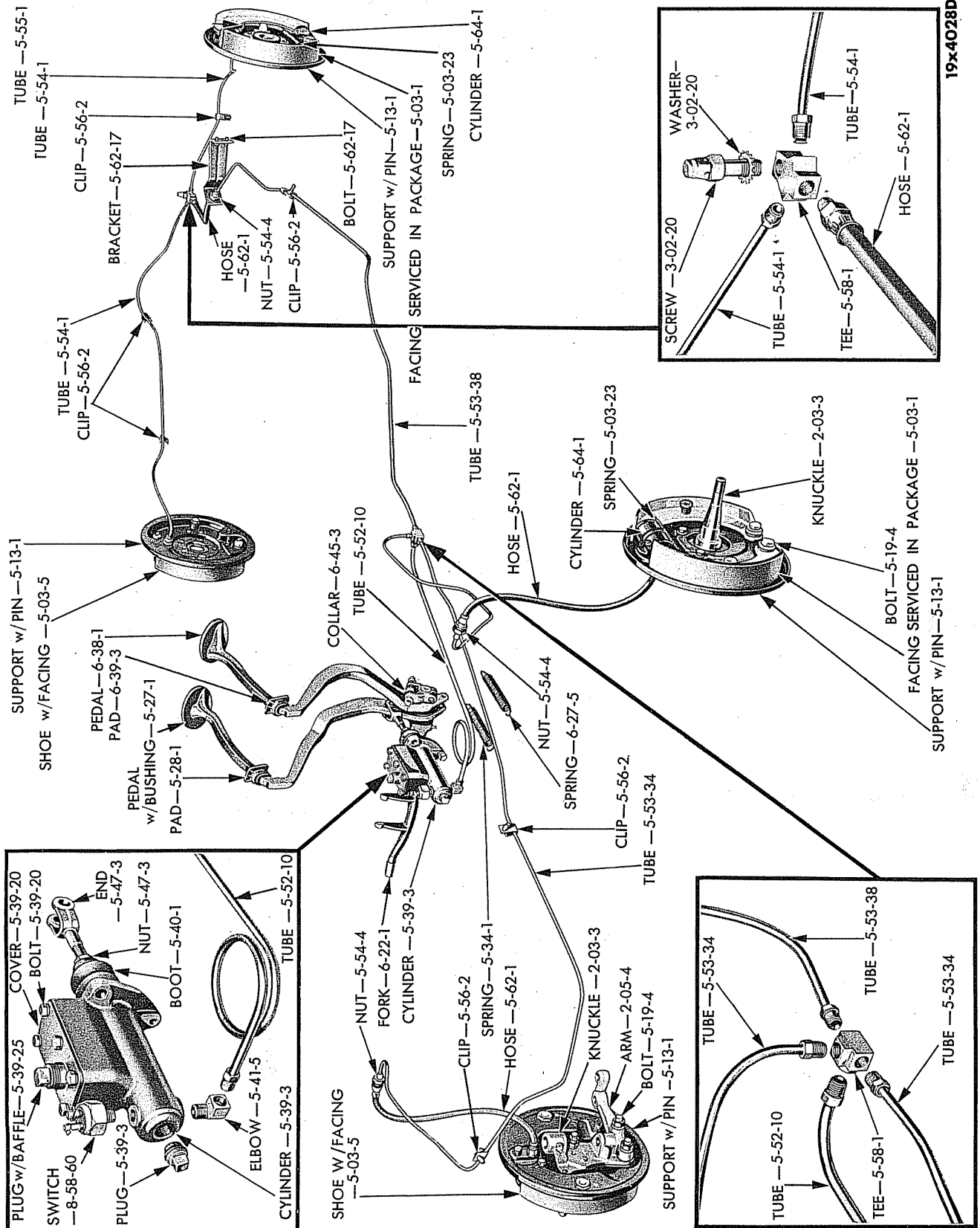


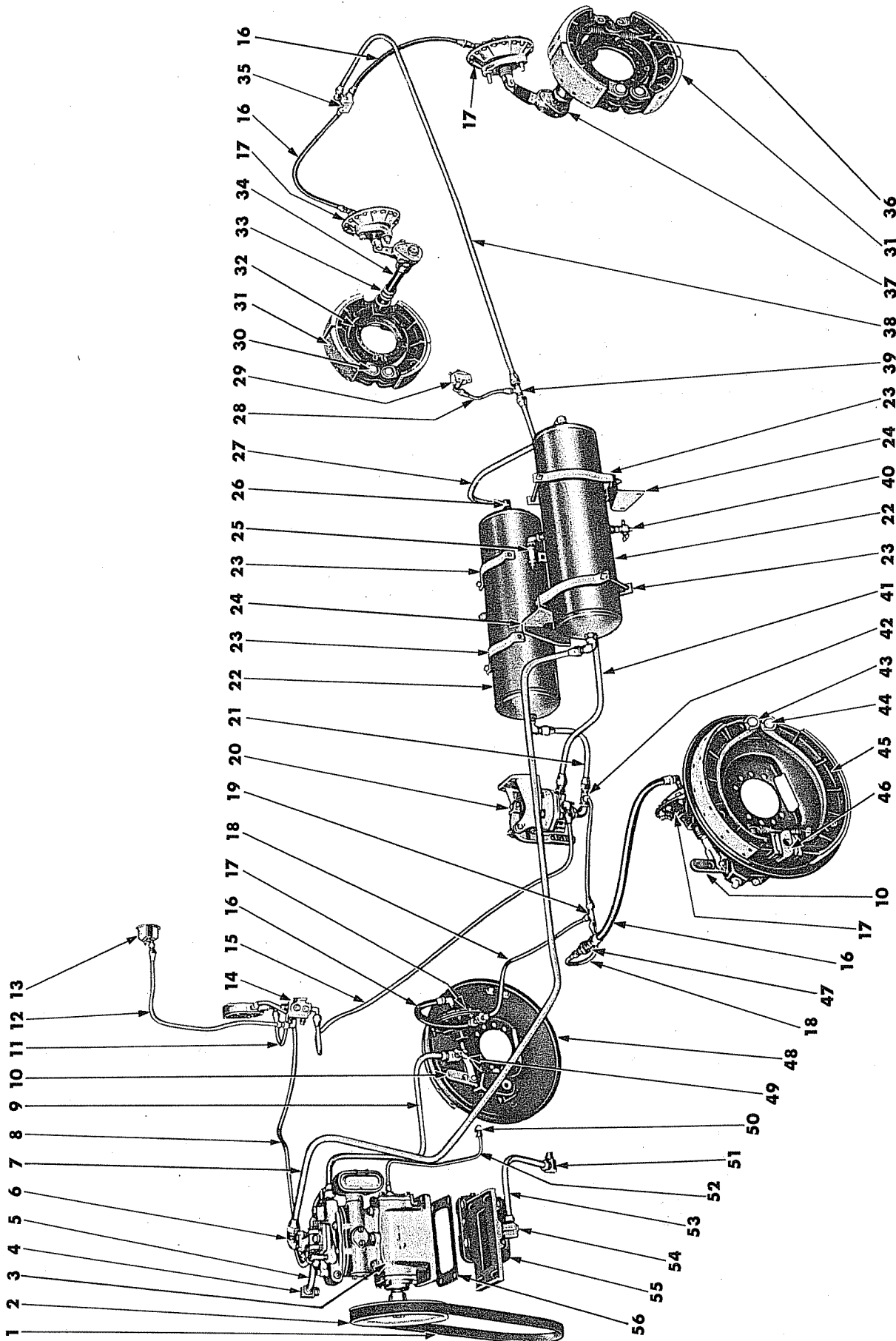
GROUP 5 - BRAKE - SERVICE



19x4028D

BRAKE SYSTEM (HYDRAULIC)

Plate 5-1



19L 6139

BRAKE SYSTEM (AIR)

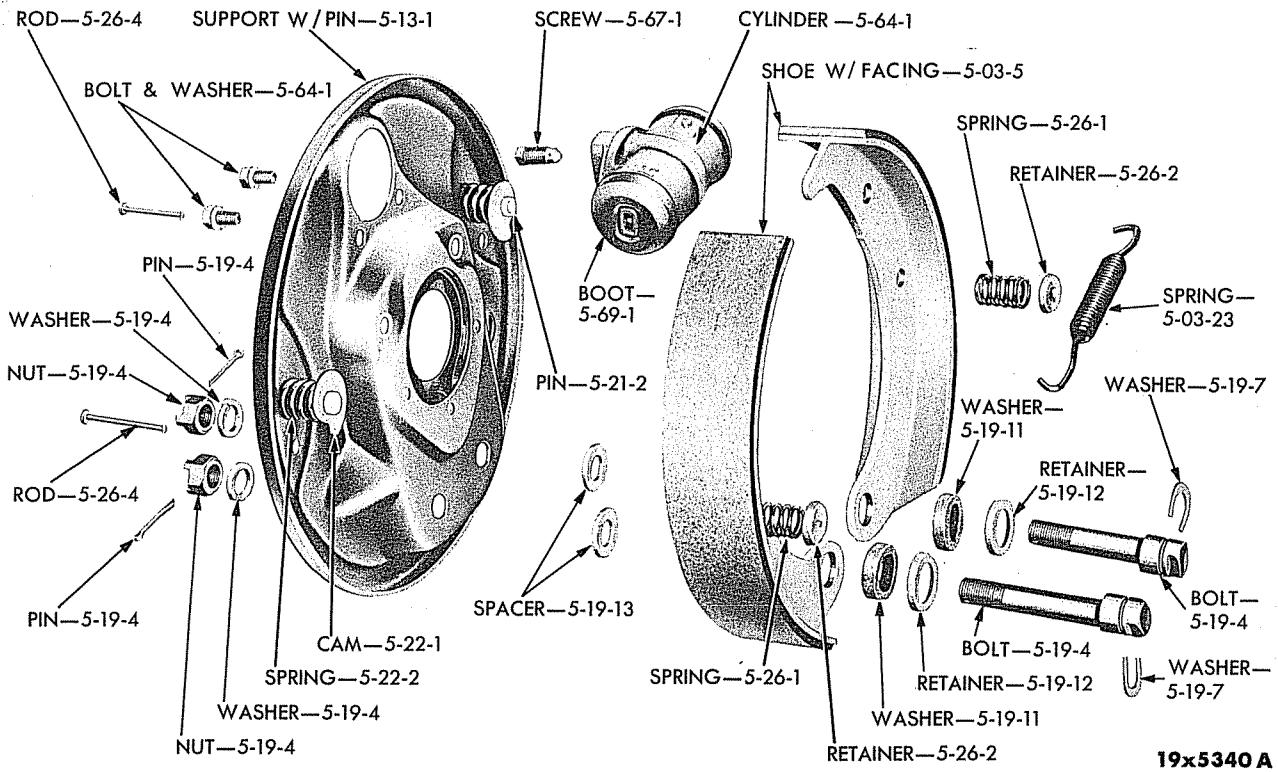
Plate 5-2

Plate 5-2

BRAKE SYSTEM (AIR)

Note: Parts indicated as "SERVICED BY VENDOR" are serviced by Bendix Westinghouse Air Brake Co.

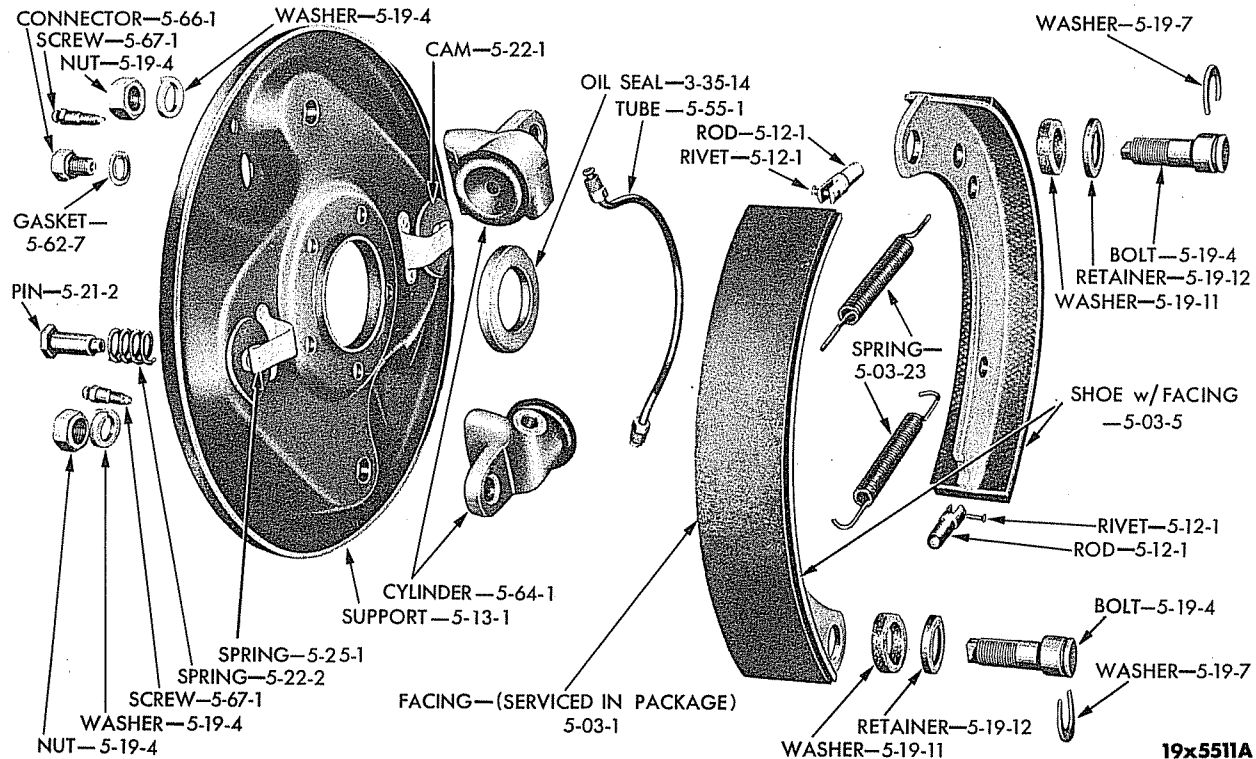
Ref. No.	Name	Part Type Code
1	Belt	5-114-7
2	Pulley	5-114-6
3	Compressor Assembly (serviced by vendor)	---
4	Tee	5-120-11
5	Tube	5-120-11
6	Elbow, Air Compressor to Front Reservoir Tube (serviced by vendor)	---
7	Tube	5-120-26
8	Tube	5-120-27
9	Tube	5-120-10
10	Lever	5-97-29
11	Tube	5-123-2
12	Tube	5-118-5
13	Gauge, Air Pressure (serviced by vendor)	---
14	Manifold, Air Brake (serviced by vendor)	---
15	Tube	5-116-7
16	Hose, Air Brake (serviced by vendor)	---
17	Diaphragm, Air Brake (serviced by vendor)	---
18	Tube	5-116-15
19	Tee, Front Air Brake (serviced by vendor)	---
20	Valve, Air Brake Control (serviced by vendor)	---
21	Tube	5-119-4
22	Reservoir Assembly (serviced by vendor)	---
23	Bracket, Reservoir Mounting (serviced by vendor)	---
24	Support	5-119-11
25	Valve	5-119-15
26	Tee, Reservoir Connecting Tube (serviced by vendor)	---
27	Tube	5-119-5
28	Tube	5-116-9
29	Switch	8-58-60
30	Pin	5-19-4
31	Package, Lining	5-03-1
32	Support	5-13-1
33	Felt	5-97-10
34	Shaft	5-97-1
35	Tee, Rear Air Hose (serviced by vendor)	---
36	Spring	5-03-23
37	Adjuster, Slack (serviced by vendor)	---
38	Tube	5-116-4
39	Tee, Air Brake Stop Light Switch Tube (serviced by vendor)	---
40	Drain Cock	5-119-10
41	Tube	5-116-3
42	Tee, Reservoir to Control Valve Tube (serviced by vendor)	---
43	Washer	5-19-7
44	Bolt	5-19-4
45	Shoe, w/Facing	5-03-5
46	Shaft	5-97-1
47	Coupling, Air Brake Hose Anchor (serviced by vendor)	---
48	Support	5-13-1
49	Drain Cock	9-02-5
50	Elbow	5-120-1
51	Elbow	5-120-1
52	Tube	5-120-1
53	Tube	5-120-1
54	Elbow	5-120-1
55	Bracket	5-114-10
56	Gasket, Air Compressor (serviced by vendor)	---



19x5340 A

Plate 5-3

FRONT WHEEL HYDRAULIC BRAKE (1/2, 3/4 and 1 TON) (EXPLODED VIEW)



19x5511A

Plate 5-4

REAR WHEEL HYDRAULIC BRAKE (1/2 AND 3/4 TON) (EXPLODED VIEW)

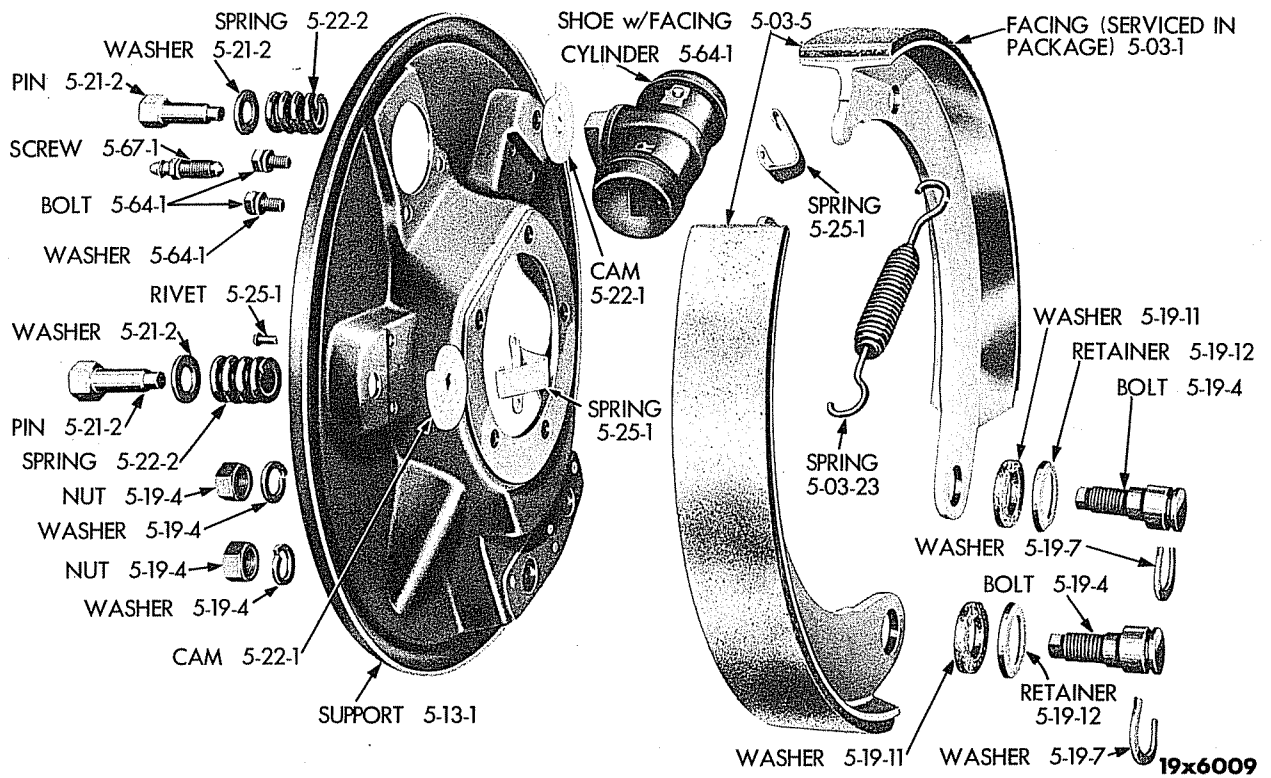


Plate 5-5 REAR WHEEL HYDRAULIC BRAKE (B-1-D, B-2-D, B-3-D) (EXPLODED VIEW)

