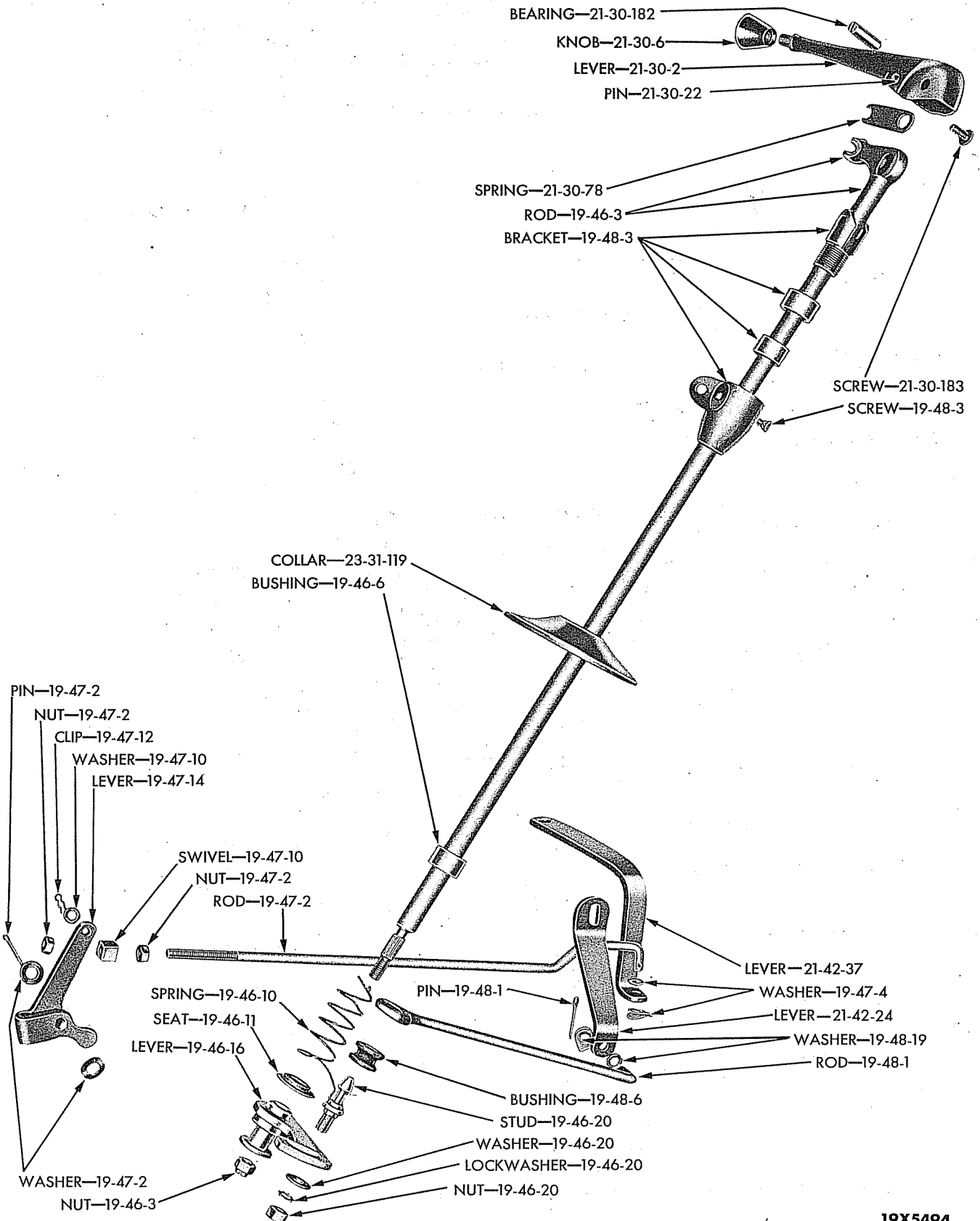


GROUP 19 - STEERING



19X5494

Plate 19-1

TRANSMISSION CONTROLS (EXPLODED VIEW)

