# TRUCK

# SPARE PARTS

**ILLUSTRATED**

# CATALOGUE

KEW

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DESOTO

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DODGE BROTHERS (BRITAIN) LIMITED MORTLAKE RD. KWE SURREY ENGLAND

*TELEPHONE - PROSPECT 3456* *TELEGRAMS - DODGETRUKS RICHMOND SURREY*

# TRUCK SPARE PARTS

# ILLUSTRATED CATALOGUE

COVERING

# DODGE · FARGO · DE SOTO

(Issued December, 1952)

| MODEL | WHEELBASE | NOMINAL PAYLOAD RATING | ENGINE CODE | No. CYL. | BORE AND STROKE | STARTING SERIAL No. |
|---|---|---|---|---|---|---|
| 64 | 141" | 2-3 Ton | T149, T179 T315 | 6 | $3\frac{7}{16}$" x $4\frac{1}{4}$" | 21601 |
| 103 | 119" | 5 Ton | T149, T179 T315 | 6 | $3\frac{7}{16}$" x $4\frac{1}{4}$" | 7801 |
| | 119" | 5 Ton | Kew/1 | 6 | $3\frac{7}{16}$" x $4\frac{1}{2}$" | |
| 105 | 165" | 5 Ton | T149, T179 T315 | 6 | $3\frac{7}{16}$" x $4\frac{1}{4}$" | 18001 |
| | 165" | 5 Ton | Kew/1 | 6 | $3\frac{7}{16}$" x $4\frac{1}{2}$" | |
| 123 | 119" | 6 Ton | T151, T181 T319,Kew/2 | 6 | $3\frac{7}{16}$" x $4\frac{1}{2}$" | 4401 |
| 125 | 165" | 6 Ton | T151, T181 T319,Kew/2 | 6 | $3\frac{7}{16}$" x $4\frac{1}{2}$" | 9601 |
| 124A | 119" | Tractor | T181 | 6 | $3\frac{7}{16}$" x $4\frac{1}{2}$" | 3001 |
| 86/P6 | 190" | Bus Chassis | Perkins P6 Mark 3N | 6 | $3\frac{1}{2}$" x 5" | 5001 |
| 103P6 | 119" | 5 Ton | Perkins P6 Mark 3N | 6 | $3\frac{1}{2}$" x 5" | 2501 |
| 105P6 | 165" | 5 Ton | Perkins P6 Mark 3N | 6 | $3\frac{1}{2}$" x 5" | 6201 |
| 124AP6 | 119" | Tractor | Perkins P6 Mark 3N | 6 | $3\frac{1}{2}$" x 5" | 2001 |

Chassis with "L" Suffix Indicate Left-Hand Drive

Chassis with "A" Suffix Indicate 2-Speed Axle

**DODGE BROTHERS (BRITAIN) LTD. · KEW · SURREY**

**Telephone: PROspect 3456**

FORM No. C.239

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# Introduction

The object of this List is to acquaint all Vehicle Users with the principal component parts of our Commercial Chassis.

## READING THE CATALOGUE.

To find the part required; turn to the illustration of part; using illustration number, obtain from the printed matter the part number and description of part applicable to the Model required.

Every care has been taken to make this Catalogue as accurate as possible, but in view of the fact that the specifications of Vehicles are subject to revision without notice from time to time as the manufacturers may find necessary or desirable, it is imperative in all cases when ordering parts to **Quote Chassis Number and Engine Number** of the vehicle.

## PRICES.

Prices are listed separately. All prices are "At Works". Carriage or Postage extra.

## DELIVERY.

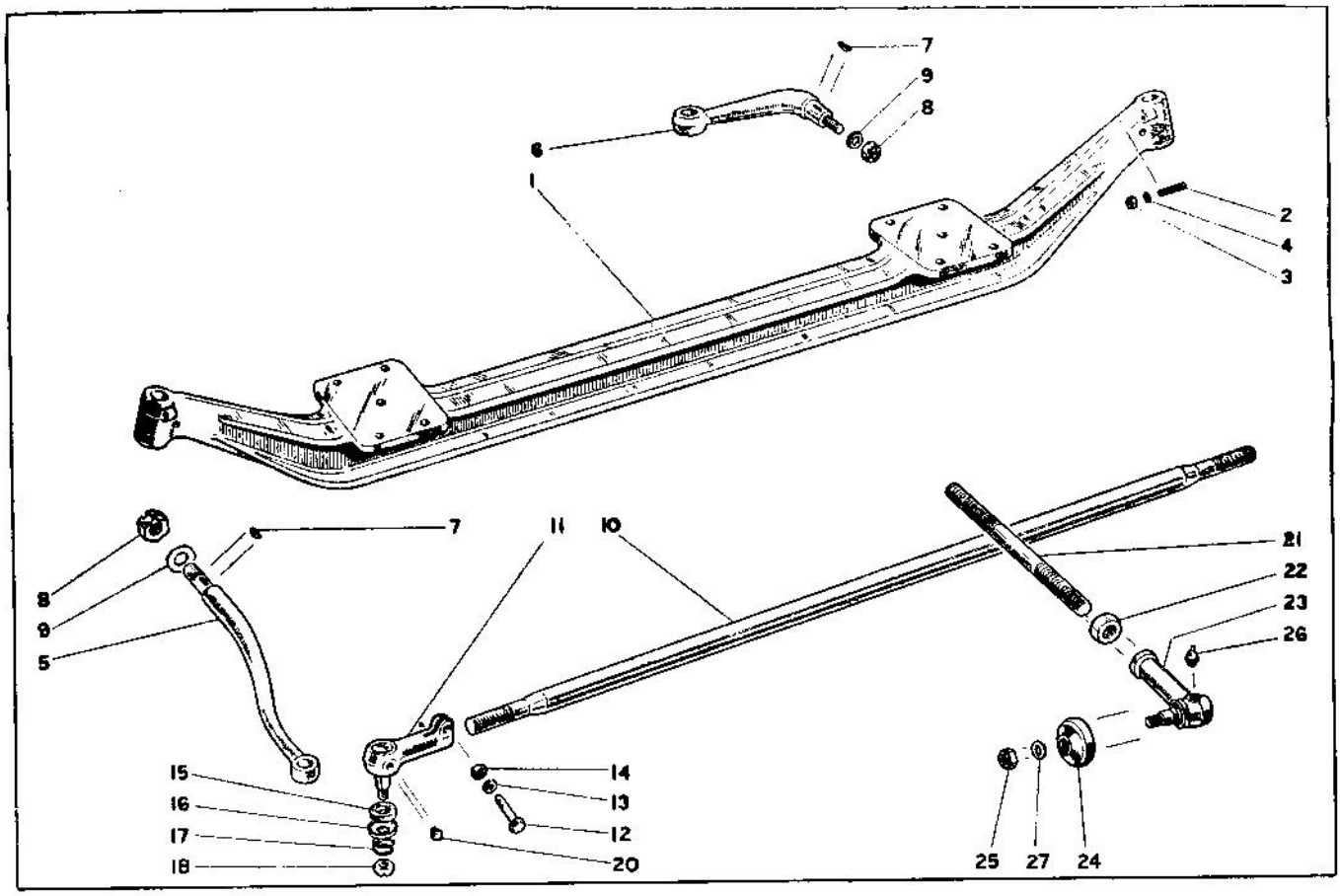
Delivery on any specified date is not guaranteed, but normally all goods are despatched on the day of receipt of Order.

## CONSIGNMENTS.

All parts are forwarded at Consignee's risk, and we recommend our customers to examine packages carefully upon arrival in order to justify claims in case of shortage or damage. All claims should be lodged with carriers. Empty cases **not** returnable, except where stated on Invoices.

### CAUTION

Always get your replacements from authorized Distributors or Dealers, as they stock only genuine parts. Should repairs be executed by other than an authorized Distributor or Dealer, for safety's sake always obtain a guarantee that only genuine spare parts are used.




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124A 124AP6 |
| 1 | Beam – Front Axle | D13029 | 1 | – | – | – | – |
| 1 | Beam – Front Axle (See Note A) | D16217/5 | – | 1 | 1 | – | 1 |
| 1 | Beam – Front Axle (See Note B) | D17754/4 | – | 1 | 1 | 1 | 1 |
| 2 | Screw – Steering Lock Adjusting | D13045 | 2 | 2 | 2 | 2 | 2 |
| 3 | Locknut – Steering Lock Adjusting Screw | S992/8 | 2 | 2 | 2 | 2 | 2 |
| 4 | Washer – Steering Lock Adjusting Screw | S12340 | 2 | 2 | 2 | 2 | 2 |
| 5 | *Lever – Steering Tie Rod R.H. (See Note A) | D16217/3 | – | 1 | 1 | – | 1 |
| 5 | Lever – Steering Tie Rod R.H. | D13046 | 1 | – | – | – | – |
| 5 | *Lever – Steering Tie Rod L.H. (See Note A) | D16217/4 | – | 1 | 1 | – | 1 |
| 5 | Lever – Steering Tie Rod L.H. | D13047 | 1 | – | – | – | – |
| 5 | Lever – Steering Tie Rod (See Note B) | D17754/3 | – | 2 | 2 | 2 | 2 |
| 6 | Lever – Steering Drag Link RHD | D16216/6 | 1 | – | – | – | – |
| 6 | Lever – Steering Drag Link L.H.D. | D17074 | 1 | – | – | – | – |
| 6 | Lever – Steering Drag Link R.H.D. (See Note A) | D16217/2 | – | 1 | 1 | – | 1 |
| 6 | Lever – Steering Drag Link L.H.D. (See Note A) | D17075 | – | 1 | 1 | – | 1 |
| 6 | Lever – Steering Drag Link R.H.D. (See Note B) | D17754/2 | – | 1 | 1 | 1 | 1 |
| 6 | Lever – Steering Drag Link L.H.D. (See Note B) | D17567 | – | 1 | 1 | 1 | 1 |
| 7 | Key – Steering Lever | S1230/1 | 3 | 3 | 3 | 3 | 3 |
| 8 | Nut – Steering Lever | S994/59 | 3 | 3 | 3 | 3 | 3 |
| 9 | Washer – Steering Lever Nut | S997/13 | 3 | 3 | 3 | 3 | 3 |
| – | Splitpin – Steering Lever Nut | S1005/13 | 3 | 3 | 3 | 3 | 3 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124A 124AP6 |
| 10 | Tie Rod – Steering Assembly | D12994 | 1 | – | – | – | – |
| 10 | Tie Rod – Steering Assembly (See Note B) | D17565 | – | 1 | 1 | 1 | 1 |
| 10 | * Tie Rod – Steering Assembly (See Note A) | D16229 | – | 1 | 1 | – | 1 |
| 10 | Tie Rod – Steering Bare | D12995 | 1 | – | – | – | – |
| 10 | * Tie Rod – Steering Bare (See Note A) | D16229/1 | – | 1 | 1 | – | 1 |
| 10 | Tie Rod – Steering Bare (See Note B) | D17565/1 | – | 1 | 1 | 1 | 1 |
| 11 | End – Steering Tie Rod R.H. | D5601 | 1 | – | – | – | – |
| 11 | End – Steering Tie Rod R.H. | D16229/2 | – | 1 | 1 | 1 | 1 |
| 11 | End – Steering Tie Rod L.H. | D5602 | 1 | – | – | – | – |
| 11 | End – Steering Tie Rod L.H. | D16229/3 | – | 1 | 1 | 1 | 1 |
| 12 | Bolt – Steering Tie Rod End Clamp | S536/6 | 2 | – | – | – | – |
| 12 | Bolt – Steering Tie Rod End Clamp | S536/7 | – | 2 | 2 | 2 | 2 |
| 13 | Washer – Steering Tie Rod End Clamp Nut | S1000/7H | 2 | – | – | – | – |
| 13 | Washer – Steering Tie Rod End Clamp Nut | S1000/8H | – | 2 | 2 | 2 | 2 |
| 14 | Nut – Steering Tie Rod End Clamp Bolt | S981/7 | 2 | – | – | – | – |
| 14 | Nut – Steering Tie Rod End Clamp Bolt | S981/8 | – | 2 | 2 | 2 | 2 |
| 15 | Felt Washer – Steering Tie Rod End | D5604 | 2 | – | – | – | – |
| 15 | Felt Washer – Steering Tie Rod End | D16229/4 | – | 2 | 2 | 2 | 2 |
| 16 | Dust Cover – Steering Tie Rod End | D5605 | 2 | – | – | – | – |
| 16 | Dust Cover – Steering Tie Rod End | D16229/5 | – | 2 | 2 | 2 | 2 |
| 17 | Spring – Steering Tie Rod End Dust Cover | D5606 | 2 | – | – | – | – |
| 17 | Spring – Steering Tie Rod End Dust Cover | D16229/6 | – | 2 | 2 | 2 | 2 |
| 18 | Nut – Steering Tie Rod End Ball Pin | D13605 | 2 | – | – | – | – |
| 18 | Nut – Steering Tie Rod End Ball Pin | S986/11 | – | 2 | 2 | 2 | 2 |
| 20 | Greaser – Steering Tie Rod End | S1235/1 | 2 | 2 | 2 | 2 | 2 |
| 21 | Drag Link – Steering Assembly | D16231 | 1 | – | – | – | – |
| 21 | Drag Link – Steering Assembly | D16228 | – | 1 | 1 | 1 | 1 |
| 21 | Drag Link – Steering Bare | D16231/1 | 1 | – | – | – | – |
| 21 | Drag Link – Steering Bare | D16228/1 | – | 1 | 1 | 1 | 1 |
| 22 | Lock Nut – Steering Drag Link End R.H. | D10834 | 1 | – | – | – | – |
| 22 | Lock Nut – Steering Drag Link End R.H. | D16228/4 | – | 1 | 1 | 1 | 1 |
| 22 | Lock Nut – Steering Drag Link End L.H. | D10835 | 1 | – | – | – | – |
| 22 | Lock Nut – Steering Drag Link End L.H. | D16228/5 | – | 1 | 1 | 1 | 1 |
| 23 | End – Steering Drag Link Assembly R.H. | D5595 | 1 | – | – | – | – |
| 23 | End – Steering Drag Link Assembly R.H. | D16228/2 | – | 1 | 1 | 1 | 1 |
| 23 | End – Steering Drag Link Assembly L.H. | D5596 | 1 | – | – | – | – |
| 23 | End – Steering Drag Link Assembly L.H. | D16228/3 | – | 1 | 1 | 1 | 1 |
| 24 | Boot – Steering Drag Link End | D5599 | 2 | – | – | – | – |
| 24 | Boot – Steering Drag Link End | D16228/6 | – | 2 | 2 | 2 | 2 |
| 25 | Nut – Steering Drag Link End Ball Pin | D5600 | 2 | – | – | – | – |
| 25 | Nut – Steering Drag Link End Ball Pin | S986/11 | – | 2 | 2 | 2 | 2 |
| 26 | Greaser – Steering Drag Link End | S1235/2 | 2 | 2 | 2 | 2 | 2 |
| 27 | Washer – Steering Drag Link End Ball Pin | S12355 | 2 | – | – | – | – |

**NOTE A.**

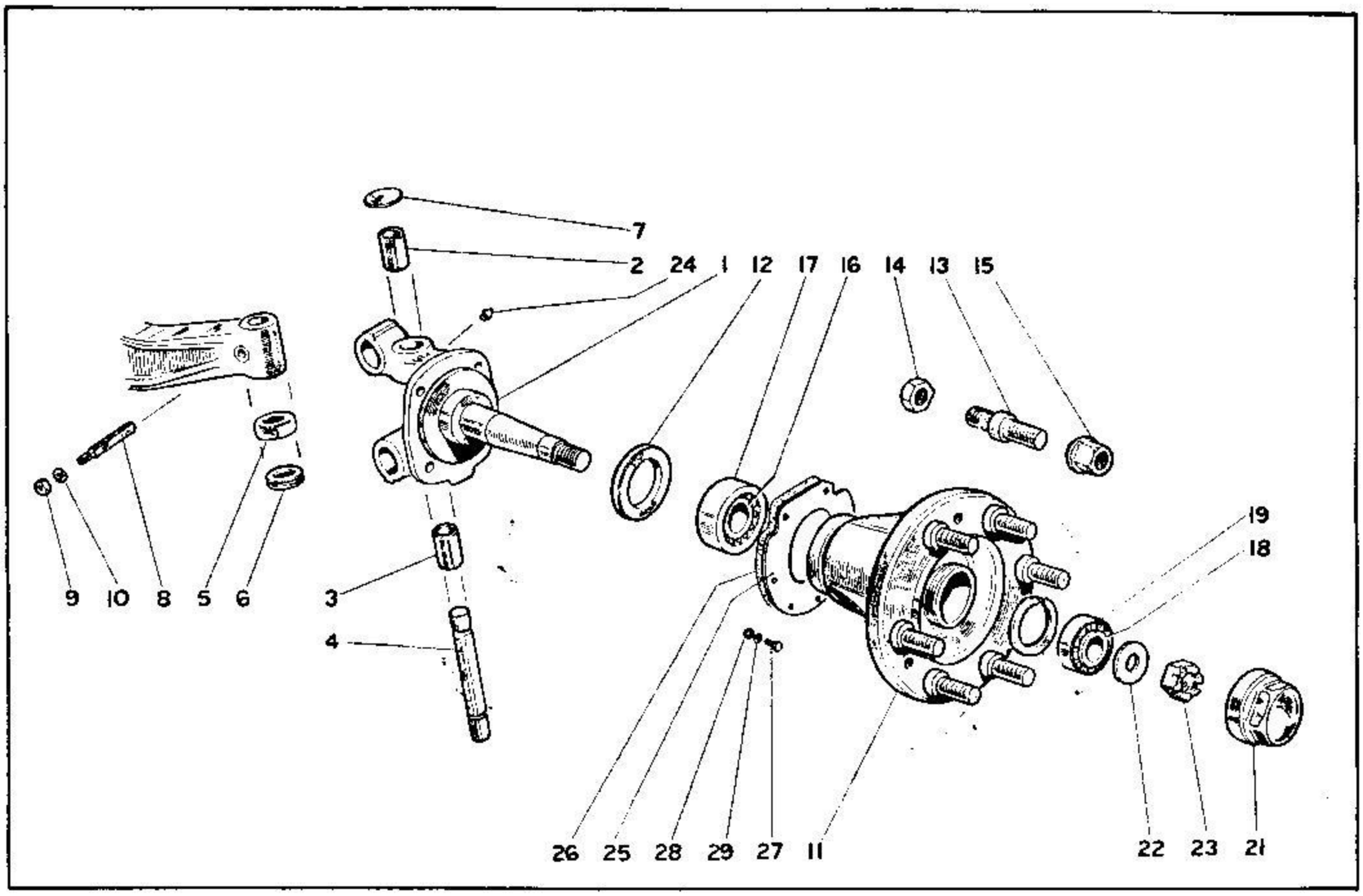
Effective up to and including following chassis numbers:-

103P6/2704 105/20316 then 20349 105P6/10130 then 10203
123/4995A 125/12320
124A/3026 124AP6/2097

**NOTE B.**

Effective after following chassis numbers:-

* Standard for Australia using 36 x 8 tyres.
Optional equipment elsewhere using 36 x 8 tyres.




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124A 124AP6 |
| 1 | Knuckle – Steering Assembly R.H. | D14685 | 1 | – | – | – | – |
| 1 | Knuckle – Steering Assembly R.H. | D16217/6 | – | 1 | 1 | 1 | 1 |
| 1 | Knuckle – Steering Assembly L.H. (R.H.D.) | D14686 | 1 | – | – | – | – |
| 1 | Knuckle – Steering Assembly L.H. (L.H.D.) | D17126/2 | 1 | – | – | – | – |
| 1 | Knuckle – Steering Assembly L.H. (R.H.D.) | D16217/7 | – | 1 | 1 | 1 | 1 |
| 1 | Knuckle – Steering Assembly L.H. (L.H.D.) | D17127/2 | – | 1 | 1 | 1 | 1 |
| 2 | Bush – Steering Knuckle Upper | D14108 | 2 | 2 | 2 | 2 | 2 |
| 3 | Bush – Steering Knuckle Lower | D14108 | 2 | 2 | 2 | 2 | 2 |
| 4 | Pin – Swivel | D14107 | 2 | 2 | 2 | 2 | 2 |
| – | Greaser – Swivel Pin | S1235/2 | 4 | 4 | 4 | 4 | 4 |
| 5 | Bearing – Swivel Pin Thrust | D10424 | 2 | 2 | 2 | 2 | 2 |
| 6 | Washer – Swivel Pin Thrust (Spherical) | D12260 | 2 | 2 | 2 | 2 | 2 |
| – | Shim – Swivel Pin Thrust Washer .115 in. | D13038 | * | * | * | * | * |
| – | Shim – Swivel Pin Thrust Washer .117 in. | D13039 | * | * | * | * | * |
| – | Shim – Swivel Pin Thrust Washer .119 in. | D13040 | * | * | * | * | * |
| – | Shim – Swivel Pin Thrust Washer .121 in. | D13041 | * | * | * | * | * |
| – | Shim – Swivel Pin Thrust Washer .123 in. | D13042 | * | * | * | * | * |
| – | Shim – Swivel Pin Thrust Washer .125 in. | D13043 | * | * | * | * | * |
| 7 | Cover – Swivel Pin Dust | D13044 | 4 | 4 | 4 | 4 | 4 |
| 8 | Cotter – Swivel Pin | D13035 | 2 | 2 | 2 | 2 | 2 |
| 9 | Nut – Swivel Pin Cotter | S981/7 | 2 | 2 | 2 | 2 | 2 |

* As required.

