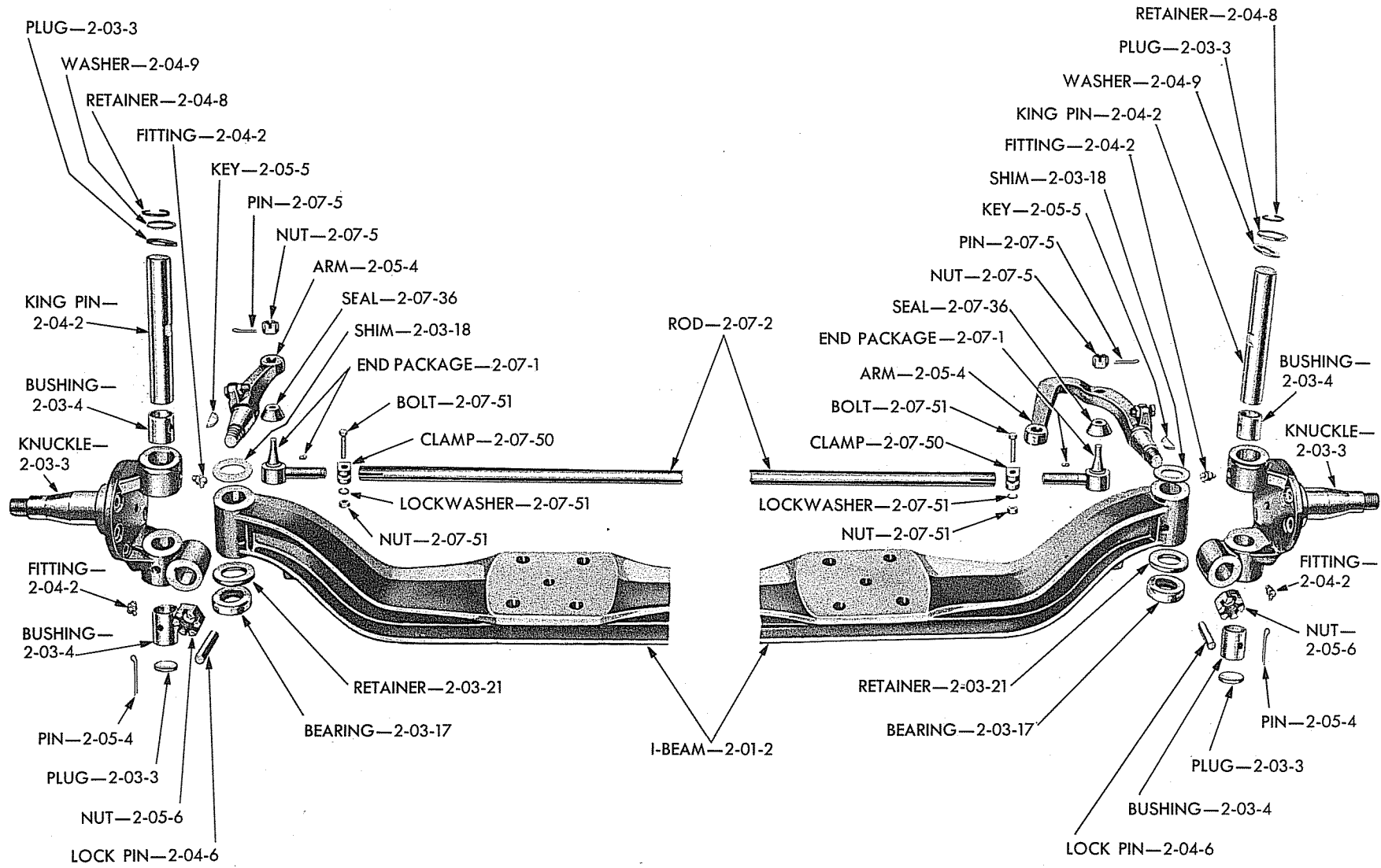
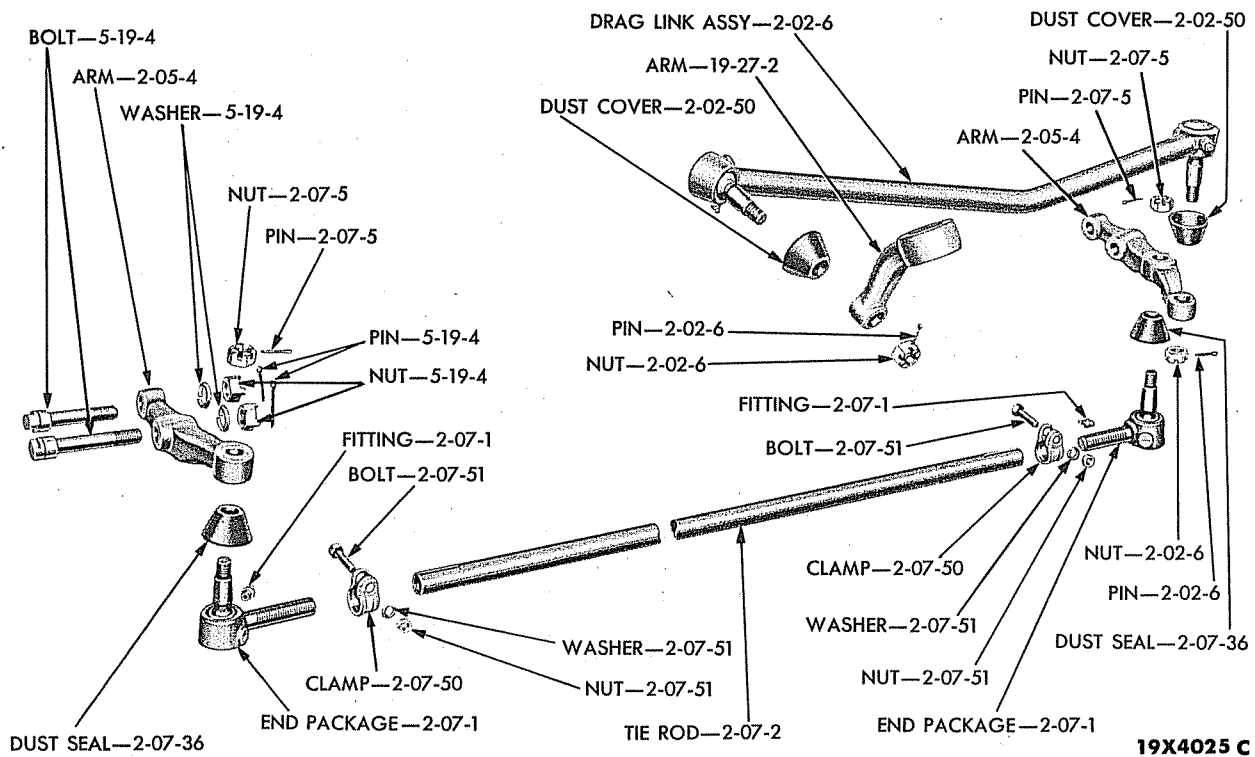


Plate 2-7

FRONT AXLE (7500 lb.) (EXPLODED VIEW)

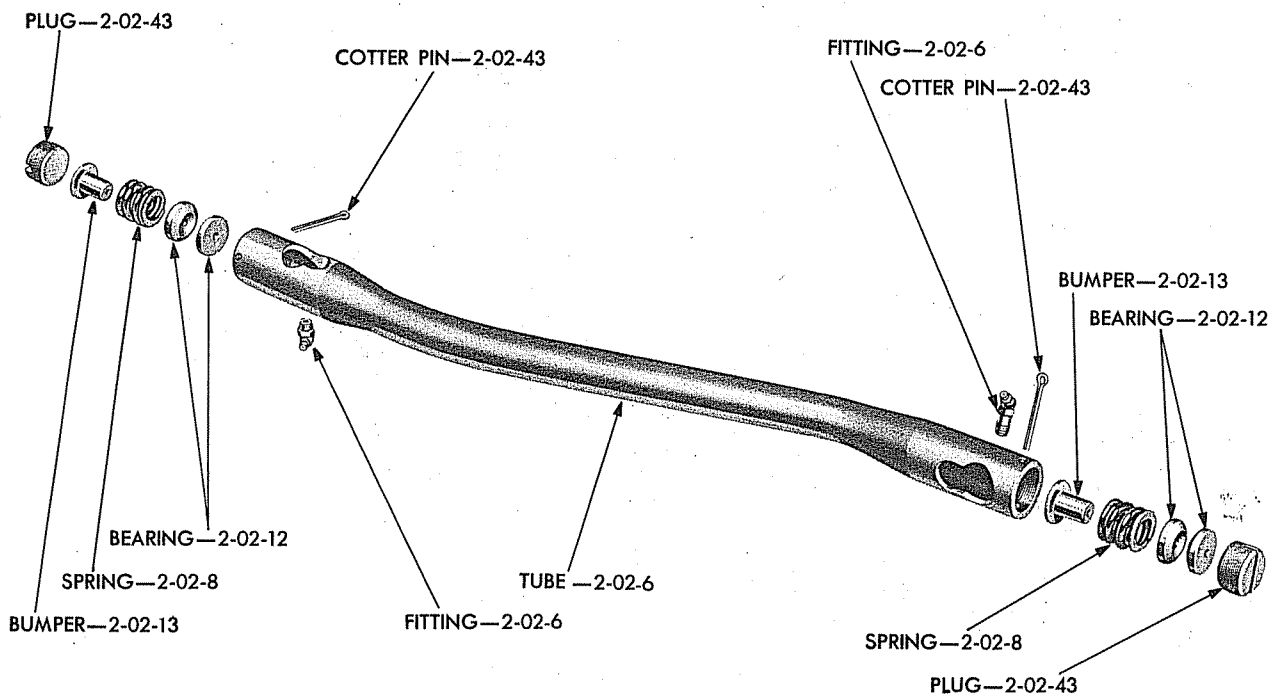
19 x 5561A



19X4025 C

Plate 2-9

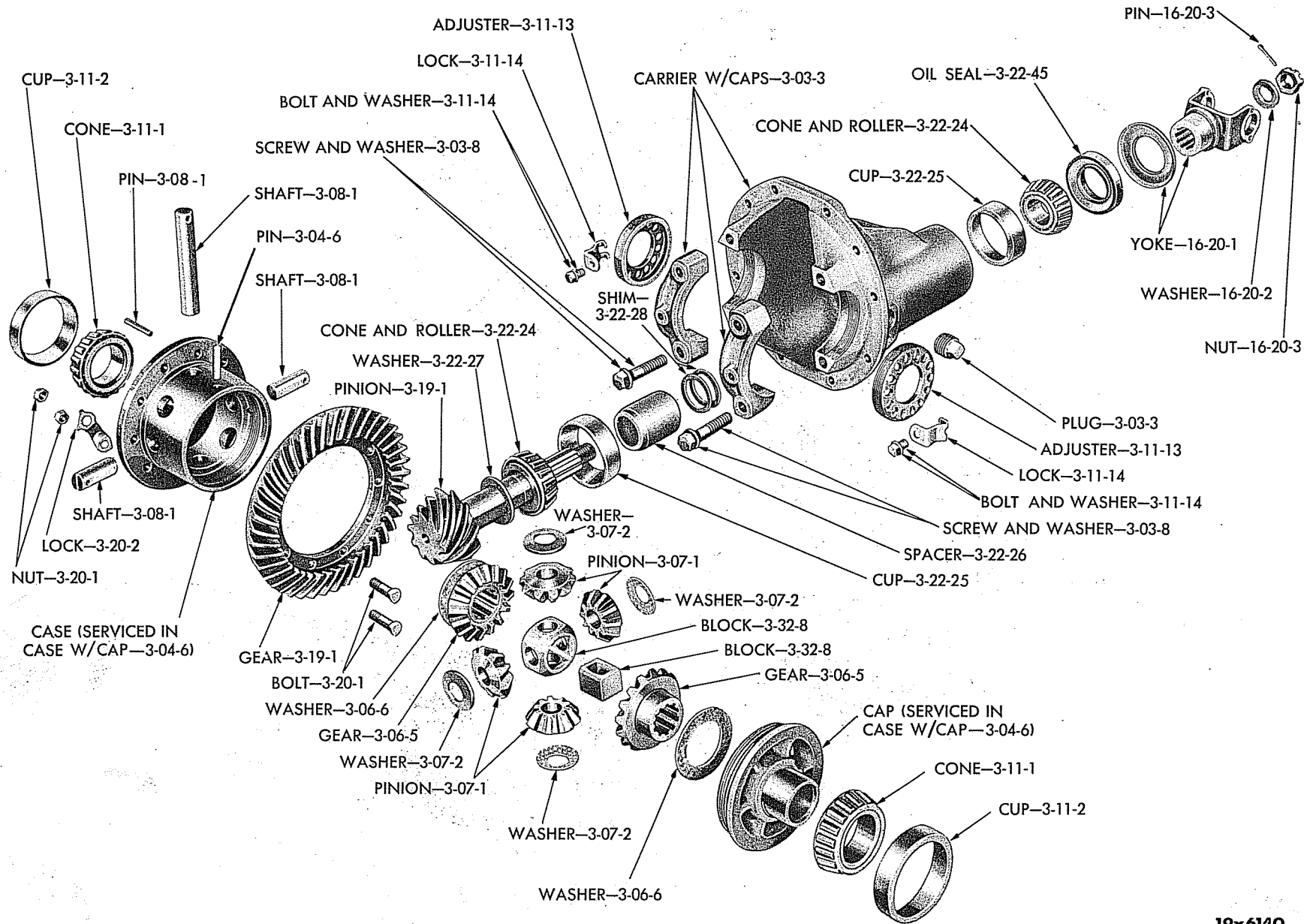
STEERING KNUCKLE TIE ROD (1/2, 3/4 AND 1 TON) (EXPLODED VIEW)



19X4090 B

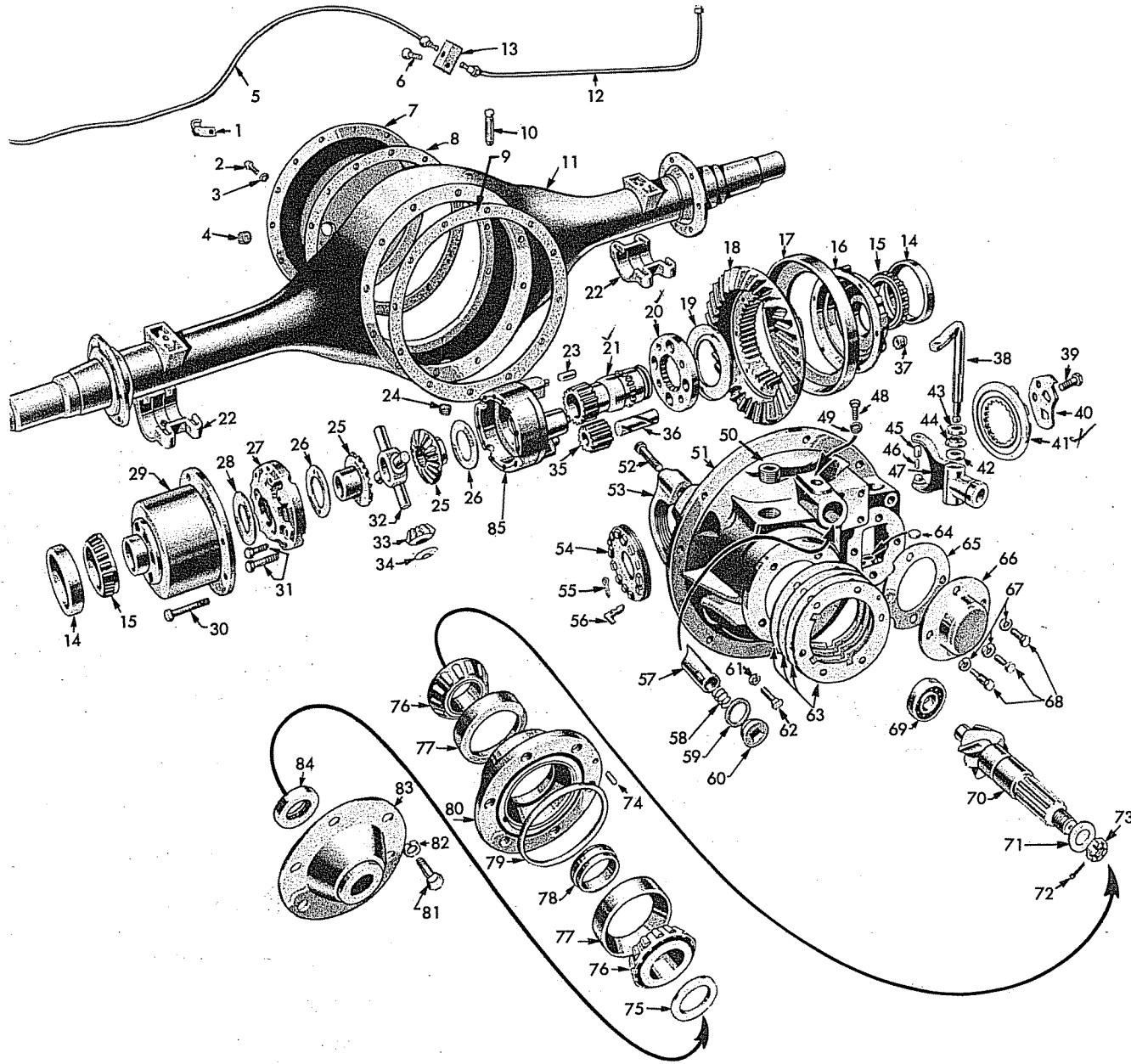
Plate 2-10

DRAG LINK (CAB-OVER-ENGINE) (EXPLODED VIEW)



GROUP 3 - AXLE - REAR

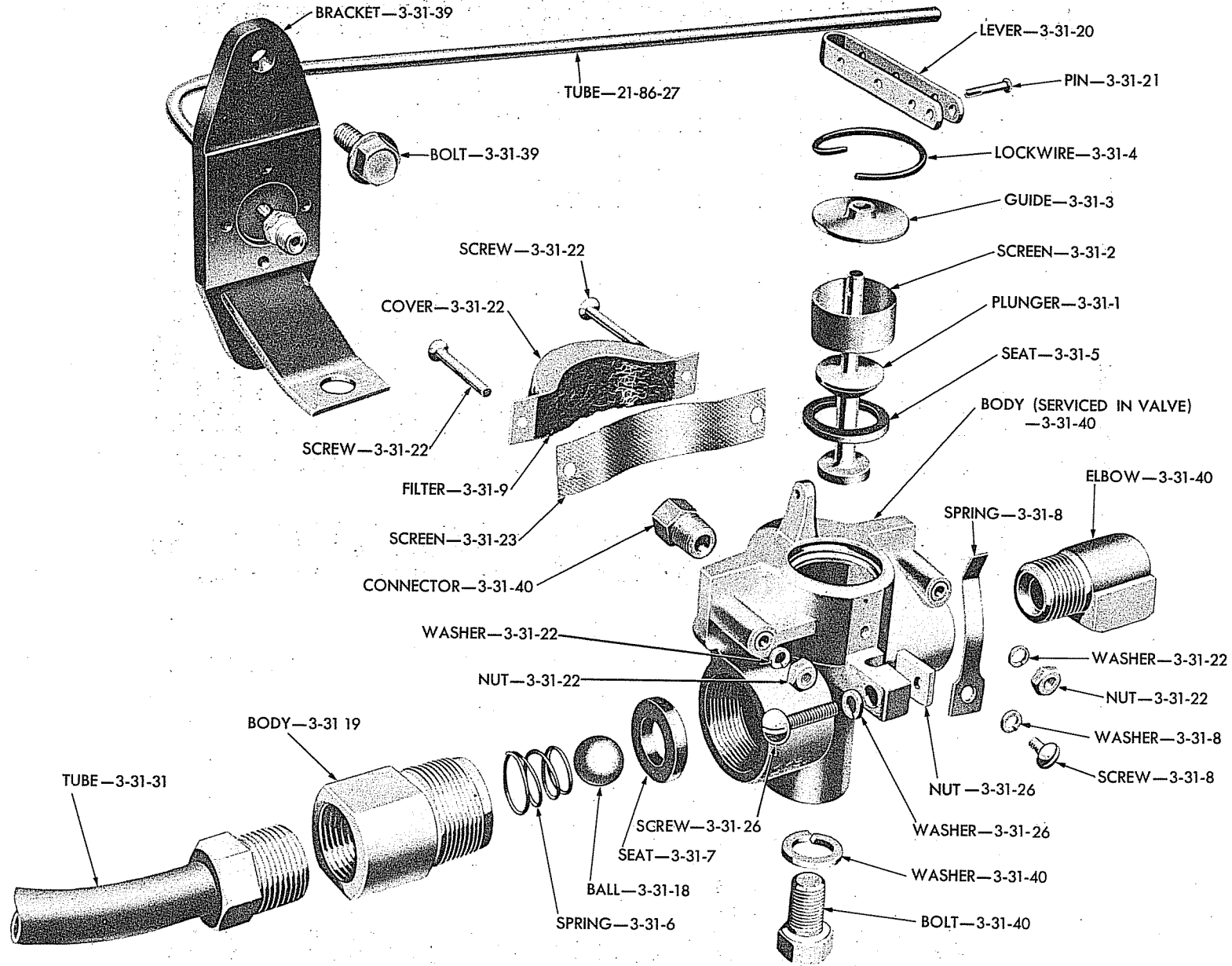
19x6140



19-4075

Plate 3-2

REAR AXLE (2 SPEED) (EXCEPT R, T, V AND Y) (EXPLODED VIEW)



19x4107B

Plate 3-3

REAR AXLE VACUUM CONTROL VALVE (2 SPEED AXLE) (EXPLODED VIEW)

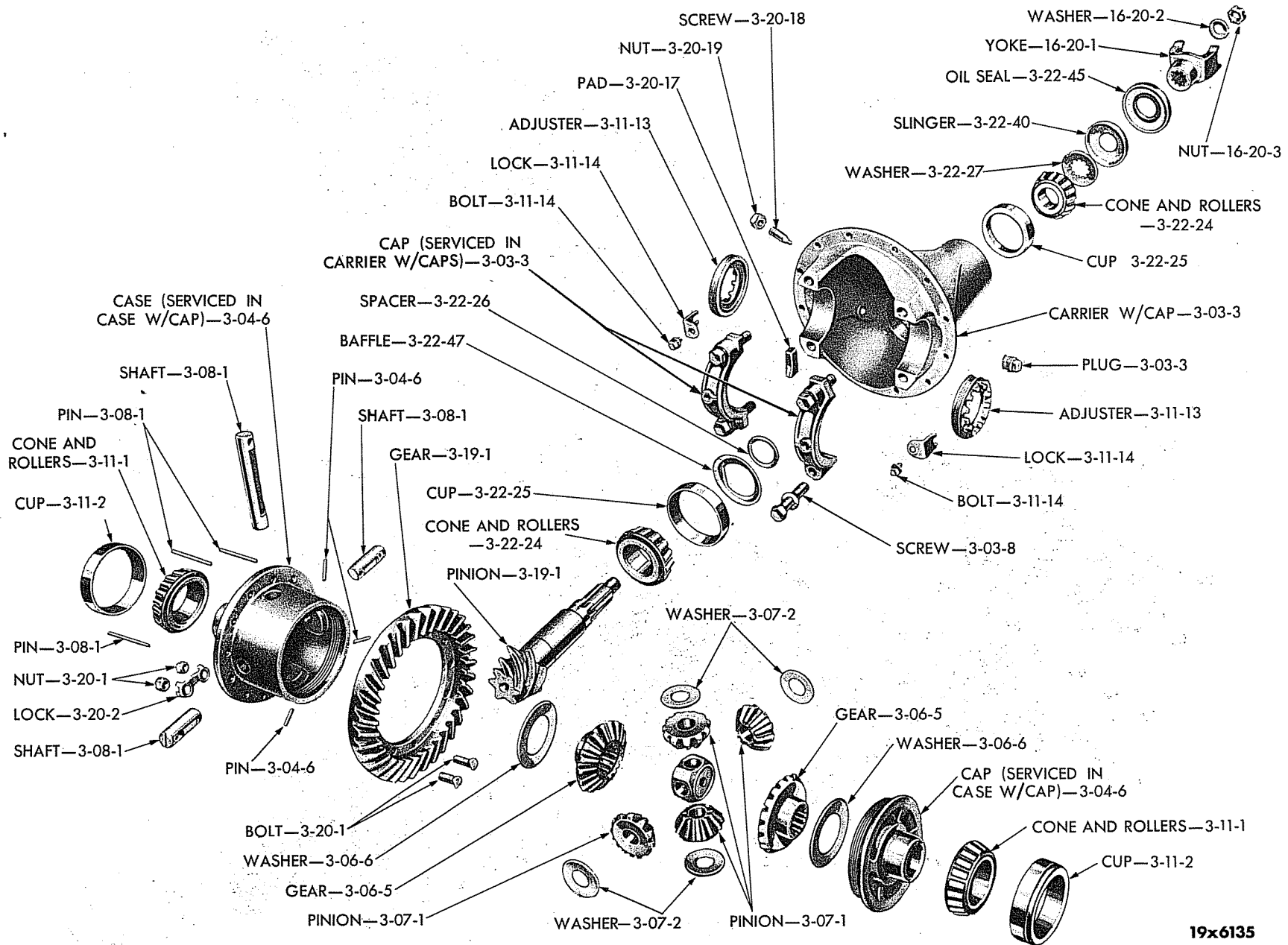
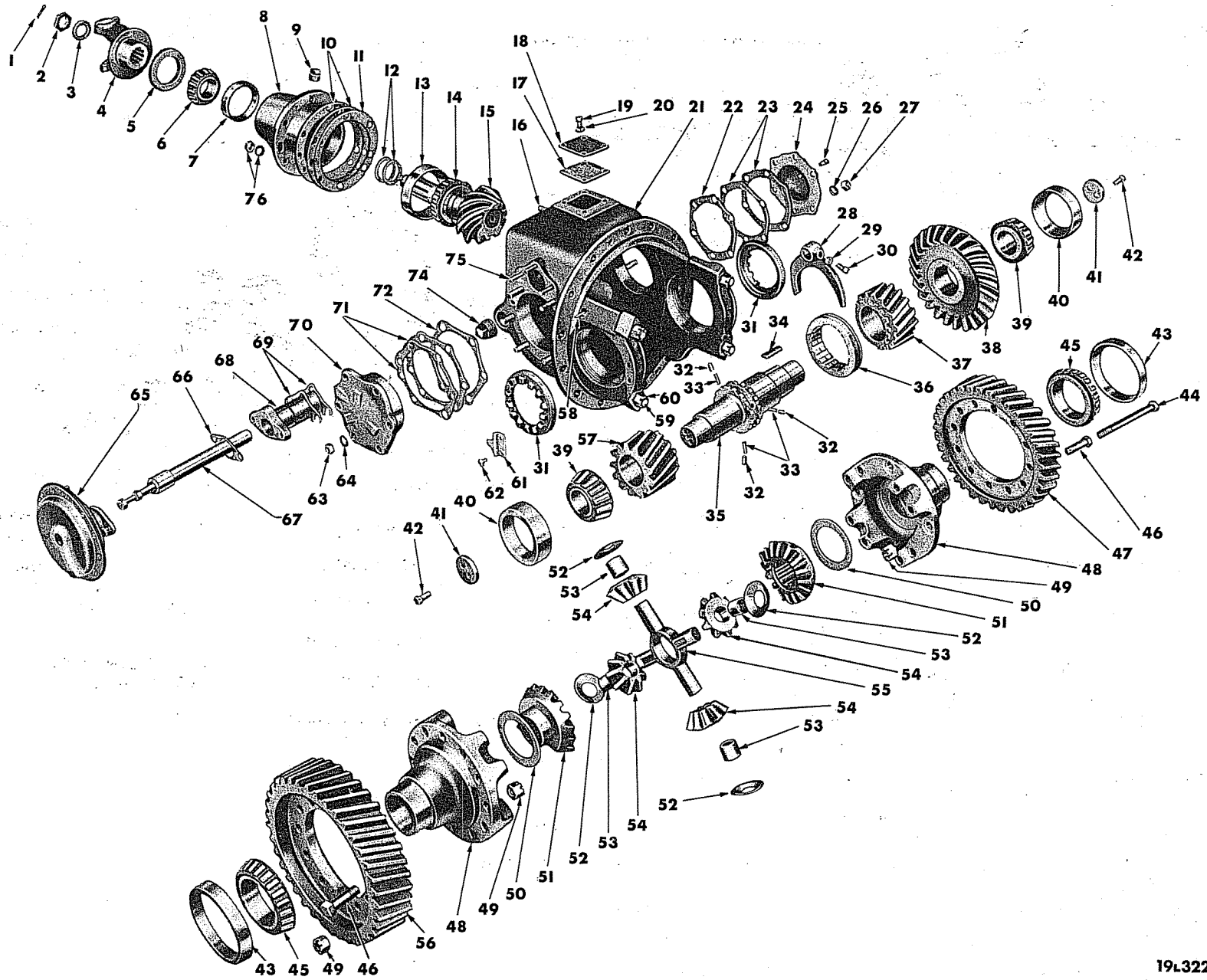


Plate 3-4

REAR AXLE DIFFERENTIAL (HYPOID) (1 TON) (EXPLODED VIEW)

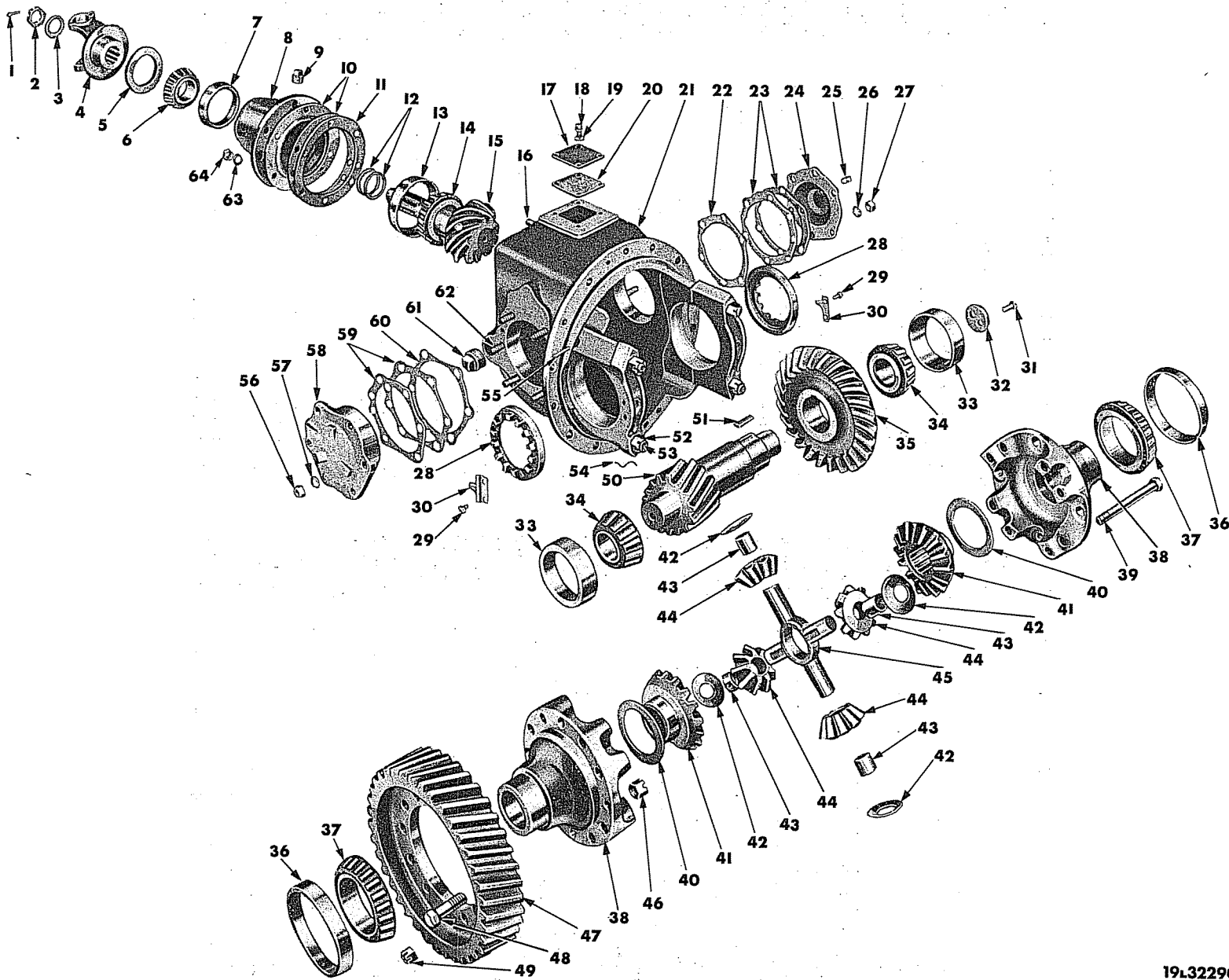
19x6135



19L3228C

Plate 3-5

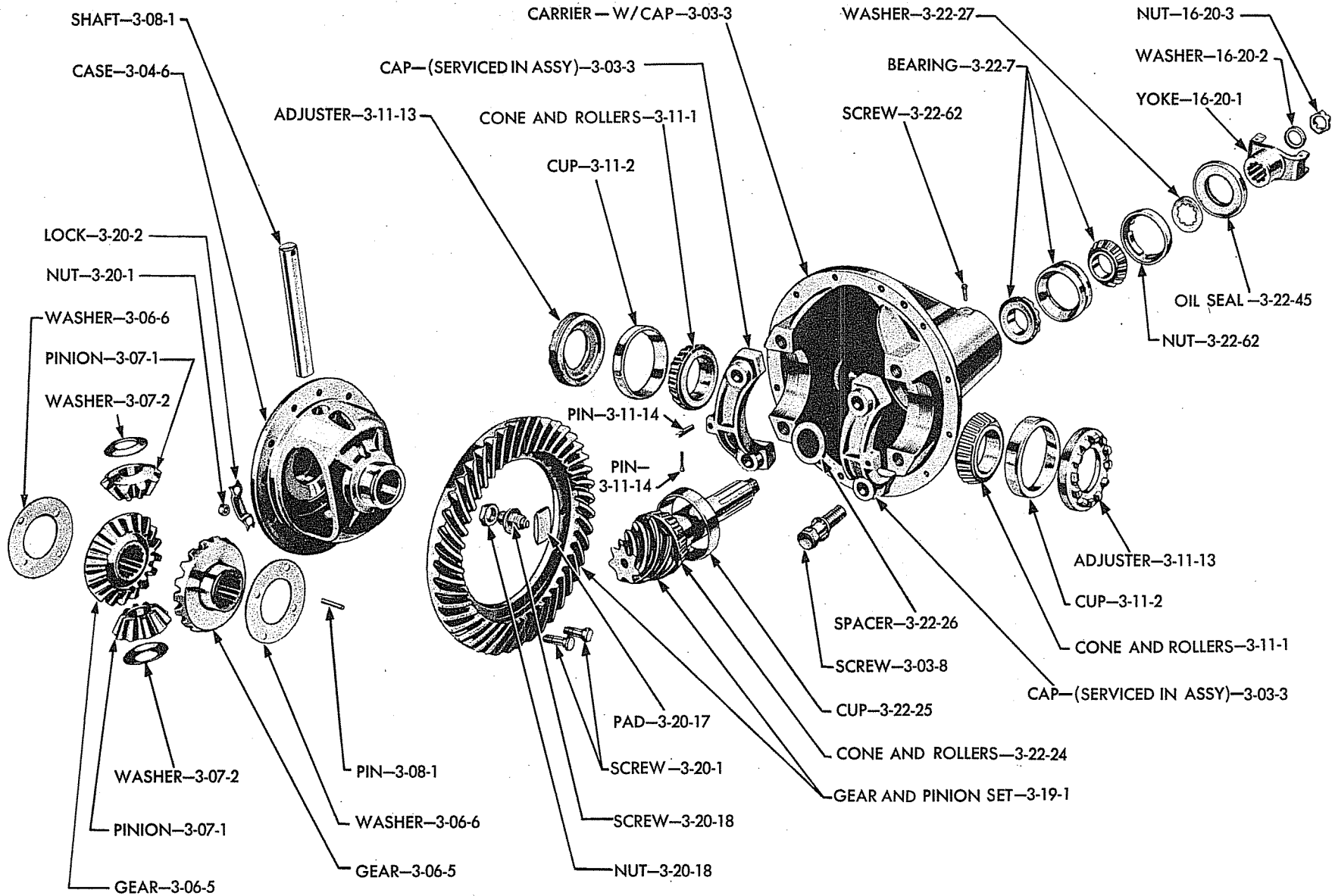
REAR AXLE DIFFERENTIAL (2 SPEED) (3 TON) (EXPLODED VIEW)



19L3229C

Plate 3-6

REAR AXLE DIFFERENTIAL (DOUBLE REDUCTION) (3 TON) (EXPLODED VIEW)



19x6141

Plate 3-7

REAR AXLE DIFFERENTIAL (HYPOID) (J AND JM) (EXPLODED VIEW)

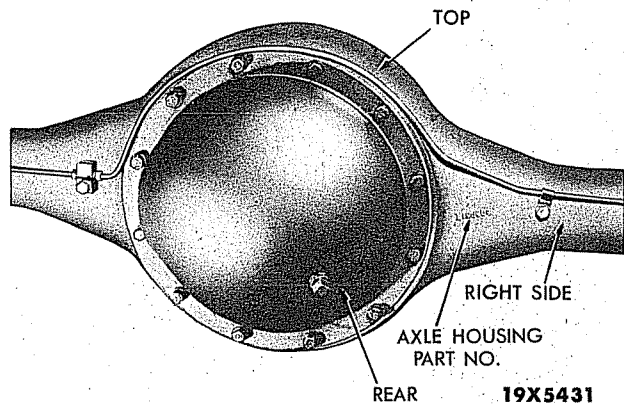


Plate 3-28

REAR AXLE HOUSING NUMBER IDENTIFICATION

<u>SERIES AXLE</u>	<u>HOUSING NUMBER</u>
Standard 1350 2-Speed	1267 055
Heavy 1350 2-Speed	1196 404

Axle Housing Number Location:

Stamped on outer rear right face of rear axle housing as shown.

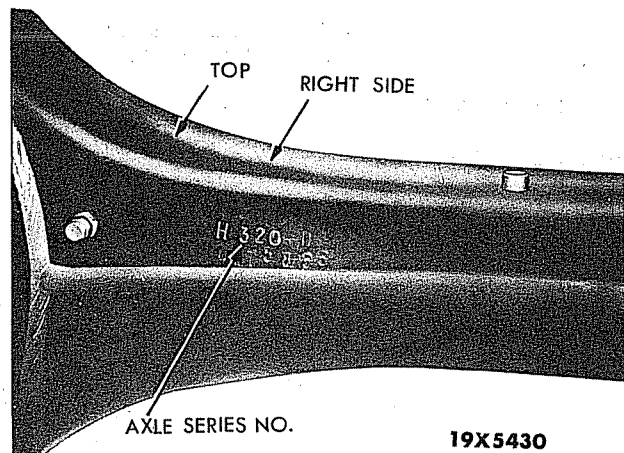


Plate 3-29

REAR AXLE SERIES NUMBER IDENTIFICATION

<u>SERIES NUMBER</u> (STANDARD)	<u>SERIES NUMBER</u> (HEAVY)	<u>TYPE</u>
H-100	H-120	Hypoid
H-300	H-320	2-Speed

Series Number Location:

There are three rows of letters and numbers stamped on the right rear face of the rear axle housing. The first letter and three numbers in the middle row represents the axle series number as shown.

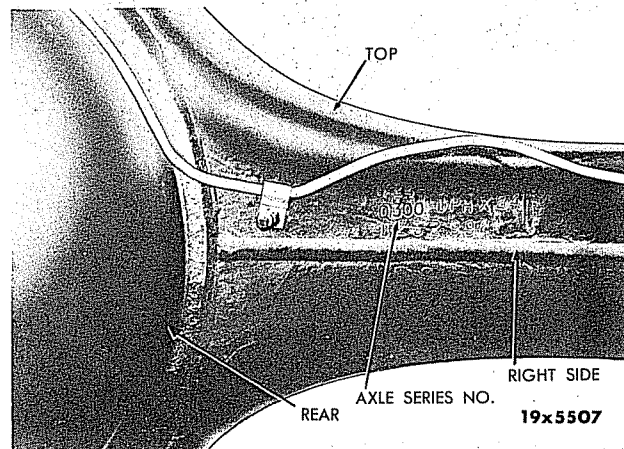


Plate 3-30

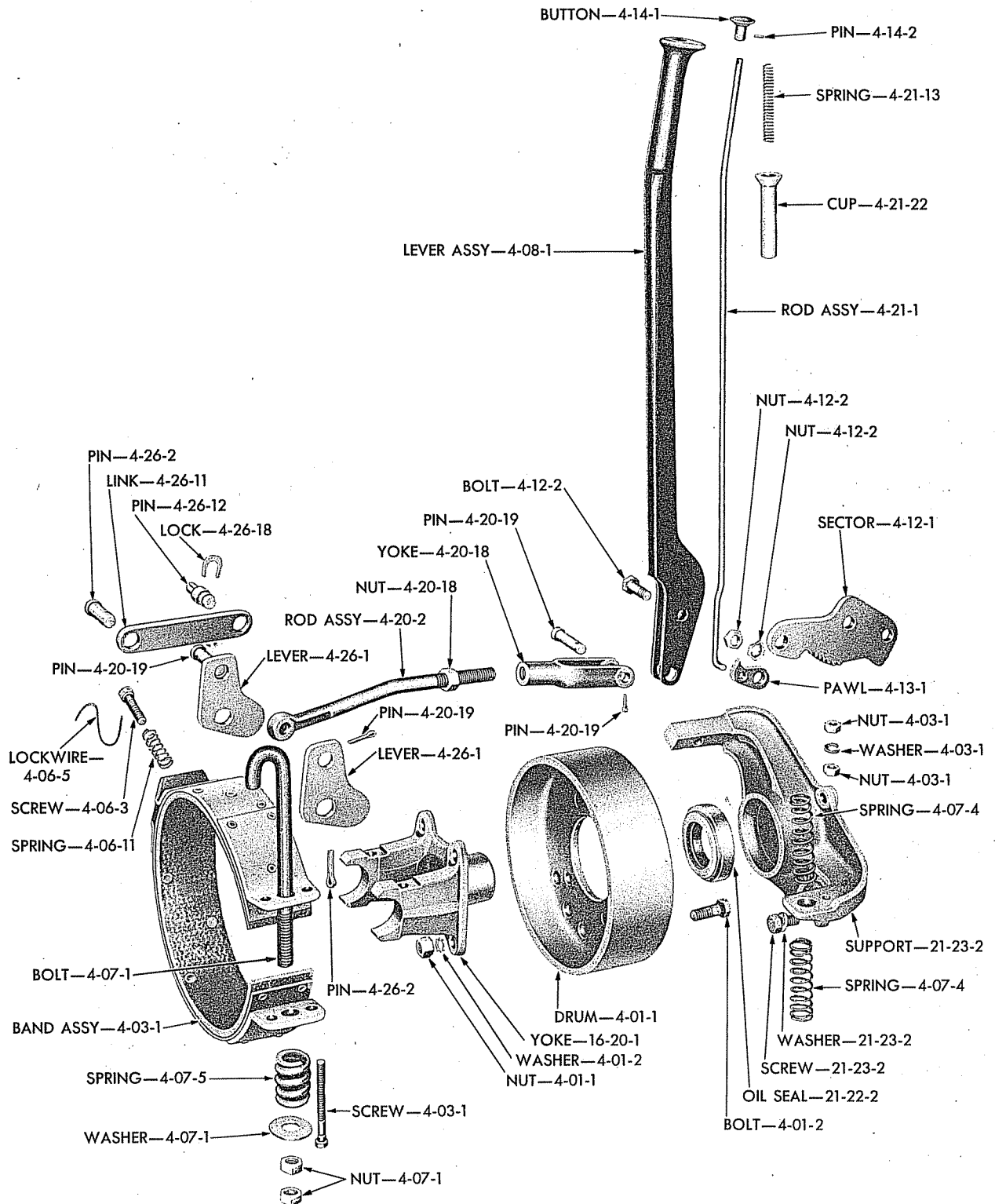
REAR AXLE SERIES NUMBER IDENTIFICATION

<u>SERIES NUMBER</u> (STANDARD 18000 LB.)	<u>SERIES NUMBER</u> (HEAVY 23000 LB.)	<u>TYPE</u>
Q-100	R-100	Hypoid
Q-200	R-200	Double Reduction
Q-300	R-300	2-Speed

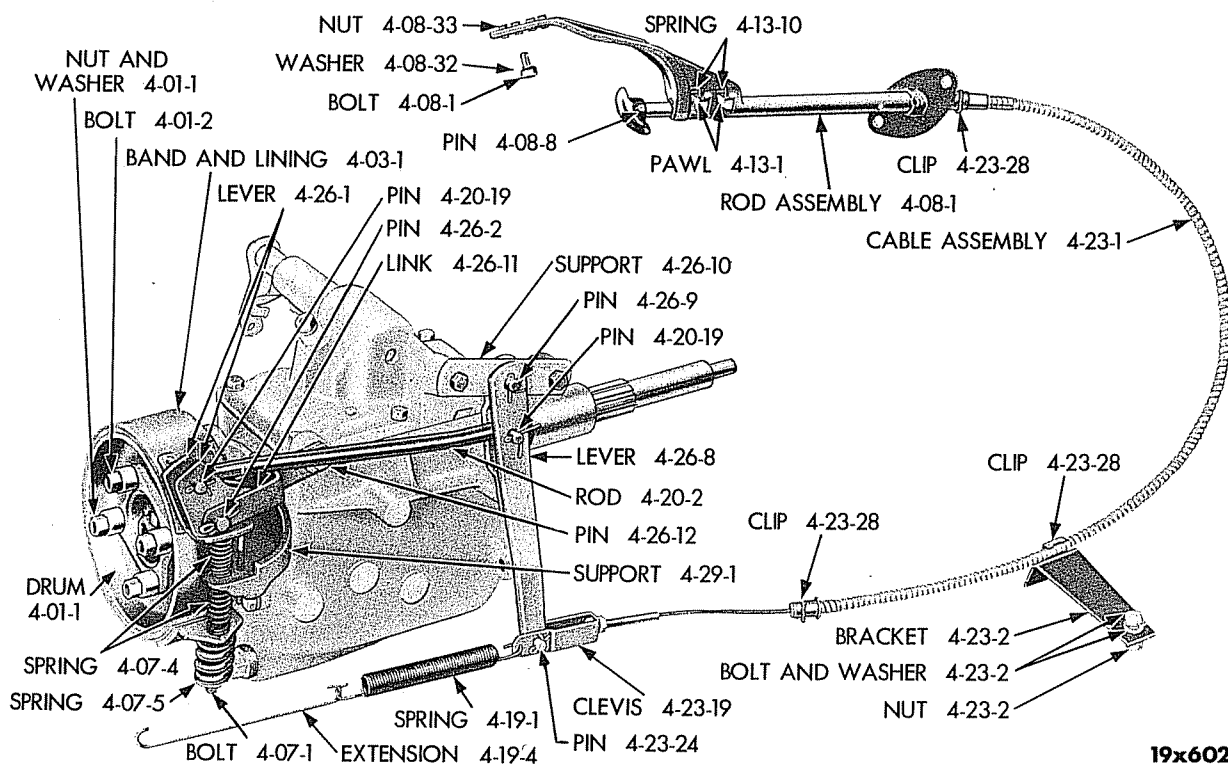
Series Number Location:

There are three rows of letters and numbers stamped on the right rear face of the rear axle housing. The first letter and three numbers in the middle row represent the axle series number (as shown above).