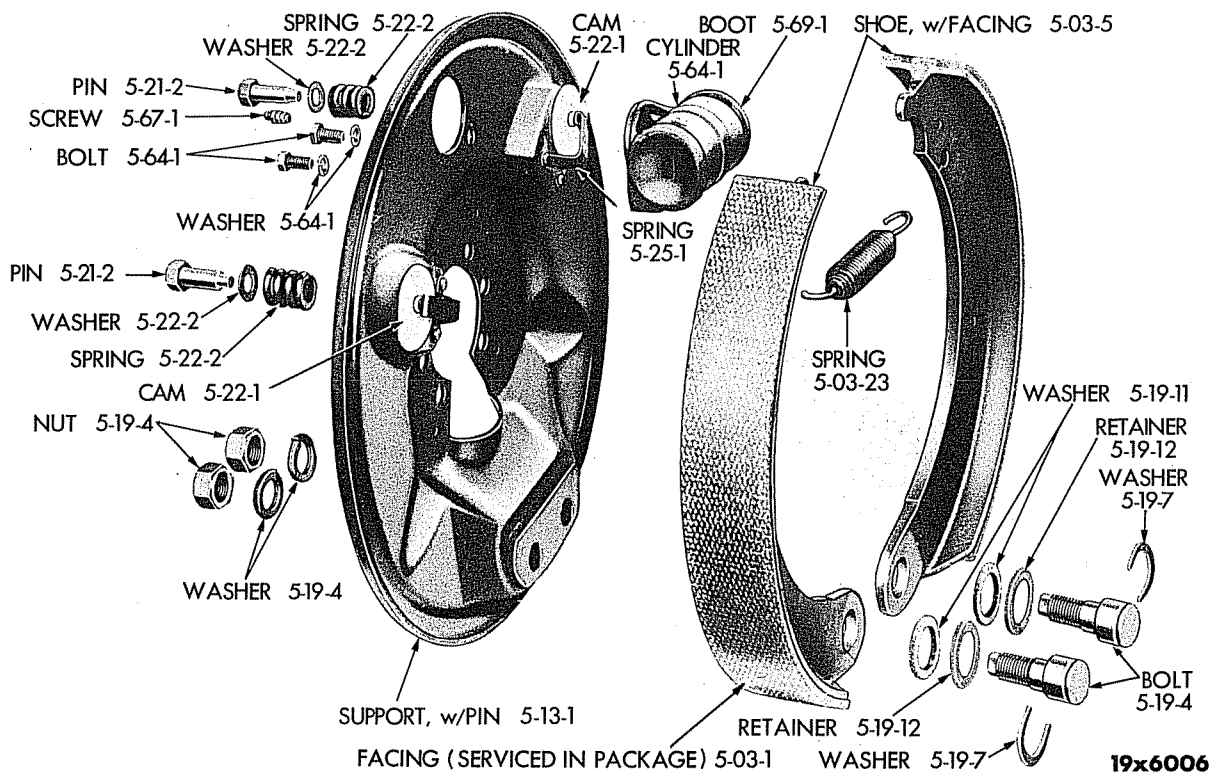
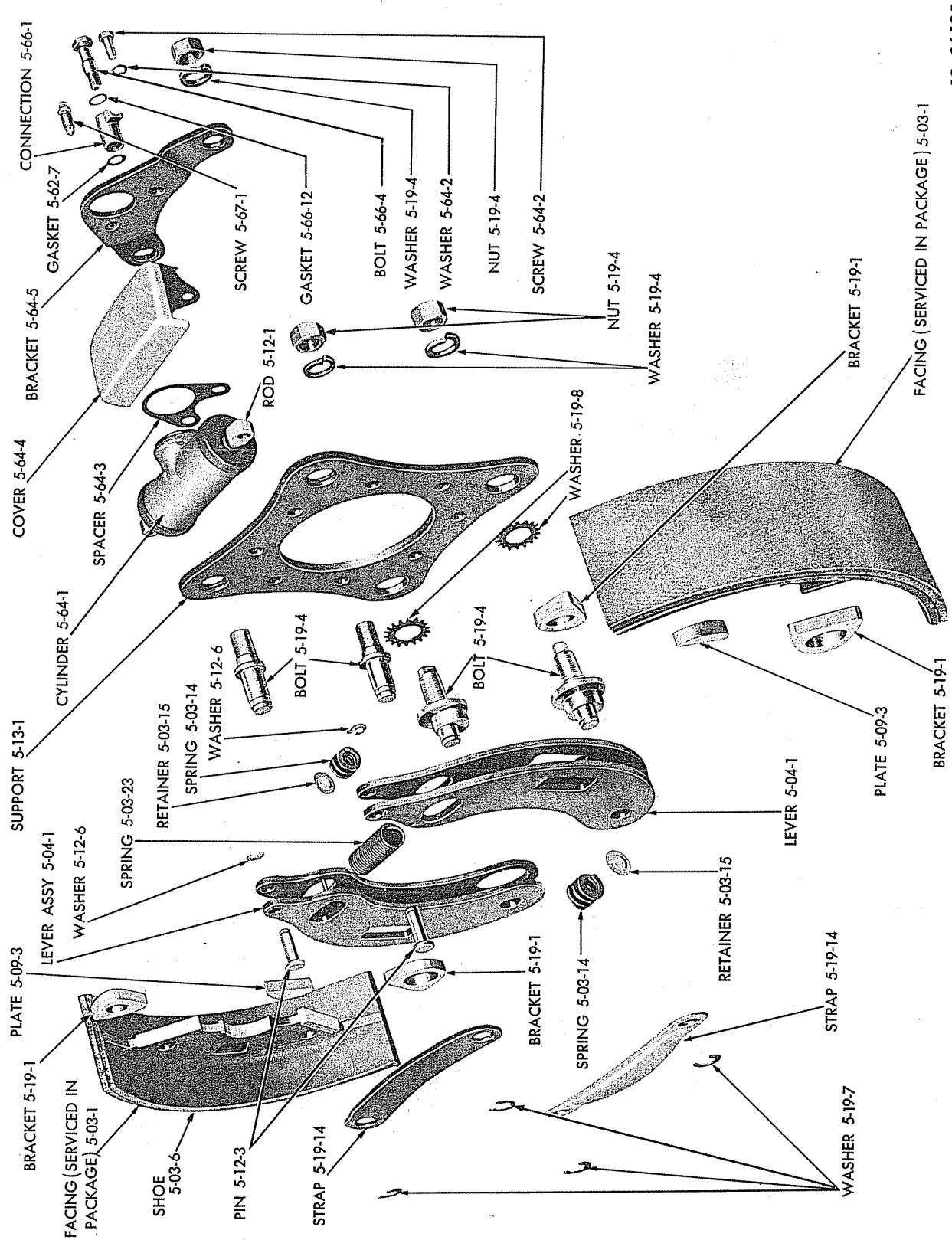


Plate 5-6 FRONT WHEEL HYDRAULIC BRAKE (R, T, V AND Y) (EXPLODED VIEW)



19x3613E

REAR WHEEL HYDRAULIC BRAKE (R, T, V AND Y SERIES) (EXPLODED VIEW)

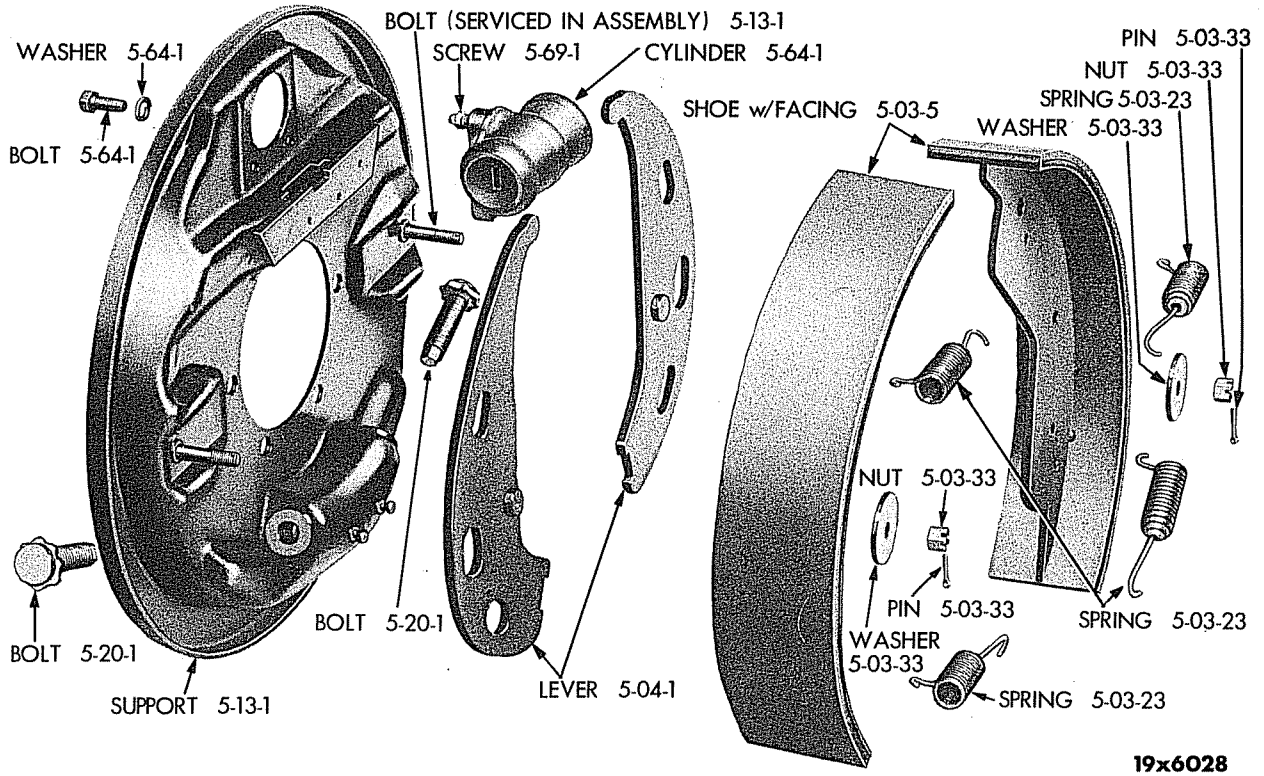


Plate 5-8 REAR WHEEL BRAKE (B-4 SERIES) (1 TON THROUGH 2 1/2 TON) (EXPLODED VIEW)

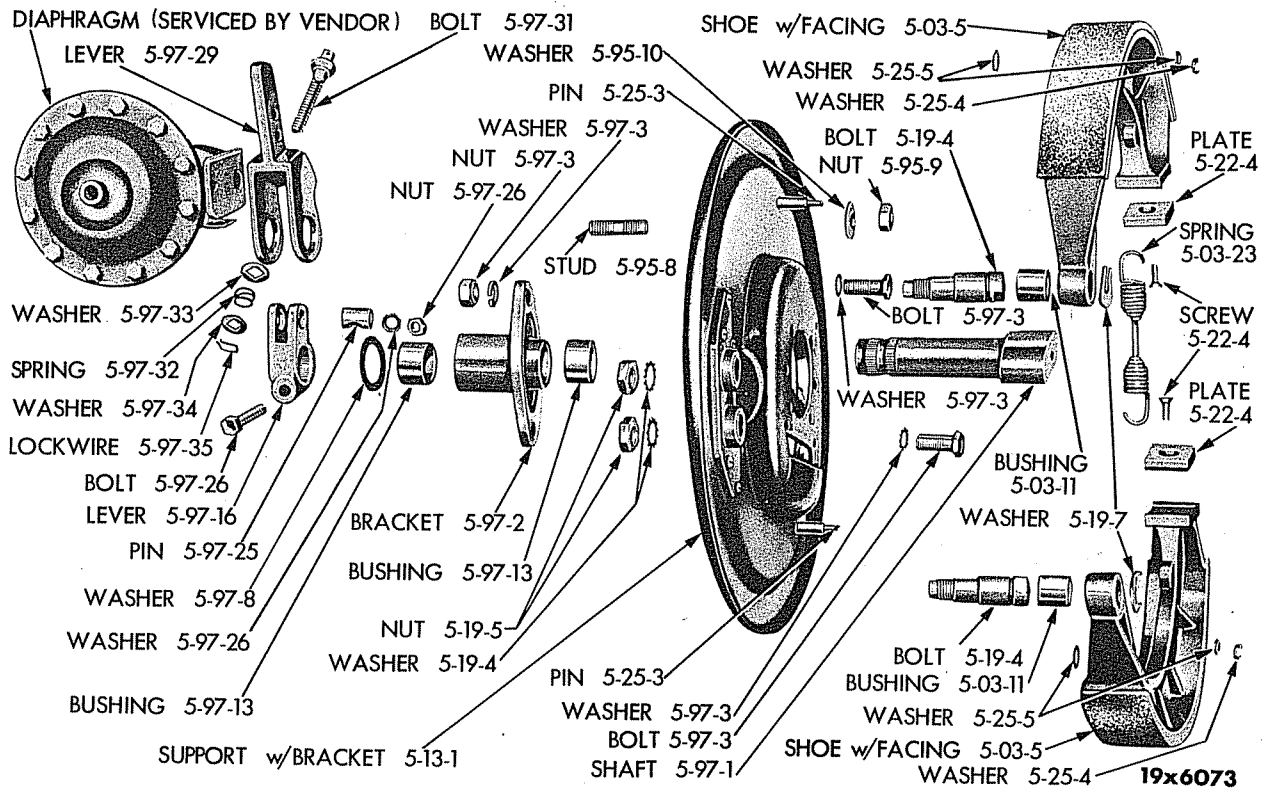
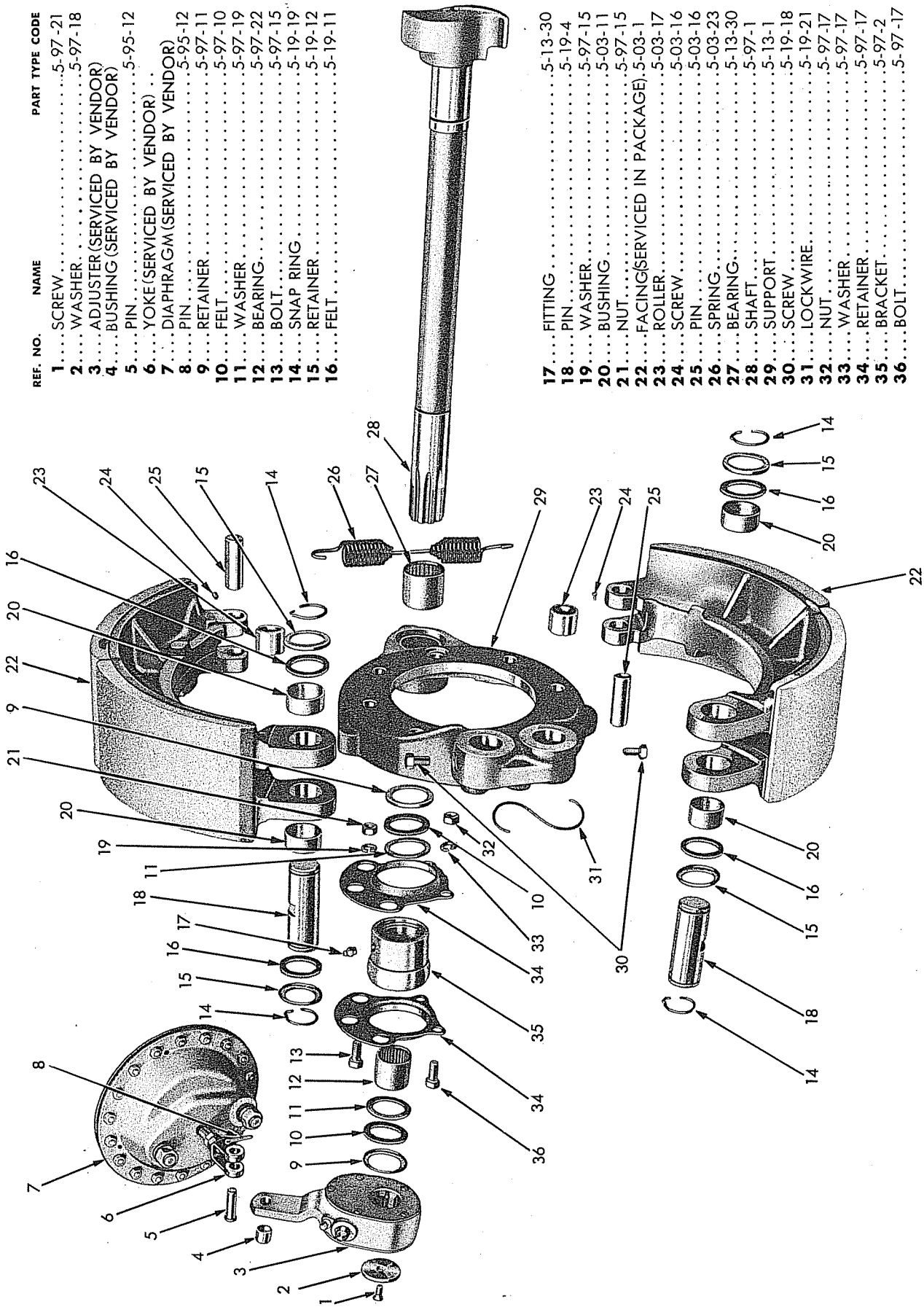


Plate 5-9 FRONT WHEEL AIR BRAKE (R, T, V AND Y SERIES) (EXPLODED VIEW)

REF. NO.	NAME	PART TYPE CODE
1	SCREW	5-97-21
2	WASHER	5-97-18
3	ADJUSTER(SERVICED BY VENDOR)	
4	BUSHING(SERVICED BY VENDOR)	
5	PIN	5-95-12
6	YOKE(SERVICED BY VENDOR)	
7	DIAPHRAGM(SERVICED BY VENDOR)	
8	PIN	5-95-12
9	RETAINER	5-97-11
10	FELT	5-97-10
11	WASHER	5-97-19
12	BEARING	5-97-22
13	BOLT	5-97-15
14	SNAP RING	5-19-19
15	RETAINER	5-19-12
16	FELT	5-19-11

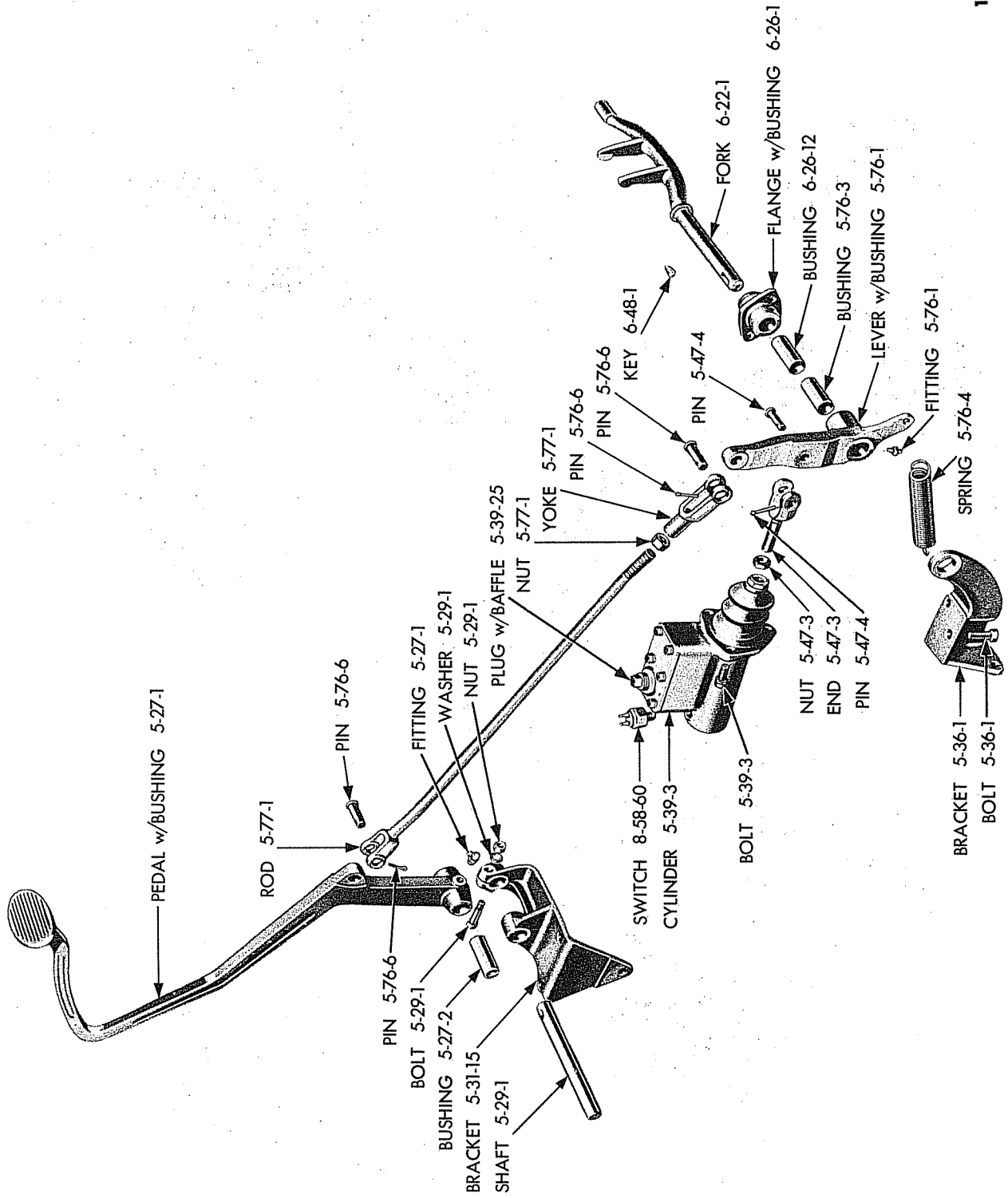
17	FITTING	5-13-30
18	PIN	5-19-4
19	WASHER	5-97-15
20	BUSHING	5-03-11
21	NUT	5-97-15
22	FACING(SERVICED IN PACKAGE)	5-03-1
23	ROLLER	5-03-17
24	SCREW	5-03-16
25	PIN	5-03-16
26	SPRING	5-03-23
27	BEARING	5-13-30
28	SHAFT	5-97-1
29	SUPPORT	5-13-1
30	SCREW	5-19-18
31	LOCKWIRE	5-19-21
32	NUT	5-97-17
33	WASHER	5-97-17
34	RETAINER	5-97-17
35	BRACKET	5-97-2
36	BOLT	5-97-17