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105* 105P6 125 | 86P6 | 124A 124AP6 |
| 10 | Washer – Swivel Pin Cotter Nut | S997/7 | 2 | 2 | 2 | 2 | 2 |
| 11 | Hub – Front Assembly with Studs R.H. | D16216/2 | 1 | – | – | – | – |
| 11 | Hub – Front Assy with Studs R.H. (See Note A) | D16113 | – | 1 | 1 | 1 | – |
| 11 | Hub – Front Assembly with Studs R.H. (See Note B) | D17986/3 | – | 1 | 1 | 1 | 1 |
| 11 | Hub – Front Assembly with Studs L.H. | D16216/3 | 1 | – | – | – | – |
| 11 | Hub – Front Assembly with Studs L.H. (See Note A) | D16114 | – | 1 | 1 | 1 | 1 |
| 11 | Hub – Front Assembly with Studs L.H. (See Note B) | D17986/4 | – | 1 | 1 | 1 | 1 |
| 12 | Oil Seal – Front Hub | D4033 | 2 | – | – | – | – |
| 12 | Oil Seal – Front Hub | D14716 | – | 2 | 2 | 2 | 2 |
| 13 | Stud – Front Hub R.H. | D13057 | 6 | – | – | – | – |
| 13 | Stud – Front Hub R.H. | D13052 | – | 8 | 8 | 8 | 8 |
| 13 | Stud – Front Hub L.H. | D13058 | 6 | – | – | – | – |
| 13 | Stud – Front Hub L.H. | D13053 | – | 8 | 8 | 8 | 8 |
| 14 | Nut – Front Hub Stud Back | S992/15 | 12 | 16 | 16 | 16 | 16 |
| 15 | Nut – Front Hub Stud R.H. | D4025S | 6 | – | – | – | – |
| 15 | Nut – Front Hub Stud R.H. | D15694/1 | – | 8 | 8 | 8 | 8 |
| 15 | Mut – Front Hub Stud L.H. | D4026S | 6 | – | – | – | – |
| 15 | Nut – Front Hub Stud L.H. | D15695/1 | – | 8 | 8 | 8 | 8 |
| 16/17 | Bearing – Front Hub Inner Cup and Cone Assembly | D14688/5171 | 2 | – | – | – | – |
| 16/17 | Bearing – Front Hub Inner Cup and Cone Assembly | D14713/4334 | – | 2 | 2 | 2 | 2 |
| 18/19 | Bearing – Front Hub Outer Cup and Cone Assembly | D5172/5173 | 2 | – | – | – | – |
| 18/19 | Bearing – Front Hub Outer Cup and Cone Assembly | D14714/4335 | – | 2 | 2 | 2 | 2 |
| – | Collar – Front Hub Inner Bearing | D14687 | 2 | – | – | – | – |
| – | Collar – Front Hub Inner Bearing | D14715 | – | 2 | 2 | 2 | 2 |
| 21 | Cap – Front Hub | D13059 | 2 | 2 | 2 | 2 | 2 |
| 22 | 'D' Washer – Steering Knuckle | D13036 | 2 | 2 | 2 | 2 | 2 |
| 23 | Nut – Steering Knuckle | S994/58 | 2 | 2 | 2 | 2 | 2 |
| 24 | Greaser – Front Hub | S1235/1 | 2 | 2 | 2 | 2 | 2 |
| 25 | Shield – Front Hub Grease | D5896 | 2 | – | – | – | – |
| 25 | Shield – Front Hub Grease | D16427 | – | 2 | 2 | 2 | 2 |
| 26 | Gasket – Front Hub Grease Shield | D4037 | 2 | – | – | – | – |
| 26 | Gasket – Front Hub Grease Shield | D16428 | – | 2 | 2 | 2 | 2 |
| 27 | Bolt – Front Hub Grease Shield | S533/2 | 14 | 12 | 12 | 12 | 12 |
| 28 | Nut – Front Hub Grease Shield Bolt | S981/4 | 14 | 12 | 12 | 12 | 12 |
| 29 | Washer – Front Hub Grease Shield Bolt Nut | S1000/4 | 14 | 12 | 12 | 12 | 12 |

*As required.

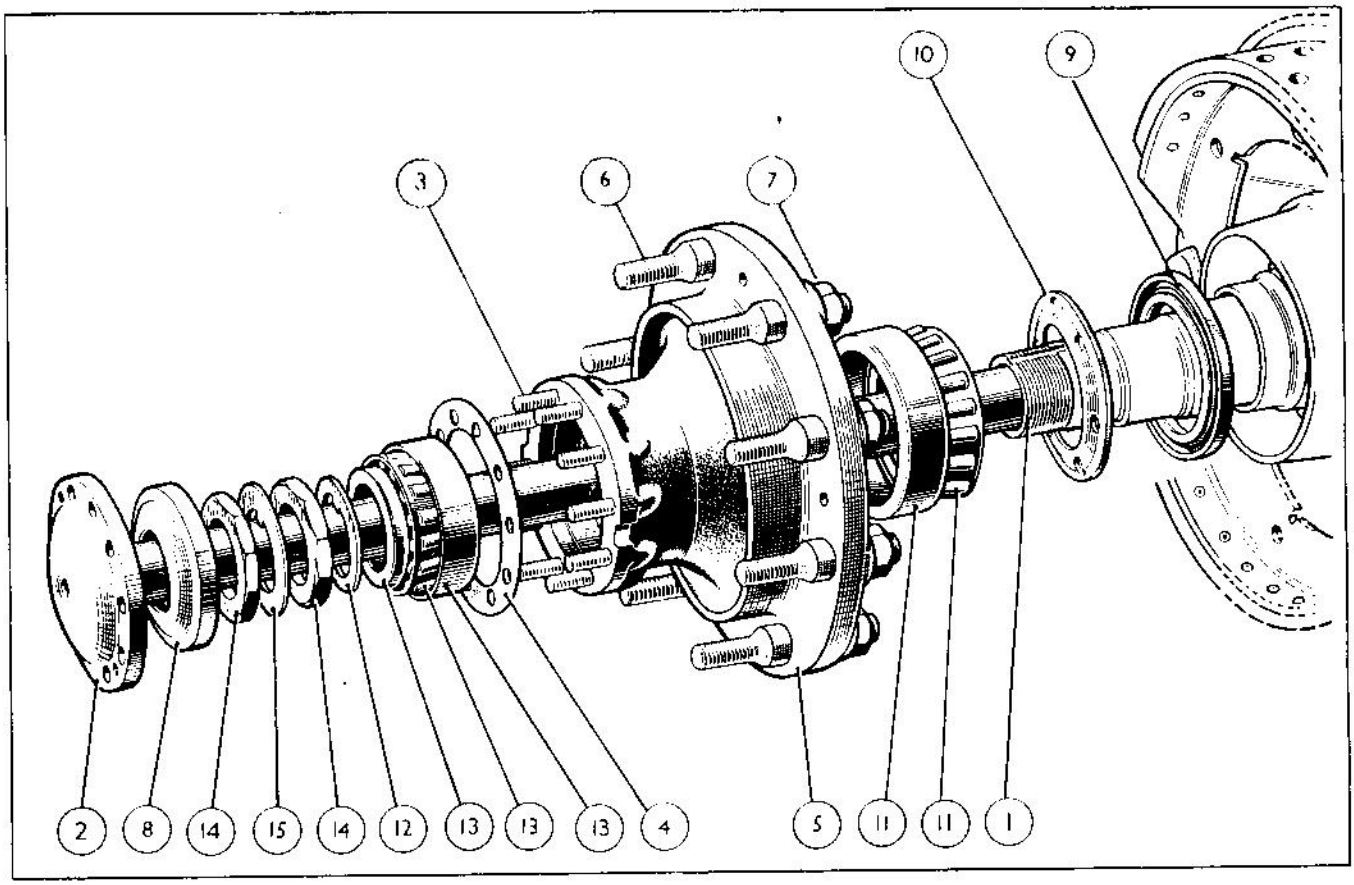
**NOTE A.**

Effective up to and including following chassis numbers:-

103/7901 103P6/2588 105/19272 (Not 19252 to 19269) 105P6/8353
86P6/5258 123/4746 125/11508

**NOTE B.**

Effective from following chassis numbers:-




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED 64 |
|---|---|---|---|
| – | Axle – Assembly Rear (5.85–1) with Brakes.... (See Note A) | D16218 | 1 |
| – | Axle – Assembly Rear (5.85–1 Ratio) with Brakes (See Note B)..... | D18019 | 1 |
| 1 | Housing – Axle Rear..... | D16218/2 | 1 |
| – | Plug – Axle Housing Oil Filler ..... | D16218/3 | 1 |
| – | Breather – Axle Rear..... | D16218/4 | 1 |
| – | Gasket – Axle Pinion Housing..... | D16218/5 | 1 |
| 2 | Shaft – Axle Rear..... | D16218/6 | 2 |
| 3 | Stud – Axle Shaft Flange ..... | D16218/7 | 20 |
| – | Nut – Axle Shaft Flange Stud..... | S981/8 | 20 |
| – | Washer – Axle Shaft Flange Stud Nut..... | S1000/8H | 20 |
| 4 | Gasket – Axle Shaft Flange..... | D16218/8 | 2 |
| – | Oil Seal – Axle Shaft..... | D16218/9 | 2 |
| – | Guide – Axle Shaft Oil Seal..... | D16218/31 | 2 |
| 5 | Hub – Rear with Studs R.H. ..... | D16218/80 | 1 |
| 5 | Hub – Rear with Studs L.H. ..... | D16218/81 | 1 |
| 6 | Stud – Rear Hub R.H..... | D16218/12 | 6 |
| 6 | Stud – Rear Hub L.H..... | D16218/13 | 6 |
| – | Nut – Rear Hub Stud R.H. ..... | D4025S | 6 |
| – | Nut – Rear Hub Stud L.H. ..... | D4026S | 6 |
| 7 | Nut – Rear Hub Stud Back R.H..... | D16218/14 | 6 |
| 7 | Nut – Rear Hub Stud Back L.H. ..... | D16218/15 | 6 |
| 8 | Shield – Rear Hub Grease..... | D16218/16 | 2 |
| 9 | Oil Seal – Rear Hub..... | D16218/17 | 2 |
| 10 | Retainer – Rear Hub Oil Seal ..... | D16218/71 | 2 |

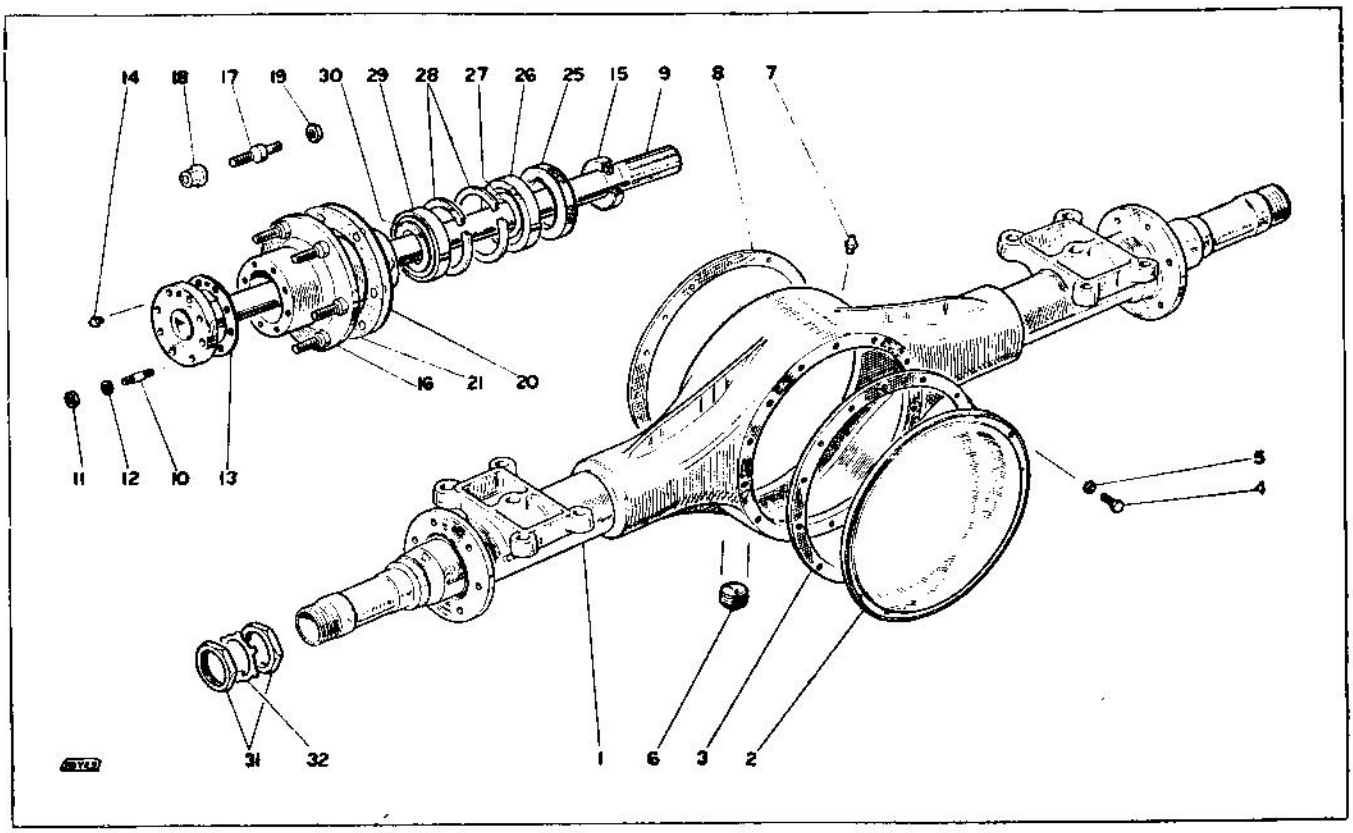
| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | 64 | |
| 11 | Bearing – Rear Hub Inner Assembly | D16218/18 | 2 | |
| 12 | Lock Washer – Rear Hub Bearing | D16218/25 | 2 | |
| 13 | Bearing – Rear Hub Outer Assembly | D16218/19 | 2 | |
| – | Plug – Rear Hub Filler | D16218/22 | 2 | |
| 14 | Lock Nut – Rear Hub Bearing | D16218/23 | 4 | |
| 15 | Lock Ring – Rear Hub Bearing Lock Nut | D16218/24 | 2 | |

**NOTE A**

Up to and including 64/23440 Except 64/23434

**NOTE B**

From and including 64/23434 Then 64/23441 onwards.




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND QUANTITY | | | |
|---|---|---|---|---|---|---|
| | | | 105 125 | 86P6 | 103P6 105P6 | 103 123 |
| 1 | Axle – Assembly Rear (6.14–1 Ratio) (See Note A) | D17764 | – | 1 | – | – |
| 1 | Axle – Assembly Rear (6.16–1 Ratio) (See Note B) | D17926 | – | 1 | – | – |
| 1 | Axle – Assembly Rear (6.14–1 Ratio) (See Note A) | D16109 | – | – | 1 | – |
| 1 | Axle – Assembly Rear (6.16–1 Ratio) (See Note B) | D17922 | – | – | 1 | – |
| 1 | Axle – Assembly Rear (6.66–1 Ratio) (See Note A) | D16095 | 1 | – | – | – |
| 1 | Axle – Assembly Rear (6.14–1 Ratio) (Alternative) (See Note A) | D16109 | 1 | – | – | 1 |
| 1 | Axle – Assembly Rear (6.66–1 Ratio) (See Note B) | D17923 | 1 | – | – | – |
| 1 | Axle – Assembly Rear (7.1 – 1 Ratio) (See Note A) | D16111 | – | – | – | 1 |
| 1 | Axle – Assembly Rear (7.16–1 Ratio) (See Note B) | D17924 | – | – | – | 1 |
| 1 | Housing – Axle Rear | D17764/2 | – | 1 | – | – |
| 1 | Housing – Axle Rear | D16097 | 1 | – | 1 | 1 |
| 2 | Cover – Axle Housing Back | D3888 | 1 | 1 | 1 | 1 |
| 3 | Gasket – Axle Housing Back Cover | D14933/6 | 1 | 1 | 1 | 1 |
| 4 | Screw – Axle Housing Back Cover | S680/34 | 16 | 16 | 16 | 16 |
| 5 | Washer – Axle Housing Back Cover Screw | S1000/7H | 16 | 16 | 16 | 16 |
| – | Pad – Axle Housing Back Cover Screw Stiffener | D14933/36 | 16 | 16 | 16 | 16 |
| 6 | Plug – Axle Housing Drain | S1233/5 | 1 | 1 | 1 | 1 |
| 7 | *Breather – Axle Rear (Early Type) | T1888 | 1 | 1 | 1 | 1 |
| 7 | *Stem – Axle Breather (Late Type) | D17934 | 1 | 1 | 1 | 1 |

* Order by Description.

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND QUANTITY | | | |
|---|---|---|---|---|---|---|
| | | | 105<br>125 | 86P6 | 103P6<br>105P6 | 103<br>123 |
| – | * Cap – Breather Stem (Late Type) | D17934/1 | 1 | 1 | 1 | 1 |
| 8 | Gasket – Axle Pinion Housing | D3889 | 1 | 1 | 1 | 1 |
| 9 | Shaft – Axle Rear | D14933/7 | 2 | 2 | 2 | 2 |
| 10 | Stud – Axle Shaft Flange | D14933/8 | 16 | 16 | 16 | 16 |
| 11 | Nut – Axle Shaft Flange Stud | S981/9 | 16 | 16 | 16 | 16 |
| 12 | Washer – Axle Shaft Flange Stud Nut | S1000/9H | 16 | 16 | 16 | 16 |
| 13 | Gasket – Axle Shaft Flange | D4017 | 2 | 2 | 2 | 2 |
| 14 | Greaser – Axle Shaft | S1235/9 | 2 | 2 | 2 | 2 |
| 15 | Oil Seal – Axle Shaft | Not Fitted | – | – | – | – |
| 16 | Hub – Rear with Studs RH | D17608 | 1 | 1 | 1 | 1 |
| 16 | Hub – Rear with Studs LH | D17609 | 1 | 1 | 1 | 1 |
| 17 | Stud – Rear Hub RH | D15694 | 8 | 8 | 8 | 8 |
| 17 | Stud – Rear Hub LH | D15695 | 8 | 8 | 8 | 8 |
| 18 | Nut – Rear Hub Stud RH | D15694/1 | 8 | 8 | 8 | 8 |
| 18 | Nut – Rear Hub Stud LH | D15695/1 | 8 | 8 | 8 | 8 |
| 19 | Nut – Rear Hub Stud Back | D10433 | 16 | 16 | 16 | 16 |
| – | Drainer – Rear Hub (See Note A) | D14933/38 | 2 | 2 | 2 | 2 |
| 20 | Shield – Rear Hub Grease (See Note B) | D17922/10 | 2 | 2 | 2 | 2 |
| 20 | Shield – Rear Hub Grease (Large) (See Note B) | D17922/11 | 2 | 2 | 2 | 2 |
| 21 | Gasket – Rear Hub Grease Shield | Not Fitted | – | – | – | – |
| 25 | Oil Seal – Rear Hub | D4035 | 2 | 2 | 2 | 2 |
| 26/27 | Bearing – Rear Hub Inner Cone and Cup Assembly | D3824/4337 | 2 | 2 | 2 | 2 |
| 28 | Lock Ring – Rear Hub Bearing | D4013 | 2 | 2 | 2 | 2 |
| 29/30 | Bearing – Rear Hub Outer Cone and Cup Assembly | D3823/4336 | 2 | 2 | 2 | 2 |
| 31 | Lock Nut – Rear Hub Bearing | D3885 | 4 | 4 | 4 | 4 |
| 32 | Lock Ring – Rear Hub Bearing Lock Nut | D3886 | 2 | 2 | 2 | 2 |

* Order by Description.