GROUP 4 - BRAKE - HAND

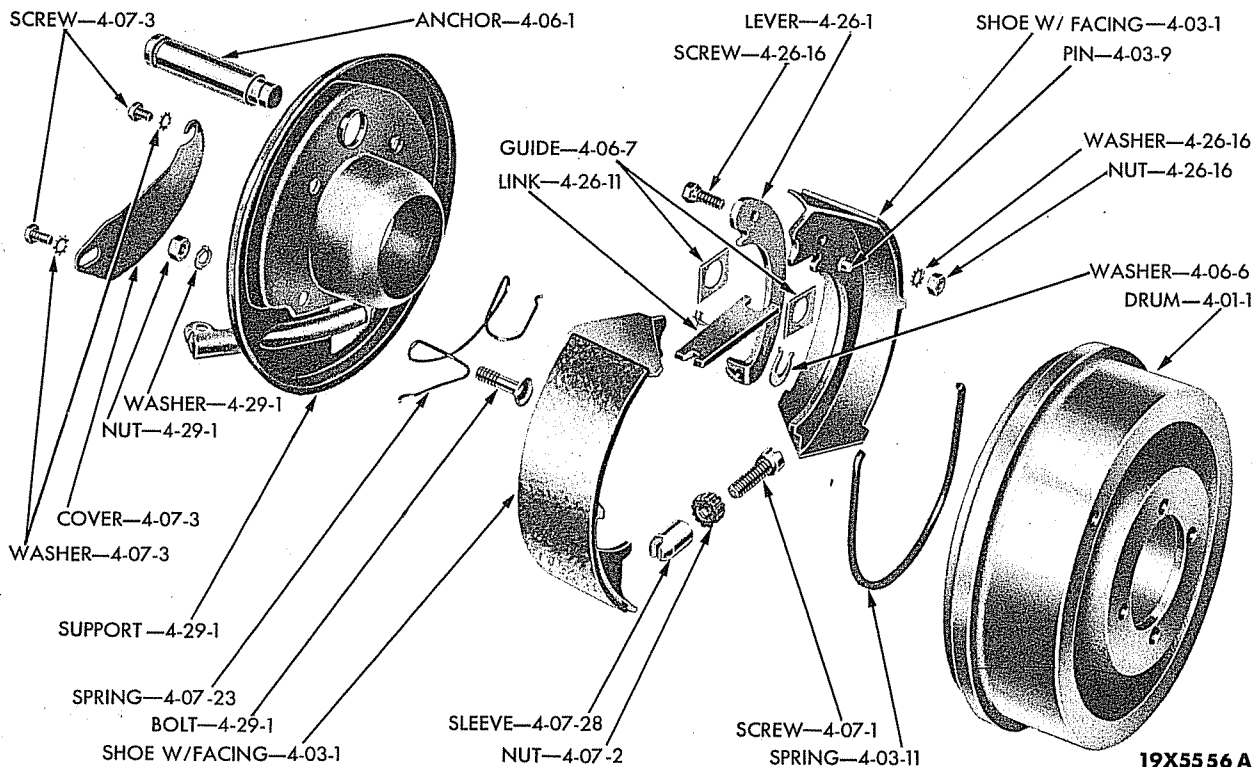


19x4040 A



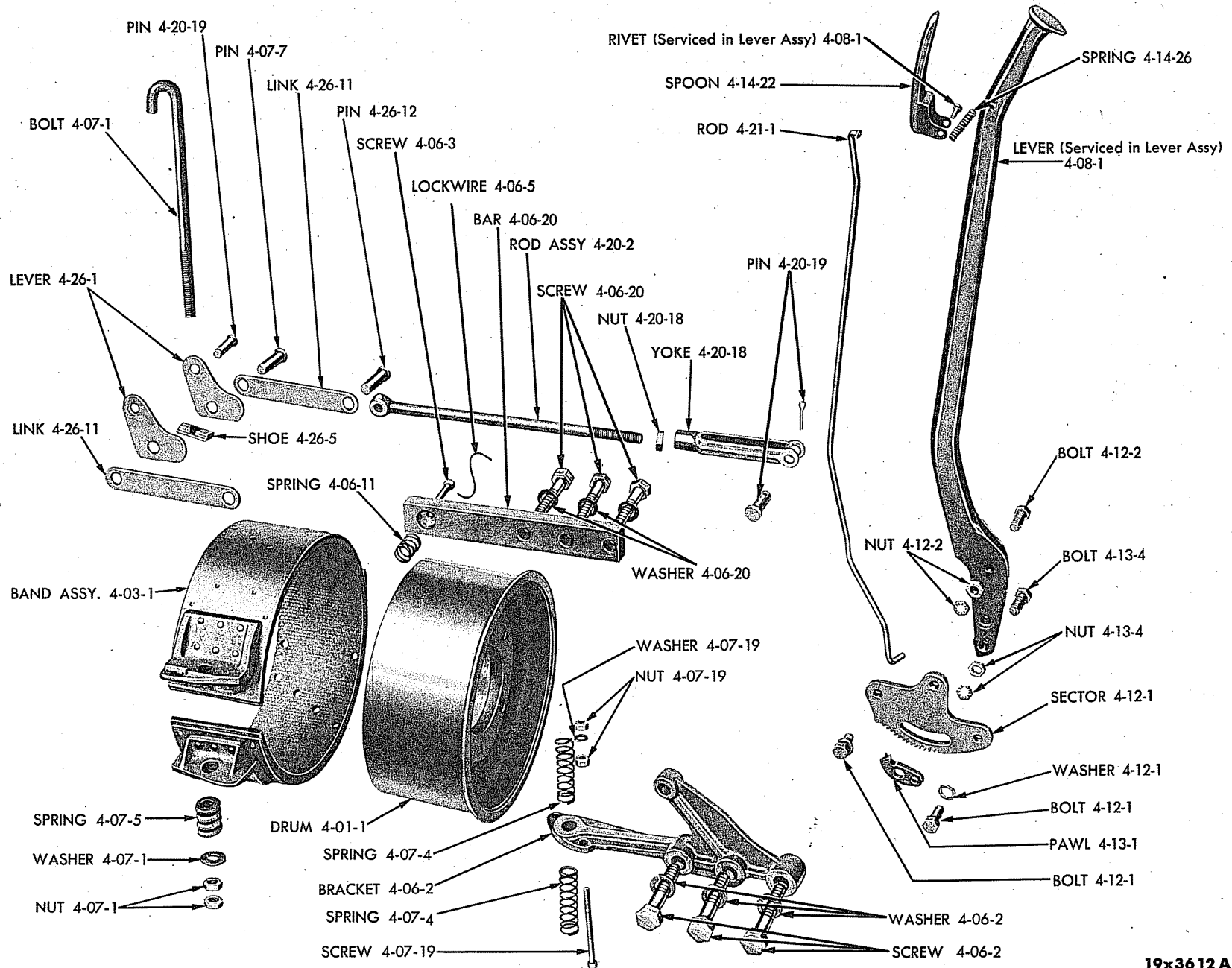
19x6022

Plate 4-2 HAND BRAKE (B-2, B-3 and B-4 SERIES) (1/2 and 3/4 TON) (EXCEPT TRUCK-O-MATIC)



19x5556 A

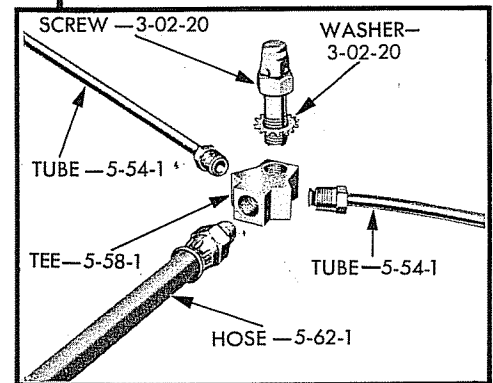
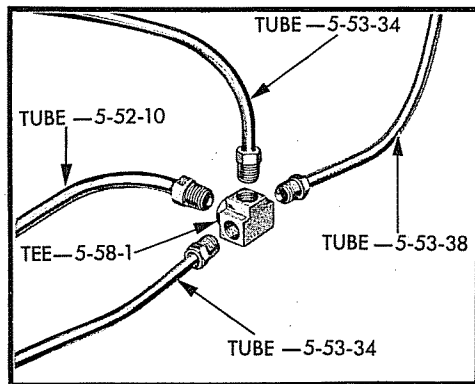
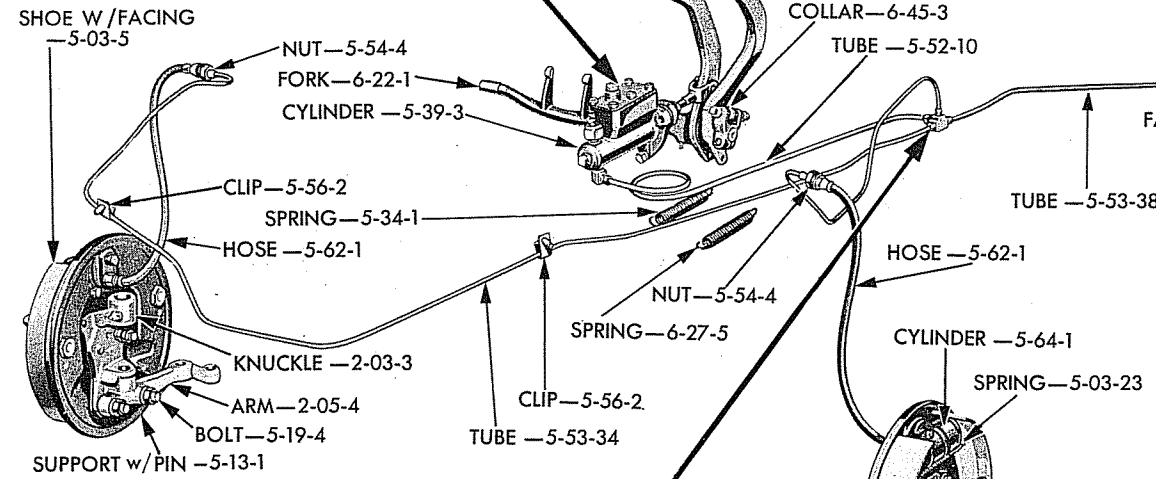
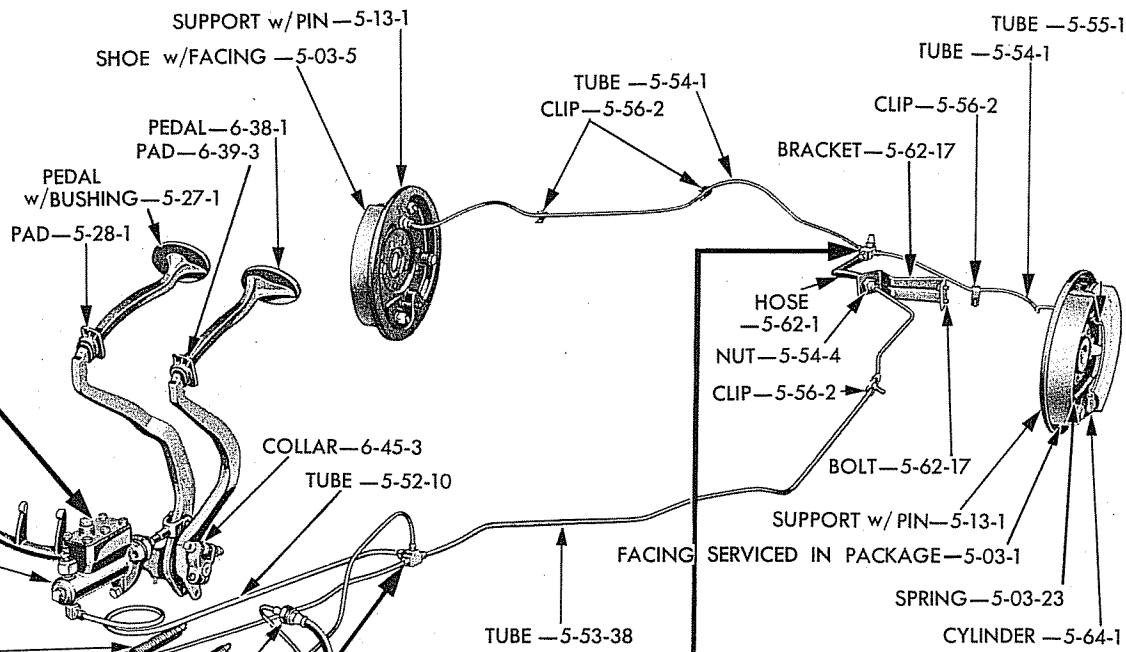
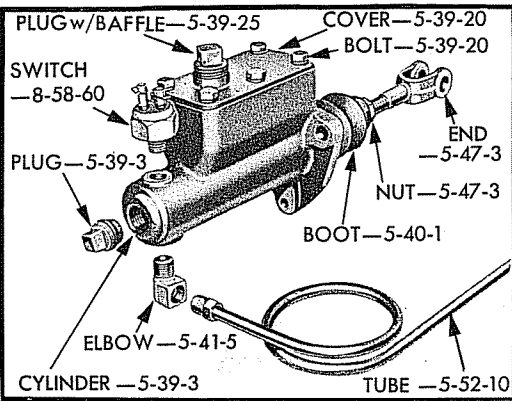
Plate 4-3 HAND BRAKE (TRUCK-O-MATIC) (EXPLODED VIEW)



19x36 12 A

Plate 4-4

HAND BRAKE (2 1/2, 3 and 4 TON) (EXPLODED VIEW)

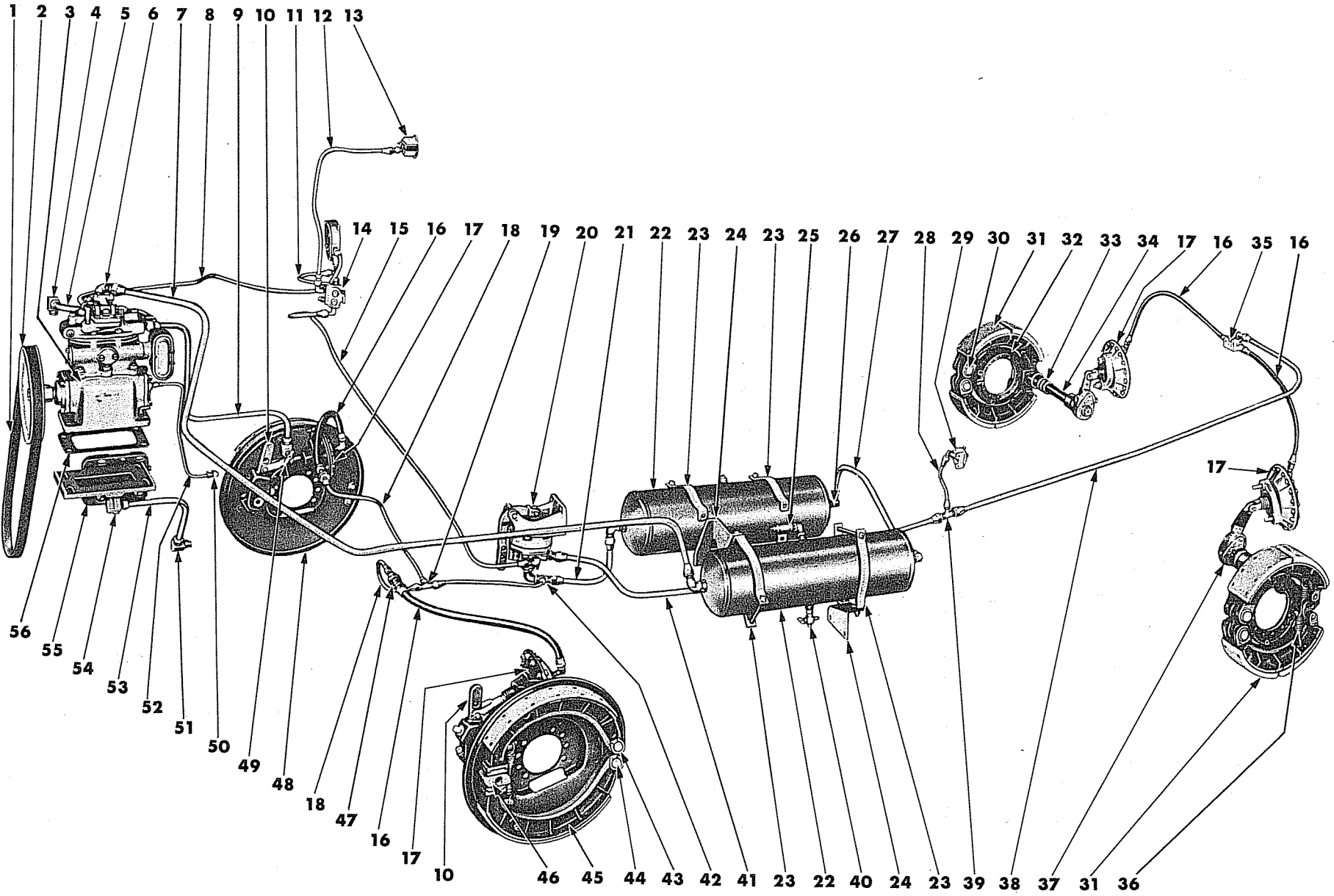


19x4028D

GROUP 5 - BRAKE - SERVICE

Plate 5-1

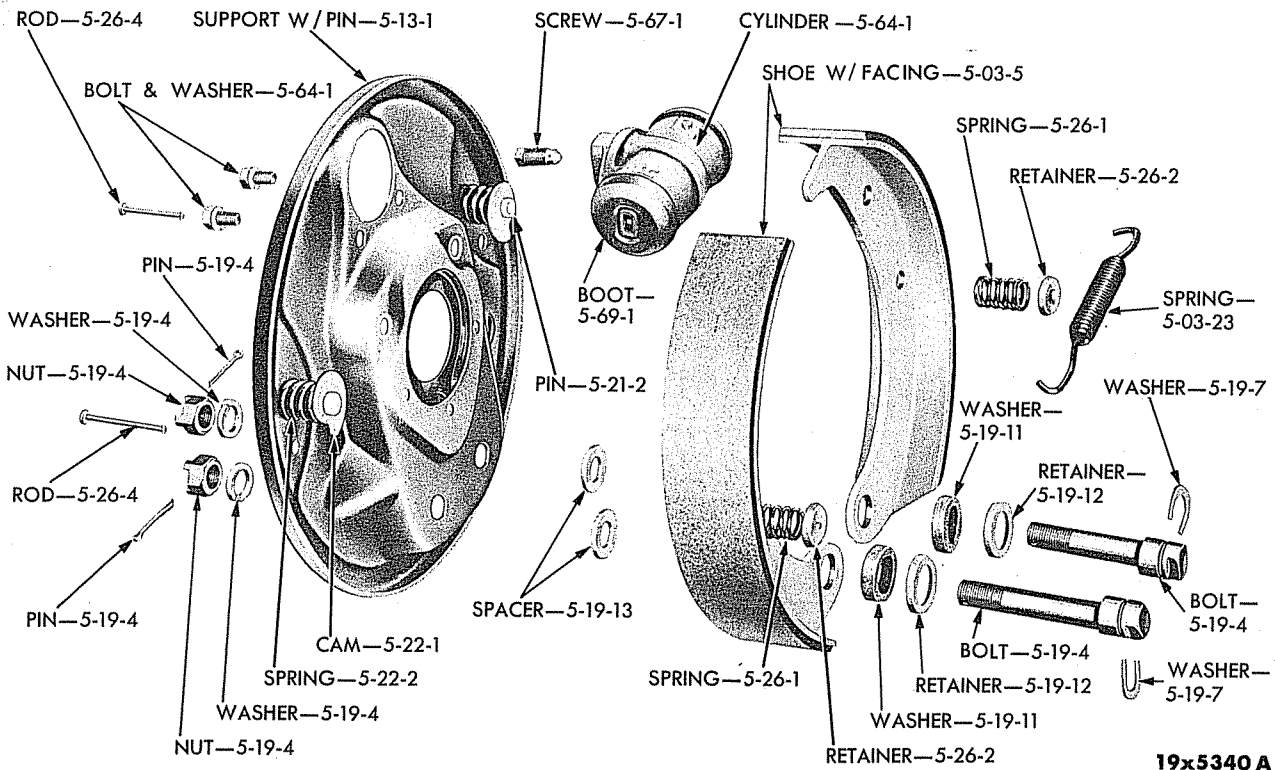
BRAKE SYSTEM (HYDRAULIC)



19L6139

Plate 5-2

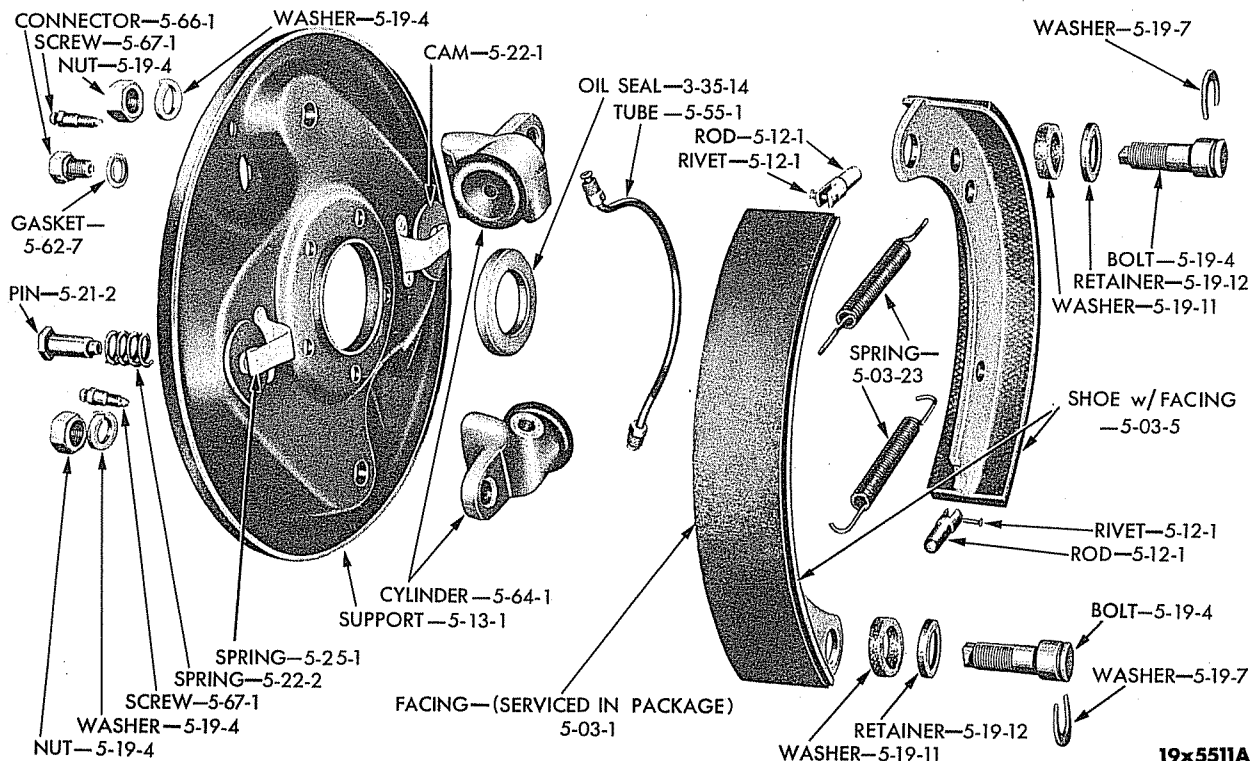
BRAKE SYSTEM (AIR)



19x5340 A

Plate 5-3

FRONT WHEEL HYDRAULIC BRAKE (1/2, 3/4 and 1 TON) (EXPLODED VIEW)



19x5511A

Plate 5-4

REAR WHEEL HYDRAULIC BRAKE (1/2 AND 3/4 TON) (EXPLODED VIEW)

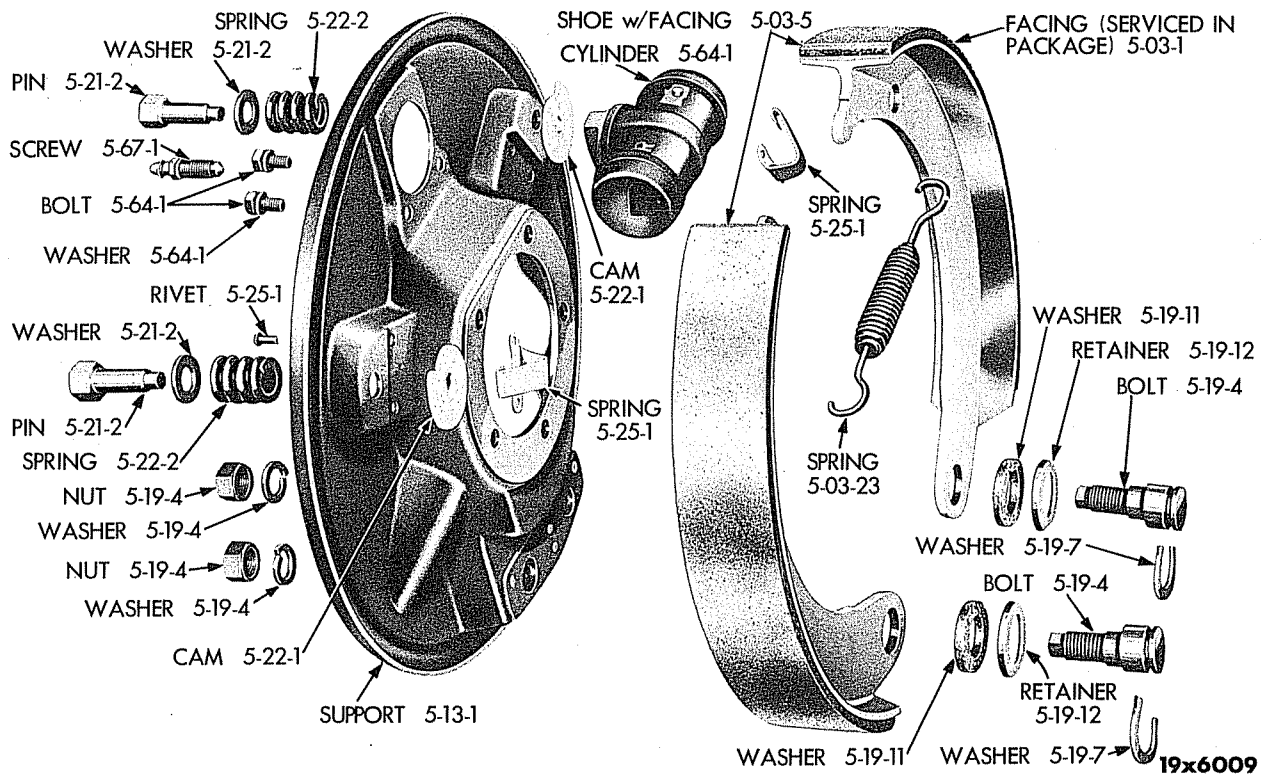


Plate 5-5 REAR WHEEL HYDRAULIC BRAKE (B-1-D, B-2-D, B-3-D) (EXPLODED VIEW)

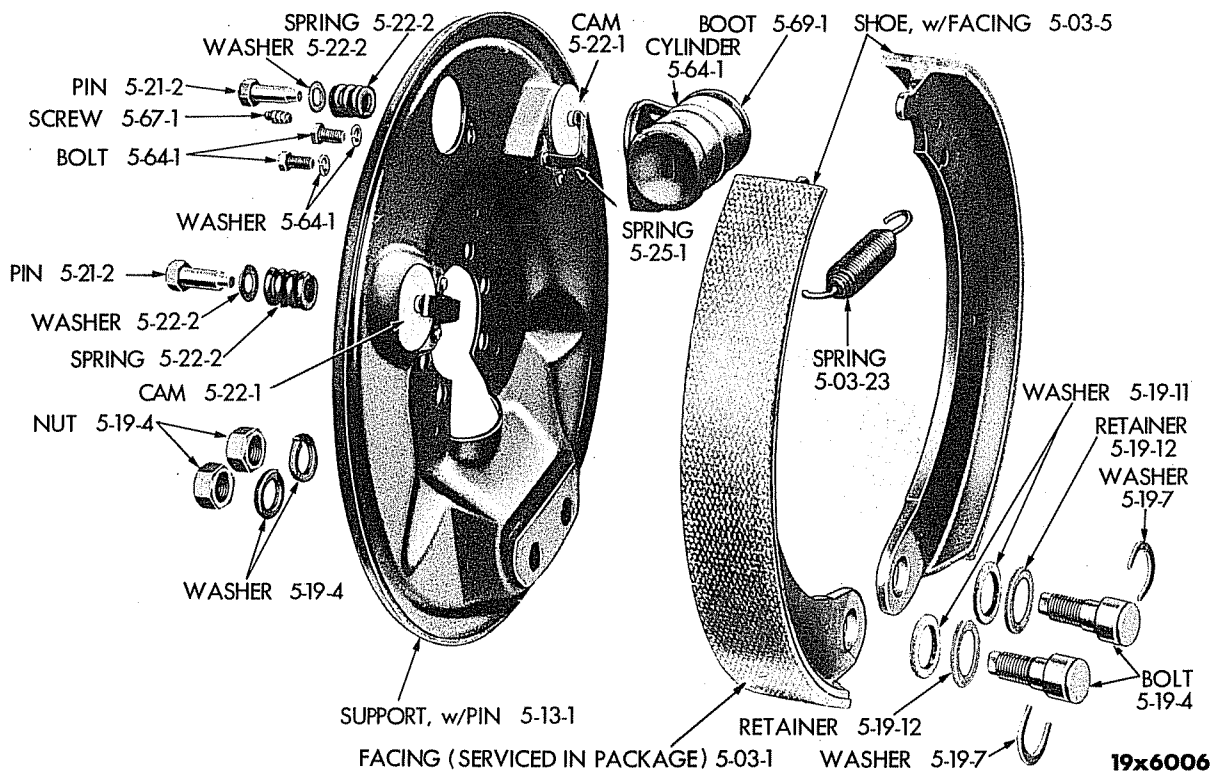
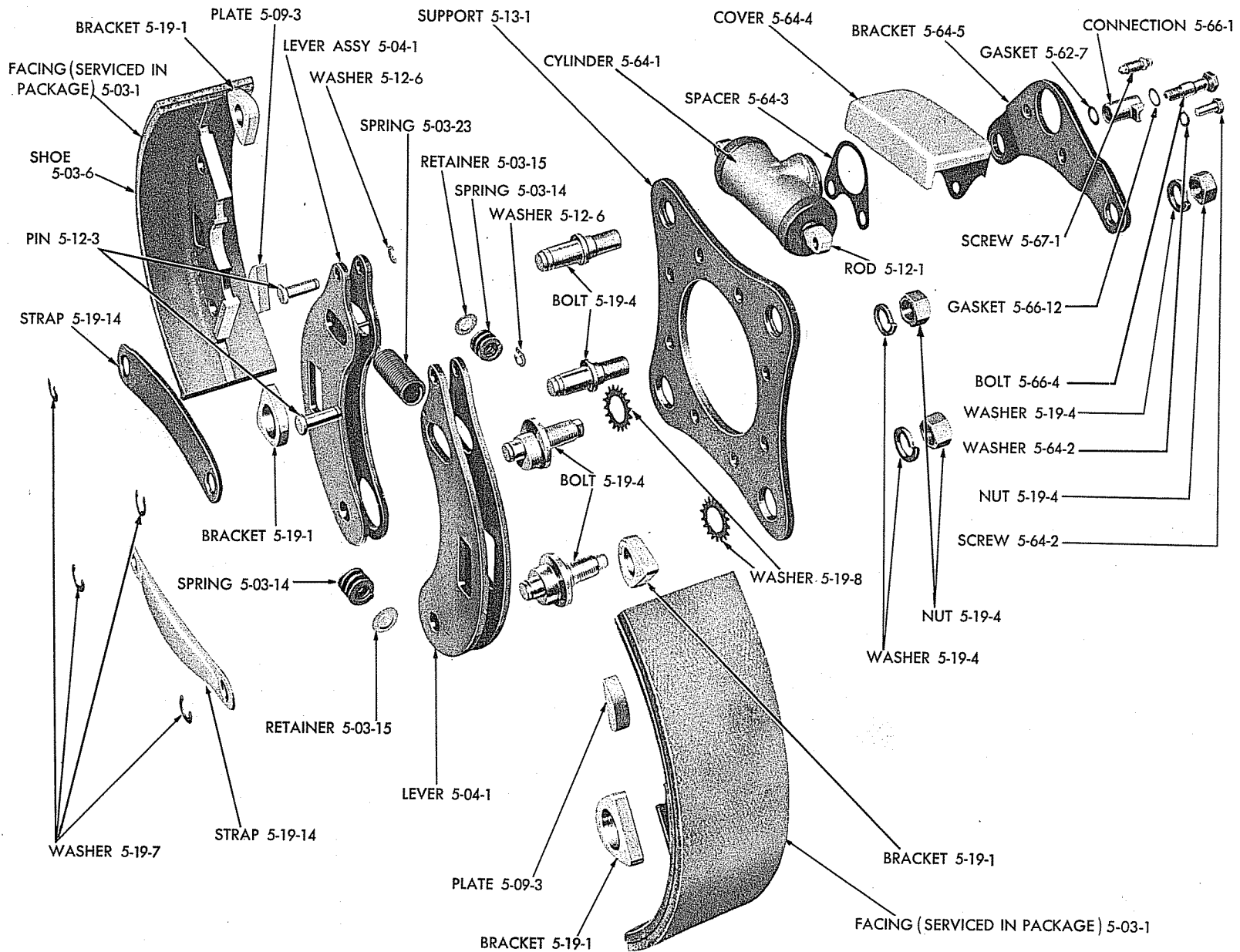


Plate 5-6 FRONT WHEEL HYDRAULIC BRAKE (R, T, V AND Y) (EXPLODED VIEW)



19x36 13E

Plate 5-7

REAR WHEEL HYDRAULIC BRAKE (R, T, V AND Y SERIES) (EXPLODED VIEW)

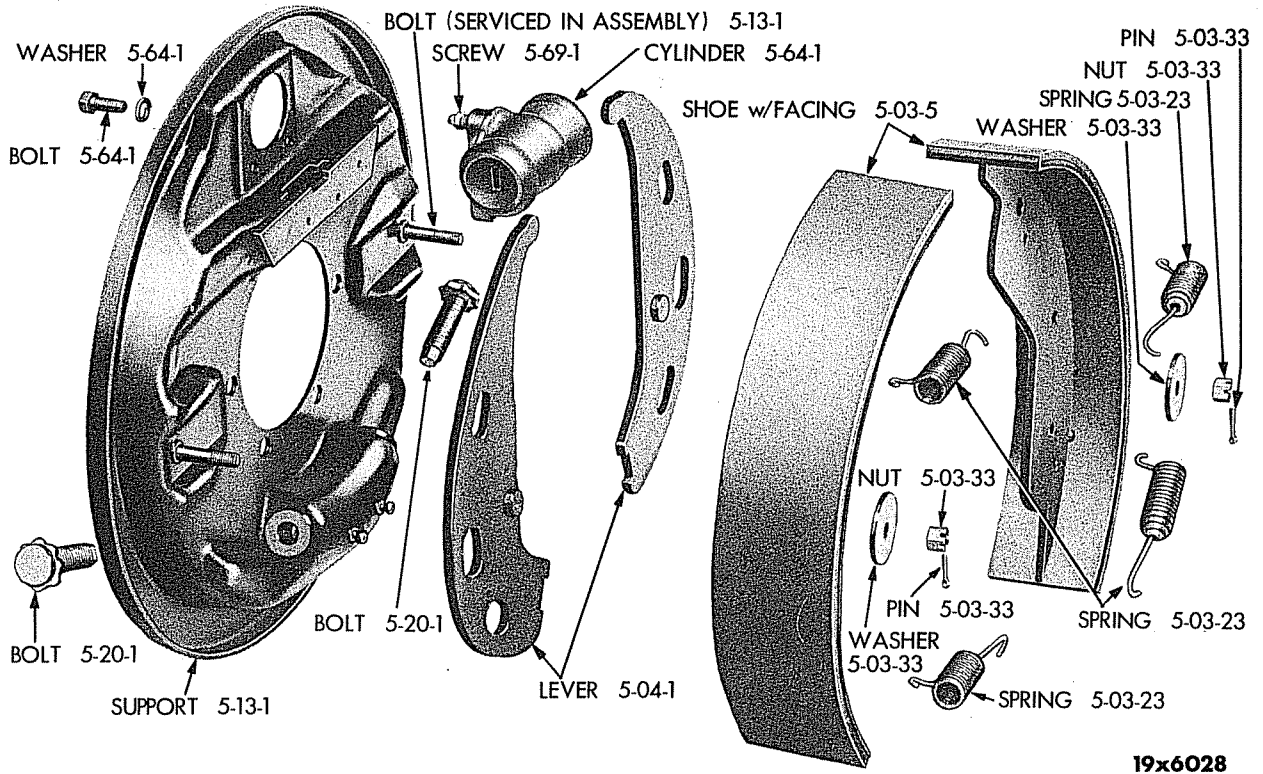


Plate 5-8 REAR WHEEL BRAKE (B-4 SERIES) (1 TON THROUGH 2 1/2 TON) (EXPLODED VIEW)

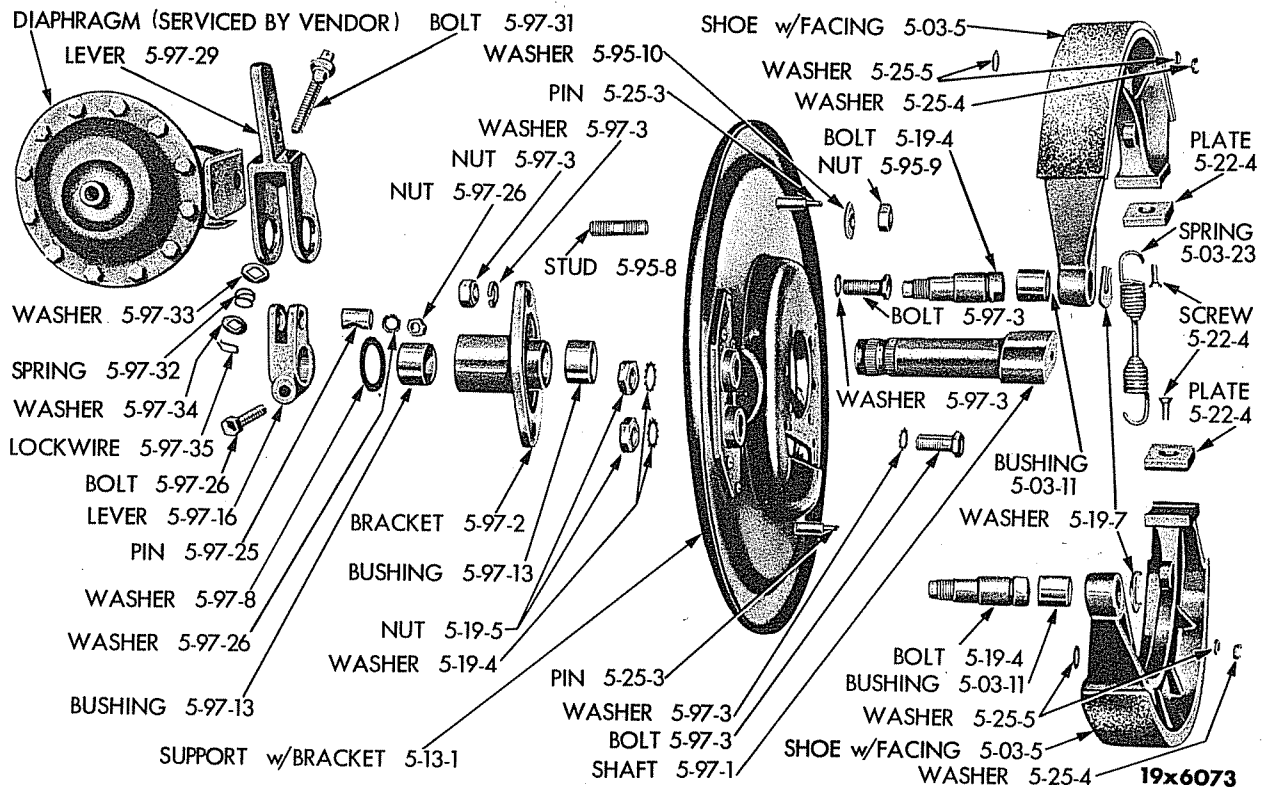
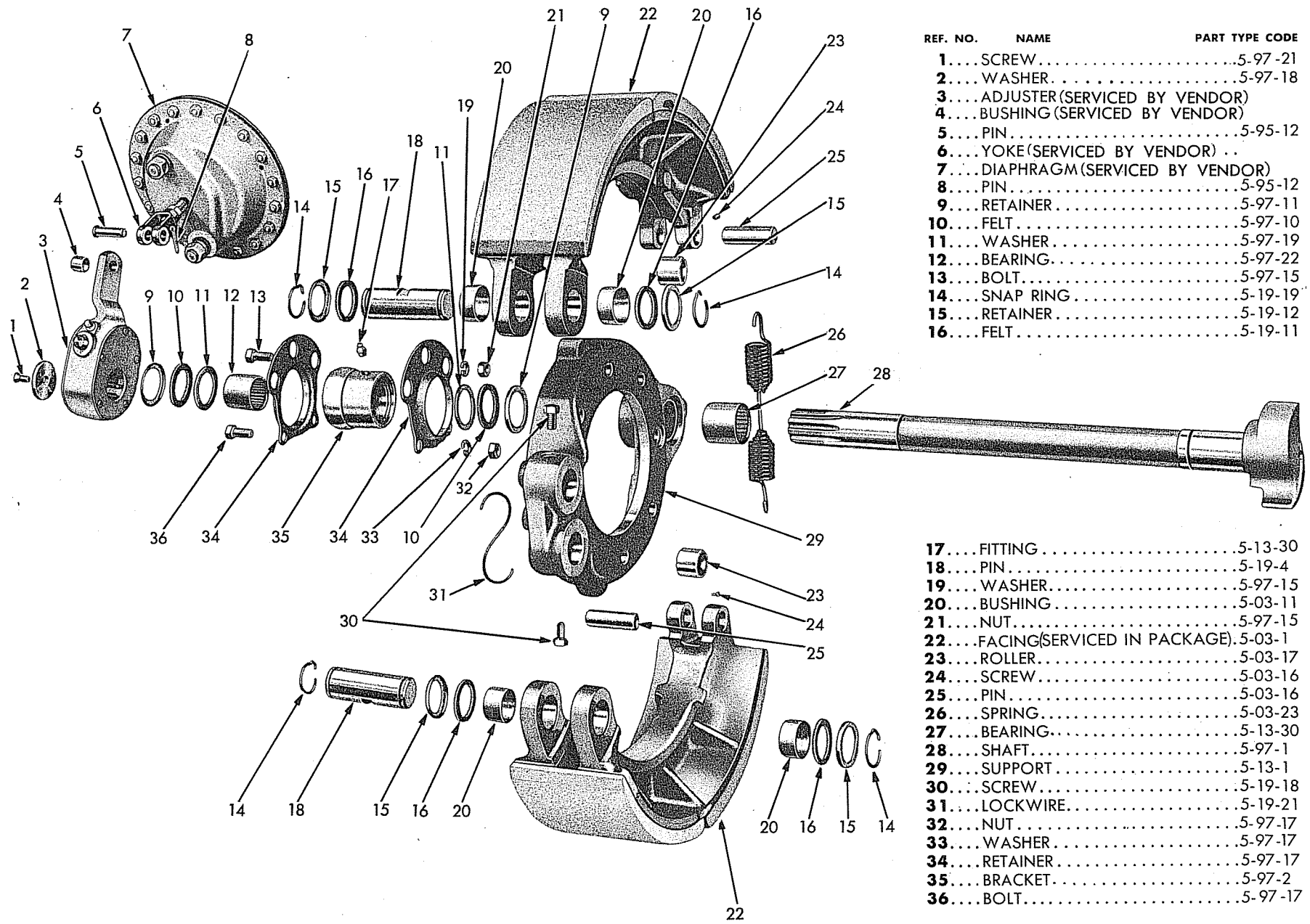


Plate 5-9 FRONT WHEEL AIR BRAKE (R, T, V AND Y SERIES) (EXPLODED VIEW)



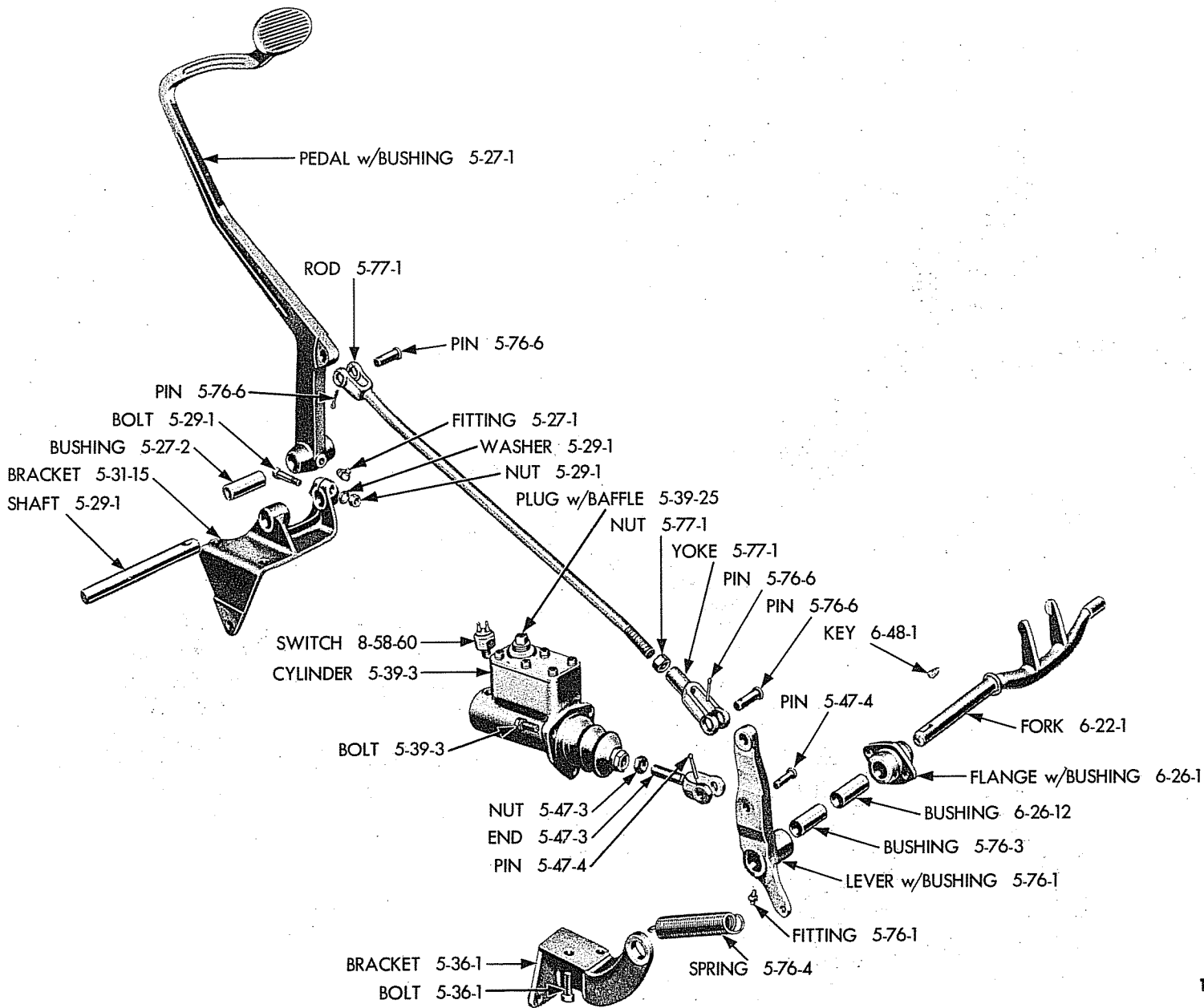
REF. NO.	NAME	PART TYPE CODE
1	SCREW	5-97-21
2	WASHER	5-97-18
3	ADJUSTER (SERVICED BY VENDOR)	
4	BUSHING (SERVICED BY VENDOR)	
5	PIN	5-95-12
6	YOKE (SERVICED BY VENDOR)	
7	DIAPHRAGM (SERVICED BY VENDOR)	
8	PIN	5-95-12
9	RETAINER	5-97-11
10	FELT	5-97-10
11	WASHER	5-97-19
12	BEARING	5-97-22
13	BOLT	5-97-15
14	SNAP RING	5-19-19
15	RETAINER	5-19-12
16	FELT	5-19-11

17	FITTING	5-13-30
18	PIN	5-19-4
19	WASHER	5-97-15
20	BUSHING	5-03-11
21	NUT	5-97-15
22	FACING (SERVICED IN PACKAGE)	5-03-1
23	ROLLER	5-03-17
24	SCREW	5-03-16
25	PIN	5-03-16
26	SPRING	5-03-23
27	BEARING	5-13-30
28	SHAFT	5-97-1
29	SUPPORT	5-13-1
30	SCREW	5-19-18
31	LOCKWIRE	5-19-21
32	NUT	5-97-17
33	WASHER	5-97-17
34	RETAINER	5-97-17
35	BRACKET	5-97-2
36	BOLT	5-97-17

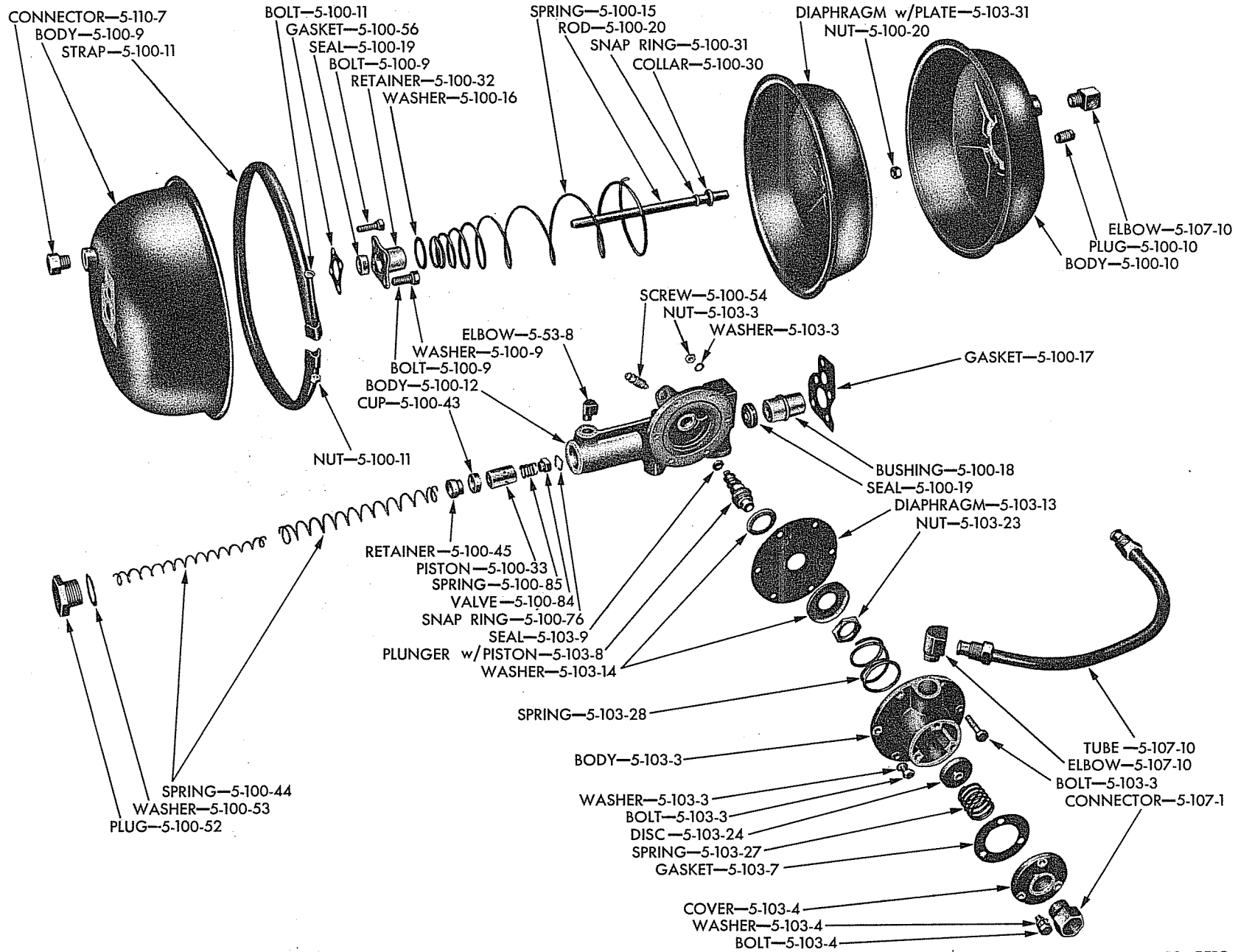
19x6034

Plate 5-10

REAR WHEEL AIR BRAKE (R, T, V AND Y SERIES) (EXPLODED VIEW)



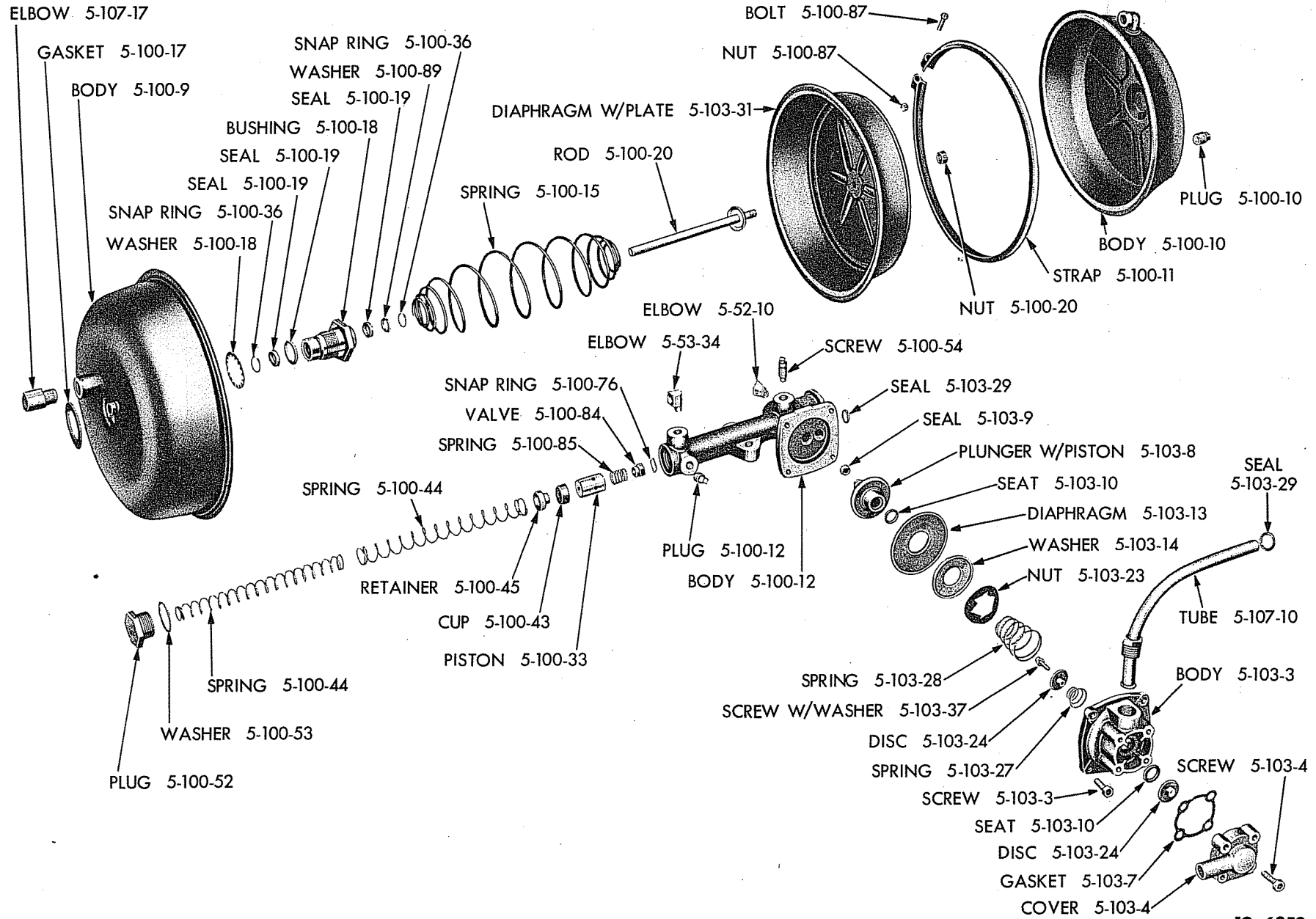
19x6149



19x5510

Plate 5-12

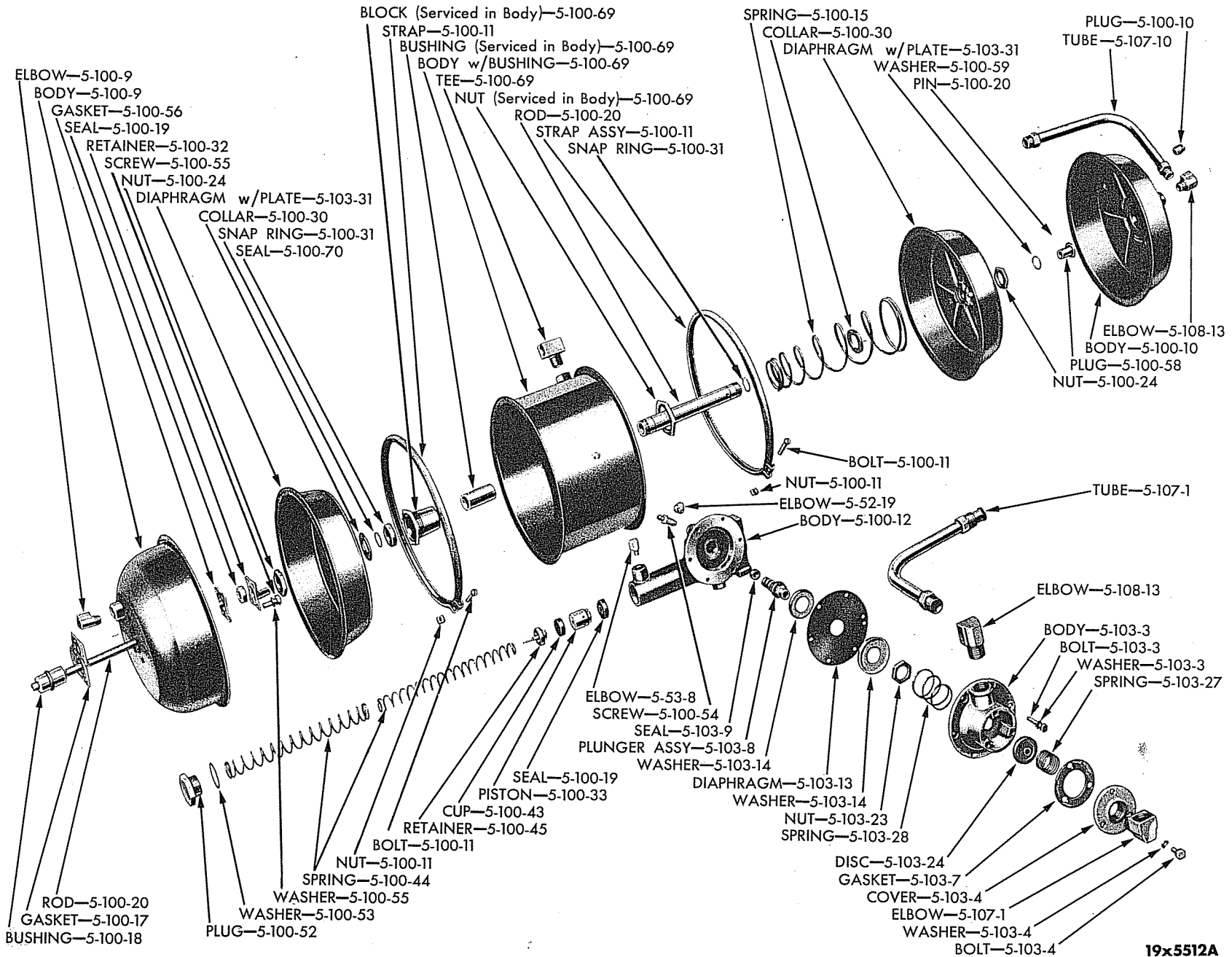
BOOSTER BRAKE CYLINDER (EXCEPT T, V AND Y SERIES) (UP-TO-JOBS)



19x6358

Plate 5-12A

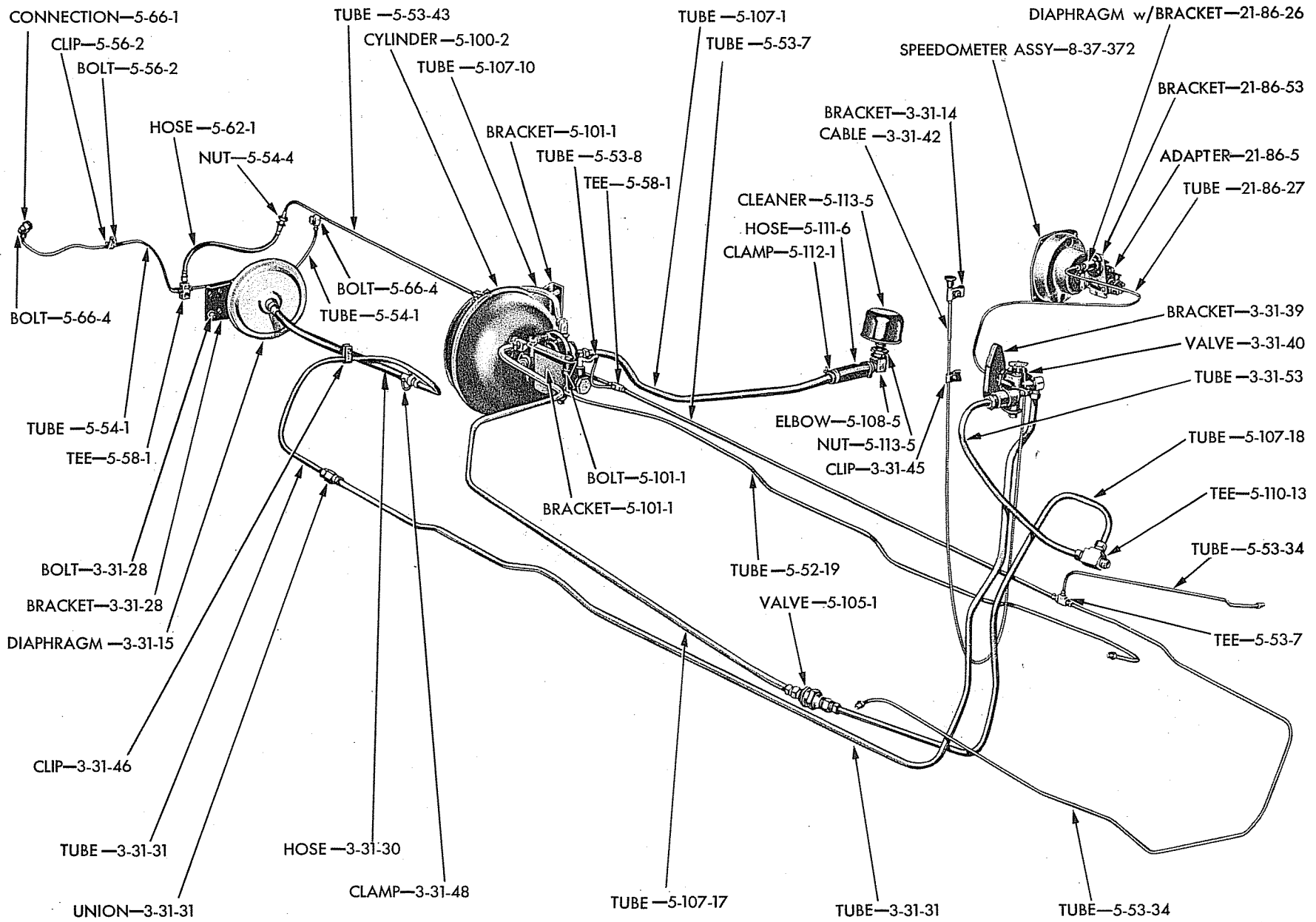
BOOSTER BRAKE CYLINDER (EXCEPT T, V AND Y SERIES) (AFTER JOBS)