19x6034

REAR WHEEL AIR BRAKE (R, T, V AND Y SERIES) (EXPLODED VIEW)

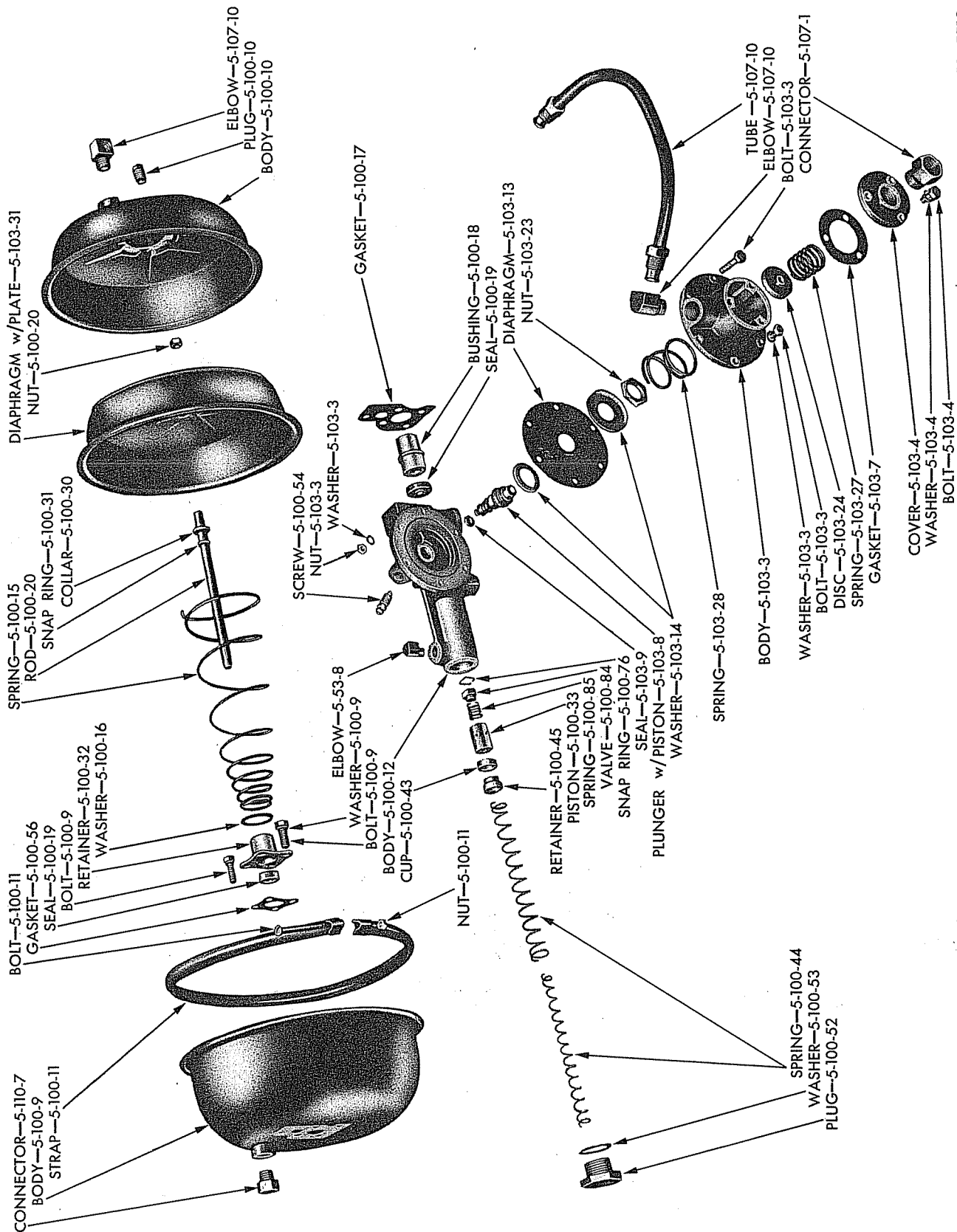
Plate 5-10



19x6149

BRAKE PEDAL AND MASTER CYLINDER (CAB-OVER-ENGINE) (EXPLODED VIEW)

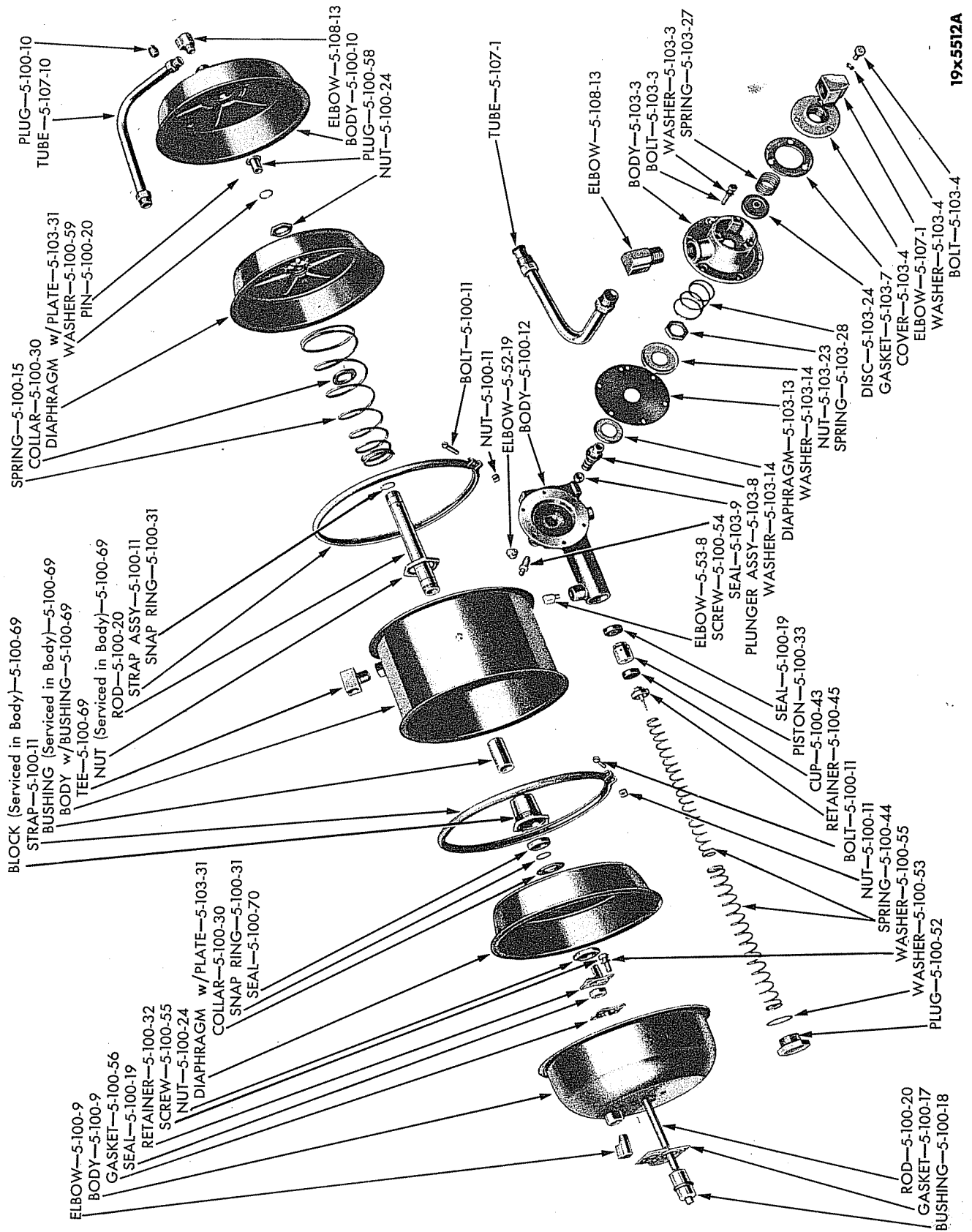
Plate 5-11



19x5510

BOOSTER BRAKE CYLINDER (EXCEPT T, V AND Y SERIES) (UP-TO-JOBS)

Plate 5-12



19x5512A

BOOSTER BRAKE CYLINDER ASSEMBLY (T, V AND Y SERIES) (EXPLODED VIEW)

Plate 5-13

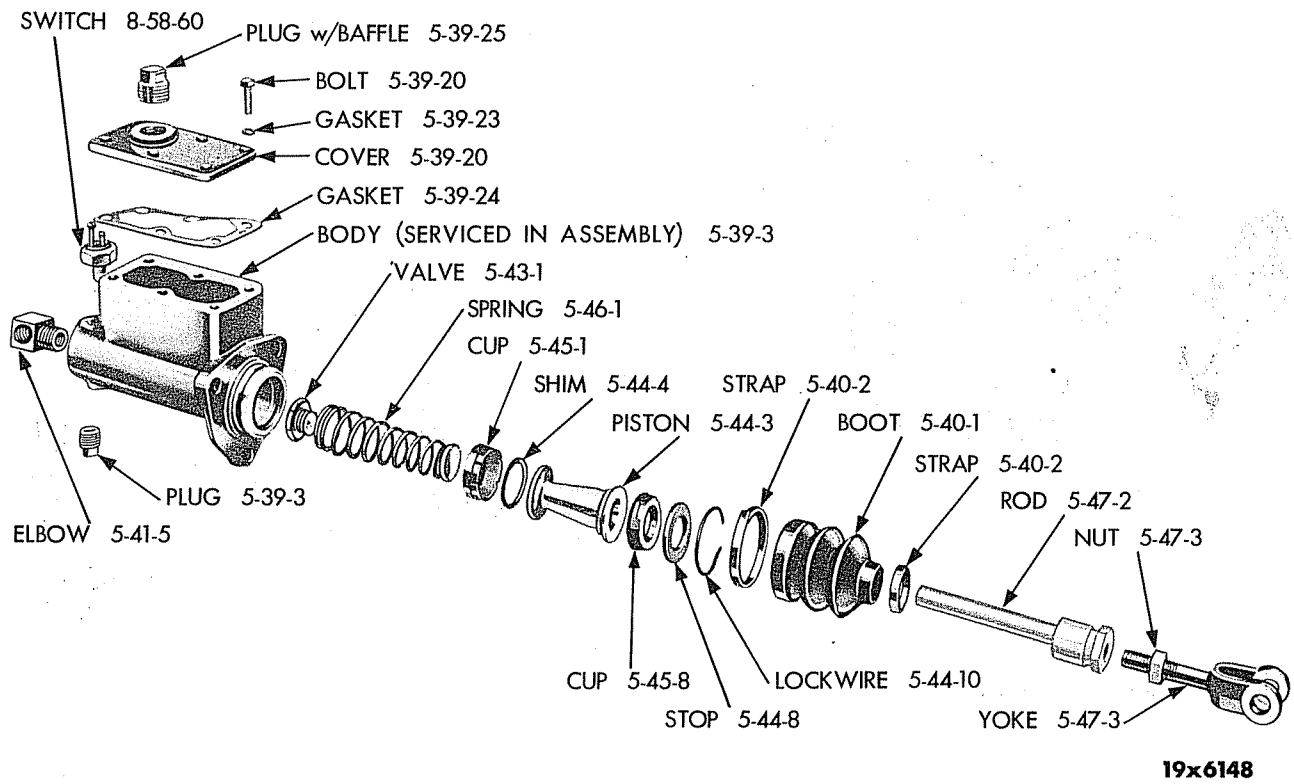


Plate 5-15

MASTER CYLINDER (EXPLODED VIEW)

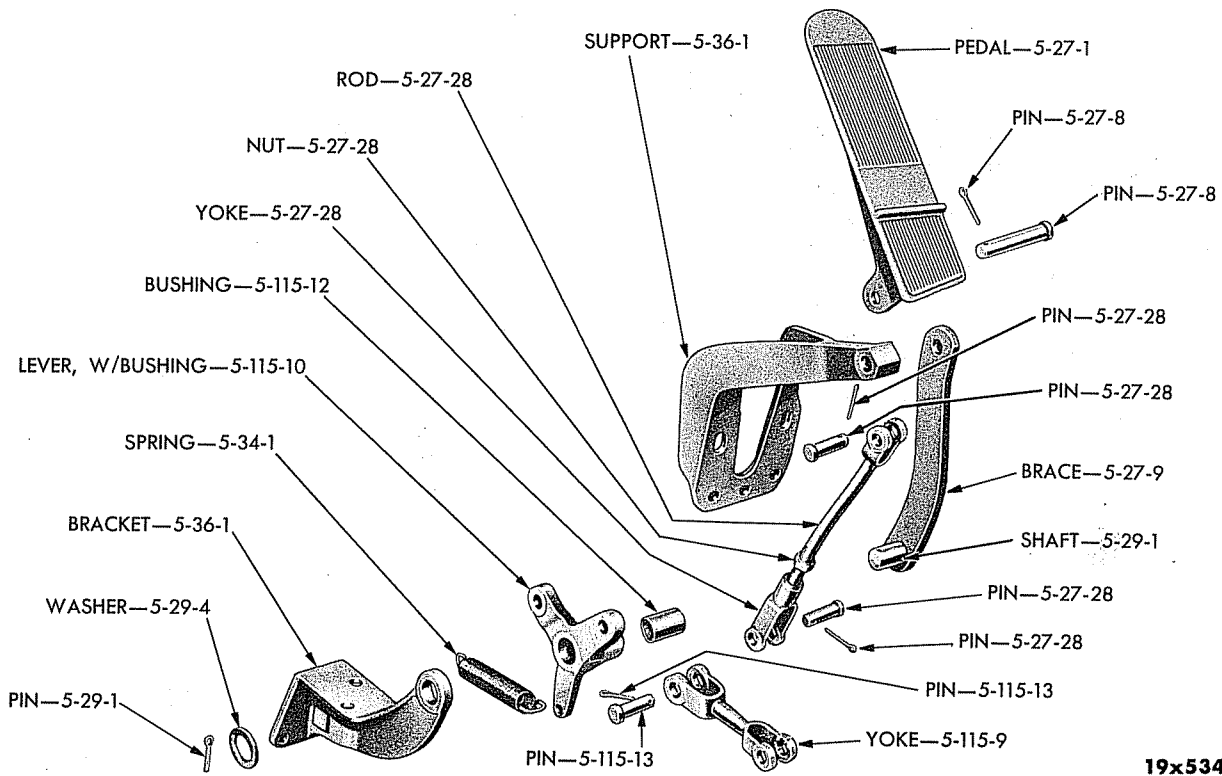
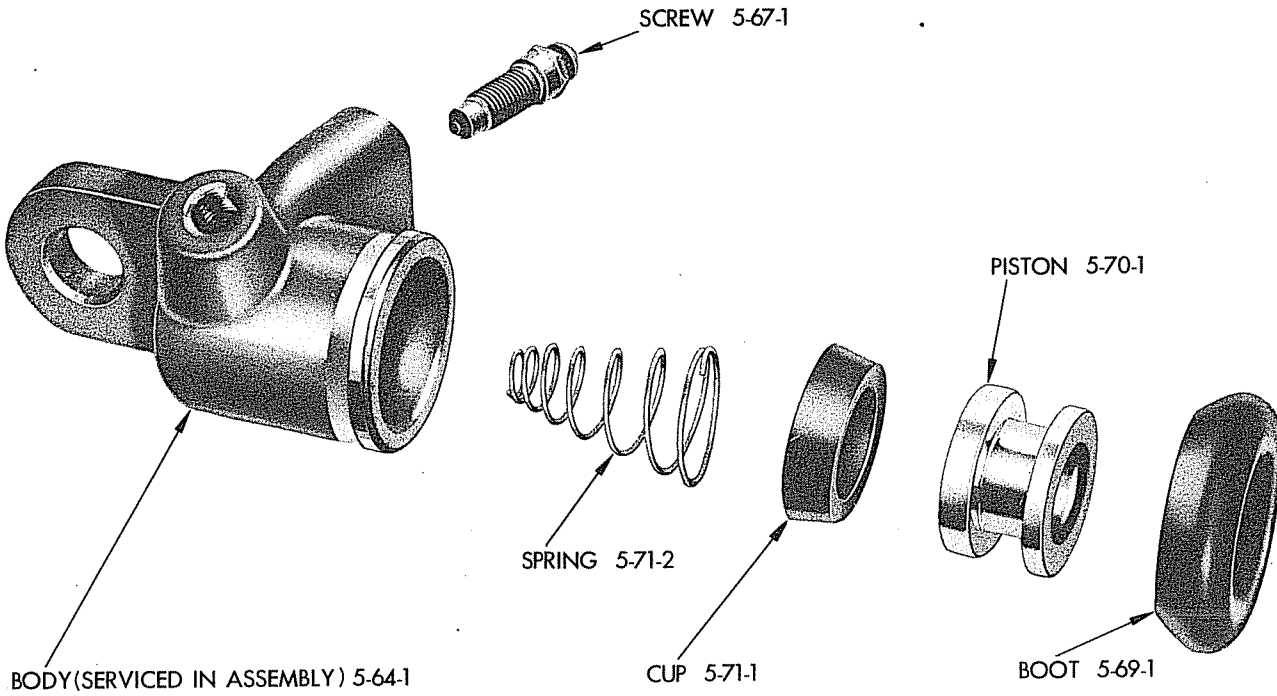


Plate 5-16

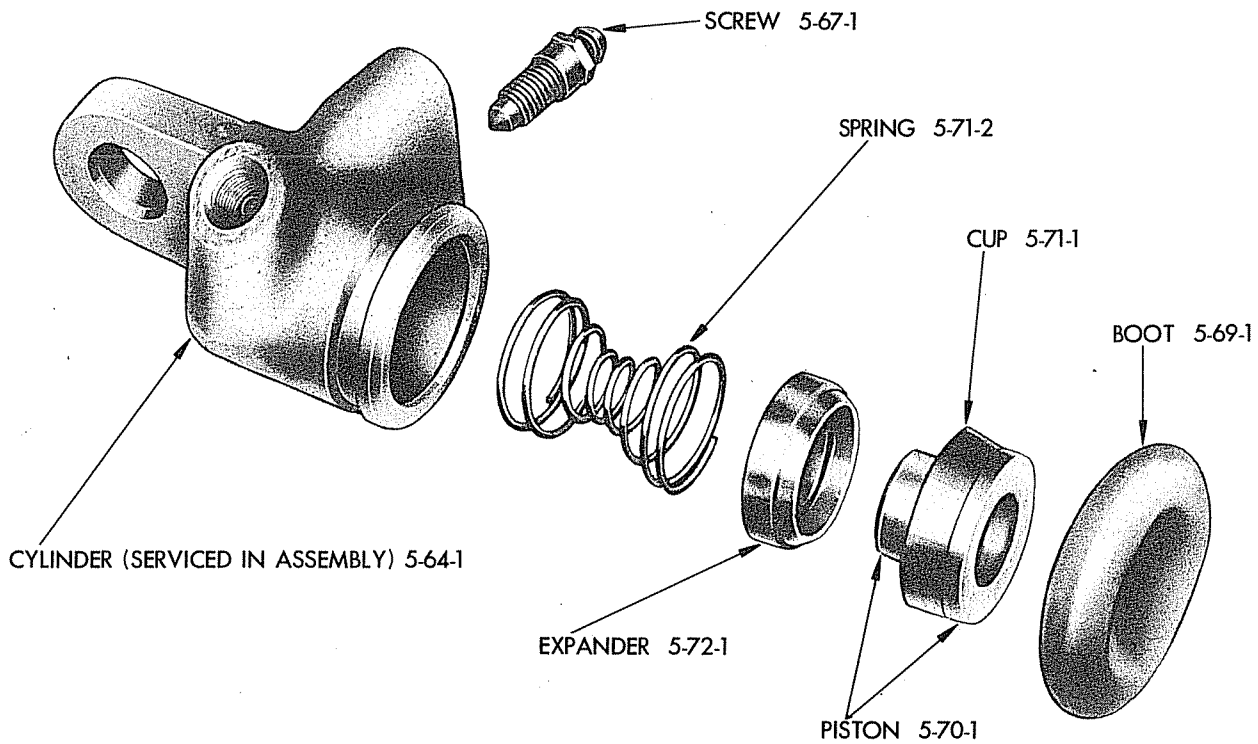
BRAKE PEDAL AND LINKAGE (AIR BRAKE) (4 TON) (EXPLODED VIEW)



