

GROUP 11 - EXHAUST

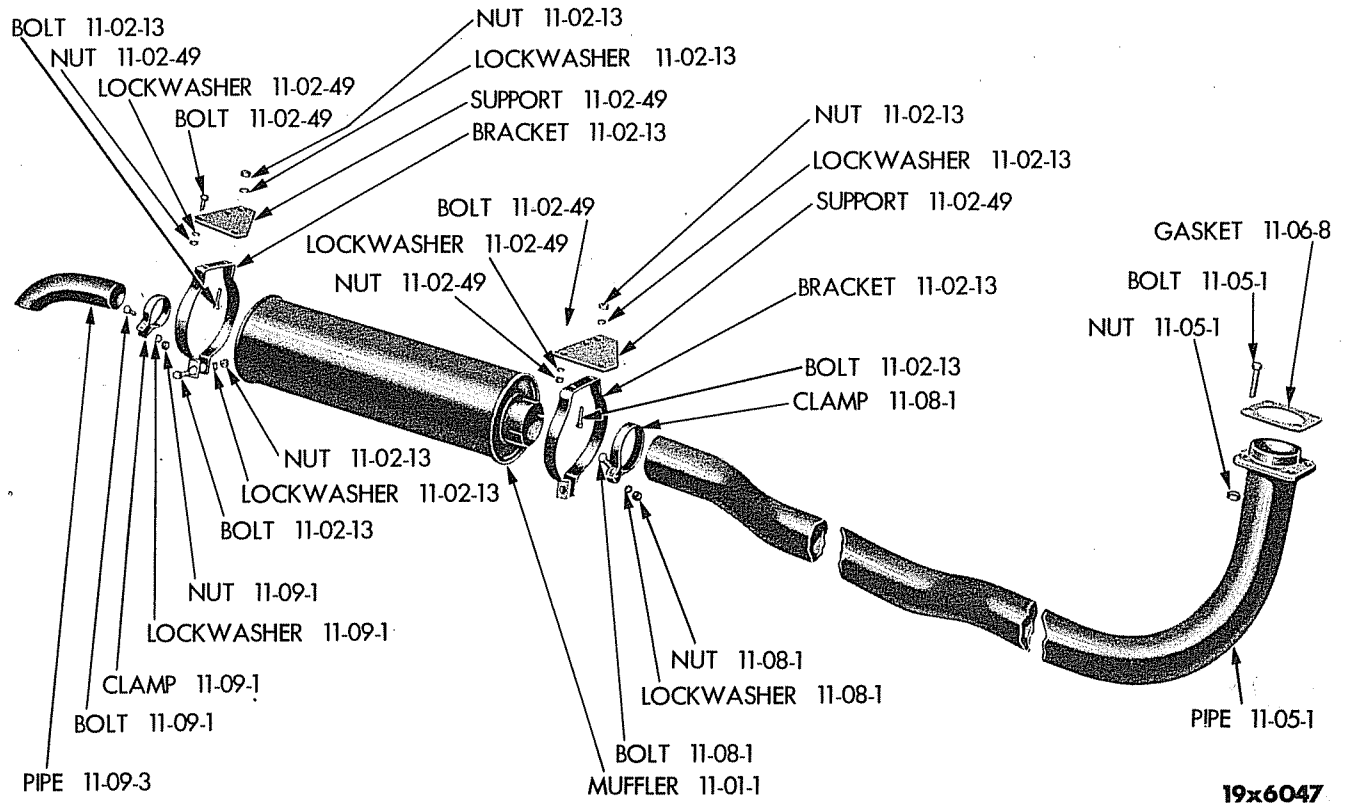


Plate 11-1

EXHAUST SYSTEM (EXPLODED VIEW)