19x5512A

Plate 5-13

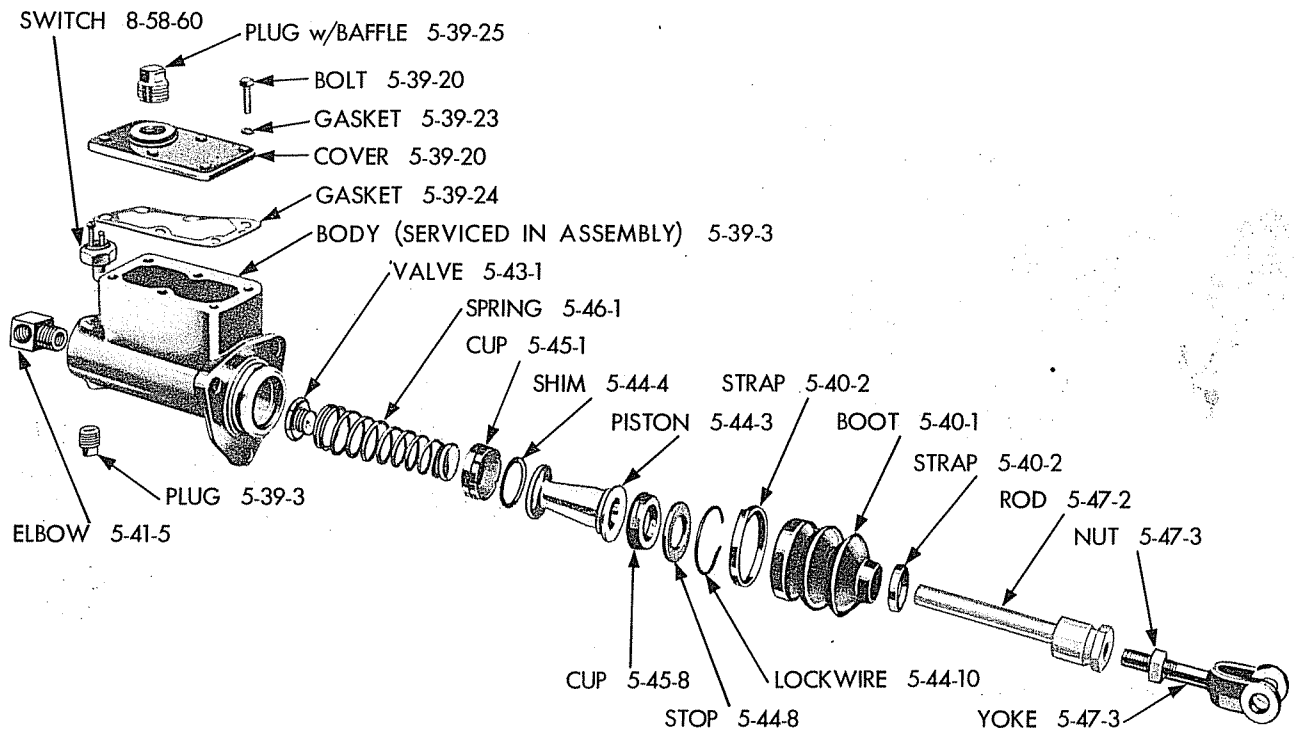
BOOSTER BRAKE CYLINDER ASSEMBLY (T, V AND Y SERIES) (EXPLODED VIEW)



19x6134

Plate 5-14

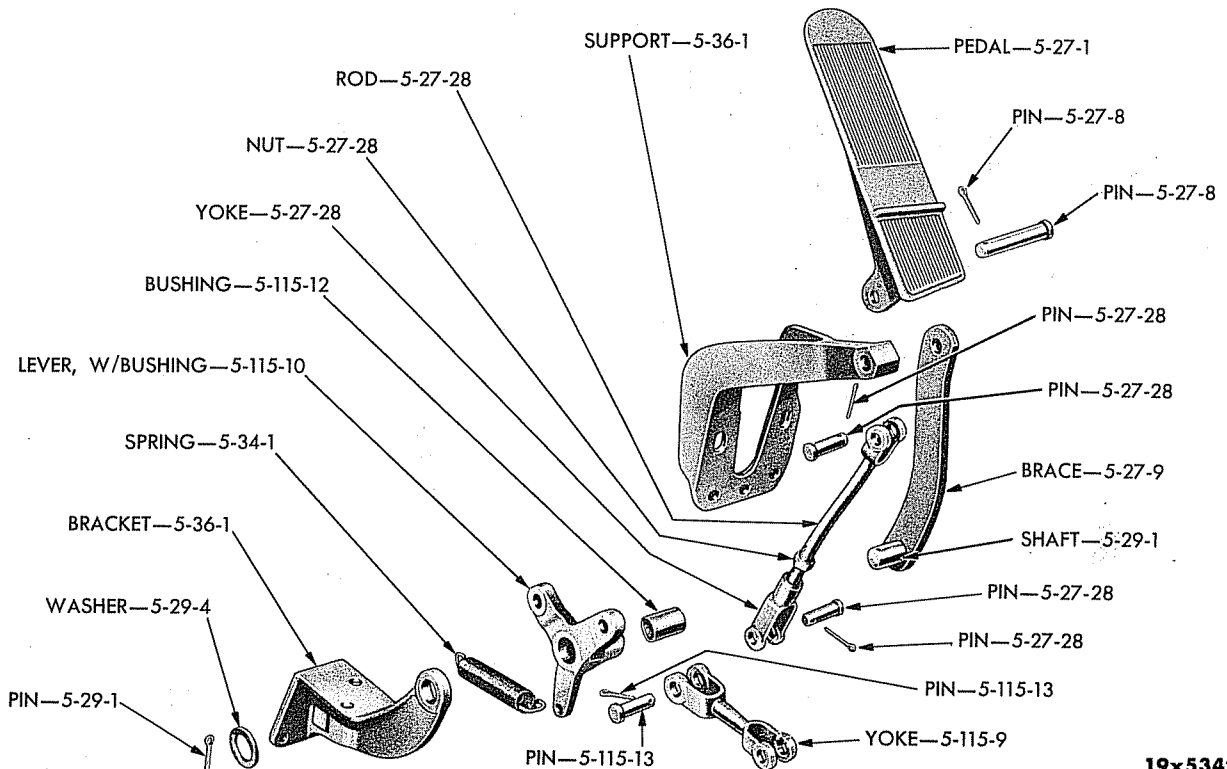
REAR AXLE VACUUM SHIFT AND BOOSTER CYLINDER SYSTEM



19x6148

Plate 5-15

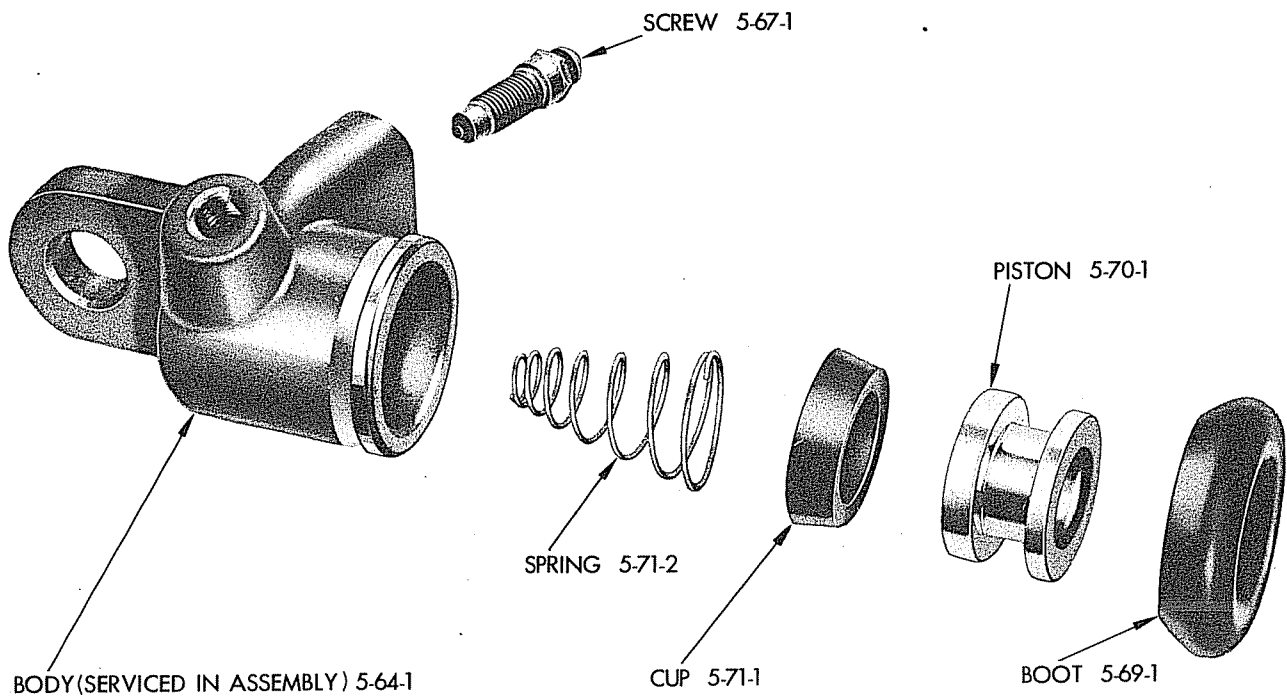
MASTER CYLINDER (EXPLODED VIEW)



19x5342

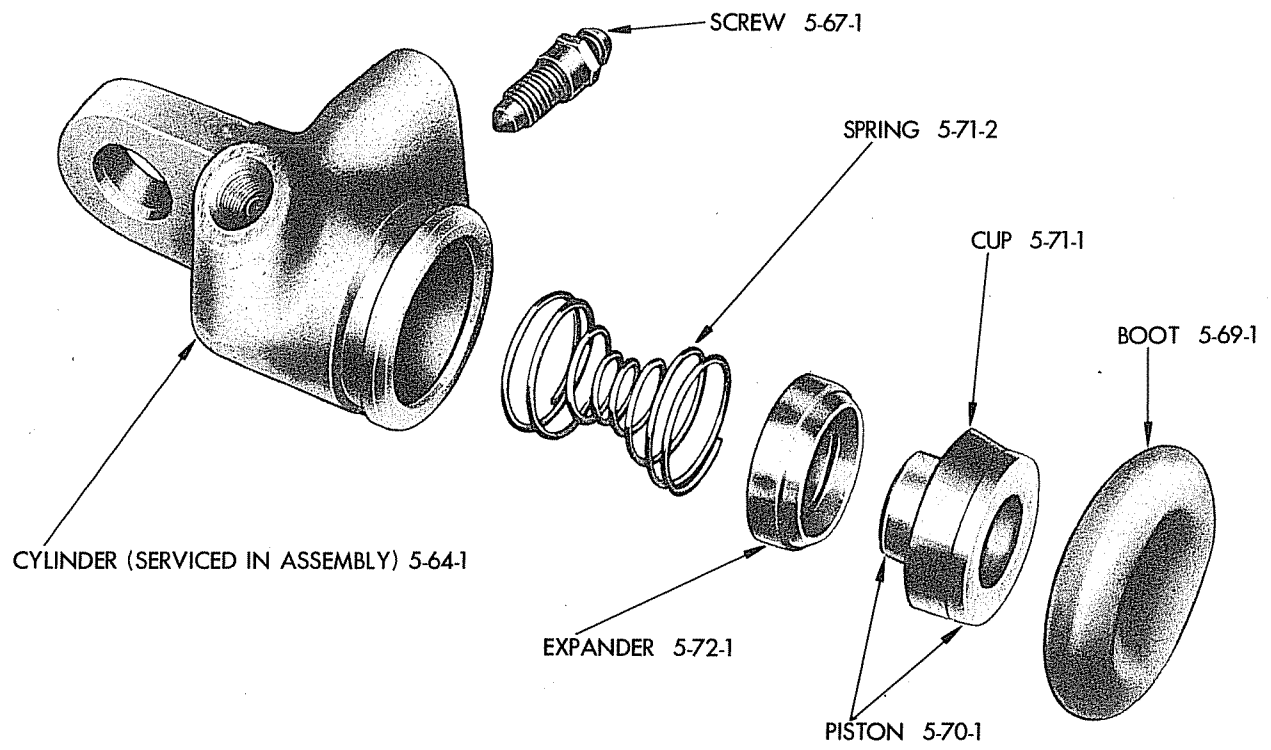
Plate 5-16

BRAKE PEDAL AND LINKAGE (AIR BRAKE) (4 TON) (EXPLODED VIEW)



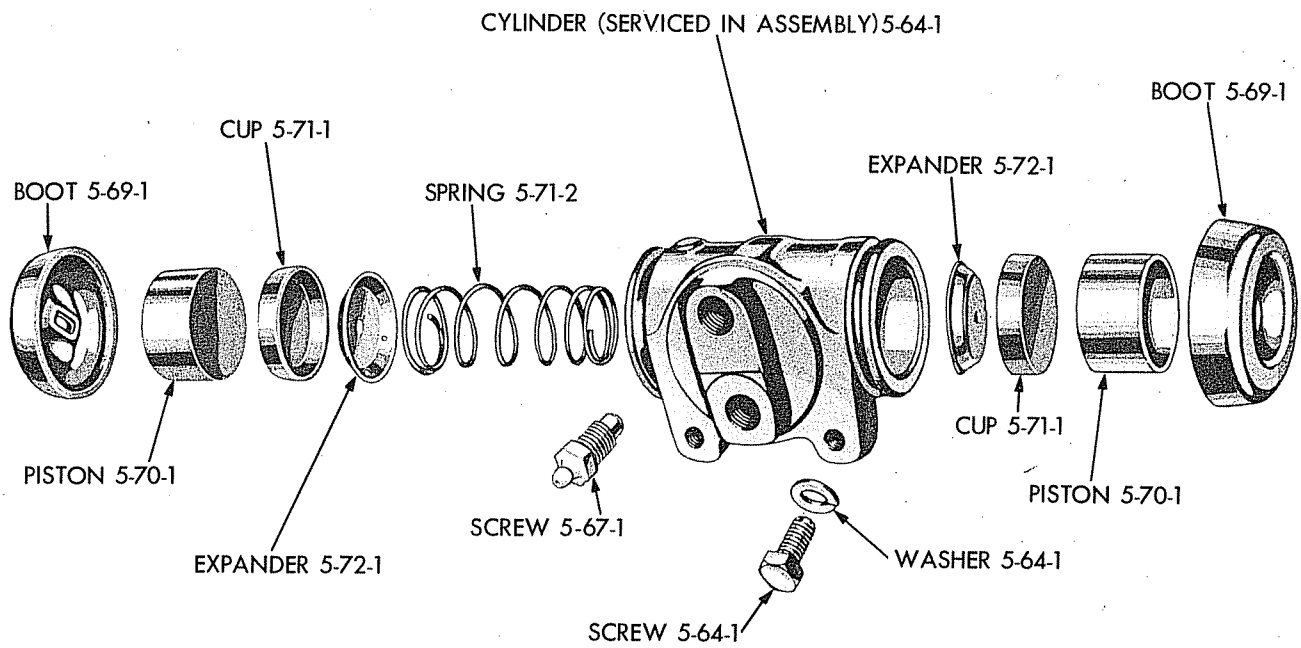
19x6018

Plate 5-17 REAR WHEEL CYLINDER (1/2 AND 3/4 TON) (UP TO JOBS) (EXPLODED VIEW)



19x6023

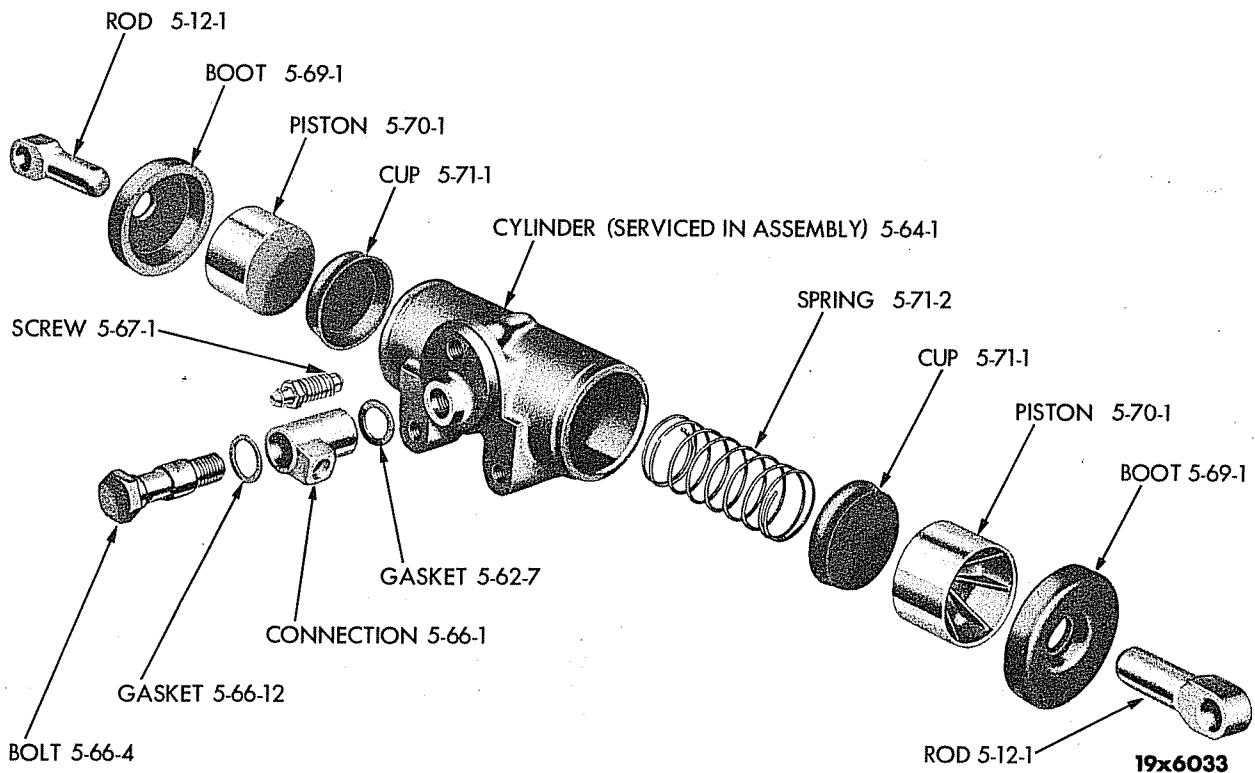
Plate 5-18 REAR WHEEL CYLINDER (1/2 AND 3/4 TON) (AFTER JOBS) (EXPLODED VIEW)



19x6111

Plate 5-19

WHEEL CYLINDER (1, 1 1/2, 2, 2 1/2 and 2 3/4 TON) (EXPLODED VIEW)

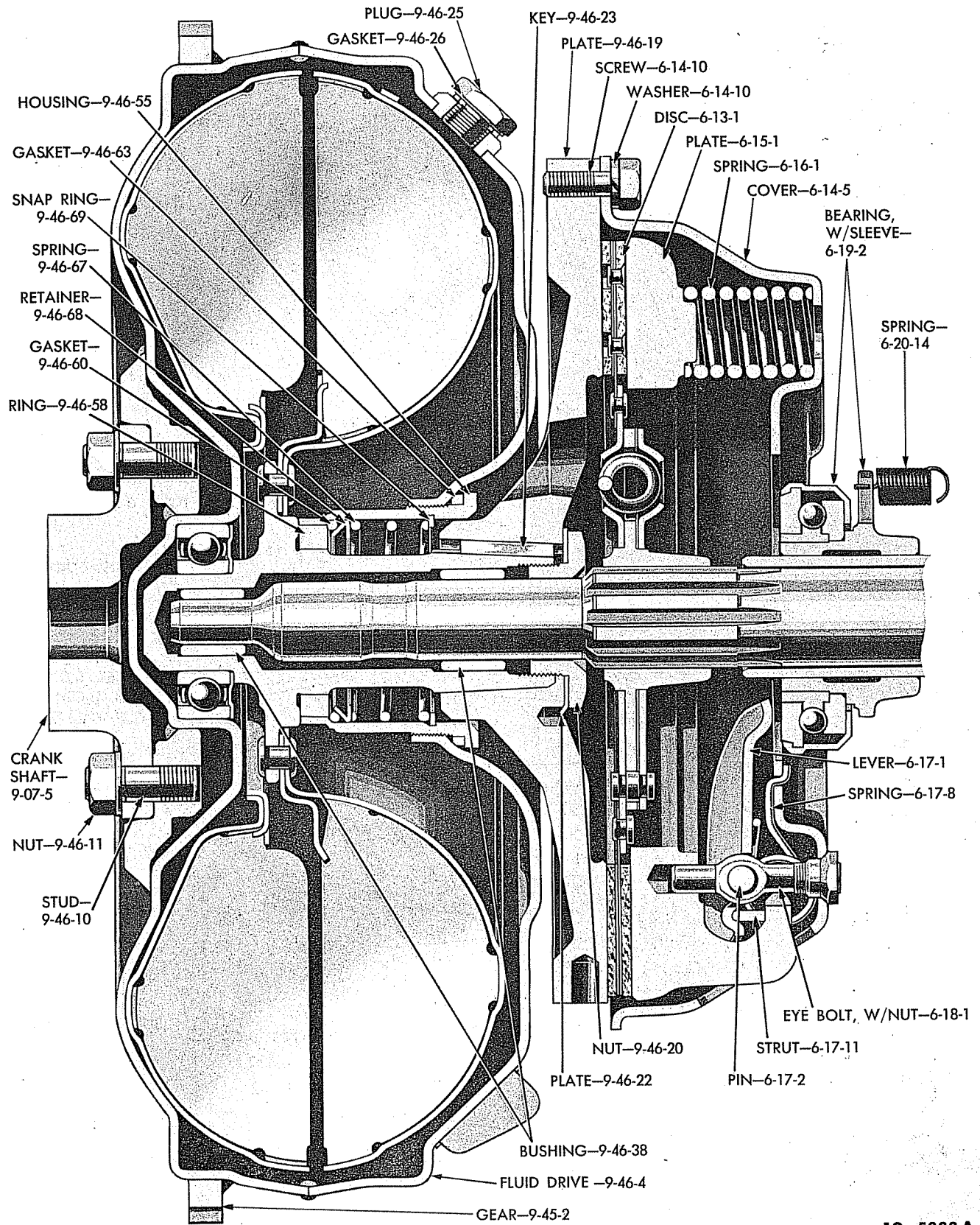


19x6033

Plate 5-20

WHEEL CYLINDER (3, 3 1/2 and 4 TON) (EXPLODED VIEW)

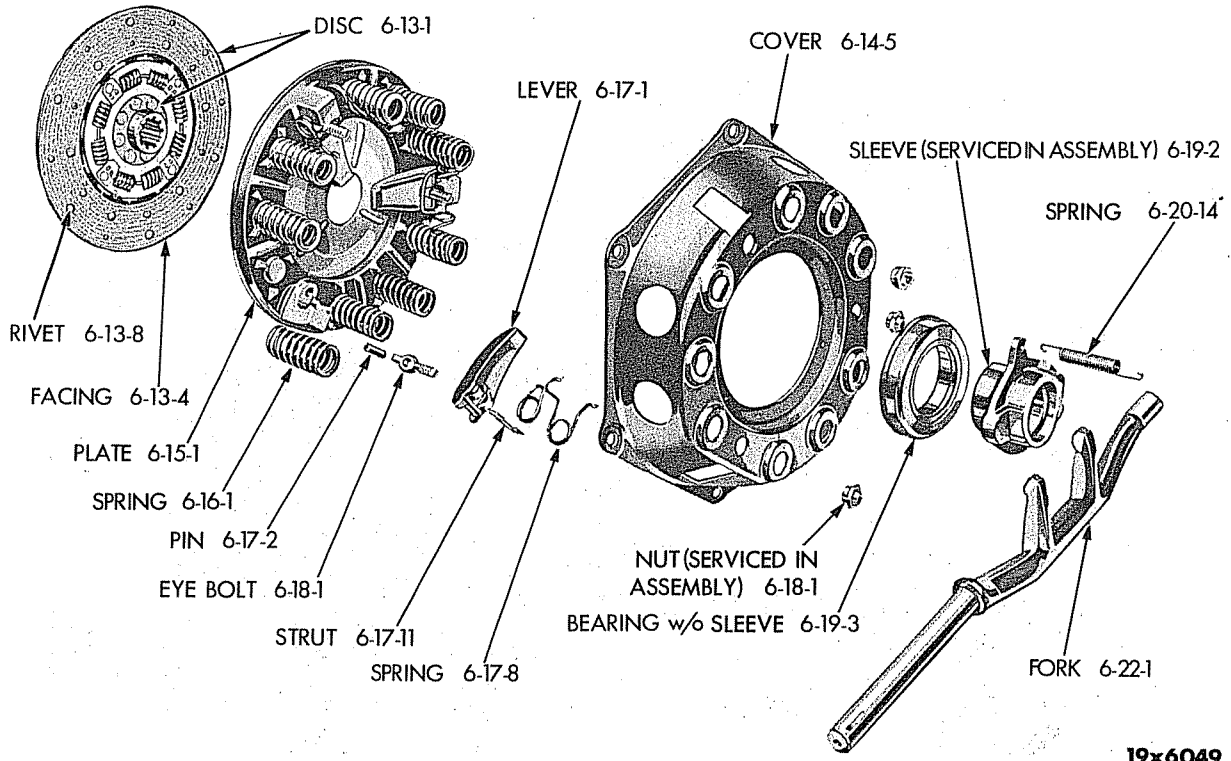
GROUP 6 - CLUTCH



19x5333 A

Plate 6-1

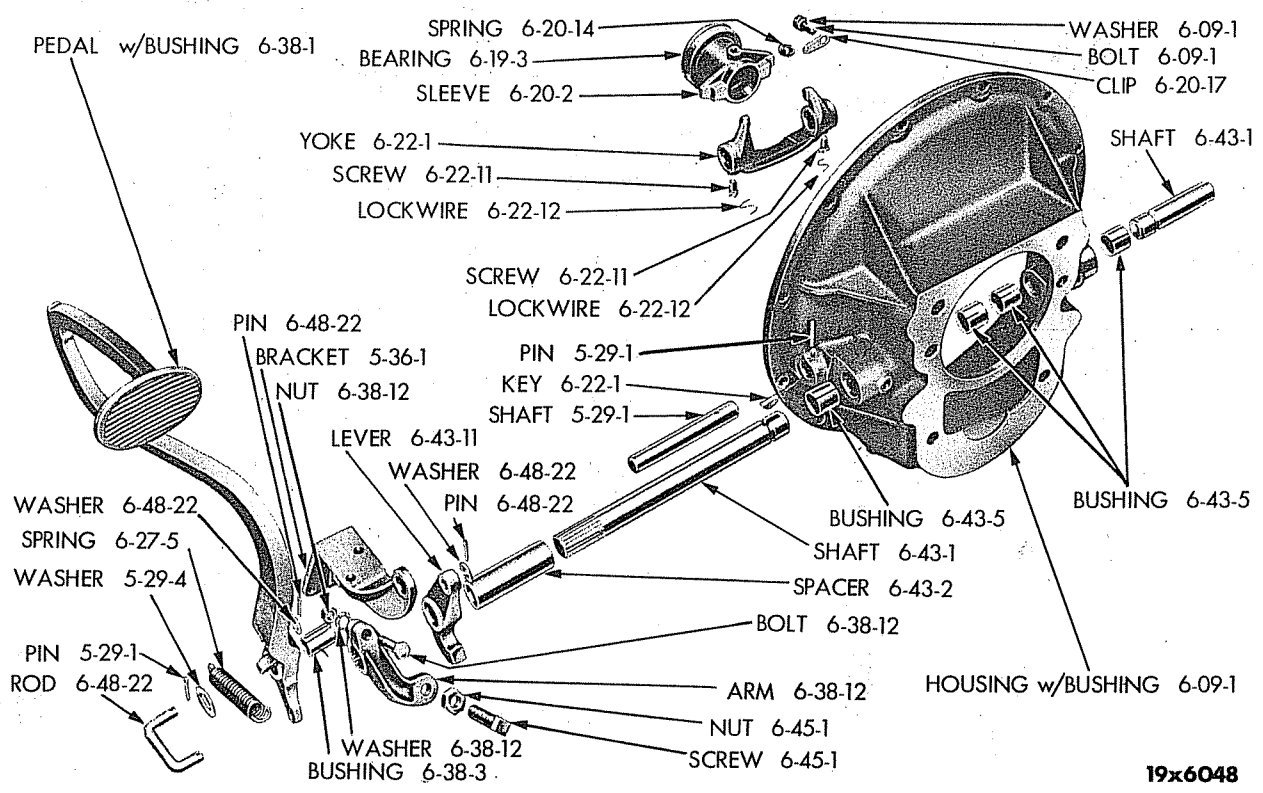
CLUTCH AND FLUID DRIVE (SECTIONAL VIEW)



19x6049

Plate 6-2

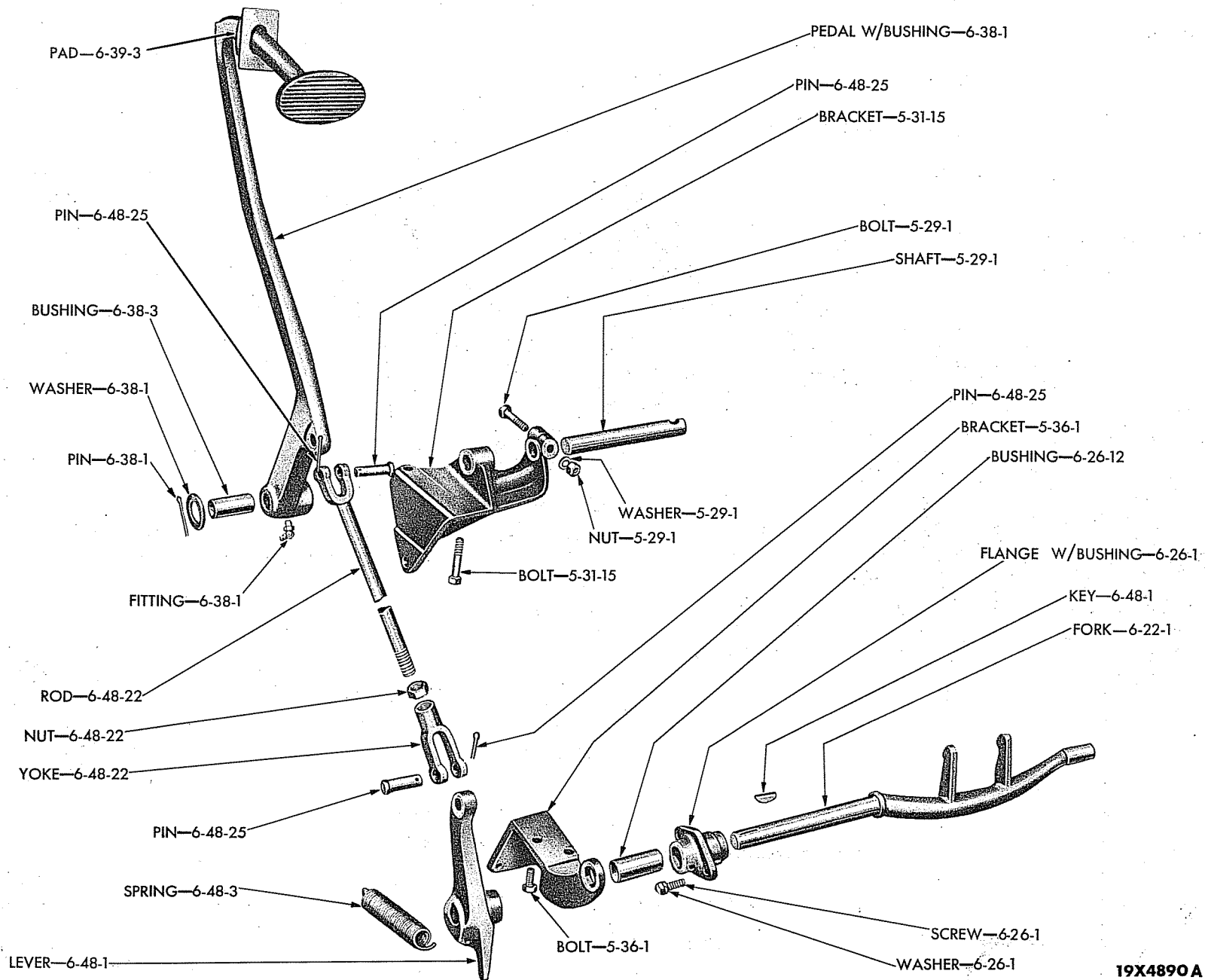
CLUTCH (EXPLODED VIEW)



19x6048

Plate 6-3

CLUTCH PEDAL AND LINKAGE (4 TON) (EXPLODED VIEW)



19X4890A

Plate 6-4

CLUTCH PEDAL AND LINKAGE (CAB-OVER-ENGINE) (EXPLODED VIEW)

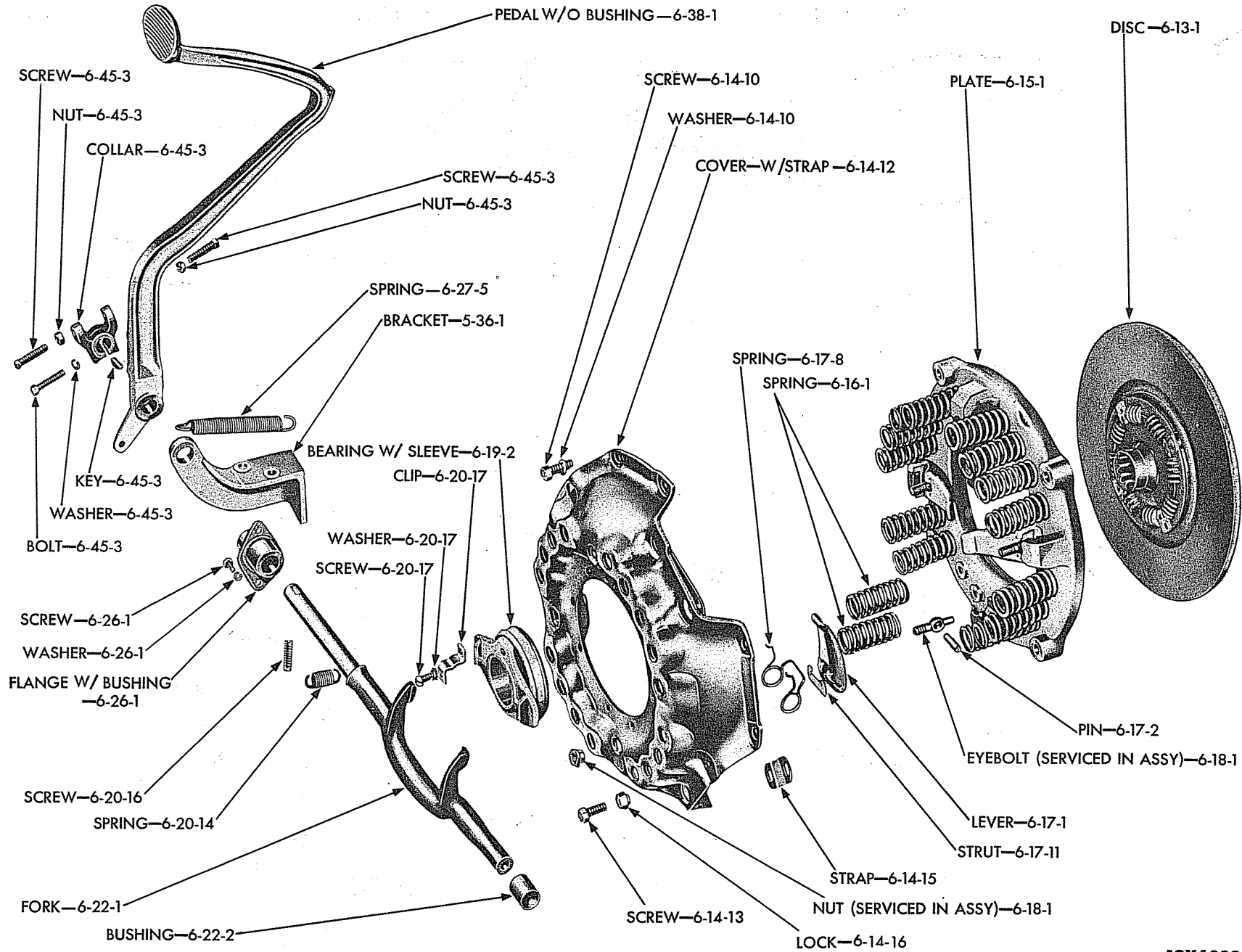


Plate 6-5

CLUTCH PEDAL AND LINKAGE (EXCEPT CAB-OVER-ENGINE AND 4 TON) (EXPLODED VIEW)

19X4889 A

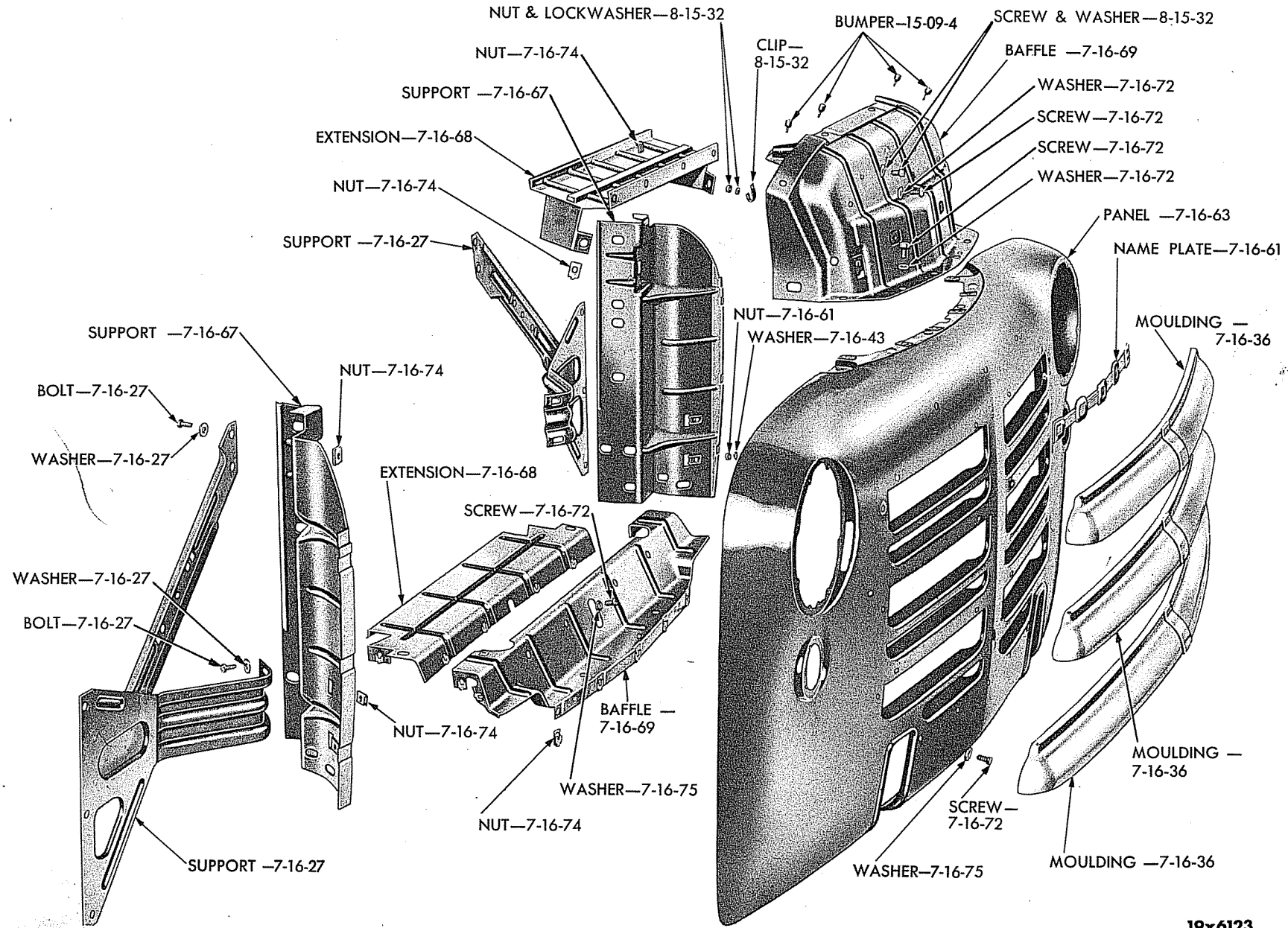


Plate 7-1

RADIATOR GRILLE (B-1 and B-2 SERIES) (EXPLODED VIEW)

19x6123

GROUP 7 - COOLING

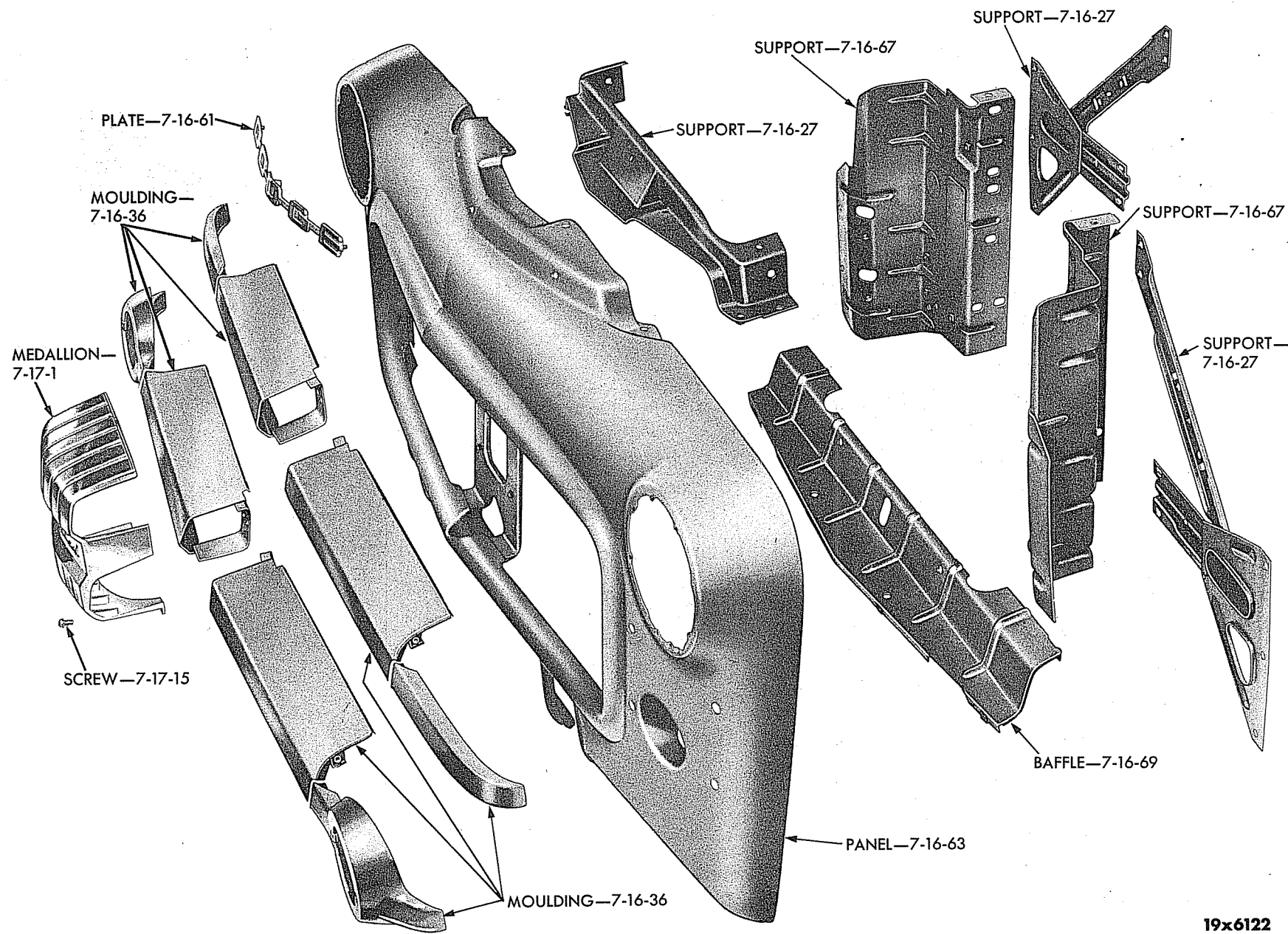
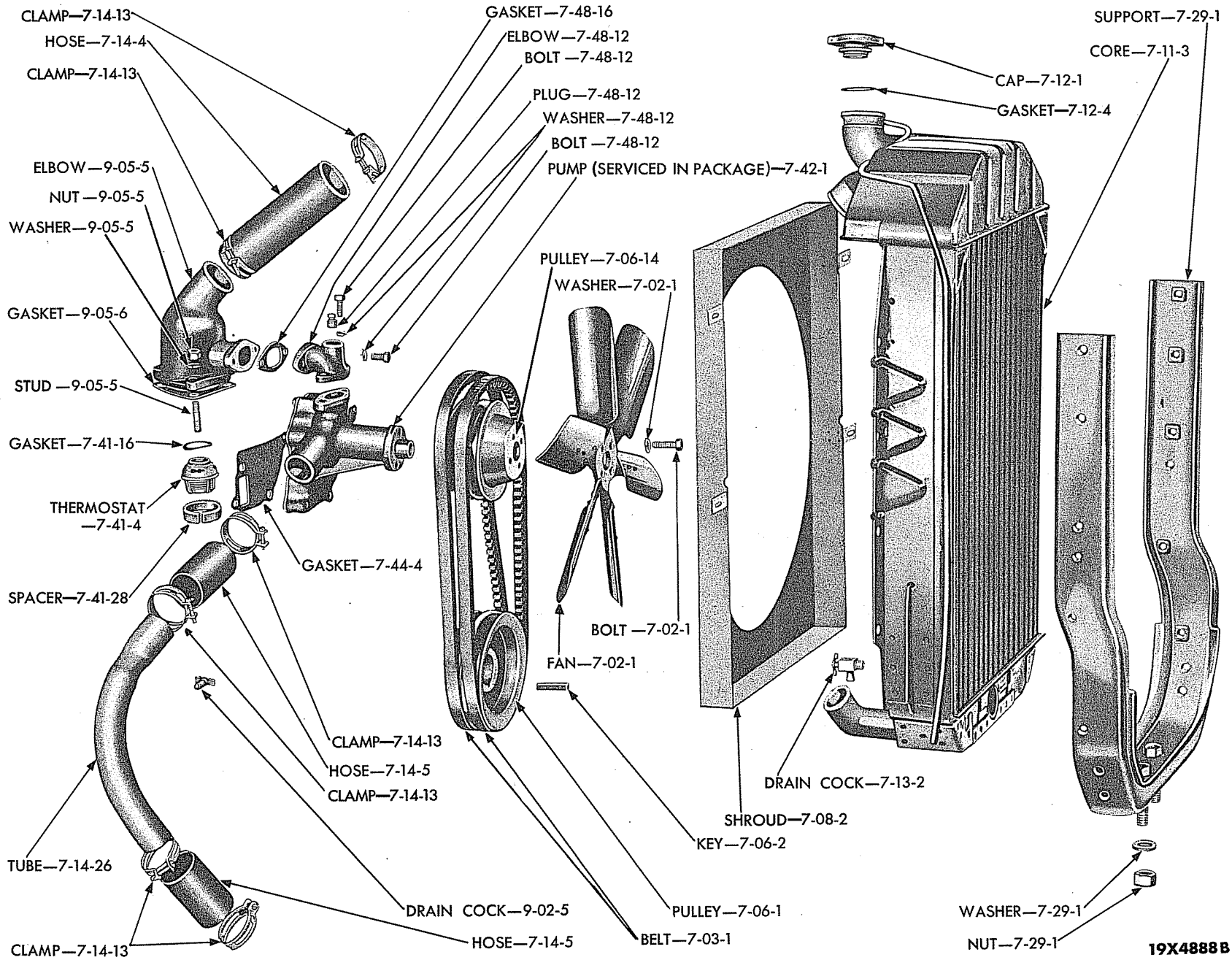


Plate 7-2

RADIATOR GRILLE (B-3 and B-4 SERIES) (EXPLODED VIEW)

19x6122



19X4888B

Plate 7-4

COOLING SYSTEM (R, T, V AND Y MODELS) (EXPLODED VIEW)

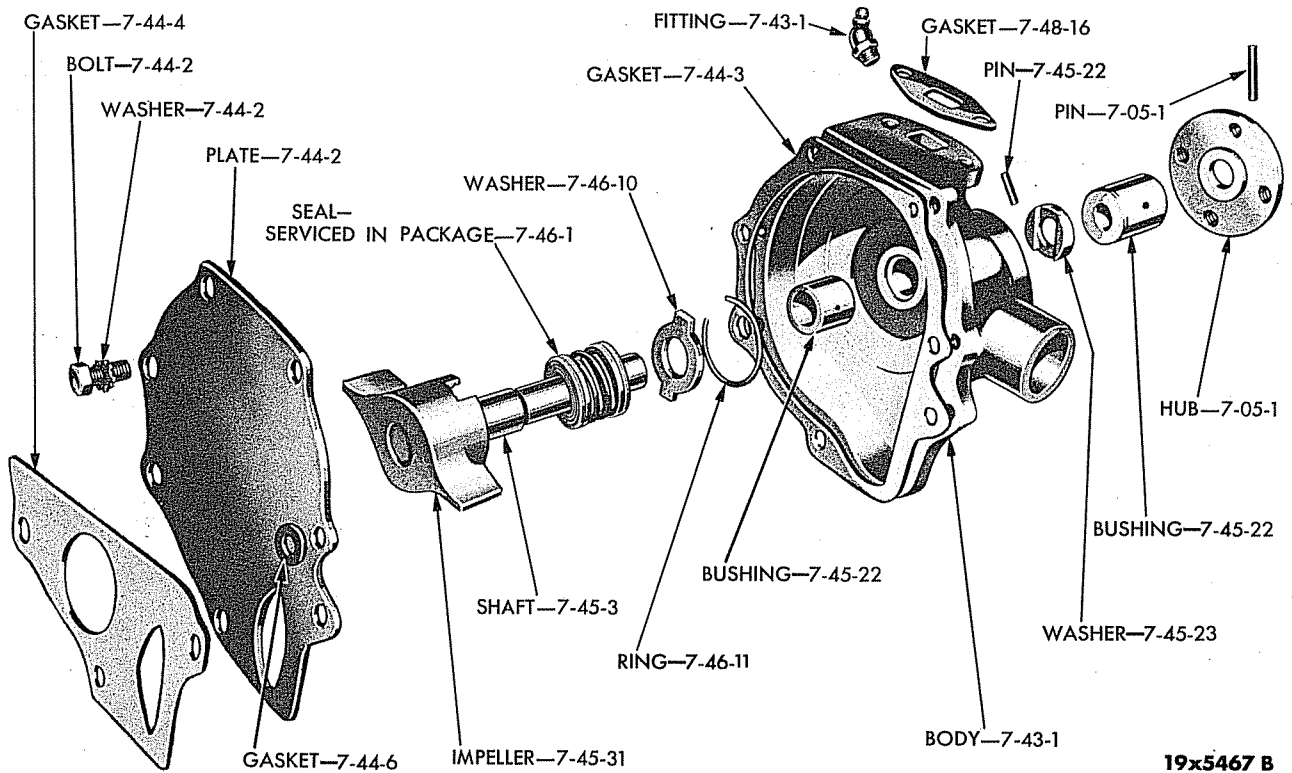


Plate 7-5 WATER PUMP (B-1 and B-2 SERIES) (1/2, 3/4 and 1 TON) (EXPLODED VIEW)

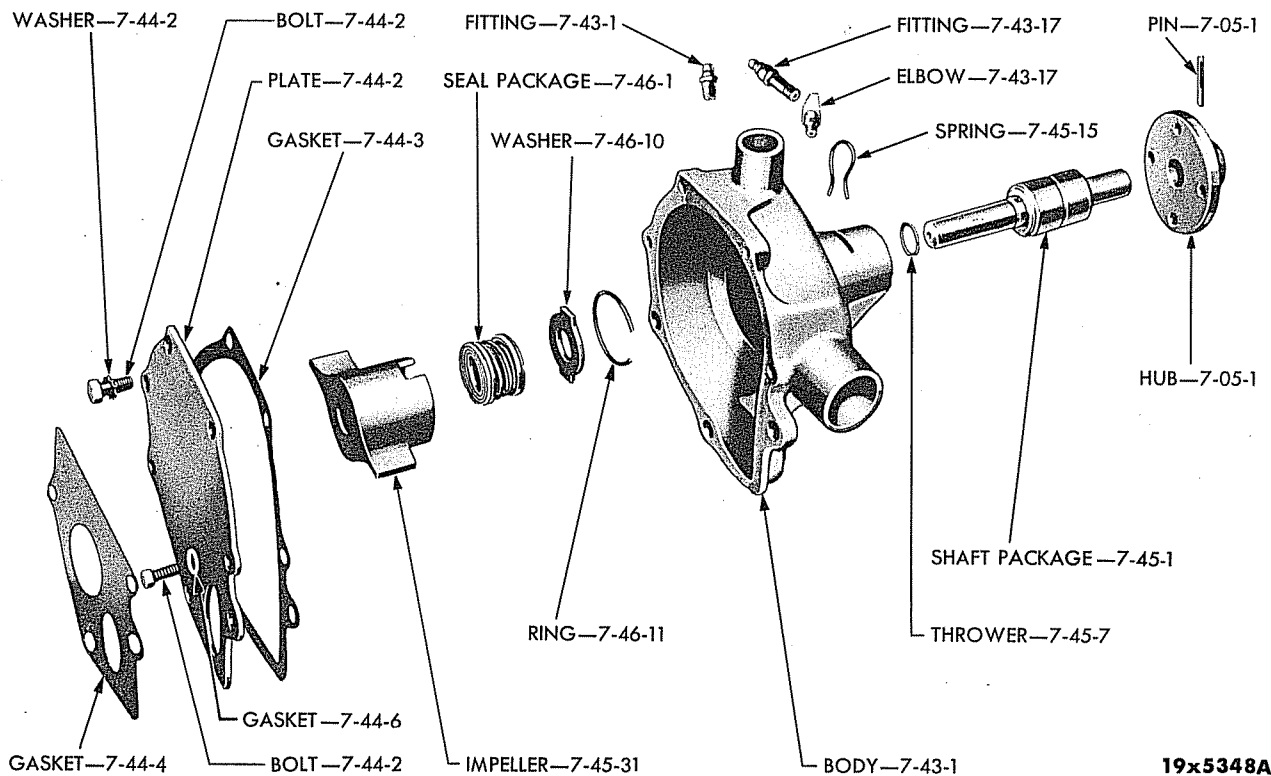
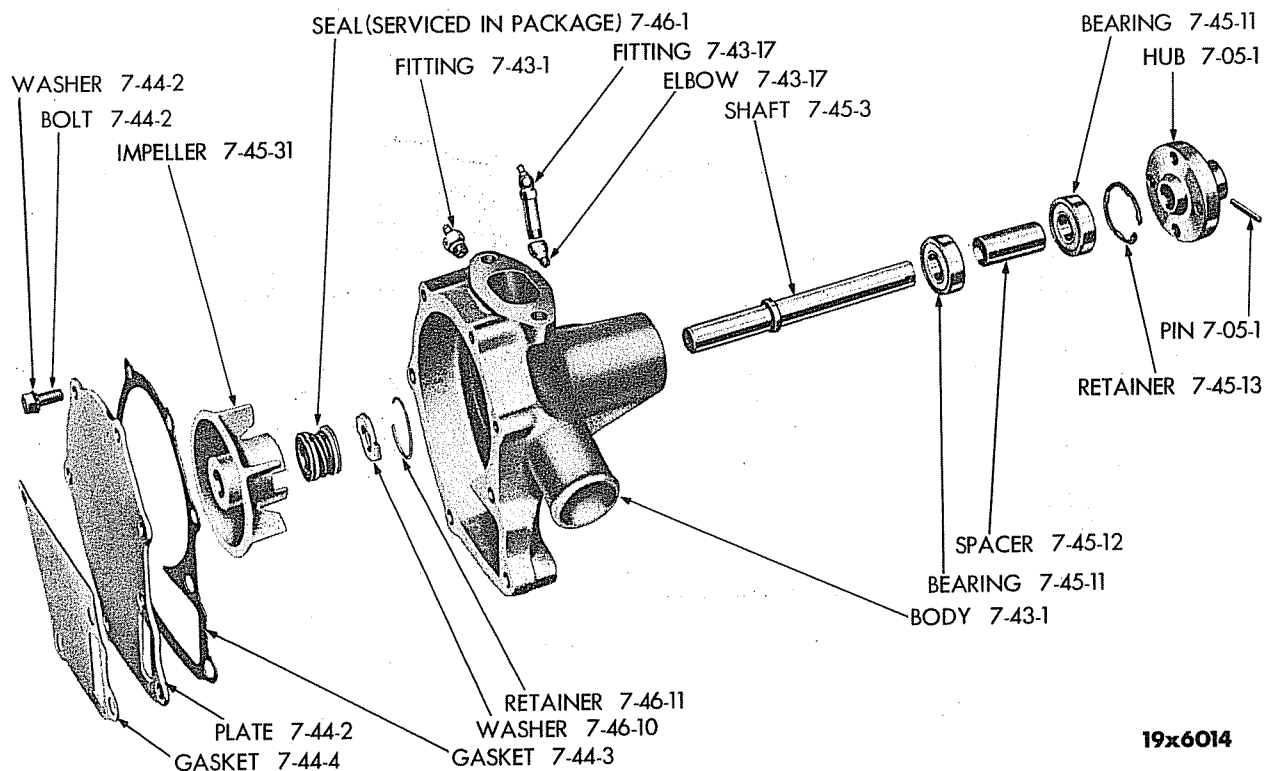