19x6018

Plate 5-17

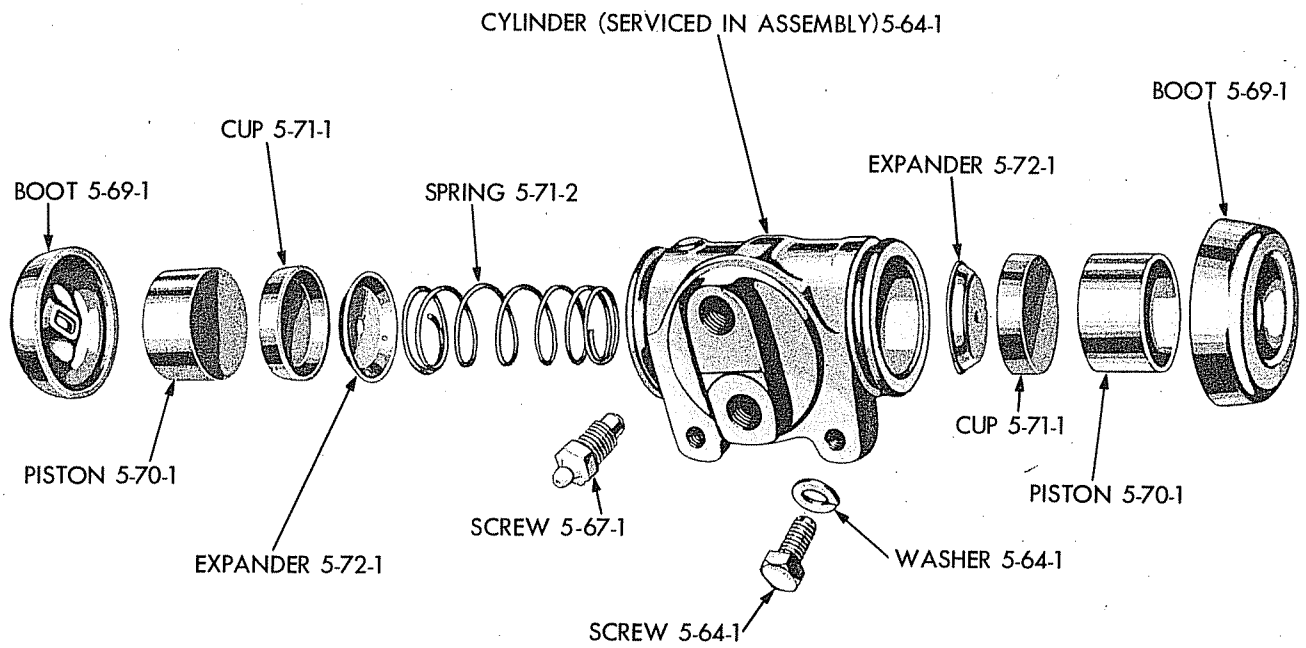
REAR WHEEL CYLINDER (1/2 AND 3/4 TON) (UP TO JOBS) (EXPLODED VIEW)



19x6023

Plate 5-18

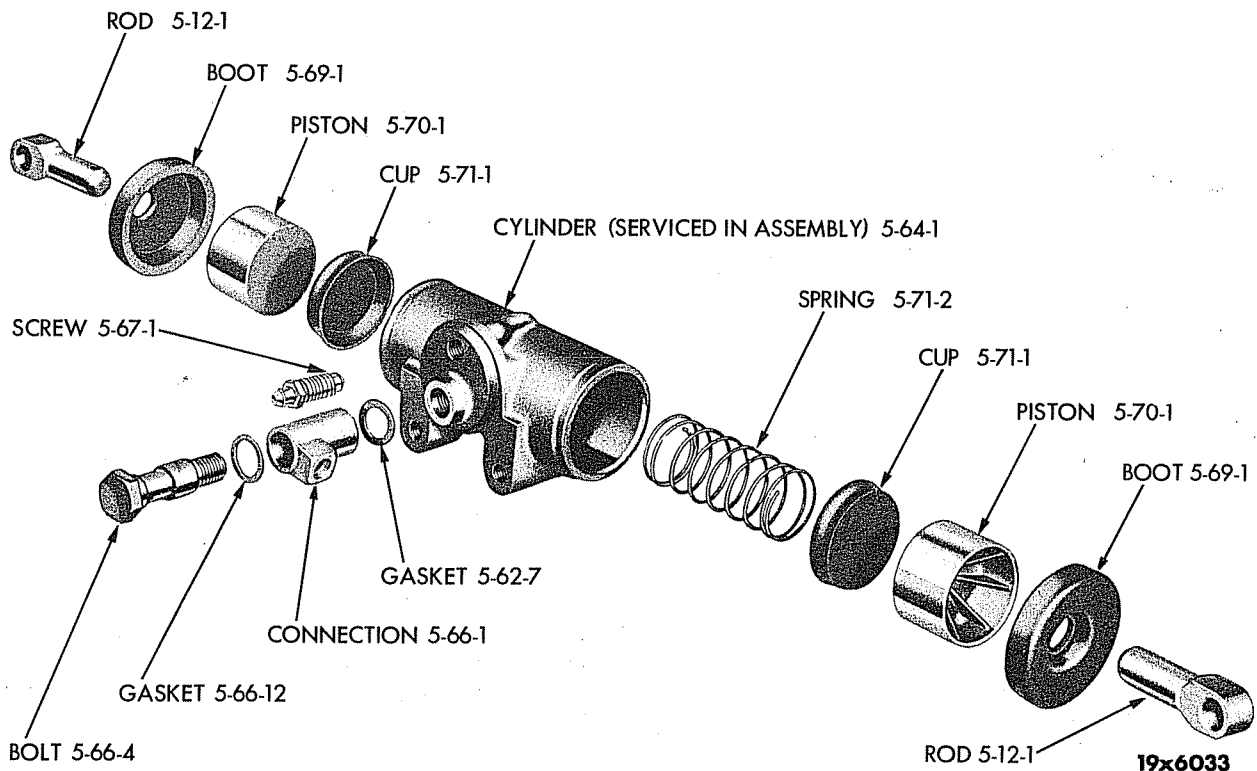
REAR WHEEL CYLINDER (1/2 AND 3/4 TON) (AFTER JOBS) (EXPLODED VIEW)



19x6111

Plate 5-19

WHEEL CYLINDER (1, 1 1/2, 2, 2 1/2 and 2 3/4 TON) (EXPLODED VIEW)



19x6033

Plate 5-20

WHEEL CYLINDER (3, 3 1/2 and 4 TON) (EXPLODED VIEW)

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	

Note: For identification of the 3750 lb. and 4500 lb. front axles used on the F and G model, the 5000 lb., 5500 lb. and 6000 lb. front axles used on the R models and the 6000 lb., 7500 lb. and 8000 lb. front axles used on the T, V and Y models refer to the identifying illustrations in front of Group 2 - Front Axle.

MOPAR SUPER BRAKE FLUID

5-01-2	FLUID (pint)	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	1064 704
	(quart)	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	1064 705
	(gallon)	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	1064 706
	(5 gallon)	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	1064 707

BRAKE SHOE AND FACING (INTERNAL)

Note: Two types of rear Wheel Brake Shoes and Facings were used on models B-2-Y and B-2-YA equipped with either 16 1/2 x 6" or 16 1/2 x 7" Air Brakes.

Type 1 Brake Shoe and Facing is identified by a dimension of 1 7/8" between the first and second rivet holes on the thin or small end of the facing.

Type 2 Brake Shoe and Facing is identified by a dimension of 3/4" between the first and second rivet holes on the thin or small end of the facing.

Facing Packages and Brake Shoes used with each type will be indicated by "Type 1" or "Type 2".

5-03-1	FACING PACKAGE (complete set)																				
	(Cyclebond) (std.)	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 137
	(complete set) (Cyclebond)																				
	(.030" O/S)	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 138
	(complete set) (riveted)	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 139
	(complete set) (Cyclebond)																				
	(std.)	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 047
	(complete set) (Cyclebond)																				
	(.030" O/S)	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1243 757
	(complete set) (Riveted)	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 140
	(front axle) (Cyclebond) (std.)	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 046
	(front axle) (Cyclebond)																				
	(.030" O/S)	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1243 730
	(front axle) (riveted)	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 053
	(rear axle) (std.)	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1450 083
	(rear axle) (.030" O/S)	1	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1316 148
	(rear axle) (.030" O/S)	2, 3, 4	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1450 084
	(front axle) (std.)	-	-	-	1	1	-	1	1	1	-	-	-	-	-	-	-	-	-	-	*1450 083
	(front axle) (.030" O/S)	1	-	-	1	1	-	1	1	1	-	-	-	-	-	-	-	-	-	-	*1316 148
	(front axle) (.030" O/S)	2, 3, 4	-	-	1	1	-	1	1	1	-	-	-	-	-	-	-	-	-	-	*1450 084
	(front axle) (std.)	1, 2	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1450 083
	(front axle) (.030" O/S)	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1316 148
	(front axle) (.030" O/S)	2	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1450 084
	(front axle) (std.)	3, 4	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1321 197
	(front axle) (.030" O/S)	3, 4	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1321 198
	(rear axle) (std.)	-	-	-	1	1	-	1	1	1	-	-	-	-	-	-	-	-	-	-	*1450 216
	(rear axle) (.030" O/S)	1	-	-	1	1	-	1	1	1	-	-	-	-	-	-	-	-	-	-	*1316 152
	(rear axle) (.030" O/S)	2, 3, 4	-	-	1	1	-	1	1	1	-	-	-	-	-	-	-	-	-	-	*1450 217
	(rear axle) (std.)	1, 2	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1450 216
	(rear axle) (.030" O/S)	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1316 152
	(rear axle) (.030" O/S)	2	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1450 217
	(rear axle) (std.)	3, 4	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1321 209
	(rear axle) (.030" O/S)	3, 4	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1321 210
	(rear axle) (std.)	1, 2, 3	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	1450 216
	(rear axle) (.030" O/S)	1	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	1316 152
	(rear axle) (.030" O/S)	2, 3	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	1450 217
	(rear axle) (std.)	4	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	1450 309
	(rear axle) (.030" O/S)	4	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	1450 310
	(front axle) (Cyclebond) (std.)																				
	(Hydraulic)	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1321 203

★ Indicates use as required.

Prices and specifications subject to change without notice.

⊠ Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Printed in U.S.A.

Nov. 5, 1953 Supersedes April 6, 1953.

Page 5-16

* Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.			
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BRAKE SHOE AND FACING (INTERNAL) - Cont'd																			
5-03-1	FACING PACKAGE (front axle) (Cyclebond) (.030" O/S) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1321 204
	(front axle) (riveted) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1321 172
	(rear axle) (Cyclebond) (std.) (Hydraulic)	1,2	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	1316 155
	(rear axle) (Cyclebond) (std.) (Hydraulic)	3,4	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 090
	(rear axle) (Cyclebond) (.030" O/S) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 091
	(rear axle) (riveted) (Hydraulic) (complete set) (rear axle) (riveted) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1243 650
	(rear axle) (Cycle bond) (std.) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	*1243 621
	(rear axle) (Cycle bond) (.030" O/S) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 092
	(rear axle) (riveted) (Hydraulic) (rear axle) (riveted) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 093
	(rear axle) (Cycle bond) (std.) (Hydraulic)	1,2	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1243 649
	(rear axle) (Cycle bond) (std.) (Hydraulic)	3,4	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1243 620
	(rear axle) (Cycle bond) (.030" O/S) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 095
	(rear axle) (riveted) (Hydraulic) (rear axle) (riveted) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1243 651
	(rear axle) (Cycle bond) (std.) (Hydraulic) (5" brakes)	1,2	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1243 619
	(rear axle) (Cyclebond) (std.) (Hydraulic) (5" brakes)	3,4	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1316 159
	(rear axle) (Cycle bond) (.030" O/S) (Hydraulic) (5" brakes)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 094
	(rear axle) (riveted) (Hydraulic) (5" brakes)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 095
	(rear axle) (Cycle bond) (std.) (Hydraulic) (6" brakes)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1243 651
	(rear axle) (Cycle bond) (.030" O/S) (Hydraulic) (6" brakes)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 096
	(rear axle) (Air) (6" brakes) (type 1) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1450 095
	(rear axle) (Air) (6" brakes) (type 2) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1243 619
	(rear axle) (Air) (7" brakes) (type 1) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1325 970
	(rear axle) (Air) (7" brakes) (type 2) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1325 985
		-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1325 995

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* Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES														PART NO.		
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V
BRAKE SHOE AND FACING (INTERNAL) - Cont'd																			
5-03-5	SHOE, w/FACING																		
	(front wheel) (std.)	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (.030" O/S)	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (std.)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (.030" O/S)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (std.)	-	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (.030" O/S)	-	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (std.)	1,2,3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (.030" O/S)	1,2,3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (std.)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (.030" O/S)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (std.)	-	-	-	4	4	-	4	4	4	-	-	-	-	-	-	-	-	-
	(front wheel) (.030" O/S)	-	-	-	4	4	-	4	4	4	-	-	-	-	-	-	-	-	-
	(front wheel) (std.)	1,2	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (.030" O/S)	1,2	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (std.)	3,4	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (.030" O/S)	3,4	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (std.)	1,2,3	-	-	4	4	-	4	4	4	4	4	4	4	-	-	-	-	-
	(rear wheel) (.030" O/S)	1	-	-	4	4	-	4	4	4	4	4	4	4	-	-	-	-	-
	(rear wheel) (.030" O/S)	2,3	-	-	4	4	-	4	4	4	4	4	4	4	-	-	-	-	-
	(rear wheel) (std.)	4	-	-	4	4	4	-	4	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (.030" O/S)	4	-	-	4	4	4	-	4	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (std.)	1,2	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (.030" O/S)	1,2	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (std.)	3	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (.030" O/S)	3	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel) (std.)	4	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-	-	-
	(rear wheel) (.030" O/S)	4	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-	-	-
	(front wheel) (std.) (Hydraulic)	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	4	4
	(front wheel) (.030" O/S)	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	4	4
	(Hydraulic)	1	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	4	4
	(front wheel) (.030" O/S)	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	4	4
	(Hydraulic)	2,3,4	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	4	4
	(front wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	4
	(rear wheel) (std.) (Hydraulic)	1,2	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (std.) (Hydraulic)	3,4	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (.030" O/S)	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(Hydraulic)	1,2	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (.030" O/S)	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(Hydraulic)	3,4	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (std.) (Hydraulic)	1,2	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (std.) (Hydraulic)	3,4	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (.030" O/S)	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(Hydraulic)	1,2	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (.030" O/S)	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(Hydraulic)	3,4	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-
	(rear wheel) (std.)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-
	(Hydraulic)	1,2	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-

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Printed in U.S.A.

Nov. 5, 1953 Supersedes Dec. 31, 1952.

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V
BRAKE SHOE AND FACING																			
(INTERNAL) - Cont'd																			
5-03-5	SHOE, w/FACING																		
	(rear wheel) (std.)																		
	(Hydraulic)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (.030" O/S)																		
	(Hydraulic)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (.030" O/S)																		
	(Hydraulic)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (std.) (Hydraulic)																		
	(5" brakes)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (std.) (Hydraulic)																		
	(5" brakes)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (.030" O/S)																		
	(Hydraulic) (5" brakes)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (.030" O/S)																		
	(Hydraulic) (5" brakes)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (Hydraulic)																		
	(6" brakes)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
5-03-6	SHOE, w/o FACING																		
	(front wheel)	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel)	-	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel)	-	-	-	4	4	4	4	4	4	-	-	-	-	-	-	-	-	-
	(rear wheel)	1, 2, 3	-	-	4	4	4	4	4	4	4	4	4	4	-	-	-	-	-
	(rear wheel)	4	-	-	4	4	4	-	-	4	-	-	-	-	-	-	-	-	-
	(rear wheel)	4	-	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-	-
	(front wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	4
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel) (Hydraulic)																		
	(5" brakes)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (Hydraulic)																		
	(6" brakes)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (Air) (6" brakes)																		
	(type 1) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (Air) (6" brakes)																		
	(type 2) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (Air) (7" brakes)																		
	(type 1) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-
	(rear wheel) (Air) (7" brakes)																		
	(type 2) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R	T	V		Y
BRAKE SHOE AND FACING (INTERNAL) - Cont'd																				
5-03-8	FACING (front wheel)	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1122 750
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1312 316
	(front wheel)	1	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1122 753
	(front wheel)	2	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1312 318
	Rivet	-	-	-	-	56	56	56	56	56	56	56	56	56	-	-	-	-	-	114 518
	FACING (front wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	1193 099
	Rivet	-	-	-	-	-	-	-	-	-	-	-	-	-	56	56	56	56	-	120 903
	FACING (rear wheel, front) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	1192 691
5-03-10	RIVET, Facing																			
	(rear wheel) (Air)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	64	64	64	64	64	1192 660
	(rear wheel) (Air)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	64	64	64	64	64	1267 408
5-03-11	BUSHING (front wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	1193 098
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	8	1192 663
5-03-14	SPRING, Shoe and Lever																			
	(rear wheel) (Hydraulic)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	1191 825
	(rear wheel) (Hydraulic)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	1390 877
	Pin, stght.	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	110 995
	SPRING																			
	(rear wheel) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	1192 048
	Pin, stght.	1	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	103 725
	SPRING																			
	(rear wheel) (Hydraulic)	2	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	1192 603
	(rear wheel) (Hydraulic)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	1501 399
	Pin, stght.	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	112 055
	SPRING																			
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	-	1192 603
	Pin, stght.	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	-	112 055
5-03-15	RETAINER, Shoe and Lever Spring																			
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-	1191 826
	(rear wheel) (Hydraulic)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	1192 049
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	-	1192 604
5-03-16	PIN, Roller (rear Wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	1192 662
	Screw, 1/4"-20-3/8"	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	102 570
5-03-17	ROLLER (rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	1192 661
5-03-23	SPRING, Return																			
	(front wheel)	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	301 477
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	301 477
	(front wheel)	-	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	677 446
	(rear wheel)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	303 615
	(rear wheel)	4	-	-	8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1503 552
	(front wheel)	-	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	303 615
	(rear wheel)	1, 2, 3	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-	1261 189
	(rear wheel)	4	-	-	8	8	8	-	-	8	8	8	8	8	-	-	-	-	-	1503 553
	(front wheel) (Hydraulic)	-	-	-	-	-	-	-	-	2	2	2	2	2	2	2	2	2	2	1261 189
	(front wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	2	1193 107
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	1191 827
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	-	1192 664
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	2	-	-	1192 050
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	1192 605
	(rear wheel) (Air) (Q100, Q200 and Q300 Series Rear Axle) (see identifying illustrations in Group 3 - Rear Axle)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	1192 664
	(rear wheel) (Air) (R100, R200 and R300 Series Rear Axle) (see identifying illustrations in Group 3 - Rear Axle)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	1272 685