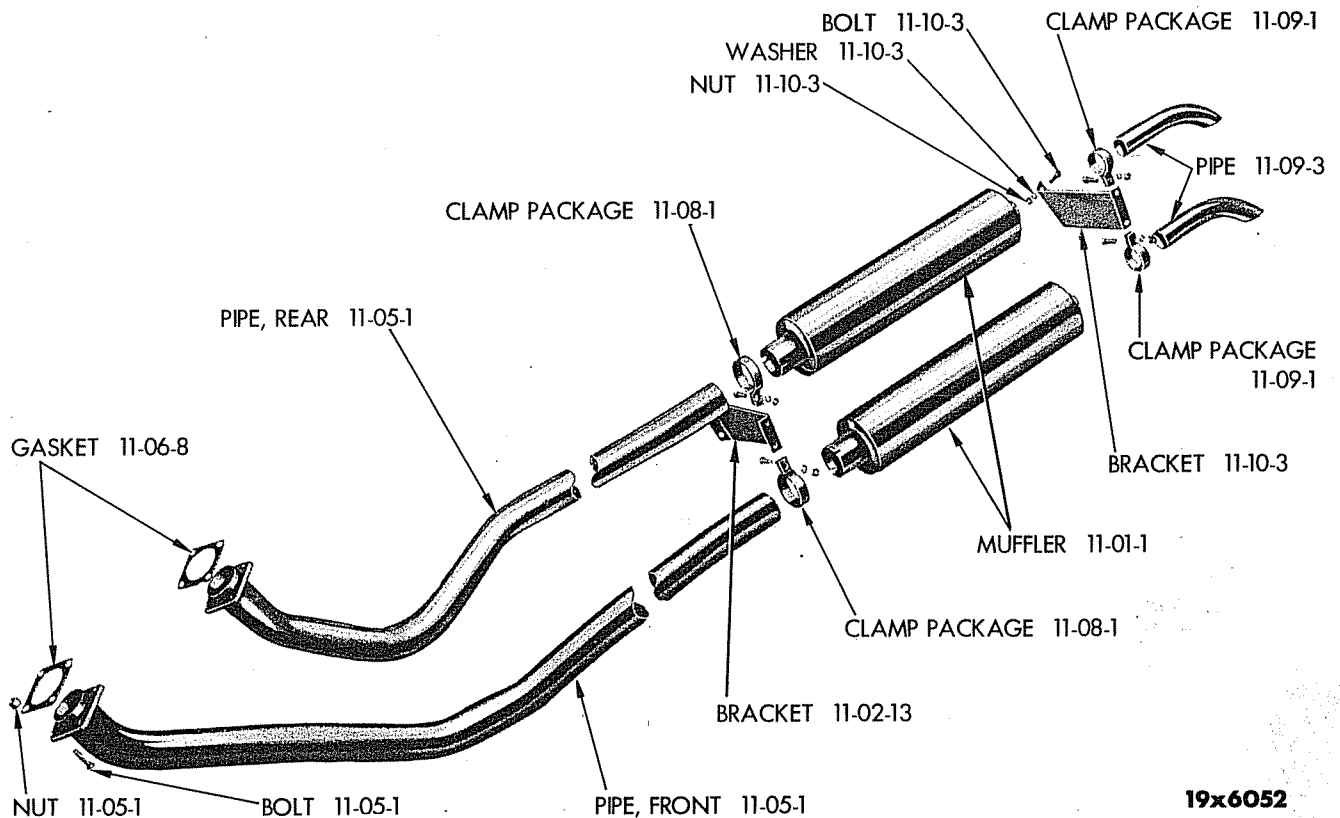


Plate 11-2

EXHAUST SYSTEM (DUAL) (EXPLODED VIEW)

CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES													PART NO.				
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V	Y
MUFFLER																				
11-01-1	MUFFLER	-	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	1195 399
	(except B-3-H, B-4-H, 192" W. B. and B-3-J and B-4-J, 212" W. B. School Bus)	1,2	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	-	-	1195 399
	(use for 192" and 212" W. B. School Bus)	3,4	-	-	-	-	-	1	-	1	1	1	1	1	-	-	-	-	-	917 564
	(except 229" W. B. School Bus) (use with single carburetor)	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	1266 490
	(use with single carburetors)	1,2	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	586 206
	(229" W. B. School Bus up to serial No. 81857131)	3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	1264 899
	(229" W. B. School Bus after serial No. 81857131)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	586 206
	(229" W. B. School Bus)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1264 899
	(use with dual carburetors)	2	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1264 899
	(use with dual carburetors)	3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	917 564
	(use with dual carburetors)	3,4	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	1266 490
MUFFLER BRACKET AND SUPPORT																				
11-02-4	SUPPORT, Front	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	589 634
	Bolt, 5/16"-24 x 3/4"	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	120 741
	Bolt, 5/16"-24 x 1 1/4"	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	123 774
	Nut	1	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	120 368
	Washer, lock	1	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	120 214
11-02-13	BRACKET, Front Support	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	589 635
	Front	1	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	580 004
	Front, lower (School Bus)	2,3,4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	1266 076
	Front (B-1-FM and B-1-HM up to serial No. 83509137 Det. 9267201 S. L.)	3,4	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1264 898
	(B-1-FM and B-1-HM after serial No. 83509137 Det. 9267201 S. L.)	1	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	580 004
	BRACKET, Front	3,4	-	-	-	-	-	1	-	1	1	-	-	-	-	-	-	-	-	1263 382
	Front (use with dual carburetors)	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	598 521
	Rear (use with dual carburetors)	2	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	598 521
	BRACKET (use with single carburetors)	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1263 382
	(use with dual carburetors)	1,2,3	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	530 423
	(use with dual carburetors)	4	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	*1267 217
	Bolt, 5/16"-24 x 3/4"	-	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	120 741
	Bolt, 5/16"-24 x 1"	-	-	-	-	★	★	-	-	-	★	★	★	★	-	-	-	-	-	121 661
	Bolt, 5/16"-24 x 1 1/4"	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	-	-	-	123 774
	Bolt, 3/8"-24 x 1 1/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	2	121 615
	Bolt, 3/8"-24 x 1 1/2"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	120 677
	Nut	-	★	★	★	★	★	-	-	-	★	★	★	★	-	-	-	-	-	120 368
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6	6	6	2	120 369
	Washer, lock	-	★	★	★	★	★	-	-	-	★	★	★	★	-	-	-	-	-	120 214
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6	6	6	2	120 382
	Washer, plain	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	120 394
11-02-49	SUPPORT, Bracket	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	-	594 629
	Bolt, 3/8"-24 x 1 1/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	-	121 615
	Nut	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	-	120 369
	Washer, lock	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	4	4	-	120 382

★ Indicates use as required.

Prices and specifications subject to change without notice.

□ Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

April 6, 1953 Supersedes Dec. 31, 1952.

Printed in U.S.A.

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CODE	PART NAME AND DESCRIPTION	SERIES NO.	MODEL CODES														PART NO.				
			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM	R		T	V	Y	
EXHAUST PIPE																					
11-05-1	PIPE (B-1-B up to serial No. 82095977 Det. 9235630 S.L. B-1-C up to serial No. 83324827 Det. 85504276 S.L. B-1-D up to serial No. 81270661 Det. 86007021 S.L.)	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	589 625	
	(B-1-B after serial No. 82095977 Det. 9235630 S.L. B-1-C after serial No. 83324827 Det. 85504276 S.L. B-1-D after serial No. 81270661 Det. 86007021 S.L.)	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1265 360	
	(except School Bus)	2,3,4	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	*1265 360	
	(152", 170" and 192" W. B. School Bus)	1,2,3	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	1194 745	
	(except School Bus)	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	1261 076	
	(except School Bus)	1,2	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	1261 310	
	(except School Bus)	3,4	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	1196 663	
	(192" W. B. School Bus)	4	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	1194 757	
	(212" W. B. School Bus)	3,4	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	1194 757	
	Front (use with dual carburetors)	3,4	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	1261 077	
	Rear (use with dual carburetors)	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	1261 077	
	(except 229" W. B. School Bus)	4	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	⊞1502 524	
	(use with single carburetors)	4	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	⊞1502 525	
	(229" W. B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	-	1196 846	
	PIPE, Front (use with dual carburetors)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	1267 477	
	Rear (use with dual carburetors)	2,3,4	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	1267 473	
	Bolt, 3/8"-24 x 1 1/2"	2,3,4	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	1267 474	
	Nut	-	4	4	4	4	4	4	4	4	4	4	4	4	4	4	8	8	8	8	120 677
		-	4	4	4	4	4	4	4	4	4	4	4	4	8	8	8	8	-	-	125 913
EXHAUST PIPE FLANGE																					
11-06-8	GASKET	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	623 361	
	(use with dual carburetors)	-	-	-	1	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	683 051
	(use with single carburetors)	4	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	-	-	⊞1408 574
	(use with dual carburetors)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	1195 490
		2,3,4	-	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	-	-	683 051
MUFFLER EXHAUST PIPE CLAMP																					
Note 1: Parts are used UP TO the following serial numbers;																					
	B-3-B	82227005	Detroit Built														San Leandro Built	85309354			
	B-3-C	83364576	Detroit Built														San Leandro Built	85510455			
	B-3-D	81437785	Detroit Built														San Leandro Built	86010253			
Note 2: Parts are used AFTER the following serial numbers:																					
	B-3-B	82227005	Detroit Built														San Leandro Built	85309354			
	B-3-C	83364576	Detroit Built														San Leandro Built	85510455			
	B-3-D	81437785	Detroit Built														San Leandro Built	86010253			
11-08-1	CLAMP PACKAGE (exhaust pipe end)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1064 458
	(exhaust pipe end) (use with single carburetors)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	-	-	1321 108
	(exhaust pipe end) (use with dual carburetors)	-	-	-	-	-	-	-	-	-	-	2	-	-	2	2	2	2	-	-	1321 107