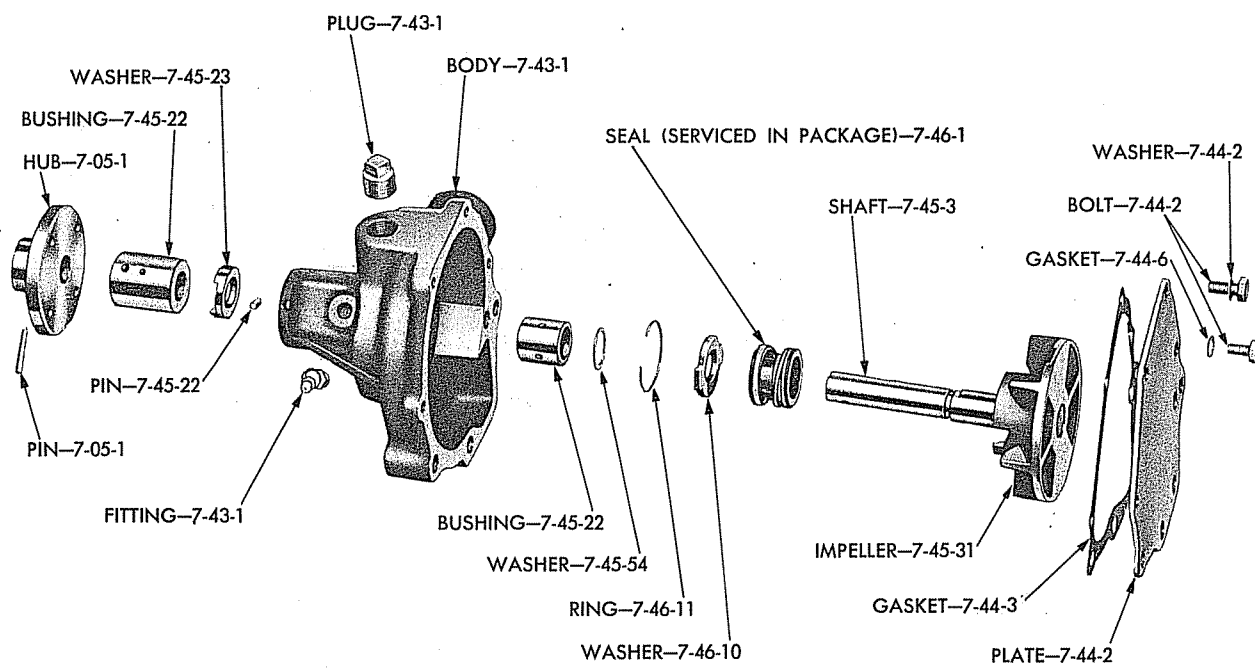
Plate 7-6 WATER PUMP (F thru KM) (EXPLODED VIEW)



19x6014

Plate 7-7

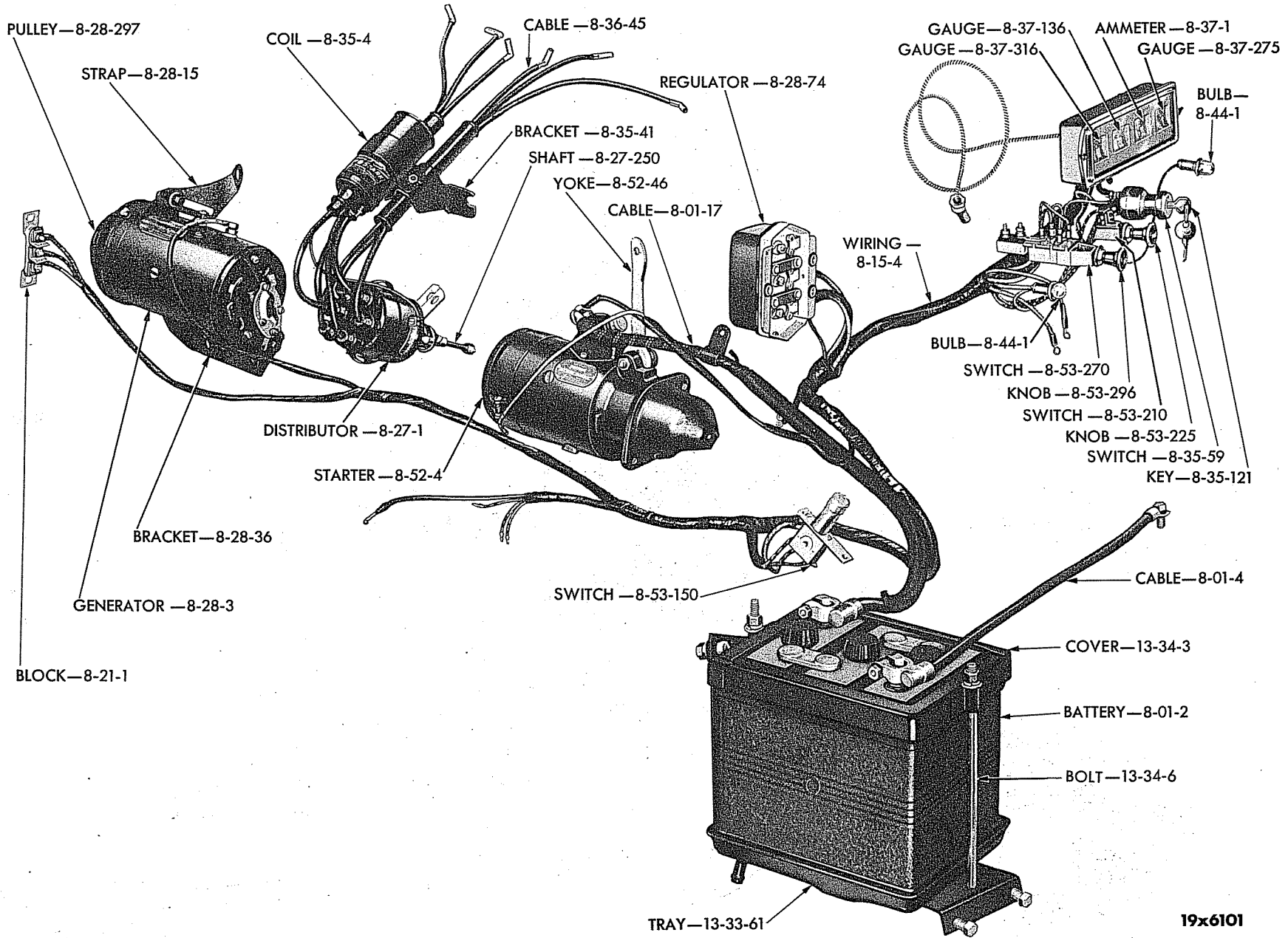
WATER PUMP (R, T, V AND Y MODELS) (EXPLODED VIEW)



19x5637 B

Plate 7-8

WATER PUMP (B-3 and B-4 SERIES) (1/2, 3/4 and 1 TON) (EXPLODED VIEW)

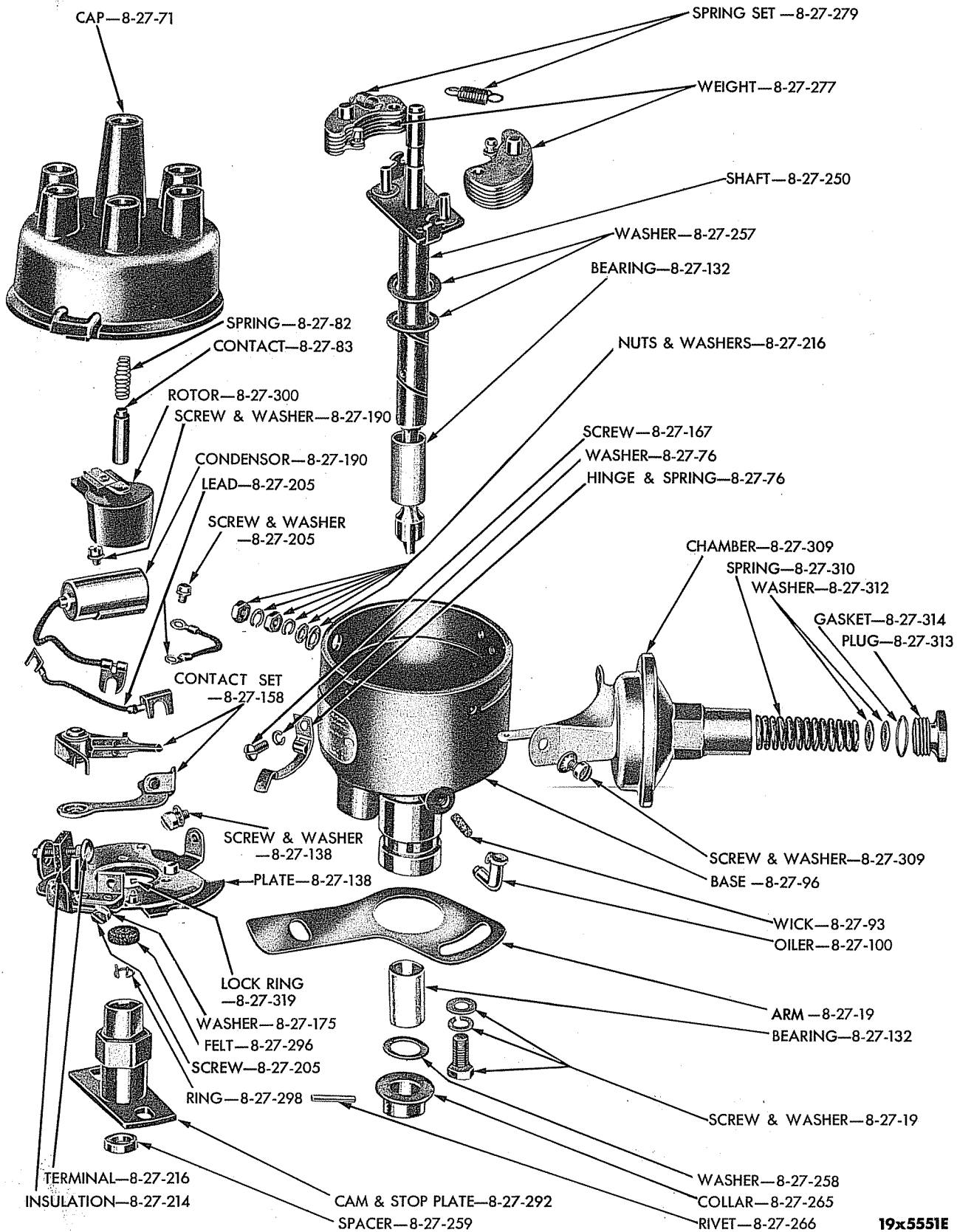


GROUP 8 - ELECTRICAL

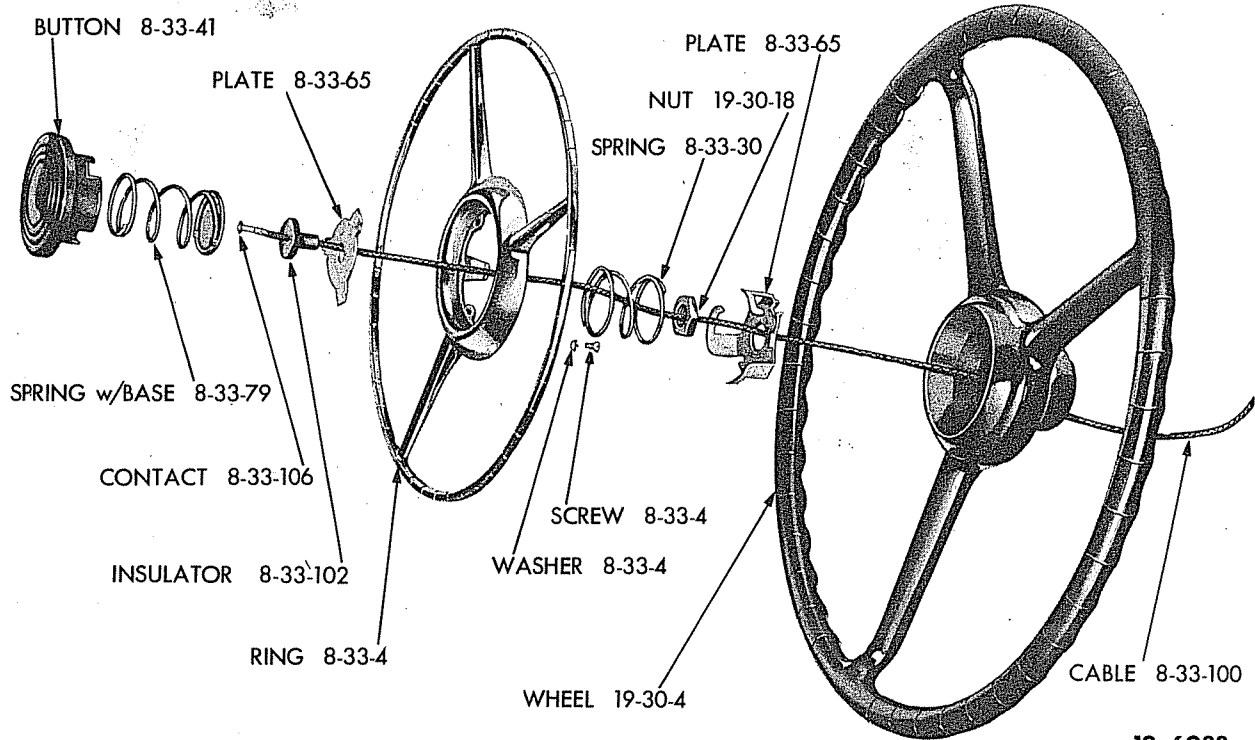
Plate 8-1

ELECTRICAL SYSTEM

19x6101



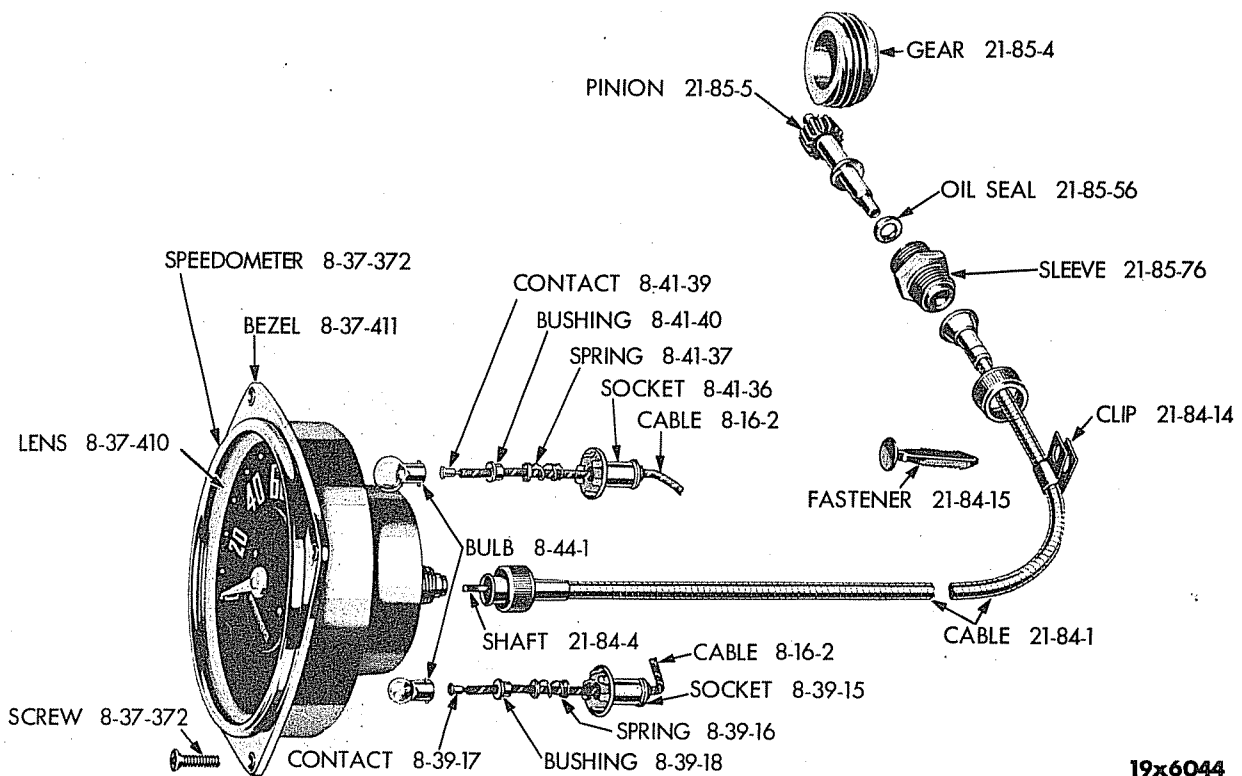
19x5551E



19x6088

Plate 8-4

HORN CONTROL (EXPLODED VIEW)



19x6044

Plate 8-5

SPEEDOMETER AND CABLE (EXPLODED VIEW)

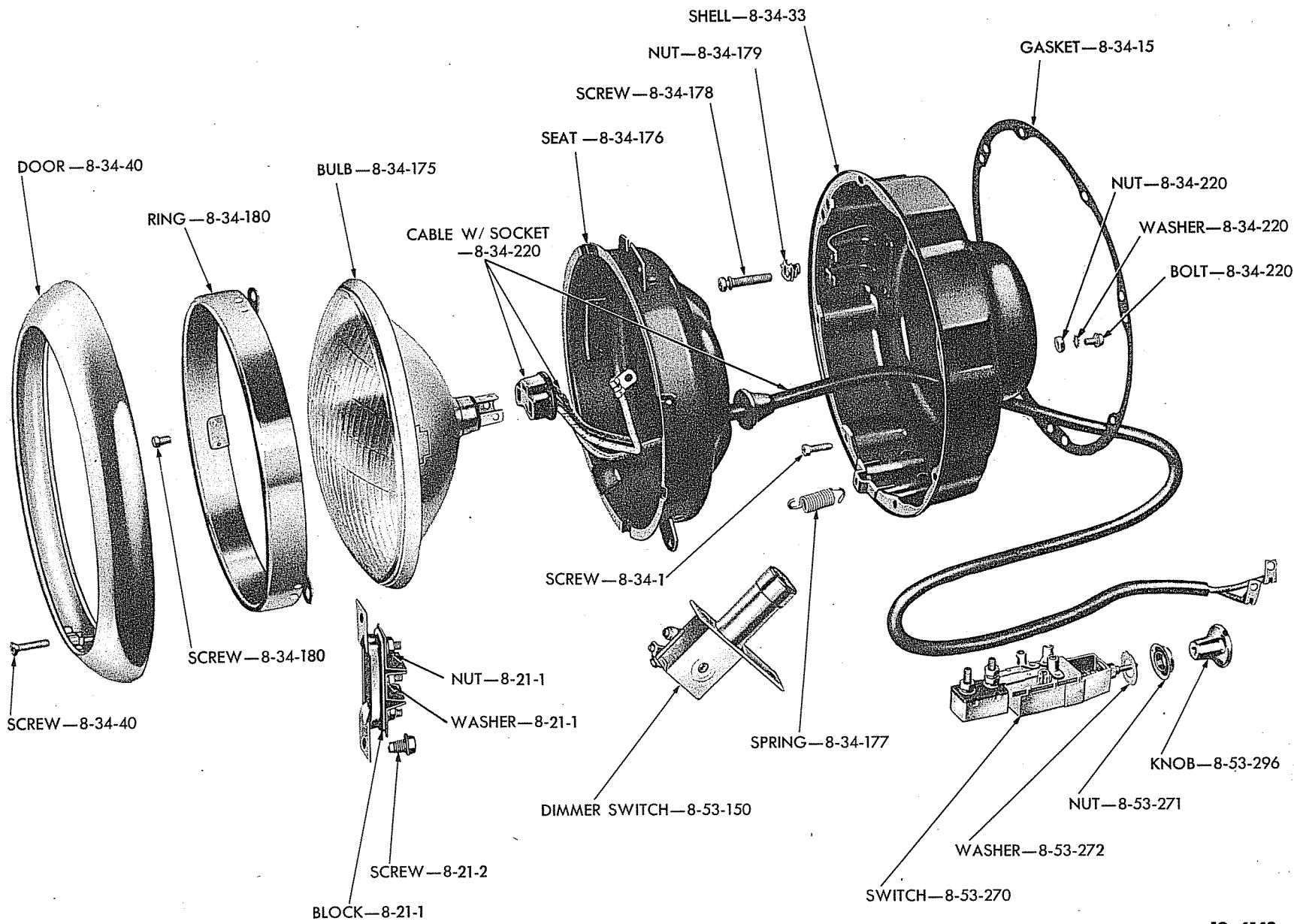


Plate 8-6

HEADLAMP (EXPLODED VIEW)

19x6143

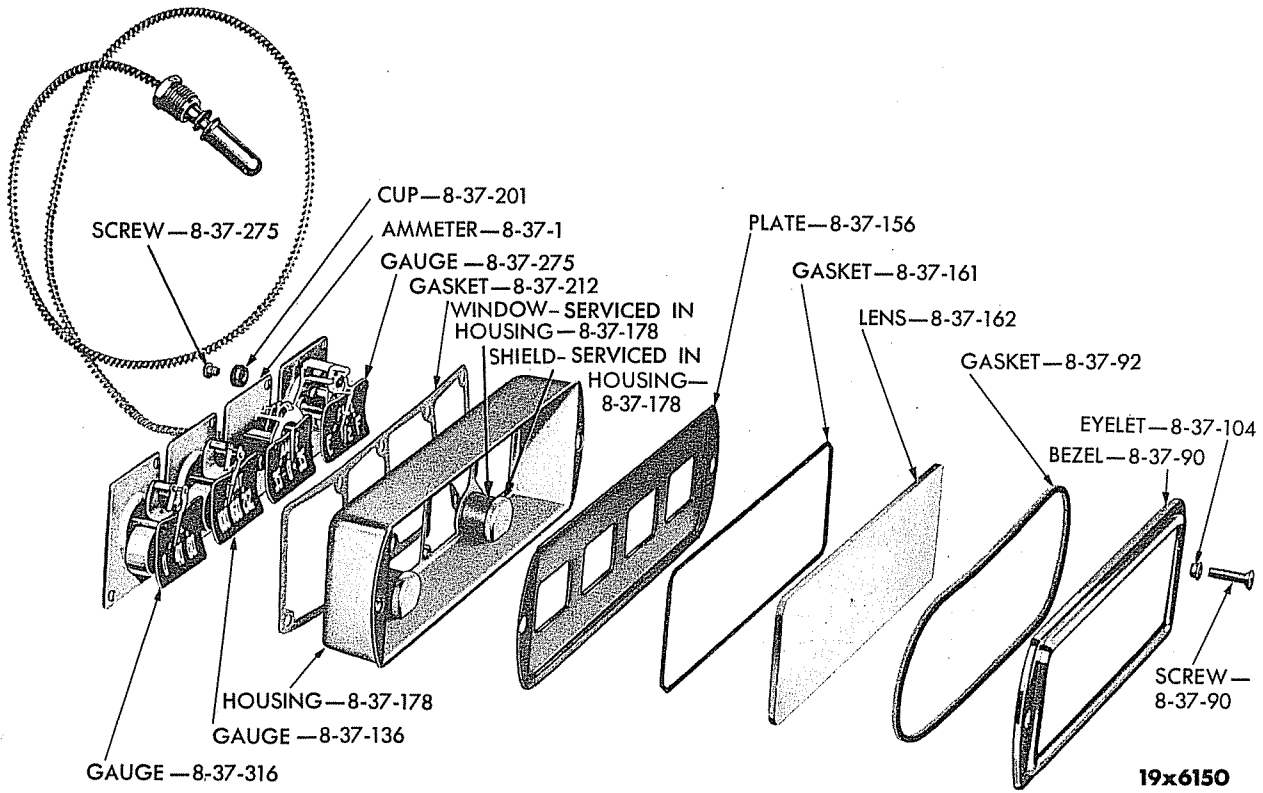


Plate 8-7

INSTRUMENT CLUSTER (B-1 and B-2) (EXPLODED VIEW)

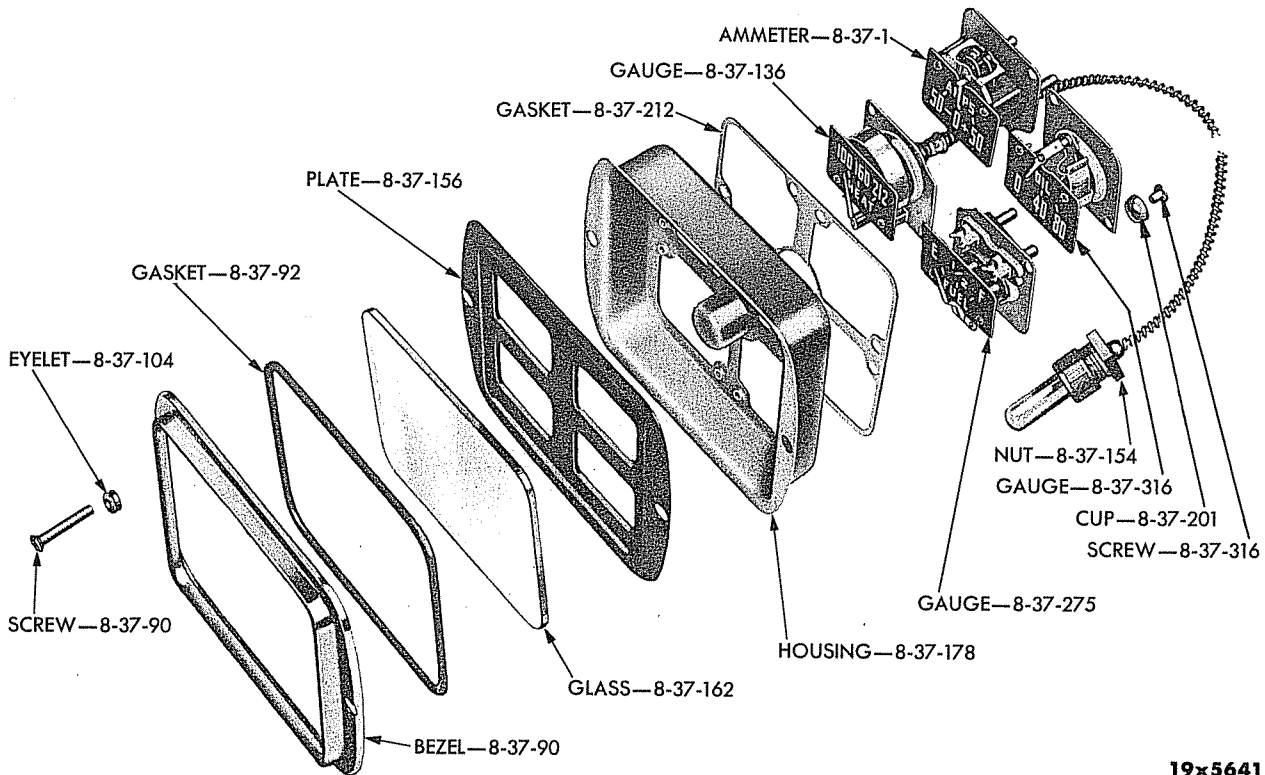
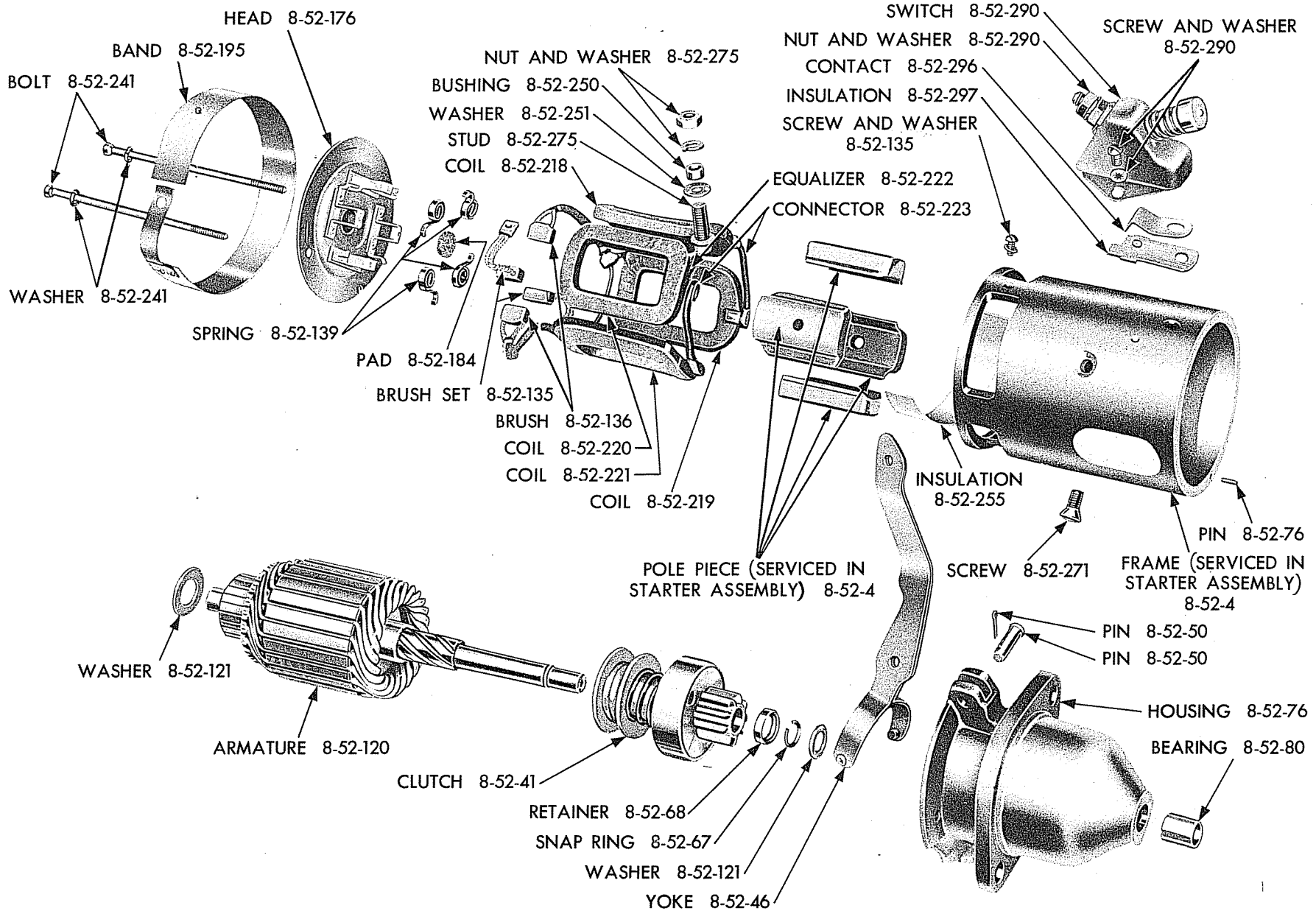
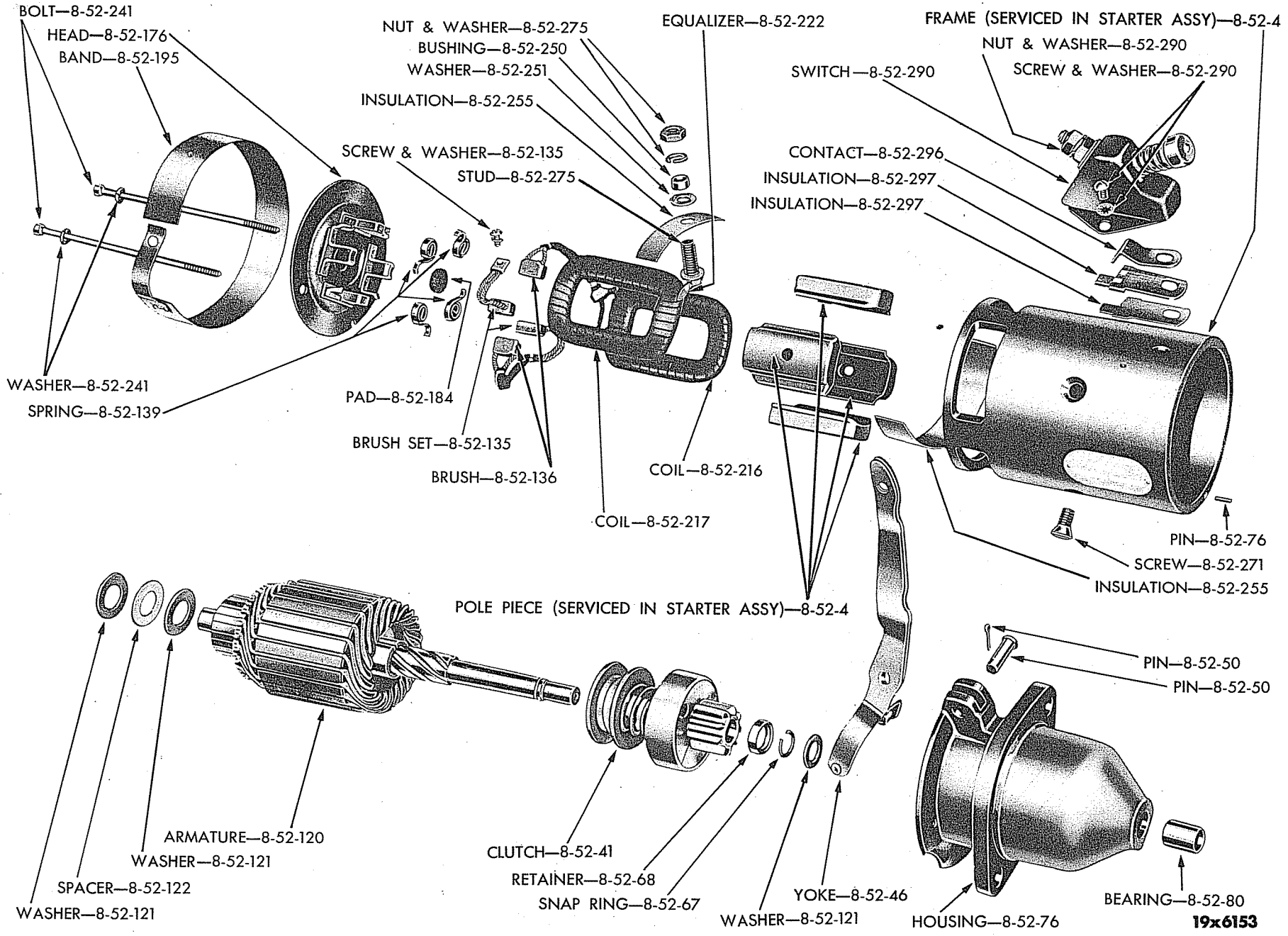


Plate 8-8

INSTRUMENT CLUSTER (B-3 and B-4) (EXPLODED VIEW)



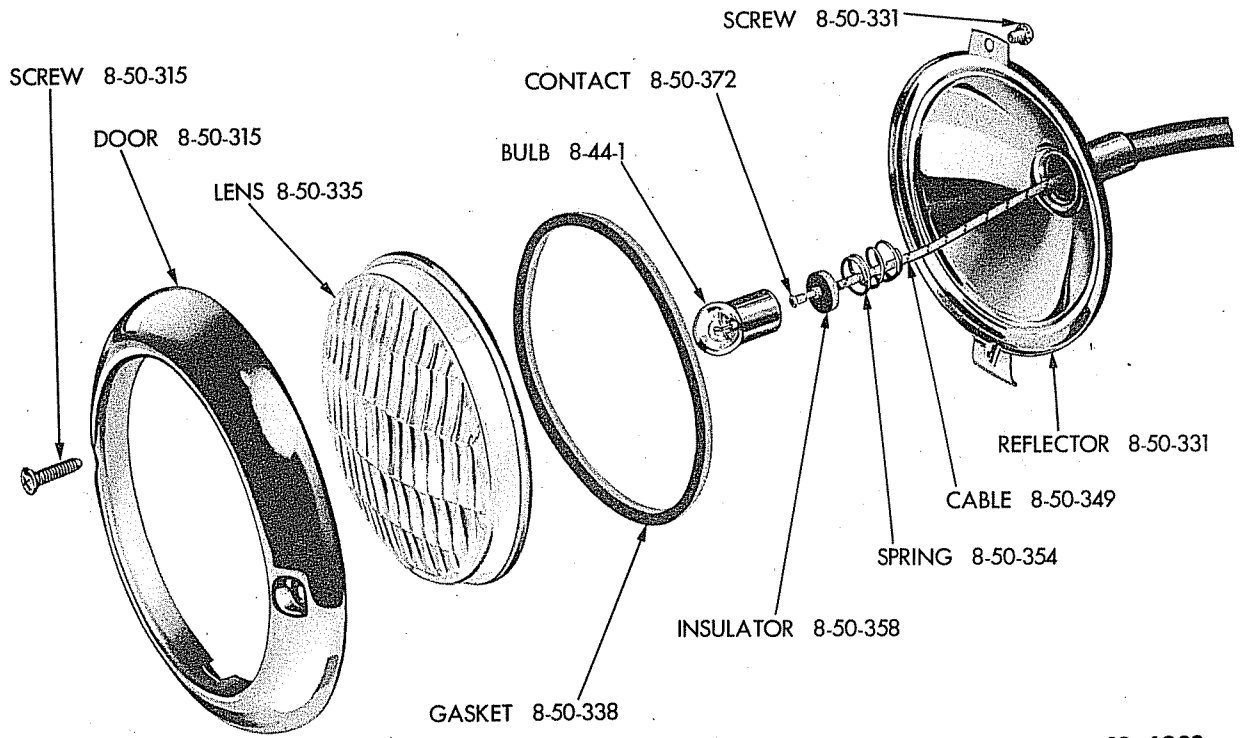
19x6080



19x6153

Plate 8-10

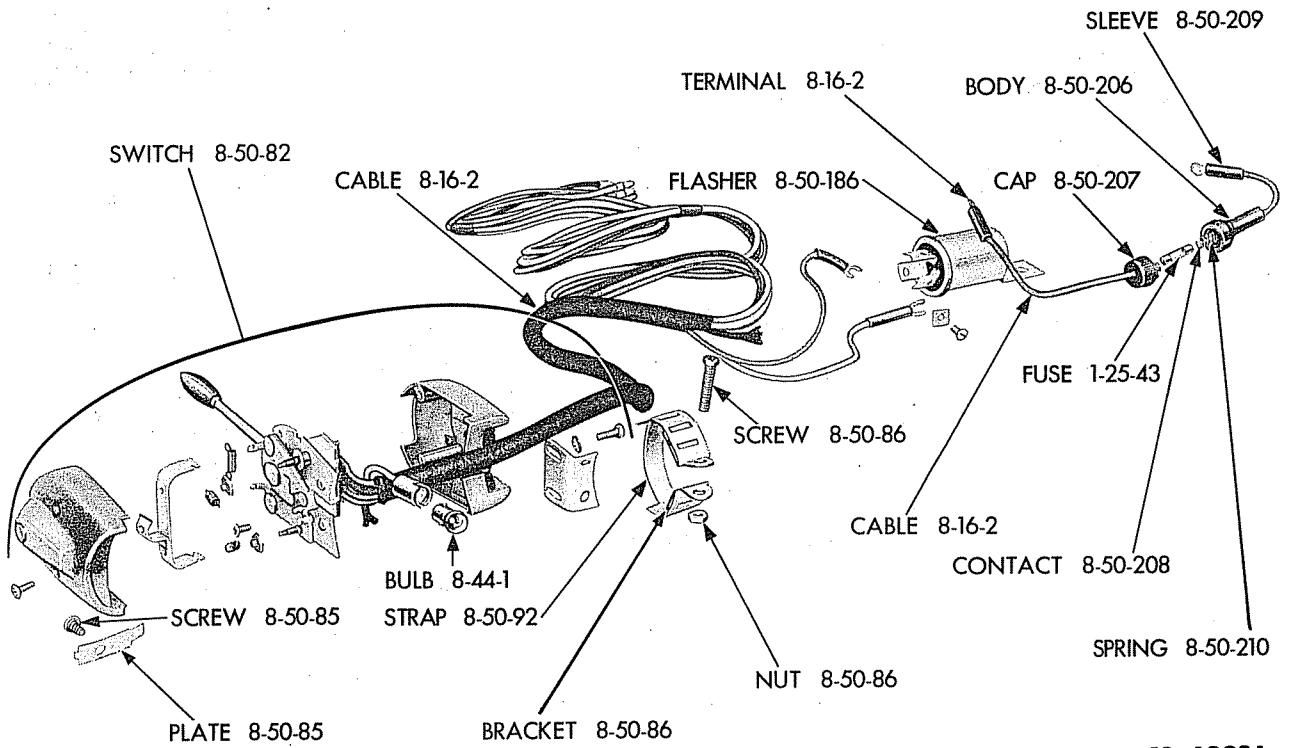
STARTER (1268 125) (EXPLODED VIEW)



19x6082

Plate 8-11

PARKING LAMP (EXPLODED VIEW)



19x6002A

Plate 8-12

DIRECTIONAL SIGNAL LAMP SWITCH (SELF-CANCELLING TYPE) (EXPLODED VIEW)

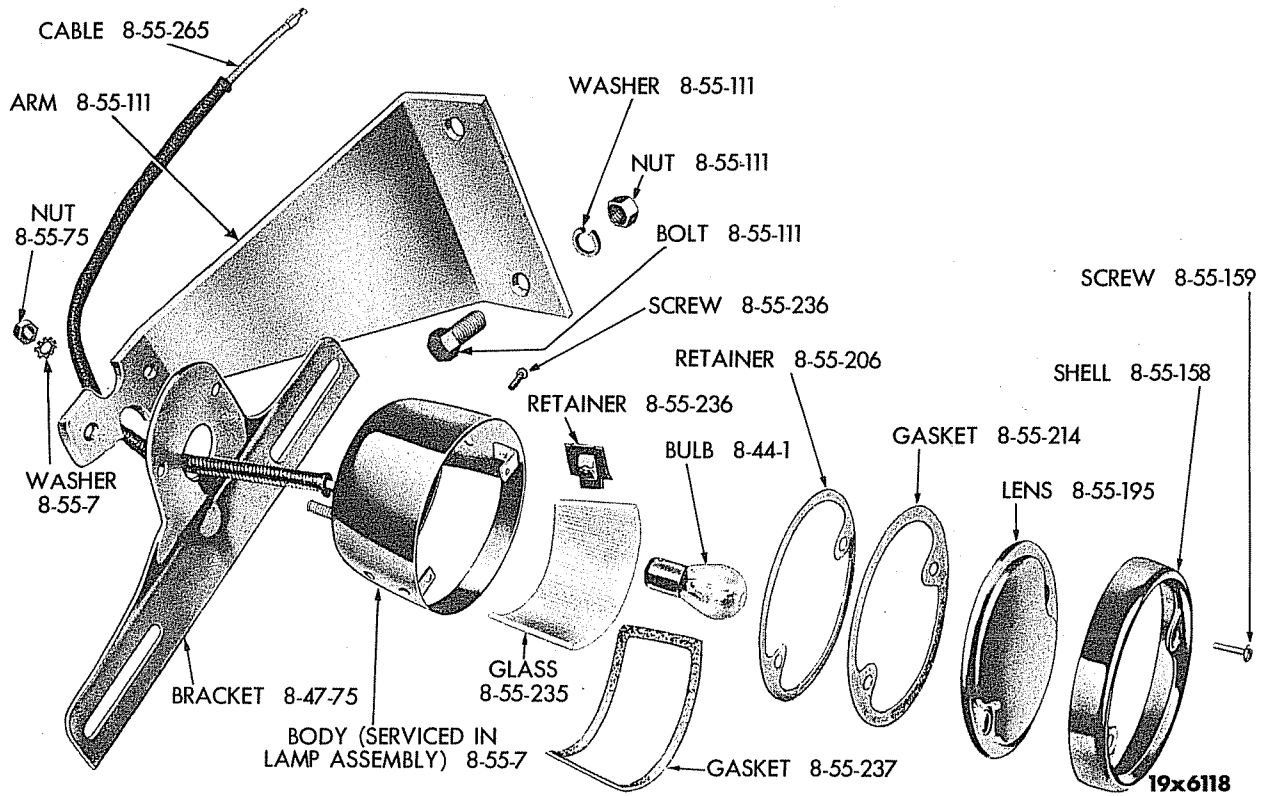


Plate 8-13

TAIL LAMP (EXCEPT PANEL JOBS) (EXPLODED VIEW)

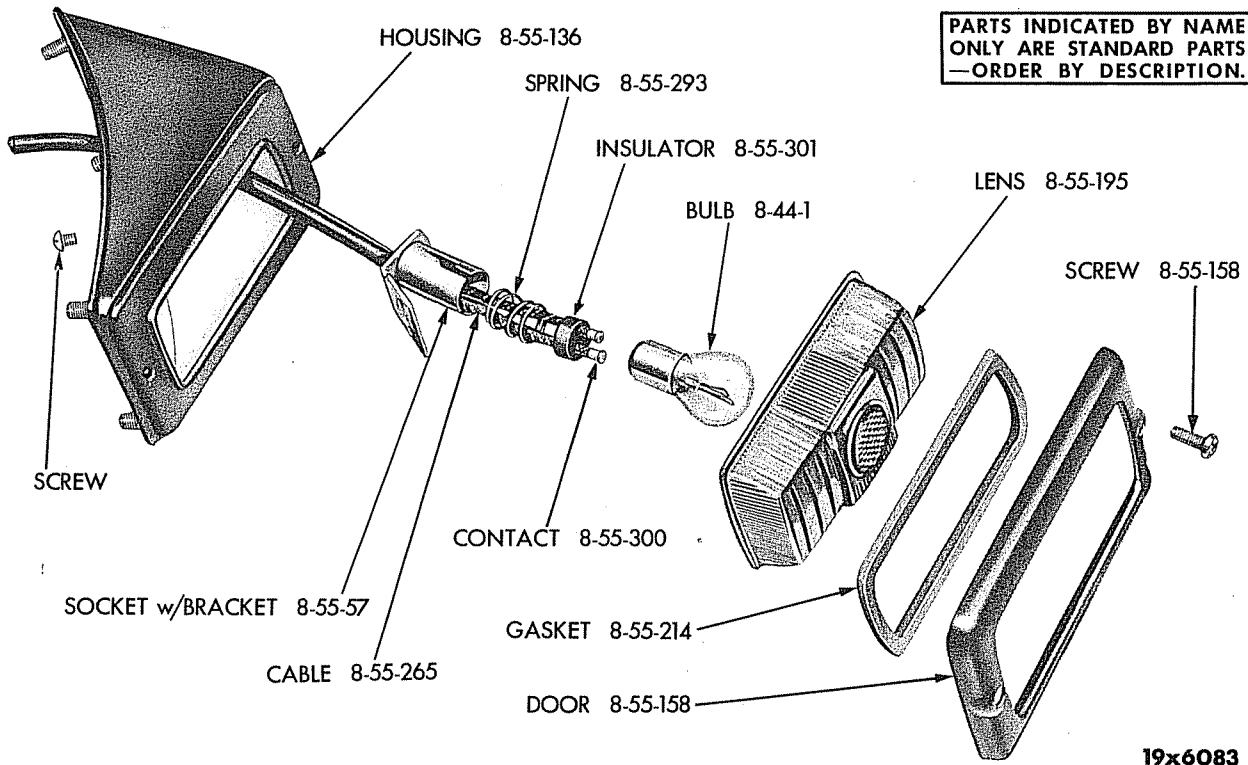
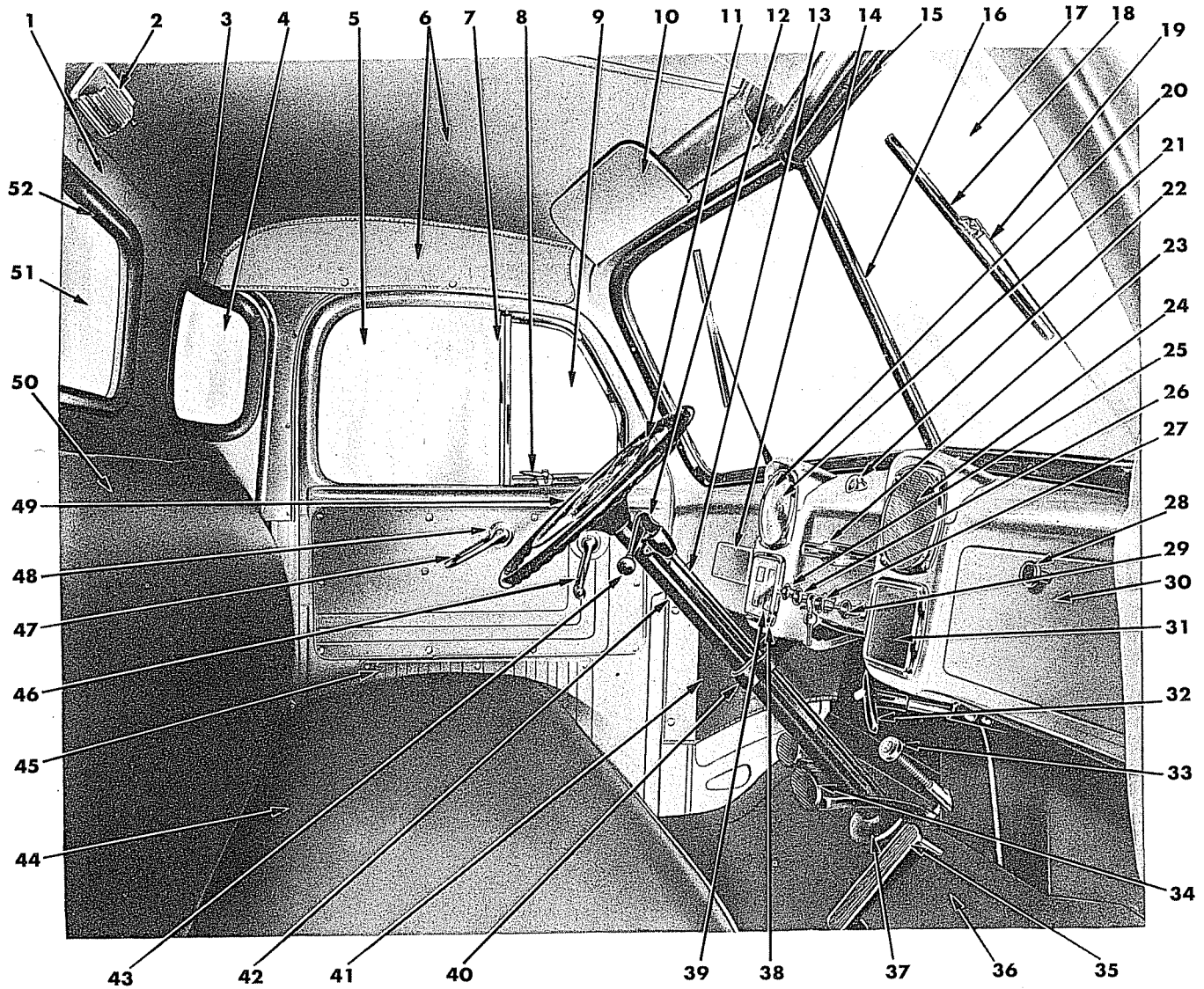