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BRAKE SHOE AND FACING (INTERNAL) - Cont'd																			
5-03-33	WASHER, Hold-Down Bolt Plate (rear wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	4	-	-	-	4	4	4	-	-	4	4	4	4	4	-	-	-	-
	Nut	4	-	-	4	4	4	4	-	-	4	4	4	4	4	-	-	-	-
	Pin, cotter	4	-	-	4	4	4	4	-	-	4	4	4	4	4	-	-	-	-
BRAKE SHOE LEVER (HYDRAULIC BRAKES)																			
5-04-1	LEVER (rear wheel, right front)	4	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel, left front)	4	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel, right rear)	4	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel, left rear)	4	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel, right front)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	-	-	-	-
	(rear wheel, left front)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	-	-	-	-
	(rear wheel, right rear)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	-	-	-	-
	(rear wheel, left rear)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	-	-	-	-
	(rear wheel, right front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(rear wheel, left front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(rear wheel, right rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(rear wheel, left rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(rear wheel, right front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-
	(rear wheel, left front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-
	(rear wheel, right rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-
	(rear wheel, left rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-
	(rear wheel, right front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1
	(rear wheel, left front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1
	(rear wheel, right rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1
	(rear wheel, left rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1
BRAKE SHOE PRESSURE PLATE (HYDRAULIC BRAKES)																			
5-09-3	PLATE (rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	-
BRAKE SHOE PUSH ROD (HYDRAULIC BRAKES)																			
5-12-1	ROD (rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4
	Pin, stght.	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-
5-12-2	SPACER, Push Rod Pin (rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-

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CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.				
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V	Y
BRAKE SHOE PUSH ROD (HYDRAULIC BRAKES) - Cont'd																				
5-12-3	PIN (rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	1192 052
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	1192 607
5-12-6	WASHER, "E" (rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	1263 084
BRAKE SUPPORT																				
5-13-1	SUPPORT (front wheel)	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	574 015
	(front wheel)	-	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1188 210
	Bolt, 3/8"-24 x 1/2"	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	123 382
	Washer, lock	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	120 382
	SUPPORT (front wheel) (3750 lb. front axle) (see note)	-	-	-	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	1194 214
	(front wheel) (4500 lb. front axle) (see note)	-	-	-	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	1196 852
	(front wheel)	-	-	-	-	-	2	2	2	2	-	-	-	-	-	-	-	-	-	1196 852
	(front wheel)	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	1194 782
	(front wheel) (Hydraulic) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	1194 782
	Bolt, 1/2"-20 x 3/4"	-	-	-	12	12	12	12	12	12	12	12	12	12	12	-	-	-	-	123 593
	Washer, lock	-	-	-	12	12	12	12	12	12	12	12	12	12	12	-	-	-	-	120 384
	SUPPORT (front wheel) (Hydraulic) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1196 066
	Bolt, 1/2"-20 x 1 1/4"	2	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	120 424
	Nut	2	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	120 371
	Washer, lock	2	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	120 384
	SUPPORT (front wheel, right) (Air) 5000 lb. front axle (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1196 810
	(front wheel, left) (Air) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1196 811
	(front wheel, right) (Air) (5500 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1196 806
	(front wheel, left) (Air) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1196 807
	(front wheel) (Hydraulic) (7500 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	-	1260 930
	(front wheel) (Hydraulic) (8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	1267 228
	(front wheel, right) (Air) (7500 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	1261 206
	(front wheel, left) (Air) (7500 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	1261 207
	(front wheel, right) (Air) (8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	1267 570
	(front wheel, left) (Air) (8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	1267 571
	Bolt, 1/2"-20 x 1 1/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	120 424
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	120 371
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	120 384
	SUPPORT (rear wheel, right) (rear wheel, left)	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1193 570
	(rear wheel)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1193 571
	(rear wheel)	4	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1195 104
	(rear wheel)	1, 2, 3	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	1501 089
	(rear wheel)	4	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-	1190 288
	(rear wheel)	1, 2, 3	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-	1500 748
	(rear wheel)	1, 2, 3	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-	1190 289

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Nov. 5, 1953 Supersedes April 6, 1953.

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Printed in U.S.A.

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CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES														PART NO.		
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V
BRAKE SUPPORT - Cont'd																			
5-13-1	SUPPORT																		
	Rivet	-	-	-	-	12	12	12	12	12	12	12	-	-	-	-	-	-	-
	Rivet	1, 2, 3	-	-	-	-	-	-	-	-	-	-	12	12	-	-	-	-	-
	Rivet (B-4-K and KA up to serial No. 82844285 except on serial No. 82844250 thru 82844265; B-4-KMA up to serial No. 82953514)	4	-	-	-	-	-	-	-	-	-	-	12	12	-	-	-	-	-
	SUPPORT (rear wheel) (Hydraulic) (rear wheel, right) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-
	(rear wheel, left) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-
	(rear wheel) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-
	Rivet (short)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	8	-	-	-
	SUPPORT (rear wheel) (Hydraulic) (rear wheel) (Hydraulic) (rear wheel) (Air)	2 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-
	Rivet	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-
	SUPPORT (rear wheel) (Hydraulic) (rear wheel) (Hydraulic) (rear wheel) (Air)	1, 2 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2
	Rivet	-	-	-	-	-	-	-	-	-	-	-	-	-	-	16	-	-	-
5-13-9	BOLT (rear wheel)	-	10	10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Washer, lock	-	10	10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	BOLT (front wheel) (up to serial No. 80358271 Det. and 86508704 Cal. Built)	1	-	-	-	8	-	-	-	-	-	-	-	-	-	-	-	-	-
	Nut	-	-	-	-	8	-	-	-	-	-	-	-	-	-	-	-	-	-
	Washer, lock	-	-	-	-	8	-	-	-	-	-	-	-	-	-	-	-	-	-
	BOLT (front wheel) (after serial No. 80358271 Det. and 86508704 Cal. Built)	1	-	-	-	8	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (3750 lb. front axle) (see note)	2, 3, 4	-	-	-	8	8	-	-	-	-	-	-	-	-	-	-	-	-
	Nut	-	-	-	-	8	8	-	-	-	-	-	-	-	-	-	-	-	-
	BOLT (rear wheel) (B-4-K and KA after serial No. 82844285 also used on serial No. 82844250 thru 82844265; B-4-KMA after serial No. 82953514)	4	-	-	-	-	-	-	-	-	-	-	12	12	-	-	-	-	-
	Nut	4	-	-	-	-	-	-	-	-	-	-	12	12	-	-	-	-	-
	Washer, lock	4	-	-	-	-	-	-	-	-	-	-	12	12	-	-	-	-	-
	BOLT (front wheel) (Hydraulic) (5500 lb. and 6000 lb. front axle) (see note)	1, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	12
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	12
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	12	12
5-13-10	NUT, Rear Support Bolt	-	10	10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
5-13-11	RIVET, Rear Support	-	-	-	10	-	-	-	-	-	-	-	-	-	-	-	-	-	-
5-13-19	LOCK, Bearing Felt Washer (rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-
	(rear wheel) (Air)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	-
	(rear wheel) (Air)	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-
5-13-20	FELT, Support Bearing (rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	-
	Coupling, pipe	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	-
	Nipple, pipe	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	-

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BRAKE SUPPORT - Cont'd																			
5-13-21	WASHER, Support Bearing Felt (rear wheel) (Air) (.032")	-	-	-	-	-	-	-	-	-	-	-	-	-	*	*	*	*	
	(.065")	-	-	-	-	-	-	-	-	-	-	-	-	-	*	*	*	*	
	(.120")	-	-	-	-	-	-	-	-	-	-	-	-	-	*	*	*	*	
5-13-23	RETAINER, Support Bearing Felt (rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	
5-13-30	BEARING, Support (rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	
	Fitting, lubricant	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	
BRAKE SUPPORT SHIELDS																			
5-16-1	SHIELD, Splash (front wheel)	-	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	
	Rivet	-	8	8	8	-	-	-	-	-	-	-	-	-	-	-	-	-	
	SHIELD, Grease (front wheel) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	

NOTES

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 Nov. 5, 1953. Page 5-22B Printed in U.S.A.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES																PART NO.
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R	T	V	
BRAKE SUPPORT SHIELDS - Cont'd																			
5-16-1	SHIELD																		
	Grease (front wheel) (7500 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	
	Grease (front wheel) (hydraulic) (8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	
	Grease (front wheel) (Air) (8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	
	Bolt, 1/4"-28 x 1"	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	
	SHIELD, Dust (rear wheel, upper right) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	
	Dust (rear wheel, upper left) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	
	Dust (rear wheel, lower right) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	
	Dust (rear wheel, lower left) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	
	Dust (rear wheel, right front) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, left front) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, right rear) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, left rear) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, upper right) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, upper left) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, lower right) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, lower left) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	
	Dust (rear wheel, right front) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Dust (rear wheel, left front) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Dust (rear wheel, right rear) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Dust (rear wheel, left rear) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Dust (rear wheel, upper right) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Dust (rear wheel, upper left) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Dust (rear wheel, lower right) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Dust (rear wheel, lower left) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	
	Bolt, 3/8"-16 x 1/2"	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	
	Washer, lock	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	
5-16-4	PLATE, Connector (rear wheel) (Air) (rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	
5-16-5	SCREW, Dust Shield (rear wheel) (Air)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	
	Washer, lock	1	-	-	-	-	-	-	-	-	-	-	-	-	-	12	12	12	

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T
BRAKE SHOE ANCHOR																		
5-19-1	BRACKET (rear wheel, upper)																	
	(Hydraulic)														4			1191 822
	(rear wheel, lower) (Hydraulic)														4			1191 823
	(rear wheel, upper) (Hydraulic)															4		1192 042
	(rear wheel, lower) (Hydraulic)															4		1192 046
	(rear wheel, upper) (Hydraulic)																4	1192 600
	(rear wheel, lower) (Hydraulic)																4	1192 601
5-19-4	BOLT (long) (front wheel)		2															637 766
	(short) (front wheel)		2															637 765
	Nut		4															125 250
	Washer, lock		4															120 384
	Pin, cotter		4															108 636
	BOLT (long) (front wheel)		2	2														637 540
	(short) (front wheel)		2	2														637 541
	Nut		4	4														128 025
	Washer, lock		4	4														120 898
	Pin, cotter		4	4														119 209
	BOLT (front wheel)				4	4	4	4	4	4								537 899
	Nut				4	4	4	4	4	4								121 358
	Washer, lock				4	4	4	4	4	4								121 574
	BOLT (front wheel) (Hydraulic)										4	4	4	4	4	4	4	571 434
	Nut										4	4	4	4	4	4	4	124 645
	Washer, lock										4	4	4	4	4	4	4	131 046
	BOLT (front wheel) (Air)														4	4	4	1193 102
	Washer, lock																4	138 506
	BOLT (rear wheel)		4	4														1193 580
	Nut		4	4														124 634
	Washer, lock		4	4														120 898
	BOLT (rear wheel)	1, 2, 3		4														537 899
	Nut			4														121 358
	Washer, lock			4														121 574
	BOLT (rear wheel)	1, 2, 3			4	4	4	4	4	4	4	4	4	4				571 434
	Nut				4	4	4	4	4	4	4	4	4	4				124 645
	Washer, lock				4	4	4	4	4	4	4	4	4	4				131 046
	BOLT (rear wheel) (Hydraulic)														4			1191 817
	Nut														4			124 651
	BOLT (rear wheel, upper)															4		1192 041
	(Hydraulic)	1														4		124 645
	Nut																4	131 046
	Washer, lock																	
	BOLT (rear wheel, lower)															4		1267 439
	(Hydraulic)	2, 3, 4														4		124 651
	Nut																	131 047
	Washer, lock																	
	BOLT (rear wheel, upper)															4	4	1192 596
	(Hydraulic)																4	131 047
	Washer, lock																	
	PIN (rear wheel) (Air)														4	4	4	1192 658
	(rear wheel, upper) (Hydraulic)	2, 3, 4														4		1267 201
5-19-5	NUT, Anchor Bolt (front wheel)																	
	(Air)														4	4	4	1193 103
5-19-6	BOLT PACKAGE, w/SPACER																	
	(rear wheel, lower) (Hydraulic)	1														4		1243 670
	(rear wheel, lower) (Hydraulic)																4	1243 671
5-19-7	WASHER, "C" (front wheel)		4															619 317
	(front wheel)			4	4													308 246
	(front wheel)				4	4	4	4	4	4								77 607
	(front wheel) (Hydraulic)									4	4	4	4	4	4	4	4	536 244
	(front wheel) (Air)	1, 2													4	4	4	1193 104

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December 31, 1952

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BRAKE SHOE ANCHOR - Cont'd																			
5-19-7	WASHER, "E" (front wheel)(Air)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1269 756
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	308 246
	(rear wheel)	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	77 607
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	-	-	-	-	536 244
	"E" (rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	308 246
5-19-8	WASHER, Bolt Nut Lock, Large																		
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	1191 819
	(small) (rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	1191 818
	(rear wheel, lower) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	1192 045
	(rear wheel, lower) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	1192 599
5-19-11	WASHER, Oil																		
	(front wheel)	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	567 771
	(front wheel)	-	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	859 054
	(front wheel)	-	-	-	-	4	4	4	4	4	4	-	-	-	-	-	-	-	314 279
	(front wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	536 237
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	859 054
	(rear wheel)	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	314 279
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	-	-	-	-	536 237
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	1191 804
5-19-12	RETAINER, Oil Washer																		
	(front wheel)	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	619 309
	(front wheel)	-	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	597 129
	(front wheel)	-	-	-	-	4	4	4	4	4	4	-	-	-	-	-	-	-	314 278
	(front wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	536 238
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	597 129
	(rear wheel)	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	314 278
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	-	-	-	-	536 238
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	571 003
5-19-13	SPACER or WASHER, Bolt																		
	(front wheel)	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	621 877
	(front wheel)	-	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	622 121
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	8	-	-	-	1191 820
	(rear wheel, lower) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	1263 363
	(rear wheel, upper) (Hydraulic)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	1192 611
	(rear wheel, lower) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	1194 023
5-19-14	STRAP, Bolt																		
	(rear wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	1192 043
5-19-18	SCREW, Pin																		
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1192 659
5-19-19	SNAP RING, Pin Felt Retainer																		
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	8	8	8	8	571 004
5-19-21	LOCKWIRE, Pin Screw																		
	(rear wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	572 551
WHEEL BRAKE ADJUSTER																			
5-20-1	BOLT (rear wheel)	4	-	-	4	4	4	4	-	-	4	4	4	4	4	-	-	-	E1500 750
BRAKE SHOE ADJUSTING PIN (HYDRAULIC BRAKES)																			
5-21-2	PIN (front wheel)	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	619 318
	PIN (front wheel)	-	-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	1092 517
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1261 736
	(rear wheel)	1, 2, 3	-	-	4	4	4	4	4	4	4	4	4	4	-	-	-	-	1092 517
BRAKE SHOE ADJUSTING CAM																			
5-22-1	CAM (front wheel)	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	392 695

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BRAKE SHOE ADJUSTING CAM - Cont'd																			
5-22-1	CAM (front wheel)	-	-	-	-	4	4	4	4	4	4	-	-	-	-	-	-	-	1262 832
	(front wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	1262 841
	(rear wheel)	1	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1117 797
	(rear wheel)	2, 3, 4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1262 832
	(rear wheel)	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	1262 832
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	4	-	-	-	1262 841
5-22-2	SPRING (front wheel)	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	619 319
	(front wheel) (Hydraulic)	-	-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	1092 518
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	619 319
	(rear wheel)	1, 2, 3	-	-	4	4	4	4	4	4	4	4	4	4	4	-	-	-	1092 518
	Washer, plain	-	-	-	4	8	8	8	8	8	8	8	8	8	8	4	4	4	120 396
5-22-4	PLATE (front wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	1193 100
	Bolt or Screw, 5/16"-18 x 1"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	133 837
BRAKE SHOE GUIDE																			
5-25-1	SPRING (rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1122 374
	Rivet	-	8	8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	136 135
	SPRING (rear wheel)	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	1122 374
	Rivet	-	-	-	8	-	-	-	-	-	-	-	-	-	-	-	-	-	104 068
	SPRING (front wheel)	-	-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	1122 374
	Rivet	-	-	-	-	8	8	8	8	8	8	8	8	8	8	8	8	8	104 068
	GUIDE (rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	4	-	-	-	571 435
	Rivet	-	-	-	-	8	8	8	8	8	8	8	8	8	8	-	-	-	110 791
	SPRING (front wheel) (Hydraulic)	-	-	-	-	-	-	-	-	-	4	4	4	4	4	4	4	4	1193 946
	Rivet	-	-	-	-	-	-	-	-	-	8	8	8	8	8	8	8	8	104 068
5-25-3	PIN (front wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	1193 105
5-25-4	WASHER, "C" (front wheel) (Air)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	510 418
	"E" (front wheel) (Air)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	1269 757
5-25-5	WASHER, Pin (front wheel) (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	★	★	★	1193 106
BRAKE SHOE GUIDE SPRING (HYDRAULIC BRAKES)																			
5-26-1	SPRING (front wheel)	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	600 071
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	4	-	-	-	600 071
5-26-2	RETAINER (front wheel)	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	600 072
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	4	-	-	-	600 072
5-26-4	ROD (front wheel)	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	622 119
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	4	-	-	-	571 436
BRAKE PEDAL AND BUSHING																			
5-27-1	PEDAL (w/o Fluid Drive)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1262 890
	Fitting, lubricant	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	145 433
	PEDAL (w/Fluid Drive)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 497
	(w/TRUCK-O-MATIC Trans)	4	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 497
	Fitting, lubricant	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	145 434
	PEDAL	1	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	1262 890
	(w/o Booster Brake)	2	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	1262 890
	(w/Booster Brake)	2	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	1274 170
	Fitting, lubricant	3, 4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	1274 170
	Fitting, lubricant	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	145 433
	PEDAL (Hydraulic)	-	-	-	-	-	-	-	-	1	-	1	-	1	1	1	1	1	1274 170
	Fitting, lubricant	-	-	-	-	-	-	-	-	1	-	1	-	1	1	1	1	1	145 433
	PEDAL	-	-	-	-	-	-	-	-	1	1	1	-	1	-	-	-	-	595 753
	Fitting, lubricant	-	-	-	-	-	-	-	-	1	1	1	-	1	-	-	-	-	145 436
	PEDAL (Air)	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1196 571

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BRAKE PEDAL AND BUSHING - Cont'd																			
5-27-2	BUSHING (w/o Fluid Drive)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	923 625
	(w/Fluid Drive).	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	385 386
	(w/TRUCK-O-MATIC Trans.)	4	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	385 386
5-27-8	PIN (to support) (Air)	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	923 625
	Pin, cotter	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1196 039
5-27-9	BRACE (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	108 636
5-27-19	SPACER (w/o Fluid Drive).	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1268 556
5-27-28	ROD, Pedal to Idler Lever (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	589 514
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1261 264
	Yoke	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1268 554
	Pin, clevis	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	120 370
	Pin, cotter	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	117 825
		-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	138 085
		-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	103 373
BRAKE PEDAL PAD (HYDRAULIC BRAKES)																			
5-28-1	PAD, Draft	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1319 926
5-28-8	PAD, Pedal (rubber)	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1272 605
BRAKE PEDAL SHAFT																			
5-29-1	SHAFT																		
	(w/Fluid Drive)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 541
	(w/TRUCK-O-MATIC Trans.)	4	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 541
	Bolt, 3/8"-24 x 1 3/4"	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	-	595 746
	Nut	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	-	120 668
	Washer, lock	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	-	120 369
	SHAFT	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	120 382
	(up to serial No. 8302858)	3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 267
	(after serial No. 8302858)	3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 267
		4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1274 944
	Pin, cotter	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1274 944
5-29-4	WASHER	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	119 209
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	50 410
BRAKE PEDAL STOP BRACKET (AIR BRAKES)																			
5-30-9	BRACKET	1,2	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1263 454
	(B-3-R up to serial No. 81861712; B-3-T and B-3-V up to serial No. 81796511; B-3-Y up to serial No. 8303304).	3	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1263 454
	Bolt, 5/16"-24 x 3/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	120 741
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	120 368
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	120 214
	STOP or BOLT (B-3-R after serial No. 81861712; B-3-T and B-3-V after serial No. 81796511; B-3-Y after serial No. 8303304).	3	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	126 460
		4	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	126 460
	Nut	3,4	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	124 834

★Indicates use as required.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Prices and specifications subject to change without notice.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.				
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V	Y
BRAKE PEDAL BRACKET																				
5-31-15	BRACKET, Brake and Clutch Pedal	-	-	-	-	-	-	-	-	1	1	1	-	1	-	-	-	-	-	1195 591
	Bolt, 3/8"-24 x 1"	-	-	-	-	-	-	-	-	3	3	3	-	3	-	-	-	-	-	120 647
	Nut	-	-	-	-	-	-	-	-	3	3	3	-	3	-	-	-	-	-	120 369
	Washer, lock	-	-	-	-	-	-	-	-	3	3	3	-	3	-	-	-	-	-	120 382
BRAKE PEDAL PULL-BACK SPRING																				
5-34-1	SPRING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	563 753
	(Hydraulic)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	563 753
	(Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1088 169
5-34-7	BRACKET (w/o Fluid Drive)	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	561 351
	Bolt, 3/8"-16 x 3/4"	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	122 119
	Washer, lock	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	120 382
BRAKE PEDAL REINFORCEMENT BRACKET OR SUPPORT																				
5-36-1	BRACKET (w/Fluid Drive)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 615
	(w/TRUCK-O-MATIC trans.)	4	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1267 615
	(w/o Fluid Drive)	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	567 997
	Bolt, 3/8"-16 x 1"	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1190 490
	Washer, lock	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	120 233
	SUPPORT (Air)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1261 271
	Bolt, 3/8"-16 x 1"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	3	3	3	3	120 233
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	3	3	3	3	138 489
5-36-3	SHIM																			
	(.002")	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	567 998
	(.003")	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	567 999
	(.010")	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	568 000
MASTER CYLINDER (HYDRAULIC BRAKES)																				
5-39-1	CYLINDER PACKAGE (w/PISTON)																			
	(w/o Piston)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	*1057 844
	(w/PISTON) (w/o Booster Brakes)	1,2,3	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 939 796
	(w/o Piston) (w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	*1057 844
	(w/PISTON) (w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 939 796
	(w/o Piston) (w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 947 600
	(w/PISTON)	4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 939 798
	(w/o Piston)	4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 947 600
	(w/PISTON)	-	-	-	-	-	-	1	-	1	1	1	1	1	1	-	-	-	-	* 939 798
	(w/o Piston)	-	-	-	-	-	-	1	-	1	1	1	1	1	1	-	-	-	-	* 939 798
	(w/PISTON)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	947 601
	(w/o Piston)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	939 799
5-39-3	CYLINDER, w/Supply TANK																			
	(w/o Booster Brakes)	1,2,3	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 695 696
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 695 696
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 696 383
		-	-	-	-	-	-	1	-	1	1	1	1	1	1	-	-	-	-	* 696 383
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	696 381

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April 6, 1953 Supersedes Dec. 31, 1952.