**NOTE A**

**UP TO AND INCLUSIVE FOLLOWING CHASSIS NUMBERS.**

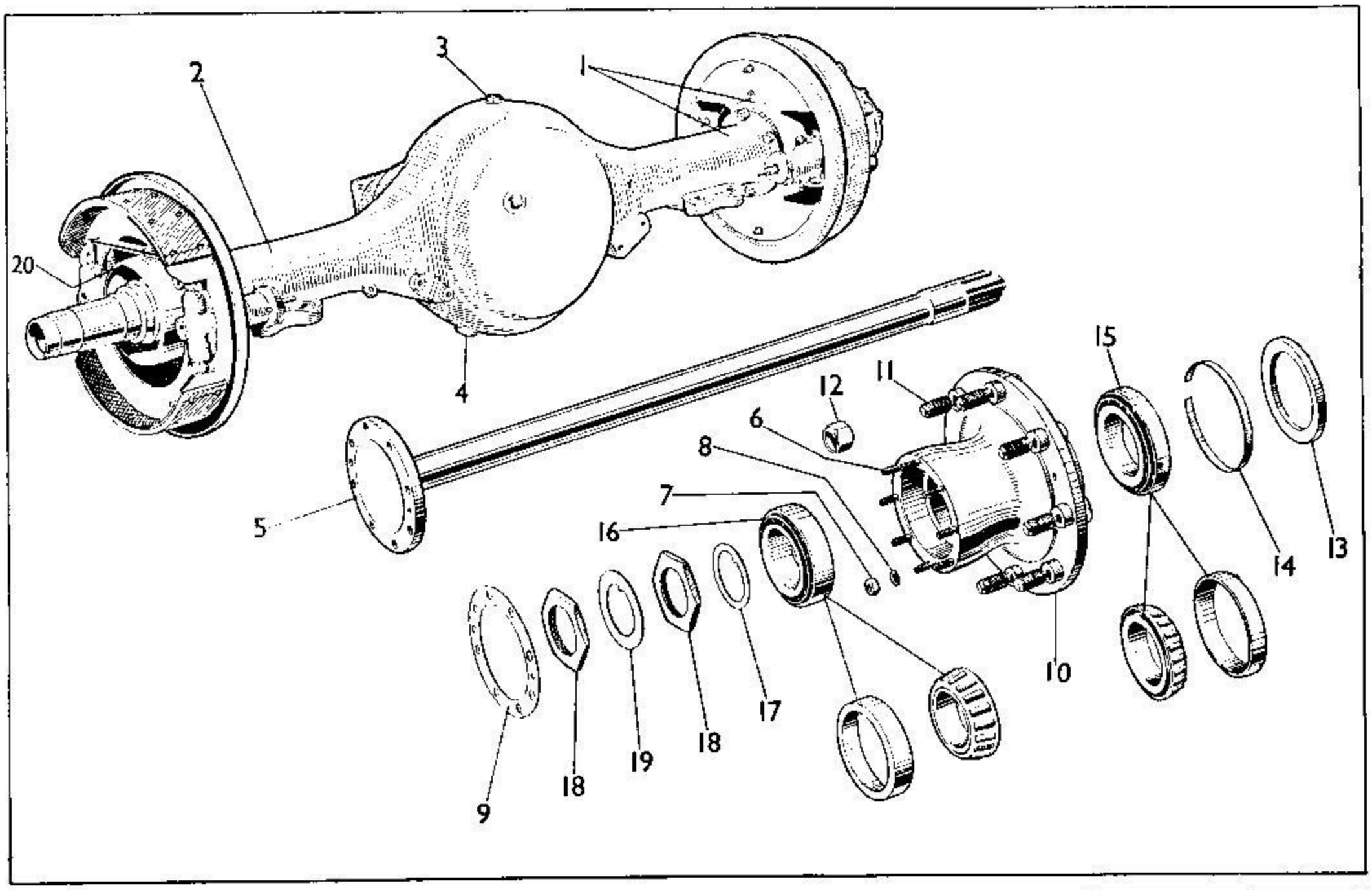
| | | |
|---|---|---|
| | 103/7899 | |
| 86P6/5164 | 103P6/2574 | 105/19087 |
| 105P6/7906 | 123/4684 | 125/11118 |
| not 105P6/7010 | not 123/4645 | |
| not 105P6/7718 | | |

**NOTE B**

**EFFECTIVE FROM FOLLOWING CHASSIS NUMBERS.**

| | | |
|---|---|---|
| | 103/7900 | |
| 86P6/5165 | 103P6/2575 | 105/19088 |
| 105P6/7907 | 123/4685 | 125/11119 |
| also 105P6/7010 | also 123/4645 | |
| also 105P6/7718 | | |

## 2-SPEED AXLE (OPTIONAL EQUIPMENT) HOUSING, SHAFTS AND HUBS




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 103<br>105<br>123<br>125 | 86P6 | 103P6<br>105P6 | 124A<br>124AP6 |
| 1 | Axle – Assembly Rear with Brakes Vacuum Control Speedo 5.14/7.15 ratio (See Note A)..... | D17076 | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear Less Brakes 5.14/7.15 ratio (See Note A)..... | D17076/1 | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear with Brakes Electric Control Speedo 5.14/7.15 ratio (See Note B)..... | D17076E | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear Less Brakes 5.14/7.15 ratio (See Note B)..... | D17076E1 | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear with Brakes 5.83/8.11 ratio Vacuum Shift (See Note C)..... | D17990 | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear Less Brakes 5.83/8.11 ratio (See Note C)..... | D17990/1 | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear with Brakes Vacuum Shift 5.83/8.11 ratio (See Note C)..... | D18027 | – | 1 | – | – |
| 1 | Axle – Assembly Rear Less Brakes Vacuum Shift 5.83/8.11 ratio (See Note C)..... | D18027/1 | – | 1 | – | – |
| 1 | Axle – Assembly Rear with Brakes Electric Shift 5.14/7.15 ratio (See Note D)..... | D18031 | – | 1 | – | – |
| 1 | Axle – Assembly Rear Less Brakes 5.14/7.15 ratio (See Note D)..... | D18031/1 | – | 1 | – | – |
| 1 | Axle – Assembly Rear with Brakes 5.83/8.11 ratio (See Note D)..... | D18030 | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear Less Brakes 5.83/8.11 ratio (See Note D)..... | D18030/1 | 1 | – | 1 | – |
| 1 | Axle – Assembly Rear with Brakes Vacuum Shift 5.83/8.11 ratio (See Note D)..... | D18010 | – | – | – | 1 |
| 1 | Axle – Assembly Rear Less Brakes Electric Shift (See Note D)..... | D18010/1 | – | – | – | 1 |

## 2-SPEED AXLE (OPTIONAL EQUIPMENT) HOUSING, SHAFTS AND HUBS

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 103 105 123 125 | 86P6 | 103P6 105P6 | 124A 124AP6 |
| 2 | Housing – Axle Rear | D17076/2 | 1 | – | 1 | – |
| 2 | Housing – Axle Rear | D18027/2 | – | 1 | – | – |
| 2 | Housing – Axle Rear | D18010/2 | – | – | – | 1 |
| 3 | Plug – Axle Housing Filler and Drain | D17076/3 | 2 | 2 | 2 | 2 |
| 4 | Assembly – Breather | D17076/201 | 1 | 1 | 1 | 1 |
| 5 | Shaft – Axle Rear | D17076/17 | 2 | 2 | 2 | 2 |
| 6 | Stud – Axle Shaft | D17076/19 | 16 | 16 | 16 | 16 |
| 7 | Nut – Axle Shaft Stud | S981/8 | 16 | 16 | 16 | 16 |
| 8 | Washer – Axle Shaft Stud Nut | S1000/8 | 16 | 16 | 16 | 16 |
| 9 | Gasket – Axle Shaft | D17076/18 | 2 | 2 | 2 | 2 |
| 10 | Hub – Rear with Studs R.H. | D17076/10 | 1 | 1 | 1 | 1 |
| 10 | Hub – Rear with Studs L.H. | D17076/9 | 1 | 1 | 1 | 1 |
| 11 | Stud – Rear Hub R.H. | D17076/23 | 8 | 8 | 8 | 8 |
| 11 | Stud – Rear Hub L.H. | D17076/24 | 8 | 8 | 8 | 8 |
| 12 | Nut – Rear Hub Stud R.H. | D15694/1 | 8 | 8 | 8 | 8 |
| 12 | Nut – Rear Hub Stud L.H. | D15695/1 | 8 | 8 | 8 | 8 |
| ~ | Dowel – Rear Hub Stud | D17076/27 | 16 | 16 | 16 | 16 |
| – | Lock Nut – Rear Hub Stud | D17076/28 | 16 | 16 | 16 | 16 |
| – | Greaser – Rear Hub | S1235/2 | 2 | 2 | 2 | 2 |
| 13 | Oil Seal – Rear Hub | D17076/13 | 2 | 2 | 2 | 2 |
| 14 | Spacer – Rear Hub Oil Seal | D17076/22 | 2 | 2 | 2 | 2 |
| 15 | Bearing – Rear Hub Inner Cup and Cone Assembly | D17076/180/181 | 2 | 2 | 2 | 2 |
| 16 | Bearing – Rear Hub Outer Cup and Cone Assembly | D17076/182/183 | 2 | 2 | 2 | 2 |
| 17 | Washer – Rear Hub Bearing | D17076/16 | 2 | 2 | 2 | 2 |
| 18 | Lock Nut – Rear Hub Bearing | D17076/14 | 4 | 4 | 4 | 4 |
| 19 | Lock Washer – Rear Hub Bearing Lock Nut | D17076/15 | 2 | 2 | 2 | 2 |
| 20 | Oil Collector – Rear Hub | D17076/193 | 2 | 2 | 2 | 2 |
| – | Oil Flinger – Rear Hub | D17076/192 | 2 | 2 | 2 | 2 |
| – | Joint – Oil Flinger | D17076/194 | 2 | 2 | 2 | 2 |
| – | Screws – Hammer Drive | D17076/195 | 16 | 16 | 16 | 16 |

**NOTE A.**

Parts referring to Note A were used up to the following Chassis Numbers:-

103/7842
105/18547
103P6/2524
105P6/6632
123/4528
125/10004

Approximately

**NOTE B and C.**

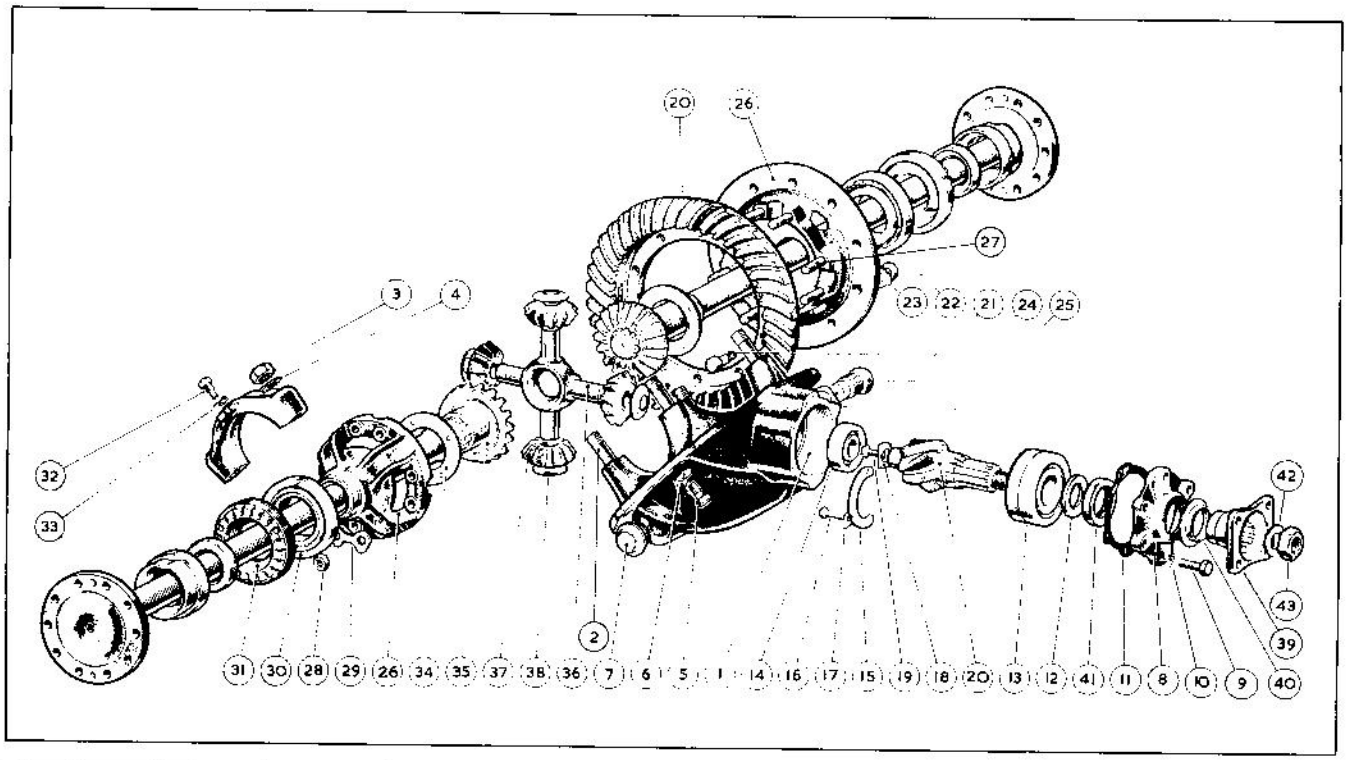
When ordering please quote Chassis and Engine Numbers.

**NOTE D.**

Effective from and inclusive on following Chassis Numbers:-

105/20106 125/12281 123/4946
103P6/2693 105P6/10010

## DIFFERENTIAL, CROWN WHEEL AND PINION




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED 64 |
|---|---|---|---|
| – | Differential – Rear Axle (5.85–1 Ratio) | D16218/26 | 1 |
| 1 | Housing – Pinion with Caps | D16218/27 | 1 |
| 2 | Cap Bolt – Pinion Housing | D16218/28 | 4 |
| 3 | Nut – Pinion Housing Cap Bolt | D16218/29 | 4 |
| 4 | Lock Washer – Pinion Housing Cap Bolt Nut | D16218/30 | 4 |
| 5 | Set Screw – Pinion Housing to Axle Housing | D16218/20 | 10 |
| 6 | Washer – Pinion Housing to Axle Housing | S1000/8H | 10 |
| 7 | Plug – Pinion Housing Drain | D16218/3 | 1 |
| 8 | Cover – Pinion Bearing (See Note A) | D16218/32 | 1 |
| 8 | Cover – Pinion Bearing (See Note B) | D16218/72 | 1 |
| 9 | Set Screw – Pinion Bearing Cover (See Note A) | D16218/21 | 6 |
| 9 | Set Screw – Pinion Bearing Cover (See Note B) | D16218/75 | 6 |
| 10 | Lock Washer – Pinion Bearing Cover Screw | S1000/7H | 6 |
| 11 | Gasket – Pinion Bearing Cover | D16218/33 | 1 |
| 12 | Collar – Pinion Bearing Thrust | D16218/34 | 1 |
| 13 | Bearing – Pinion Front Assembly (See Note A) | D16218/35 | 1 |
| 13 | Bearing – Pinion Front Assembly (See Note B) | D16218/76 | 1 |
| 14 | Bearing – Pinion Rear Assembly | D16218/36 | 1 |
| 15 | Plate – Pinion Bearing Retaining Front | D16218/37 | 1 |
| 16 | Set Screw – Pinion Rear Bearing Retaining Front Plate | D16218/70 | 2 |
| 17 | Lock Washer – Pinion Rear Bearing Retaining Front Plate Screw | D16218/69 | 2 |
| 18 | Plate – Pinion Rear Bearing Retaining Rear | D16218/41 | 1 |
| 19 | Screw – Pinion Rear Bearing Retaining Rear Plate | D16218/42 | 1 |
| 20 | Gear and Pinion – Rear Axle (5.85–1 Ratio) | D16218/38 | 1 |
| 21 | Bolt – Rear Axle Drive Gear | D16218/39 | 10 |
| 22 | Nut – Rear Axle Drive Gear Bolt | S981/8 | 10 |
| 23 | Lock Washer – Rear Axle Drive Gear Bolt | D16218/40 | 5 |
| 24 | Steady Pin – Rear Axle Drive Gear | D16218/43 | 1 |
| 25 | Shim – Rear Axle Drive Gear Steady Pin | D16218/46 | * |
| 25 | Shim – Rear Axle Drive Gear Steady Pin | D16218/47 | * |

* As required.

## DIFFERENTIAL, CROWN WHEEL AND PINION

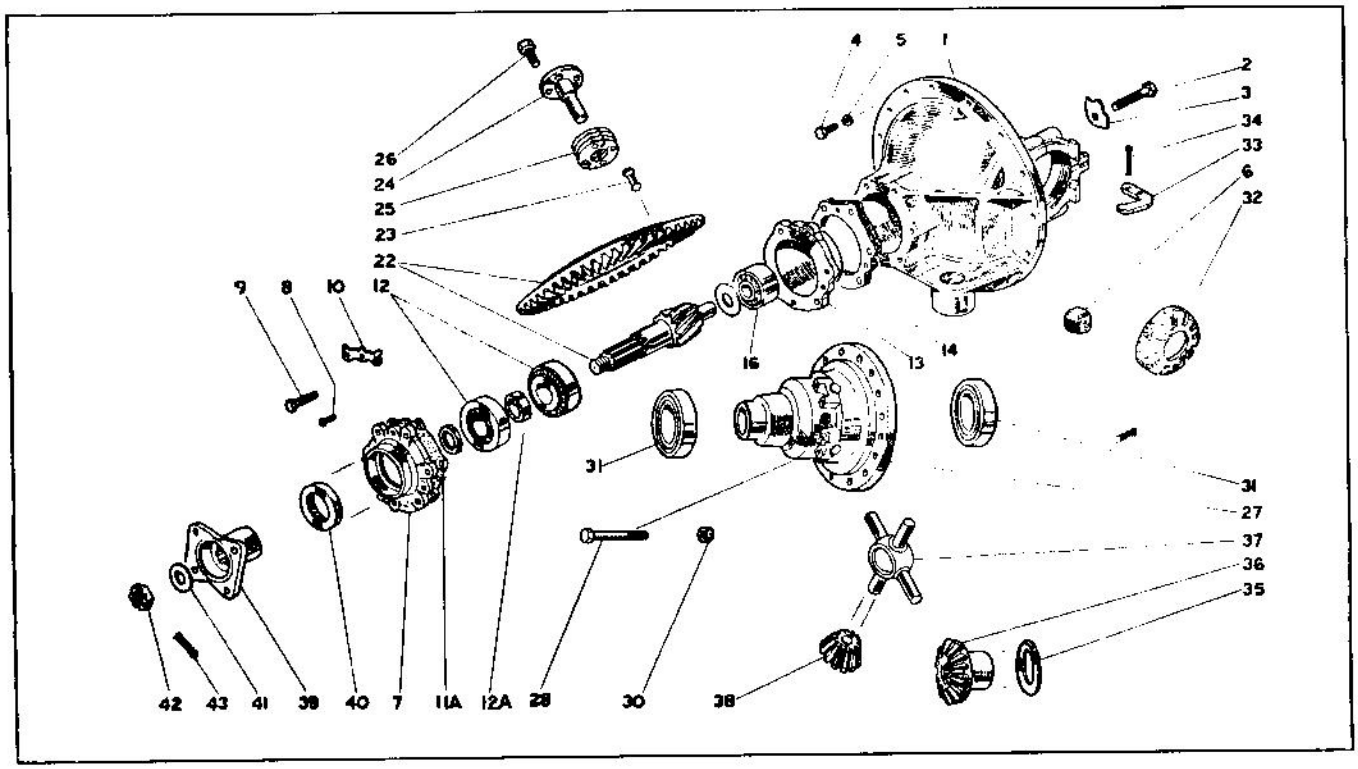
| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED 64 |
|---|---|---|---|
| – | Block – Rear Axle Drive Gear Steady Pin Thrust | D16218/44 | 1 |
| – | Lock Washer – Rear Axle Drive Gear Steady Pin | D16218/45 | 1 |
| 26 | Case – Rear Axle Differential Assembly | D16218/48 | 1 |
| 27 | Stud – Rear Axle Differential Case | D16218/49 | 8 |
| 28 | Nut – Rear Axle Differential Case Stud | D16218/50 | 8 |
| 29 | Lock Washer – Rear Axle Differential Case Stud Nut | D16218/51 | 4 |
| 30 | Bearing – Differential Cone and Cup Assembly | D16218/19 | 2 |
| 31 | Lock Nut – Differential Bearing | D16218/53 | 2 |
| 32 | Screw – Differential Bearing Lock Nut Lock | D16218/54 | 2 |
| 33 | Washer – Differential Bearing Lock Nut Lock Screw | D16218/55 | 2 |
| 34 | Thrust Washer – Differential Side Gear | D16218/56 | 2 |
| 35 | Side Gear – Differential | D16218/57 | 2 |
| 36 | Spider – Differential | D16218/58 | 1 |
| 37 | Pinion – Differential | D16218/59 | 4 |
| 38 | Thrust Washer – Differential Pinion | D16218/60 | 4 |
| 39 | Flange – Differential Drive Pinion with Mud Shield (See Note A) | D16218/61 | 1 |
| 39 | Flange – Differential Drive Pinion with Mud Shield (See Note B) | D16218/73 | 1 |
| 40 | Mud Shield – Differential Drive Pinion (See Note A) | D16218/62 | 1 |
| 40 | Mud Shield – Differential Drive Pinion (See Note B) | D16218/74 | 1 |
| 41 | Oil Seal – Differential Drive Pinion | D16218/63 | 1 |
| 42 | Lock Washer – Differential Drive Pinion Nut | D16218/64 | 1 |
| 43 | Nut – Differential Drive Pinion Flange | D16218/65 | 1 |