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T	V
MUFFLER EXHAUST PIPE CLAMP - Cont'd																			
11-08-6	GROMMET, Front Support to Frame (see note 2)	3,4	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	676 763
11-08-7	WASHER, Front Support Grommet (see note 2)	3,4	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	631 495
11-08-8	SLEEVE (see note 2)	3,4	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	676 765
11-08-18	SADDLE																		
	(152", 170" W.B. School Bus)	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	597 452
	(192" W.B. School Bus)	2	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	597 452
	(212" W.B. School Bus)	-	-	-	-	-	1	-	-	1	-	-	-	-	-	-	-	-	597 755
	(192" W.B. School Bus)	3,4	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	597 755
	(229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	597 758
11-08-19	BOLT, "U" (152", 170" W.B. School Bus)	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	597 453
	(192", 212" W.B. School Bus)	-	-	-	1	1	-	-	-	1	-	-	-	-	-	-	-	-	597 756
	(229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	597 759
MUFFLER TAIL PIPE AND CLAMP																			
11-09-1	CLAMP PACKAGE	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1064 456
	(School Bus)	2,3,4	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1064 457
	(use with single carburetors)	-	-	-	2	2	2	-	-	2	-	-	-	2	-	-	-	-	1064 456
	(use with dual carburetors)	-	-	-	-	-	-	-	-	-	-	-	2	2	2	2	2	2	*1321 106
11-09-3	PIPE (108" W.B.)	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1194 139
	(except School Bus)	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1194 158
	Front (152" and 170" W.B. School Bus)	-	-	-	1	1	1	1	1	1	-	-	-	-	-	-	-	-	577 228
	Front (192", 212" W.B. School Bus)	-	-	-	1	1	-	-	-	1	-	-	-	-	-	-	-	-	1190 271
	Front (192" W.B. School Bus)	3,4	-	-	-	1	1	-	-	-	1	-	-	-	-	-	-	-	1261 150
	PIPE (J except School Bus)	-	-	-	-	-	1	-	-	-	1	1	1	1	-	-	-	-	1273 723
	(except 229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	557 823
	(use with single carburetors)	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	-	594 304
	Front (229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	-	1261 155
	(use with dual carburetors)	-	-	-	-	-	-	-	-	-	-	2	-	2	2	2	2	2	* 557 823
	Intermediate (152", 170" and 192" W.B. School Bus)	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	1260 969
	Intermediate (192", 212" W.B. School Bus)	-	-	-	-	-	1	-	-	1	-	-	-	-	-	-	-	-	1190 783
	(229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	1192 622
	Rear (152", 170" and 192" W.B. School Bus)	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	1260 979
	Rear (192" W.B. School Bus)	1,2	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	1260 979
	(192" W.B. School Bus)	3,4	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	1273 725
	(212" W.B. School Bus)	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	1261 148
	Pipe, Rear (229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	1261 153
TAIL PIPE BRACKET OR SUPPORT																			
11-10-3	SUPPORT, Front (see note 1)	1,2,3	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	574 390
	(see note 2)	3,4	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1390 309
	Rear	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	587 903
	BRACKET, Front (152", 170" and 192" W.B. School Bus)	1,2	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-	574 390
	(152", 170" and 192" W.B. School Bus)	3,4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-	574 390