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Printed in U.S.A.

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R	T	V	
MASTER CYLINDER (HYDRAULIC BRAKES) - Cont'd																			
	Bolt, 3/8"-16 x 1"	-	3	3	3	3	3	3	3	3	3	3	3	3	3	-	-	-	-
	Washer, lock	-	3	3	3	3	3	3	3	3	3	3	3	3	-	-	-	-	
	Bolt, 3/8"-16 x 1 1/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	3	4	4	4	
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	3	4	4	4	
	Plug	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	
	Plug	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
5-39-20	COVER	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	Bolt, 1/4"-20 x 1/2"	-	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
5-39-23	GASKET, Cover Screw	-	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
5-39-24	GASKET, Cover	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5-39-25	PLUG, Cover, w/BAFFLE	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
MASTER CYLINDER BOOT (HYDRAULIC BRAKES)																			
5-40-1	BOOT	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	
		-	-	-	-	-	-	1	-	1	1	1	1	1	1	-	-	-	
5-40-2	STRAP, Large	-	1	1	1	-	-	-	-	-	-	-	-	-	-	1	1	1	
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	
		-	-	-	-	-	-	1	-	1	1	1	1	1	1	-	-	-	
	(small)	-	1	1	1	1	1	1	1	1	1	1	1	1	1	-	-	-	
		-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	
	(large)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	
	(small)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	
MASTER CYLINDER CONNECTIONS (HYDRAULIC BRAKES)																			
5-41-5	ELBOW, Outlet	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	
		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
MASTER CYLINDER VALVE (HYDRAULIC BRAKES)																			
5-43-1	VALVE	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	
		-	-	-	-	-	-	1	-	1	1	1	1	1	1	1	1	1	
5-43-3	SPRING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
MASTER CYLINDER PISTON (HYDRAULIC BRAKES)																			
5-44-3	PISTON	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	
		-	-	-	-	-	-	1	-	1	1	1	1	1	1	-	-	-	
		-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R	T	V		Y
MASTER CYLINDER PISTON (HYDRAULIC BRAKES) - Cont'd																				
5-44-4	SHIM	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 616 359
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 616 359
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 571 854
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 571 854
		-	-	-	-	-	-	1	-	-	1	1	1	1	1	1	-	-	-	* 571 854
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	572 382
5-44-8	STOP	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 79 364
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 79 364
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 571 855
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 571 855
		-	-	-	-	-	-	1	-	-	1	1	1	1	1	1	-	-	-	* 571 855
		-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	521 815
5-44-10	LOCKWIRE	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 79 376
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 79 376
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 571 856
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 571 856
		-	-	-	-	-	-	1	-	-	1	1	1	1	1	1	-	-	-	* 571 856
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	560 547
MASTER CYLINDER PISTON CUP (HYDRAULIC BRAKES)																				
5-45-1	CUP	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 77 043
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 77 043
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 537 257
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 537 257
		-	-	-	-	-	-	1	-	-	1	1	1	1	1	1	-	-	-	* 537 257
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	526 979
5-45-8	CUP, Secondary	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 316 851
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 316 851
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 521 814
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 521 814
		-	-	-	-	-	-	1	-	-	1	1	1	1	1	1	-	-	-	* 521 814
MASTER CYLINDER PISTON RETURN SPRING (HYDRAULIC BRAKES)																				
5-46-1	SPRING	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 79 374
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 79 374
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 521 822
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 521 822
		-	-	-	-	-	-	1	-	-	1	1	1	1	1	1	-	-	-	* 521 822
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	572 377
MASTER CYLINDER PISTON PUSH ROD (HYDRAULIC BRAKES)																				
5-47-2	ROD	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 79 372
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 79 372
	(w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	* 571 857
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	* 571 857
		-	-	-	-	-	-	1	-	-	1	1	1	1	1	1	-	-	-	* 571 857
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	521 810

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 April 6, 1953 Supersedes Dec. 31, 1952. Page 5-30 Printed in U.S.A.
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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V	Y	
MASTER CYLINDER PISTON PUSH ROD (HYDRAULIC BRAKES) - Cont'd																					
5-47-3	END	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	*1193 928
	(w/o Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	-	*1193 928
	Nut	-	1	1	1	1	1	-	1	1	-	-	-	-	-	-	-	-	-	-	* 120 370
	END (w/Booster Brakes)	1,2,3	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	-	*1194 479
		4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	*1194 479
	Nut	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	* 120 371
	END	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1195 900
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	124 634
5-47-4	PIN, End	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	657 929
	Pin, cotter	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	108 630
MASTER CYLINDER BRAKE TUBES (HYDRAULIC BRAKES)																					
5-52-10	TUBE, Master Cylinder to Frame Tee (w/o Booster Brakes)	-	1	1	1	1	1	-	1	1	-	-	-	-	-	-	-	-	-	-	861 838
	Nut	-	2	2	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	-	137 398
5-52-19	TUBE, Master Cylinder to Booster Cylinder	-	-	-	-	1	1	1	-	-	-	1	-	1	-	-	-	-	-	-	861 852
	Elbow	-	-	-	-	1	1	1	-	-	-	1	-	1	-	-	-	-	-	-	116 341
	Nut	-	-	-	-	★	★	★	-	-	-	★	-	★	-	-	-	-	-	-	137 398
	TUBE	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	-	-	861 844
	Elbow	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	861 843
	Nut	-	-	-	-	-	-	-	1	1	1	-	1	1	-	1	1	1	1	1	137 422
		-	-	-	-	-	-	-	2	2	2	-	2	2	-	2	2	2	2	2	137 398
FRAME BRAKE TUBES (HYDRAULIC BRAKES)																					
5-53-7	TUBE, Front Tee to Rear Tee	-	-	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	-	861 624
	Nut	-	-	-	-	-	-	-	-	-	1	-	1	-	1	-	-	-	-	-	861 610
	Tee	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	861 611
	Nut	-	-	-	-	-	2	-	-	2	2	2	2	2	2	2	2	2	2	2	137 397
	Tee	-	-	-	-	-	1	-	-	1	1	1	1	1	1	1	1	1	1	1	127 927
5-53-8	TUBE, Rear Tee to Booster Cylinder	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	861 822
	Elbow	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	861 818
	Nut	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	137 422
	TUBE, Tee to Union	-	-	-	1	1	-	-	1	1	-	-	-	-	-	-	-	-	-	-	137 398
5-53-28		-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	861 624
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	861 610

NOTES

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V
FRAME BRAKE TUBES (HYDRAULIC BRAKES) - Cont'd.																			
	Nut	-	-	-	2	2	-	2	2	-	-	-	-	-	-	-	-	-	137 397
	Union	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	137 413
5-53-34	TUBE, Tee to Front Hose																		
	Connection																		
	(right)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	861 628
	(left)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	861 613
	(right)	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-	861 628
	(left)	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-	861 610
	(right) (5000 lb. front axle)															1	-	-	861 616
	(see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	861 616
	(left) (5000 lb. front axle)																		861 590
	(see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	861 590
	(right) (5500 lb., 6000 lb. and 7500 lb. front axle) (see note) .	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	861 620
	(left) (5500 lb., 6000 lb. and 7500 lb. front axle) (see note) .	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	861 604
	(right) (8000 lb. front axle)														1	1	1	1	861 604
	(see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	861 621
	(left) (8000 lb. front axle)																		861 607
	(see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	861 607
5-53-38	Nut	-	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	137 397
	TUBE, Tee to Rear Hose																		
	Connection																		
	(108" W. B.)	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	861 625
	(116" W. B.)	4	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	861 626
	(116" W. B.)	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	861 626
	(126" W. B.)	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	861 626
	TUBE, Union to Rear Hose																		
	Connection																		
	(128" W. B.)	1,2	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 621
	(128" W. B.)	3,4	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 625
	(152" W. B.)	1,2	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 626
	(152" W. B.)	3,4	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 629
	(170" W. B.)	1,2	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 629
	(170" W. B.)	3,4	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 632
	(192" W. B.)	1,2	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 632
	(192" W. B.)	3,4	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	861 634
	TUBE, Rear Tee to Rear Hose																		
	Connection																		
	(128" W. B.)	1,2	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	861 621
	(128" W. B.)	3,4	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	861 625
	(152" W. B.)	1,2	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	861 626
	(152" W. B.)	3,4	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	861 629
	(170" W. B.)	1,2	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	861 629
	(170" W. B.)	3,4	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	861 632
	(192" W. B.)	1,2	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	861 632
	(192" W. B.)	3,4	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	861 634
	TUBE, Union to Rear Hose																		
	Connection																		
	(107" W. B.)	1,2	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	861 625
	(107" W. B.)	3,4	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	861 629
	(131" W. B.)	1,2	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	861 629
	(131" W. B.)	3,4	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	861 632
	(161" W. B.)	1,2	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	861 633
	(161" W. B.)	3,4	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	861 635
	TUBE, Rear Tee to Rear Hose																		
	Connection																		
	(107" W. B.)	1,2	-	-	-	-	-	-	-	1	-	1	-	1	-	-	-	-	861 625

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FRAME BRAKE TUBES (HYDRAULIC BRAKES) - Cont'd																			
5-53-38	TUBE, Rear Tee to Rear Hose Connection																		
	(107" W.B.)	3,4	-	-	-	-	-	-	-	1	-	1	-	1	-	-	-	-	-
	(131" W.B.)	1,2	-	-	-	-	-	-	-	1	-	1	-	1	-	-	-	-	-
	(131" W.B.)	3,4	-	-	-	-	-	-	-	1	-	1	-	1	-	-	-	-	-
	(161" W.B.)	1,2	-	-	-	-	-	-	-	1	-	1	-	1	-	-	-	-	-
	(161" W.B.)	3,4	-	-	-	-	-	-	-	1	-	1	-	1	-	-	-	-	-
	(140" W.B.)	1,2	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-
	(140" W.B.)	3,4	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-
	(212" W.B.)	1,2	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-
	(212" W.B.)	3,4	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-
	(130" and 136" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1
	(142" and 154" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1
	(172" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1
	(229" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-
	(190" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1
	Nut	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
REAR AXLE BRAKE TUBE (HYDRAULIC BRAKES)																			
5-54-1	TUBE																		
	(right)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(left)	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(left)	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(right)	-	-	-	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-
	(left) (Hypoid Axle)	-	-	-	1	1	-	1	1	-	-	-	-	-	-	-	-	-	-
	(left) (2 Speed Axle)	1	-	-	1	-	-	1	-	-	-	-	-	-	-	-	-	-	-
	(left) (std. 2 Speed Axle)	2	-	-	1	1	-	-	1	-	-	-	-	-	-	-	-	-	-
	(left) (heavy 2 Speed Axle)	2	-	-	1	1	-	-	1	-	-	-	-	-	-	-	-	-	-
	(left) (2 Speed Axle)	3,4	-	-	1	1	-	-	1	-	-	-	-	-	-	-	-	-	-
	(left)	1	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-
	(left) (Hypoid Axle)	2,3,4	-	-	-	-	-	1	-	1	1	1	-	-	-	-	-	-	-
	(left) (2 Speed Axle)	2,3,4	-	-	-	-	-	1	-	1	1	1	-	-	-	-	-	-	-
	(left) (Hypoid Axle)	1	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-
	(left) (2 Speed Axle)	1	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-
	(right)	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1
	(left)	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-
	(left)	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-
	(left)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1
	Nut (tube)	-	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	Nut (union)	-	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	Washer, lock	-	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
UPPER TO LOWER WHEEL CYLINDER TUBE																			
5-55-1	TUBE (rear wheel)	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Nut	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
BRAKE TUBE CLIP																			
5-56-2	CLIP	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★
		-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★
	(on rear axle)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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BRAKE TUBE HOSE FRAME BRACKET																			
5-57-2	BRACKET (front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	1269 507
	Bolt, 5/16"-24 x 1"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	121 661
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	120 368
	Washer lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	120 214
BRAKE TUBE TEE (HYDRAULIC BRAKES)																			
5-58-1	TEE (on rear axle)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	660 367
	(on frame)	1	1	1	1	-	-	1	-	-	-	-	-	-	-	-	-	-	1195 205
	(on frame)	2, 3, 4	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	1268 559
	Bolt, 1/4"-20 x 1"	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	121 900
	Washer, lock	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	120 380
	Washer, lock	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	120 392
	TEE (on rear axle)	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	925 524
	Bolt, 3/8"-24 x 1 1/2"	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	120 677
	Washer	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	120 382
	TEE (on frame)	-	-	-	-	1	-	-	1	1	1	1	1	1	1	1	1	1	1192 546
5-58-3	SCREW, Tee to Rear Axle	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	579 719
	Washer, lock	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	120 382
BRAKE FLEXIBLE HOSE (HYDRAULIC BRAKES)																			
5-62-1	HOSE (front wheel) (B-1-B up to serial No. 82044049; B-1-D up to serial No. 81245002)	1	2	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	581 545
	(front wheel) (B-1-B after serial No. 82044049; B-1-D after serial No. 81245002)	1	2	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1261 958
	(front wheel)	2, 3, 4	2	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1261 958
	(front wheel)	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1261 958
	(front wheel)	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	599 879
	(front wheel)	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	2	598 677
	(rear wheel)	-	1	1	-	-	-	1	1	1	-	1	1	1	-	-	-	-	581 545
	(rear wheel)	-	-	1	-	-	-	-	-	-	-	-	-	1	1	1	1	1	599 879
	(rear wheel) (except School Bus)	-	-	-	1	1	1	-	-	1	-	-	-	-	-	-	-	-	581 545
	(rear wheel) (School Bus)	-	-	-	1	1	1	-	-	1	-	-	-	-	-	-	-	-	599 879
5-62-7	GASKET, Front Hose	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1123 332
	Rear Hose	-	2	2	2	2	2	2	2	2	-	-	-	-	-	-	-	-	1123 332
	Rear Hose	1, 2, 3	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	200 515
	Rear Hose	4	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	1123 332
	Rear Hose	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	2	200 515
5-62-17	BRACKET, Tube and Hose Union (rear)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	590 349
	(rear) (w/o shock absorbers)	3, 4	-	-	1	1	1	-	1	1	1	1	1	1	-	-	-	-	590 349
	(rear) (w/shock absorbers)	3, 4	-	-	1	1	1	-	1	1	1	1	1	1	-	-	-	-	1500 161
	Bolt, 5/16"-24 x 3/4"	-	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	120 741
	Bolt, 5/16"-24 x 1"	-	-	-	1	1	1	-	1	1	1	1	1	1	-	-	-	-	121 661
	Nut	-	2	2	2	1	1	1	-	1	1	1	1	1	-	-	-	-	120 368
	Washer, lock	-	2	2	2	1	1	1	-	1	1	1	1	1	-	-	-	-	120 214
	Washer, plain	-	-	-	1	1	1	-	1	1	1	1	1	1	-	-	-	-	128 051
WHEEL CYLINDER PACKAGE (HYDRAULIC BRAKES)																			
5-63-1	CYLINDER, PACKAGE (front wheel)	1, 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 031

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R	T	V	
WHEEL CYLINDER PACKAGE (HYDRAULIC BRAKES) - Cont'd																			
5-63-1	CYLINDER PACKAGE (front wheel) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 031
	(front wheel) (after serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1450 104
	(front wheel)	4	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1450 104
	(front wheel)	1,2,3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 031
	(front wheel) (except on serial No. 83393908 thru 83394188 and 83394500 thru 83394776) . .	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	*1450 104
	(front wheel) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	*1311 031
	(front wheel)	4	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	*1450 104
	(front wheel)	1,2,3	-	-	-	2	2	2	2	2	2	2	2	2	-	-	-	-	1311 039
	(front wheel) (B-4-F up to serial No. 80405103 and after 80406005; B-4-G up to serial No. 80102869 and after 80104374; B-4-H up to serial No. 82614576 and after 82619300; B-4-HM up to serial No. 8744163 and after 8744374) . .	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	1450 204
	(front wheel) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	1311 039
	(front wheel)	4	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	1450 204
	(front wheel) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	1311 039
	(front wheel) (5500 lb. and 6000 lb. front axle) (see note) .	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	1311 043
	(front wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	1311 043
	(rear wheel)	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	947 580
	(rear wheel)	1,2,3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 039
	(rear wheel)	4	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1450 256
	(rear wheel)	1,2,3	-	-	-	2	2	2	2	2	-	-	-	-	-	-	-	-	1311 044
	(rear wheel)	4	-	-	-	2	2	2	-	2	-	-	-	-	-	-	-	-	1450 204
	(rear wheel)	1,2,3	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	1311 045
	(rear wheel)	4	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	1450 272
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	947 621
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	-	1311 028
5-63-3	PISTON PACKAGE (rear wheel)	2,3,4	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1325 968
WHEEL CYLINDER (HYDRAULIC BRAKES)																			
5-64-1	CYLINDER (front wheel, right)	1,2	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1271 432
	(front wheel, left)	1,2	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1271 433
	(front wheel, right) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1271 432

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 Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.
 Nov. 5, 1953 Supersedes Sept. 30, 1953. Page 5-34 Printed in U.S.A.
 * Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES														PART NO.		
			B	C	D	F	G	H & HH	FM	GM	HM & HMM	J	JM	K	KM	R		T	V
WHEEL CYLINDER (HYDRAULIC BRAKES) - Cont'd																			
5-64-1	CYLINDER																		
	(front wheel, left) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (after serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel)	4	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, right)	1,2	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, left)	1,2	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, right)	3	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, left)	3	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (except on serial No. 83393908 thru 83394188 and 83394500 thru 83394776) . .	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, right) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, left) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel)	4	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, right)	1,2,3	-	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	-
	(front wheel, left)	1,2,3	-	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	-
	(front wheel) (B-4-F up to serial No. 80405103 and after 80406005; B-4-G up to serial No. 80102869 and after 80104374; B-4-H up to serial No. 82614576 and after 82619300; B-4-HM up to serial No. 8744163 and after 8744374) . .	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-
	(front wheel, right) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	1	1	1	-	-	1	-	-	-	-	-	-	-	-
	(front wheel, left) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	1	1	1	-	-	1	-	-	-	-	-	-	-	-
	(front wheel)	4	-	-	-	-	-	-	-	-	2	2	2	2	2	-	-	-	-
	(front wheel, right) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(front wheel, left) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(front wheel, right) (5500 lb. and 6000 lb. front axle) (see note) . .	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-
	(front wheel, left) (5500 lb. and 6000 lb. front axle) (see note) . .	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-
	(front wheel, right)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	(front wheel, left)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1