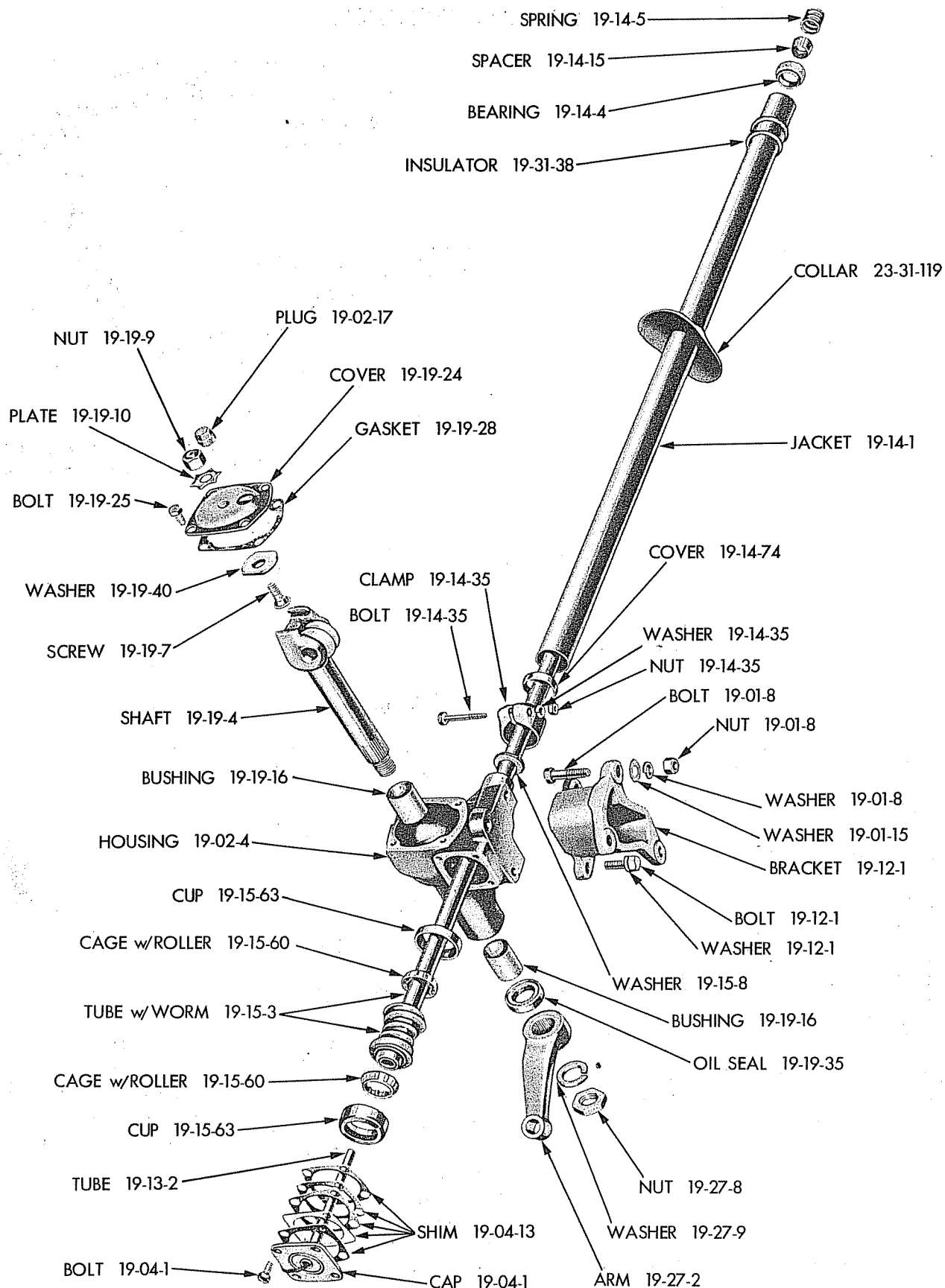
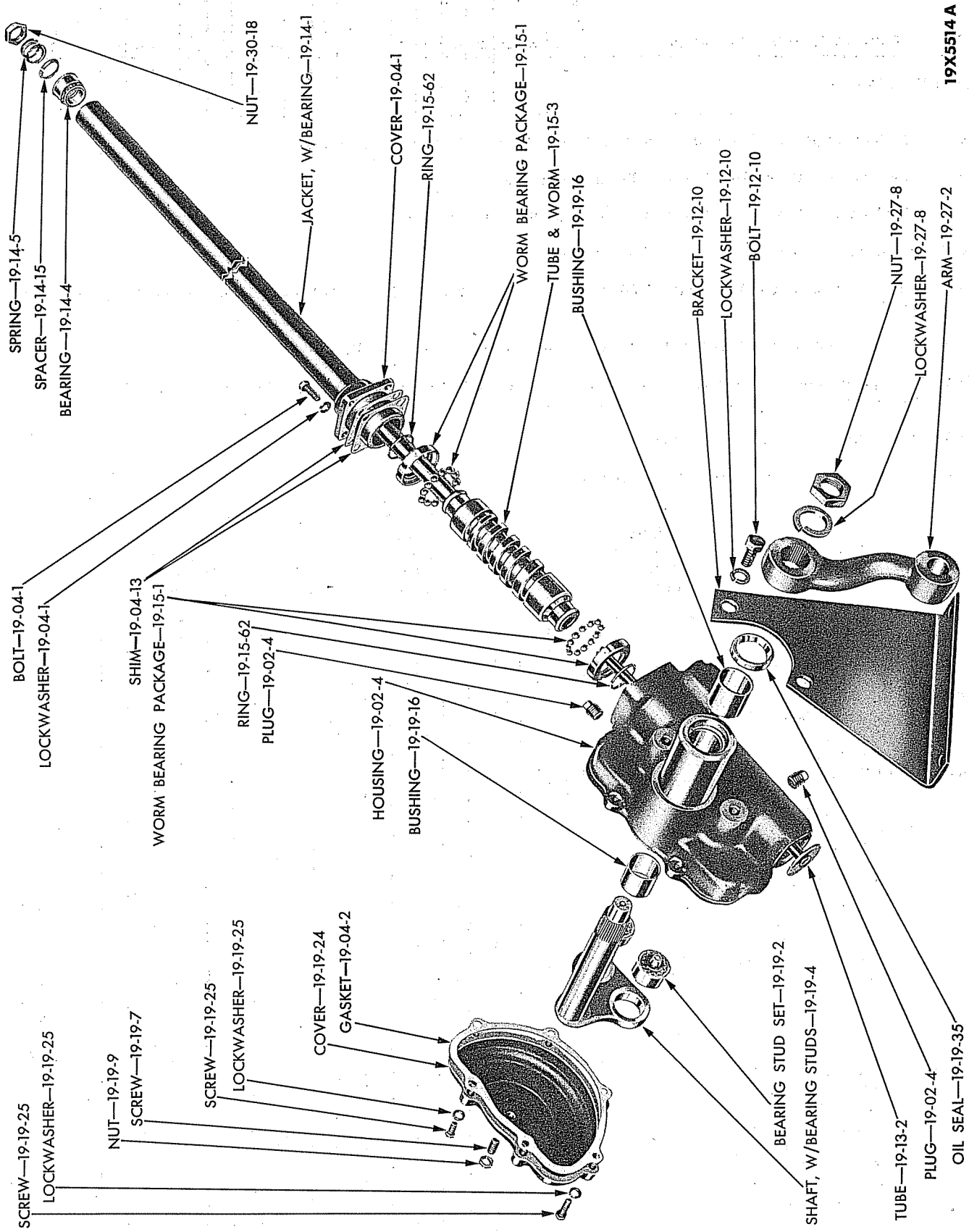


Plate 19-2

STEERING GEAR (EXPLODED VIEW)

19x6145



19X5514 A

STEERING GEAR (4 TON) (EXPLODED VIEW)

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. |
|------|---------------------------|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | |

STEERING GEAR

Note: The steering gearshift was introduced with Models B-2-B, B-2-C and B-2-D.

Note 1: Used on B-1-R and B-2-R with 5000 lb. front axle.

Note 2: Used on B-1-R and B-2-R with 5500 lb. and 6000 lb. front axle.

Note 3: Used on B-3-R and B-4-R with 5000 lb. front axle.

Note 4: Used on B-3-R and B-4-R with 5500 lb. front axle on 229" W.B. B-3-R and B-4-R with 6000 lb. front axle on 229" W.B.

Note 5: Used on B-3-R and B-4-R with 6000 lb. front axle except 229" W.B.

Note 6: To specify steering gear parts correctly when front axle weights are listed, refer to the identification pictures and descriptions shown in Group 2 Front Axle.

Note 7: Used UP TO the following serial numbers:

Note 8: Used AFTER the following serial numbers:

| | | | |
|-------|----------|-------------|-------------|
| | Detroit | Los Angeles | San Leandro |
| | Built | Built | Built |
| B-1-B | 82059901 | 9229400 | 9231833 |
| B-1-C | 83316624 | 85502498 | 85503194 |
| B-1-D | 81252862 | 86004521 | 86005749 |

| | | | | | | | | | | | | | | | | | | | | |
|---------|--|---------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|----------|
| 19-01-5 | GEAR, Assembly. | 2, 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 410 |
| | (see note 4) (length 53 1/2") . . . | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 773 |
| | (except Flat Face Cowl) (see note 2) (length 51 3/4") | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 205 |
| | (Flat Face Cowl) (see note 2) (length 53 1/2") | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 773 |
| 19-01-8 | CHUCK | 3, 4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1271 924 |
| | (see note 3) (length 50 5/16") . . . | 3, 4 | - | - | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | 1271 562 |
| | (see note 5) (length 51 25/32") . . . | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1271 945 |
| | (229" W. B. School Bus up to serial No. 81857131 except 81857059, 81857060, 81857079, 81857081) (length 53 1/2") | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1273 083 |
| | (229" W. B. School Bus after serial No. 81857131 also 81857059, 81857060, 81857079 81857081) (length 53 1/2") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1261 692 |
| | (up to serial No. 81795043) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 240 |
| | (B-3-T, B-3-V after serial No. 81795043) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1266 853 |
| | (except Flat Face Cowl) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1266 853 |
| | (except Flat Face Cowl) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1273 083 |
| | (except Flat Face Cowl) | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1195 252 |
| | (except Flat Face Cowl) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1265 460 |
| | (except Flat Face Cowl) | 1, 2 | - | - | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | 1264 780 |
| | (except Flat Face Cowl) | 1, 2 | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | - | - | - | - | - | 1196 821 |
| | (except Flat Face Cowl) (up to serial No. 81856877) (see note 1) (length 51") | 3, 4 | - | - | - | - | - | - | 1 | 1 | - | 1 | - | - | - | - | - | - | - | 1271 337 |
| | (except Flat Face Cowl) (up to serial No. 81856877) (see note 1) (length 51") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1196 498 |

*Indicates use as required.