Plate 8-14

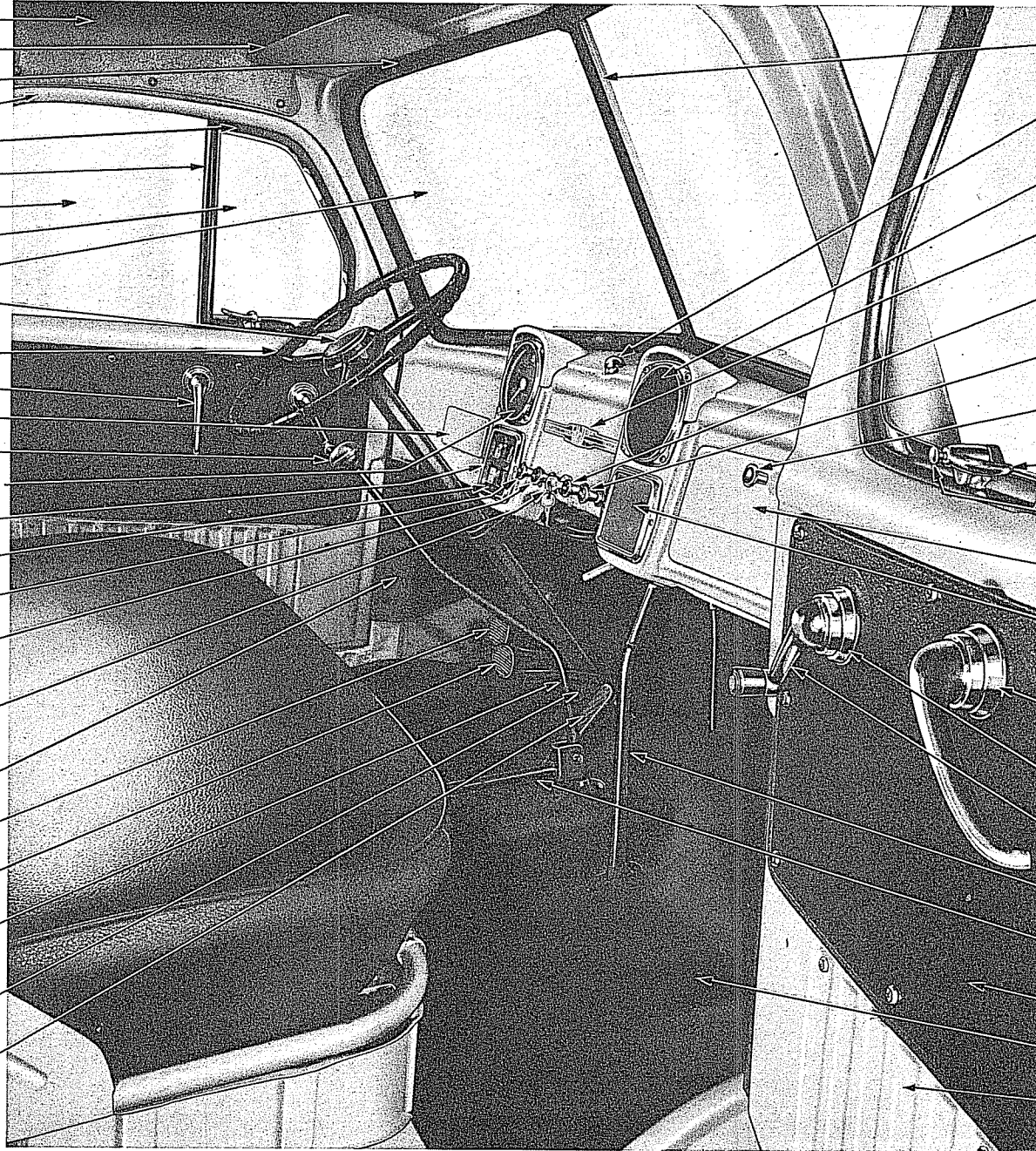
TAIL LAMP (PANEL) (EXPLODED VIEW)



REF. NO.	NAME	PART TYPE CODE	REF. NO.	NAME	PART TYPE CODE	REF. NO.	NAME	PART TYPE CODE
1	TRIM PANEL	23-89-10	19	ARM	23-67-5	37	COLLAR	23-31-119
2	BEZEL W/LENS	8-05-8	20	GLASS	8-37-410	38	BEZEL	8-37-90
3	WEATHERSTRIP	23-63-100	21	SPEEDOMETER	8-37-372	39	GLASS	8-37-162
4	GLASS	23-64-310	22	KNOB	23-67-194	40	BRACKET	19-31-1
5	GLASS	23-64-308	23	MOULDING	23-33-86	41	TRIM PANEL	23-91-6
6	TRIM PANEL	23-86-22	24	GRILLE	23-33-3	42	JACKET	19-14-1
7	BAR	23-64-6	25	KNOB	8-53-296	43	KNOB	21-30-6
8	HANDLE	23-14-39	26	KNOB	8-53-225	44	SEAT CUSHION	23-108-4
9	GLASS	23-64-306	27	KNOB	14-63-24	45	COVER	23-34-136
10	PANEL	23-103-3	28	KNOB	23-06-25	46	HANDLE	23-14-18
11	RING	8-33-4	29	KNOB	14-24-2	47	HANDLE	23-14-27
12	LEVER	21-30-2	30	DOOR	23-06-10	48	ESCUTCHEON	23-14-19
13	ROD	19-46-3	31	COVER	23-33-8	49	WHEEL	19-30-4
14	COVER	23-33-15	32	LEVER	4-08-1	50	SEAT BACK	23-108-12
15	MOULDING	23-22-145	33	PEDAL	8-52-457	51	GLASS	23-64-314
16	BAR	23-66-29	34	PEDAL	5-27-1	52	WEATHERSTRIP	23-63-112
17	GLASS	23-66-135	35	PEDAL	14-01-1			
18	BLADE PACKAGE	23-67-2	36	MAT	23-20-8			

19x5600A

- TRIM PANEL—23-86-22
- PANEL—23-103-3
- MOULDING—23-22-145
- DOOR—23-11-2
- FRAME—23-64-49
- BAR—23-64-6
- GLASS—23-64-308
- GLASS—23-64-306
- GLASS—23-66-135
- BUTTON—8-33-41
- STEERING WHEEL
19-30-4
- HANDLE—23-14-27
- COVER—23-33-15
- KNOB—21-30-6
- SPEEDOMETER—8-37-372
- BEZEL—8-37-90
- GLASS—8-37-162
- KNOB—8-53-296
- KNOB—8-53-225
- CYLINDER AND KEYS
PACKAGE—8-35-115
- TRIM PANEL—23-91-6
- PEDAL—6-38-1
- PEDAL—5-27-1
- LEVER—21-30-2
- COLLAR—23-31-119
- PEDAL—14-01-1

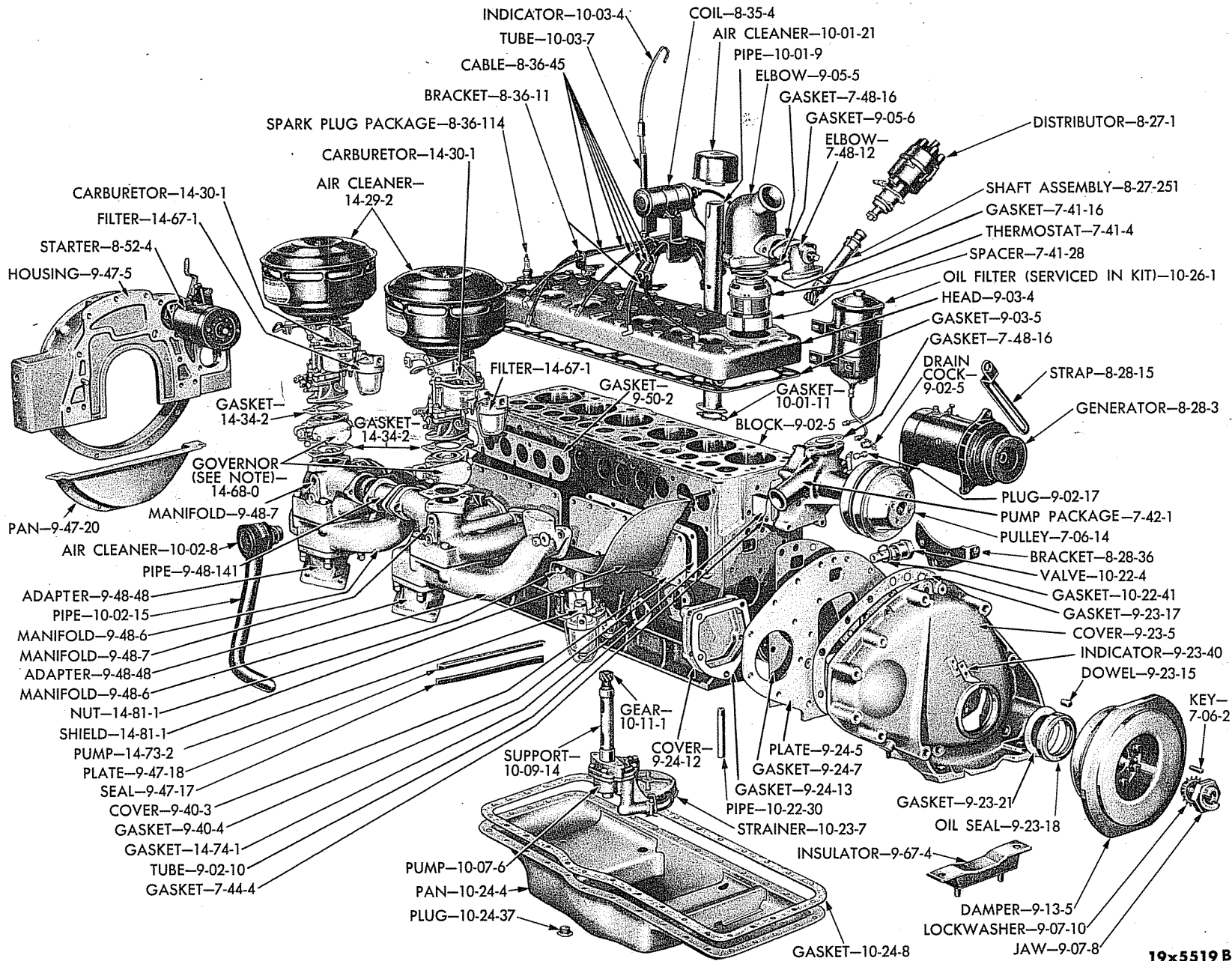


- BAR—23-66-29
- KNOB—23-67-194
- GRILLE—23-33-3
- MOULDING—23-33-86
- KNOB—14-63-24
- KNOB—14-24-2
- KNOB—23-06-25
- HANDLE—23-14-39
- BUTTON—SERVICED
IN PACKAGE—23-14-53
- DOOR—23-06-10
- COVER—23-33-8
- ESCUTCHEON—23-14-19
- ESCUTCHEON—23-14-19
- HANDLE—23-14-18
- LEVER—4-08-1
- ROD—21-30-163
- TRIM PANEL—23-92-5
- MAT—23-20-8
- COVER—23-34-136

19x5632A

Plate 8-16

DELUXE CAB (CAB-OVER-ENGINE) (B-3 and B-4) (INTERIOR VIEW)

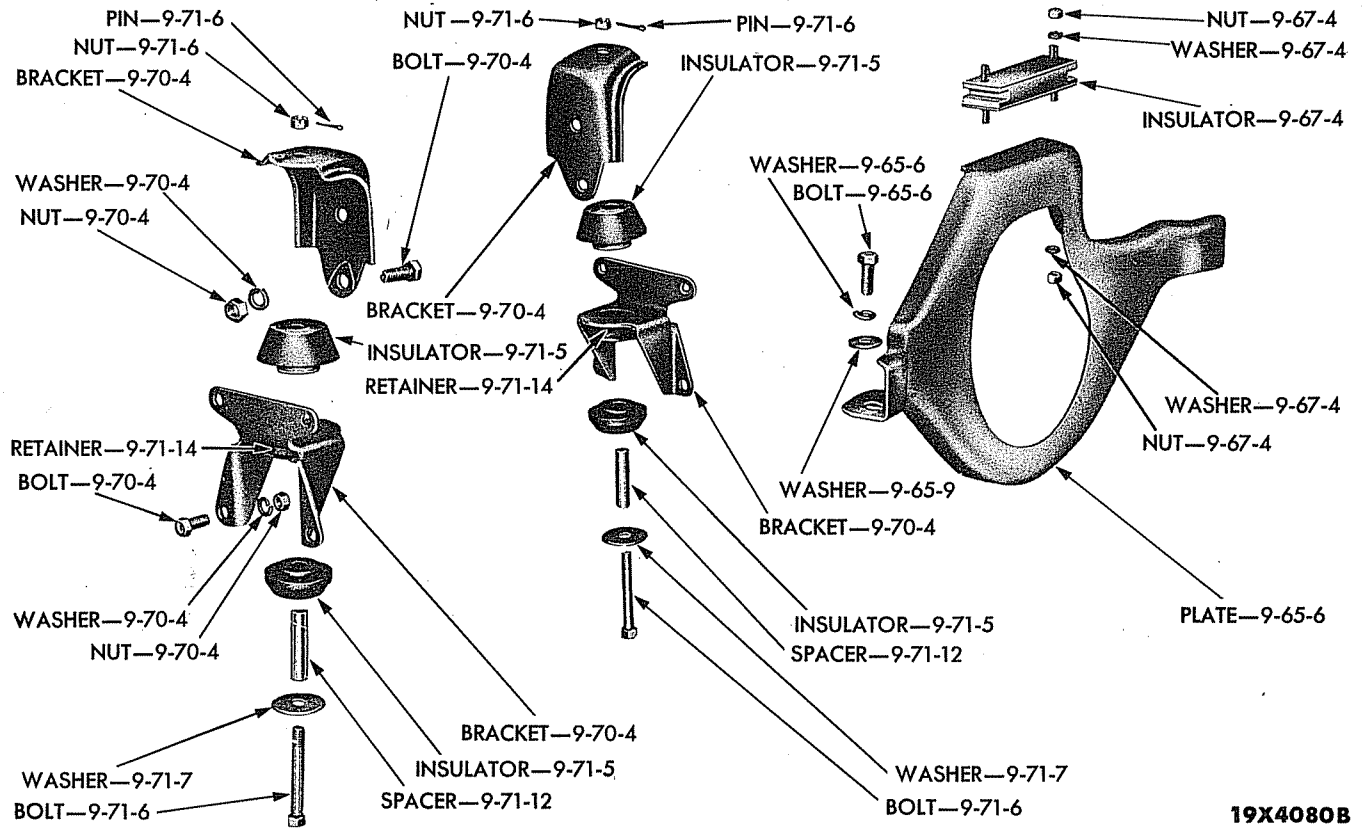


GROUP 9 - ENGINE

Plate 9-1

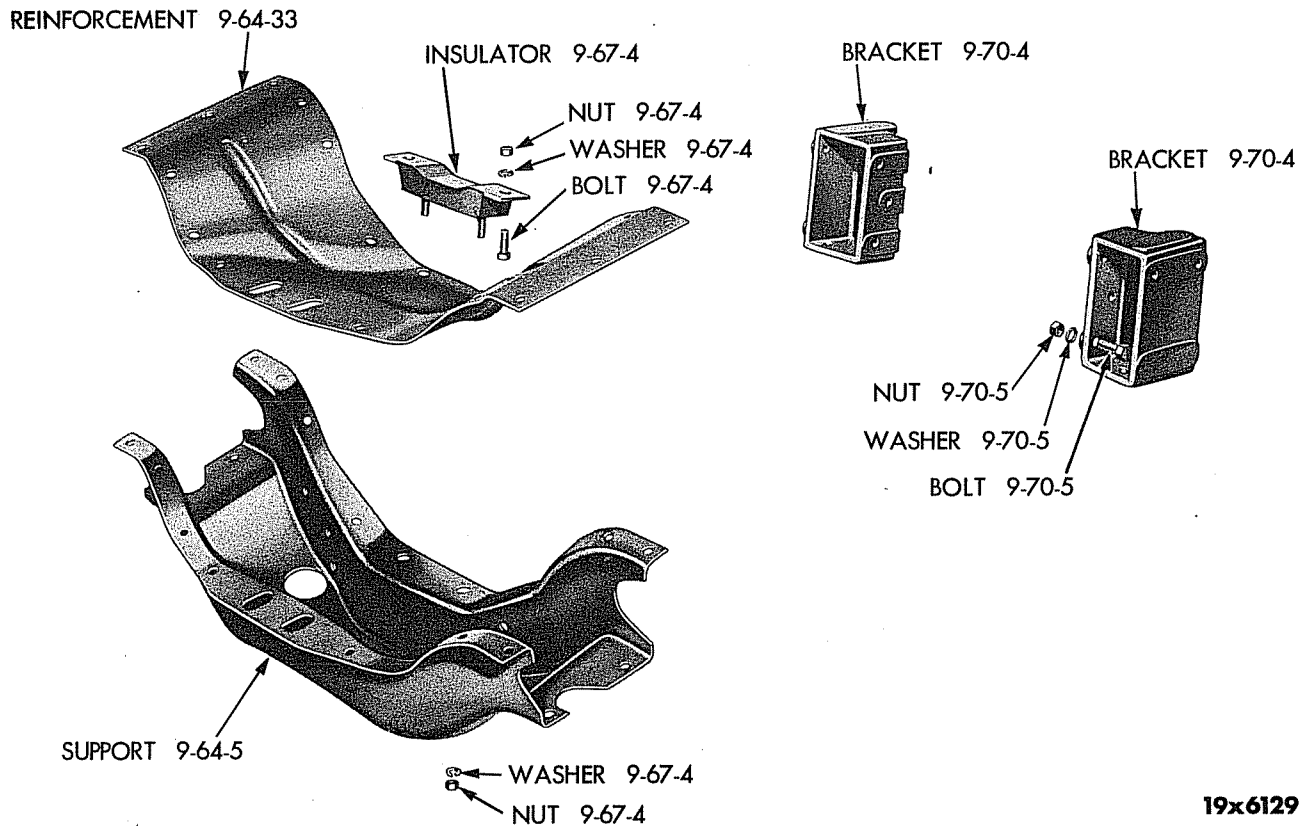
ENGINE EXTERNAL PARTS (R, T, V AND Y) (EXPLODED VIEW)

19x5519 B



19X4080B

Plate 9-3 ENGINE FRONT AND REAR SUPPORTS (1/2, 3/4 and 1 TON) (EXPLODED VIEW)



19x6129

Plate 9-4 ENGINE FRONT AND REAR SUPPORTS (R, T, V AND Y) (EXPLODED VIEW)

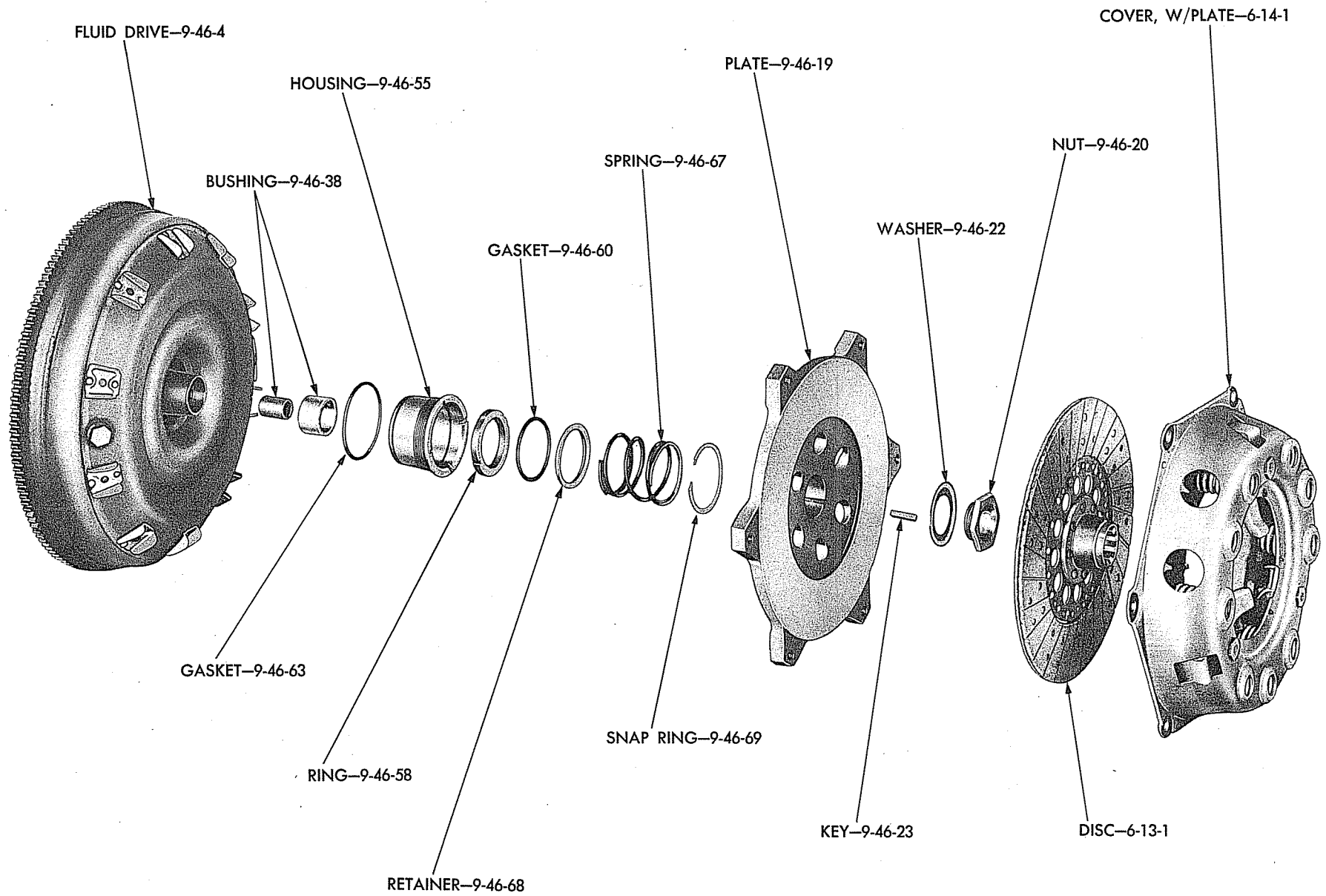


Plate 9-5

FLUID DRIVE (EXPLODED VIEW)

19x6124

GROUP 10 - ENGINE OILING

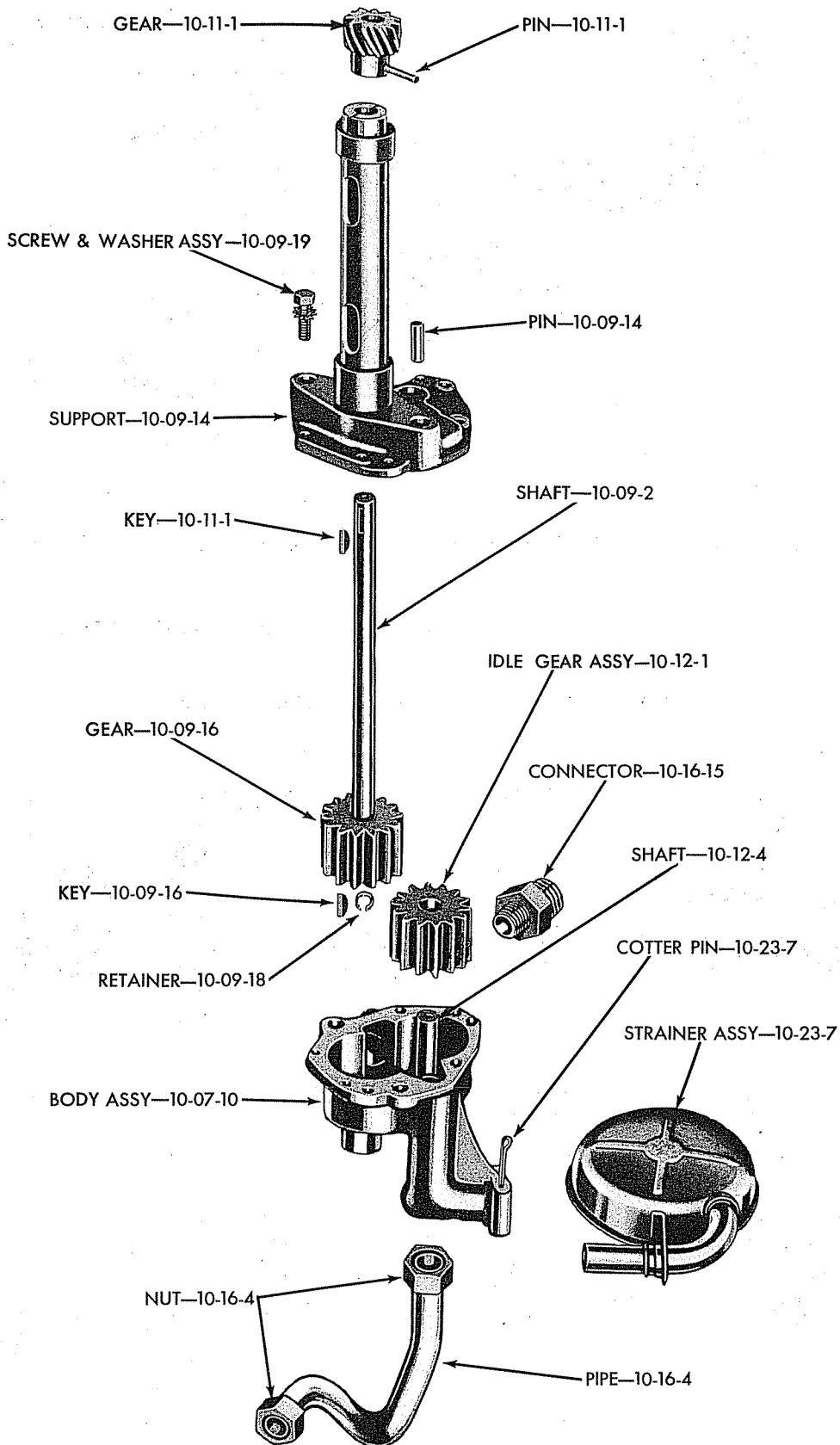
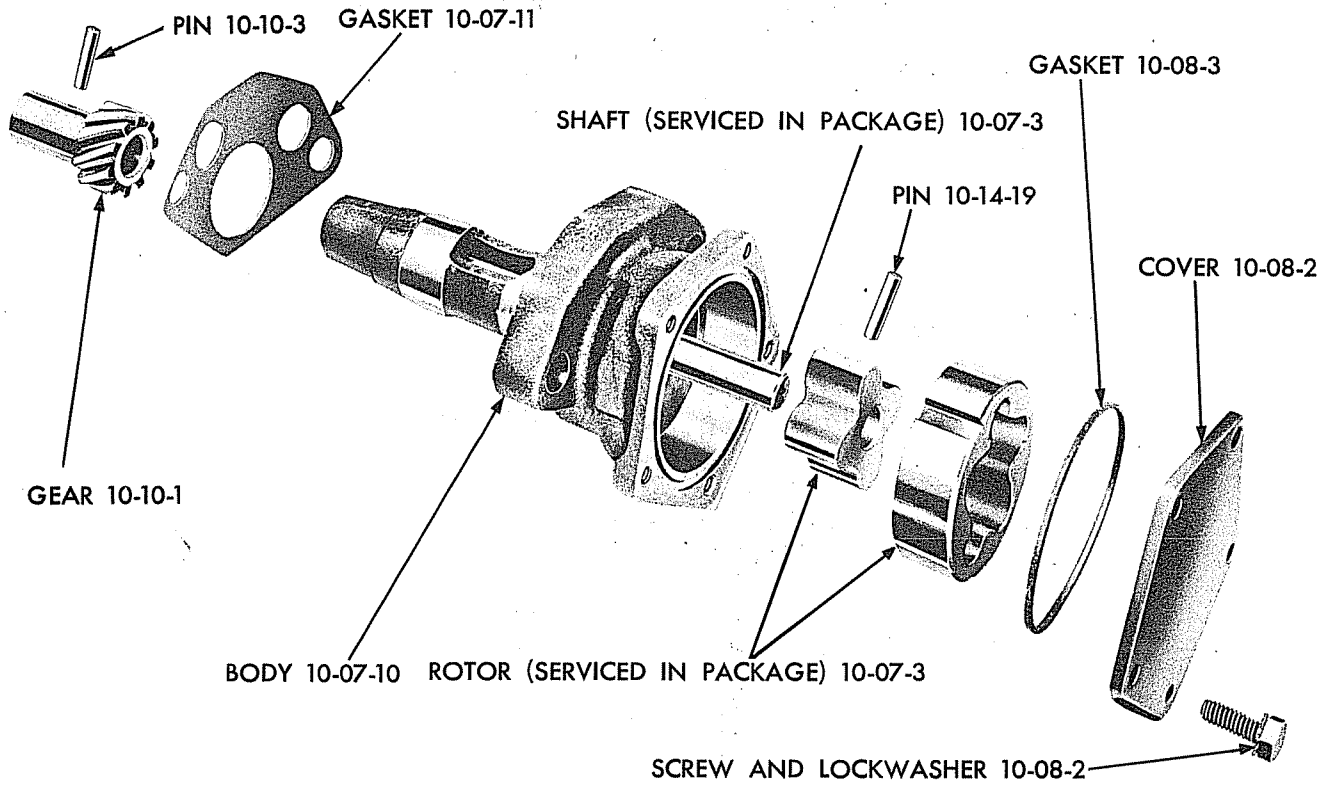


Plate 10-1

OIL PUMP (R, T, V AND Y) (EXPLODED VIEW)

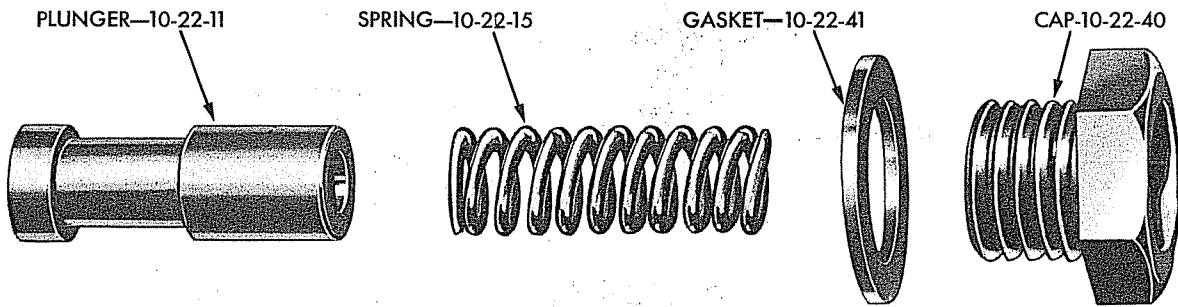
19X5634



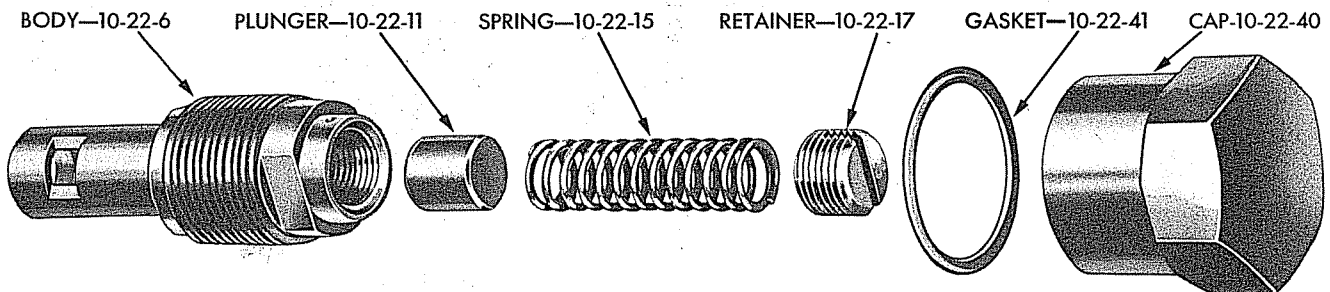
19 X 6003

Plate 10-2

OIL PUMP (EXCEPT R, T, V AND Y) (EXPLODED VIEW)



Except—R, T, V and Y—MODELS

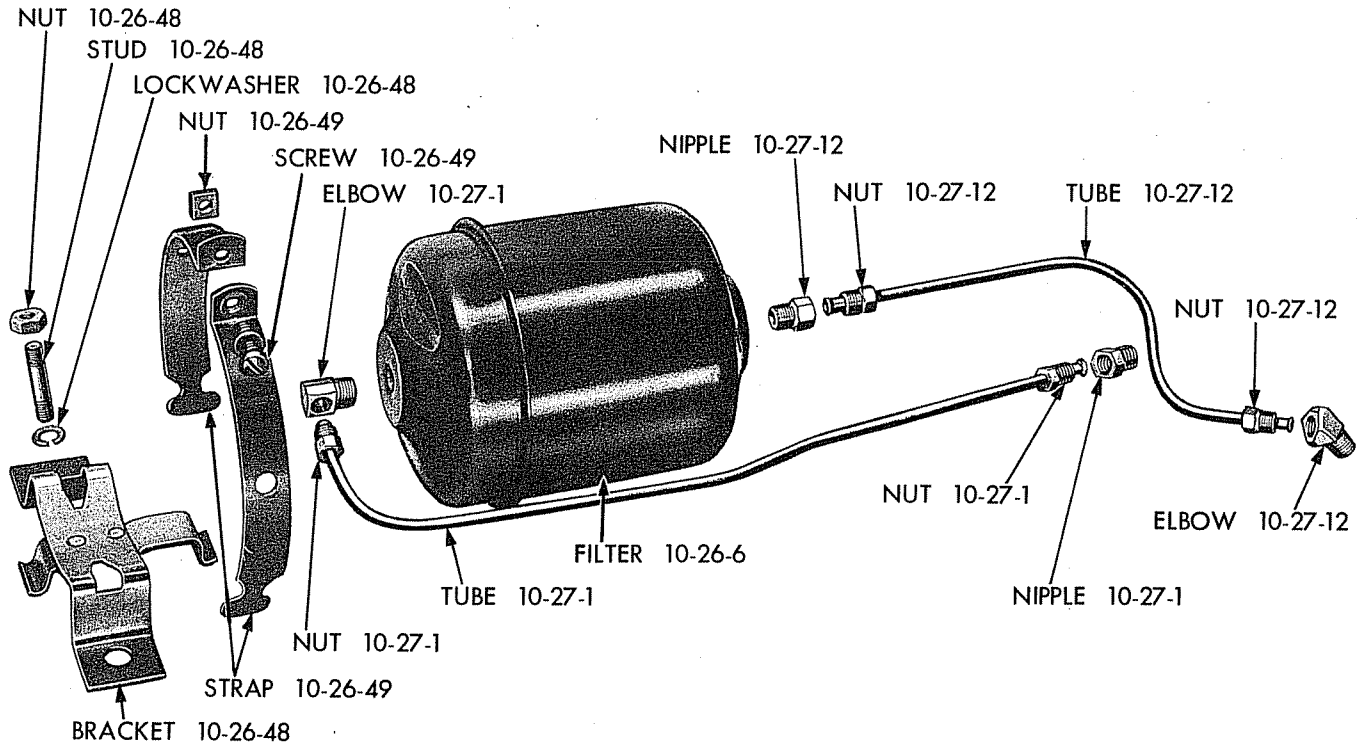


R, T, V and Y—MODELS

19X5629

Plate 10-3

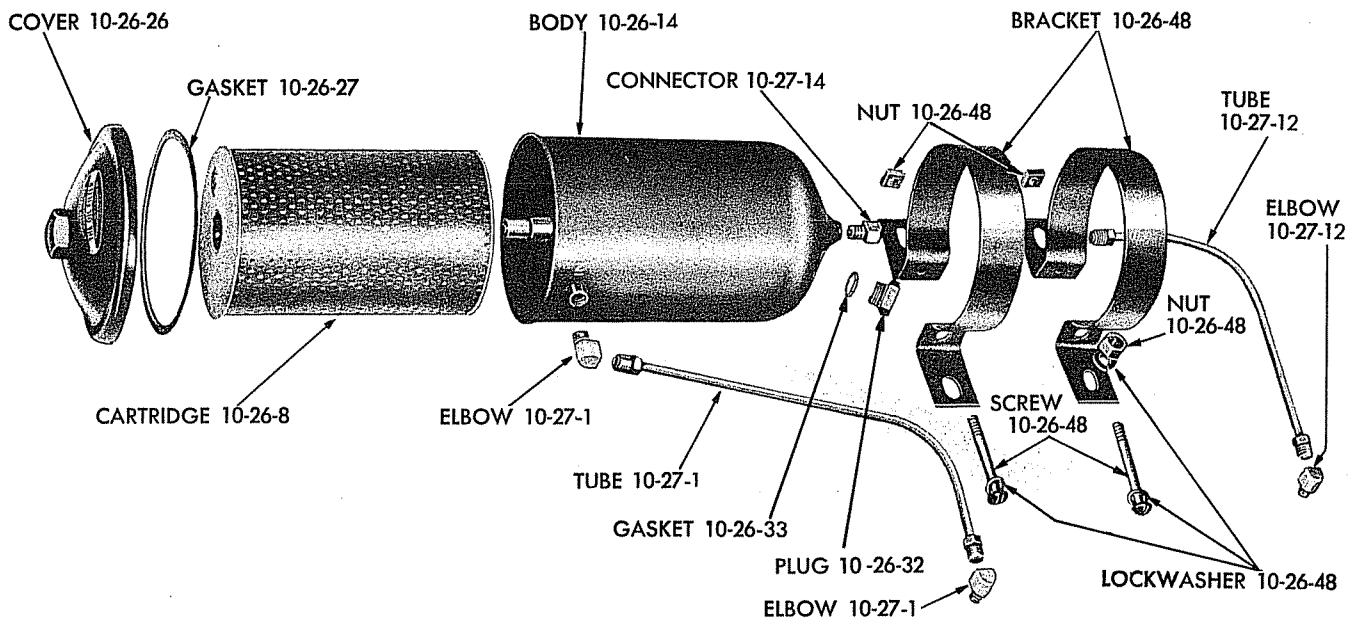
OIL PRESSURE RELIEF VALVE (EXPLODED VIEW)



19x6533

Plate 10-4

OIL FILTER - SEALED CAN TYPE



19X3232D

Plate 10-5 OIL FILTER - (R, T, V, and Y) HEAVY DUTY REPLACEABLE CARTRIDGE TYPE

GROUP 11 - EXHAUST

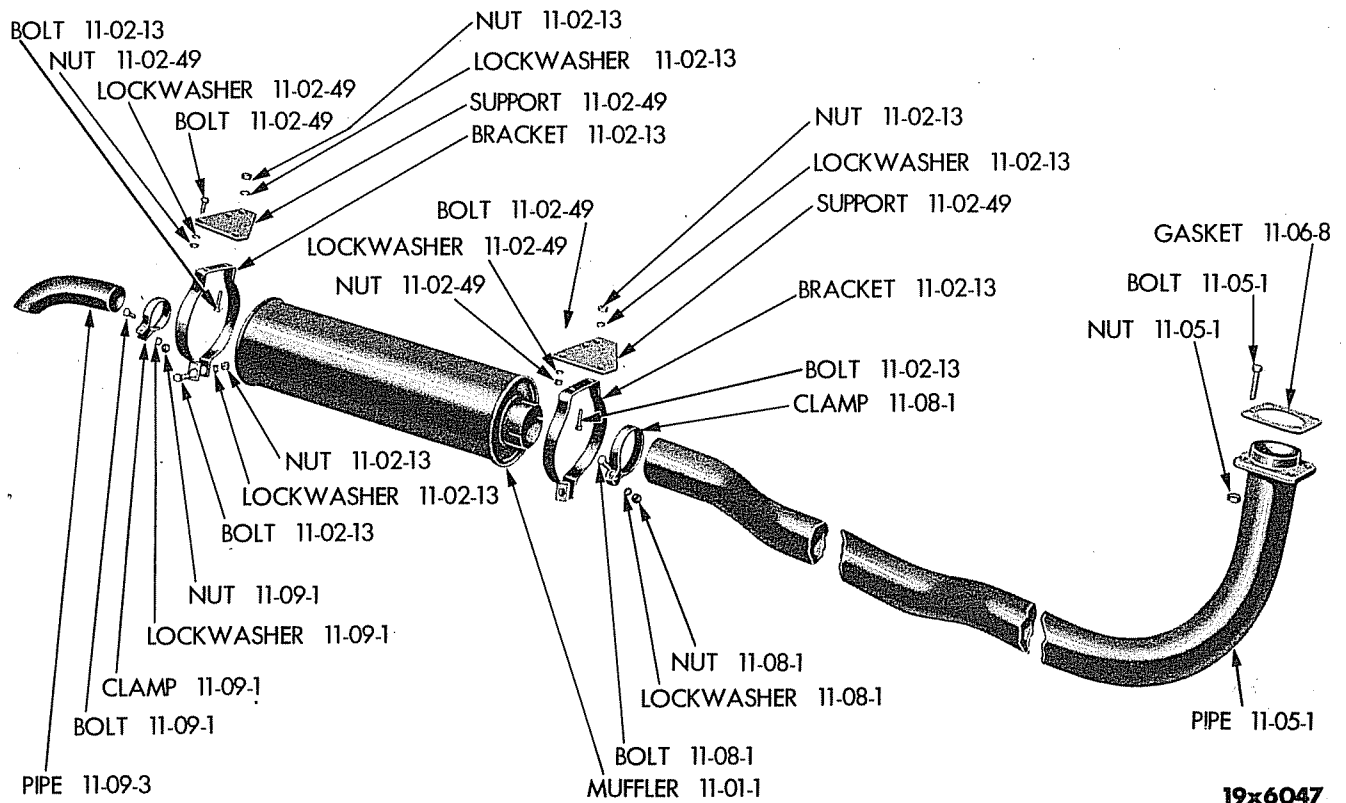


Plate 11-1

EXHAUST SYSTEM (EXPLODED VIEW)

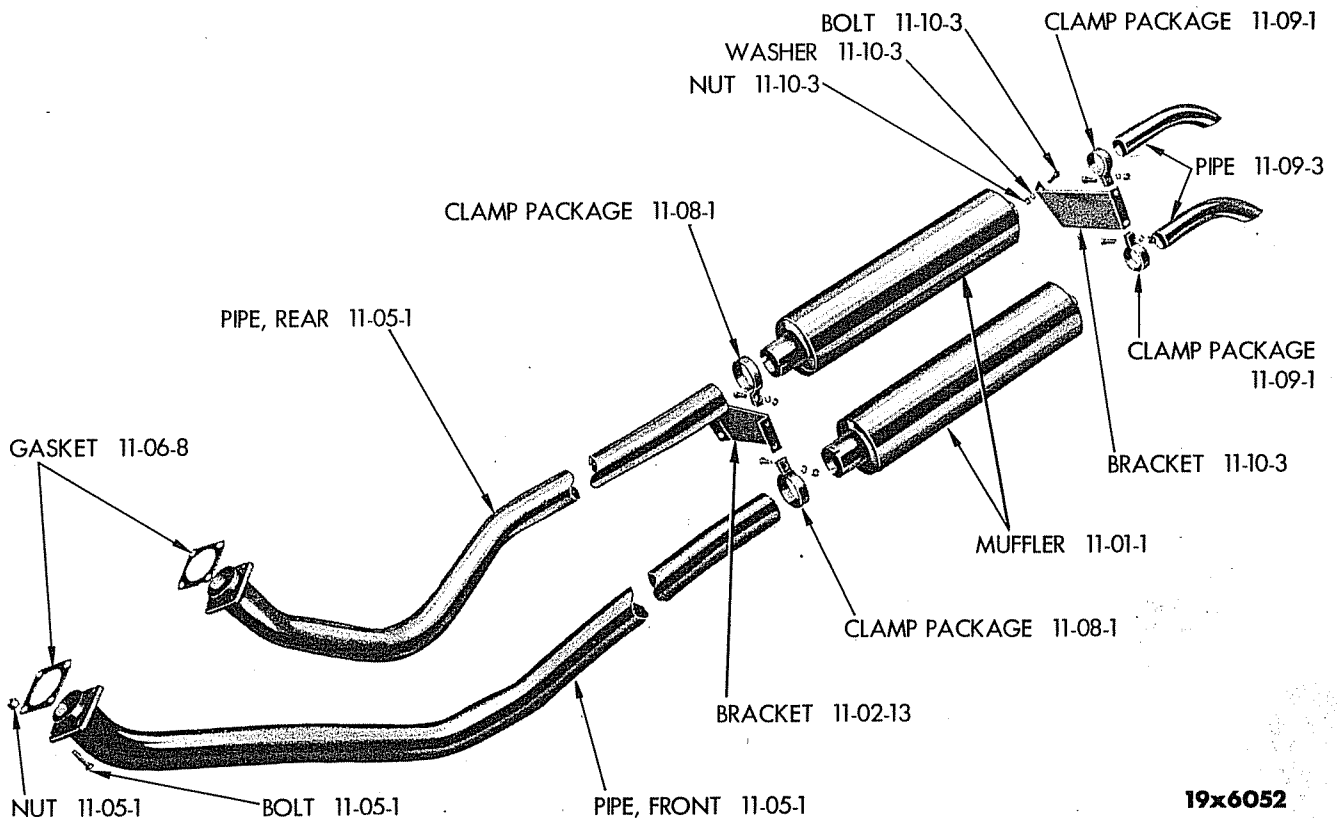


Plate 11-2

EXHAUST SYSTEM (DUAL) (EXPLODED VIEW)

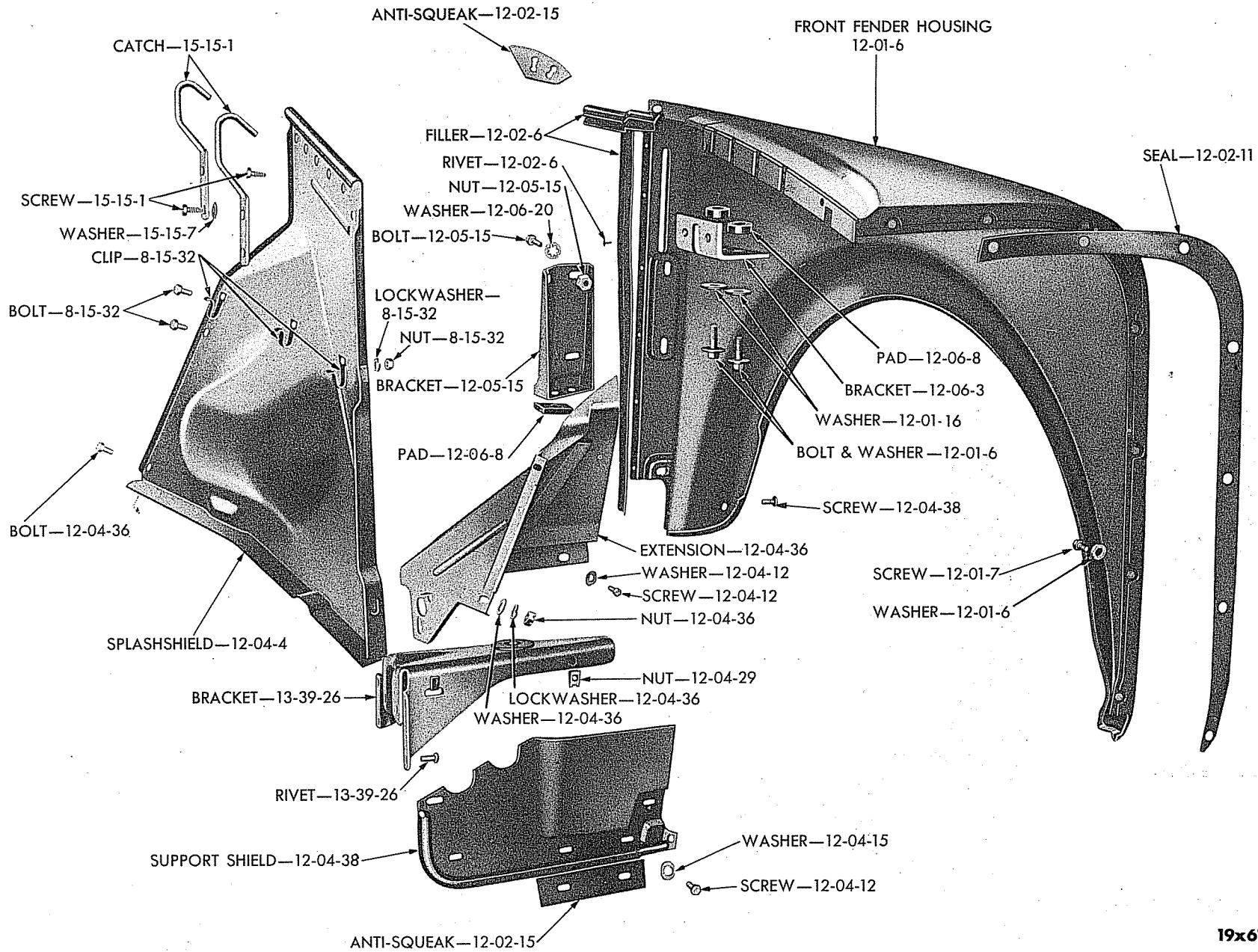


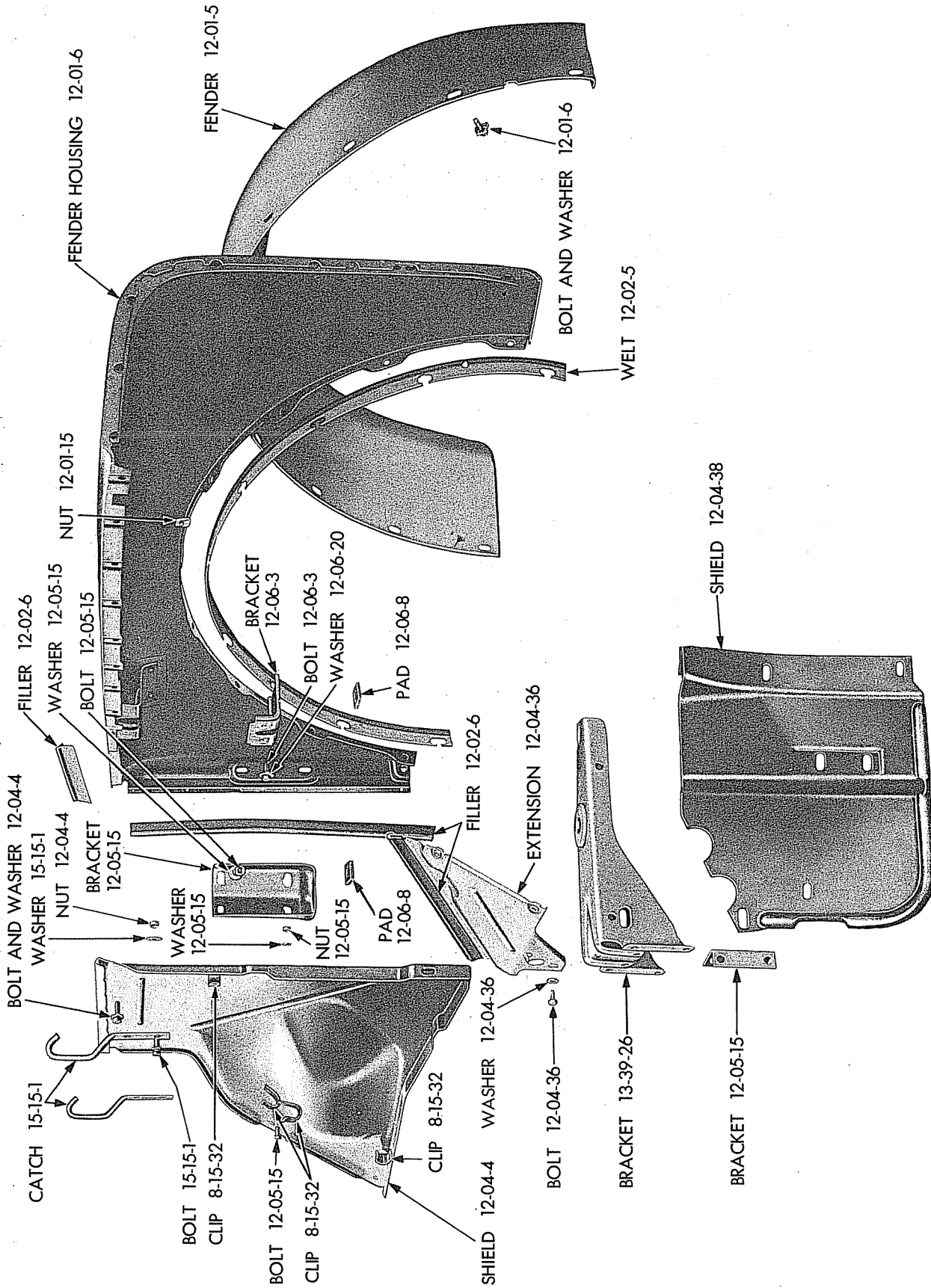
Plate 12-1

FRONT FENDER HOUSING AND SHIELDS (B, C AND D) (EXPLODED VIEW)

19x6144

GROUP 12 - FENDERS AND SHEET METAL

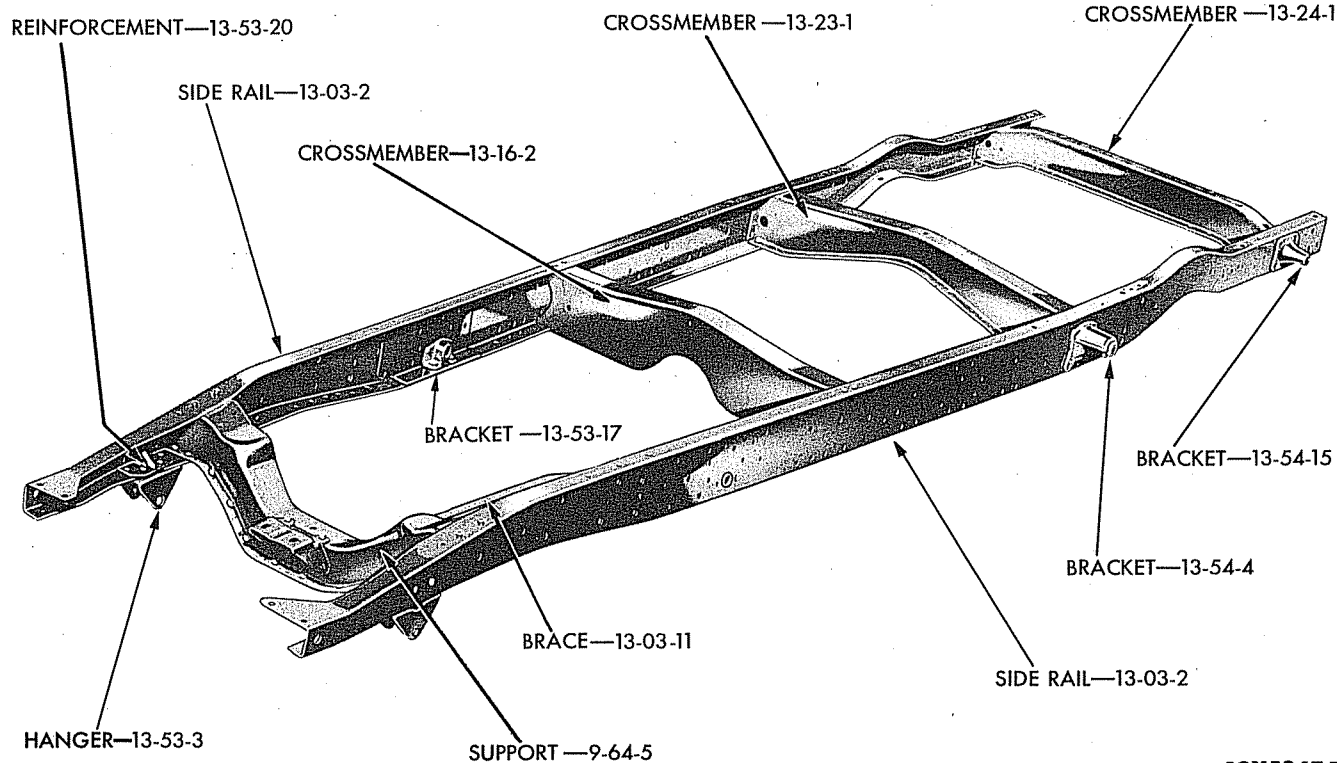
19x6107



FRONT FENDER AND SHIELDS (EXCEPT B, C AND D) (EXPLODED VIEW)