**NOTE A.**

Parts referring to Note A were used up to Chassis No. 64/22434

**NOTE B.**

Parts referring to Note B were used from Chassis No. 64/22435




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 105 125 | 86P6 | 103P6 105P6 | 123 103 |
| 1 | Differential – Rear Axle Assembly (6.66–1) (See Note A) | D16137 | 1 | – | – | – |
| 1 | Differential – Rear Axle Assembly (6.14–1) (See Note A. Alternative) | D16138 | 1 | – | – | 1 |
| 1 | Differential – Rear Axle Assembly (6.66–1) (See Note B) | D17923/2 | 1 | – | – | – |
| 1 | Differential – Rear Axle Assembly (7.1–1) (See Note A) | D14933/1 | – | – | – | 1 |
| 1 | Differential – Rear Axle Assembly (7.16–1) (See Note B) | D17924/2 | – | – | – | 1 |
| 1 | Differential – Rear Axle Assembly (6.14–1) (See Note A) | D16138 | – | 1 | 1 | – |
| 1 | Differential – Rear Axle Assembly (6.16–1) (See Note B) | D17922/2 | – | 1 | 1 | – |
| 1 | Housing – Pinion with Caps (See Note A) | D13116A | 1 | 1 | 1 | 1 |
| 1 | Housing – Pinion with Caps (See Note B) | D17923/4 | 1 | 1 | 1 | 1 |
| 2 | Cap Bolt – Pinion Housing | S680/3 | 4 | 4 | 4 | 4 |
| 3 | Lock Tab – Pinion Housing Cap Bolt (See Note A) | D4705 | 4 | 4 | 4 | 4 |
| 4 | Bolt – Pinion Housing to Axle Housing | S680/50 | 16 | 16 | 16 | 16 |
| 5 | Washer – Pinion Housing to Axle Housing Bolt | S1000/7H | 16 | 16 | 16 | 16 |
| 6 | Plug – Pinion Housing Filler | S1233/1 | 1 | 1 | 1 | 1 |
| 7 | Thrust Cover – Pinion Housing (See Note A) | D13125 | 1 | 1 | 1 | 1 |
| 7 | Thrust Cover – Pinion Housing (See Note B) | D17943 | 1 | 1 | 1 | 1 |
| 8 | Pin – Pinion Housing Thrust Cover | S680/99 | 3 | 3 | 3 | 3 |
| 9 | Set Pin – Pinion Housing Thrust Cover (See Note A) | S680/88 | 6 | 6 | 6 | 6 |
| 9 | Set Pin – Pinion Housing Thrust Cover (See Note B) | D17947 | 6 | 6 | 6 | 6 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 105 125 | 86P6 | 103P6 105P6 | 123 103 |
| – | Washer – Pinion Housing (See Note B).... | S1000/8 | 6 | 6 | 6 | 6 |
| 10 | Lock Tab – Pinion Housing Thrust Cover Set Pin (See Note A)..... | D11051 | 3 | 3 | 3 | 3 |
| 10 | Lock Tab – Use 3/32" Soft Iron Wire ..... | Not Used | – | – | – | – |
| 11a | Collar – Pinion Bearing Flange (See Note A)..... | D13126 | 1 | 1 | 1 | 1 |
| 12 | Bearing – Pinion Front Assembly (See Note A)..... | D13121 | 1 | 1 | 1 | 1 |
| 12 | Bearing – Pinion Rear Assembly (See Note A)..... | D13118 | 1 | 1 | 1 | 1 |
| 12 | Bearing – Pinion Front and Rear Assembly (See Note B)..... | D17922/4/5 | 2 | 2 | 2 | 2 |
| 13 | Housing – Pinion Front Bearing (See Note A)..... | D12292 | 1 | 1 | 1 | 1 |
| 13 | Housing – Pinion Front Bearing (See Note B)..... | D17936 | 1 | 1 | 1 | 1 |
| 12a | Collar – Pinion Front Bearing (See Note A)..... | D17619 | 1 | 1 | 1 | 1 |
| 12a | Collar – Pinion Front Bearing (See Note B)..... | D17937 | 1 | 1 | 1 | 1 |
| 14 | Shim – Pinion Front Bearing Housing .005 (See Note A)..... | D11050 | * | * | * | * |
| 14 | Shim – Pinion Front Bearing Housing .007 (See Note A)..... | D13131 | * | * | * | * |
| 14 | Shim (Steel) – Pinion Front Bearing Spacer .003–005 (See Note B)..... | D17938 | * | * | * | * |
| 14 | Shim (Brass) – Pinion Front Bearing Spacer .003–005 (See Note B)..... | D17939 | * | * | * | * |
| 16 | Bearing – Pinion Tail (See Note A)..... | D13127 | 1 | 1 | 1 | 1 |
| 16 | Bearing – Pinion Tail (See Note B)..... | D17949 | 1 | 1 | 1 | 1 |
| – | Bolt – Pinion Tail Bearing Locating... | S680/101 | 1 | 1 | 1 | 1 |
| – | Nut – Pinion Tail Bearing Locating Bolt..... | S986/6 | 1 | 1 | 1 | 1 |
| – | Washer – Pinion Tail Bearing Locating Bolt..... | D13129 | 2 | 2 | 2 | 2 |
| 22 | Gear and Pinion – Rear Axle 6.66–1 Ratio (See Note A)..... | D12279 | 1 | – | – | – |
| 22 | Gear and Pinion – Rear Axle 6.14–1 Ratio (Alternative) (See Note A)..... | D12278 | 1 | – | – | 1 |
| 22 | Gear and Pinion – Rear Axle 6.66–1 Ratio (with Collar) ( See Note B)..... | D17923/3 | 1 | – | – | – |
| 22 | Gear and Pinion – Rear Axle 7.00–1 Ratio (See Note A)..... | D12280 | – | – | – | 1 |
| 22 | Gear and Pinion – Rear Axle 7.166–1 Ratio (with Collar) (See Note B)..... | D17924/3 | – | – | – | 1 |
| 22 | Gear and Pinion – Rear Axle 6.14–1 Ratio (See Note A)..... | D12278 | – | 1 | 1 | – |
| 22 | Gear and Pinion – Rear Axle 6.16–1 Ratio (See Note B)..... | D17922/3 | – | 1 | 1 | – |
| 23 | Bolt – Rear Axle Drive Gear..... | D12281 | 12 | 12 | 12 | 12 |
| – | Nut – Rear Axle Drive Gear Bolt..... | S994/67 | 12 | 12 | 12 | 12 |
| – | Split Pin – Rear Axle Drive Gear Bolt Nut. | S1005/8 | 12 | 12 | 12 | 12 |
| – | Spigot Bearing Collar – Pinion – Unfinished. To be machined after fitting to spigot (See Not B)..... | D17923/5 | 1 | – | – | 1 |
| 24 | Steady Pin – Rear Axle Drive Gear..... | D12282 | 1 | 1 | 1 | 1 |
| 25 | Shim – Rear Axle Drive Gear Steady Pin..... | D12283 | * | * | * | * |
| 26 | Bolt – Rear Axle Drive Gear Steady Pin..... | D4006 | 4 | 4 | 4 | 4 |
| – | Lock Wire – Rear Axle Drive Gear Steady Pin Bolt 10"..... | D4034 | 1 | 1 | 1 | 1 |
| – | Lock Washer – Rear Axle Drive Gear Steady Pin Bolt..... | S1002/7 | 4 | 4 | 4 | 4 |
| – | Slipper – Rear Axle Drive Gear Steady Pin..... | D12284 | 1 | 1 | 1 | 1 |
| 27 | Case – Rear Axle Differential Assembly | D18126 | 1 | 1 | 1 | 1 |
| 28 | Bolt – Rear Axle Differential Case..... | S680/28 | 8 | 8 | 8 | 8 |

* As required.

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 105 125 | 86P6 | 103P6 105P6 | 123 103 |
| 30 | Nut – Rear Axle Differential Case Bolt | S986/8 | 8 | 8 | 8 | 8 |
| – | Split Pin – Rear Axle Differential Case Bolt | S1005/8 | 8 | 8 | 8 | 8 |
| 31 | Bearing – Differential Cup and Cone Assembly (See Note A) | D12288/ 12596 | 2 | 2 | 2 | 2 |
| 31 | Bearing – Differential Cup and Cone Assembly (See Note B) | D17922/6/7 | 2 | 2 | 2 | 2 |
| – | Ring – Differential Bearing Retainer .108 (See Note B) | D17940/1 | 2 | 2 | 2 | 2 |
| – | Ring – Differential Bearing Retainer .113 (See Note B) | D17940/2 | 2 | 2 | 2 | 2 |
| – | Ring – Differential Bearing Retainer .118 (See Note B) | D17940/3 | 2 | 2 | 2 | 2 |
| – | Ring – Differential Bearing Retainer .123 (See Note B) | D17940/4 | 2 | 2 | 2 | 2 |
| – | Ring – Differential Bearing Retainer .128 (See Note B) | D17940/5 | 2 | 2 | 2 | 2 |
| – | Ring – Differential Bearing Retainer .133 (See Note B) | D17940/6 | 2 | 2 | 2 | 2 |
| – | Ring – Differential Bearing Retainer .138 (See Note B) | D17940/7 | 2 | 2 | 2 | 2 |
| 32 | Lock Nut – Differential Case Bearing (See Note A) | D12289 | 2 | 2 | 2 | 2 |
| 33 | Lock Tab – Differential Case Bearing Lock Nut (See Note A) | D4698 | 2 | 2 | 2 | 2 |
| 34 | Split Pin – Differential Case Bearing Lock Tab (See Note A) | S1005/59 | 4 | 4 | 4 | 4 |
| 35 | Thrust Washer – Differential Case | D14933/11 | 2 | 2 | 2 | 2 |
| 36 | Side Gear – Differential | D14933/10 | 2 | 2 | 2 | 2 |
| 37 | Spider – Differential | D3989 | 1 | 1 | 1 | 1 |
| 38 | Pinion – Differential | D3991 | 4 | 4 | 4 | 4 |
| 39 | Flange – Differential Drive Pinion (See Note A) | D3998 | 1 | 1 | 1 | 1 |
| 39 | Flange – Differential Drive Pinion (See Note B) | D17941 | 1 | 1 | 1 | 1 |
| 40 | Oil Seal – Differential Drive Pinion (See Note A) | D4033 | 1 | 1 | 1 | 1 |
| 40 | Oil Seal – Differential Drive Pinion (See Note B) | D17946 | 1 | 1 | 1 | 1 |
| – | Gasket – Differential Drive Pinion Oil Seal (See Note B) | D17944 | 1 | 1 | 1 | 1 |
| 41 | Washer – Differential Drive Pinion Nut (See Note A) | S1003/9 | 1 | 1 | 1 | 1 |
| 41 | Washer – Differential Drive Pinion Nut (See Note B) | D17942 | 1 | 1 | 1 | 1 |
| 42 | Nut – Differential Drive Pinion Flange (See Note A) | D4340 | 1 | 1 | 1 | 1 |
| 42 | Nut – Differential Drive Pinion Flange (See Note B) | D17945 | 1 | 1 | 1 | 1 |
| 43 | Split Pin – Differential Drive Pinion Flange (See Note A) | S1005/6 | 1 | 1 | 1 | 1 |
| 43 | Split Pin – Differential Drive Pinion Flange (See Note B) | S930/16 | 1 | 1 | 1 | 1 |

**NOTE A**

Effective up to and including following Chassis Numbers:-

103/7899 86P6/5164 103P6/2574 105P6/7906
105/19087 123/4684 125/11118

Except following Chassis:-

105P6/7010 105P6/7718 123/4645

**NOTE B**

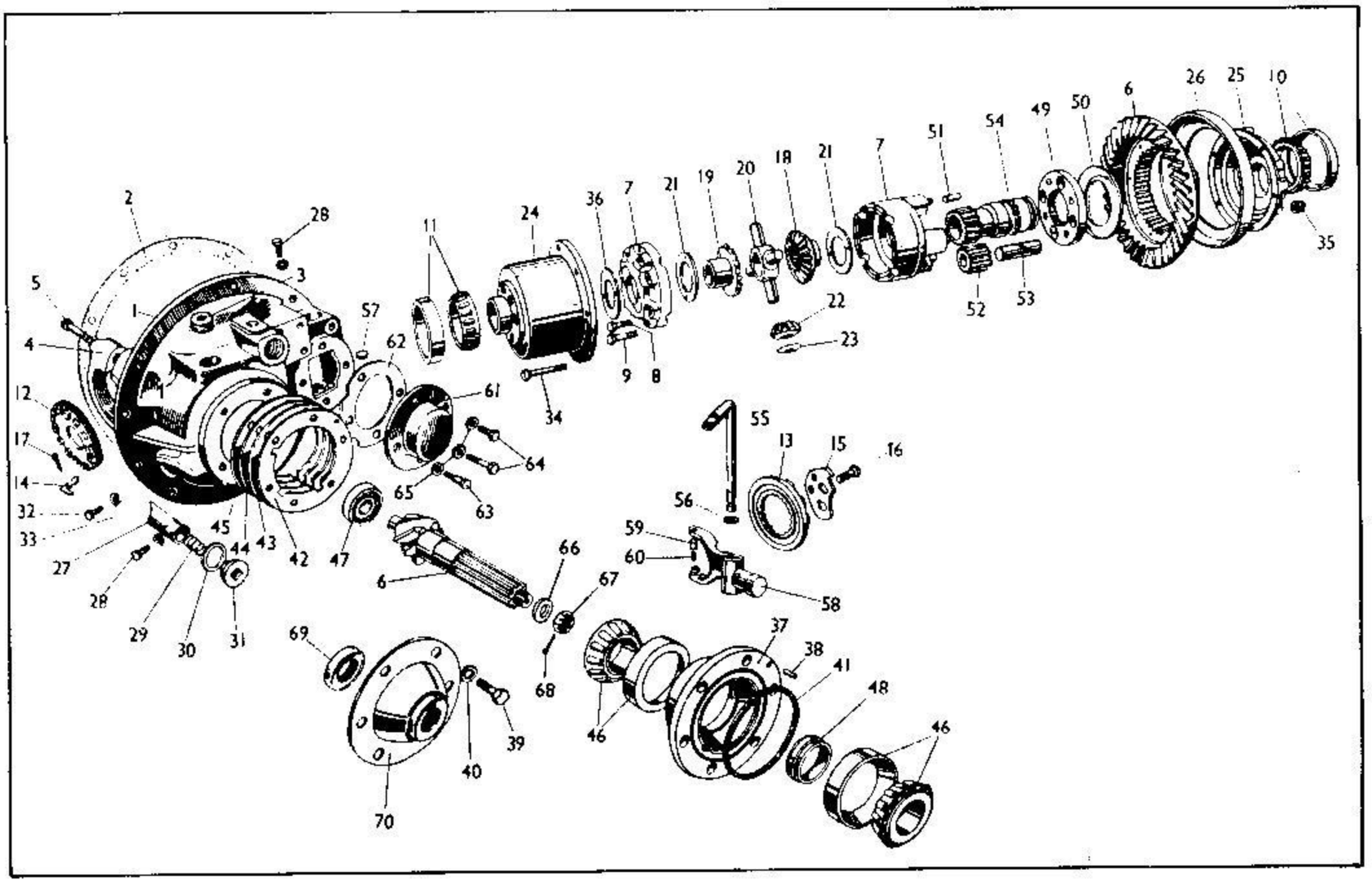
Effective from following Chassis Numbers:-

103/7900 86P6/5165 103P6/2575 105P6/7907
105/19088 123/4685 125/11119

Also following Chassis:-

105P6/7010 105P6/7718 123/4645

## 2 SPEED AXLE (OPTIONAL EQUIPMENT) DIFFERENTIAL




| Dwg. No. | DESCRIPTION | | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|---|
| | | | | 103<br>105<br>123<br>125 | 86P6 | 103P6<br>105P6 | 124A<br>124AP6 |
| – | Differential | – Rear Axle Assembly 5.83/8.11 Ratio Vacuum Shift (See Note)..... | – | D17990/29 | 1 | – | 1 | 1 |
| – | Differential | – Rear Axle Assembly 5.14/7.15 Ratio Vacuum Shift (See Note)..... | – | D17076/29 | 1 | 1 | 1 | – |
| – | Differential | – Rear Axle Assembly 5.83/8.11 (Electric Shift)..... | – | D18030/43 | 1 | – | 1 | – |
| – | Differential | – Rear Axle Assembly 5.14/7.15 (Electric Shift)..... | – | D18031/43 | 1 | 1 | 1 | – |
| 1 | Carrier | – Rear Axle Differential (With Caps)... | 597262 | D17076/54 | 1 | 1 | 1 | 1 |
| 2 | Gasket | – Differential Carrier..... | 596814 | D17076/33 | 1 | 1 | 1 | 1 |
| 3 | Plug | – Differential Carrier Drain..... | 103876 | D17076/116 | 1 | 1 | 1 | 1 |
| 4 | Cap | – Differential Carrier Bearing R.H..... | – | D17076/55 | Not Supplied separately | | | |
| 4 | Cap | – Differential Carrier Bearing L.H..... | – | D17076/56 | Not Supplied separately | | | |
| 5 | Screw | – Differential Carrier Bearing Cap..... | 579119 | D17076/57 | 4 | 4 | 4 | 4 |
| – | Lock Wire | – Differential Bearing Cap Screw..... | 579296 | D17076/58 | 2 | 2 | 2 | 2 |
| 6 | Gear and Pinion | – Rear Axle Differential 5.14 (See Note)..... | – | D17076/134 | 1 | 1 | 1 | – |
| 6 | Gear and Pinion | – Rear Axle Differential 5.83 (See Note)..... | – | D17990/34 | 1 | – | 1 | 1 |
| 7 | Case | – Rear Axle Differential Assembly..... | 597127 | D17076/34/5 | 1 | 1 | 1 | 1 |
| 8 | Screw | – Short - Differential Case..... | 597118 | D17076/38 | 4 | 4 | 4 | 4 |
| 9 | Screw | – Long - Differential Case..... | 597119 | D17076/39 | 8 | 8 | 8 | 8 |
| – | Lock Wire | – Differential Case Screw..... | 579296 | D17076/40 | 1 | 1 | 1 | 1 |
| 10 | Bearing | – Assembly Differential L.H. ..... | 570071/<br>579073 | D17076/<br>184/5 | 1 | 1 | 1 | 1 |
| 11 | Bearing | – Assembly Differential R.H. ..... | 544794/<br>530015 | D17076/<br>186/7 | 1 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|---|
| | | | | 103<br>105<br>123<br>125 | 86P6 | 103P6<br>105P6 | 124A<br>124AP6 |
| 12 | Adjuster | – Differential Bearing R.H. ..... 579002 | D17076/83 | 1 | 1 | 1 | 1 |
| 13 | Adjuster | – Differential Bearing L.H. ..... 597139 | D17076/84 | 1 | 1 | 1 | 1 |
| 14 | Lock | – Bearing Adjuster R.H. ..... 579004 | D17076/86 | 1 | 1 | 1 | 1 |
| 15 | Lock | – Bearing Adjuster L.H. ..... 579003 | D17076/87 | 1 | 1 | 1 | 1 |
| 16 | Screw | – Bearing Adjuster L.H. ..... 579039 | D17076/85 | 2 | 2 | 2 | 2 |
| – | Lock Wire | – Bearing Adjuster L.H. ..... 554242 | D17076/88 | 2 | 2 | 2 | 2 |
| 17 | Split Pin | – Bearing Adjuster R.H. ..... 103407 | D17076/89 | 1 | 1 | 1 | 1 |
| 18 | Side Gear | – Differential L.H. ..... – | D17076/124 | 1 | 1 | 1 | 1 |
| 19 | Side Gear | – Differential R.H. ..... – | D17076/125 | 1 | 1 | 1 | 1 |
| 20 | Spider | – Differential ..... 597177 | D17076/37 | 1 | 1 | 1 | 1 |
| 21 | Washer | – Differential Side Gear ..... 597114 | D17076/45 | 2 | 2 | 2 | 2 |
| 22 | Pinion | – Differential ..... 925825 | D17076/36 | 4 | 4 | 4 | 4 |
| 23 | Washer | – Differential Pinion ..... 597116 | D17076/46 | 4 | 4 | 4 | 4 |
| 24 | Support Case | – Differential Gear R.H. ..... 597166 | D17076/50 | 1 | 1 | 1 | 1 |
| 25 | Support Case | – Differential Gear L.H. ..... 585603 | D17076/51 | 1 | 1 | 1 | 1 |
| 26 | Drum | – Oil Collector ..... – | D17076/75 | 1 | 1 | 1 | 1 |
| 27 | Distributor | – Oil ..... 585723 | D17076/70 | 1 | 1 | 1 | 1 |
| 28 | Screw | – Oil Distributor ..... 585724 | D17076/74 | 1 | 1 | 1 | 1 |
| 29 | Spring | – Oil Distributor ..... 585725 | D17076/71 | 1 | 1 | 1 | 1 |
| 30 | Gasket | – Oil Distributor ..... 585726 | D17076/73 | 1 | 1 | 1 | 1 |
| 31 | Plug | – Oil Distributor ..... 585727 | D17076/117 | 1 | 1 | 1 | 1 |
| 32 | Screw | – Long, Differential Carrier Cap ..... 596815 | D17076/31 | 2 | 2 | 2 | 2 |
| 32 | Screw | – Short, Differential Carrier Cap ..... 579335 | D17076/30 | 10 | 10 | 10 | 10 |
| 33 | Spring Washer | – Carrier Cap Screw ..... – | S1000/8 | 12 | 12 | 12 | 12 |
| 34 | Bolt | – Support Case and Crown Wheel ..... 578995 | D17076/41 | 6 | 6 | 6 | 6 |
| 35 | Nut | – Support Case and Crown Wheel Bolt.. 579337 | D17076/42 | 6 | 6 | 6 | 6 |
| – | Lock Wire | – Support Case and Crown Wheel Bolt.. 579295 | D17076/43 | 1 | 1 | 1 | 1 |
| 36 | Thrust Washer | – Support Case ..... 588636 | D17076/52 | 1 | 1 | 1 | 1 |
| 37 | Cage | – Differential Pinion Bearing ..... 579005 | D17076/61 | 1 | 1 | 1 | 1 |
| 38 | Dowel | – Differential Pinion Bearing Cage ..... 103735 | D17076/69 | 1 | 1 | 1 | 1 |
| 39 | Bolt | – Differential Pinion Bearing Cage ..... 579267 | D17076/62 | 6 | 6 | 6 | 6 |
| 40 | Lock Washer | – Differential Pinion Bearing Cage Bolt ..... 120898 | D17076/63 | 6 | 6 | 6 | 6 |
| 41 | Oil Seal | – Differential Pinion Bearing Cage ..... – | D17076/68 | 1 | 1 | 1 | 1 |
| 42 | Shim | – Differential Pinion Bearing Cage (.030 in.) ..... 579013 | D17076/64 | * | * | * | * |
| 43 | Shim | – Differential Pinion Bearing Cage (.010 in.) ..... 579012 | D17076/65 | * | * | * | * |
| 44 | Shim | – Differential Pinion Bearing Cage (.002 in.) ..... 579010 | D17076/66 | * | * | * | * |
| 45 | Shim | – Differential Pinion Bearing Cage .003 in.) ..... 579011 | D17076/67 | * | * | * | * |
| 46 | Bearing | – Drive Pinion Front Cone and Cup Assembly ..... 530019/579007 | D17076/121/122 | 2 | 2 | 2 | 2 |
| 47 | Bearing | – Drive Pinion Rear ..... 579118 | D17076/123 | 1 | 1 | 1 | 1 |
| – | Washer | – Pinion Bearing ..... 585585 | D17076/90 | 1 | 1 | 1 | 1 |
| 48 | Spacer | – Pinion Bearing (.513 in.–.514 in. Thick) ..... 579014 | D17076/104 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.516 in.–.517 in. Thick) ..... 579015 | D17076/94 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.519 in.–.520 in. Thick) ..... 579016 | D17076/95 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.522 in–.523 in. Thick) ..... 579017 | D17076/96 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.525 in.–.526 in. Thick) ..... 579018 | D17076/97 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.528 in.–.529 in. Thick) ..... 579019 | D17076/98 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.531 in.–.532 in. Thick) ..... 579020 | D17076/99 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (534 in.–.535 in. Thick) ..... 579021 | D17076/100 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.537 in.–.538 in. Thick) ..... 579022 | D17076/101 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.539 in.–.540 in. Thick) ..... – | D17076/102 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.540 in.–.541 in. Thick) ..... 579025 | D17076/105 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.543 in.–.544 in. Thick) ..... 579026 | D17076/103 | * | * | * | * |