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CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES																PART NO.
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R	T	V	
WHEEL CYLINDER (HYDRAULIC BRAKES) - Cont'd																			
5-64-1	CYLINDER																		
	Bolt, 5/16" - 18 x 5/8"	-	4	4	4	4	4	4	4	4	4	4	4	4	-	-	-	-	* 180 075
	Bolt, 5/16" - 18 x 5/8" (5000 lb. front axle)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	* 180 075
	Washer, lock	-	4	4	4	4	4	4	4	4	4	4	4	4	4	-	-	-	120 214
	Bolt (5500 lb. and 6000 lb. front axle)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	122 119
	Bolt, 3/8" - 16 x 3/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	122 119
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	120 382
	(rear wheel, upper right)	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 532
	(rear wheel, upper left)	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 533
	(rear wheel, lower right)	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 534
	(rear wheel, lower left)	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1311 535
	(rear wheel, right)	1, 2, 3	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1271 426
	(rear wheel, left)	1, 2, 3	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1271 427
	(rear wheel)	4	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1501 546
	(rear wheel, right)	1, 2, 3	-	-	-	1	1	1	1	1	1	-	-	-	-	-	-	-	1271 418
	(rear wheel, left)	1, 2, 3	-	-	-	1	1	1	1	1	1	-	-	-	-	-	-	-	1271 419
	(rear wheel)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	1500 485
	(rear wheel, right)	1, 2, 3	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	1271 422
	(rear wheel, left)	1, 2, 3	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	1271 423
	(rear wheel)	4	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	1394 347
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	567 130
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	567 194
	Bolt, 5/16" - 18 x 1 1/4"	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	122 027
	Bolt, 5/16" - 18 x 3/4"	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	122 007
	Bolt, 3/8" - 16 x 1"	1, 2, 3	-	-	-	4	4	4	4	4	4	4	4	4	-	-	-	-	120 233
	Bolt, 3/8" - 16 x 3/4"	4	-	-	-	4	4	4	-	-	4	4	4	4	-	-	-	-	122 119
	Bolt, 3/8" - 16 x 1"	-	-	-	-	4	4	4	-	-	-	-	-	-	4	4	4	4	120 233
	Washer, lock	-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	4	120 382
5-64-2	BOLT, Cylinder to Rear Brake Support	1	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	-	1192 065
5-64-3	SPACER, Rear Wheel Cylinder	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	1192 609
5-64-4	PROTECTOR, Rear Wheel Cylinder COVER	1, 2, 3, 4	-	-	2	-	-	-	-	-	-	-	-	-	2	-	-	-	584 620
		3, 4	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	1191 829
		1, 2	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	1192 068
		3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	1502 059
5-64-5	BRACKET, Rear Wheel Cylinder Support	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	1192 066
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	1192 608
REAR WHEEL CYLINDER INLET CONNECTION (HYDRAULIC BRAKES)																			
5-66-1	CONNECTION	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1193 581
		1, 2, 3	-	-	2	2	2	2	2	2	2	-	-	-	-	-	-	-	306 292
		4	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	1194 854
		-	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	306 292
		-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	1191 831
5-66-4	BOLT	-	-	-	2	2	2	2	2	2	-	-	-	-	-	2	2	2	1192 064
		1, 2, 3	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	79 193
		4	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	200 521
		-	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	79 193
		-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	200 521
5-66-12	GASKET, Bolt	-	-	-	2	2	2	2	2	2	-	-	-	-	-	2	2	2	530 479
		1, 2, 3	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	857 309
		4	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	200 514
		-	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	857 309
		-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	200 514

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Nov. 5, 1953 Supersedes Sept. 30, 1953.

Printed in U.S.A.

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
WHEEL CYLINDER BLEEDER (HYDRAULIC BRAKES)																			
5-67-1	SCREW																		
	(front wheel)	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	-	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-
	(rear wheel)	1, 2	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	2
	(rear wheel)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
WHEEL CYLINDER BOOT (HYDRAULIC BRAKES)																			
5-69-1	BOOT (front wheel)	-	4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel)	-	-	-	-	4	4	4	4	4	4	4	4	4	-	-	-	-	-
	(front wheel) (5000 lb. front axle) (see note).	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-
	(front wheel) (5500 lb. and 6000 lb. frontaxle) (see note).	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-
	(front wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	1, 2, 3	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	1, 2, 3	-	-	-	4	4	4	4	4	4	-	-	-	-	-	-	-	-
	(rear wheel)	4	-	-	-	4	4	4	-	-	4	4	4	4	-	-	-	-	-
	(rear wheel)	1, 2, 3	-	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
WHEEL CYLINDER PISTON (HYDRAULIC BRAKES)																			
5-70-1	PISTON																		
	(front wheel, front)	1, 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front) (after serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front)	4	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, rear)	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front)	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, rear)	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (except on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front) (on serial No. 83393908 thru 83394188 and and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, rear) (on serial No. 83393908 thru 83394188 and and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front)	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	-	-	-	-	-
	(front wheel, rear)	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	-	-	-	-	-
	(front wheel) (B-4-F up to serial No. 80405103 and after 80406005; B-4-G up to serial No. 80102869 and after 80104374; B-4-H up to serial No. 82614576 and after 82619300; B-4-HM up to serial No. 8744163 and after 8744374)	4	-	-	-	4	4	4	-	-	4	-	-	-	-	-	-	-	-

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
WHEEL CYLINDER PISTON (HYDRAULIC BRAKES) - Cont'd																			
5-70-1	PISTON (front wheel, front) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374).	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	1271 412
	(front wheel, rear) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374).	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	1271 407
	(front wheel) (5000 lb. front axle) (see note)	4	-	-	-	-	-	-	-	-	4	4	4	4	4	-	-	-	1271 407
	(front wheel, front) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	1271 412
	(front wheel, rear) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	1271 407
	(front wheel, front) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	1271 407
	(front wheel, rear) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	1271 408
	(front wheel, front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2
	(front wheel, rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2
	(rear wheel) (B-1-B up to serial No. 82117865 Det. and 9238277 Cal. Built; B-1-C up to serial No. 83330784 Det. and 85505251 Cal. Built)	1	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	865 953
	(rear wheel) (B-1-B after serial No. 82117865 Det. and 9238277 Cal. Built; B-1-C after serial No. 83330784 Det. and 85505251 Cal. Built)	1	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1140 493
	(rear wheel)	2, 3, 4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1140 493
	(rear wheel, front)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1271 412
	(rear wheel, rear)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1271 407
	(rear wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	1501 259
	(rear wheel, front)	1, 2, 3	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	1271 409
	(rear wheel, rear)	1, 2, 3	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	1271 410
	(rear wheel)	4	-	-	4	4	4	4	-	4	-	-	-	-	-	-	-	-	1271 407
	(rear wheel, front)	1, 2, 3	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	1271 410
	(rear wheel, rear)	1, 2, 3	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	1271 411
	(rear wheel)	4	-	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-	1271 408
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	510 389
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	520 579
WHEEL CYLINDER PISTON CUP (HYDRAULIC BRAKES)																			
5-71-1	CUP (front wheel, front)	1, 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	77 526
	(front wheel, front) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	77 526
	(front wheel, front) (after serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	77 838
	(front wheel, front)	4	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 77 838

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Printed in U.S.A.

Nov. 5, 1953 Supersedes Sept. 30, 1953.

* Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES														PART NO.		
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V
5-71-1	CUP																		
	(front wheel, rear)	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front)	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, rear)	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel) (except on serial No. 83393908 thru 83394188 and 83394500 thru 83394776) . .	4	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, rear) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(front wheel, front)	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-
	(front wheel, rear)	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-
	(front wheel) (B-4-F up to serial No. 80405103 and after 80406005; B-4-G up to serial No. 80102869 and after 80104374; B-4-H up to serial No. 82614576 and after 82619300; B-4-HM up to serial No. 8744163 and after 8744374) . .	4	-	-	-	4	4	4	-	-	4	-	-	-	-	-	-	-	-
	(front wheel, front) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-
	(front wheel, rear) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-
	(front wheel)	4	-	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-	-
	(front wheel, front) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-
	(front wheel, rear) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-
	(front wheel, front) (5500 lb. and 6000 lb. front axle) (see note) .	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-
	(front wheel, rear) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-
	(front wheel, front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-
	(front wheel, rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-
	(rear wheel)	-	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel, front)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel, rear)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	(rear wheel, front)	1, 2, 3	-	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-
	(rear wheel, rear)	1, 2, 3	-	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-
	(rear wheel)	4	-	-	-	4	4	4	-	-	4	-	-	-	-	-	-	-	-
	(rear wheel, front)	1, 2, 3	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-
	(rear wheel, rear)	1, 2, 3	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-
	(rear wheel)	4	-	-	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	-	-	-	-
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	-	-

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Printed in U.S.A.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.				
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V	Y
WHEEL CYLINDER PISTON CUP (HYDRAULIC BRAKES) - Cont'd																				
5-71-2	SPRING (front wheel) (use w/expander)	1, 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 634
	(front wheel) (use w/o expander).	1, 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	622 223
	(front wheel) (use w/expander) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built).	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 634
	(front wheel) (use w/expander) (after serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	635 838
	(front wheel) (use w/o expander) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built).	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	622 223
	(front wheel) (use w/o expander) (after serial No. 82267098 Det. Built and 85315925 S. L. Built).	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	77 840
	(front wheel) (use w/expander) . .	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 634
	(front wheel) (use w/o expander) . .	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	622 223
	(front wheel) (use w/expander) . .	4	2	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 635 838
	(front wheel) (use w/o expander) . .	4	2	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 77 840
	(front wheel) (use w/expander) except on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 635 838
	(front wheel) (use w/expander) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 634 634
	(front wheel) (use w/o expander) (except on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 77 840
	(front wheel) (use w/o expander) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 622 223
	(front wheel) (use w/expander) . .	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-	634 634
	(front wheel) (use w/expander) (B-4-F up to serial No. 80405103 and after 80406005; B-4-G up to serial No. 80102869 and after 80104374; B-4-H up to serial No. 82614576 and after 82619300; B-4-HM up to serial No. 8744163 and after 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-	635 838
	(front wheel) (use w/expander) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-	634 634
	(front wheel) (use w/expander) . .	4	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	635 838
	(front wheel) (use w/o expander) . .	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	-	-	-	-	-	622 223
	(front wheel) (Use w/o expander) (B-4-F up to serial No. 80405103 and after 80406005; B-4-G up to serial No. 80102869 and after 80104374; B-4-H up to serial No. 82614576 and after 82619300; B-4-HM up to serial No. 8744163 and after 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-	77 840

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Printed in U.S.A.

Nov. 5, 1953 Supersedes Sept. 30, 1953.

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V	Y
5-72-1	EXPANDER (front wheel) (use w/o expander) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374).	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-	622 223
	(front wheel) (use w/o expander)	4	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	77 840
	(front wheel) (use w/expander) (5000 lb. front axle) (see note).	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	634 634
	(front wheel) (use w/o expander) (5000 lb. front axle) (see note).	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	622 223
	(front wheel) (use w/expander) (5500 lb. and 6000 lb. front axle) (see note).	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	634 632
	(front wheel) (use w/o expander) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	625 392
	(front wheel) (use w/expander)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	634 632
	(front wheel) (use w/o expander)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	625 392
	(rear wheel) (B-1-B up to serial No. 82117865 Det. and 9238277 Cal. Built; B-1-C up to serial No. 83330784 Det. and 85505251 Cal. Built).	1	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	865 547
	(rear wheel) (B-1-B after serial No. 82117865 Det. and 9238277 Cal. Built; B-1-C after serial No. 83330784 Det. and 85505251 Cal. Built).	1	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1141 029
	(rear wheel)	2, 3, 4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1141 029
	(rear wheel) (use w/expander)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 634
	(rear wheel) (use w/o expander)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	622 223
	(rear wheel) (use w/expander)	4	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 644
	(rear wheel) (use w/o expander)	4	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	600 169
	(rear wheel) (use w/expander)	1, 2, 3	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	634 632
	(rear wheel) (use w/o expander)	1, 2, 3	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	625 392
	(rear wheel) (use w/expander)	4	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	635 838
	(rear wheel) (use w/o expander)	4	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	77 840
	(rear wheel) (use w/expander)	1, 2, 3	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	-	571 784
	(rear wheel) (use w/o expander)	1, 2, 3	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	-	571 783
	(rear wheel) (use w/expander)	4	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	-	1394 352
	(rear wheel) (use w/o expander)	4	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	-	1394 350
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	510 391
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	520 581
	(front wheel, front)	1, 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 637
	(front wheel, rear)	1, 2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 638
	(front wheel, front) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 637
	(front wheel, rear) (up to serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 638
	(front wheel) (after serial No. 82267098 Det. Built and 85315925 S. L. Built)	3	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 638

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V	Y
WHEEL CYLINDER PISTON CUP EXPANDER (HYDRAULIC BRAKES) - Cont'd																				
5-72-1	EXPANDER (front wheel, front) . . .	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 637
	(front wheel, rear)	1, 2, 3	-	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 638
	(front wheel)	4	4	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 634 638
	(front wheel) (except on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 634 638
	(front wheel, front) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 634 637
	(front wheel, rear) (on serial No. 83393908 thru 83394188 and 83394500 thru 83394776)	4	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	* 634 638
	(front wheel, front)	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	2	-	-	-	-	634 637
	(front wheel, rear)	1, 2, 3	-	-	-	2	2	2	2	2	2	2	2	2	-	-	-	-	-	634 638
	(front wheel) (B-4-F up to serial No. 80405103 and after 80406005; B-4-G up to serial No. 80102869 and after 80104374; B-4-H up to serial No. 82614576 and after 82619300; B-4-HM up to serial No. 8744163 and after 8744374)	4	-	-	-	4	4	4	-	-	4	-	-	-	-	-	-	-	-	634 638
	(front wheel, front) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-	634 637
	(front wheel, rear) (B-4-F from serial No. 80405103 thru 80406005; B-4-G from serial No. 80102869 thru 80104374; B-4-H from serial No. 82614576 thru 82619300; B-4-HM from serial No. 8744163 thru 8744374)	4	-	-	-	2	2	2	-	-	2	-	-	-	-	-	-	-	-	634 638
	(front wheel)	4	-	-	-	-	-	-	-	4	4	4	4	4	-	-	-	-	-	634 638
	(front wheel, front) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	634 637
	(front wheel, rear) (5000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	634 638
	(front wheel, front) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	634 638
	(front wheel, rear) (5500 lb. and 6000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	634 640
	(front wheel, front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	634 638
	(front wheel, rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	634 640
	(rear wheel) (B-1-B after serial No. 82117865 Det. and 9238277 Cal.; B-1-C after serial No. 83330784 Det. and 85505251 Cal. Built)	1	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1140 752
	(rear wheel)	2, 3, 4	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1140 752
	(rear wheel, front)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 637
	(rear wheel, rear)	1, 2, 3	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 638
	(rear wheel)	4	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	634 636
	(rear wheel, front)	1, 2, 3	-	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	634 638
	(rear wheel, rear)	1, 2, 3	-	-	-	2	2	2	2	2	2	-	-	-	-	-	-	-	-	634 640
	(rear wheel)	4	-	-	-	4	4	4	-	-	4	-	-	-	-	-	-	-	-	634 638
	(rear wheel, front)	1, 2, 3	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	634 640
	(rear wheel, rear)	1, 2, 3	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	567 206
	(rear wheel)	4	-	-	-	-	-	-	-	-	-	4	4	4	4	-	-	-	-	634 640

★Indicates use as required.

⊠Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Nov. 5, 1953 Supersedes Sept. 30, 1953.

Prices and specifications subject to change without notice.

Printed in U.S.A.

* Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.		
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T
BRAKE OPERATING LEVER																		
5-76-1	LEVER, w/BUSHING																	
	(w/o Booster Brake)	1, 2	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-
	(w/Booster Brake)	1, 2	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-
		3	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-
	Fitting, lubricant	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-
5-76-3	BUSHING	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-
5-76-4	SPRING, Return	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-
5-76-6	PIN, Adjustable End Yoke Clevis .	-	-	-	-	-	-	-	2	2	2	-	2	-	2	-	-	-
	Pin, cotter	-	-	-	-	-	-	-	2	2	2	-	2	-	2	-	-	-
BRAKE OPERATING LEVER ROD																		
5-77-1	ROD	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-
	Yoke	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-
	Nut	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-
WHEEL BRAKE DIAPHRAGM (AIR BRAKES)																		
5-95-8	STUD (front wheel) (except 8000																	
	lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
	(front wheel) (8000 lb. front axle)																	
	(see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
5-95-9	NUT, Stud Lock (front wheel)(except																	
	8000 lb. front axle) (see note) . .	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
5-95-10	WASHER, Stud Lock Nut (front																	
	wheel) (except 8000 lb. front																	
	axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
5-95-11	YOKE (rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
5-95-12	PIN, Yoke (front wheel) (8000 lb.																	
	front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
	(rear wheel)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2
	Pin, cotter	-	-	-	-	-	-	-	-	-	-	-	-	-	2	4	4	4
BRAKE CAM SHAFT (AIR BRAKES)																		
5-97-1	SHAFT																	
	(right front)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	(left front)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	(right rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(left rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(right rear) (also specify 2 -																	
	1192 647 Snap Ring and 2 -																	
	1192 673 Washer)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-
	(left rear) (also specify 2 -																	
	1192 647 Snap Ring and 2 -																	
	1192 673 Washer)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-
	(right rear)	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1
	(left rear)	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1

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 ☐ Indicates parts not listed in any previous parts books.
 Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)
 Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.
 * Indicates change or addition. Page 5-40C Printed in U.S.A. Nov. 5, 1953.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.			
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BRAKE CAM SHAFT (AIR BRAKES) - Cont'd																			
5-97-2	BRACKET, Support (front)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 113
	Fitting, lubricant	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	145 433
	BRACKET (rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1192 653
5-97-3	BOLT, Front Support Bracket	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1193 116
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	121 358
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	121 574
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	138 502
5-97-6	WEDGE, Rear Bracket	3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	1502 890
5-97-8	WASHER (rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	-	1192 646
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	1192 829
5-97-9	SNAP RING, Slack Adjuster Retainer Washer (rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1192 647
5-97-10	FELT, Rear Bracket Bearing	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1192 649
5-97-11	RETAINER, Rear Bracket Bearing Felt	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1192 651
5-97-12	RING, Rear Bracket Bearing Felt Retainer Lock	3,4	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1392 420
5-97-13	BUSHING, Front Support Bracket	1,2,3	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1193 115
		4	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1502 409
5-97-15	BOLT, Rear Bracket Retainer to Support	-	-	-	-	-	-	-	-	-	-	-	-	-	6	6	6	6	1192 650
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	6	-	-	6	121 358
	Nut (except 2 Speed Axle)	1,2	-	-	-	-	-	-	-	-	-	-	-	-	6	6	-	-	126 024
	Nut (2 Speed Axle)	1,2	-	-	-	-	-	-	-	-	-	-	-	-	6	6	-	-	121 358
	Nut	3,4	-	-	-	-	-	-	-	-	-	-	-	-	6	6	-	-	121 358
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	6	6	6	6	121 574
5-97-16	LEVER (front)	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 110
5-97-17	RETAINER, Rear Bracket Bolt, 3/8" - 24 x 3/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1192 655
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	123 520
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	120 369
		-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	120 382
5-97-18	WASHER, Front and Rear Slack Adjuster Spacing	-	-	-	-	-	-	-	-	-	-	-	-	-	★	★	★	★	929 433
	Rear Slack Adjuster Retaining	-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	1192 673
		1	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	929 441
		2,3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	1192 673
5-97-19	WASHER, Rear Bracket Bearing Felt	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4	1192 673
5-97-21	SCREW, Rear Slack Adjuster Washer	1	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	1192 703
5-97-22	BEARING, Rear Bracket Fitting, lubricant	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1192 669
		-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	145 433
5-97-23	WASHER, Rear Bracket Retainer to Support Bolt Plain (Hypoid and Double Reduction Axles)	-	-	-	-	-	-	-	-	-	-	-	-	-	6	6	6	-	1191 736
5-97-25	PIN, Front Lever	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 111
5-97-26	BOLT, Front Lever Clamp	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 112
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	120 371
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	120 384

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Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

* Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES											PART NO.						
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM		K	KM	R	T	V	Y
BRAKE CAM SHAFT (AIR BRAKES) - Cont'd																				
5-97-29	LEVER, Slack Adjuster (right front) (except 8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1193 124
	(left front) (except 8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1193 125
	(right front) (8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1267 602
	(left front) (8000 lb. front axle) (see note)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1267 603
5-97-30	BUSHING, Front Slack Adjuster Lever	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 121
5-97-31	BOLT, Front Slack Adjuster	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 127
5-97-32	SPRING, Front Slack Adjust Bolt	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 128
5-97-33	WASHER, Front Slack Adjuster Bolt Locking	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 129
5-97-34	WASHER, Front Slack Adjuster Bolt Spring Retaining	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 130
5-97-35	LOCKWIRE, Front Slack Adjuster Bolt Spring Retaining Washer	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1193 131

BOOSTER BRAKE CYLINDER (HYDRAULIC BRAKES)

Note: Parts indicated by a single dagger (†) were used UP TO the following serial Nos.; B-4-F up to 80405042 except on 80405009 thru 80405016; B-4-G up to 80102798 except on 80102771 thru 80102778; B-4-H up to 82614373 except on 82613980 thru 82614043 and 82614188 thru 82614259; B-4-HM up to 8744155; B-4-J and B-4-K up to 82840675 except on 82840282 thru 82840293 and 82840373 thru 82840464; B-4-JM and B-4-KM up to 82953211; B-4-R up to 81863167.