Prices and specifications subject to change without notice.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Printed in U.S.A.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | | |
|------------------------|---|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|---|----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V | Y |
| STEERING GEAR - Cont'd | | | | | | | | | | | | | | | | | | | | |
| 19-01-8 | CHUCK | | | | | | | | | | | | | | | | | | | |
| | (except Flat Face Cowl) (B-1-R after serial No. 81856877) (see note 1) (length 51") | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1264 783 |
| | (except Flat Face Cowl) (see note 2) (length 51 3/4") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1261 100 |
| | (Flat Face Cowl) (B-1-B up to serial No. 82059901 Det. Built and up to 9229400 Cal. Built. B-1-C up to serial No. 83316624 Det. Built and up to 85502498 Cal. Built. B-1-D up to serial No. 81252862 Det. Built and up to 86004521 Cal. Built | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1195 252 |
| | (Flat Face Cowl) (B-1-B after serial No. 82059901 Det. Built and after 9229400 Cal. Built. B-1-C after serial No. 83316624 Det. Built and after 85502498 Cal. Built. B-1-D after serial No. 81252862 Det. Built and after 86004521 Cal. Built | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1262 623 |
| | (Flat Face Cowl) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1265 463 |
| | (Flat Face Cowl) (B-1-F, B-1-H up to serial No. 80367975 Det. Built and up to 86508781 except 86508785 thru 86508787 S. L. Built. B-1-J up to serial No. 82558241 Det. Built and up to 85601850 S. L. Built) | 1 | - | - | - | 1 | - | 1 | - | - | - | 1 | - | - | - | - | - | - | - | 1196 498 |
| | (Flat Face Cowl) (B-1-F, B-1-H after serial No. 80367975 Det. Built and after 86508781 also 86508785 thru 86508787 S. L. Built. B-1-J after serial No. 82558241 Det. Built and after 85601850 S. L. Built) | 1, 2 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | - | 1264 783 |
| | (Flat Face Cowl) | 1, 2 | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 1262 784 |
| | (Flat Face Cowl) | 3, 4 | - | - | - | - | - | - | 1 | 1 | - | 1 | - | 1 | - | - | - | - | - | 1271 340 |
| | (Flat Face Cowl) (see note 1) (length 54 11/16") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1264 610 |
| | (Flat Face Cowl) (except 229" W. B. School Bus) (see note 2) (length 53 1/2") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1261 692 |
| | Bolt, 7/16" -20 x 1 1/2" (to frame) | 1 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 123 852 |
| | Nut | - | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 370 |
| | Washer, lock | 1, 2 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 383 |
| | Bolt, 7/16" -14 x 4" | 2 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 122 362 |
| | Washer, lock | 3, 4 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 382 |
| | Bolt, 1/2"-20 x 1 1/4" | - | - | - | - | - | - | - | 2 | 2 | 2 | - | 2 | - | 2 | - | - | - | - | 120 424 |
| | 9/16"-18 x 1 1/2" | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 123 917 |
| | Nut | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 124 634 |
| | Washer, lock | - | - | - | - | 3 | 3 | 3 | 2 | 2 | 2 | 3 | 2 | 3 | 2 | 3 | - | - | - | 120 384 |
| 19-01-12 | SCREW, to Frame (7/16"-14 x 3 3/4") | - | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1270 500 |

★Indicates use as required.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Prices and specifications subject to change without notice.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | | |
|------------------------|---|------------|-------------|---|---|---|---|------|----|----|--------|---|----|---|----|----------|---|---|---|----------|
| | | | B | C | D | F | G | H&HH | FM | GM | HM&HHM | J | JM | K | KM | | R | T | V | Y |
| STEERING GEAR - Cont'd | | | | | | | | | | | | | | | | | | | | |
| 19-01-12 | BOLT, to Frame (1/2"-20 x 1 5/8") | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | - | 660 378 |
| | Nut | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | - | 120 371 |
| | Washer, lock. | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | - | 120 384 |
| 19-01-15 | WASHER, Frame Bolt | - | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 79 783 |
| | To Frame Screw (see notes 1 and 3) | - | - | - | 3 | 3 | 3 | - | - | - | 3 | - | 3 | - | - | - | - | - | - | 494 153 |
| 19-01-30 | BAR, Cross (B-1-F, B-1-H after serial No. 80362467 Det. Built and after 86508781 except 86508784 thru 86508787 S. L. Built) | 1 | - | - | - | 1 | - | 1 | - | - | - | 1 | - | - | - | - | - | - | - | 1264 788 |
| | (see note 1) (use with dual carburetors) | 2, 3, 4 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | - | 1264 788 |
| | (see note 3) | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | - | 1271 026 |
| | (B-1-R after serial No. 81856702 B-1-T and B-1-V after serial No. 81790818) (see note 2) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | - | 1272 485 |
| | (see notes 2, 4 and 5) (use with dual carburetors) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | - | 1271 027 |
| | Bolt or Screw, 5/8"-18 x 2 1/4" Nut | 2, 3, 4 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 2 | 2 | 2 | - | 1271 027 |
| | Washer, lock | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 2 | 2 | 2 | - | - | 124 250 |
| 19-01-31 | CLAMP, Cross Bar to Housing (B-1-F, B-1-H after serial No. 80367975 Det. Built and after 86508781 except 86508785 thru 86508787 S. L. Built. B-1-J after serial No. 82558241 Det. Built and after 85601850 S. L. Built. B-1-R after serial No. 81856877) (see note 1) | 1 | - | - | - | 1 | - | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | - | 1264 840 |
| | (see note 1) | 2 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | - | 1264 840 |
| | (see note 3) | 3, 4 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | - | 1264 840 |
| 19-01-34 | BOLT, Cross Bar to Housing (5/8"-18 x 1 1/8") | - | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | - | 1264 841 |
| STEERING GEAR HOUSING | | | | | | | | | | | | | | | | | | | | |
| 19-02-4 | HOUSING, w/BUSHING | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1196 101 |
| | | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1265 464 |
| | | 3, 4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1271 933 |
| | (B-1-F, B-1-H up to serial No. 80362467 Det. Built and up to 86508781 also 86508784 thru 86508787 S. L. Built. B-1-J up to serial No. 82557870 Det. Built and up to 85601850 S. L. Built. B-1-R up to serial No. 81856877.) (see note 1) | 1 | - | - | - | 1 | - | 1 | - | - | - | 1 | - | - | 1 | - | - | - | - | 1196 159 |
| | (B-1-F, B-1-H after serial No. 80362467 Det. Built and after 86508781 except 86508784 thru 86508787 S. L. Built. B-1-J after serial No. 82557870 Det. Built and after 85601850 S. L. Built. B-1-R after serial No. 81856877.) (see note 1) | 1, 2 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | - | 1264 611 |

★Indicates use as required.