* As required.

| Dwg. No. | DESCRIPTION | | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|---|
| | | | | 103<br>105<br>123<br>125 | 86P6 | 103P6<br>105P6 | 124A<br>124AP6 |
| 48 | Spacer | – Pinion Bearing (.5145 in.–.5155 in. Thick) | 599751 | D17076/106 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5175 in.–.5185 in. Thick) | 599752 | D17076/107 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5205 in.–.5215 in. Thick) | 599753 | D17076/108 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5235 in.–.5245 in. Thick) | 599754 | D17076/109 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5265 in.–.5275 in. Thick) | 599755 | D17076/110 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5295 in.–.5305 in. Thick) | 599756 | D17076/111 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5325 in.–.5335 in. Thick) | 599757 | D17076/112 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5355 in.–.5365 in. Thick) | 599758 | D17076/113 | * | * | * | * |
| 48 | Spacer | – Pinion Bearing (.5415 in.–.5425 in. Thick) | 599759 | D17076/114 | * | * | * | * |
| 49 | Plate | – High Speed Clutch | 578998 | D17076/44 | 1 | 1 | 1 | 1 |
| 50 | Washer | – High Speed Clutch Plate | 578999 | D17076/49 | 1 | 1 | 1 | 1 |
| 51 | Pin | – High Speed Clutch Plate | – | D17076/53 | 4 | 4 | 4 | 4 |
| 52 | Pinion | – Idler | 578996 | D17076/47 | 4 | 4 | 4 | 4 |
| 53 | Pin | – Idler Pinion | 597107 | D17076/48 | 4 | 5 | 4 | 4 |
| 54 | Gear | – Sliding Clutch | 597122 | D17076/115 | 1 | 1 | 1 | 1 |
| | VACUUM SHIFT - COMPRISING - | | | | | | | |
| 55 | Shaft | – Sliding Clutch | 597136 | D17076/126 | 1 | 1 | 1 | 1 |
| 56 | Washer | – Sliding Clutch Shaft | 597128 | D17076/118 | 1 | 1 | 1 | 1 |
| – | Retainer | – Sliding Clutch Shaft Washer | 597129 | D17076/119 | 1 | 1 | 1 | 1 |
| – | Cover | – Sliding Clutch Shaft Washer Retainer | – | D17076/120 | 1 | 1 | 1 | 1 |
| 57 | Plug | – Sliding Clutch Shaft Expansion | 117919 | D17076/82 | 1 | 1 | 1 | 1 |
| 58 | Fork | – Sliding Clutch Shift | 597123 | D17076/128 | 1 | 1 | 1 | 1 |
| 59 | Roller | – Sliding Clutch Shift Fork | 578972 | D17076/77 | 2 | 2 | 2 | 2 |
| 60 | Pin | – Sliding Clutch Shift Fork | 578973 | D17076/76 | 2 | 2 | 2 | 2 |
| 61 | Cover | – Sliding Clutch Shift Fork | 597132 | D17076/129 | 1 | 1 | 1 | 1 |
| 62 | Gasket | – Sliding Clutch Shift Fork Cover | – | D17076/78 | 1 | 1 | 1 | 1 |
| 63 | Screw | – Shift Fork Cover Long | – | D17076/79 | 1 | 1 | 1 | 1 |
| 64 | Screw | – Shift Fork Cover Short | 597135 | D17076/80 | 3 | 3 | 3 | 3 |
| 65 | Lock Washer | – Shift Fork Cover Screw | – | D17076/81 | 4 | 4 | 4 | 4 |
| | ELECTRIC SHIFT COMPRISING:- | | | | | | | |
| 58 | Fork | – Shift | – | D18030/44 | 1 | 1 | 1 | – |
| – | Shaft | – Shift Fork | – | D18030/45 | 1 | 1 | 1 | – |
| – | Seal | – Shift Fork Shaft | – | D18030/46 | 1 | 1 | 1 | – |
| – | Stud | – Shift Fork Housing | – | D18030/47 | 2 | 2 | 2 | – |
| – | Nut | – Shift Fork Housing Stud | – | D18030/48 | 2 | 2 | 2 | – |
| – | Lock Washer | – Shift Fork Housing Stud | – | D18030/49 | 2 | 2 | 2 | – |
| – | Screw | – Expansion Plug | – | D18030/50 | 1 | 1 | 1 | – |
| – | Washer | – Expansion Plug (Steel) | – | D18030/51 | 1 | 1 | 1 | – |
| – | Washer | – Expansion Plug (Fibre) | – | D18030/52 | 1 | 1 | 1 | – |
| – | Washer | – Expansion Plug (Rubber) | – | D18030/53 | 1 | 1 | 1 | – |
| – | Nut | – Expansion Plug | – | D18030/54 | 1 | 1 | 1 | – |
| – | Plug | – Cup for Vacuum Platform | – | D18030/55 | 4 | 4 | 4 | – |
| 59 | Roller | – Sliding Clutch Shift Fork | 578972 | D17076/77 | 2 | 2 | 2 | – |
| 60 | Pin | – Sliding Clutch Shift Fork | 578973 | D17076/78 | 2 | 2 | 2 | – |
| – | Flange | – Drive Pinion | – | D17076/133 | 1 | 1 | 1 | – |
| – | Mud Slinger | – Drive Pinion Flange | 585587 | D17076/127 | 1 | 1 | 1 | – |
| 66 | Washer | – Drive Pinion | 585583 | D17076/132 | 1 | 1 | 1 | – |
| 67 | Nut | – Drive Pinion End Nut | 568526 | D17076/131 | 1 | 1 | 1 | – |
| 68 | Split Pin | – Drive Pinion End Nut | 103390 | D17076/93 | 1 | 1 | 1 | – |
| 69 | Oil Seal | – Pinion Shaft | 593258 | D17076/130 | 1 | 1 | 1 | – |
| – | Felt | – Pinion Shaft Oil Seal | 585590 | D17076/92 | 1 | 1 | 1 | – |
| 70 | Retainer | – Pinion Shaft Seal | 585591 | D17076/91 | 1 | 1 | 1 | – |

* As required.

**NOTE:-** When Ordering Please Quote Full Chassis and Engine Number.

## 2-SPEED AXLE (OPTIONAL EQUIPMENT)
## AXLE SHIFT, SPEEDOMETER ADAPTOR

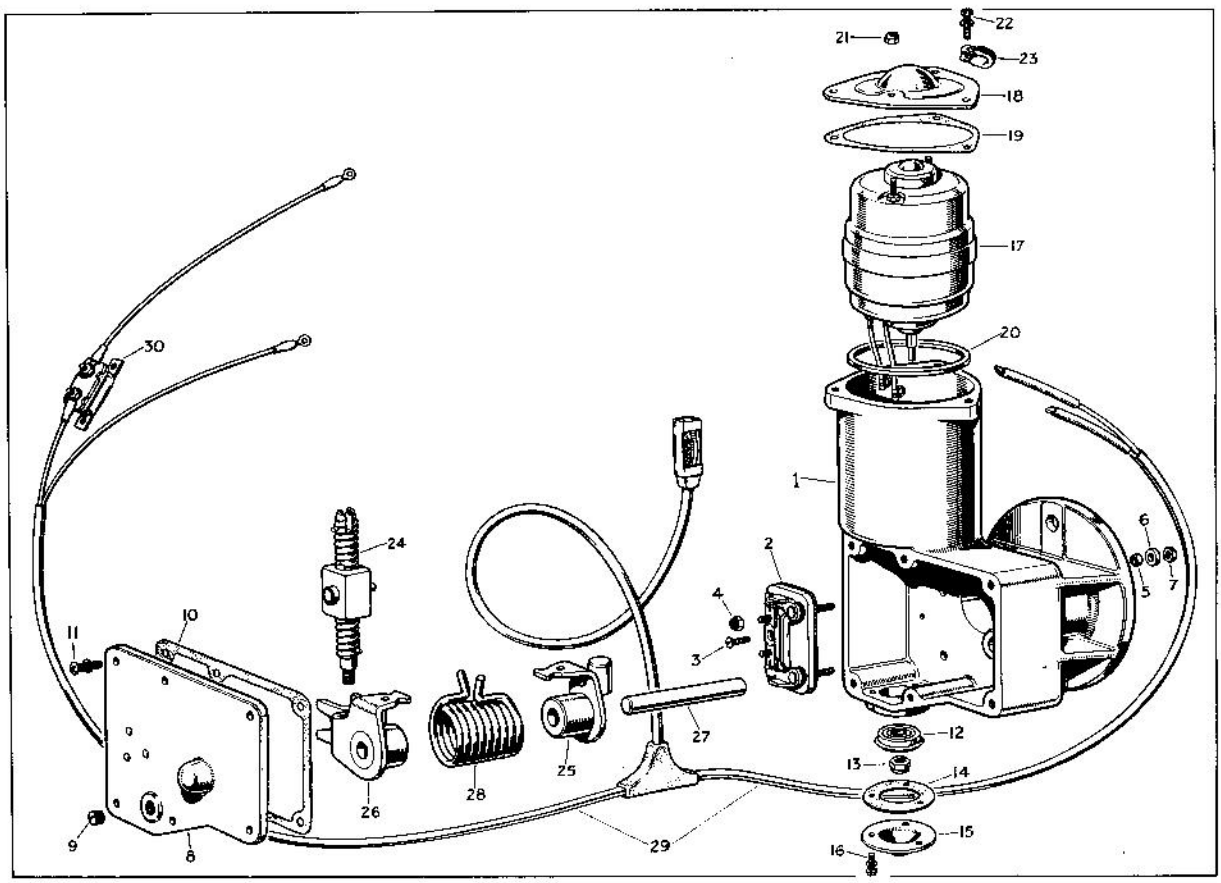
| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 105 105P6 125 | 103 103P6 123 | 124A 124AP6 | 86P6 | |
| | **VACUUM SHIFT** | | | | | | |
| – | Diaphragm, Bracket, Boot and Yoke Pin Assembly | | Order Components | | | | |
| – | Diaphragm – Assembly | D17076/136 | 1 | 1 | 1 | 1 | |
| – | Bracket – Support | D17076/137 | 1 | 1 | – | 1 | |
| – | Bracket – Support | D17991 | – | – | 1 | – | |
| – | Boot – Vacuum | D17076/138 | 1 | 1 | 1 | 1 | |
| – | Snapring – Bracket | D17076/139 | 1 | 1 | 1 | 1 | |
| – | Pin – Rod End | D17076/140 | 1 | 1 | – | 1 | |
| – | Bolt – Rod End | S538/7 | – | – | 1 | – | |
| – | Split Pin – Rod End Pin | S924/10 | 1 | 1 | – | 1 | |
| – | Nut – Rod End Bolt | D18164 | – | – | 1 | – | |
| – | Plug – Axle Shift | D17076/142 | 1 | 1 | 1 | 1 | |
| – | Link – Extension | D17992 | – | – | 1 | – | |
| – | Pin – Extension Link | D18163 | – | – | 1 | – | |
| – | Nut – Extension Link Pin | D18164 | – | – | 1 | – | |
| – | Nut – Extension Link Pin | D16029 | – | – | 1 | – | |
| – | Washer – Extension Link Pin Nut | S1007/7 | – | – | 1 | – | |
| | **VACUUM CONTROL** | | | | | | |
| – | Vacuum Control and Check Valve | D17076/143E | 1 | 1 | 1 | 1 | |
| – | Valve – Vacuum Control | D17076/144 | 1 | 1 | 1 | 1 | |
| – | Bracket – Vacuum Control | D17076/145 | 1 | 1 | 1 | 1 | |
| – | Washer – Vacuum Control | S1000/7 | 1 | 1 | 1 | 1 | |
| – | Nut – Vacuum Control | D17076/147 | 1 | 1 | 1 | 1 | |
| – | Bolt – Control Valve/Frame | S638/3 | – | – | 2 | – | |
| – | Nut – Control Valve/Frame Bolt | S981/4 | – | – | 2 | – | |
| – | Washer – Control Valve/Frame Nut | S997/4 | – | – | 2 | – | |
| – | Washer – Control Valve/Frame Nut | S1000/4 | – | – | 2 | – | |
| – | Cable – Control | D17076/152 | 1 | 1 | 1 | 1 | |
| – | Bracket – Control Cable | D17076/156 | 1 | 1 | 1 | 1 | |
| – | Bolt – Control Cable Bracket | D17076/157 | 1 | 1 | 1 | 1 | |
| – | Washer – Control Cable Bracket Bolt | S1000/6 | 1 | 1 | 1 | 1 | |
| – | Nut – Control Cable Bracket Bolt | S981/6 | 1 | 1 | 1 | 1 | |
| – | Cap Screw – Diaphragm Carrier | D17076/153 | 4 | 4 | 4 | 4 | |
| – | Washer – Diaphragm Carrier Cap Screw | S1000/8 | 4 | 4 | 4 | 4 | |
| – | Plate – Instruction | D17076/155 | 1 | 1 | 1 | 1 | |
| – | Rivet – Instruction Plate | D17076/203 | 6 | 6 | 6 | 6 | |
| – | Plug – Check Valve (Rubber) | D17076/205 | 1 | 1 | 1 | 1 | |
| | **VACUUM HOSE, CONNECTION – Etc.** | | | | | | |
| – | Hose – Control Valve to Speedometer Adaptor Box | D17400 | 1 | 1 | 1 | 1 | |
| – | Hose – R/Axle to Control Valve LWB | D17396 | 9' | – | – | – | |
| – | Hose – R/Axle to Control Valve SWB | D17396 | – | 7'6" | – | – | |
| – | Hose – R/Axle to Control Valve | D17396 | – | – | 6' | – | |
| – | Hose – R/Axle to Control Valve | D17396 | – | – | – | 12'6" | |
| – | Hose – Control Valve to Manifold or Exhauster | D17396 | 4'6" | 4'6" | 4'6" | 4'6" | |
| – | Clip – R/Axle to Control Valve Hose/ Frame Alligator | D17553 | 1 | 1 | 1 | 1 | |
| – | Bolt – Frame Alligator Clip | S813/12 | 2 | 2 | 2 | 2 | |
| – | Nut – Frame Alligator Clip Bolt | S983/2 | 2 | 2 | 2 | 2 | |
| – | Washer – Frame Alligator Clip Bolt | S1000/2 | 2 | 2 | 2 | 2 | |
| – | Clip – R/Axle to Control Valve Hose | D17512 | 4 | 4 | 4 | 4 | |
| – | Clip – Control Valve to Exhauster or Manifold Hose | D17682 | 2 | 2 | 2 | 2 | |
| – | Clamp – R/Axle and Control Valve Hose | 870469 | 4 | 4 | 4 | 4 | |
| – | Clip – Hose to Speedometer Adaptor | D17819 | 2 | 2 | 2 | 2 | |
| – | Grommet – Suction Tube to Speedometer Dash | D16145 | 1 | 1 | 1 | 1 | |
| | **SPEEDOMETER ADAPTOR (VACUUM)** | | | | | | |
| | Up to:- 105P6/18547 105P6/6632 86P6/5002 123/4528 103P6/2524 125/10004 | (Approximately) | | | | | |
| – | Adaptor – Diaphragm and Bracket Assembly | D17076/148 | 1 | 1 | – | 1 | |
| – | Adaptor – Speedometer | D17076/149 | 1 | 1 | – | 1 | |
| – | Lever and Arm – Assembly Adaptor | D17076/150 | 1 | 1 | – | 1 | |
| – | Diaphragm and Bracket Assembly | D17076/151 | 1 | 1 | – | 1 | |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 105 105P6 125 | 103 103P6 123 | 124A 124AP6 | 86P6 | |
| | SPEEDOMETER ADAPTOR (ELECTRIC) (See Note A) | | | | | | |
| | From Chassis Numbers as for Adaptor (Vacuum) Approximately | | | | | | |
| – | Adaptor – Speedometer | D17076/188E | 1 | 1 | 1 | 1 | |
| – | Screw – Adaptor to Cab | S815/6 | 4 | 4 | 4 | 4 | |
| – | Nut – Adaptor to Cab Screw | S1247/4 | 4 | 4 | 4 | 4 | |
| – | Washer – Adaptor to Cab Screw Nut | S1928/6 | 4 | 4 | 4 | 4 | |
| – | Switch – Adaptor | D17076/189 | 1 | 1 | 1 | 1 | |
| – | Tag – Adaptor Switch | D17076/190 | 1 | 1 | 1 | 1 | |
| – | Gasket – Adaptor Switch | D17076/191 | 1 | 1 | 1 | 1 | |
| – | Cable – Adaptor Switch to Adaptor 4'6" | D17829 | 1 | 1 | 1 | 1 | |
| – | Cable – Adaptor to Rear Axle 18'6" | D17831 | – | 1 | 1 | – | |
| – | Cable – Adaptor to Rear Axle 21' | D17830 | 1 | – | – | – | |
| – | Cable – Adaptor to Rear Axle 23'6" | D17841 | – | – | – | 1 | |
| – | Clip – Cable | D10803A | 9 | 6 | 6 | 9 | |
| – | Grommet – Ignition Circuit Breaker Cable-Dash | T262 | 1 | 1 | 1 | 1 | |
| – | Grommet – Electric Switch to Gearbox Cable | D15592 | 1 | 1 | 1 | 1 | |

**NOTE A**

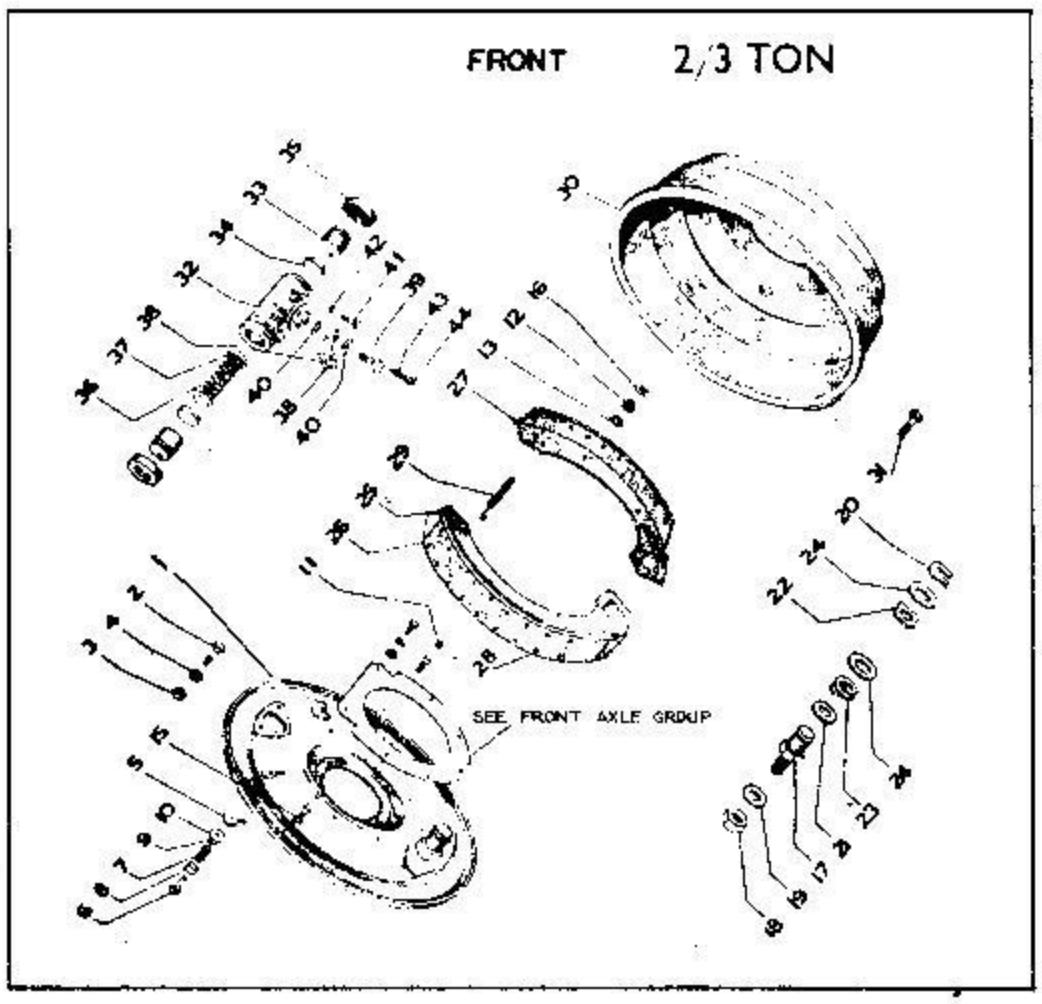
Used from:-

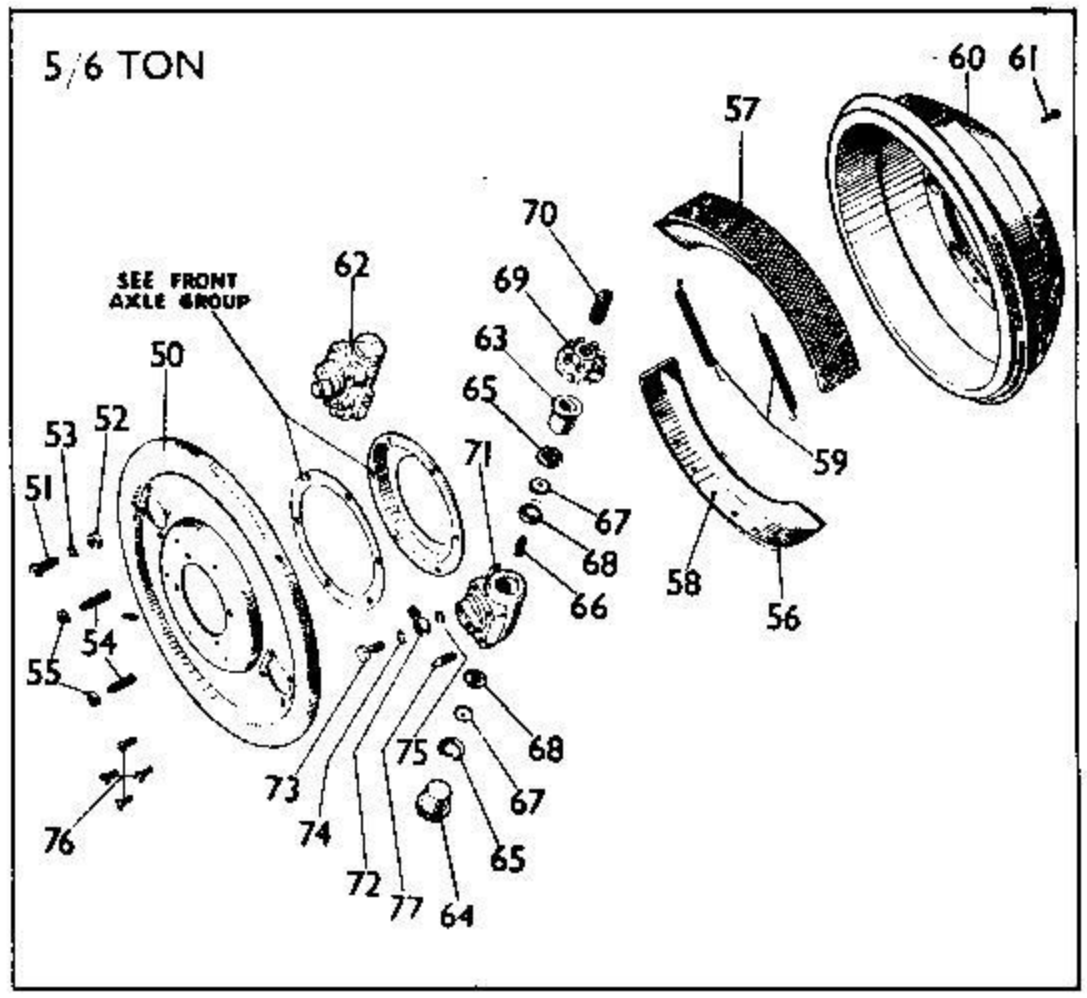
105P6/18547 86P6/5002 103P6/2524
105P6/6632 123/4528 125/10004 (Approximately)




| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED |
|---|---|---|---|
| – | Electric Shift Kit – Complete | D18770 | 1 |
| – | Assembly – Axle Shift Unit | D18030/2 | 1 |
| 1 | Housing Assembly – Axle Shift | D18030/15 | 1 |
| | COMPRISING:- | | |
| 2 | Switch – Automatic Complete | D18030/16 | 1 |
| 3 | Screw – Flat Head (Switch to Housing Inside) | D18030/20 | 1 |
| 4 | Nut – Elastic Stop (Switch Terminals Inside) | D18030/21 | 2 |
| 5 | Bush (Fibre) – Switch Terminal Hole in Housing | D18030/17 | 2 |
| 6 | Washer (Fibre) – Switch Terminal – Outside | D18030/18 | 2 |
| 7 | Nut (Brass) – Switch Terminal – Outside | D18030/11 | 4 |
| – | Washer (Brass) – Switch Terminal – Outside | D18030/19 | 2 |
| – | Bracket – Switch Assembly (Includes Bolt S775/4 – Nut S982/6 and Washer S1000/6 | D18030/8 | 1 |
| 8 | Assembly – Cover and Detent Spring | D18030/22 | 1 |
| 9 | Plug – Hub Bearing Oil (1/8" Pipe) | D18030/23 | 1 |
| 10 | Gasket – Shift Housing Cover | D18030/24 | 1 |
| 11 | Screw – Shift Housing Cover to Housing | S813/10 | 6 |
| – | Washer – Shift Housing Cover to Housing Screw | S1000/2 | 6 |
| 12 | Bearing – With Snap Ring | D18030/26 | 1 |
| 13 | Lock Nut – Bearing | D18030/29 | 1 |
| 14 | Gasket – Bearing Cover | D18030/28 | 1 |
| 15 | Cover – Bearing | D18030/27 | 1 |
| 16 | Screw – Bearing Cover to Housing | S813/10 | 3 |
| – | Washer (Copper) – Bearing Cover to Housing Screw | D18030/25 | 3 |
| – | Assembly – Electric Motor and Cover | D18030/30 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED |
|---|---|---|---|
| 17 | Motor – Electric | D18030/31 | 1 |
| 18 | Cover – Motor Support and Gasket | D18030/32 | 1 |
| 19 | Gasket – Motor Support Cover | D18030/33 | 1 |
| 20 | Grommet – Electric Motor | D18030/35 | 1 |
| 21 | Stop Nut – Electric (Motor to Cover) | D18030/34 | 2 |
| 22 | Screw – Motor Cover to Housing | S813/10 | 3 |
| – | Washer – Motor Cover to Housing Screw | S1000/2 | 3 |
| – | Nut – Elastic Stop (Motor to Cover) | D18030/34 | 2 |
| 23 | Clip – Motor Cover Cable | D18030/7 | 1 |
| 24 | Assembly – Drive Screw (New) | D18030/36 | 1 |
| 25 | Assembly – Shift Fork Actuating Lever | D18030/37 | 1 |
| 26 | Assembly – Spring Winding Lever | D18030/38 | 1 |
| 27 | Assembly – Fork Actuating with Spring | D18030/39 | 1 |
| 28 | Spring – Torsion | D18030/40 | 1 |
| 29 | Assembly – Main Cable – Comprising:- | D18030/4 | 1 |
| – | – Plug and Cable (3-Way) | D18030/41 | 1 |
| 30 | – Circuit Breaker | D18030/13 | 1 |
| – | – Wiring Assembly (Axle End) 120" | D18030/42 | 1 |
| – | – Cable (Circuit Breaker/Regulator 43") | D18030/12 | 1 |
| – | – Change Switch | D18030/3 | 1 |
| – | Assembly – Main Cable (Less Circuit Breaker and Change Switch) | D18030/56 | 1 |
| – | Assembly – Cable-Adaptor/Earth | D18331 | 1 |
| – | Terminal – Wiring (Axle End) | D18331/1 | 2 |
| – | Plate – Instruction | D18030/5 | 1 |
| – | Rivet – Instruction Plate | D18030/6 | 6 |




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 86P6 103P6 105P6 | 103 105 123 125 | 124A 124AP6 | |
| – | Brake – Assembly R.H. | D15380 | 1 | – | – | – | |
| – | Brake – Assembly R.H. | D16220 | – | 1 | 1 | 1 | |
| – | Brake – Assembly L.H. | D15381 | 1 | – | – | – | |
| – | Brake – Assembly L.H. | D16221 | – | 1 | 1 | 1 | |
| 1 | Support – Brake Assembly R.H. | D12885 | 1 | – | – | – | |
| 50 | Support – Brake Assembly R.H. | D16220/1 | – | 1 | 1 | 1 | |
| 1 | Support – Brake Assembly L.H. | D12885 | 1 | – | – | – | |
| 50 | Support – Brake Assembly L.H. | D16221/1 | – | 1 | 1 | 1 | |
| 2 | Bolt – Brake Support | S680/92 | 8 | – | – | – | |
| 51 | Bolt – Brake Support | D16217/9 | – | 8 | 8 | 8 | |
| 3 | Nut – Brake Support Bolt | S981/8 | 8 | – | – | – | |
| 52 | Nut – Brake Support Bolt | S981/9 | – | 8 | 8 | 8 | |
| 4 | Washer – Brake Support Bolt | S1001/8 | 8 | – | – | – | |
| 53 | Washer – Brake Support Bolt | S1000/9 | – | 8 | 8 | 8 | |
| 5 | Cam – Brake Adjusting | D10867 | 4 | – | – | – | |
| 6 | Bolt – Brake Adjusting Cam | D3201 | 4 | – | – | – | |
| 7 | Spring – Brake Adjusting Cam | D4134 | 4 | – | – | – | |
| 8 | Cover – Brake Adjusting Cam Spring | D3202 | 4 | – | – | – | |
| 9 | Washer – Brake Adjusting Cam | D4287 | 4 | – | – | – | |
| 10 | Washer – Brake Adjusting Cam Friction | D3200 | 4 | – | – | – | |
| 11 | Steady Pin – Brake Shoe | D13074 | 4 | – | – | – | |
| 54 | Steady Pin – Brake Shoe | D16220/6 | – | 4 | 4 | 4 | |
| 12 | Spring – Brake Shoe Steady Pin | D13685 | 4 | – | – | – | |
| 13 | Washer – Brake Shoe Steady Pin Spring | D13684 | 4 | – | – | – | |
| 55 | Nut – Brake Shoe Steady Pin | D16220/7 | – | 4 | 4 | 4 | |
| 16 | Circlip – Brake Shoe Steady Pin | D13683 | 4 | – | – | – | |
| 17 | Anchor Pin – Brake Shoe | D13075 | 2 | – | – | – | |
| 18 | Nut – Brake Shoe Anchor Pin | S994/48 | 2 | – | – | – | |
| 19 | Washer – Brake Shoe Anchor Pin | S997/20 | 2 | – | – | – | |
| 20 | Circlip – Brake Shoe Anchor Pin | D10870 | 2 | – | – | – | |
| 22 | Washer – Brake Shoe Anchor Pin Abutment | D13682 | 2 | – | – | – | |
| 23 | Washer – Brake Shoe Anchor Pin Thackeray | S1002/20 | 2 | – | – | – | |
| 24 | Washer – Brake Shoe Retaining Plain (Thin) | S997/22 | 2 | – | – | – | |
| 24 | Washer – Brake Shoe Retaining Plain | S997/26 | 4 | – | – | – | |
| 25 | Shoe – Brake Assembly Front Right | D13435 | 1 | – | – | – | |
| 25 | Shoe – Brake Assembly Front Left | D13437 | 1 | – | – | – | |
| 56 | Shoe – Brake Assembly | D16220/2 | – | 4 | 4 | 4 | |

## BRAKES—FRONT (Contd.) SUPPORTS, SHOES, DRUMS AND "LOCKHEED" CYLINDERS

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 64 | 86P6 103P6 105P6 | 103 105 123 125 | 124A 124AP6 |
| 26 | Lining – Brake Shoe | D13071 | 4 | – | – | – |
| 57 | Lining – Brake Shoe | D16220/3 | – | 4 | 4 | 4 |
| 27 | Shoe – Brake Assembly Rear Right | D13436 | 1 | – | – | – |
| 27 | Shoe – Brake Assembly Rear Left | D13438 | 1 | – | – | – |
| 28 | Rivet – Brake Shoe Lining | S1130/3 | 80 | – | – | – |
| 58 | Rivet – Brake Shoe Lining | S1130/6 | – | 64 | 64 | 64 |
| 29 | Spring – Brake Shoe Pull-off | D3213 | 2 | – | – | – |
| 59 | Spring – Brake Shoe Pull-off | D16220/5 | – | 4 | 4 | 4 |
| 30 | Drum – Brake | D16216/5 | 2 | – | – | – |
| 60 | Drum – Brake (See Note A) | D16217/8 | – | 2 | 2 | – |
| 60 | Drum – Brake (See Note B) | D17986/5 | – | 2 | 2 | 2 |
| – | Screw – Brake Drum Set | S680/93 | 4 | – | – | – |
| 61 | Screw – Brake Drum Set | S625/2½ | – | 4 | 4 | 4 |
| 32 | Cylinder – Wheel Assembly | D15382 | 2 | – | – | – |
| 62 | Cylinder – Wheel Assembly Upper and Lower | D16220/8 | – | 4 | 4 | 4 |
| 33 | Piston – Wheel Cylinder | D13066 | 4 | – | – | – |
| 63 | Piston – Wheel Cylinder | D16220/11 | – | 4 | 4 | 4 |
| 64 | Piston – Wheel Cylinder (Shouldered) and Dust Cover Assembly | D16220/12 | – | 4 | 4 | 4 |
| 34 | Cup – Wheel Cylinder Piston | 77526 | 4 | – | – | – |
| 65 | Cup – Wheel Cylinder Piston | 77526 | – | 8 | 8 | 8 |
| 35 | Boot – Wheel Cylinder | D13067 | 4 | – | – | – |
| 36 | Spring – Wheel Cylinder Piston | D3216 | 2 | – | – | – |
| 66 | Spring – Wheel Cylinder Piston | D16220/17 | – | 4 | 4 | 4 |
| 37 | Spring – Wheel Cylinder Piston Cup Crown | D15429 | 4 | – | – | – |
| 67 | Spring – Wheel Cylinder Piston Cup Crown | D16220/10 | – | 8 | 8 | 8 |
| 68 | Filler – Wheel Cylinder Piston Cup | D16220/18 | – | 8 | 8 | 8 |
| 69 | Adjuster – Wheel Cylinder | D16220/13 | – | 4 | 4 | 4 |
| 70 | Screw – Wheel Cylinder Adjuster | D16220/14 | – | 4 | 4 | 4 |
| 71 | Spring – Wheel Cylinder Adjuster Clicker | D16220/16 | – | 4 | 4 | 4 |
| – | Screw – Wheel Cylinder Adjuster Clicker Spring | D16220/19 | – | 4 | 4 | 4 |
| 38 | Connection – Wheel Cylinder Hose | D13079 | 2 | – | – | – |
| 39 | Bolt – Wheel Cylinder Hose Connection | D13078 | 2 | – | – | – |
| 40 | Gasket – Wheel Cylinder Hose Connection Bolt | T1386 | 2 | – | – | – |
| 40 | Gasket – Wheel Cylinder Hose Connection Bolt | T1329 | 2 | – | – | – |
| 72 | Connection – Wheel Cylinder Link Tube | D13077 | – | 2 | 2 | 2 |
| 73 | Bolt – Wheel Cylinder Link Tube Connection | D13078 | – | 2 | 2 | 2 |
| 74 | Gasket – Wheel Cylinder Link Tube Connection Bolt | T1386 | – | 2 | 2 | 2 |
| 75 | Gasket – Wheel Cylinder Link Tube Connection Bolt | T1329 | – | 2 | 2 | 2 |
| 41 | Screw – Wheel Cylinder Set | D13082 | 4 | – | – | – |
| 76 | Screw – Wheel Cylinder Set | D16220/9 | – | 16 | 16 | 16 |
| 42 | Washer – Wheel Cylinder Set Screw | S1000/6H | 4 | – | – | – |
| – | Washer – Wheel Cylinder Set Screw | S1000/7H | – | 16 | 16 | 16 |
| 77 | Screw – Wheel Cylinder Bleeder | D13090 | – | 2 | 2 | 2 |
| – | Gasket – Wheel Cylinder Hose | D15425 | – | 2 | 2 | 2 |
| – | Tube – Wheel Cylinder Link | D16590 | – | 2 | 2 | 2 |
| – | Nut – Wheel Cylinder Link Tube | D13093 | – | 4 | 4 | 4 |
| 77 | Screw – Wheel Cylinder Bleeder | D18015/48 | 2 | – | – | – |