Plate 12-2

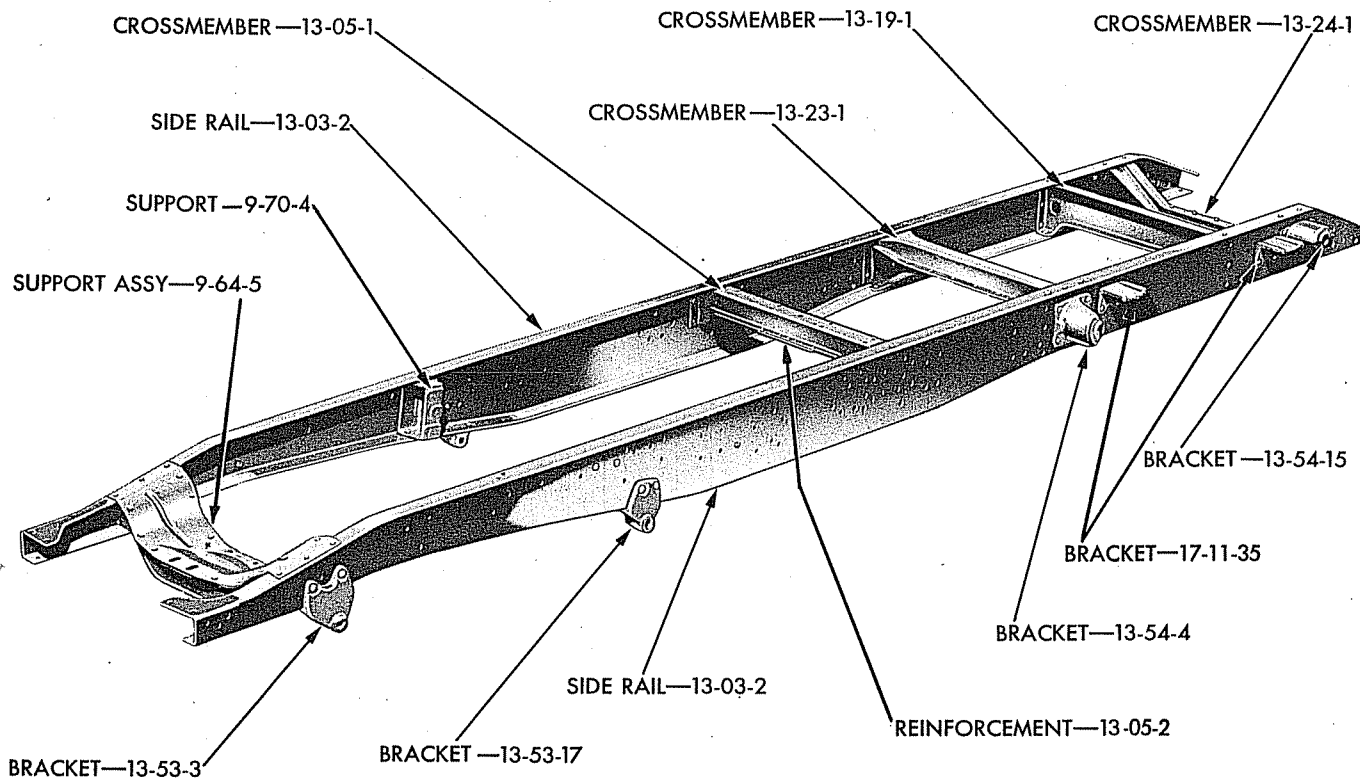
GROUP 13 - FRAME



19X5347 B

Plate 13-1

FRAME ASSEMBLY (1/2 and 3/4 TON)

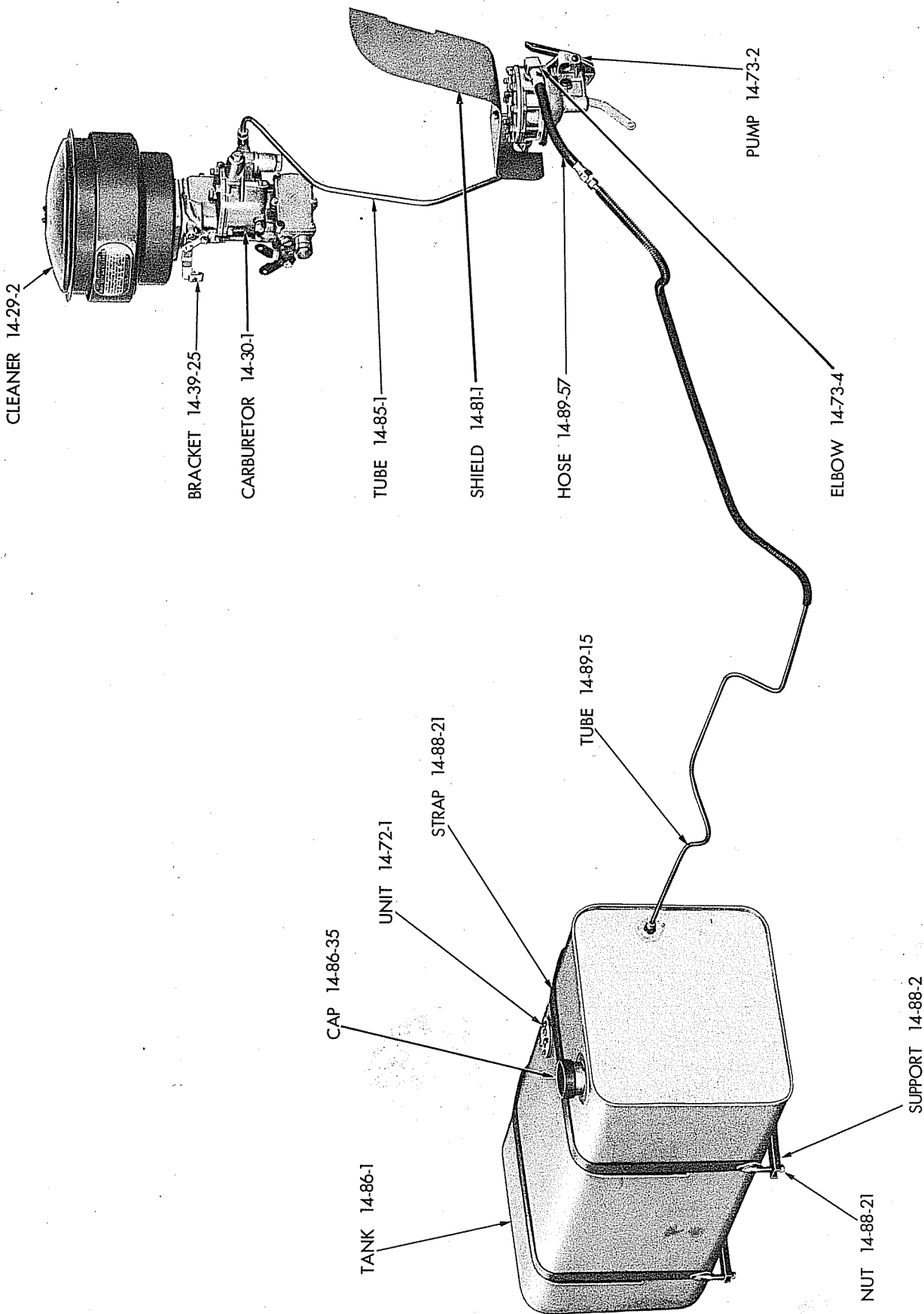


19X5346

Plate 13-2

FRAME ASSEMBLY (3 TON)

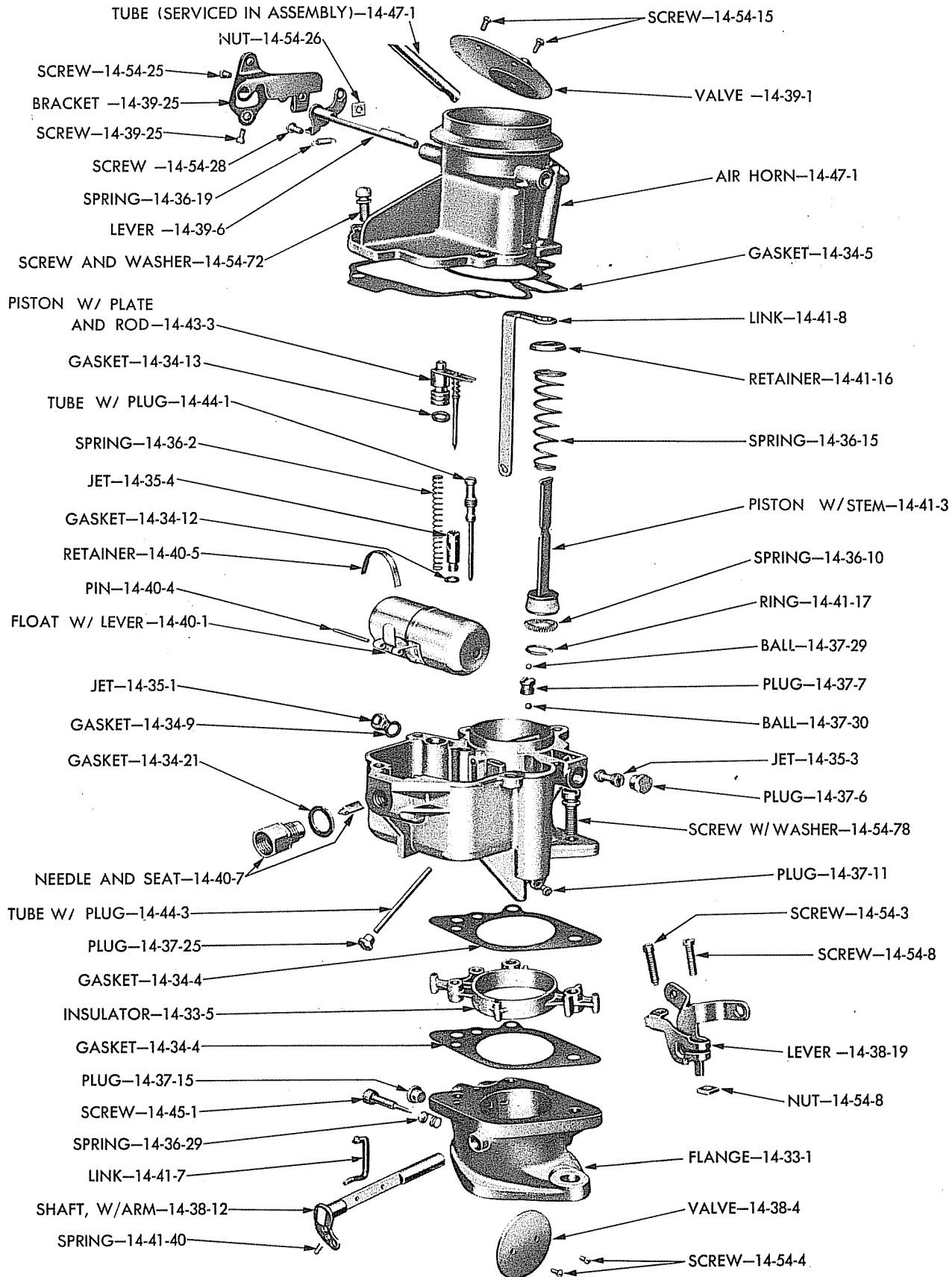
GROUP 14 - FUEL



19x6086

FUEL SYSTEM

Plate 14-1



19x6119

Plate 14-2 CARBURETOR (TYPICAL OF 1317 256, 1317 258 and 1317 259) (EXPLODED VIEW)

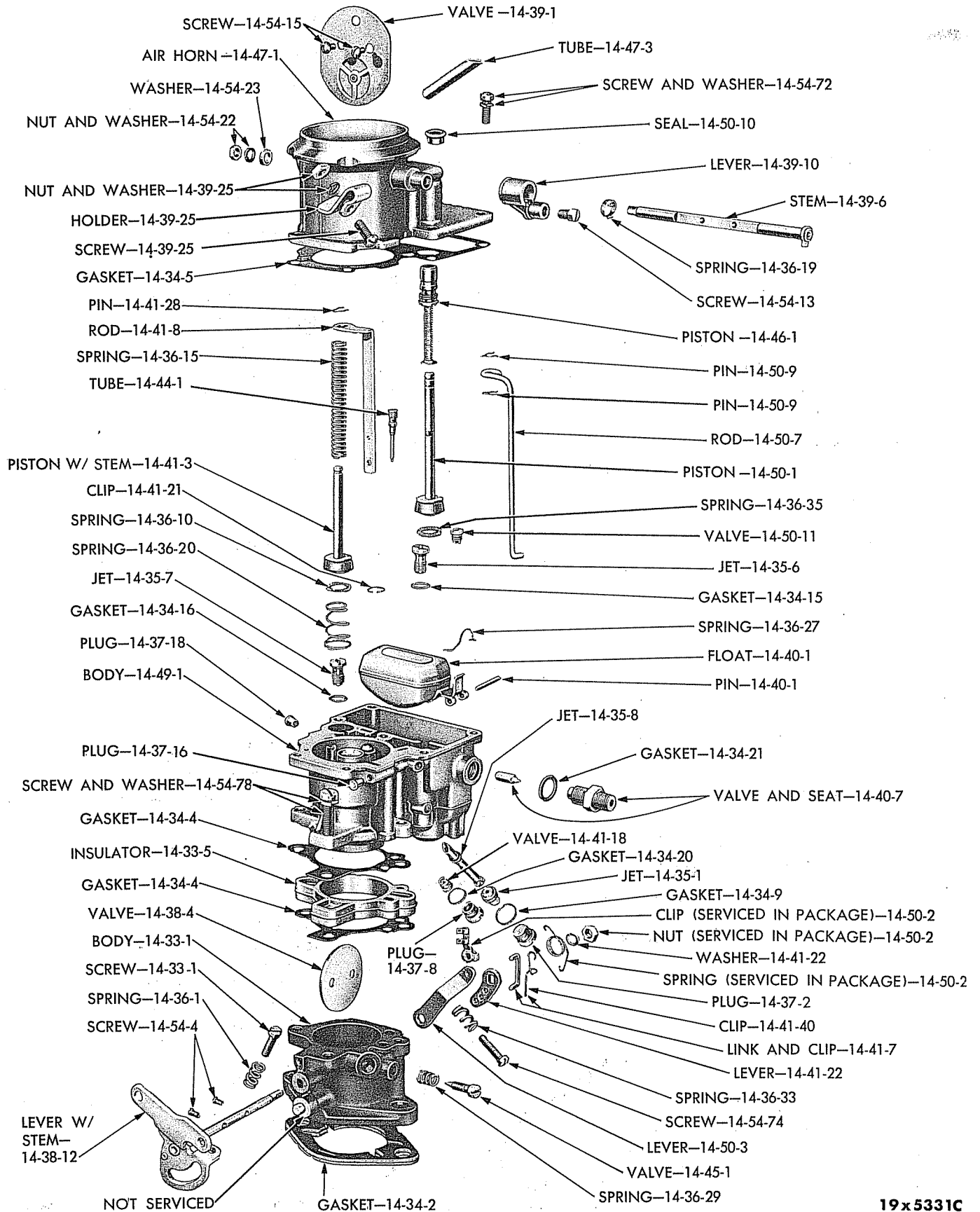
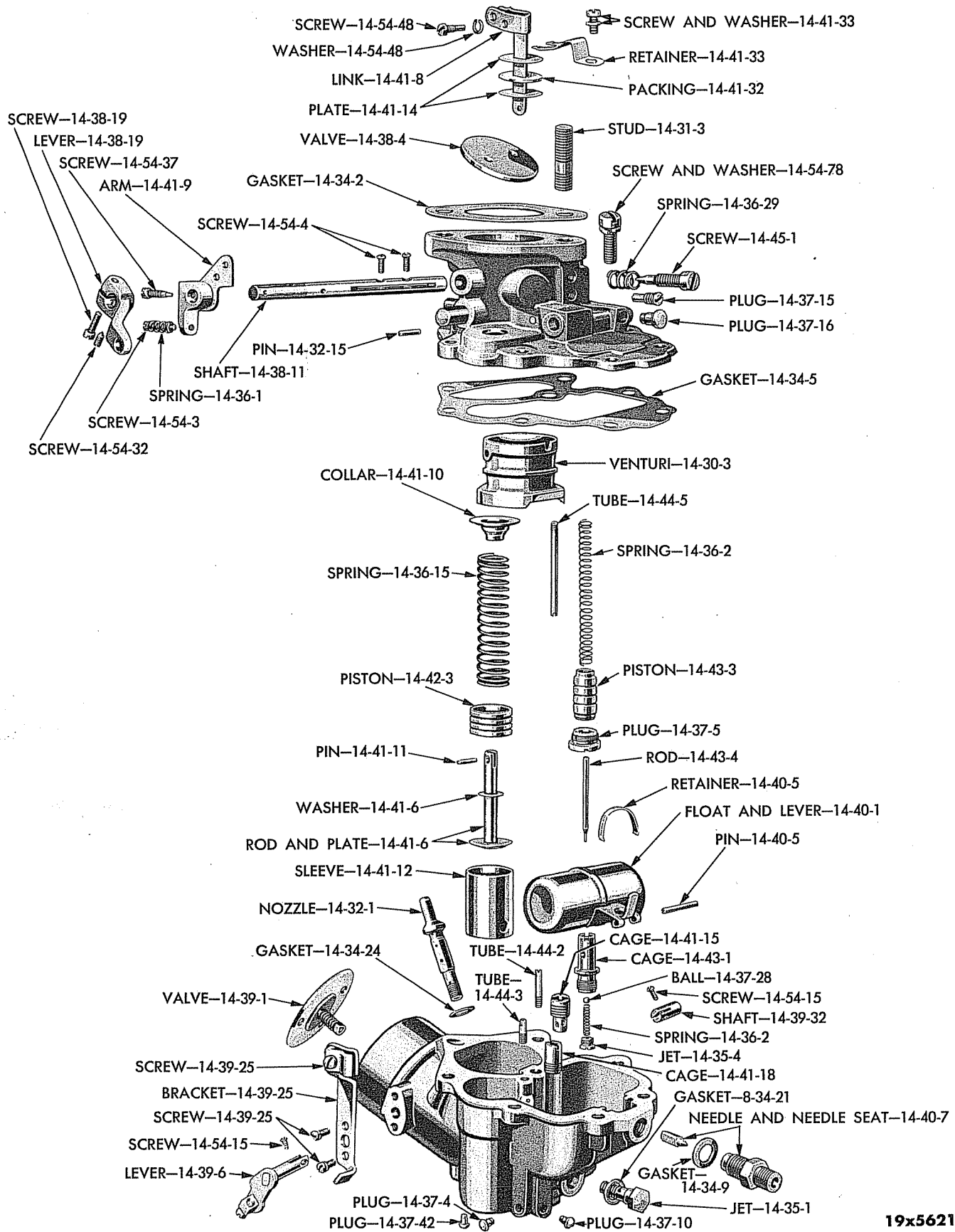


Plate 14-3

CARBURETOR (TYPICAL OF 1317 260 and 1317 261) (EXPLODED VIEW)

19x5331C



19x5621

Plate 14-4

CARBURETOR (UP DRAFT) (CAB-OVER-ENGINE) (EXPLODED VIEW)

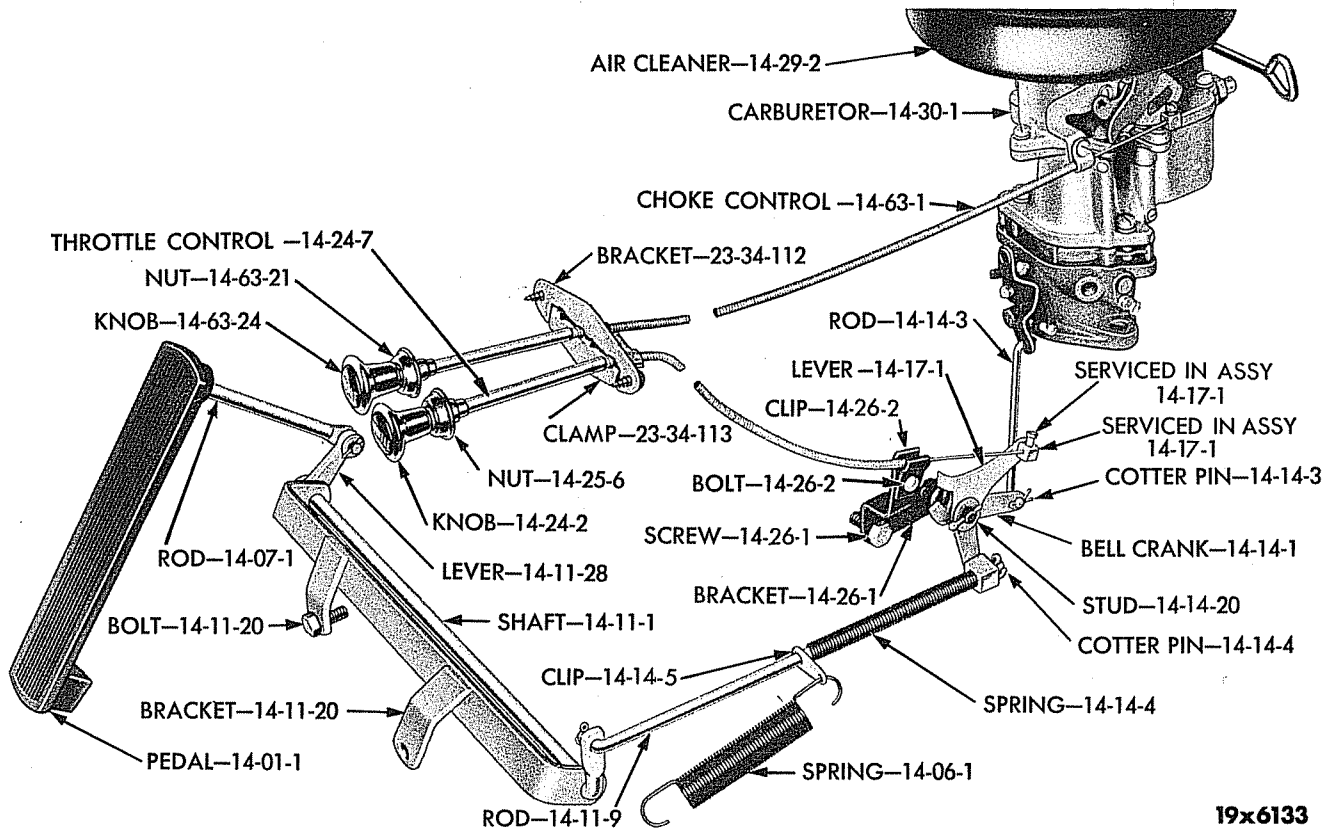


Plate 14-5

THROTTLE CONTROL LINKAGE

19x6133

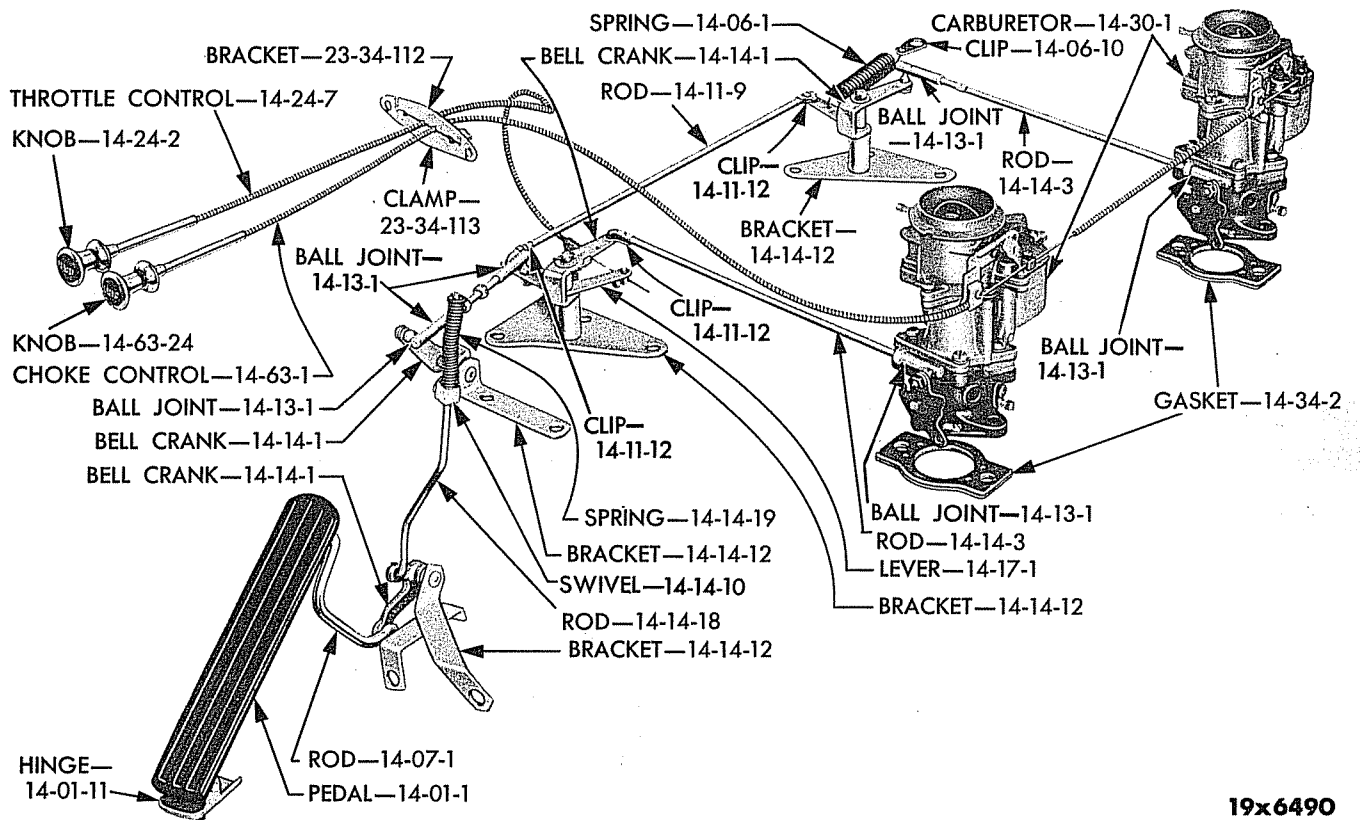
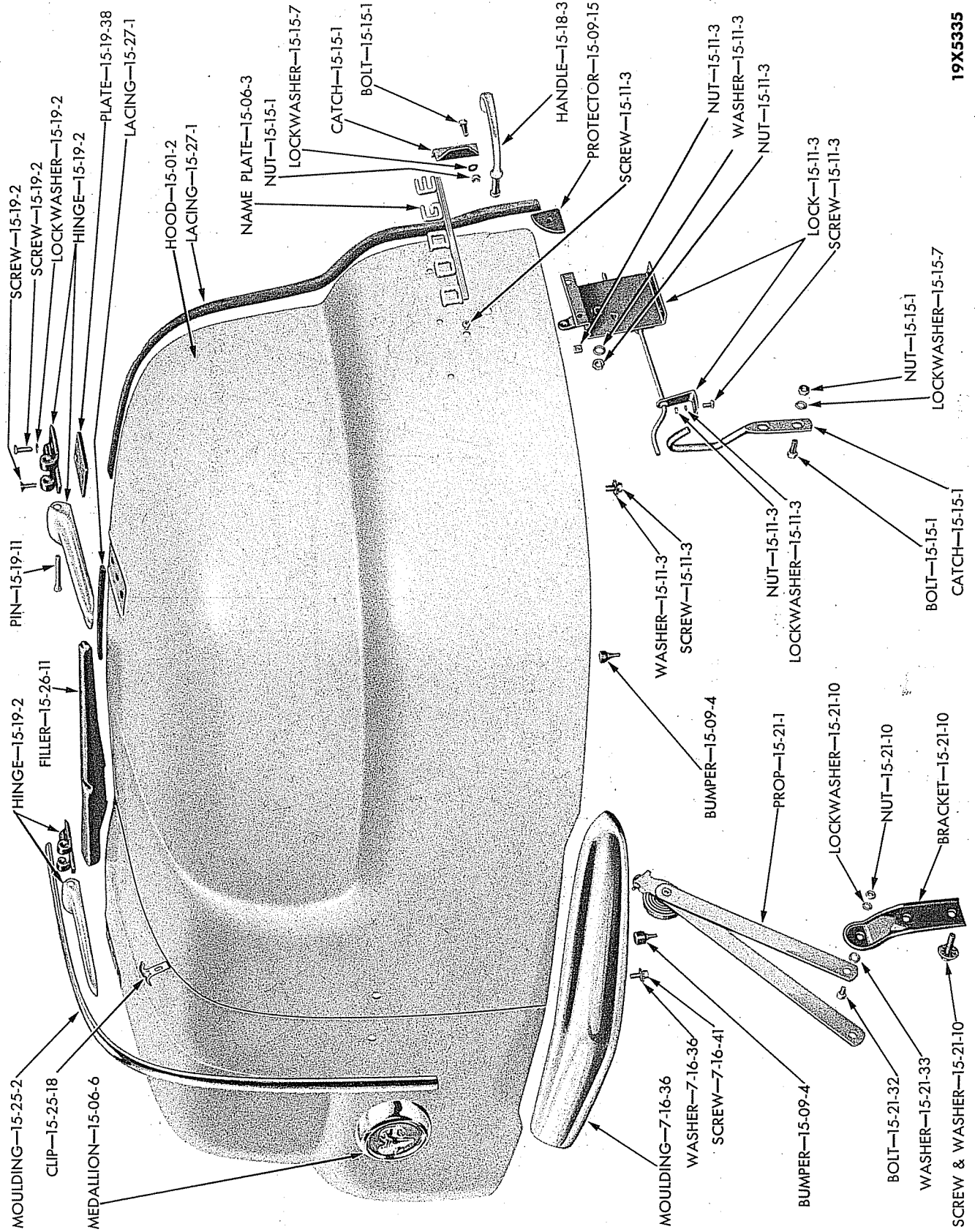


Plate 14-6

DUAL CARBURETOR THROTTLE CONTROL LINKAGE (EXCEPT B-4-K)

19x6490

GROUP 15 - HOOD

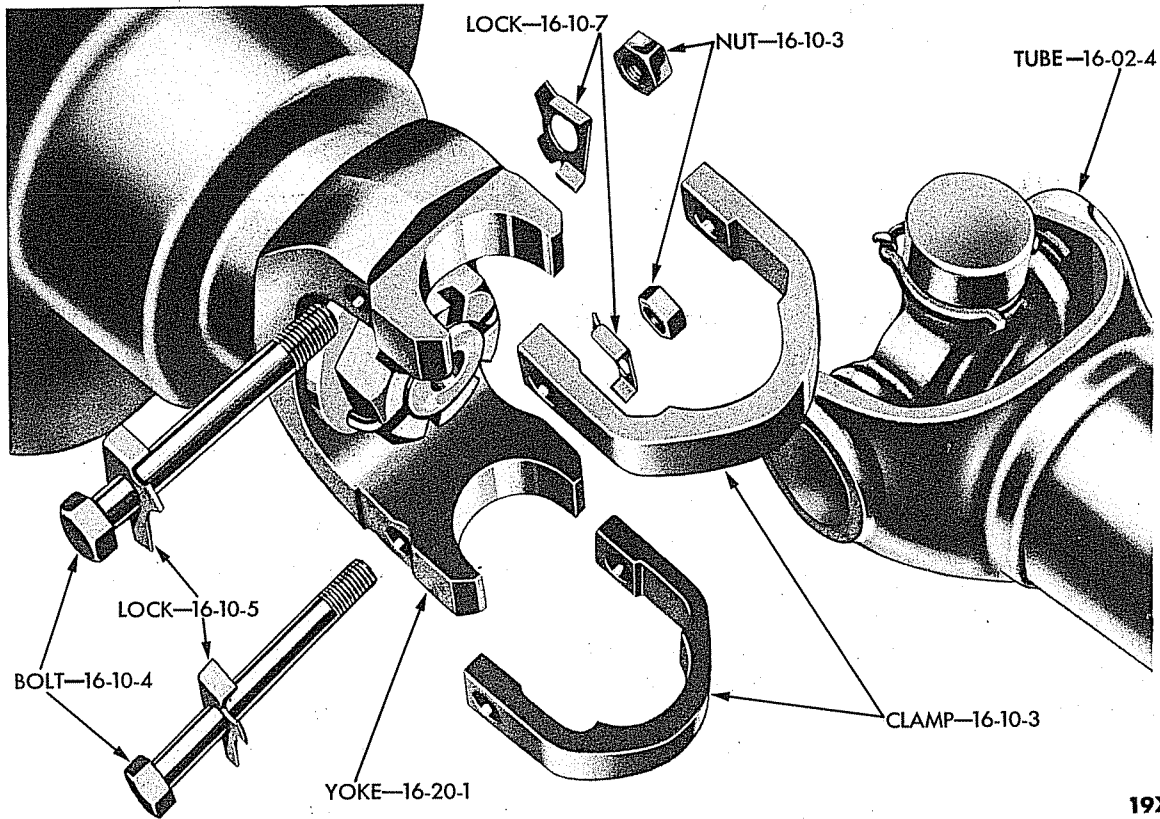


19X5335

HOOD (CAB-OVER-ENGINE) (EXPLODED VIEW)

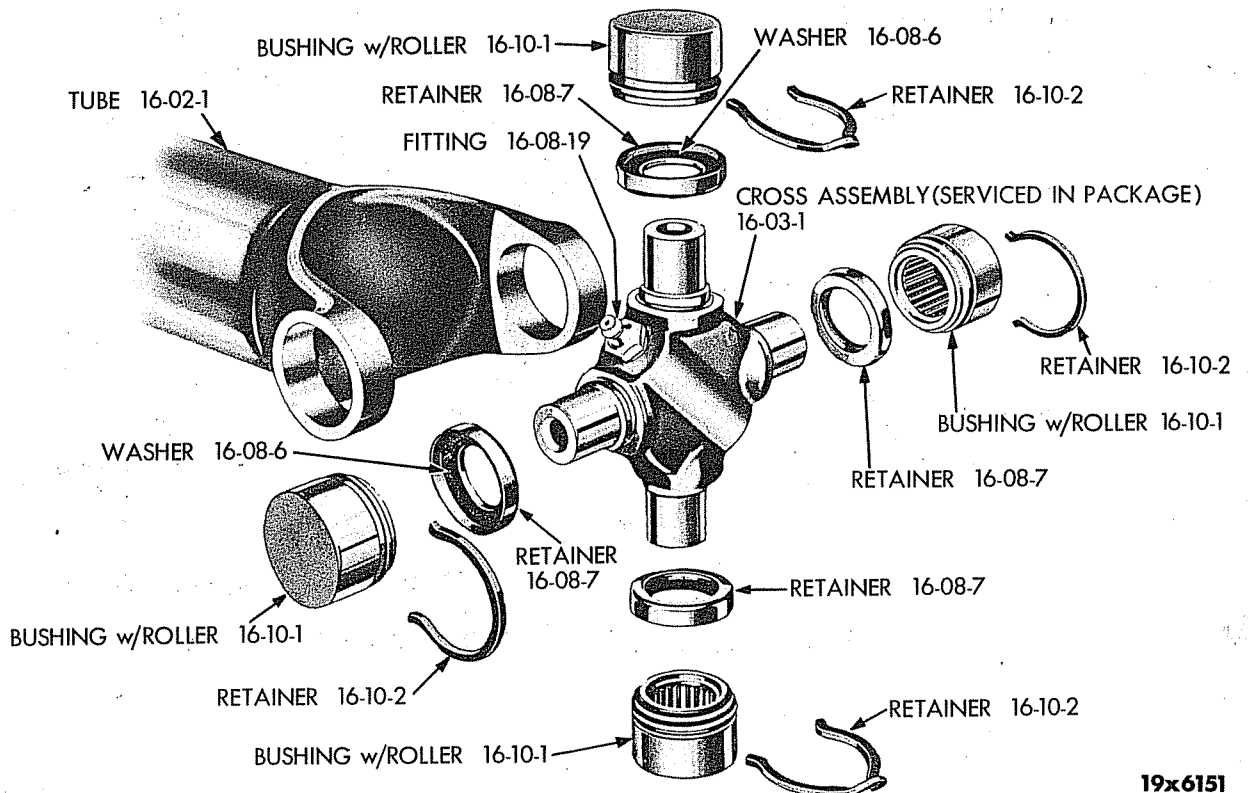
Plate 15-1

GROUP 16 - PROPELLER SHAFT AND UNIVERSAL JOINT



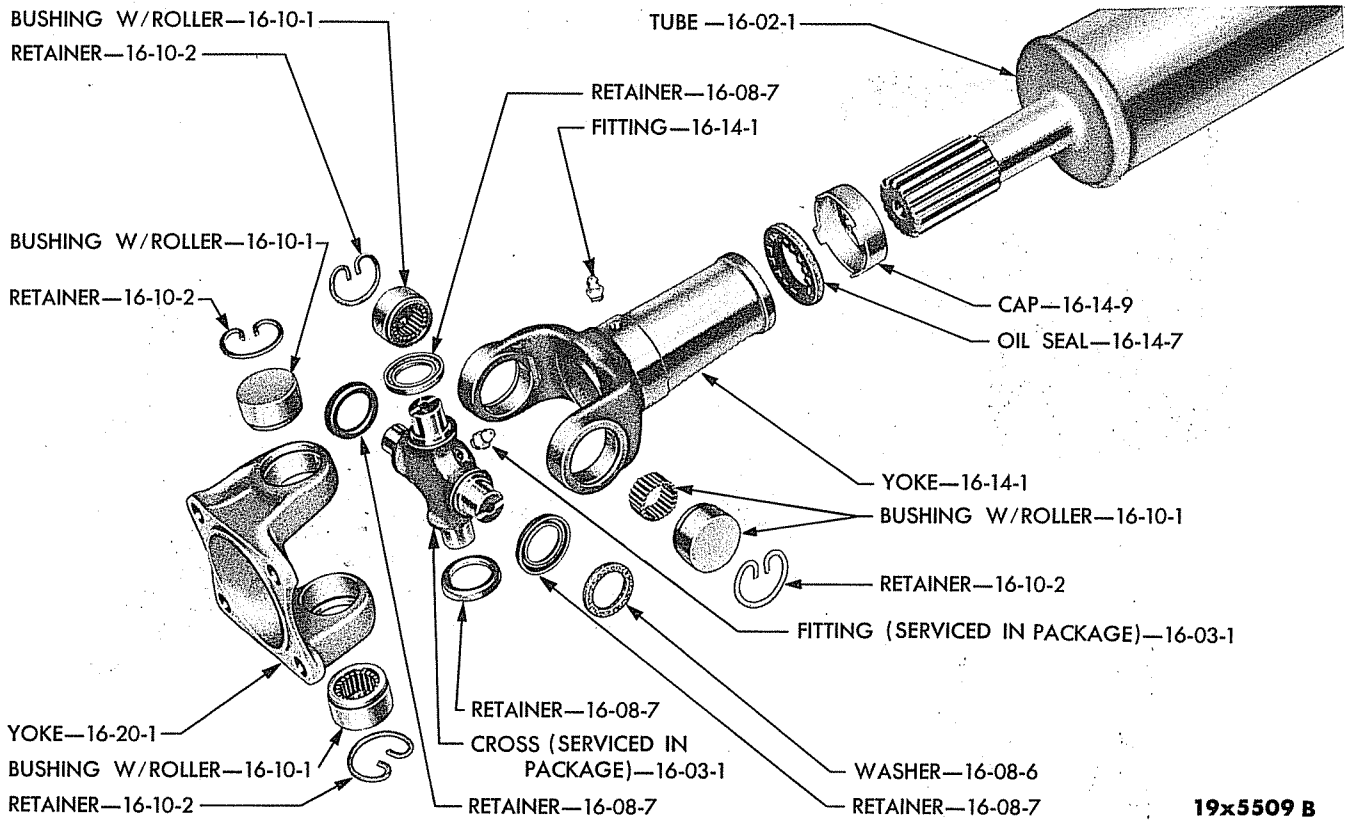
19X5345

Plate 16-1 UNIVERSAL JOINT (AXLE-END) (D, J, JM, K, KM) (EXPLODED VIEW)



19x6151

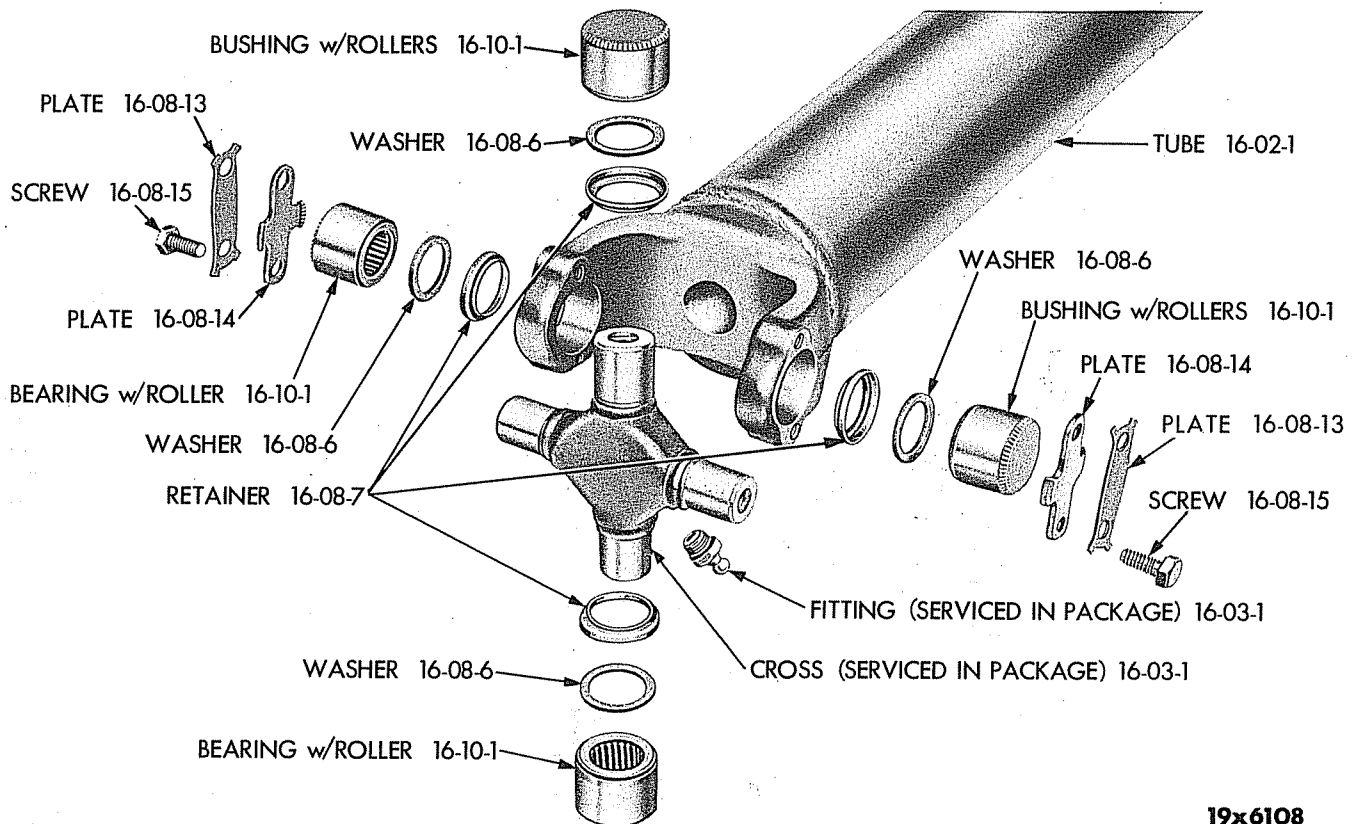
Plate 16-2 UNIVERSAL JOINT (D, J, JM, K, KM) (EXPLODED VIEW)



19x5509 B

Plate 16-3

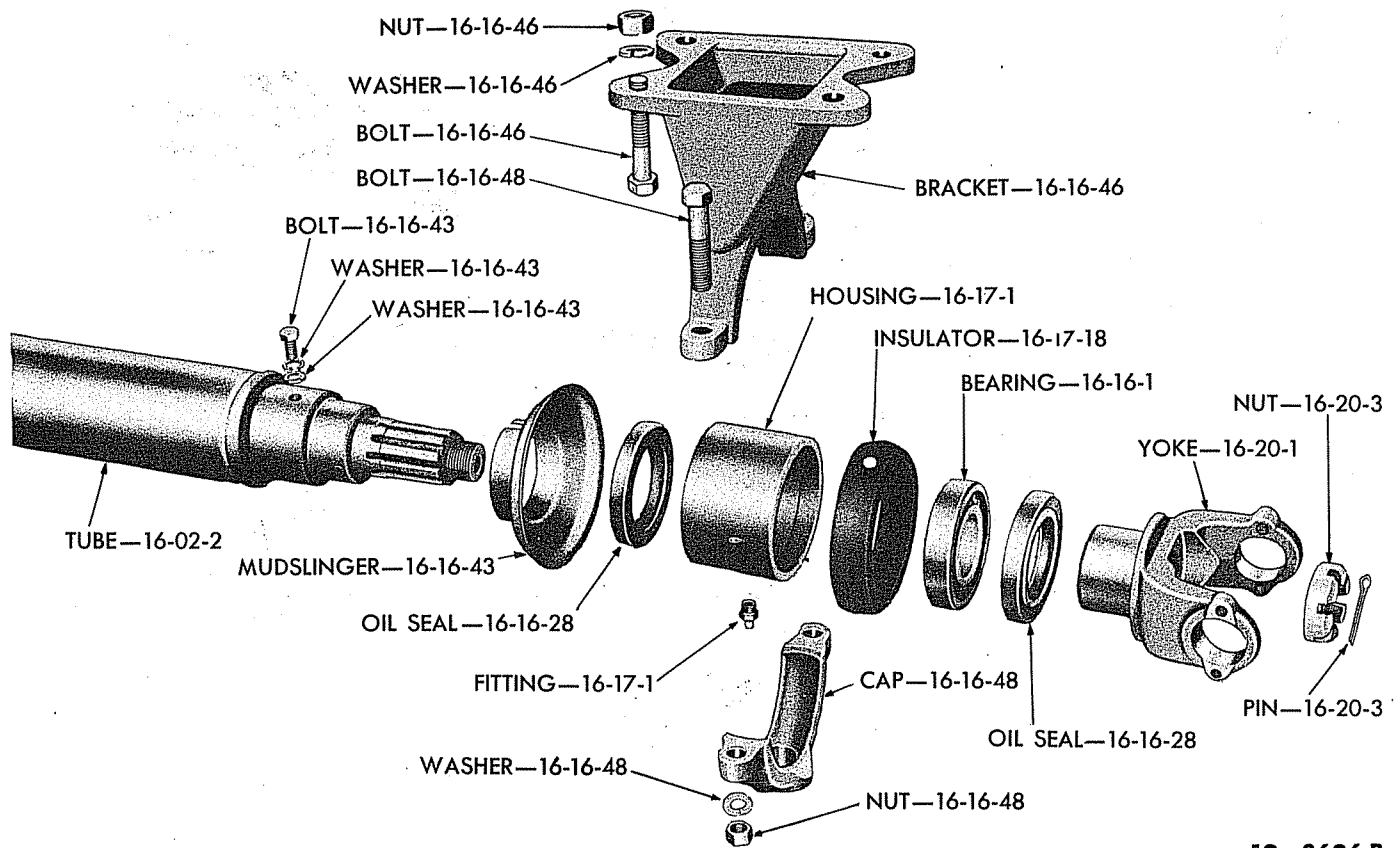
UNIVERSAL JOINT (B AND C - RETAINER TYPE) (EXPLODED VIEW)



19x6108

Plate 16-4

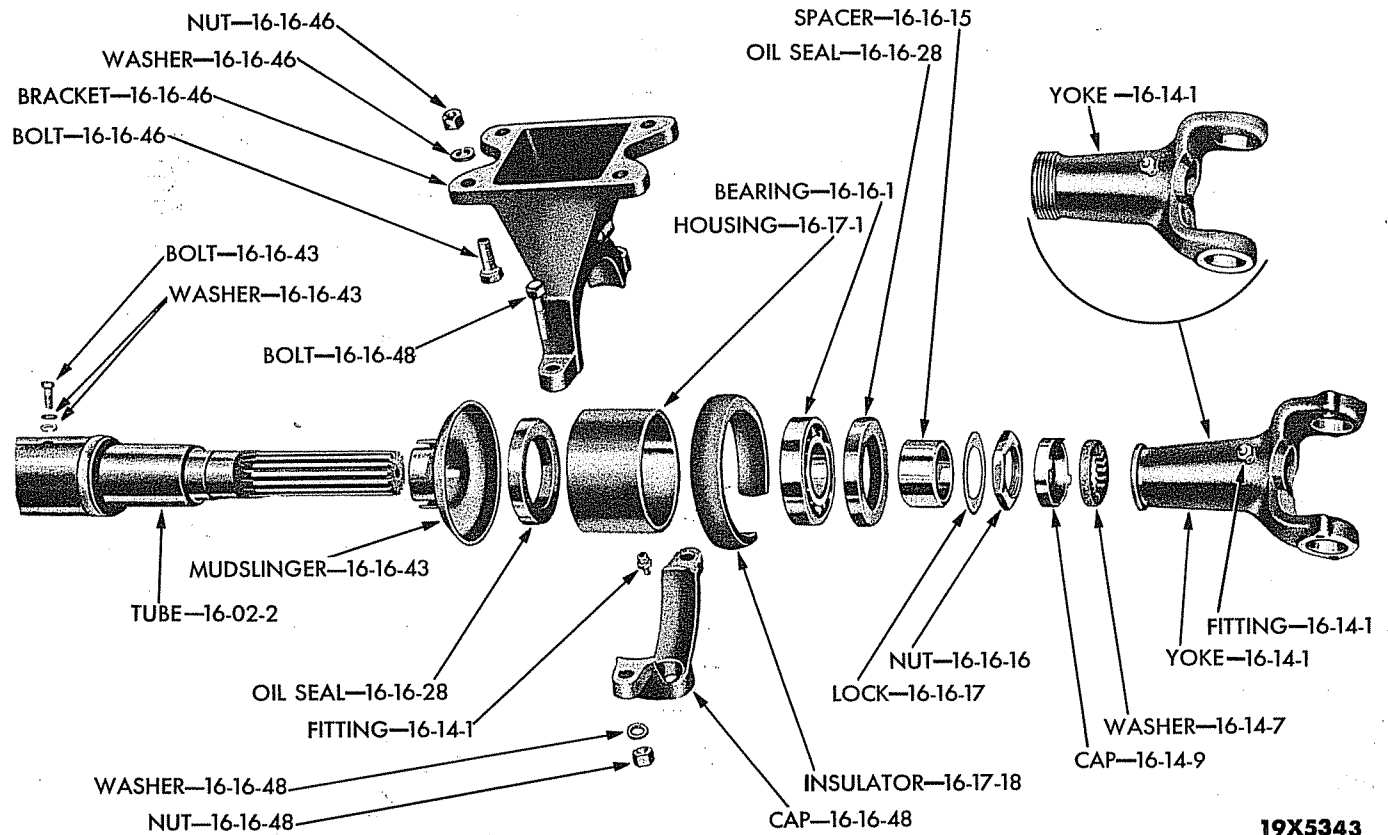
UNIVERSAL JOINT (EXCEPT D, J, JM, K, KM - LOCK-PLATE TYPE) (EXPLODED VIEW)



19x3626 B

Plate 16-5

CENTER BEARING (R, T, V AND Y) (EXCEPT B-4) (EXPLODED VIEW)

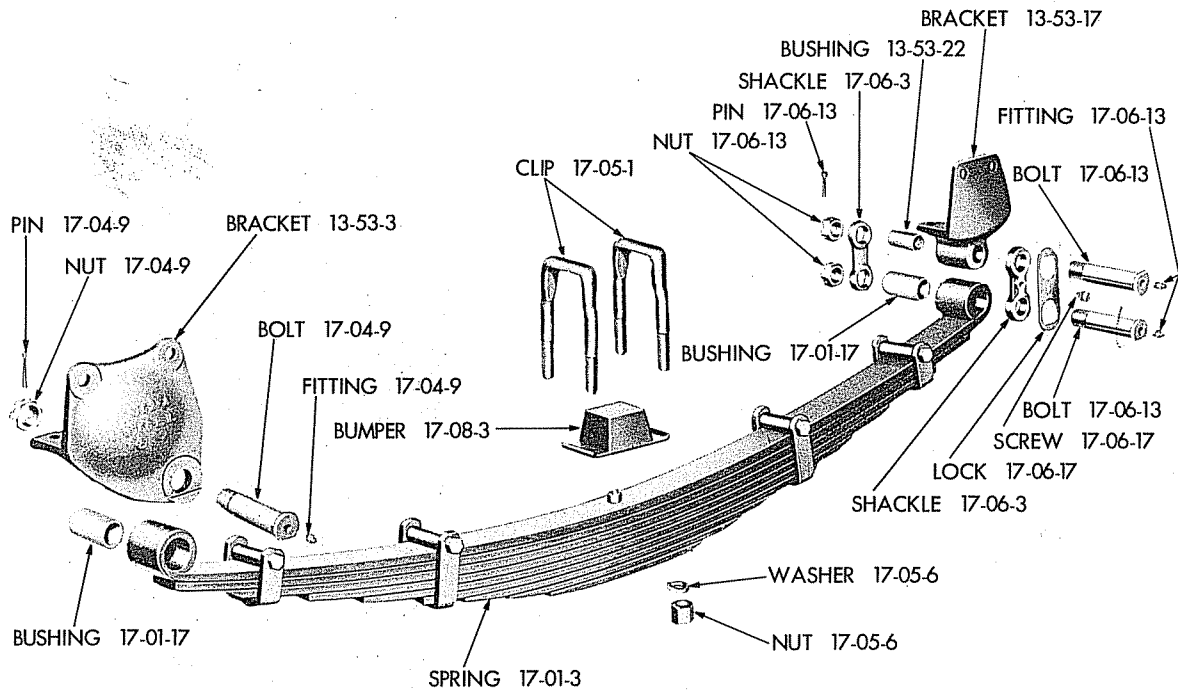


19X5343

Plate 16-6

CENTER BEARING (EXCEPT R, T, V AND Y) (EXCEPT B-4) (EXPLODED VIEW)