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April 6, 1953 Supersedes Dec. 31, 1952.

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			B	C	D	F	G	H & HH	FM	GM	HM & HHM	J	JM	K	KM		R	T
TAIL PIPE BRACKET OR SUPPORT - Cont'd																		
11-10-3	BRACKET, Front																	
	(192" W.B. School Bus)	3, 4	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-
	(212" W.B. School Bus)	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-
	(229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-
	Intermediate (152", 170" and																	
	192" W.B. School Bus)	1, 2	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-
	(152", 170" and 192" W.B.																	
	School Bus)	3, 4	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-
	Intermediate Front																	
	(212" W.B. School Bus)	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-
	(229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-
	Rear Upper (except School Bus) .	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-	-
	(except School Bus)	1, 2	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-
	(except School Bus)	3, 4	-	-	-	-	-	1	-	-	1	-	-	-	-	-	-	-
	Rear Upper (up to																	
	serial No. 83509137)	1	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-
	(after serial No. 83509137)	1, 2	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-
	(except School Bus)	2, 3, 4	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-
	Rear Lower (except 192" W.B.																	
	School Bus)	1, 2	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-
	Rear Lower (192" W.B. School																	
	Bus)	1, 2	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	-
	Rear Lower	3, 4	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-
	(up to serial No. 83509137)	1	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-
	(after serial No. 83509137)	1	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-
	Rear Support Lower	2	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-
	(107" W.B.)	2, 3, 4	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-
	(131" and 161" W.B.)	2, 3, 4	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-
	Rear (152", 170" and 192"																	
	W.B. School Bus)	-	-	-	-	1	1	1	-	-	-	-	-	-	-	-	-	-
	(212" W.B. and 229" W.B.																	
	School Bus)	-	-	-	-	-	-	-	-	-	1	-	-	-	2	-	-	-
	Rear Lower (except 212" W.B.																	
	School Bus)	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-
	Rear Intermediate (212" W.B.																	
	229" W.B. School Bus)	-	-	-	-	-	-	-	-	-	1	-	-	-	1	-	-	-
	(use with dual carburetors)	2, 3, 4	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1
	Bolt, 5/16"-24 x 1 1/2"	3, 4	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-
	Bolt, 5/16"-24 x 3/4"	-	★	★	★	-	-	-	-	-	-	-	-	-	-	-	-	-
	Bolt, 5/16"-24 x 1"	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★
	Bolt, 5/16"-24 x 1 1/4"	-	-	-	-	★	-	-	-	-	★	-	★	-	★	-	-	-
	Nut	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★
	Washer, lock	-	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★	★
	Bolt, 3/8"-24 x 1"	-	★	★	★	-	-	-	-	-	-	-	-	-	-	-	-	-
	Bolt, 3/8"-24 x 1 1/4"	-	★	★	★	★	★	★	-	-	-	-	-	-	2	2	2	2
	Nut	-	★	★	★	★	★	★	-	-	-	-	-	-	2	2	2	2
	Washer, lock	-	★	★	★	★	★	★	-	-	-	-	-	-	2	2	2	2
11-10-15	SPACER (to frame bolt) (use with																	
	dual carburetors)	4	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-

★ Indicates use as required.

Prices and specifications subject to change without notice

☐ Indicates parts not listed in any previous parts books.

Series No. (1 indicates B-1 Series) (2 indicates B-2 Series) (3 indicates B-3 Series) (4 indicates B-4 Series)

Where no Series No. is shown part is for B-1, B-2, B-3 and B-4 Series.

* Indicates change or addition.