**NOTE A**

Effective Up to following Chassis Numbers:-

86P6/5259 103P6/2589 105/19270

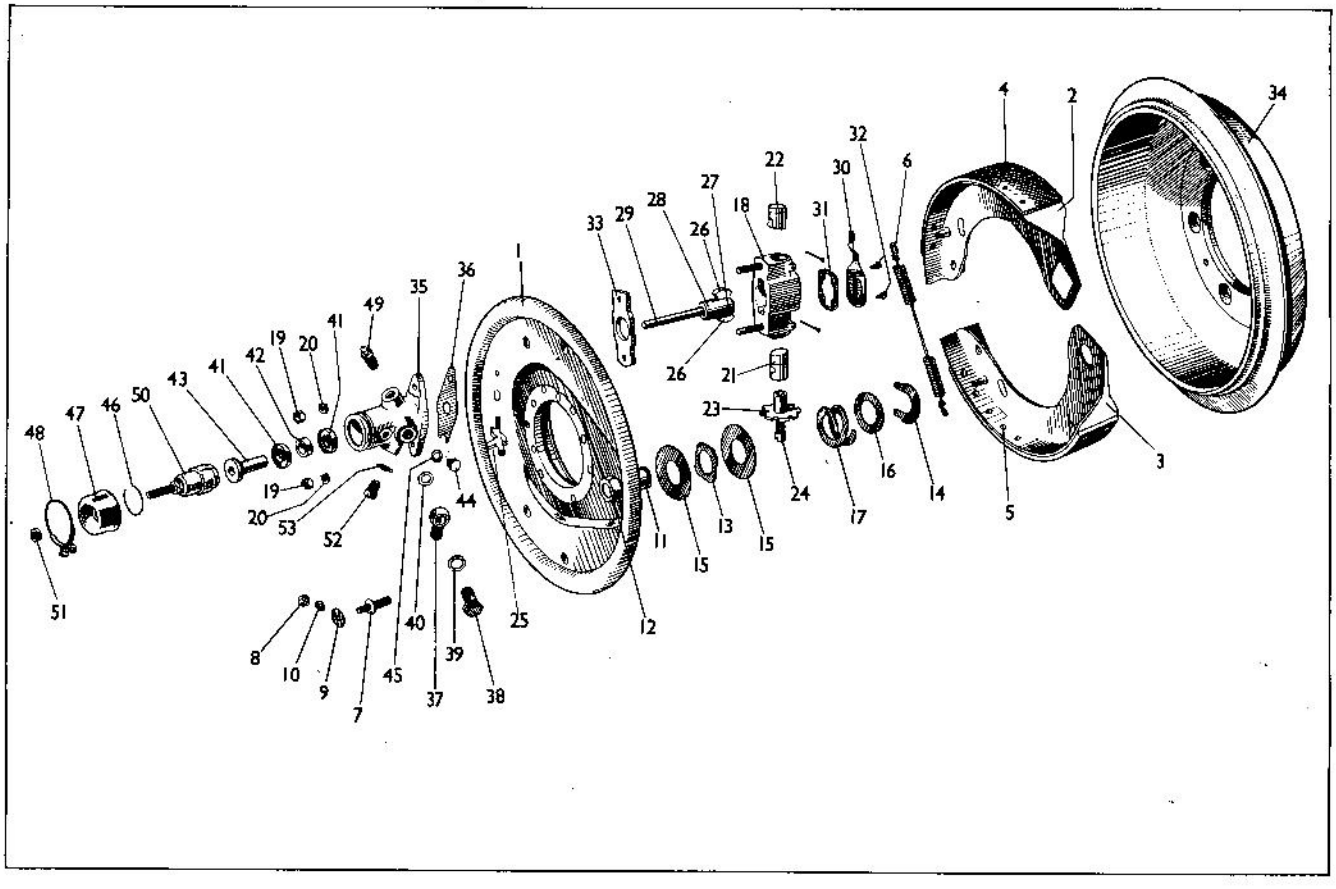
Not 105/19270 – 105/19272

**NOTE B**

Effective from and inclusive of following Chassis Numbers:-

105P6/8354 123/4747 125/11509

Also 105/19270 – 105/19272




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | Up to 64/23440 Except 64/23434 | From 64/23441 And 64/23434 |
| – | Brake – Assembly R.H. | D17086 | 1 | – |
| – | Brake – Assembly R.H. | D18015 | – | 1 |
| – | Brake – Assembly L.H. | D17087 | 1 | – |
| – | Brake – Assembly L.H. | D18016 | – | 1 |
| 1 | Support – Brake Assembly R.H. | D17086/1 | 1 | – |
| 1 | Support – Brake Assembly R.H. | D18015/1 | – | 1 |
| 1 | Support – Brake Assembly L.H. | D17087/1 | 1 | – |
| 1 | Support – Brake Assembly L.H. | D18016/1 | – | 1 |
| – | Bolt – Brake Support | D16218/68 | 12 | – |
| – | Bolt – Brake Support | D18019/68 | – | 12 |
| – | Nut – Brake Support Bolt | S981/8 | 12 | 12 |
| – | Washer – Brake Support Bolt | S1000/8 | 12 | 12 |
| 2 | Shoe – Brake Assembly Upper R.H. | D17086/2 | 1 | – |
| 2 | Shoe – Brake Assembly Upper L.H. | D17087/2 | 1 | – |
| 3 | Shoe – Brake Assembly Lower R.H. | D17086/3 | 1 | – |
| 3 | Shoe – Brake Assembly Lower L.H. | D17087/3 | 1 | – |
| 2 & 3 | Shoe – Brake Assembly Upper and Lower R.H. and L.H. | D18015/2 | – | 4 |
| 4 | Lining – Brake Shoe | D13073 | 4 | – |
| 4 | Lining – Brake Shoe | D18015/4 | – | 4 |
| 5 | Rivet – Brake Shoe Lining | S1130/6 | 80 | – |
| 5 | Rivet – Brake Shoe Lining | D18015/5 | – | 56 |
| 6 | Spring – Brake Shoe Return | D17086/6 | 2 | – |
| 6 | Spring – Brake Shoe Return | D18015/40 | – | 4 |
| 7 | Pin – Brake Shoe Steady | D17086/7 | 4 | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | Up to 64/23440 Except 64/23434 | From 64/23441 And 64/23434 |
| 7 | Pin – Brake Shoe Steady | D18015/41 | – | 4 |
| 8 | Nut – Brake Shoe Steady Pin | D17086/8 | 4 | – |
| 8 | Nut Brake Shoe Steady Pin | D18015/42 | – | 4 |
| – | Carrier Plate – Rear Brake Shoe | D18015/6 | – | 2 |
| – | Pin – Rear Brake Shoe Rocker | D18015/47 | – | 2 |
| 9 | Washer – Brake Shoe Steady Pin Nut | D17086/9 | 4 | – |
| 10 | Washer – Brake Shoe Steady Pin Nut Thackeray | D17086/10 | 4 | – |
| – | Pin – Brake Shoe Steady - Fixed | D17086/11 | 4 | – |
| – | Pin – Brake Shoe Steady - Adjustable | D17086/12 | 4 | – |
| – | Nut – Brake Shoe Adjustable Pin | D17086/13 | 4 | – |
| – | Shim – Brake Shoe Adjustable Pin .0052 | D17086/14 | * | – |
| – | Shim – Brake Shoe Adjustable Pin .010 | D17086/15 | * | – |
| – | Shim – Brake Shoe Adjustable Pin .020 | D17086/16 | * | – |
| – | Shim – Brake Shoe Adjustable Pin .032 | D17086/17 | * | – |
| 11 | Pin – Brake Shoe Anchor | D17086/21 | 2 | – |
| 12 | Nut – Brake Shoe Anchor Pin | S994/48 | 2 | – |
| – | Washer – Brake Shoe Anchor Pin Nut | S997/20 | 2 | – |
| 13 | Washer – Brake Shoe Abutment | D13682 | 2 | – |
| 14 | Circlip – Brake Shoe Anchor Pin | D17086/22 | 2 | – |
| 15 | Washer – Brake Shoe Anchor Pin | S997/26 | 4 | – |
| 16 | Washer – Brake Shoe Anchor Pin - Thin Plain | S997/22 | 2 | – |
| 17 | Washer – Brake Shoe Anchor Pin - Thackeray | S1002/20 | 2 | 2 |
| – | Expander – Brake Assembly | D17086/31 | 2 | – |
| – | Bisector – Brake Assembly | D18015/15 | – | 2 |
| 18 | Housing – Brake Expander | D17086/58 | 2 | – |
| 18 | Housing – Brake Bisector | D18015/16 | – | 2 |
| 19 | Nut – Brake Expander Housing Stud | D17086/8 | 4 | – |
| 20 | Washer – Brake Expander Housing Stud (Thackeray) | D17086/10 | 4 | – |
| – | Pin – Brake Bisector Stop | D18015/17 | – | 2 |
| 21 | Tappet – Brake Adjuster End | D17086/33 | 2 | – |
| 21 | Tappet – Brake Adjuster End | D18015/18 | – | 2 |
| 22 | Tappet – Brake Expander | D17086/32 | 2 | – |
| 22 | Tappet – Brake Expander | D18015/19 | – | 2 |
| – | Screw – Brake Self Tapping | D18015/20 | – | 2 |
| 23 | Adjuster – Brake Expander | D17086/34 | 2 | – |
| 24 | Stud – Brake Expander Adjuster | D17086/35 | 2 | – |
| – | Circlip – Brake Expander Adjuster | D17086/36 | 2 | – |
| – | Indicator – Brake Expander Adjuster | D17086/37 | 2 | – |
| 25 | Cover – Brake Expander Adjuster R.H. | D17086/18 | 1 | – |
| 25 | Cover – Brake Expander Adjuster L.H. | D17087/4 | 1 | – |
| – | Rivet – Brake Expander Adjuster Cover | D17086/19 | 2 | – |
| – | Washer – Brake Expander Adjuster Cover | D17086/20 | 2 | – |
| 26 | Segment – Brake Expander | D17086/38 | 4 | – |
| 26 | Segment – Brake Bisector | D18015/24 | – | 4 |
| – | Retainer – Brake Expander Segment | D17086/39 | 4 | – |
| – | Retainer – Brake Bisector Segment | D18015/26 | – | 4 |
| 27 | Pin – Brake Expander Segment | D17086/40 | 2 | – |
| 27 | Pin – Brake Bisector Segment | D18015/25 | – | 2 |
| – | Spring – Brake Bisector | D18015/27 | – | 2 |
| 28 | Fork End – Brake Expander and Pin | D17086/41 | 2 | – |
| 28 | Fork – Brake Bisector | D18015/22 | – | 2 |
| – | Assembly – Brake Bisector Fork | D18015/21 | – | 2 |
| 29 | Drawlink – Brake Expander | D17086/42 | 2 | – |
| – | Pin – Brake Bisector | D18015/23 | – | 2 |
| 30 | End Cover – Brake Expander with Catch | D17086/43 | 2 | – |
| 31 | Gasket – Brake Expander | D17086/44 | 2 | – |
| 32 | Screw – Brake Expander End Cover | D17086/45 | 4 | – |
| 33 | Plate – Brake Expander Packing | D17086/46 | 2 | – |
| – | Assembly – Brake Adjuster | D18015/7 | – | 2 |
| – | Housing – Brake Adjuster | D18015/8 | – | 2 |
| – | Cap – Brake Adjuster R.H. | D18015/9 | – | 2 |
| – | Cap – Brake Adjuster L.H. | D18015/10 | – | 2 |
| – | Screw – Brake Adjuster R.H. | D18015/11 | – | 2 |
| – | Screw – Brake Adjuster L.H. | D18015/12 | – | 2 |
| – | Assembly – Brake Adjuster Spring and Locating Plate | D18015/13 | – | 2 |
| – | Arm – Brake Adjuster Clicked | D18015/14 | – | 2 |
| – | Bolt – Brake Adjuster | D18015/43 | – | 8 |
| – | Plate – Brake Adjuster Bolt Lock | D18015/44 | – | 4 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | Up to 64/23440 Except 64/23434 | From 64/23441 And 64/23434 |
| 34 | Drum – Brake | | | |
| – | Bolt – Brake Drum } SEE NOTE | | | |
| – | Screw – Brake Drum | | | |
| – | Washer – Brake Drum Bolt | | | |
| 35 | Cylinder – Transverse R.H. | D17086/23 | 1 | – |
| 35 | Cylinder – Transverse L.H. | D17087/5 | 1 | – |
| 35 | Cylinder – Transverse R.H. and L.H. | D18015/28 | – | 2 |
| – | Body – Transverse Cylinder | D18015/29 | – | 2 |
| 36 | Plate – Transverse Cylinder Packing | D17086/47 | 2 | – |
| 37 | Connection – Transverse Cylinder | D13077 | 2 | – |
| 38 | Bolt – Transverse Cylinder Connection | D13078 | 2 | – |
| 39 | Gasket – Transverse Cylinder Connection | T1329 | 2 | – |
| 40 | Gasket – Transverse Cylinder Connection Bolt | T1386 | 2 | – |
| 41 | Cup – Transverse Cylinder | D13083 | 4 | – |
| 41 | Cup – Transverse Cylinder | D18015/35 | – | 2 |
| – | Filler – Transverse Cylinder Cup | D18015/36 | – | 2 |
| 42 | Distance Piece – Transverse Cylinder | D13084 | – | 2 |
| 43 | Piston – Transverse Cylinder | D17086/24 | 2 | – |
| 43 | Piston – Transverse Cylinder - Hydraulic | D18015/32 | – | 2 |
| 43 | Piston – Transverse Cylinder - Hand Brake | D18015/33 | – | 2 |
| 44 | Lock Pin – Transverse Cylinder Piston | D17086/25 | 4 | – |
| 46 | Circlip – Transverse Cylinder Piston | D18015/34 | – | 2 |
| 46 | Circlip – Transverse Cylinder Piston | D17086/27 | 2 | – |
| 45 | Washer – Transverse Cylinder Piston Lock Pin | D17086/26 | 4 | – |
| 47 | Boot – Transverse Cylinder | D17086/28 | 2 | – |
| 47 | Boot – Transverse Cylinder | D18015/31 | – | 2 |
| 48 | Clip – Transverse Cylinder Boot | D17086/29 | 2 | – |
| 49 | Bleeder Screw – Transverse Cylinder | D13090 | 2 | – |
| 49 | Bleeder Screw – Transverse Cylinder | D18015/48 | – | 2 |
| 50 | Lever – Transverse Cylinder Hand Brake | D17086/30 | 2 | – |
| 50 | Lever – Transverse Cylinder Handbrake | D18015/30 | – | 2 |
| – | Spring – Transverse Cylinder Piston | D18015/37 | – | 2 |
| – | Pin – Transverse Cylinder Piston | D18015/38 | – | 2 |
| – | Circlip – Transverse Cylinder Piston Pin | D18015/39 | – | 4 |
| 51 | Nut – Transverse Cylinder Lever | S994/49 | 2 | – |
| 52 | Plug – Transverse Cylinder | D13656 | 2 | – |
| 53 | Gasket – Transverse Cylinder Plug | T1329 | 2 | – |
| – | Bolt – Transverse Cylinder | D18015/46 | – | 8 |
| – | Washer – Transverse Cylinder Bolt | D18015/45 | – | 8 |

**NOTE.**

Up to Chassis 64/22666 Excluding 64/22604 to 64/22612

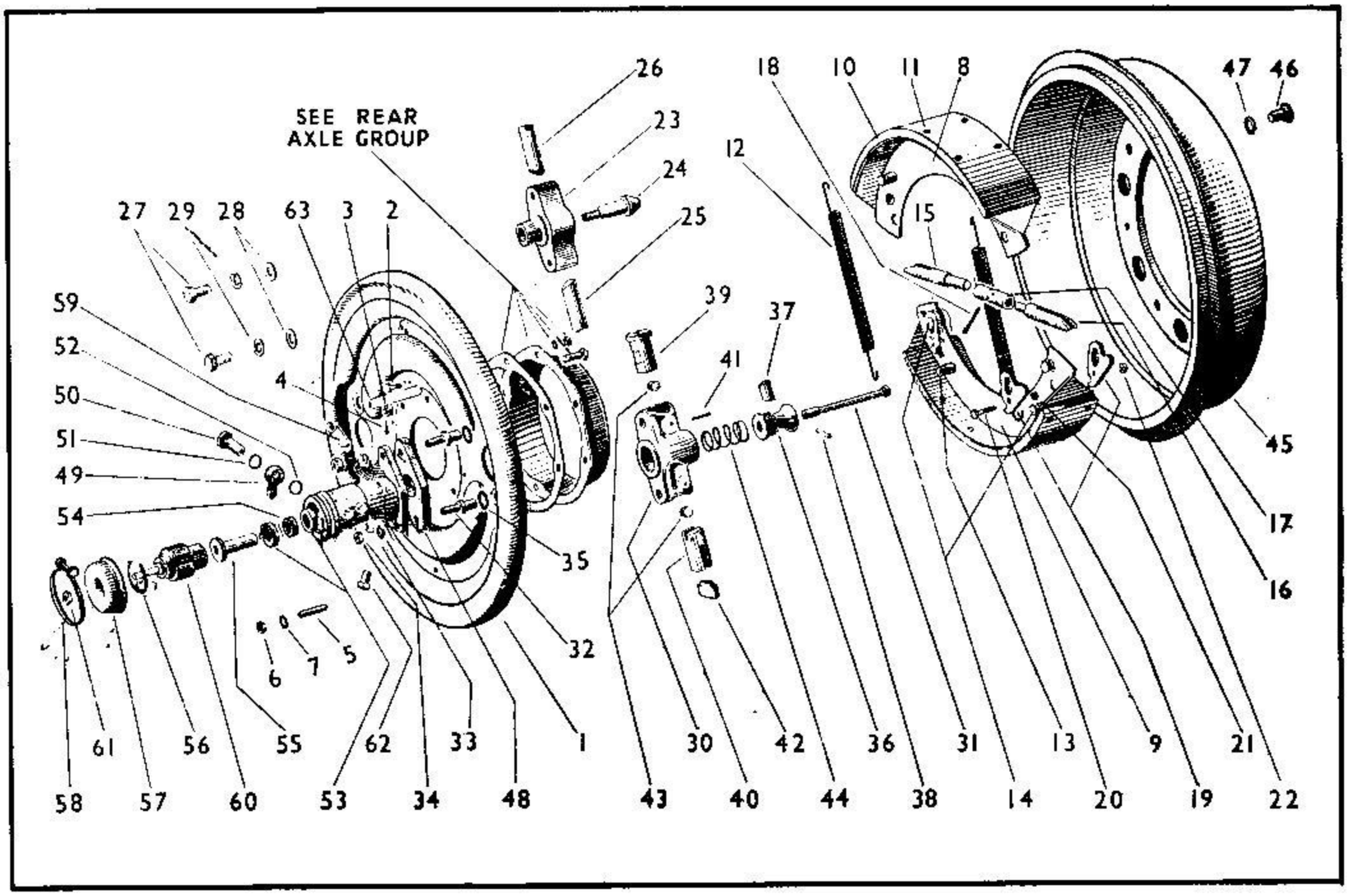
Use 2–D16218/66 – Brake Drum
6–D16218/67 – Brake Drum Bolt
6–S1000/7H – Brake Drum Bolt Washer

From Chassis 64/22667 Also 64/22647 to 64/22612

Use 2–D16218/78 – Brake Drum
6–D16218/79 – Brake Drum Screw

* As required.

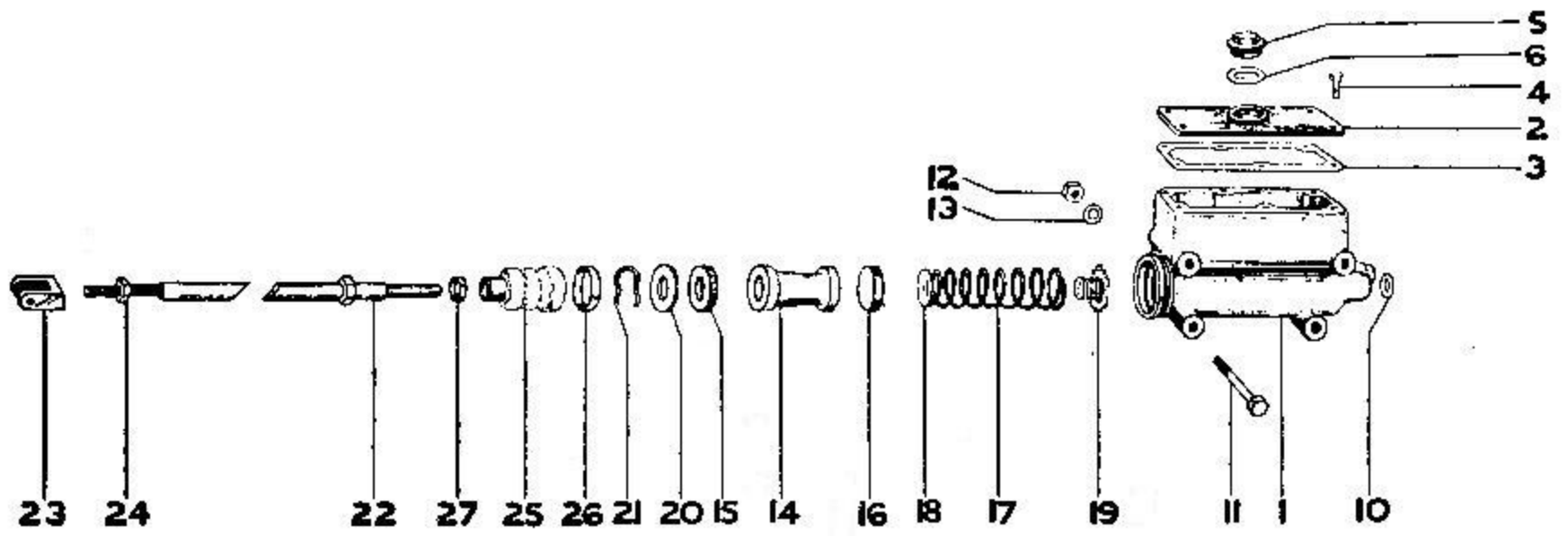
## SUPPORTS, SHOES, DRUMS AND "LOCKHEED" CYLINDERS




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 103 105 123 125 | 86P6 | 103P6 105P6 | 124A 124AP6 | |
| – | Brake – Assembly R.H. (2-Speed Axle) | D17077 | 1 | 1 | 1 | 1 | |
| – | Brake – Assembly L.H. (2-Speed Axle) | D17078 | 1 | 1 | 1 | 1 | |
| – | Brake – Assembly R.H. | D16222 | 1 | 1 | 1 | – | |
| – | Brake – Assembly L.H. | D16223 | 1 | 1 | 1 | – | |
| 1 | Support – Brake Assembly R.H. | D15386/1 | 1 | 1 | 1 | – | |
| – | Support – Brake Assembly R.H.(2-Speed Axle) | D17077/1 | 1 | 1 | 1 | 1 | |
| 1 | Support – Brake Assembly L.H. | D15387/1 | 1 | 1 | 1 | – | |
| – | Support – Brake Assembly L.H.(2-Speed Axle) | D17078/1 | 1 | 1 | 1 | 1 | |
| 2 | Bolt – Brake Support | S680/204 | 12 | 12 | 12 | – | |
| – | Bolt – Brake Support (2-Speed Axle). | D17076/196 | 12 | 12 | 12 | 12 | |
| 3 | Nut – Brake Support Bolt | S986/9 | 12 | 12 | 12 | – | |
| – | Nut – Brake Support Bolt (2-Speed Axle) | S981/9 | 12 | 12 | 12 | 12 | |
| 4 | Split Pin – Brake Support Bolt Nut | S1005/9 | 12 | 12 | 12 | 12 | |
| – | Washer – Brake Support Bolt Nut (2-Speed Axle) | S1000/9 | 12 | 12 | 12 | 12 | |
| 5 | Stud – Brake Support Shoe Stop | D15386/2 | 4 | 4 | 4 | 4 | |
| 6 | Nut – Brake Support Shoe Stop Stud. | S992/7 | 4 | 4 | 4 | 4 | |
| 7 | Washer – Brake Support Shoe Stop Stud. | S1001/7 | 4 | 4 | 4 | 4 | |
| 8 | Shoe – Brake Assembly Upper | D15386/3 | 2 | 2 | 2 | 2 | |
| 9 | Shoe – Brake Assembly Lower with Bell Cranks | D15386/7 | 2 | 2 | 2 | 2 | |
| 10 | Lining – Brake Shoe | D15386/4 | 4 | 4 | 4 | 4 | |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 103 105 123 125 | 86P6 | 103P6 105P6 | 124A 124AP6 |
| 11 | Rivet – Brake Shoe Lining | D15386/5 | 48 | 48 | 48 | 48 |
| 12 | Spring – Brake Shoe Return | D15386/18 | 4 | 4 | 4 | 4 |
| 13 | Post – Brake Shoe Return Spring | D15386/6 | 8 | 8 | 8 | 8 |
| 14 | Pivot Pin – Brake Shoe Bell Crank-Lower | D14747 | 4 | 4 | 4 | 4 |
| – | Push Rod – Brake Shoe Lower Assembly | D14748A | 2 | 2 | 2 | 2 |
| 16 | Fork End – Brake Shoe Push Rod (Plain) | D14750 | 2 | 2 | 2 | 2 |
| 17 | Sleeve – Brake Shoe Push Rod Assembly (Includes Fork End) | D17714 | 2 | 2 | 2 | 2 |
| 18 | Split Pin – Brake Shoe Push Rod Sleeve | S1005/55 | 2 | 2 | 2 | 2 |
| 19 | Bell Crank – Brake Shoe Lower | D14752 | 8 | 8 | 8 | 8 |
| 20 | Bolt – Brake Shoe Bell Crank | D15439 | 4 | 4 | 4 | 4 |
| 21 | Distance Piece – Brake Shoe Bell Crank | D14755 | 4 | 4 | 4 | 4 |
| 22 | Nut – Brake Shoe Bell Crank Bolt | D15440 | 4 | 4 | 4 | 4 |
| – | Adjuster – Brake Assembly | D14757 | 2 | 2 | 2 | 2 |
| 23 | Housing – Brake Adjuster | D14758 | 2 | 2 | 2 | 2 |
| 24 | Wedge or Cone – Brake Adjuster | D14760 | 2 | 2 | 2 | 2 |
| 25 | Tappet or Plunger – Brake Adjuster Lower Shoe | D14759 | 2 | 2 | 2 | 2 |
| 27 | Set Bolt – Brake Adjuster | D14762 | 4 | 4 | 4 | 4 |
| 28 | Plate – Brake Adjuster Set Bolt | D15519 | 4 | 4 | 4 | 4 |
| 29 | Washer – Brake Adjuster Set Bolt, | S1000/9H | 4 | 4 | 4 | 4 |
| – | Expander – Brake Assembly R.H. | D14763 | 1 | 1 | 1 | 1 |
| – | Expander – Brake Assembly L.H. | D14775 | 1 | 1 | 1 | 1 |
| 30 | Housing – Brake Expander R.H. | D14764 | 1 | 1 | 1 | 1 |
| 30 | Housing – Brake Expander L.H. | D15246 | 1 | 1 | 1 | 1 |
| 31 | Draw Link – Brake Expander | D14769 | 2 | 2 | 2 | 2 |
| 32 | Stud – Brake Expander Housing | D14778 | 4 | 4 | 4 | 4 |
| 33 | Washer – Brake Expander Housing Stud | S1000/7H | 4 | 4 | 4 | 4 |
| 34 | Nut – Brake Expander Housing Stud | S981/7 | 4 | 4 | 4 | 4 |
| 35 | Washer – Brake Expander Housing Stud | D14780 | 4 | 4 | 4 | 4 |
| – | Plunger – Brake Expander Assembly | D14765 | 2 | 2 | 2 | 2 |
| 36 | Plunger or Cone – Brake Expander | D14766 | 2 | 2 | 2 | 2 |
| 37 | Wedge – Brake Expander | D14767 | 2 | 2 | 2 | 2 |
| 38 | Mills Pin – Brake Expander Wedge | D14768 | 2 | 2 | 2 | 2 |
| 39 | Tappet – Brake Expander Upper Shoe R.H. | D14770 | 1 | 1 | 1 | 1 |
| 39 | Tappet – Brake Expander Lower Shoe R.H. | D14771 | 1 | 1 | 1 | 1 |
| 40 | Tappet – Brake Expander Upper Shoe L.H. | D14776 | 1 | 1 | 1 | 1 |
| 40 | Tappet – Brake Expander Lower Shoe L.H. | D14777 | 1 | 1 | 1 | 1 |
| 41 | Split Pin – Brake Expander Tappet Upper Shoe | S1005/28 | 2 | 2 | 2 | 2 |
| 42 | Contact Plate – Brake Expander Tappet Lower Shoe | D14772 | 2 | 2 | 2 | 2 |
| 43 | Roller – Brake Expander Tappet | D14773 | 4 | 4 | 4 | 4 |
| 44 | Spring – Brake Expander Plunger Return | D14774 | 2 | 2 | 2 | 2 |
| 45 | Drum – Brake | D14933/12 | 2 | 2 | 2 | 2 |
| – | Drum – Brake (2-Speed Axle) | D17076/160 | 2 | 2 | 2 | 2 |
| 46 | Bolt – Brake Drum | D10430 | 8 | 8 | 8 | 8 |
| – | Screw – Brake Drum (2-Speed Axle) | D17076/161 | 8 | 8 | 8 | 8 |
| 47 | Washer – Brake Drum Bolt | S1000/9H | 8 | 8 | 8 | 8 |
| – | Cylinder – Transverse R.H. | D18111 | 1 | 1 | 1 | 1 |
| – | Cylinder – Transverse L.H. | D18112 | 1 | 1 | 1 | 1 |
| 48 | Plate – Transverse Cylinder Packing | D14779 | 2 | 2 | 2 | 2 |
| 49 | Connection – Transverse Cylinder | D13077 | 2 | 2 | 2 | 2 |
| 50 | Bolt – Transverse Cylinder Connection | D13078 | 2 | 2 | 2 | 2 |
| 51 | Gasket – Transverse Cylinder Connection | T1329 | 2 | 2 | 2 | 2 |
| 52 | Gasket – Transverse Cylinder Connection Bolt | T1386 | 2 | 2 | 2 | 2 |
| 53 | Cup – Transverse Cylinder | D17052 | 4 | 4 | 4 | 4 |
| 54 | Distance Piece – Transverse Cylinder | D17050 | 2 | 2 | 2 | 2 |
| 55 | Piston – Transverse Cylinder | D17051 | 2 | 2 | 2 | 2 |
| – | Lock Pin – Transverse Cylinder Piston | D13087 | 2 | 2 | 2 | 2 |
| 56 | Circlip – Transverse Cylinder Piston | D13088 | 2 | 2 | 2 | 2 |
| 57 | Boot – Transverse Cylinder | D13089 | 2 | 2 | 2 | 2 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 103<br>105<br>123<br>125 | 86P6 | 103P6<br>105P6 | 124A<br>124AP6 | |
| 58 | Clip – Transverse Cylinder Boot..... | D14179 | 2 | 2 | 2 | 2 | |
| 59 | Bleeder Screw – Transverse Cylinder..... | D13090 | 2 | 2 | 2 | 2 | |
| 60 | Connecting Rod – Transverse Cylinder Hand Brake Assembly..... | D13672 | 2 | 2 | 2 | 2 | |
| 61 | Nut – Transverse Cylinder Connecting Rod..... | S994/49 | 2 | 2 | 2 | 2 | |
| 62 | Plug – Transverse Cylinder..... | D13656 | 2 | 2 | 2 | 2 | |
| – | Gasket – Transverse Cylinder Plug..... | T1329 | 2 | 2 | 2 | 2 | |