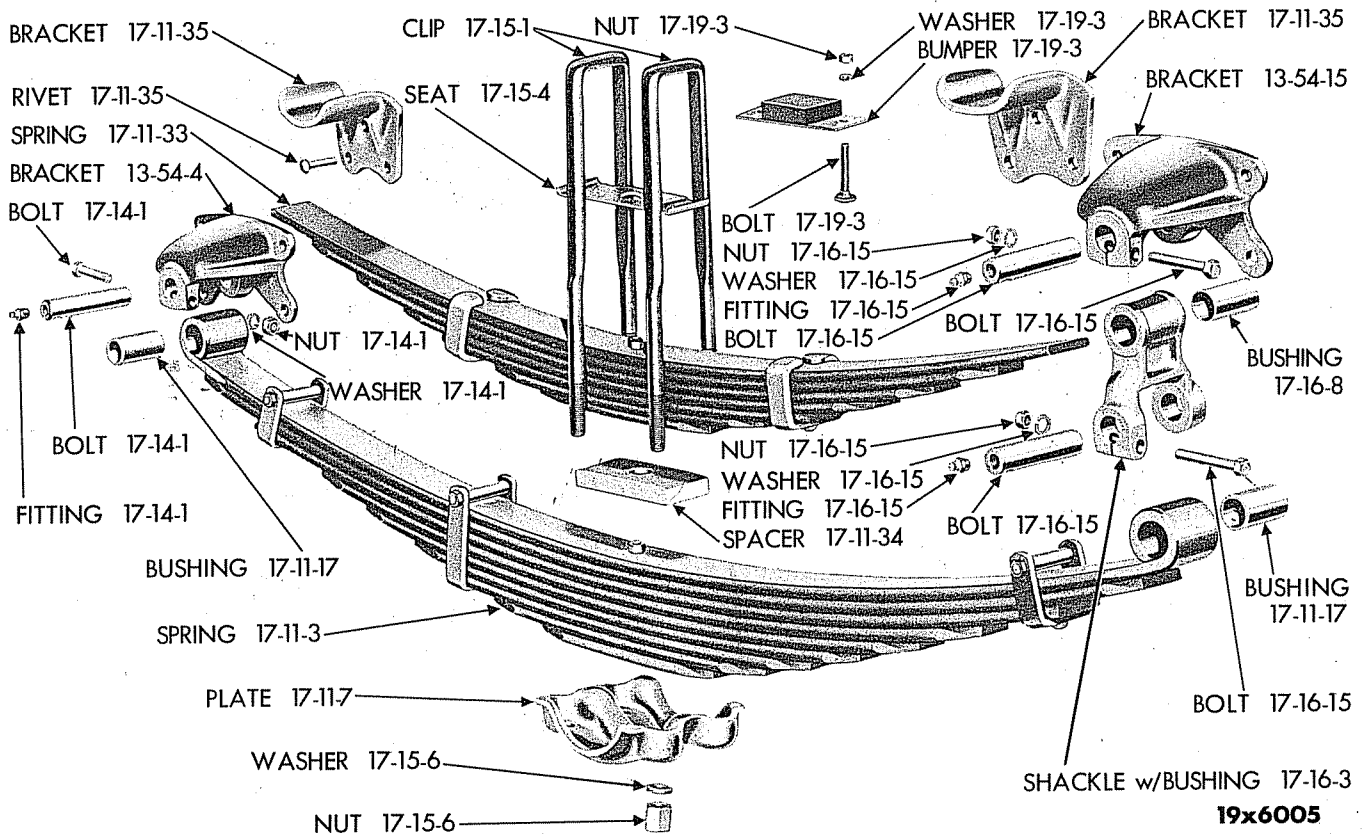
GROUP 17 - SPRINGS



19x6053

Plate 17-1

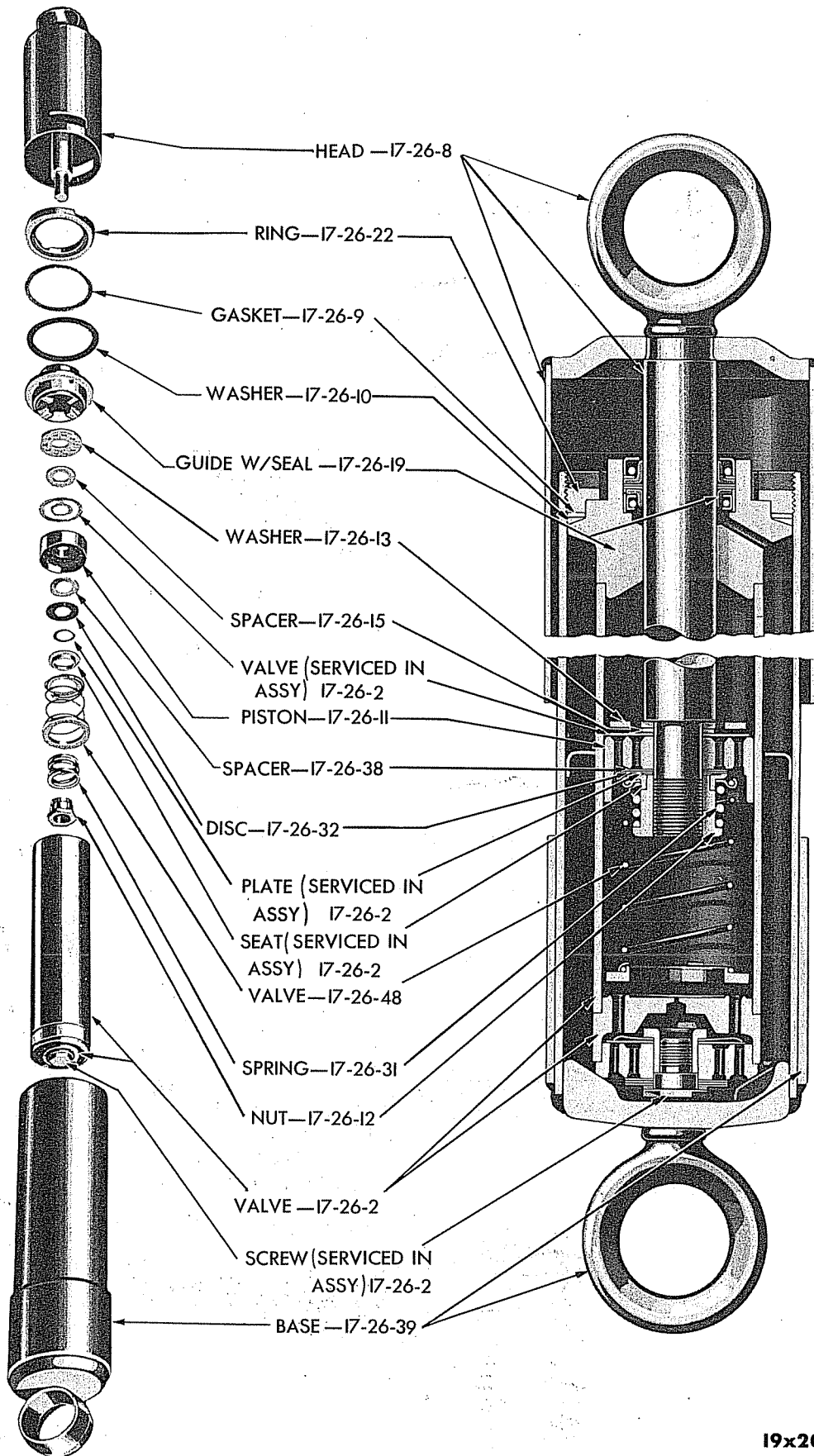
FRONT SPRING (EXPLODED VIEW)



19x6005

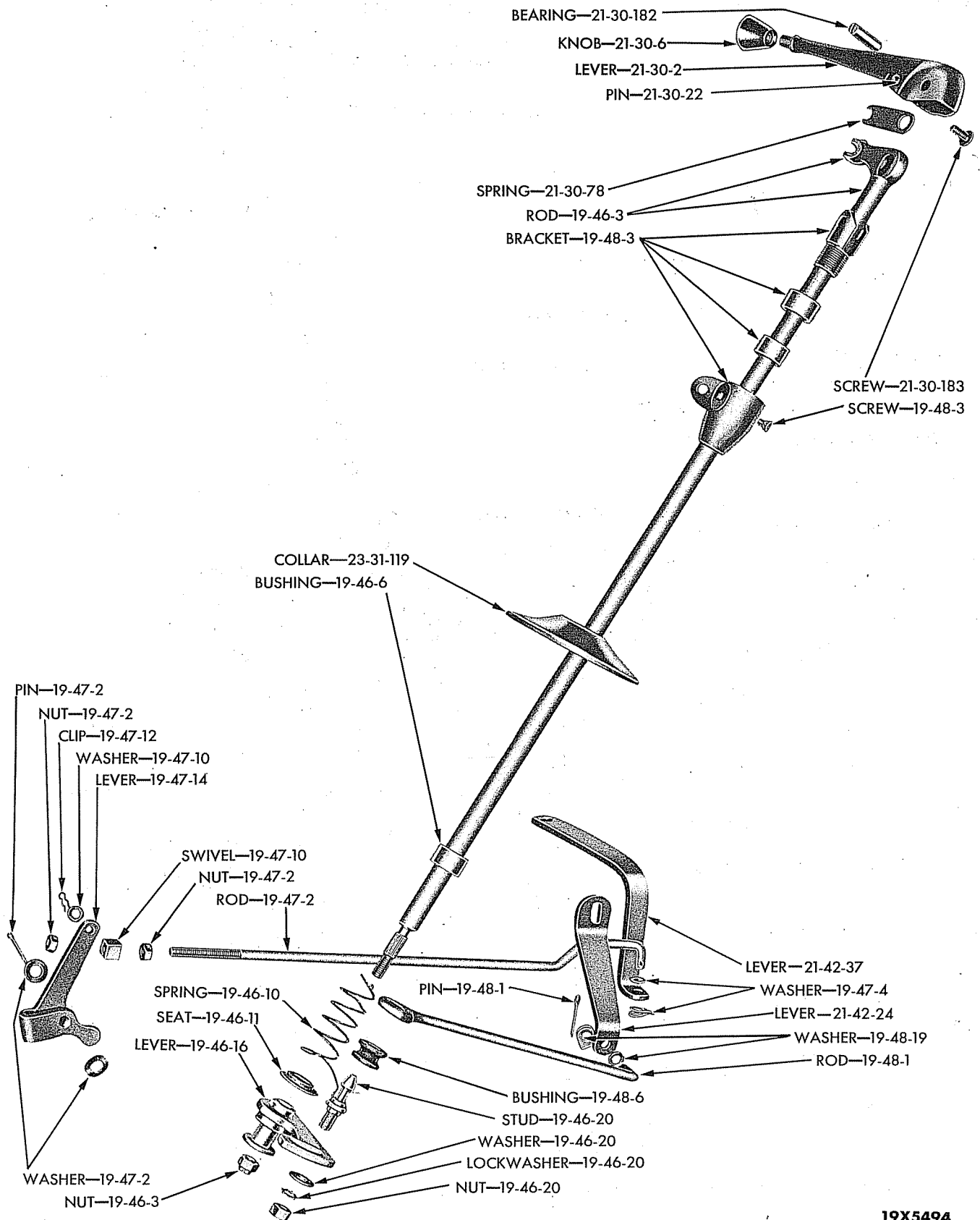
Plate 17-2

REAR SPRING (EXPLODED VIEW)



19x2002 D

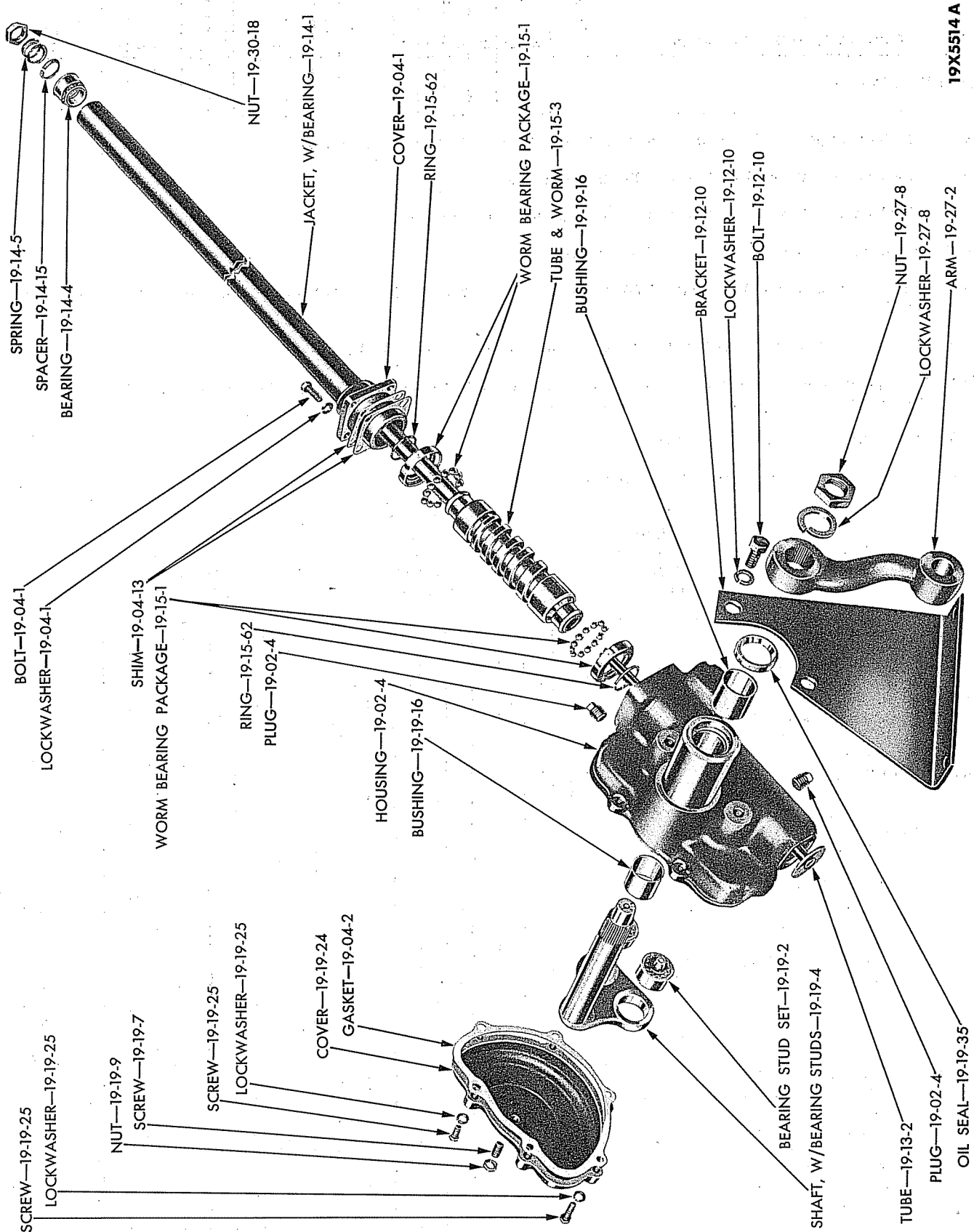
GROUP 19 - STEERING



19X5494

Plate 19-1

TRANSMISSION CONTROLS (EXPLODED VIEW)

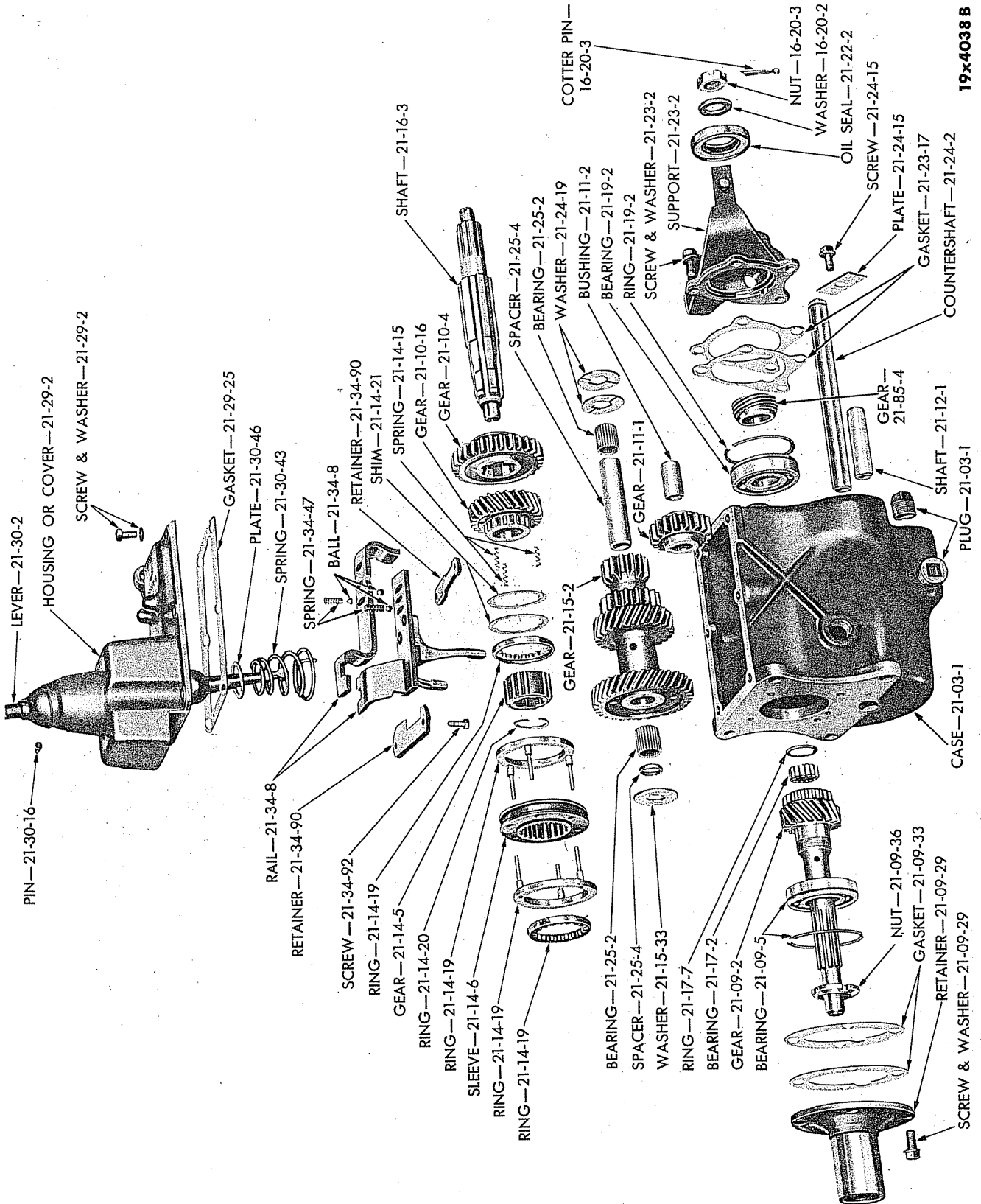


19X5514 A

STEERING GEAR (4 TON) (EXPLODED VIEW)

Plate 19-3

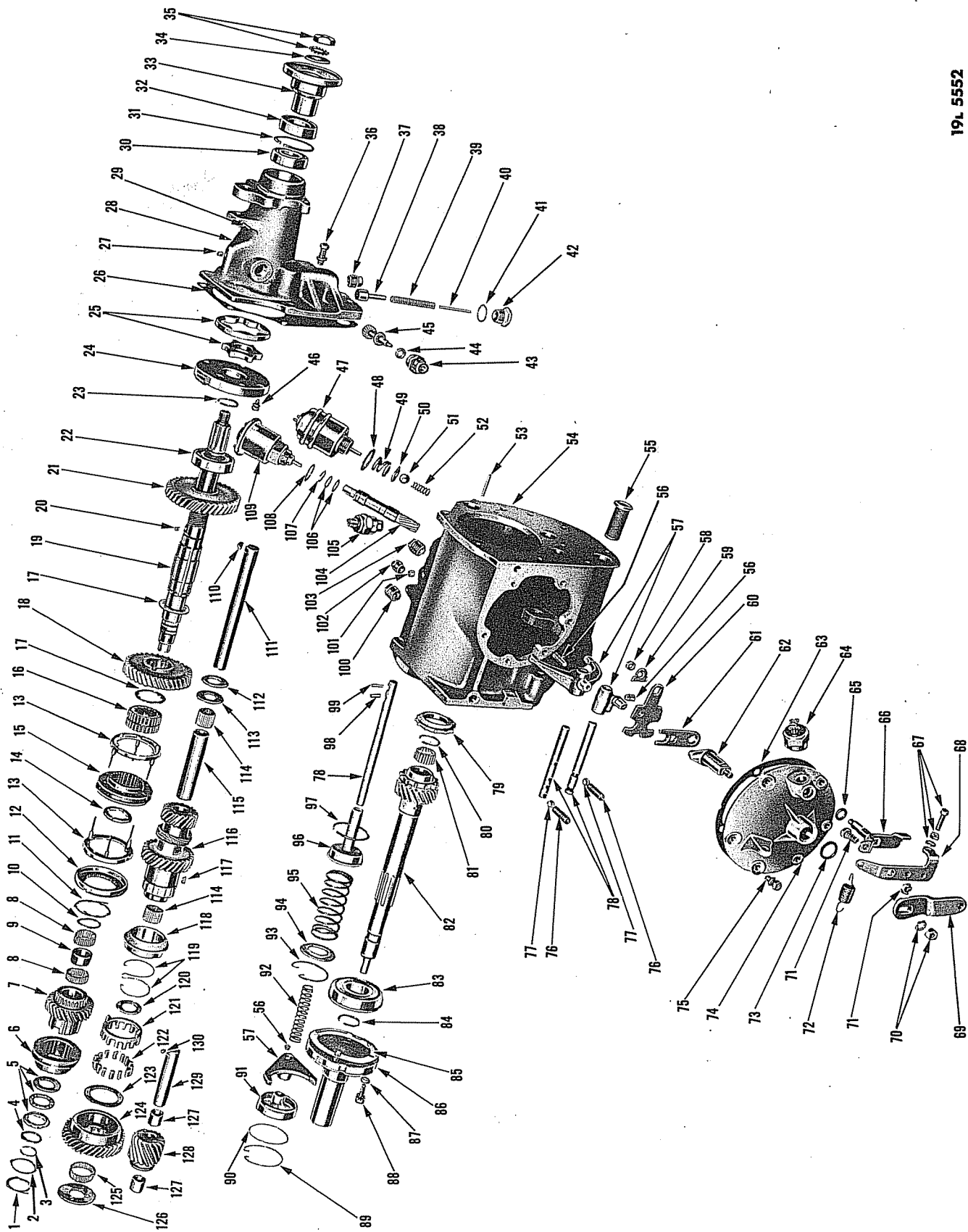
GROUP 21 - TRANSMISSION



19x4038 B

TRANSMISSION (3 SPEED) (1/2, 3/4 and 1 TON) (B-1 SERIES) (EXPLODED VIEW)

Plate 21-1



19L 5552

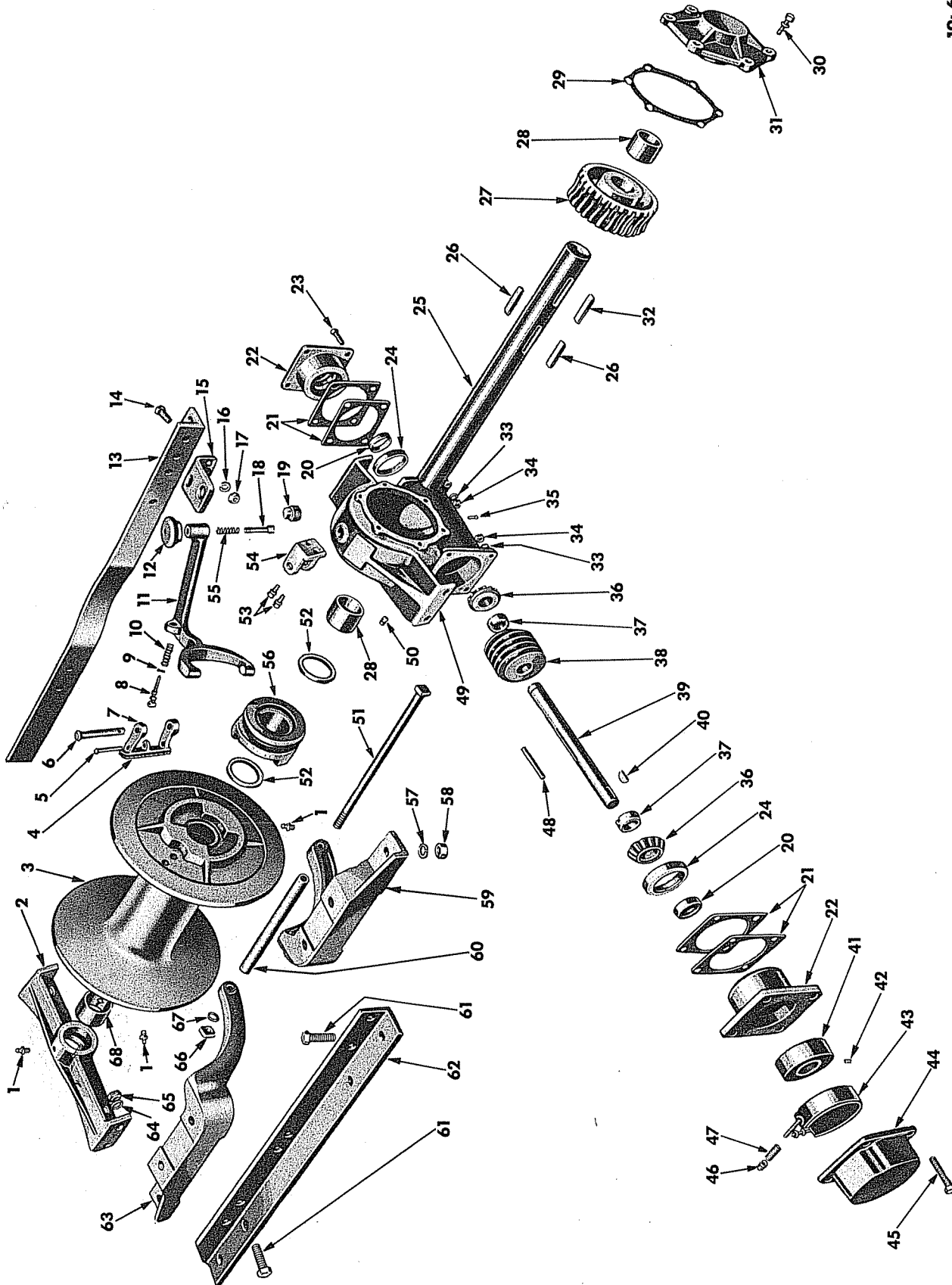
TRANSMISSION (TRUCK-O-MATIC) (EXPLODED VIEW)

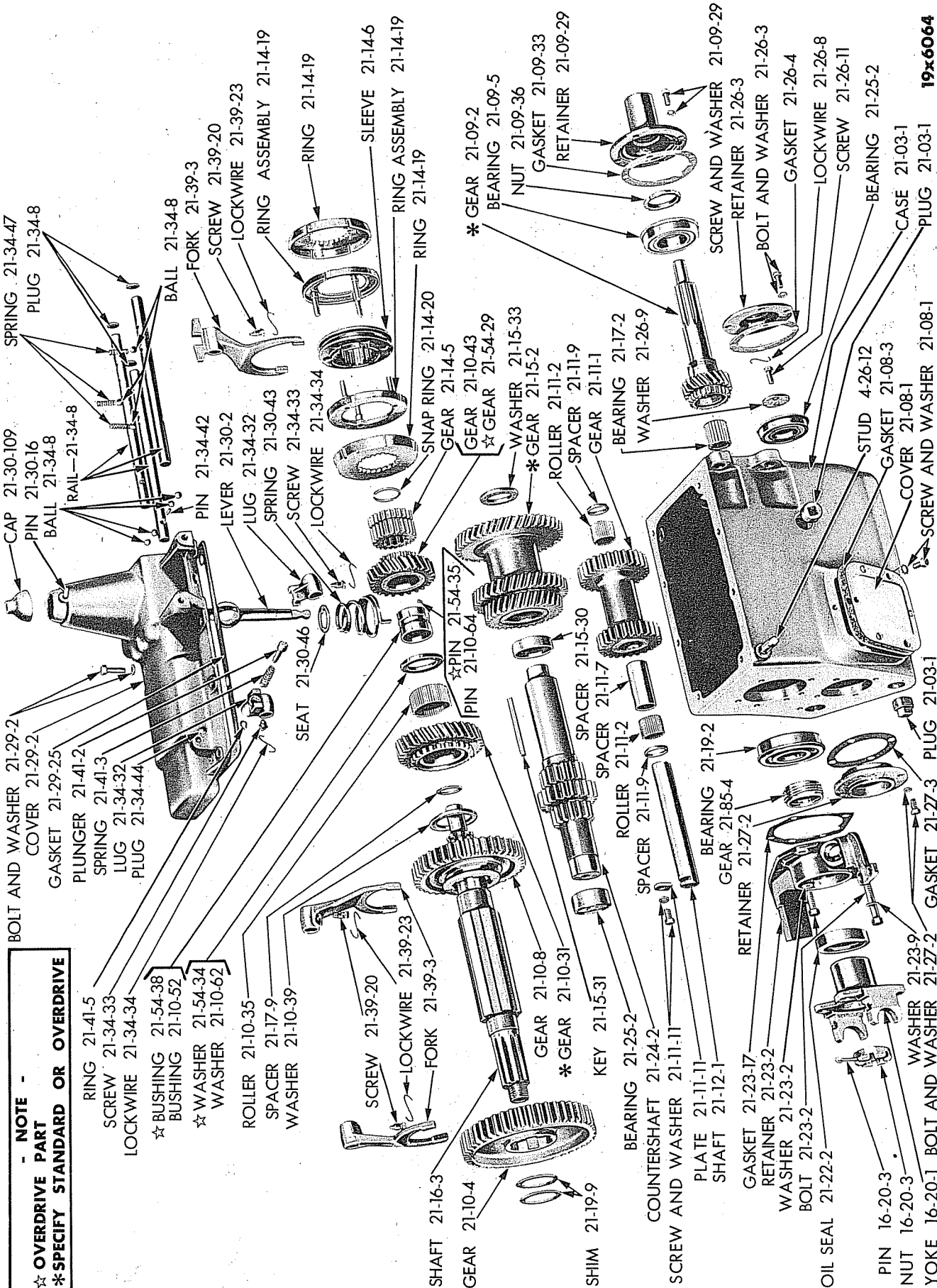
Plate 21-2

19L6431

WINCH - MODEL MU-2

Plate 21-6

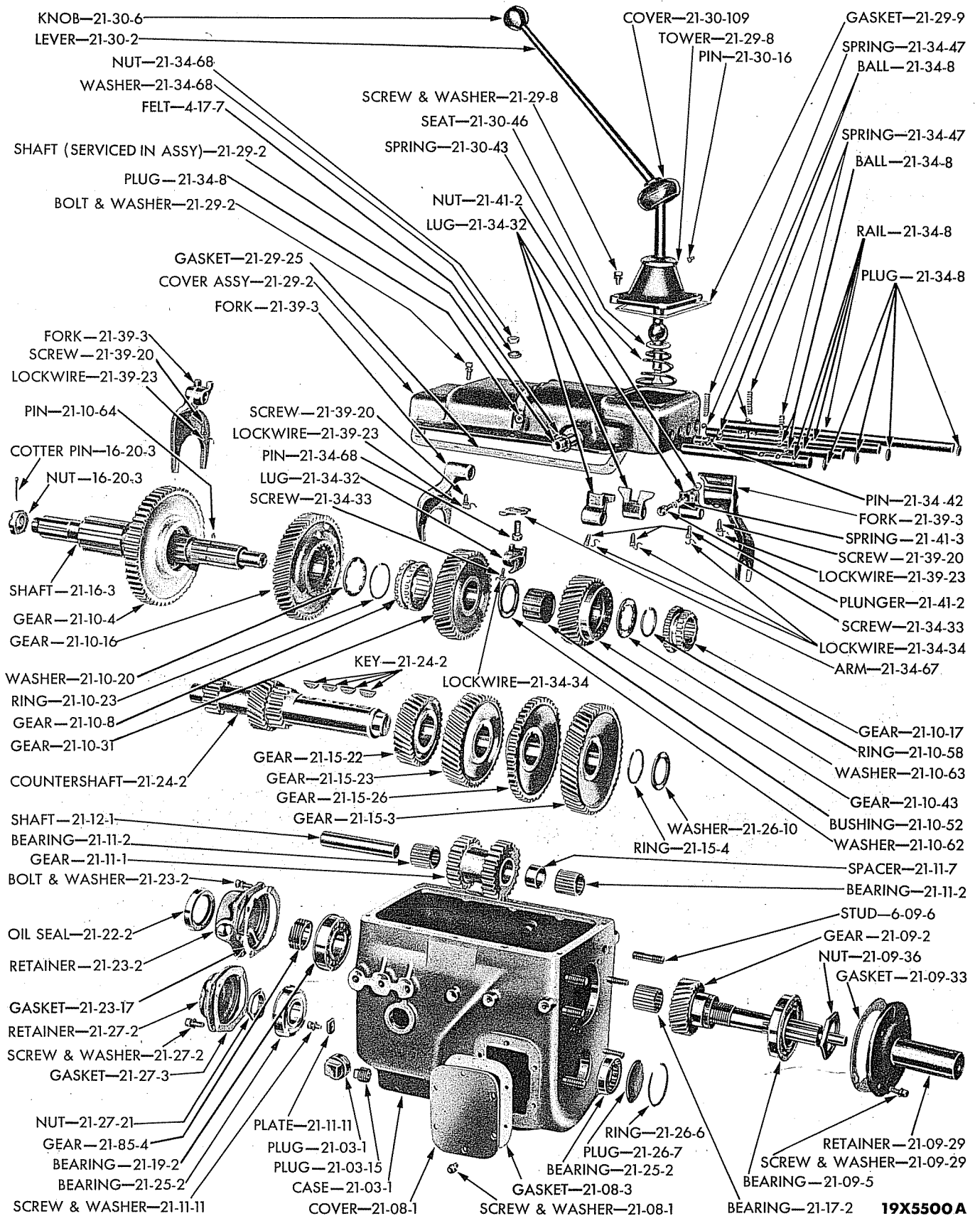




- NOTE -
 ☆ OVERDRIVE PART
 * SPECIFY STANDARD OR OVERDRIVE

- RING 21-41-5
- SCREW 21-34-33
- LOCKWIRE 21-34-34
- ☆ BUSHING 21-54-38
- BUSHING 21-10-52
- ☆ WASHER 21-54-34
- WASHER 21-10-62
- ROLLER 21-10-35
- SPACER 21-17-9
- WASHER 21-10-39
- SCREW 21-39-20
- LOCKWIRE 21-39-23
- FORK 21-39-3
- SHAFT 21-16-3
- GEAR 21-10-4
- SHIM 21-19-9
- GEAR 21-10-8
- * GEAR 21-10-31
- KEY 21-15-31
- BEARING 21-25-2
- COUNTERSHAFT 21-24-2
- SCREW AND WASHER 21-11-11
- PLATE 21-11-11
- SHAFT 21-12-1
- GASKET 21-23-17
- RETAINER 21-23-2
- WASHER 21-23-2
- BOLT 21-23-2
- OIL SEAL 21-22-2
- PIN 16-20-3
- NUT 16-20-3
- YOKE 16-20-1
- BOLT AND WASHER 21-27-2
- GASKET 21-27-3
- PLUG 21-03-1
- Plate 21-7

TRANSMISSION (TYPICAL OF 1265 634, 1266 729, 1272 974 and 1274 648) (EXPLODED VIEW)



19X5500A

Plate 21-8

TRANSMISSION (5 SPEED) (4 TON) (EXPLODED VIEW)

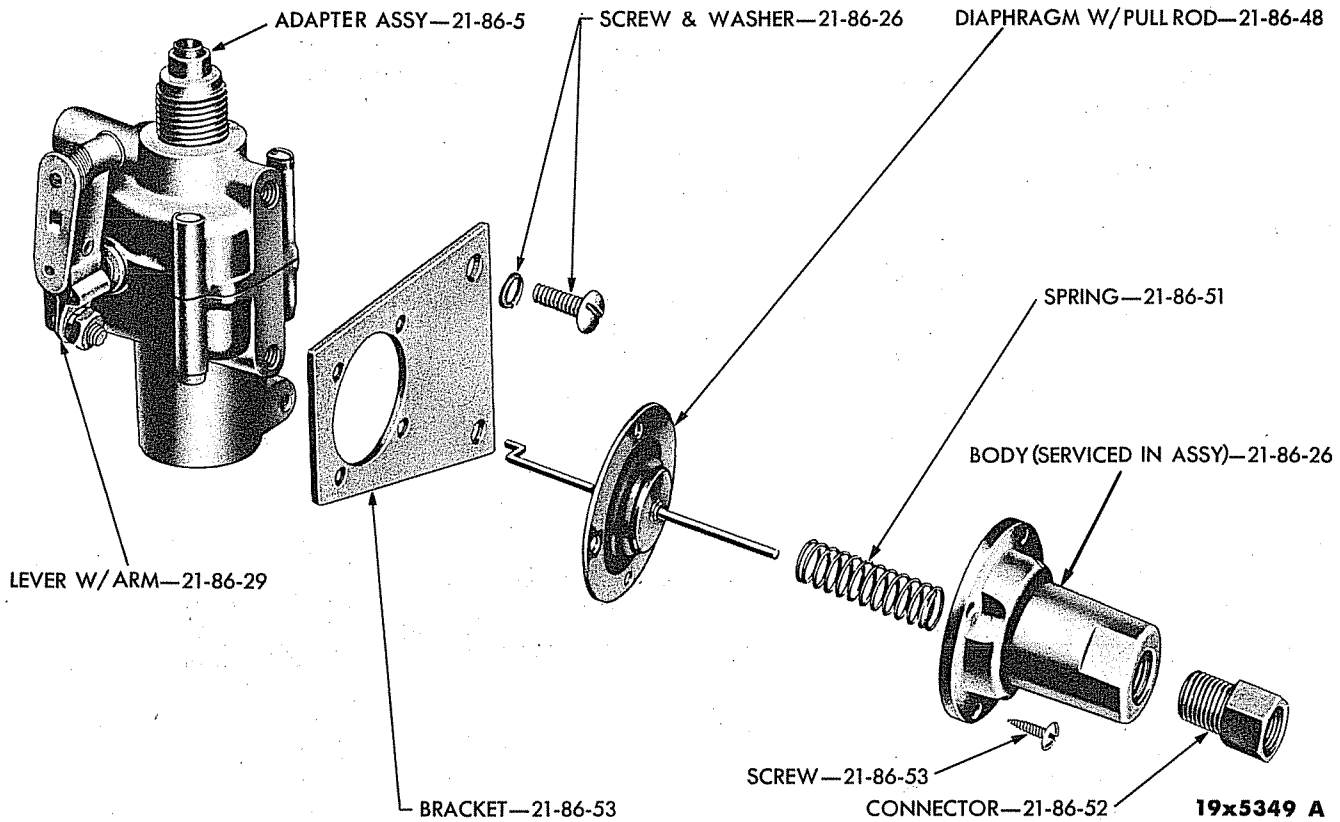
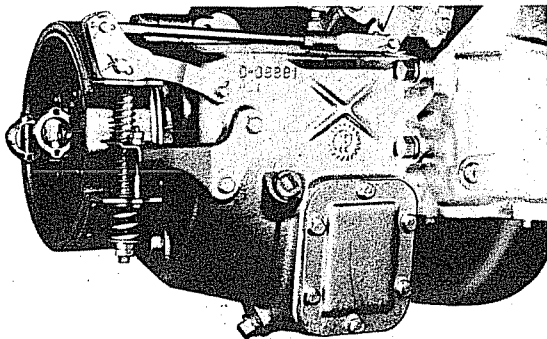


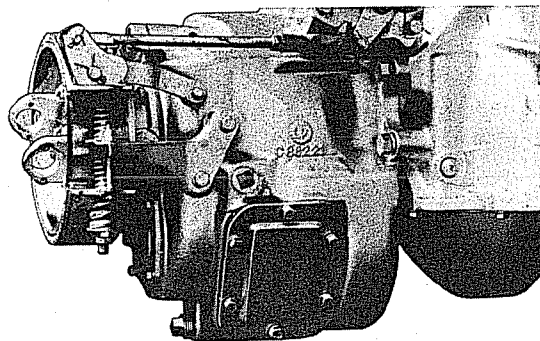
Plate 21-9

SPEEDOMETER ADAPTER AND SHIFT DIAPHRAGM (EXPLODED VIEW)



4 SPEED SPUR GEAR TYPE TRANSMISSION IDENTIFICATION

4 Speed spur gear type transmission has power take-off cover located in a forward position of transmission case, and drain hole plug going in at 30° angle to bottom of case.



4 SPEED HELICAL GEAR SYNCHROMESH TYPE TRANSMISSION IDENTIFICATION

4 Speed helical gear synchromesh type transmission has power take-off cover located in rear position of transmission case, and drain hole plug going in parallel to bottom of case.

* * * * *

NOTE - 5-Speed transmission with overdrive is stamped "O.D." on transmission case rear face left of drain plug.

NOTE - 5-Speed transmission without overdrive is stamped "R" on transmission case rear face left of drain plug.

19x5515

Plate 21-10

TRANSMISSION IDENTIFICATION

GROUP 22 - WHEELS

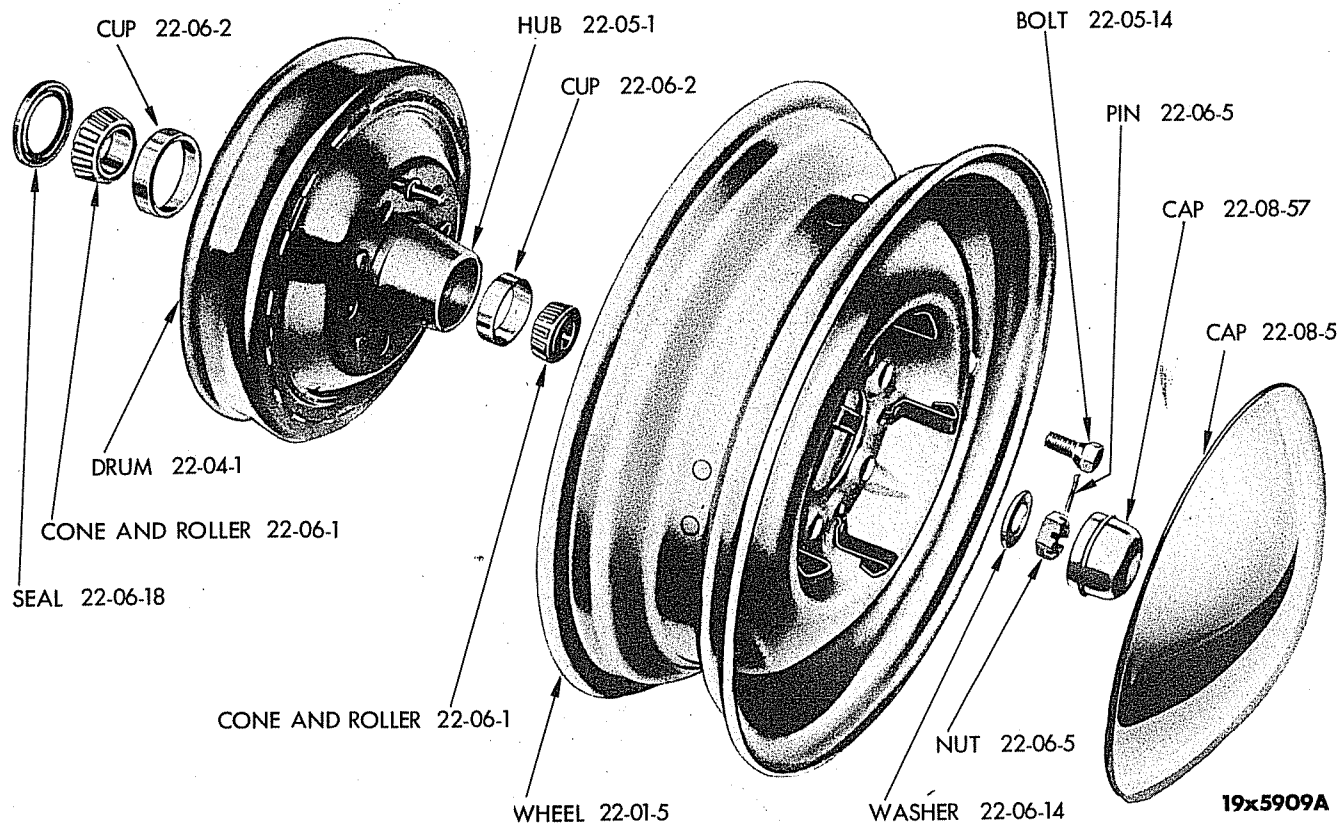


Plate 22-1

FRONT WHEEL (EXPLODED VIEW)

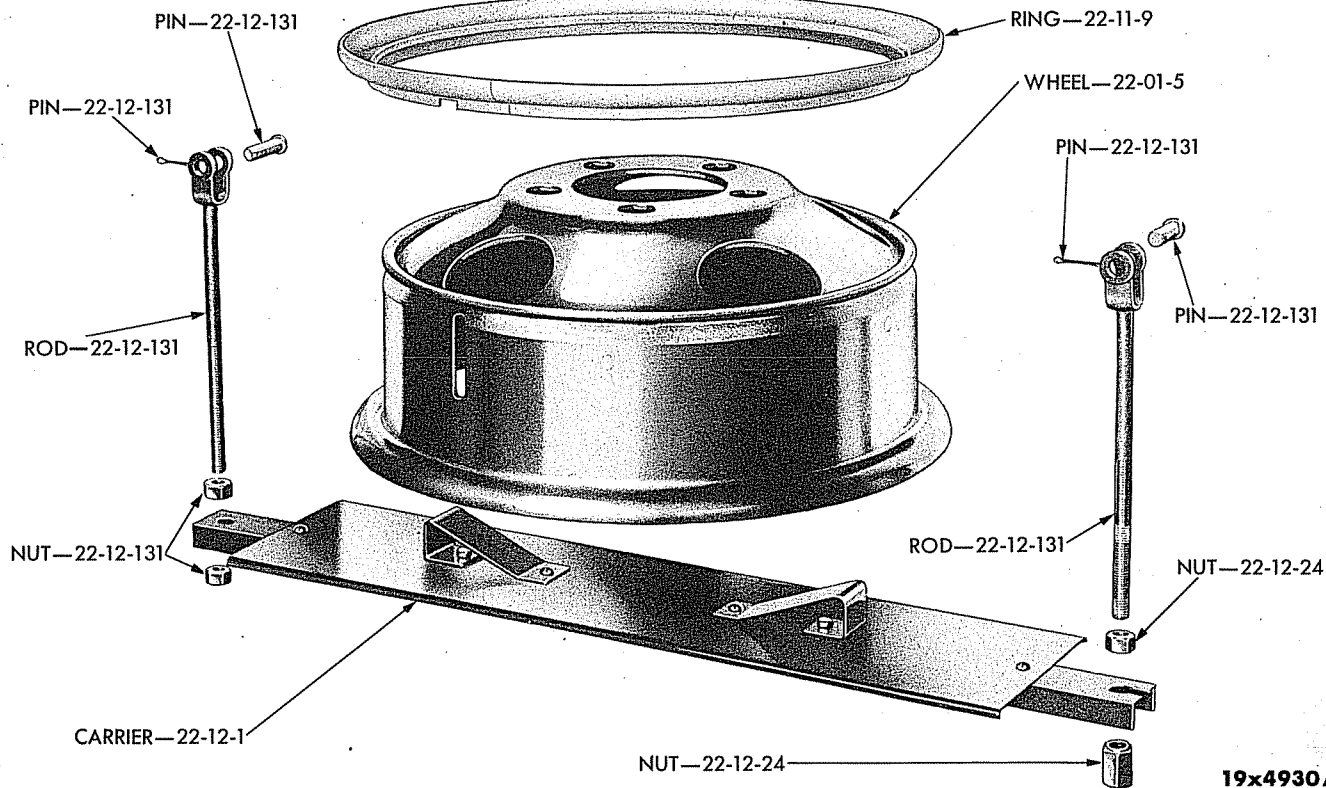
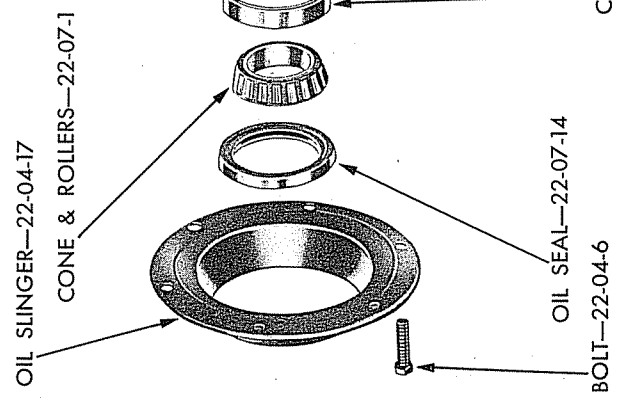
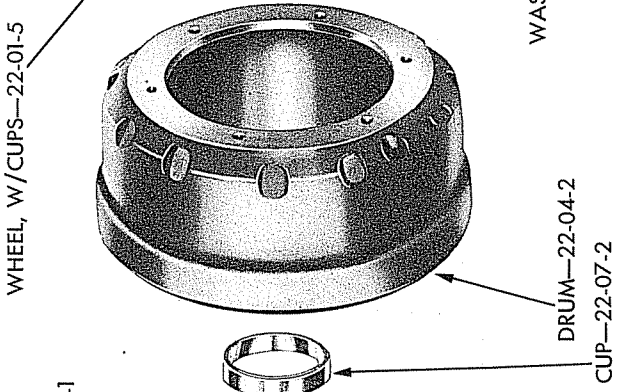
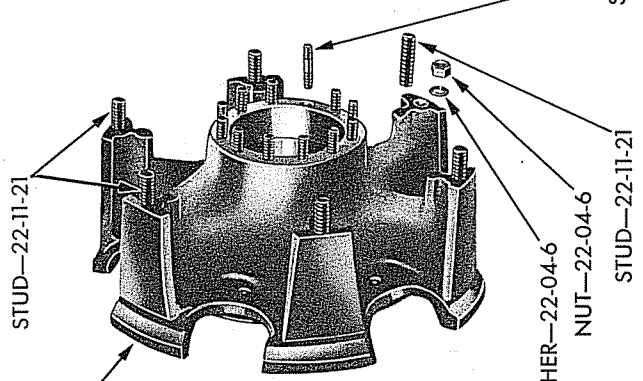
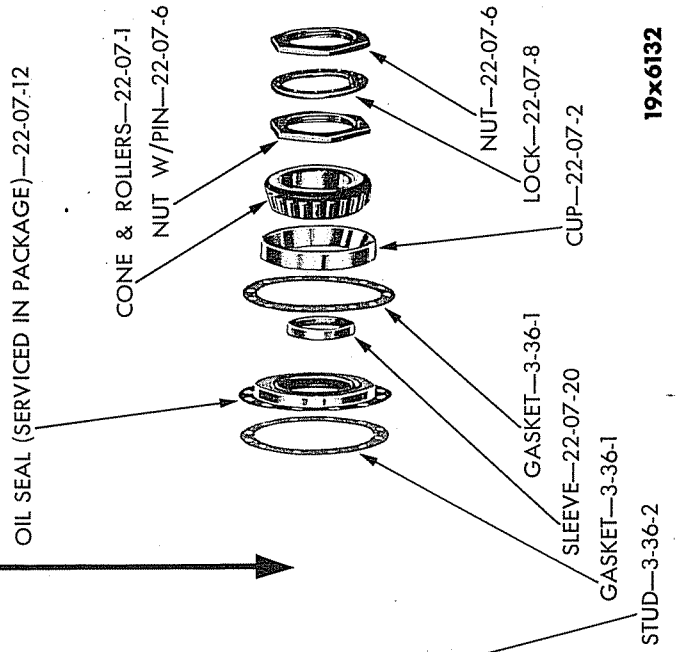
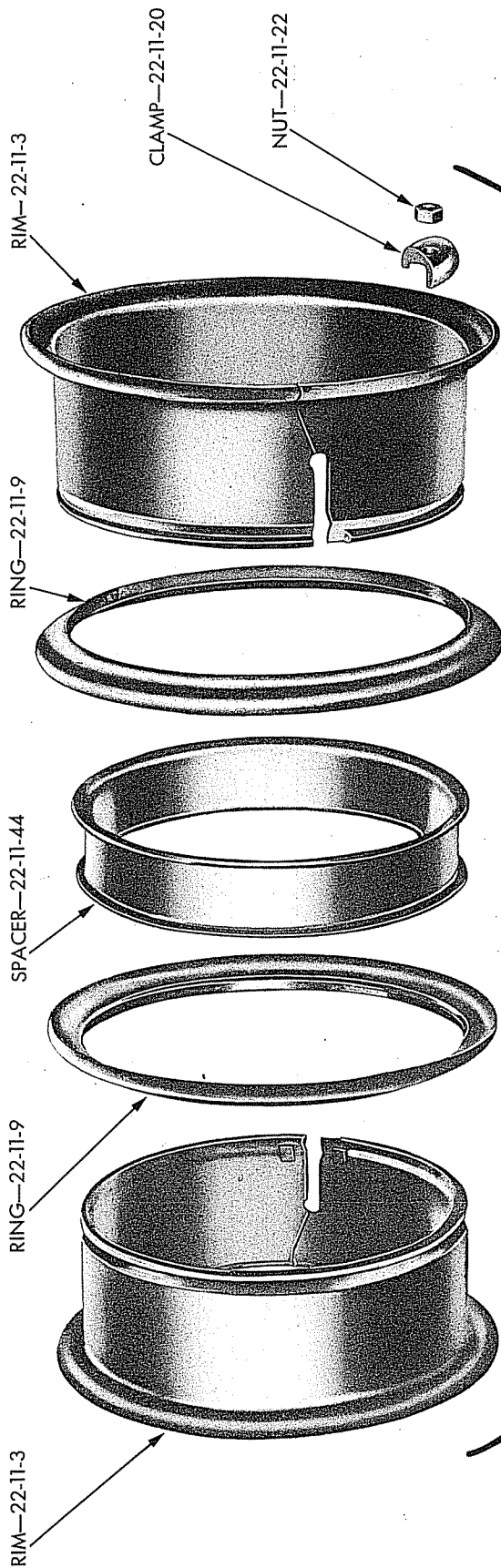


Plate 22-2

UNDERSLUNG TIRE CARRIER (EXPLODED VIEW)



REAR STEEL SPOKE WHEEL (EXPLODED VIEW)

19x6132

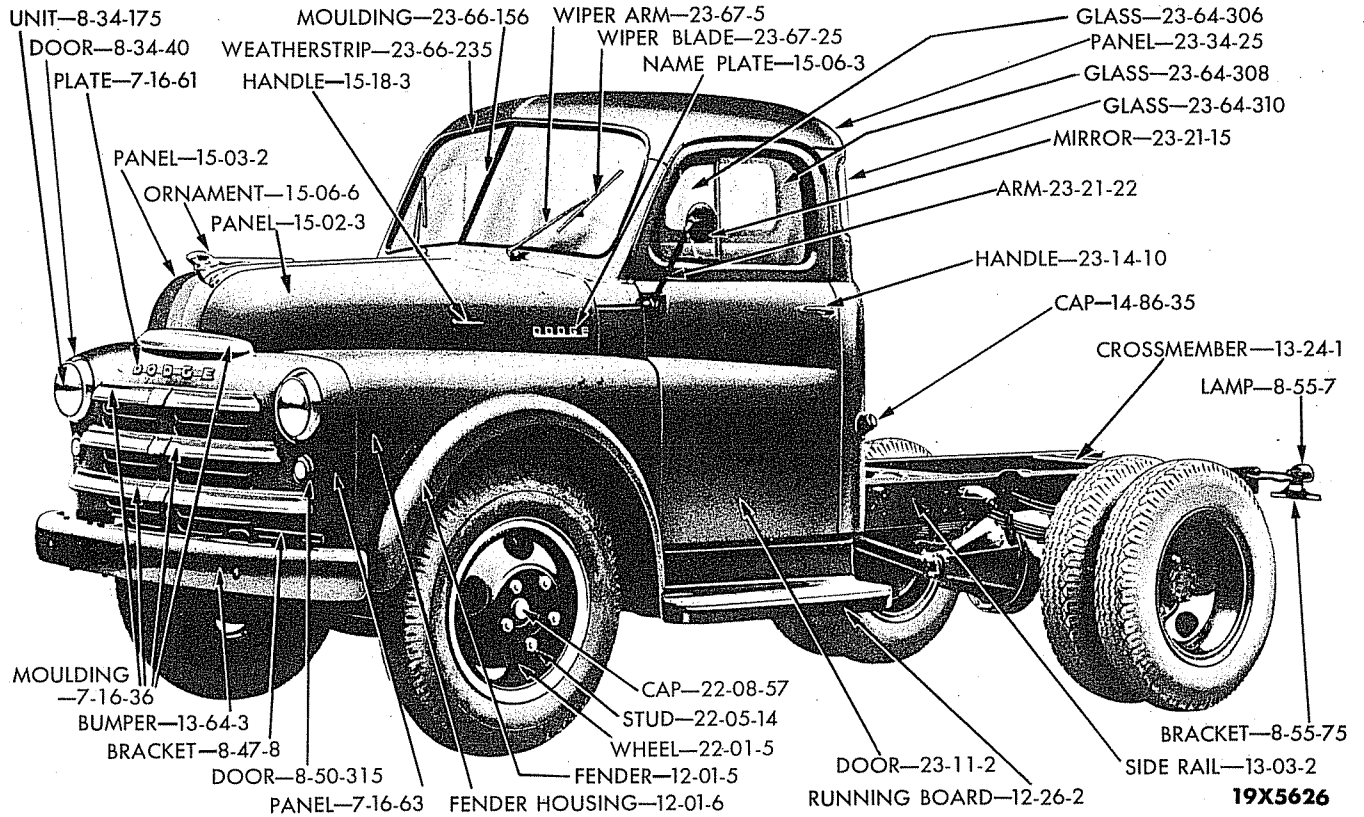


Plate 23-9

1 1/2 TON CAB (B-1 and B-2 SERIES)