Prices and specifications subject to change without notice.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

December 31, 1952

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | |
|--------------------------------|--|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|-----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V |
| STEERING GEAR HOUSING - Cont'd | | | | | | | | | | | | | | | | | | | |
| 19-02-4 | HOUSING, w/BUSHING (see note 3) | 3 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | 1271 570 |
| | | 1,2 | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | 1196 822 |
| | | 3,4 | - | - | - | - | - | - | - | 1 | 1 | - | 1 | - | 1 | - | - | - | 1271 341 |
| | (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1260 917 |
| | (229" W.B. School Bus up to serial No. 81857131 except 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1260 917 |
| | HOUSING (229" W.B. School Bus after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1265 504 |
| | (see notes 2 and 4) | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1265 504 |
| | w/BUSHING | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | 1260 917 |
| | (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | E1392 947 |
| | HOUSING | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 412 |
| | Bolt, 7/16" -14 x 1 1/4" (to frame bracket) | - | - | - | - | 4 | 4 | 4 | - | - | - | 4 | - | 4 | - | - | - | - | 122 267 |
| | Washer, lock | - | - | - | - | 4 | 4 | 4 | - | - | - | 4 | - | 4 | - | - | - | - | 120 383 |
| | Plug (see notes 2 and 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 103 867 |
| | Bolt, 5/8"-18 x 2" (to frame bracket) | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | - | 124 244 |
| | Nut | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | - | 121 358 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | - | 121 574 |
| 19-02-17 | PLUG, Oil Filler (see notes 1 and 3). | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1142 221 |
| STEERING GEAR HOUSING COVER | | | | | | | | | | | | | | | | | | | |
| 19-04-1 | CAP | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1092 193 |
| | COVER, Lower (see notes 1 and 3) | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | 1189 861 |
| | Upper (229" W.B. School Bus) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 926 603 |
| | Upper (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 926 603 |
| | Upper (see note 2) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1269 497 |
| | Upper (see note 4) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1269 497 |
| | Lower (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1273 086 |
| | Upper | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1266 848 |
| | Upper (up to serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1266 848 |
| | Lower (after serial No. 81795043) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1273 086 |
| | Bolt or Screw, 5/16"-18 x 5/8" 5/16"-24 x 2" (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | - | 121 783 |
| | Nut (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | - | 120 368 |
| | Washer, lock (see note 2) | 1 | 4 | 4 | 4 | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | - | 120 214 |
| | Bolt, 3/8"-24 x 1" (see notes 2 and 4) | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | 4 | 120 647 |
| | Washer, lock | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | 4 | 120 382 |
| 19-04-2 | GASKET, Cover (see note 1) | 1,2 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | 1188 667 |
| | Side Cover (see note 3) | 3,4 | - | - | - | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1271 347 |
| | (229" W.B. School Bus up to serial No. 81857131, except 81857059, 81857060, 81857079, 81857081) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 926 609 |

★Indicates use as required.

Prices and specifications subject to change without notice.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | | | | PART NO. | | | | |
|--------------------------------------|--|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|---|---|---|----------|---|---|---|----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | R | T | V | | Y | | | |
| STEERING GEAR HOUSING COVER - Cont'd | | | | | | | | | | | | | | | | | | | | | | | |
| 19-04-2 | GASKET, Cover (229" W.B. School Bus after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1265 508 |
| | (up to serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | 926 609 |
| | (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 926 609 |
| | (see notes 2 and 4) | 2, 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1265 508 |
| 19-04-5 | SCREW, Cap, Lower (5/16"-18 x 9/16") | 3, 4 | 4 | 4 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1188 668 |
| | Cover, Lower (5/16" -18 x 3/4") (see notes 1 and 3) | - | - | - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | - | - | - | 1188 669 |
| | (5/16" -18 x 3/4") (229" W.B. School Bus) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | - | - | 1188 669 |
| | (3/8"-16 x 1 1/2") (229" W.B. School Bus) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | - | - | 1265 555 |
| | Cover (5/16"-18 x 9/16") (see notes 1 and 3) | - | - | - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | - | - | - | 1188 668 |
| | Cover, Lower (3/8"-16 x 15/16") | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | 1273 088 |
| 19-04-13 | SHIM, Cap | - | ★ | ★ | ★ | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1142 261 |
| | Cover, Lower (thin) (1/32") (see notes 1 and 3) | - | - | - | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | - | - | - | 1188 675 |
| | (thin) (.006) (see notes 1 and 3) | - | - | - | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | - | - | - | 620 180 |
| | (thick) (.011) (see notes 1 and 3) | - | - | - | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | - | - | - | 620 181 |
| | Cover, Upper (.002) (see notes 2 and 4) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | 926 604 |
| | (.003) (see notes 2 and 4) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | 926 605 |
| | (.010) (see notes 2 and 4) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | 926 606 |
| | Cover, Lower (thin) (.002) (see note 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | 927 696 |
| | (medium) (.005) (see note 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | ★ | ★ | ★ | 924 259 |
| STEERING GEAR BRACKET | | | | | | | | | | | | | | | | | | | | | | | |
| 19-12-1 | BRACKET | 1, 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1196 103 |
| | | 1, 2 | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | - | - | - | - | - | 1196 162 |
| | | 3, 4 | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | - | - | - | - | - | 1271 937 |
| | (see note 1) | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1196 554 |
| | (see note 3) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1271 841 |
| | Frame (B-3-R up to serial No. 81862094, B-3-T, B-3-V up to serial No. 81797329) (see notes 2, 4 and 5) | 1, 2, 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1261 305 |
| | Frame (B-3-R after serial No. 81862094, B-3-T, B-3-V after serial No. 81797329) (see notes 2, 4 and 5) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1393 242 |
| | Frame | 2, 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 422 |
| | Bolt, 7/16"-14 x 1 1/4" (to housing) | - | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 122 267 |
| | Washer, lock | - | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 383 |
| | Washer, plain | - | - | - | 3 | 3 | 3 | - | - | - | 3 | - | 3 | - | - | - | - | - | - | - | - | - | 120 390 |
| | Bolt, 5/8"-18 x 3 1/2" (clamp) (see notes 4 and 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | 124 418 |
| | Nut (see notes 4 and 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | 121 358 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | 121 574 |
| | Bolt, 1/2"-20 x 1 1/2" (bracket) Nut | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 120 234 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 120 371 |
| | | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 120 384 |

★ Indicates use as required.

Prices and specifications subject to change without notice.