Parts indicated by a double dagger (‡) were used AFTER the following serial Nos.; B-4-F after 80405042 also on 80405009 thru 80405016; B-4-G after 80102798 also on 80102771 thru 80102778; B-4-H after 82614373 also on 82613980 thru 82614043 and 82614188 thru 82614259; B-4-HM after 8744155; B-4-J and B-4-K after 82840675 also on 82840282 thru 82840293 and 82840373 thru 82840464; B-4-JM and B-4-KM after 82953211; B-4-R after 81863167.

5-100-1	CYLINDER Overhaul Kit	1, 2, 3	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1241 503
	(see note)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	1	1	1	1	†1241 503
	(see note)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	1	1	1	1	‡1450 452
	REPAIR KIT	1, 2, 3	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1241 504
	(see note)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	1	1	1	1	†1241 501
	(see note)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	1	1	1	1	‡1450 619
	ASSEMBLY PACKAGE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1315 479
5-100-2	CYLINDER	1, 2, 3	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1188 069
	(see note)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	1	1	1	1	†1188 069
	(see note)	4	-	-	-	1	1	1	-	-	1	1	1	1	1	1	1	1	1	‡1502 385
	(use 1315 479 Package)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	----
	(B-2-T and B-2-V up to serial No. 81793983; B-2-Y up to serial No. 8301715) (use 1315 479 Package)	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	----
	(B-2-T and B-2-V after serial No. 81793983; B-2-Y after serial No. 8301715)	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1270 084
	Bolt, 7/16" -20 x 1"	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1270 084
	Washer, lock	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	123 567
	Washer, lock	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	120 383
	Nut	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	120 395
	Washer, lock	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	120 371
	Washer, plain	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	120 384
		-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	120 396

* Indicates use as required.

Prices and specifications subject to change without notice.

‡ Indicates parts not listed in any previous parts books.

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Printed in U.S.A.

July 13, 1953 Supersedes April 6, 1953.

* Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO:				
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V	Y
BOOSTER BRAKE CYLINDER (HYDRAULIC BRAKES) - Cont'd																				
5-100-9	BODY, Vacuum Chamber (front half)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 138
	Bolt, 3/8" -16x 1"	-	-	-	-	5	5	5	5	5	5	5	5	5	5	5	5	5	5	120 233
	Washer, lock	-	-	-	-	5	5	5	5	5	5	5	5	5	5	5	5	5	5	120 382
	Elbow	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	137 426
5-100-10	BODY, Vacuum Chamber (rear half)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 139
	Plug	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	103 867
5-100-11	STRAP, Vacuum Chamber Body Clamp	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	2	2	2	1191 140
	Bolt, 1/4" -28 x 2"	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	2	2	2	422 422
	Nut	-	-	-	-	1	1	1	1	1	1	1	1	1	1	2	2	2	2	120 367
5-100-12	BODY, Slave Cylinder	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-	1191 147
	(B-2-T and B-2-V up to serial No. 81793983; B-2-Y up to up to serial No. 8301715)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	1193 715
	BODY, Slave Cylinder (B-2-T and B-2-V after serial No. 81793983; B-2-Y up to serial No. 8301715)	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 715
		2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1270 085
		3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1270 085
5-100-15	SPRING, Diaphragm Return	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 145
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 697
5-100-16	WASHER, Diaphragm Return Spring	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 146
5-100-17	GASKET, Vacuum Chamber Body to Slave Cylinder	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 148
5-100-18	BUSHING, Piston Push Rod	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 149
5-100-19	SEAL, Piston Push Rod (front)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 150
	(rear)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 151
5-100-20	ROD, Piston Push	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 142
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 695
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 698
	Nut	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	126 022
5-100-24	NUT, Piston Rod	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 734
5-100-30	COLLAR, Piston Rod	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 143
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 733
5-100-31	SNAP RING, Piston Rod	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 144
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 732
5-100-32	RETAINER, Piston Rod Rear Seal	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 152

NOTES

★ Indicates use as required.

Prices and specifications subject to change without notice.

□ Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

* Indicates change or addition.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.			
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BOOSTER BRAKE CYLINDER (HYDRAULIC BRAKES) - Cont'd																			
5-100-33	PISTON, Slave Cylinder	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 154
																1	1	1	1193 706
5-100-43	CUP, Slave Cylinder Piston	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 155
																1	1	1	1193 707
5-100-44	SPRING, Slave Cylinder Piston Return (inner)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 653
	(outer)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 156
	(inner)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 710
	(outer)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 711
5-100-45	RETAINER, Slave Cylinder Piston Return Spring	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1193 509
																1	1	1	1193 708
5-100-52	PLUG, Slave Cylinder End	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 158
																1	1	1	1193 709
5-100-53	WASHER, Slave Cylinder End Plug	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 159
																1	1	1	1193 735
5-100-54	SCREW, Slave Cylinder Bleeder	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1263 929
5-100-55	SCREW, Vacuum Chamber Body to Slave Cylinder	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5	5	5	1193 704
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5	5	5	120 382
5-100-56	GASKET, Piston Rod Rear Seal Retainer	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 153
5-100-58	PLUG, Piston Rod End	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 696
5-100-59	WASHER, Piston Rod End Plug	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 736
5-100-69	BODY, Vacuum Chamber, w/BUSHING (intermediate)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1193 693
	Tee	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	143 487
5-100-70	SEAL, Intermediate Vacuum Chamber Body Piston Rod	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1260 907
5-100-76	SNAP RING, Slave Cylinder Piston	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1260 904
5-100-84	VALVE, Slave Cylinder Piston Hydraulic	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1260 906
5-100-85	SPRING, Slave Cylinder Piston Valve Return	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1260 905
BOOSTER CYLINDER MOUNTING BRACKET (HYDRAULIC BRAKES)																			
5-101-1	BRACKET (front)	-	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-	1260 838
	(front)	-	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	1260 839
	(front) (128" W.B.)	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	1260 838
	(front) (except 128" W.B.)	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	1206 836
	(front)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	1191 036
	(front) (B-2-T and B-2-V up to serial No. 81793983, B-2-Y up to serial No. 8301715)	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1191 036
	(front) (B-2-T and B-2-V after serial No. 81793983; B-2-Y after serial No. 8301715)	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1270 083
	(front)	3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1270 083
	Bolt, 3/8"-24 x 1 1/4"	-	-	-	-	2	2	2	2	2	2	2	2	2	2	3	3	3	121 615
	Nut	-	-	-	-	2	2	2	2	2	2	2	2	2	2	3	3	3	120 369
	Washer, lock	-	-	-	-	2	2	2	2	2	2	2	2	2	2	3	3	3	120 382
	BRACKET (rear)	-	-	-	-	1	1	1	1	1	1	-	1	-	-	-	-	-	1260 837
	(rear)	1,2	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	1188 075

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Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.			
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BOOSTER CYLINDER MOUNTING BRACKET (HYDRAULIC BRAKES) - Cont'd																			
5-101-1	BRACKET																		
	(rear)	3,4	-	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-
	(rear)		-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	(rear)		-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Bolt, 3/8"-24 x 1 1/4"		-	-	-	2	2	2	2	2	2	2	2	2	2	-	3	3	3
	Bolt, 3/8"-24 x 1 1/2"		-	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-
	Nut		-	-	-	2	2	2	2	2	2	2	2	2	2	2	3	3	3
	Washer, lock		-	-	-	2	2	2	2	2	2	2	2	2	2	3	3	3	3
BOOSTER BRAKE VACUUM SUPPLY TANK (HYDRAULIC BRAKES)																			
5-102-2	TANK		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	Bolt, 3/8"-24 x 6"		-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	-
	Nut		-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	-
	Washer, lock		-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	-
	Plug		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	-
5-102-3	BRACKET		-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	-
	Bolt, 3/8"-24 x 1"		-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	-
	Nut		-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	-
	Washer, lock		-	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	-
5-102-6	SUPPORT (front)		-	-	-	1	1	1	-	-	-	1	-	1	-	1	1	1	-
	Bolt, 3/8"-24 x 1 1/4"		-	-	-	2	2	2	-	-	-	2	-	2	-	2	2	2	-
	Nut		-	-	-	2	2	2	-	-	-	2	-	2	-	2	2	2	-
	Washer, lock		-	-	-	2	2	2	-	-	-	2	-	2	-	2	2	2	-
	SUPPORT (rear)		-	-	-	1	1	1	-	-	-	1	-	1	-	1	1	1	-
	Bolt, 3/8"-24 x 1"		-	-	-	2	2	2	-	-	-	2	-	2	-	2	2	2	-
	Nut		-	-	-	2	2	2	-	-	-	2	-	2	-	2	2	2	-
	Washer, lock		-	-	-	2	2	2	-	-	-	2	-	2	-	2	2	2	-
	SUPPORT		-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	-
	Bolt, 3/8"-24 x 1"		-	-	-	-	-	-	4	4	4	-	4	-	4	-	-	-	-
	Nut		-	-	-	-	-	-	4	4	4	-	4	-	4	-	-	-	-
	Washer, lock		-	-	-	-	-	-	4	4	4	-	4	-	4	-	-	-	-
	Rivet		-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	-
BOOSTER CYLINDER VACUUM VALVE (HYDRAULIC BRAKES)																			
5-103-3	BODY		-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-
	Bolt, 1/4"-28 x 1 1/4"		-	-	-	2	2	2	2	2	2	2	2	2	2	-	1	1	1
	Bolt,		-	-	-	-	-	-	-	-	-	-	-	-	-	3	3	3	3
	Nut		-	-	-	2	2	2	2	2	2	2	2	2	2	3	3	3	3
	Washer, lock		-	-	-	2	2	2	2	2	2	2	2	2	2	3	3	3	3
	Bolt, 1/4"-20 x 5/8"		-	-	-	4	4	4	4	4	4	4	4	4	4	3	3	3	3
	Washer, lock		-	-	-	4	4	4	4	4	4	4	4	4	4	3	3	3	3
5-103-4	COVER		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Bolt, 1/4"-20 x 5/8"		-	-	-	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	Washer, lock		-	-	-	3	3	3	3	3	3	3	3	3	3	3	3	3	3
5-103-7	GASKET, Cover		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5-103-8	PLUNGER, w/PISTON		-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-
			-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-103-9	SEAL, Plunger and Piston		-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-
			-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-103-13	DIAPHRAGM		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5-103-14	WASHER, Diaphragm (large)		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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 December 31, 1952

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 Printed in U.S.A.
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CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES														PART NO.		
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V
BOOSTER CYLINDER VACUUM VALVE (HYDRAULIC BRAKES) - Cont'd																			
5-103-14	WASHER, Diaphragm (small)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 167
	(small)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1193 703
5-103-23	NUT, Diaphragm Washer	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 169
5-103-24	DISC	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 171
5-103-27	SPRING, Disc	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1191 172
5-103-28	SPRING, Diaphragm Return	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 170
		-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1193 702
5-103-31	DIAPHRAGM, w/Pressure PLATE . (front)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 141
	(rear)	-	-	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	1193 691
5-103-33	CAP	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1263 930
5-103-34	GASKET, Cap	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1263 916
BOOSTER BRAKE CHECK VALVE (HYDRAULIC BRAKES)																			
5-105-1	VALVE	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	589 347
5-105-4	GASKET, Tube	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	1193 156
BOOSTER BRAKE TUBES																			
5-107-1	TUBE, Booster to Breather Air Cleaner	1	-	-	-	1	1	1	-	-	-	1	-	1	-	-	-	-	1194 445
	(except School Bus)	2	-	-	-	1	1	1	-	-	-	1	-	1	-	-	-	-	1266 876
	(School Bus)	2	-	-	-	1	1	1	-	-	-	1	-	1	-	-	-	-	1268 692
		1,2	-	-	-	-	-	-	1	1	1	-	1	-	1	-	-	-	1261 353
		1,2	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1261 894
	Connector	-	-	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	137 410
	Elbow	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	137 426
	Nut	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	137 402
5-107-2	TUBING, Vacuum Brake Fitting to Gauge (rubber)	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	345 431
5-107-10	TUBE, Booster Cylinder Vacuum Valve to Vacuum Chamber	-	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	1191 173
	(front)	-	-	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	1193 714
	(rear)	-	-	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	1193 713
	Elbow	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	137 425
	Nut	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	137 401
5-107-13	TUBE, Vacuum Supply Tank	-	-	-	-	1	1	1	-	-	1	-	1	-	-	-	-	-	1262 794
		-	-	-	-	1	1	1	-	-	1	-	1	-	-	-	-	-	1262 818
	Elbow	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	137 425
	Nut	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	137 401
5-107-14	GASKET, Vacuum Supply Tank Tube	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	1193 156
5-107-17	TUBE, Check Valve to Booster Cylinder	-	-	-	-	1	1	1	-	-	1	-	1	-	-	-	-	-	1196 192
		-	-	-	-	1	1	1	-	-	1	-	1	-	-	-	-	-	1195 981
	Connector	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1261 895
	Elbow	-	-	-	-	1	1	1	2	2	2	1	2	1	1	1	1	1	137 425
	Nut	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	137 401
5-107-18	TUBE, Manifold to Check Value	-	-	-	-	1	1	1	-	-	1	-	1	-	-	-	-	-	1196 670
		-	-	-	-	1	1	1	-	-	1	-	1	-	-	-	-	-	1196 671
		1	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	1196 800
		2	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1260 886

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BOOSTER BRAKE TUBES - Cont'd																			
5-107-18	TUBE, Manifold to Check Valve (use with single carburetion system)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	
	(use with dual carburetion system)	3, 4	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	
	Connector		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
	Nut		-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	
	Tee		-	-	-	-	-	-	1	1	1	-	1	-	-	-	-	-	
	Tee		-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	
5-107-19	GASKET, Manifold to Check Valve Tube		-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	
BOOSTER BRAKE TUBE ELBOWS (HYDRAULIC BRAKES)																			
5-108-5	ELBOW, Breather Air Cleaner (use with metal tube from air cleaner to booster cylinder)		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
	(use with hose from air cleaner to booster cylinder)		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
5-108-8	ELBOW, Vacuum Supply Tank	1, 2	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
5-108-10	ELBOW, Manifold to Check Valve Tube		-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-	
5-108-13	ELBOW, Vacuum Valve to Vacuum Cylinder Tube		-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	
BOOSTER BRAKE TUBE CLIP (HYDRAULIC BRAKES)																			
5-109-1	CLIP		-	-	-	★	★	★	★	★	★	★	★	★	★	★	★	★	
	Bolt, 1/4" - 28 x 1"		-	-	-	★	★	★	★	★	★	★	★	★	★	★	★	★	
	Nut		-	-	-	★	★	★	★	★	★	★	★	★	★	★	★	★	
	Washer, lock		-	-	-	★	★	★	★	★	★	★	★	★	★	★	★	★	
BOOSTER BRAKE TUBE TEE (HYDRAULIC BRAKES)																			
5-110-13	TEE, Manifold to Check Valve Tube		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
5-110-15	PLUG, Manifold to Check Valve Tube Tee		-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	
BOOSTER BRAKE HOSE (HYDRAULIC BRAKES)																			
5-111-6	HOSE, Breather Air Cleaner (use with metal tube from air cleaner to booster cylinder)	1	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	-	
	(use with metal tube from air cleaner to booster cylinder)	2	-	-	-	1	1	1	-	-	1	-	1	-	1	1	1	1	
	(specify by the foot)	3, 4	-	-	-	1	1	1	-	1	1	1	1	1	1	1	1	1	
	Bushing		-	-	-	1	1	1	-	1	1	1	1	1	1	1	1	1	
BOOSTER BRAKE HOSE CLAMPS (HYDRAULIC BRAKES)																			
5-112-1	CLAMP, Breather Air Cleaner Hose (use with metal tube from air cleaner to booster cylinder)	1, 2	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	

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Printed in U.S.A.

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.			
			B	C	D	F	G	H&HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
BOOSTER BREATHER AIR CLEANER (HYDRAULIC BRAKES)																			
5-113-5	AIR CLEANER	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Elbow, pipe	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Nipple, pipe	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5-113-6	COVER, w/SHELL	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5-113-8	GASKET	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5-113-14	WASHER, Mounting	-	-	-	-	*	*	*	*	*	*	*	*	*	*	*	*	*	*
AIR BRAKE COMPRESSOR																			
5-114-6	PULLEY	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-114-7	BELT, Drive	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-114-10	BRACKET	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Stud	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
	Washer, plain	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
AIR BRAKE CONTROL VALVE																			
5-115-2	BRACKET	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Bolt, 3/8"-24 x 1 1/2"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	4
5-115-9	YOKE, Idler Lever	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Pin, clevis	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Pin, cotter	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-115-10	LEVER, Idler, w/Bushing	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Fitting, lubricant	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-115-12	BUSHING, Idler Lever	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-115-13	PIN, Idler Lever Yoke	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Pin, cotter	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
AIR BRAKE CONTROL VALVE TUBES																			
5-116-3	TUBE, Valve to Stop Light Switch Tee	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-116-4	TUBE, Stop Light Switch Tee to Rear Air Hose Tee (130" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	TUBE, Stop Light Switch Tee to Rear Air Hose Tee (142" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	(154" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	(172" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	(229" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	(190" W.B.)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-116-7	TUBE, Valve to Brake Manifold	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
		2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
5-116-9	TUBE, Stop Light Switch Tee to Switch	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
5-116-15	TUBE, Front Air Brake Tee to Air Hose Coupling (left)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-
	(right)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
	(left)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
5-116-16	TUBE, Valve to Front Air Brake Tee	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
AIR BRAKE CONTROL VALVE/ TUBES - Cont'd																			
5-116-18	BRACKET, Front Air Brake Hose to Axle Brake Diaphragm Tube (right)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1268 532
	(left)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1268 531
	Bolt, 1/4"-28 x 1 1/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	123 737
5-116-25	TUBE, Front Air Brake Hose to Axle Brake Diaphragm (right)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1268 534
	(left)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1268 533
AIR BRAKE PRESSURE GAUGE TUBE																			
5-118-5	TUBE (B-2-R up to serial No. 81858526; B-2-T and B-2-V up to serial No. 81793498; B-2-Y up to serial No. 8301521).	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1261 253
	(B-2-R after serial No. 81858526; B-2-T and B-2-V after serial No. 81793498; B-2-Y after serial No. 8301521).	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1261 253
		2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1270 952
		3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1270 952
AIR BRAKE RESERVOIR																			
5-119-4	TUBE, Reservoir to Control Valve	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1261 239
5-119-5	TUBE, Reservoir Connecting	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1261 238
5-119-10	DRAIN COCK	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	553 211
5-119-11	SUPPORT, Mounting Bracket (front)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1262 695
	(rear)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1262 696
	Bolt, 3/8"-24 x 1"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	120 647
	Bolt, 3/8"-24 x 1 1/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	121 615
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	120 369
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	120 382
5-119-15	VALVE, Safety	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	553 210
	Elbow, street	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	120 499
AIR COMPRESSOR TUBES																			
5-120-1	TUBE, Oil Inlet	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	861 605
	Connector	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	137 405
	Elbow	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	137 421
	Elbow	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	125 859
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	137 397
	TUBE, Oil Outlet	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1191 244
	Elbow	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	137 426
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	137 402
5-120-10	TUBE, Water Inlet	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1191 339
	Connector	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	137 426
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	137 401
5-120-11	TUBE, Water Outlet	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1263 368
	Elbow	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	137 425
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	137 401
	Tee	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	143 486
5-120-17	TEE, Water Inlet Tube	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1191 342
	Plug	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	112 304

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December 31, 1952

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