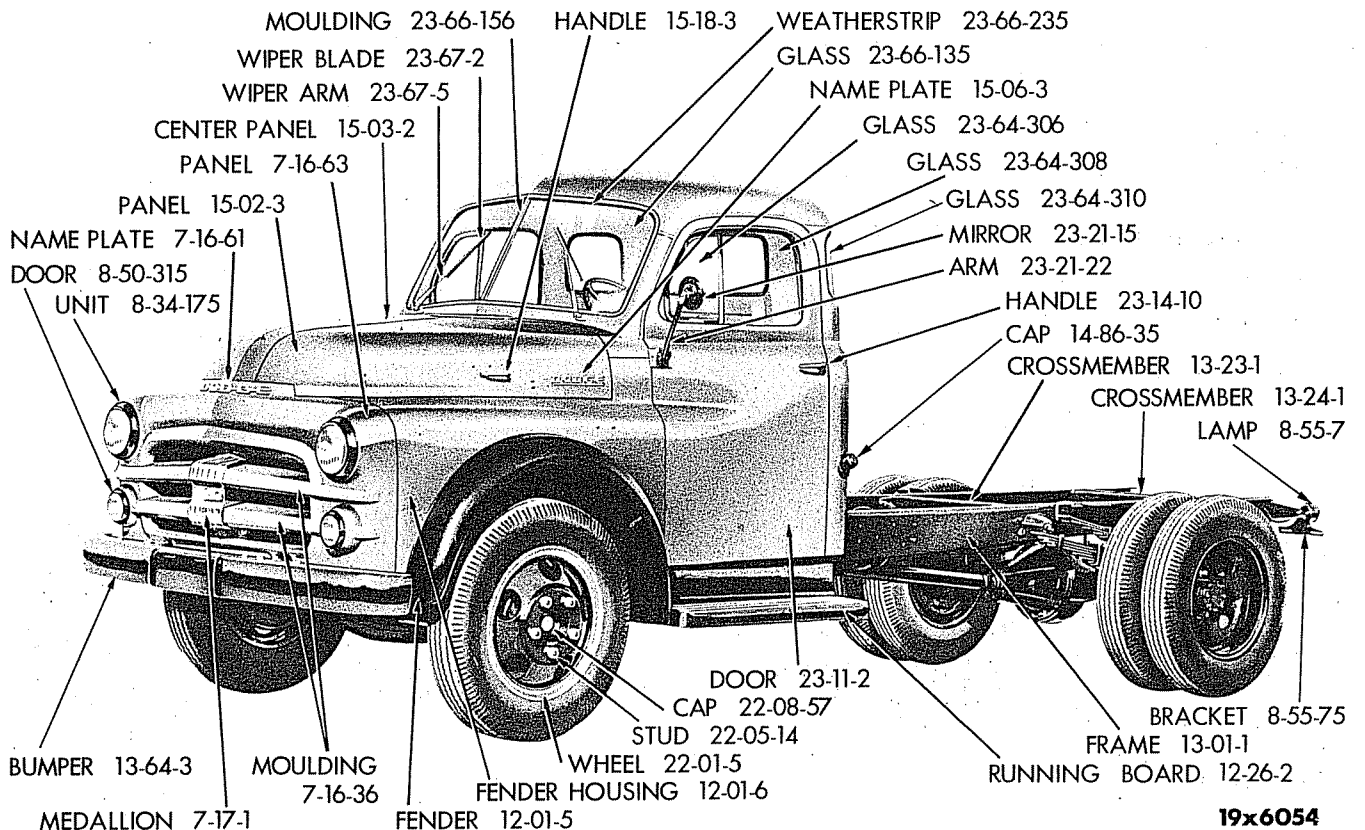


Plate 23-10

1 1/2 TON CAB (B-3 and B-4 SERIES)

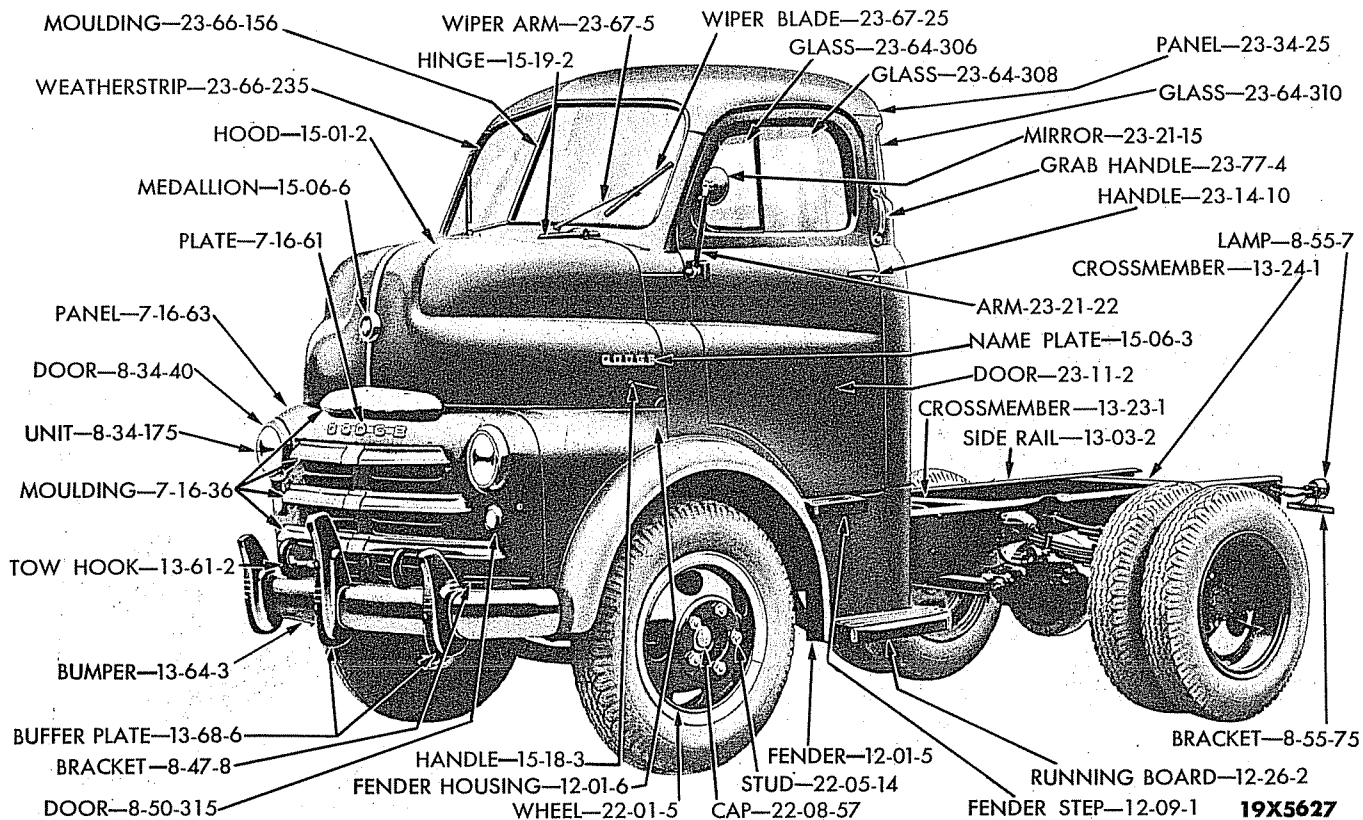


Plate 23-11

1 1/2 TON CAB-OVER-ENGINE (B-1 AND B-2 SERIES)

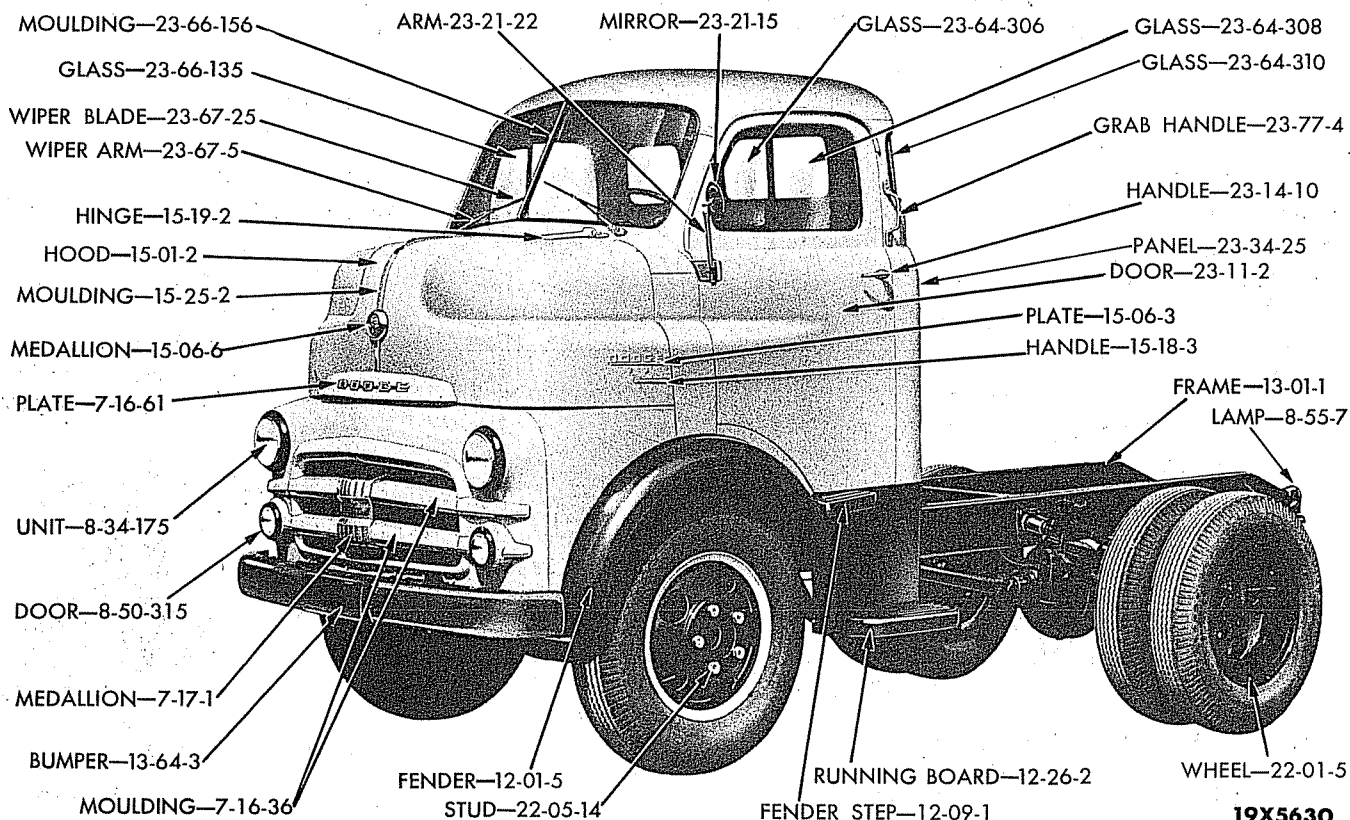
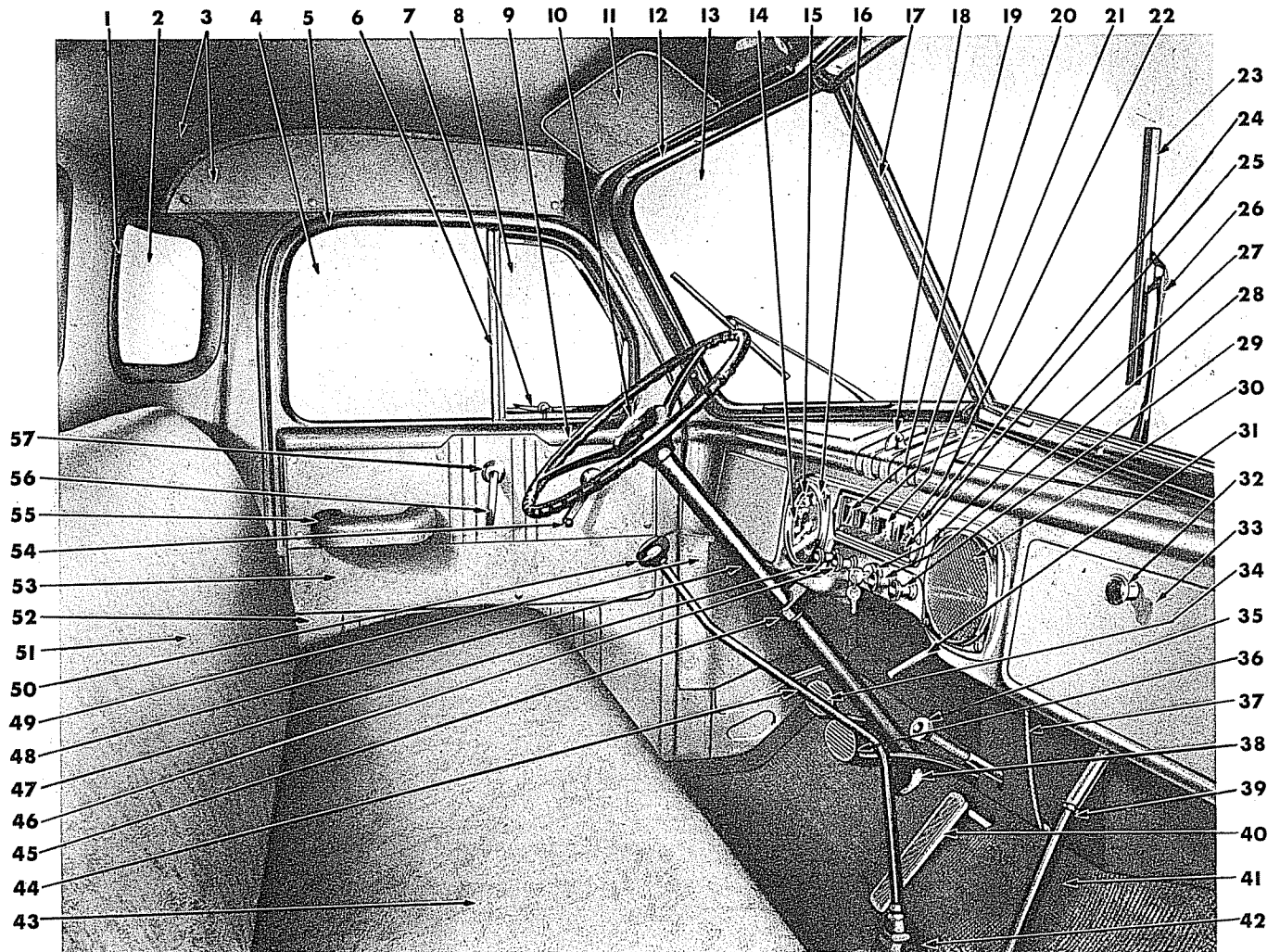


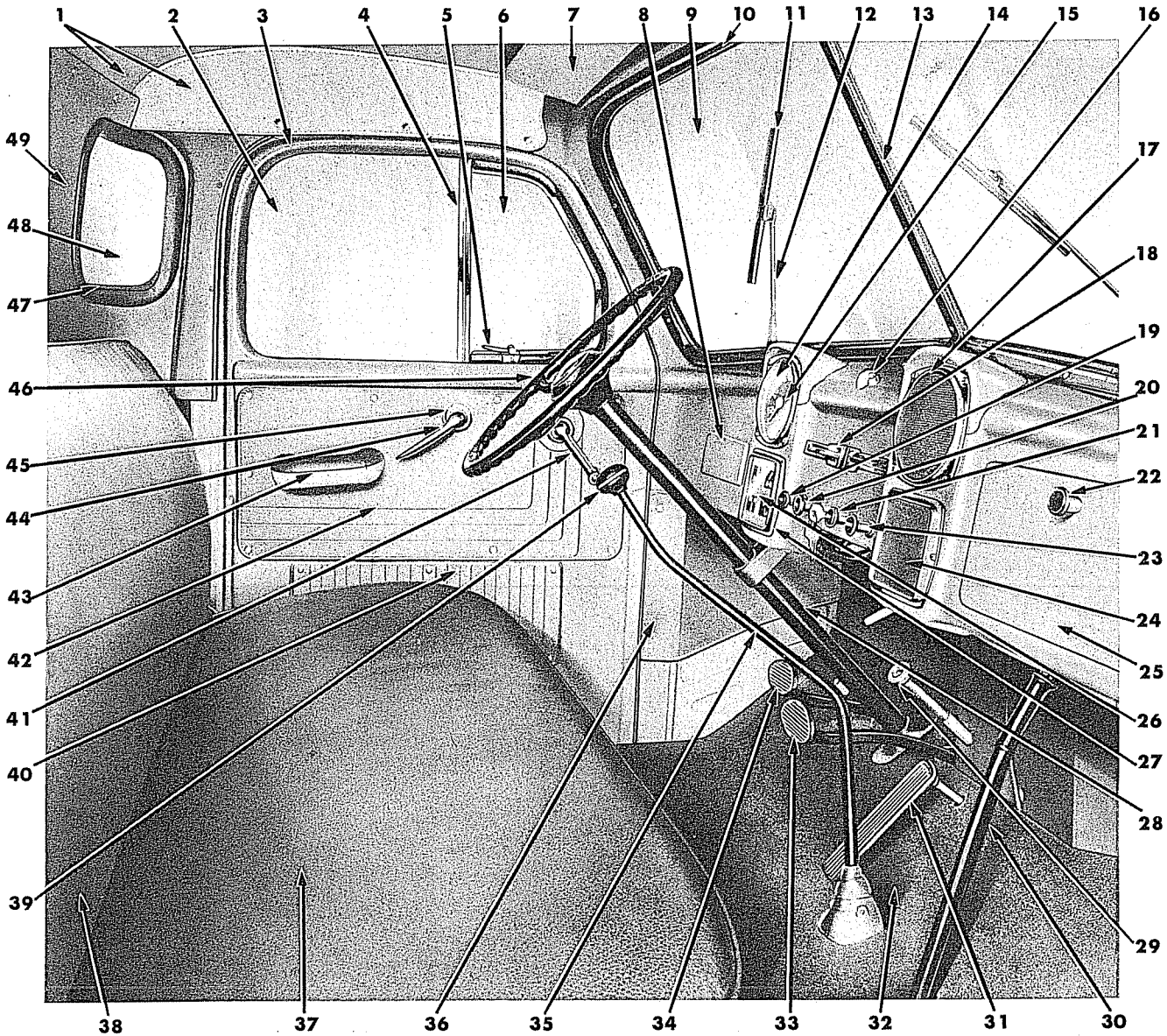
Plate 23-12

1 1/2 TON CAB-OVER-ENGINE (B-3 AND B-4 SERIES)



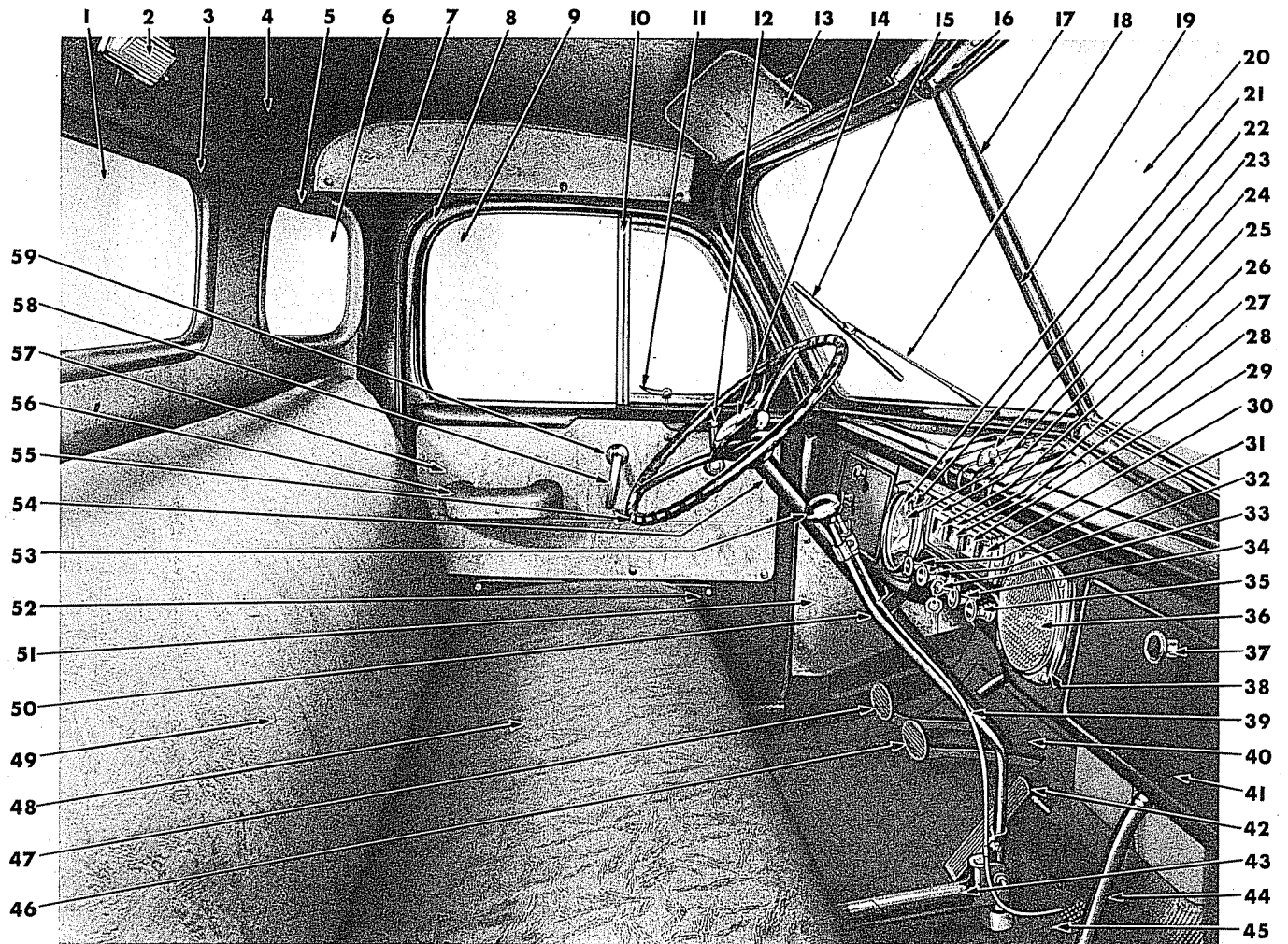
REF. NO.	PART NAME	PART TYPE CODE	REF. NO.	PART NAME	PART TYPE CODE	REF. NO.	PART NAME	PART TYPE CODE
1	WEATHERSTRIP	23-63-100	21	AMMETER	8-37-1	39	LEVER	4-08-1
2	GLASS	23-64-310	22	FUEL GAUGE	8-37-275	40	PEDAL	14-01-1
3	TRIM PANEL	23-86-22	23	BLADE	23-67-25	41	MAT	23-20-8
4	GLASS	23-64-308	24	BEZEL	8-37-90	42	CAP	21-30-109
5	FRONT DOOR	23-11-2	25	GLASS	8-37-162	43	SEAT CUSHION	23-108-4
6	BAR	23-64-6	26	ARM	23-67-5	44	LEVER	21-30-2
7	HANDLE	23-14-39	27	CYLINDER & KEYS PACKAGE	8-35-115	45	CLAMP	19-31-33
8	GLASS	23-64-306	28	KNOB	14-63-24	46	KNOB	8-53-225
9	WHEEL	19-30-4	29	KNOB	14-24-2	47	KNOB	8-53-296
10	BUTTON	8-33-41	30	GRILL	23-33-3	48	JACKET	19-14-1
11	PANEL	23-103-3	31	HANDLE SERVICED IN ASSY	23-61-31	49	TRIM PANEL	23-91-6
12	MOULDING	23-22-145	32	KNOB	23-06-25	50	KNOB	21-30-6
13	GLASS	23-66-135	33	DOOR	23-06-10	51	SEAT BACK	23-108-12
14	GLASS	8-37-410	34	PEDAL	6-38-1	52	COVER	23-34-136
15	SPEEDOMETER	8-37-372	35	PEDAL	8-52-457	53	PANEL	23-92-5
16	BEZEL	8-37-411	36	PEDAL	5-27-1	54	HANDLE	23-14-18
17	MOULDING	23-66-156	37	HOUSING	14-25-1	55	ARM REST	23-76-3
18	KNOB ASSY	23-67-194	38	COLLAR	23-31-119	56	HANDLE	23-14-27
19	OIL GAUGE ASSY	8-37-316				57	ESCUTCHEON	23-14-19
20	GAUGE	8-37-136						

19X 4023C



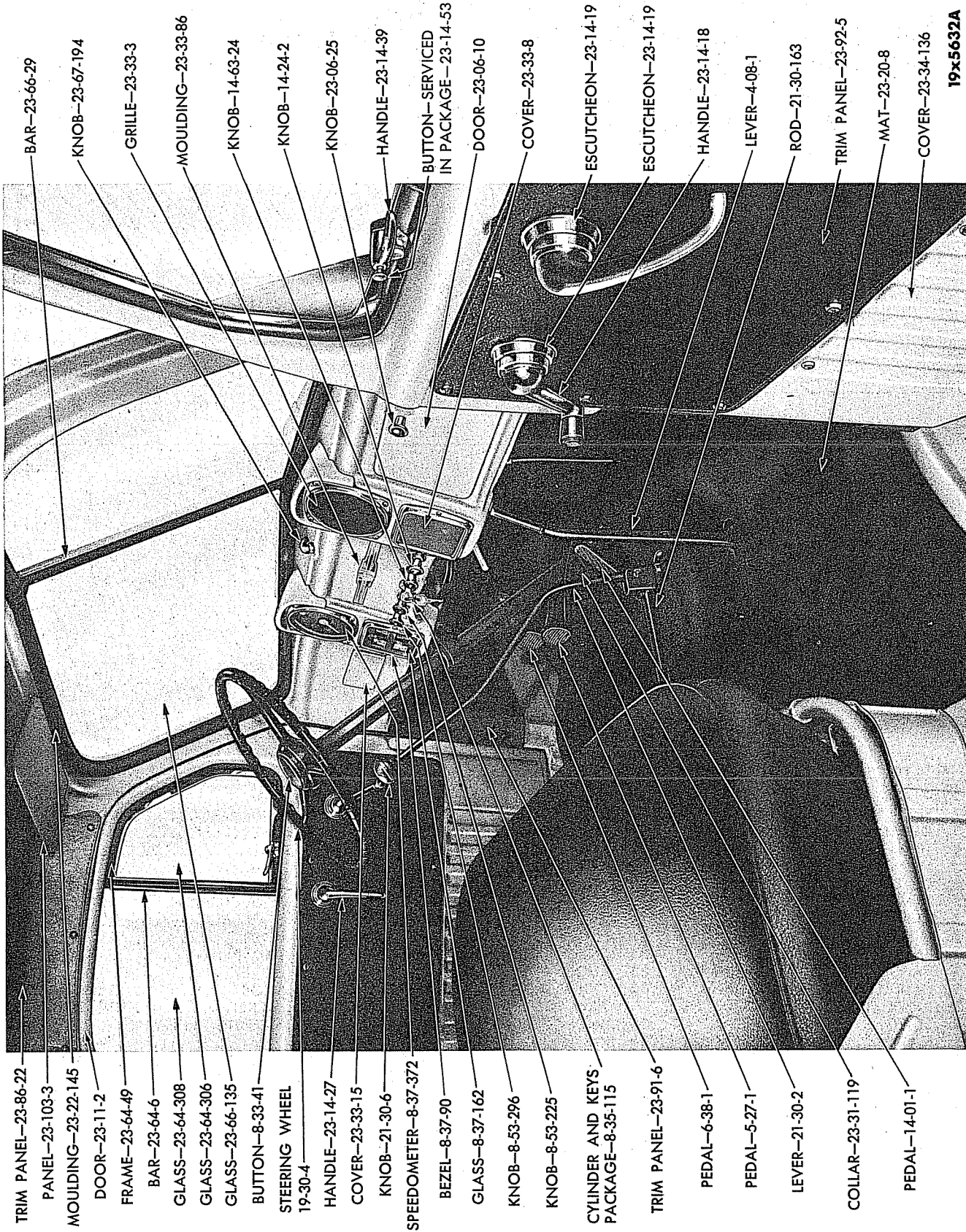
REF. NO.	NAME	PART TYPE CODE	REF. NO.	NAME	PART TYPE CODE	REF. NO.	NAME	PART TYPE CODE
1	TRIM PANEL	23-86-22	18	MOULDING	23-33-86	35	LEVER	21-30-2
2	GLASS	23-64-308	19	KNOB	8-53-296	36	TRIM PANEL	23-91-6
3	DOOR	23-11-2	20	KNOB	8-53-225	37	SEAT CUSHION	23-108-4
4	BAR	23-64-6	21	KNOB	14-63-24	38	SEAT BACK	23-108-12
5	HANDLE	23-14-39	22	KNOB	23-06-25	39	KNOB	21-30-6
6	GLASS	23-64-306	23	KNOB	14-24-2	40	COVER	23-34-136
7	PANEL	23-103-3	24	COVER	23-33-8	41	HANDLE	23-14-18
8	COVER	23-33-15	25	DOOR	23-06-10	42	PANEL	23-92-5
9	GLASS	23-66-135	26	GLASS	8-37-162	43	ARM REST	23-76-3
10	MOULDING	23-25-145	27	BEZEL	8-37-90	44	HANDLE	23-14-27
11	BLADE	23-67-2	28	JACKET	19-14-1	45	ESCUTCHEON	23-14-19
12	ARM	23-67-5	29	PEDAL	8-52-457	46	WHEEL	19-30-4
13	MOULDING	23-66-156	30	LEVER	4-08-1	47	WEATHER STRIP	23-63-100
14	DIAL	8-37-399	31	PEDAL	14-01-1	48	GLASS	23-64-310
15	SPEEDOMETER	8-37-372	32	MAT	23-20-8	49	TRIM PANEL	23-89-10
16	KNOB	23-67-194	33	PEDAL	5-27-1			
17	GRILLE	23-33-3	34	PEDAL	6-38-1			

19X5599



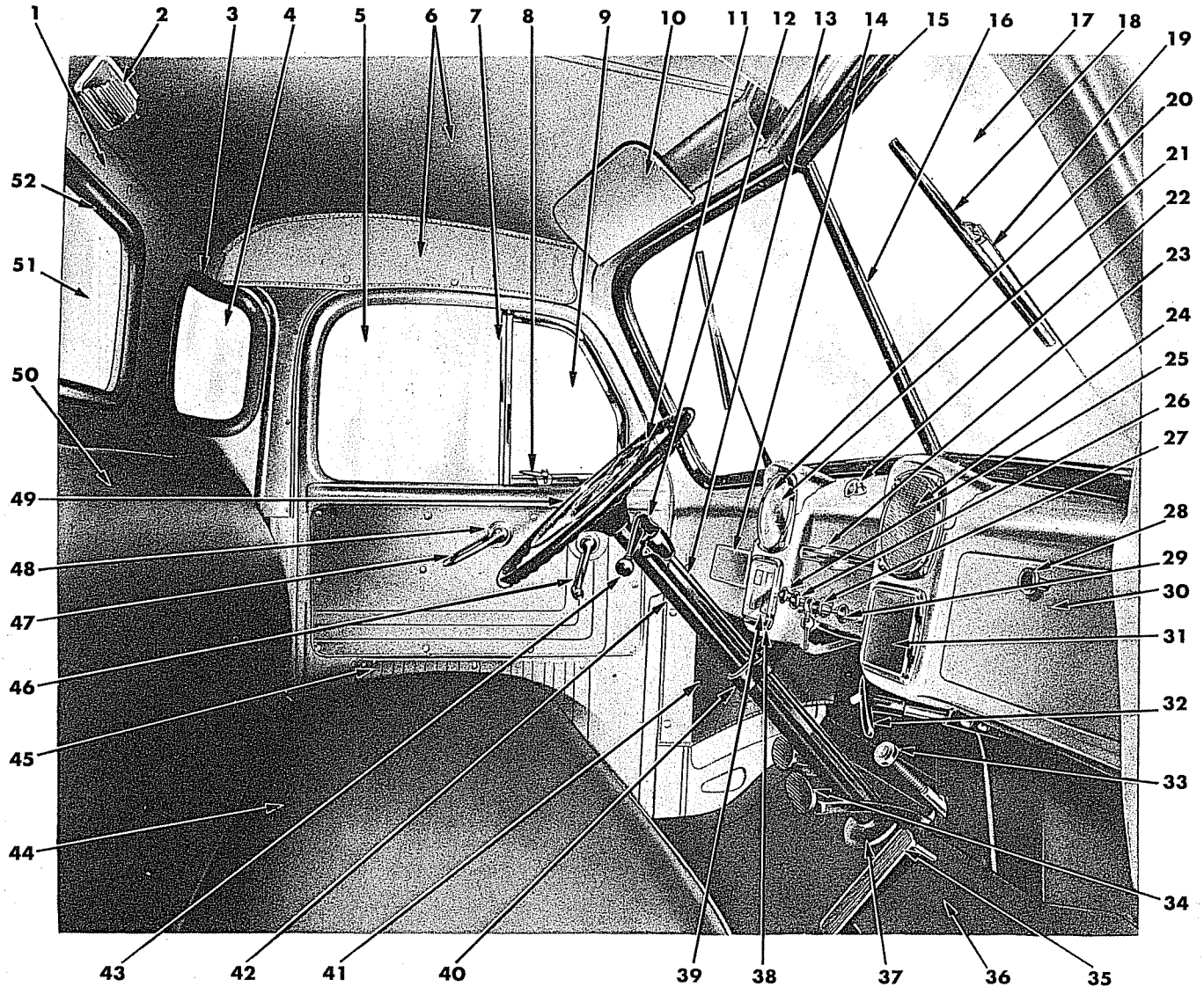
REF. NO.	PART NAME	PART TYPE CODE	REF. NO.	PART NAME	PART TYPE CODE	REF. NO.	PART NAME	PART TYPE CODE
1	GLASS	23-64-314	22	BEZEL	8-37-411	42	PEDAL	14-01-1
2	BEZEL W/LENS	8-05-8	23	KNOB	23-67-194	43	ROD	21-30-163
3	WEATHERSTRIP	23-63-112	24	SPEEDOMETER	8-37-372	44	LEVER	4-08-1
4	TRIM PANEL	23-86-22	25	BEZEL	8-37-90	45	MAT	23-20-8
5	WEATHERSTRIP	23-63-100	26	OIL GAUGE	8-37-316	46	PEDAL	5-27-1
6	GLASS	23-64-310	27	GLASS	8-37-162	47	PEDAL W / BUSHING	6-38-1
7	TRIM PANEL	23-86-22	28	GAUGE	8-37-136	48	SEAT CUSHION	23-108-4
8	FRONT DOOR	23-11-2	29	AMMETER	8-37-1	49	SEAT BACK	23-108-12
9	GLASS	23-64-308	30	FUEL GAUGE	8-37-275	50	LEVER	21-30-2
10	BAR	23-64-6	31	KNOB	8-53-296	51	TRIM PANEL	23-91-6
11	HANDLE	23-14-39	32	KNOB	8-53-225	52	COVER	23-34-136
12	HANDLE	23-14-18	33	CYLINDER & KEYS PACKAGE	8-35-115	53	KNOB	21-30-6
13	PANEL	23-103-3	34	KNOB	14-63-24	54	JACKET	19-14-1
14	BUTTON	8-33-41	35	KNOB	14-24-2	55	STEERING WHEEL	19-30-4
15	BLADE	23-67-25	36	GRILLE	23-33-3	56	ARM REST	23-76-3
16	MOULDING	23-22-145	37	KNOB	23-06-25	57	TRIM PANEL	23-92-5
17	BAR	23-66-29	38	BEZEL	23-33-4	58	HANDLE	23-14-27
18	ARM	23-67-5	39	CABLE	3-31-42	59	ESCUTCHEON	23-14-19
19	MOULDING	23-66-156	40	COLLAR	23-31-119			
20	GLASS	23-66-135	41	DOOR	23-06-10			
21	GLASS	8-37-410						

19x4022 B



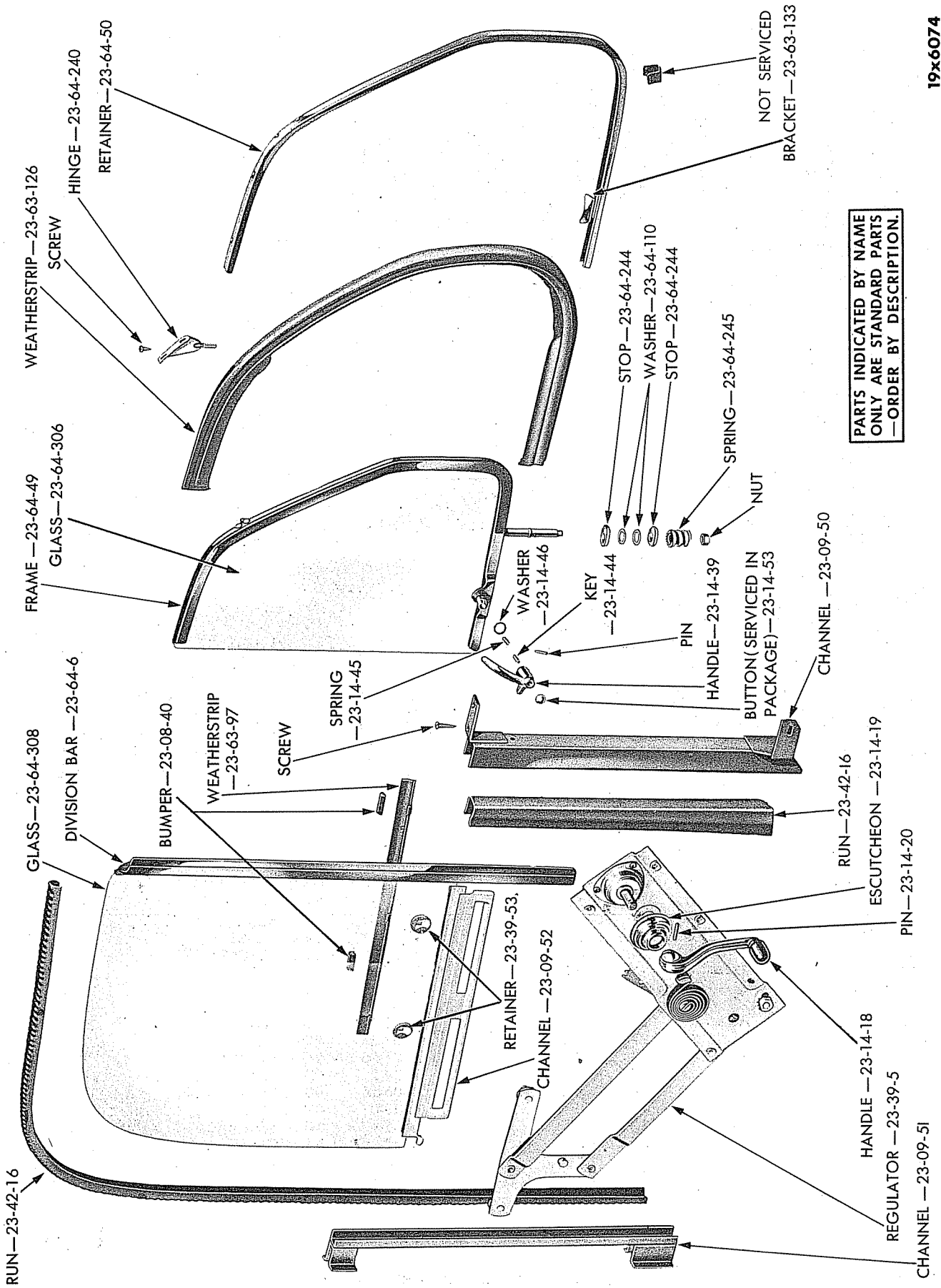
DELUXE CAB (CAB-OVER-ENGINE) (B-3 AND B-4 SERIES) (INTERIOR VIEW)

Plate 23-16



REF. NO.	NAME	PART TYPE CODE	REF. NO.	NAME	PART TYPE CODE	REF. NO.	NAME	PART TYPE CODE
1	TRIM PANEL	23-89-10	19	ARM	23-67-5	37	COLLAR	23-31-119
2	BEZEL W/LENS	8-05-8	20	GLASS	8-37-410	38	BEZEL	8-37-90
3	WEATHERSTRIP	23-63-100	21	SPEEDOMETER	8-37-372	39	GLASS	8-37-162
4	GLASS	23-64-310	22	KNOB	23-67-194	40	BRACKET	19-31-1
5	GLASS	23-64-308	23	MOULDING	23-33-86	41	TRIM PANEL	23-91-6
6	TRIM PANEL	23-86-22	24	GRILLE	23-33-3	42	JACKET	19-14-1
7	BAR	23-64-6	25	KNOB	8-53-296	43	KNOB	21-30-6
8	HANDLE	23-14-39	26	KNOB	8-53-225	44	SEAT CUSHION	23-108-4
9	GLASS	23-64-306	27	KNOB	14-63-24	45	COVER	23-34-136
10	PANEL	23-103-3	28	KNOB	23-06-25	46	HANDLE	23-14-18
11	RING	8-33-4	29	KNOB	14-24-2	47	HANDLE	23-14-27
12	LEVER	21-30-2	30	DOOR	23-06-10	48	ESCUTCHEON	23-14-19
13	ROD	19-46-3	31	COVER	23-33-8	49	WHEEL	19-30-4
14	COVER	23-33-15	32	LEVER	4-08-1	50	SEAT BACK	23-108-12
15	MOULDING	23-22-145	33	PEDAL	8-52-457	51	GLASS	23-64-314
16	BAR	23-66-29	34	PEDAL	5-27-1	52	WEATHERSTRIP	23-63-112
17	GLASS	23-66-135	35	PEDAL	14-01-1			
18	BLADE PACKAGE	23-67-2	36	MAT	23-20-8			

19x5600A

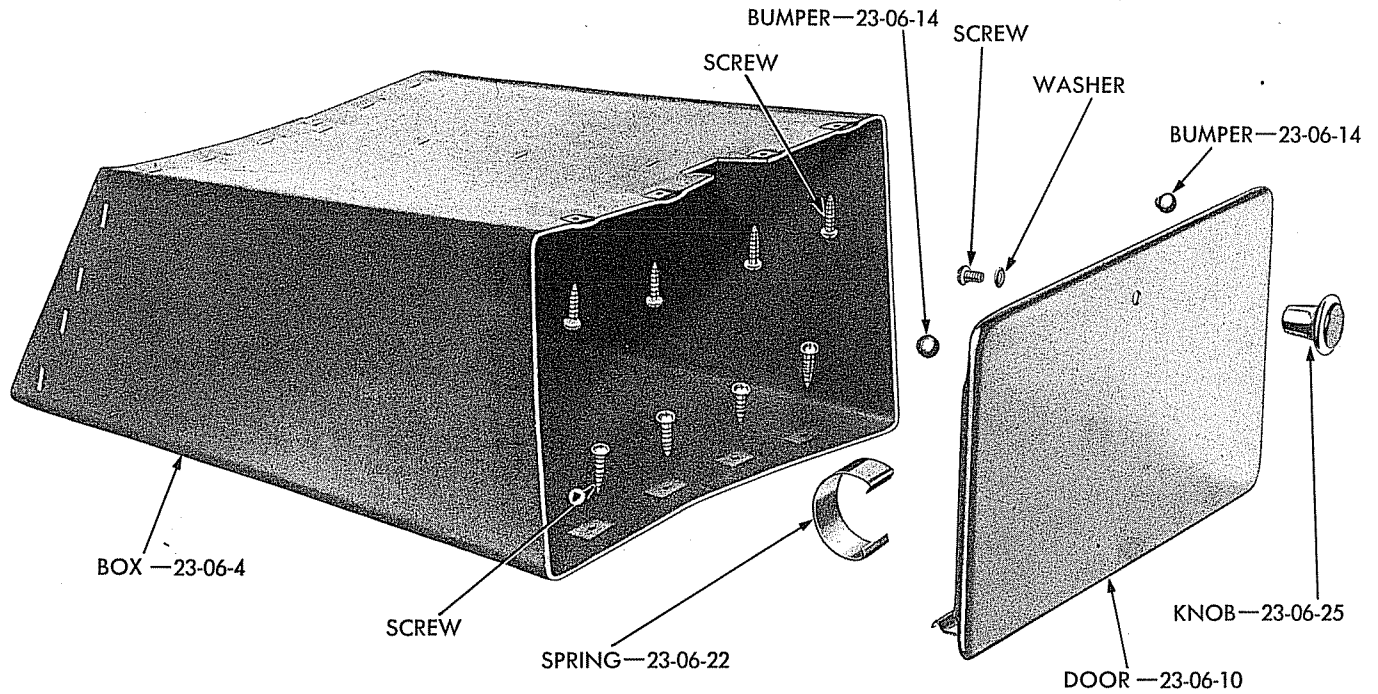


PARTS INDICATED BY NAME
ONLY ARE STANDARD PARTS
— ORDER BY DESCRIPTION.

19x6074

DOOR WINDOW REGULATOR AND RUNS (EXPLODED VIEW)

Plate 23-18

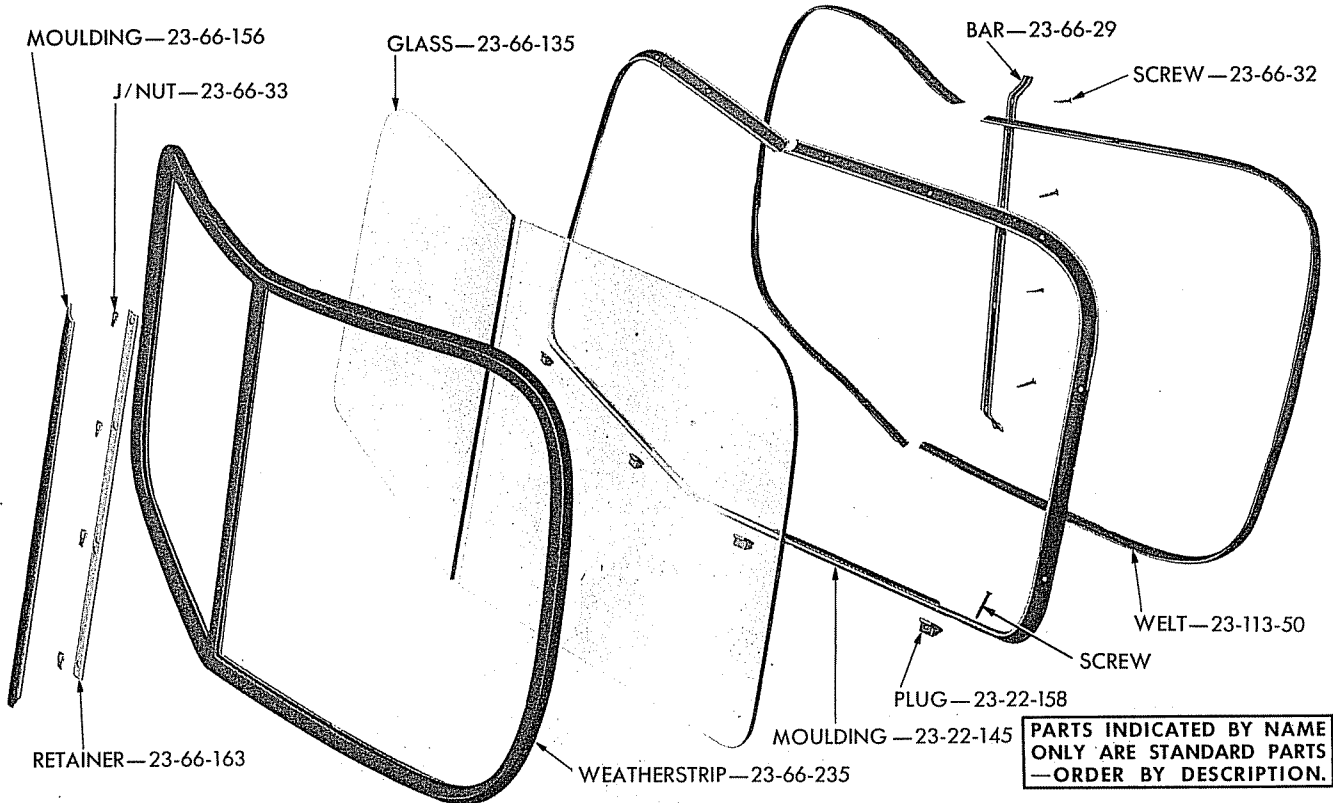


PARTS INDICATED BY NAME
ONLY ARE STANDARD PARTS
—ORDER BY DESCRIPTION.

19x6072

Plate 23-19

GLOVE BOX (EXPLODED VIEW)

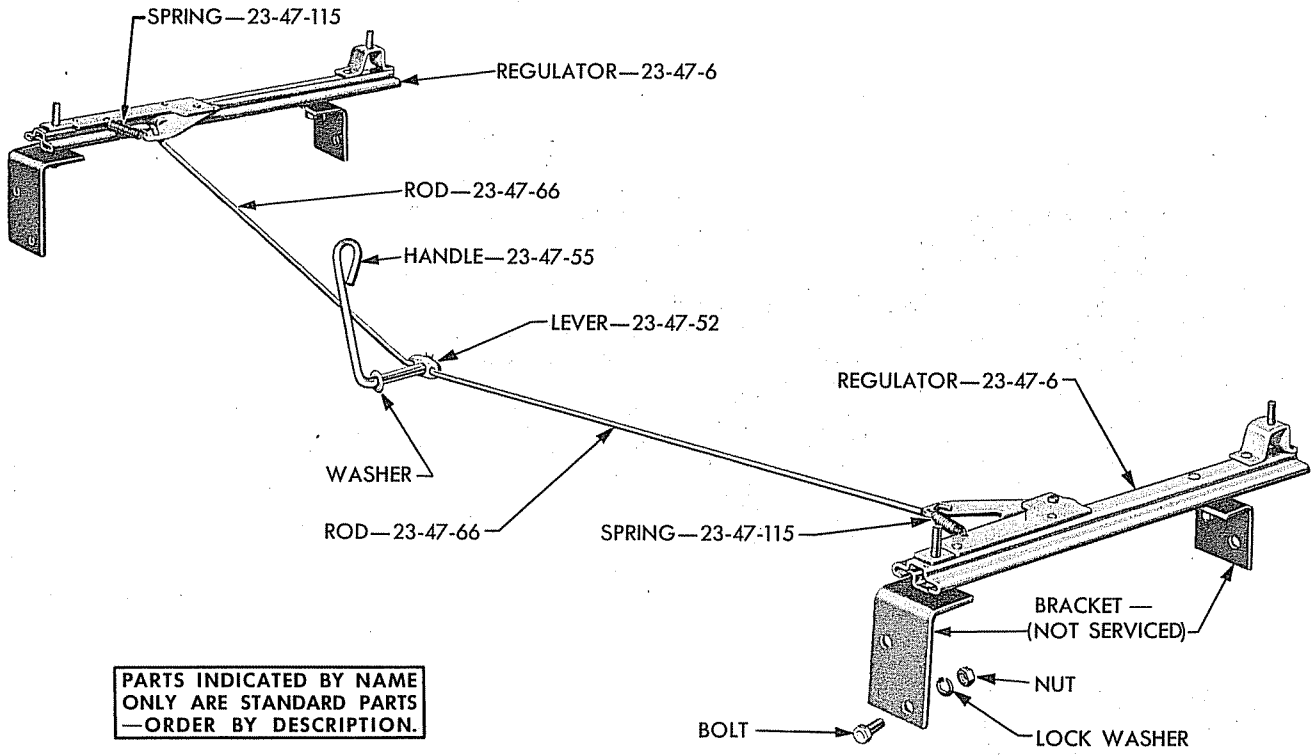


PARTS INDICATED BY NAME
ONLY ARE STANDARD PARTS
—ORDER BY DESCRIPTION.

19x4031D

Plate 23-20

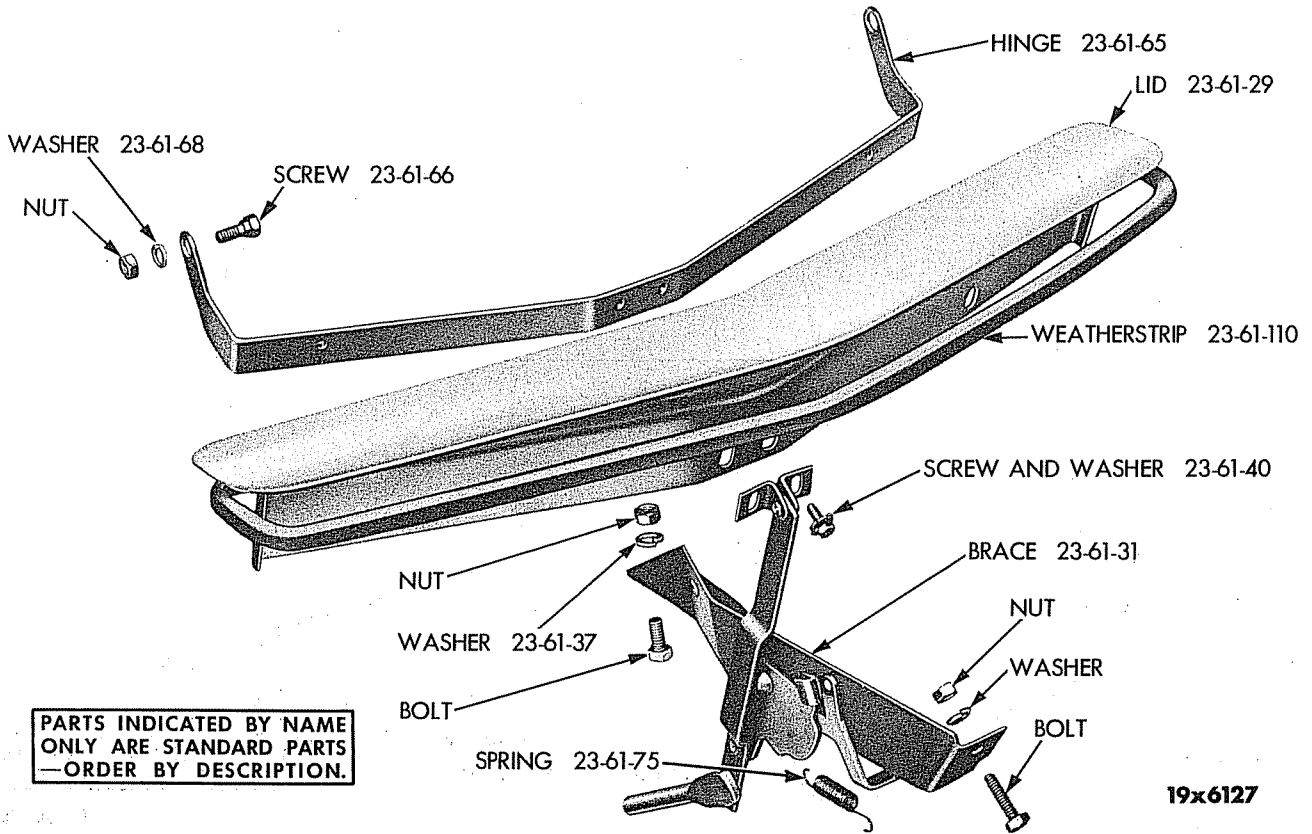
WINDSHIELD (EXPLODED VIEW)



19x5518A

Plate 23-21

SEAT GUIDE



19x6127

Plate 23-22

COWL VENTILATOR (EXPLODED VIEW)