☐ Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.
December 31, 1952

Printed in U.S.A.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | |
|--|--|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|---|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V |
| STEERING GEAR BRACKET - Cont'd | | | | | | | | | | | | | | | | | | | |
| 19-12-6 | SPACER, Frame Bracket (see note 2) | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | |
| 19-12-10 | BRACKET, to Frame Anchor | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | |
| | Bolt, 1/2"-13 x 1/2" | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | |
| | Nut | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | |
| | Screw, 1/2"-13 x 1" | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | |
| 19-12-13 | NUT, Frame Bracket Weld. | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | |
| STEERING GEAR GREASE RETAINING TUBE | | | | | | | | | | | | | | | | | | | |
| 19-13-2 | TUBE | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| | (see notes 1 and 3) | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | |
| | (229" W.B. School Bus up to serial No. 81857131 except 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (229" W.B. School Bus after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (see notes 2 and 4) | 2, 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | |
| | (up to serial No. 81795043) | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | |
| | | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | |
| STEERING GEAR COLUMN JACKET | | | | | | | | | | | | | | | | | | | |
| 19-14-1 | JACKET, w/BEARING | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| | (except Flat Face Cowl) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| | (Flat Face Cowl) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| | (length 49 9/16") | 3, 4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| | (see note 1) (length 49 9/16") | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | |
| | (see note 3) (length 44 9/16") | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (229" W.B. School Bus up to serial No. 81857131 except 81857059, 81857060, 81857069, 81857081) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (229" W.B. School Bus after serial No. 81857131 also 81857059, 81857060, 81857069, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (except Flat Face Cowl) (see note 2) (length 44 3/16") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (except Flat Face Cowl) (see note 2) (length 43 3/4") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (Flat Face Cowl) (see note 2) (length 45 15/16") | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (Flat Face Cowl) (see note 2) (length 45 1/2") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (see note 4) (length 45 1/2") | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (see note 5) (length 49 9/16") | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (1 3/4" diam.) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | |
| | (1 1/2" diam.) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | |
| | (up to serial No. 81795043) | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | |
| | (after serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | |
| | (length 43 3/4") | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | |
| | | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | |
| | | 2, 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | |

★Indicates use as required.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Prices and specifications subject to change without notice.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | |
|--------------------------------------|---|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V |
| STEERING GEAR COLUMN JACKET - Cont'd | | | | | | | | | | | | | | | | | | | |
| | Bolt, 3/8" -24 x 2" (clamp) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 120 678 |
| | Nut | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 120 369 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 120 382 |
| 19-14-3 | BUSHING (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 585 037 |
| | (229" W. B. School Bus) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | 585 037 |
| 19-14-4 | BEARING | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 585 037 |
| | (see notes 1 and 3) | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1188 659 |
| | (see note 2) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1 | 1266 850 |
| | (see note 4) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1266 850 |
| | (up to serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1266 850 |
| | (after serial No. 81795043) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1273 116 |
| | (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1273 116 |
| 19-14-5 | SPRING, Bearing | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1189 247 |
| | (see notes 1 and 3) | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1188 660 |
| | (see note 2) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1 | 1191 652 |
| | (see note 4) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1191 652 |
| | (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1188 354 |
| | (up to serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1191 652 |
| | (after serial No. 81795043) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1188 354 |
| 19-14-15 | SPACER | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1189 246 |
| | (see notes 1 and 3) | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1188 661 |
| | (see note 2) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1 | 1191 651 |
| | (see note 4) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1191 651 |
| | (up to serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1191 651 |
| | (after serial No. 81795043) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1273 117 |
| | (see note 5) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1273 117 |
| 19-14-35 | CLAMP | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 386 699 |
| | (see notes 1 and 3) | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1273 119 |
| | (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 121 783 |
| | Bolt, 5/16" -24 x 2" | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 120 368 |
| | Nut | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 120 368 |
| | Washer, lock | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 120 214 |
| 19-14-74 | COVER, Oil Hole | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | (B-3-B up to serial No. 82275428) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | B-3-C up to serial No. 83378055, | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | B-3-D up to serial No. 81453096) | 1,2,3 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 386 701 |
| STEERING GEAR TUBE AND WORM | | | | | | | | | | | | | | | | | | | |
| 19-15-1 | BEARING PACKAGE, Worm | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | (see note 2) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | 2 | 1064 790 |
| | (up to serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | - | - | 1064 790 |
| | (see note 4) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 2 | - | - | 2 | 1064 790 |
| 19-15-3 | TUBE, Worm (except Flat Face Cowl) | 1,2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1196 118 |
| | (Flat Face Cowl) (see note 7) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1196 118 |
| | (Flat Face Cowl) (see note 8) | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1196 118 |
| | (except Flat Face Cowl) | 1,2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1262 627 |
| | (Flat Face Cowl) | 1,2 | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | - | 1196 163 |
| | (except Flat Face Cowl) | 3,4 | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | - | 1196 559 |
| | (Flat Face Cowl) | 3,4 | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | - | 1271 578 |
| | (except Flat Face Cowl) | 1,2 | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 1260 919 |
| | (Flat Face Cowl) | 1,2 | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 1262 788 |
| | (except Flat Face Cowl) | 3,4 | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 1271 342 |
| | (Flat Face Cowl) | 3,4 | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 1271 343 |
| | (except Flat Face Cowl) (see note 1) (length 51 5/8") | 1,2 | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | - | 1196 559 |

★Indicates use as required.

Prices and specifications subject to change without notice.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

December 31, 1952

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | |
|--------------------------------------|---|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V |
| STEERING GEAR TUBE AND WORM - Cont'd | | | | | | | | | | | | | | | | | | | |
| 19-15-3 | TUBE, Worm (Flat Face Cowl) (see note 1) (length 55 5/16") | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1261 116 |
| | (see note 3) (length 50 23/32") | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1271 581 |
| | (except Flat Face Cowl) (see note 2) (length 54 13/32") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1261 101 |
| | (229" W.B. School Bus) (up to serial No. 81857131 except 81857059, 81857060, 81857079, 81857081) (length 54 13/32") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1261 101 |
| | (229" W.B. School Bus) (after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) (length 56 15/32") | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1267 241 |
| | (except Flat Face Cowl) (see note 2) (length 54 23/32") | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1265 510 |
| | (Flat Face Cowl) (see note 2) (length 56 15/32") | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1267 241 |
| | (see note 4) (length 56 15/32") | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1267 241 |
| | (see note 5) (length 52 19/32") | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 096 |
| | (up to serial No. 81795043) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1261 101 |
| | (after serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1261 101 |
| | | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 096 |
| | | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 416 |
| 19-15-4 | TUBE (Flat Face Cowl) (see note 8) | 1,2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1262 628 |
| | (except Flat Face Cowl) | 1,2 | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | 1260 895 |
| | (Flat Face Cowl) | 1,2 | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | 1262 789 |
| | (Flat Face Cowl) (see note 1) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1261 117 |
| 19-15-8 | WASHER, Tube and Housing Dust (see notes 1 and 3) | - | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | 1192 696 |
| | (see note 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1192 693 |
| | | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 100 |
| 19-15-60 | CAGE, Thrust Bearing w/ROLLERS | - | 2 | 2 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 669 077 |
| | Lower (see notes 1 and 3) | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | 640 086 |
| | Upper (see notes 1 and 3) | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | 376 749 |
| | (see note 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | 640 892 |
| 19-15-62 | RING, Worm Bearing Ball (see notes 2 and 4) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | 926 627 |
| 19-15-63 | CUP, Thrust Bearing Upper (see notes 1 and 3) | - | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 618 311 |
| | (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 376 751 |
| | Lower (see notes 1 and 3) | - | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 675 117 |
| | (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 632 685 |
| | | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 637 539 |
| | | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 099 |
| 19-15-69 | SPACER, Bearing (229" W.B. School Bus) (after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1265 513 |
| STEERING GEAR SHAFT | | | | | | | | | | | | | | | | | | | |
| 19-19-2 | STUD SET, Bearing (229" W.B. School Bus) (after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1266 156 |
| | (see notes 2 and 4) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1266 156 |
| 19-19-3 | KIT, Cover, w/DOWEL (after serial No. 81795043) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1392 948 |

★Indicates use as required.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Prices and specifications subject to change without notice.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | | |
|------------------------------|--|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|---|-----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V | Y |
| STEERING GEAR SHAFT - Cont'd | | | | | | | | | | | | | | | | | | | | |
| 19-19-4 | SHAFT, w/Roller TOOTH | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1196 109 |
| | w/TOOTH (see note 1) | 1, 2 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | - | 1196 173 |
| | w/Roller TOOTH (see note 3) | 3, 4 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | - | 1271 583 |
| | w/TOOTH | 1, 2 | - | - | - | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 1189 291 |
| | w/Roller TOOTH | 3, 4 | - | - | - | - | - | - | - | 1 | 1 | - | 1 | - | 1 | - | - | - | - | 1271 352 |
| | w/PINS (229" W.B. School Bus up to serial No. 81857131 except 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1191 641 |
| | w/Bearing STUDS (229" W.B. School Bus after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1265 515 |
| | w/PINS (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1191 641 |
| | w/Bearing STUDS (see notes 2 and 4) | 2, 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1265 515 |
| | w/PINS | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1191 641 |
| | w/Roller TOOTH | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | *1273 101 |
| | w/Roller TOOTH (see note 5) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1273 101 |
| 19-19-7 | SCREW, Adjusting (1/2"-20 x 1 1/4") (5/16"-18 x 1 5/16") (see note 1) | 1, 2 | - | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 682 905 |
| | (1/2"-20 x 1 1/4") (see note 3) | 3, 4 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1188 652 |
| | (1/2"-20 x 1 1/16") (see note 2) | 1, 2, 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 682 905 |
| | (1/2"-20 x 1 1/4") (see note 5) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 926 631 |
| | (1/2"-20 x 1 1/16") (see note 4) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1273 110 |
| 19-19-9 | NUT, Adjusting Screw Lock | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 926 631 |
| | (see note 1) | 1, 2 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 682 906 |
| | (see note 3) | 3, 4 | - | - | - | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1188 655 |
| | (see note 2) | 1, 2 | - | - | - | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 682 906 |
| | (see note 4) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 926 632 |
| | (see note 5) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 926 632 |
| | (up to serial No. 81795043) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 1273 111 |
| | (after serial No. 81795043) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 926 632 |
| 19-19-10 | PLATE, Adjusting Screw Lock | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 111 |
| | (see note 3) | 3, 4 | - | - | - | 1 | 1 | 1 | - | - | 1 | - | 1 | - | 1 | - | - | - | - | 682 907 |
| | (see note 1) | 1, 2 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 682 907 |
| 19-19-14 | RING, Adjusting Screw Packing (see note 5) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | - | 1188 653 |
| 19-19-15 | DOWEL, Shaft Cover (see note 5) (up to serial No. 81795043) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | - | - | - | 1273 112 |
| | (after serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | - | - | 1273 094 |
| | (after serial No. 81795043) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | - | - | 1273 094 |
| 19-19-16 | BUSHING, Housing Bracket | - | 2 | 2 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1392 950 |
| | BUSHING, Housing (see note 1) | 1, 2 | - | - | - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | - | - | - | 582 880 |
| | (see note 3) | 3, 4 | - | - | - | 2 | 2 | 2 | - | - | 2 | - | 2 | - | 2 | - | - | - | - | 1188 651 |
| | (see note 2) | 3, 4 | - | - | - | - | - | - | 2 | 2 | - | 2 | - | 2 | - | - | - | - | - | 1188 651 |
| | (see note 4) | 1, 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | 2 | 2 | 1271 346 |
| | (see note 5) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | - | - | 2 | 1191 639 |
| | (up to serial No. 81795043) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | - | - | 1191 639 |
| | (after serial No. 81795043) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | - | - | 924 257 |
| | Shaft Cover (see note 5) | 3, 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | 2 | - | - | 1390 985 |
| 19-19-24 | COVER, Shaft | 1, 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1191 639 |
| | (see note 3) | 3, 4 | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | - | - | 1273 091 |
| | Housing (see note 1) | 1, 2 | - | - | - | 1 | 1 | 1 | - | - | 1 | - | 1 | - | 1 | - | - | - | - | 682 874 |
| | (see note 3) | 3, 4 | - | - | - | 1 | 1 | 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | - | - | 683 854 |
| | (see note 2) | 1, 2 | - | - | - | - | - | - | 1 | 1 | - | 1 | - | 1 | - | 1 | - | - | - | 1196 161 |
| | (see note 4) | 3, 4 | - | - | - | - | - | - | 1 | 1 | - | 1 | - | 1 | - | 1 | - | - | - | 868 254 |
| | (see note 5) | 1, 2 | - | - | - | - | - | - | 1 | 1 | - | 1 | - | 1 | - | 1 | - | - | - | 1188 677 |
| | (up to serial No. 81795043) | 3, 4 | - | - | - | - | - | - | 1 | 1 | - | 1 | - | 1 | - | 1 | - | - | - | 1127 152 |
| | Side (229" W. B. School Bus up to serial No. 81857131 except 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 926 608 |

★Indicates use as required.

Prices and specifications subject to change without notice.

ElIndicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

April 13, 1953 Supersedes Dec. 31, 1952.

Page 19-12

Printed in U.S.A.

* Indicates change or addition.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | | |
|-------------------------------------|--|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|---|----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V | Y |
| STEERING GEAR SHAFT - Cont'd | | | | | | | | | | | | | | | | | | | | |
| 19-19-24 | COVER, Shaft Side (229" W. B. School Bus after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1265 507 |
| | Side (see notes 2 and 4) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1265 507 |
| | Side (up to serial No. 81795043). Bolt, 3/8"-16 x 1 1/4" (see note 4) | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | 926 608 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 147 833 |
| | Bolt, 5/16"-18 x 1 1/4" | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 6 | 6 | 6 | - | 138 617 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 6 | 6 | 6 | - | 122 027 |
| 19-19-25 | SCREW, Shaft Cover (5/16"-18 x 9/16") (3/8"-16 x 1 1/2") (see notes 2 and 4) (3/8"-16 x 13/16") (see note 5) . Washer, lock | - | 4 | 4 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1188 668 |
| | (see notes 2 and 4) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 5 | - | - | 5 | 1265 555 |
| | (see note 5) | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 4 | 4 | - | 1273 092 |
| | (up to serial No. 81795043). | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 5 | - | - | 5 | 120 382 |
| | (after serial No. 81795043). | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1273 093 |
| 19-19-28 | GASKET, Shaft Cover (see note 5) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1142 262 |
| 19-19-35 | OIL SEAL, Shaft | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 093 |
| | (see notes 2 and 4) | 1,2 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1138 282 |
| | (see note 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | 1 | 1138 281 |
| | (up to serial No. 81795043). | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 926 633 |
| | (after serial No. 81795043). | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | - | 926 633 |
| 19-19-40 | WASHER, Oil Shaft Thrust (see note 3) Adjusting Screw Thrust | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 095 |
| | (see note 3) | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 682 904 |
| | Adjusting Screw Thrust | 1,2 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | 1123 311 |
| | (see note 3) | 1,2 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | 1188 654 |
| STEERING GEAR ARM | | | | | | | | | | | | | | | | | | | | |
| 19-27-2 | ARM | 1,2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1194 384 |
| | (use with 3750 lb. front axle) (see note 6). | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1272 083 |
| | (use with 4500 lb. and 5000 lb. front axle) (see note 6) (5 7/8" between eye centers). | 1,2 | - | - | - | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1194 936 |
| | (see note 6). | 3,4 | - | - | - | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1194 936 |
| | (229" W. B. School Bus) (up to serial No. 81857131 except 81857059, 81857060, 81857079, 81857081) (6 1/4" between eye centers). | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1194 937 |
| | (229" W. B. School Bus) (after serial No. 81857131 also 81857059, 81857060, 81857079, 81857081) (5 1/4" between eye centers). | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1194 937 |
| | (see note 3) (5 7/8" between eye centers). | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1196 237 |
| | (use with 6000 lb. front axle on 229" W. B.) (see note 6) (5 1/4" between eye centers). | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1273 120 |
| | (see note 3) (5 7/8" between eye centers). | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1267 247 |
| | (use with 6000 lb. front axle on 229" W. B.) (see note 6) (5 1/4" between eye centers). | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1271 942 |
| | (see note 3) (5 7/8" between eye centers). | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1267 247 |

★ Indicates use as required.

□ Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Prices and specifications subject to change without notice.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | | |
|-----------------------------------|---|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|---|-----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V | Y |
| STEERING GEAR ARM - Cont'd | | | | | | | | | | | | | | | | | | | | |
| 19-27-2 | ARM (heavy duty) (6 7/8" between eye centers) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1261 293 |
| | (use with 5500 lb. front axle 229" W. B.) (see note 6) (6 7/8" between eye centers) . . | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1273 767 |
| | (see note 5) (6 1/4" between eye centers) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1273 120 |
| | | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | 1273 120 |
| | Washer, lock (see note 5). | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1267 421 |
| 19-27-8 | NUT | 1,2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 131 047 |
| | (see notes 1, 3 and 5) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 52 833 |
| | (see notes 2 and 4) | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1392 770 |
| | (up to serial No. 81795043). | 3 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 52 833 |
| | (after serial No. 81795043). | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 926 491 |
| | Washer, lock (see note 2). | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 52 833 |
| 19-27-9 | WASHER, Nut Lock (see notes 1 and 3). | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 926 491 |
| 19-27-31 | ARM, Idle w/BUSHING | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 52 855 |
| 19-27-32 | SHAFT, Idler Arm | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1267 424 |
| | Bolt, 3/8"-24 x 2 1/2" (clamp). | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1196 330 |
| | Nut | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 640 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 369 |
| | Fitting, lubricant | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 382 |
| 19-27-33 | BRACKET, Idler Arm Frame | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 145 436 |
| | Nut | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1267 200 |
| | Washer, lock | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 371 |
| 19-27-34 | BUSHING, Idler Arm | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 384 |
| 19-27-35 | BOLT, Idler Arm Frame Bracket 1/2"-20 x 1 7/8" | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 917 684 |
| 19-27-36 | BALL, Idler Arm | 2,3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 584 537 |
| | Nut | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1090 605 |
| | Pin, cotter | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 128 180 |
| | | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 119 209 |
| STEERING WHEEL | | | | | | | | | | | | | | | | | | | | |
| 19-30-4 | WHEEL | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | *1272 165 |
| | (see note 3). | 3 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | *1272 166 |
| | (130", 142", 154" and 172" W. B. only) (20" diam.) | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1272 166 |
| | (see note 1) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1272 450 |
| | (see notes 2,4 and 5). | 1,2,3 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | - | - | 1266 638 |
| | Nut | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | *1272 451 |
| 19-30-18 | NUT (see notes 1 and 3) (hex-hd., plain, .312 thk.) | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | *1272 451 |
| | NUT (Marsden) (see notes 1 and 3) (slotted, hex-hd., .362 thk.) . . | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 145 013 |
| | (see notes 2, 4 and 5) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | - | 520 229 |
| | | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 852 414 |
| | | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 565 784 |
| | | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 565 784 |
| | | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1502 331 |

★Indicates use as required.

☐Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Sept. 8, 1953 Supersedes Dec. 31, 1952.

Prices and specifications subject to change without notice.

Printed in U.S.A.

* Indicates change or addition.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | | | | PART NO. |
|--|---|------------|-------------|---|---|---|---|------|----|----|----------|---|----|---|----|---|---|---|----------|
| | | | B | C | D | F | G | H&HH | FM | GM | HM & HHM | J | JM | K | KM | R | T | V | |
| STEERING POST BRACKET | | | | | | | | | | | | | | | | | | | |
| 19-31-1 | BRACKET | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1097 775 |
| | Bolt or Screw, 5/16"-24 x 3/4" | - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 120 741 |
| | Nut | - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 120 368 |
| | Washer, lock | - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 120 214 |
| | Plain | - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 120 387 |
| 19-31-14 | SPACER (see note 1) | 1,2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1097 541 |
| | (see note 3) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1279 280 |
| | (see note 2) | 3,4 | - | - | - | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | 1 | - | - | 1279 286 |
| | (when more clearance is required between windshield and steering wheel) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1197 775 |
| | (see notes 4 and 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1279 291 |
| | | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1276 543 |
| | | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1279 297 |
| 19-31-19 | SCREW, Bracket (5/16"-10 x 1/2") | 1 | 4 | 4 | 4 | 4 | 4 | - | 4 | - | 4 | 4 | 4 | 4 | - | 4 | 4 | 4 | 1096 643 |
| | Washer, plain | 1 | 4 | 4 | 4 | 4 | 4 | - | 4 | - | 4 | 4 | 4 | 4 | - | 4 | 4 | 4 | 120 387 |
| 19-31-26 | J/NUT, Bracket Screw | 1 | 4 | 4 | 4 | 4 | 4 | - | 4 | - | 4 | 4 | 4 | 4 | - | 4 | 4 | 4 | 1096 644 |
| 19-31-33 | CLAMP (see note 1) | 1,2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1097 543 |
| | (use w/o remote control gearshift lever) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1279 282 |
| | (use w/remote control gearshift lever) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1279 418 |
| | (see note 3) | 3,4 | - | - | - | 1 | 1 | 1 | - | - | 1 | - | 1 | - | 1 | - | - | - | 1279 288 |
| | (when more clearance is required between windshield and steering wheel) | - | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1 | - | 1 | - | - | - | - | 1197 777 |
| | (see note 2) | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1197 777 |
| | (see note 2) | 2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1275 680 |
| | (see notes 4 and 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1279 293 |
| | | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1276 545 |
| | | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1279 299 |
| | Bolt, 3/8"-24 x 1" | 1,2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 120 647 |
| | Bolt, 3/8"-24 x 1 1/2" | 3,4 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 120 677 |
| | Nut | - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 120 369 |
| 19-31-36 | WASHER, to Instrument Panel Clamp Screw Lock | - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1093 885 |
| 19-31-38 | INSULATOR, Clamp. | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 705 360 |
| | (see note 1) | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 705 360 |
| | (see note 3) | 3,4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | 1279 284 |
| | (see note 2) | 1,2 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | - | 1275 682 |
| | (see notes 4 and 5) | 3,4 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1 | 1279 295 |
| | | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | 1276 547 |
| STEERING GEAR REMOTE CONTROL GEAR SHIFT ROD (PARALLEL TO COLUMN JACKET) | | | | | | | | | | | | | | | | | | | |
| 19-46-3 | ROD (except Flat Face Cowl) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1268 562 |
| | (Flat Face Cowl) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1265 502 |
| | Nut | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1268 562 |
| | | - | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 442 828 |
| 19-46-6 | BUSHING, Rod | 2,3 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1142 539 |
| | Rod, Support | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1142 539 |
| 19-46-10 | SPRING, Return | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1139 634 |
| 19-46-11 | SEAT, Return Spring | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1140 323 |

★Indicates use as required.

Prices and specifications subject to change without notice.

☐Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | |
|--|--|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|-----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V |
| STEERING GEAR REMOTE CONTROL GEAR SHIFT ROD (PARALLEL TO COLUMN JACKET) - Cont'd | | | | | | | | | | | | | | | | | | | |
| 19-46-16 | LEVER | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1263 796 |
| | | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1271 925 |
| | Pin, cotter | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 103 373 |
| | Washer, plain | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 394 |
| 19-46-20 | STUD to Trans. Rod Lever (steering gear end) | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 866 587 |
| | Nut | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 369 |
| | Pin, cotter | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 103 373 |
| | Washer, lock | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 138 489 |
| | Plain | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 394 |
| STEERING GEAR REMOTE CONTROL GEARSHIFT SELECTOR ROD | | | | | | | | | | | | | | | | | | | |
| 19-47-2 | ROD, to Transmission (use w/o Fluid Drive) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1263 808 |
| | (use w/Fluid Drive) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1267 568 |
| | (use w/o Fluid Drive and w/o TRUCK-O-MATIC Trans.) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1271 868 |
| | (use w/Fluid Drive) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1273 745 |
| | (use w/TRUCK-O-MATIC Trans.) | 4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | E1390 264 |
| | Nut | 2,3,4 | 2 | 2 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 367 |
| | Pin, cotter | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 103 373 |
| | Washer, plain | 2,3,4 | 2 | 2 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 392 |
| 19-47-4 | WASHER, to Trans. Rod | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 748 108 |
| 19-47-6 | WASHER, to Trans. Rod Spring | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1138 734 |
| 19-47-10 | SWIVEL, to Trans. Rod (steering gear end) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 953 493 |
| | (B-3-B up to serial No. 82240981 Det. Built and up to 85311835 S. L. Built. B-3-C up to serial No. 83367975 Det. Built and up to 85511349 S. L. Built. B-3-D up to serial No. 81441382 Det. Built and up to 86010789 S. L. Built.) | 3 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 953 493 |
| | (B-3-B after serial No. 82240981 Det. Built and after 85311835 S. L. Built. B-3-C after serial No. 83367975 Det. Built and after 85511349 S. L. Built. B-3-D after serial No. 81441382 Det. Built and after 86010789 S. L. Built.) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | E1392 053 |
| | Washer, plain | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 120 392 |
| 19-47-12 | CLIP, to Trans. Rod Swivel | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 639 174 |
| 19-47-14 | LEVER, Selector (use w/o TRUCK-O-MATIC Trans.) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1263 804 |
| | | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1272 939 |
| 19-47-15 | WASHER, Selector Lever Bolt | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 389 070 |

★ Indicates use as required.

⊠ Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

December 31, 1952

Prices and specifications subject to change without notice.

Printed in U.S.A.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | PART NO. | | | |
|-------------------------------|---|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|----------|---|---|-----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | | R | T | V |
| GEARSHIFT CONTROL RODS | | | | | | | | | | | | | | | | | | | |
| 19-48-1 | ROD, to Trans. (use w/o Fluid Drive and w/o TRUCK-O-MATIC Trans.) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1263 806 |
| | (use w/Fluid Drive) | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1268 037 |
| | (use w/o Fluid Drive and w/o TRUCK-O-MATIC Trans.) | 3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1271 867 |
| | (use w/Fluid Drive) (B-3-B up to serial No. 82297622 Det. Built and up to 85320834 S. L. Built; B-3-C up to serial No. 83384599 Det. Built and up to 85514293 S. L. Built; B-3-D up to serial No. 81460439 Det. Built and up to 86012155 S. L. Built) | 3 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | *1393 437 |
| | (use w/Fluid Drive) (B-3-B after serial No. 82297622 Det. Built and after 85320834 S. L. Built; B-3-C after serial No. 83384599 Det. Built and after 85514293 S. L. Built; B-3-D after serial No. 81460439 Det. Built and after 86012155 S. L. Built) | 3 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | *1501 898 |
| | (use w/Fluid Drive) | 4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1501 898 |
| | (use w/TRUCK-O-MATIC Trans.) | 4 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1390 263 |
| | Pin, cotter | 2 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 103 373 |
| 19-48-3 | BRACKET | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1264 427 |
| | Screw or Bolt, 1/4"-20 x 1/2" | - | 2 | 2 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | 157 391 |
| 19-48-6 | BUSHING, to Trans. Rod Stud. | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1136 910 |
| 19-48-19 | WASHER, to Trans. Rod | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 748 108 |
| 19-48-20 | WASHER, to Trans. Rod Spring | 2,3,4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 1138 734 |

NOTES

★Indicates use as required. Prices and specifications subject to change without notice.
 ☐Indicates parts not listed in any previous parts books.
 Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)
 Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.
 * Indicates change or addition. Page 19-17 April 13, 1953 Supersedes Dec. 31, 1952. Printed in U.S.A.

| CODE | PART NAME AND DESCRIPTION | SERIES NO. | MODEL CODES | | | | | | | | | | | | | | PART NO. |
|------|---------------------------|------------|-------------|---|---|---|---|--------|----|----|----------|---|----|---|----|---|----------|
| | | | B | C | D | F | G | H & HH | FM | GM | HM & HHM | J | JM | K | KM | R | |

NOTES

(This area contains horizontal lines for handwritten notes.)

★Indicates use as required.

Prices and specifications subject to change without notice.

□Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

Printed in U.S.A.