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 123 125 | 103P6 105P6 86P6 | 124A 124AP6 | |
| 1 | Cylinder — Master Assembly (Less Push Rod) (See Note A)..... | D16397/1 | 1 | 1 | 1 | 1 | |
| 1 | Cylinder — Master Assembly (Less Push Rod) (See Note B)..... | D18261/1 | 1 | — | — | — | |
| 2 | Cover — Master Cylinder..... | D10849 | 1 | 1 | 1 | 1 | |
| 3 | Gasket — Master Cylinder Cover..... | D10850 | 1 | 1 | 1 | 1 | |
| 4 | Screw — Master Cylinder Cover..... | D10851 | 6 | 6 | 6 | 6 | |
| — | Washer — Master Cylinder Cover Screw..... | S1000/4 | 6 | 6 | 6 | 6 | |
| 5 | Plug — Master Cylinder..... | D10852 | 1 | 1 | 1 | 1 | |
| 6 | Gasket — Master Cylinder Plug..... | D10853 | 1 | 1 | 1 | 1 | |
| — | Fitting — Master Cylinder Outlet..... | D16578/1 | 1 | 1 | 1 | 1 | |
| — | Plug — Master Cylinder Outlet Fitting.... | D13656 | 1 | 1 | 1 | 1 | |
| 10 | Gasket — Master Cylinder Outlet Fitting.... | T1329 | 2 | 2 | 2 | 2 | |
| 11 | Bolt — Master Cylinder Fixing..... | S536/14 | 4 | 4 | 4 | 4 | |
| 12 | Nut — Master Cylinder Fixing Bolt..... | S981/7 | 4 | 4 | 4 | 4 | |
| 13 | Washer — Master Cylinder Fixing Bolt..... | S1000/7 | 4 | 4 | 4 | 4 | |
| 14 | Piston — Master Cylinder (See Note A)..... | D16397/2 | 1 | 1 | 1 | 1 | |
| 14 | Piston — Master Cylinder (See Note B)..... | D18261/4 | 1 | — | — | — | |
| — | Washer — Master Cylinder Piston (See Note A)..... | D13816 | 1 | 1 | 1 | 1 | |
| — | Washer — Master Cylinder Piston (See Note B)..... | D18261/5 | 1 | — | — | — | |
| 15 | Cup — Master Cylinder Secondary (See Note A)..... | D13070 | 1 | 1 | 1 | 1 | |
| 15 | Cup — Master Cylinder Secondary (See Note B)..... | D18261/7 | 1 | — | — | — | |
| 16 | Cup — Master Cylinder Piston (See Note A)..... | T1315 | 1 | 1 | 1 | 1 | |
| 16 | Cup — Master Cylinder Piston (See Note B)..... | D18261/6 | 1 | — | — | — | |
| 17 | Spring — Master Cylinder Piston (See Note A)..... | D16397/3 | 1 | 1 | 1 | 1 | |
| 17 | Spring — Master Cylinder Piston (See Note B)..... | D18261/8 | 1 | — | — | — | |
| 18 | Retainer — Master Cylinder Piston Spring (See Note A)..... | T1317 | 1 | 1 | 1 | 1 | |
| 18 | Retainer — Master Cylinder Piston Spring (See Note B)..... | D18261/9 | 1 | — | — | — | |
| 19 | Valve — Master Cylinder (See Note A)..... | T1331 | 1 | 1 | 1 | 1 | |

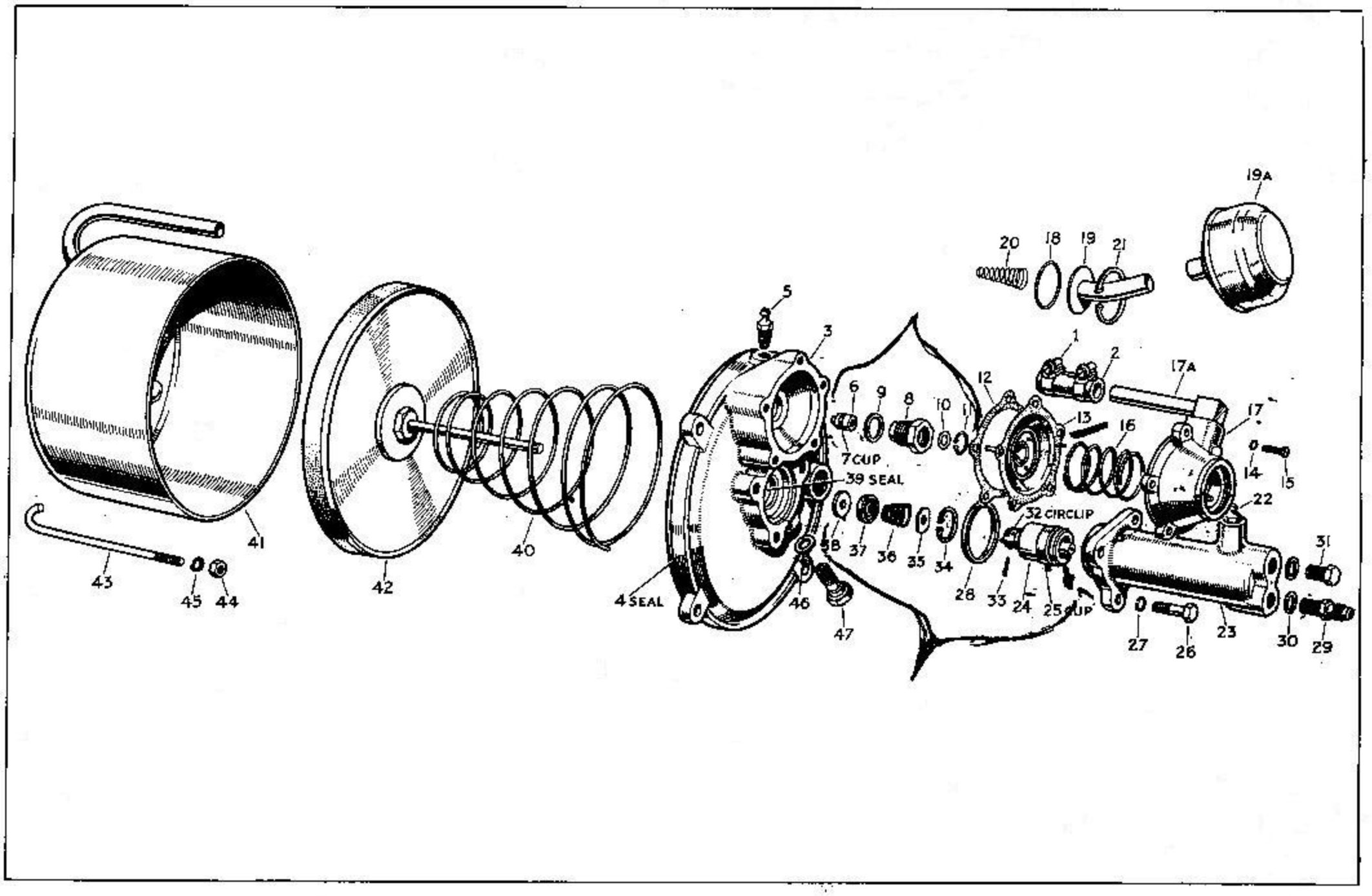
| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 123 125 | 103P6 105P6 86P6 | 124A 124AP6 | |
| 19 | Valve – Master Cylinder (See Note B) | D18261/2 | 1 | – | – | – | |
| 20 | Stop – Master Cylinder Piston (See Note A) | T1318 | 1 | 1 | 1 | 1 | |
| 20 | Circlip – Master Cylinder Piston (See Note B) | D18261/10 | 1 | – | – | – | |
| 21 | Retainer – Master Cylinder Piston Stop (See Note A) | T1319 | 1 | 1 | 1 | 1 | |
| 21 | Retainer – Master Cylinder Piston Stop (See Note B) | D18261/11 | 1 | – | – | – | |
| 22 | Push Rod – Master Cylinder (See Note A) | D16481 | 1 | 1 | 1 | 1 | |
| 22 | Push Rod – Master Cylinder (See Note B) | D18262 | 1 | – | – | – | |
| 23 | End – Master Cylinder Push Rod | D10848 | 1 | 1 | 1 | 1 | |
| 24 | Nut – Master Cylinder Push Rod End | D15254 | 1 | 1 | 1 | 1 | |
| – | Bolt – Master Cylinder Push Rod End | S680/73 | 1 | 1 | 1 | 1 | |
| – | Nut – Master Cylinder Push Rod End | S981/8 | 1 | 1 | 1 | 1 | |
| – | Split Pin – Master Cylinder Push Rod End | S1005/8 | 1 | 1 | 1 | 1 | |
| 25 | Boot – Master Cylinder | T1322 | 1 | 1 | 1 | 1 | |
| 26 | Strap – Master Cylinder Boot (Large) | T1323 | 1 | 1 | 1 | 1 | |
| 27 | Strap – Master Cylinder Boot (Small) | T1324 | 1 | 1 | 1 | 1 | |
| – | Bleeder Screw – Master Cylinder | D16397/4 | 1 | 1 | 1 | 1 | |
| – | Package – Master Cylinder Service (See Note A) | LP12/16 | 1 | 1 | 1 | 1 | |
| | COMPRISES:- | | | | | | |
| – | Cup – Master Cylinder Secondary | D13070 | | | | | |
| – | Cup – Master Cylinder Piston | T1315 | | | | | |
| – | Valve – Master Cylinder | T1331 | | | | | |
| – | Boot – Master Cylinder | T1322 | | | | | |
| – | Package – Master Cylinder Service (See Note B) | LP12/20 | | | | | |
| | COMPRISES:- | | | | | | |
| – | Cup – Master Cylinder Secondary | D18261/7 | 1 | – | – | – | |
| – | Cup – Master Cylinder Piston | D18261/6 | 1 | – | – | – | |
| – | Valve – Master Cylinder | D18261/2 | 1 | – | – | – | |
| – | Boot – Master Cylinder | T1322 | 1 | – | – | – | |

**NOTE A**

Effective up to the following Chassis Numbers:-
64/23440 Except 64/23434

**NOTE B**

Effective from the following Chassis Numbers:-
64/23441 And 64/23434

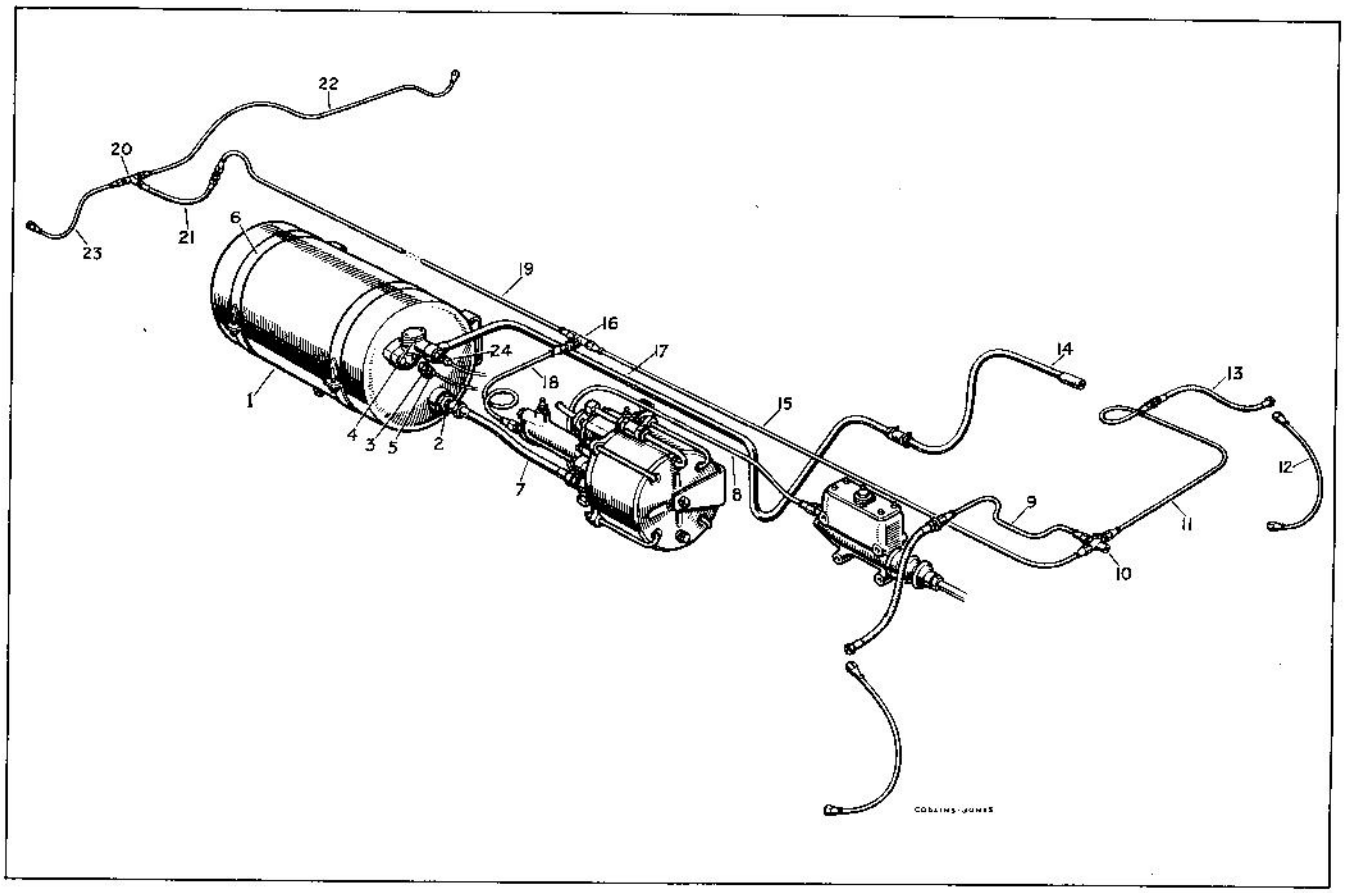



| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 86P6 | 103 103P6 123 | 105 105P6 125 | 124A 124AP6 |
| – | Assembly – Vacuum Cylinder..... | D16578A | 1 | 1 | 1 | 1 |
| 1 | Clip – Vacuum Cylinder Air Hose..... | D16578/81 | 2 | 2 | 2 | 2 |
| 2 | Hose – Vacuum Cylinder..... | D16578/80 | 1 | 1 | 1 | 1 |
| 3 | Assembly – Vacuum Cylinder End Cover..... | D16578/88 | 1 | 1 | 1 | 1 |
| 3 | Cover – Vacuum Cylinder End..... | D16578/4 | 1 | 1 | 1 | 1 |
| 4 | Sealing Ring – Vacuum Cylinder End Cover..... | D16578/12 | 1 | 1 | 1 | 1 |
| 5 | Bleeder Screw – Vacuum Cylinder..... | D13090 | 1 | 1 | 1 | 1 |
| – | Union – Vacuum Cylinder Cover..... | D16280 | 1 | 1 | 1 | 1 |
| – | Washer – Vacuum Cylinder Cover..... | D17614 | 1 | 1 | 1 | 1 |
| | AIR VALVE ASSEMBLY | | | | | |
| 6 | Piston – Vacuum Cylinder Air Valve..... | D16578/6 | 1 | 1 | 1 | 1 |
| 7 | Seal – Vacuum Cylinder Air Piston..... | D16578/85 | 2 | 2 | 2 | 2 |
| 8 | Body – Vacuum Cylinder Air Valve..... | D16578/5 | 1 | 1 | 1 | 1 |
| 9 | Gasket – Vacuum Cylinder Valve Body Piston..... | D16578/16 | 1 | 1 | 1 | 1 |
| 10 | Washer – Vacuum Cylinder Air Piston..... | D16578/11 | 1 | 1 | 1 | 1 |
| 11 | Circlip – Vacuum Cylinder Air Valve Piston Body..... | D16578/13 | 1 | 1 | 1 | 1 |
| 12 | Gasket – Vacuum Cylinder Air Valve Cover..... | D16578/59 | 1 | 1 | 1 | 1 |
| 13 | Diaphragm – Vacuum Cylinder Air Valve..... | D16578/40 | 1 | 1 | 1 | 1 |
| 14 | Spring Washer – Vacuum Cylinder Air Diaphragm | S1000/2 | 5 | 5 | 5 | 5 |
| 15 | Screw – Vacuum Cylinder Air Diaphragm | D16578/79 | 5 | 5 | 5 | 5 |
| 16 | Springs – Vacuum Cylinder Air Valve..... | D16578/75 | 1 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 86P6 | 103 103P6 123 | 105 105P6 125 | 124A 124AP6 | |
| 17 | Cover and Pipe – Vacuum Cylinder Air Valve Assembly (Use Components)..... | D16578/53 | 1 | 1 | 1 | 1 | |
| 17A | Pipe – Vacuum Cylinder Air..... | D16578/54 | 1 | 1 | 1 | 1 | |
| – | Cover – Vacuum Cylinder Air and Valve. | D16578/55 | 1 | 1 | 1 | 1 | |
| 18 | Sealing Ring – Vacuum Cylinder Air Valve ..... | D16578/69 | 1 | 1 | 1 | 1 | |
| 19 | Pipe Assembly – Vacuum Cylinder Air Inlet..... | D16578/57 | 1 | 1 | 1 | 1 | |
| 19A | Air Cleaner – Vacuum Cylinder..... | D16579 | 1 | 1 | 1 | 1 | |
| – | Bracket – Vacuum Cylinder Air Cleaner.... | D17306 | 1 | 1 | 1 | 1 | |
| – | Screw – Vacuum Cylinder Air Cleaner Bracket ..... | S693/35 | 2 | 2 | 2 | 2 | |
| – | Nut – Vacuum Cylinder Air Cleaner Bracket Elbow..... | S980/4 | 2 | 2 | 2 | 2 | |
| 20 | Spring – Vacuum Cylinder Air Valve ..... | D16578/70 | 1 | 1 | 1 | 1 | |
| 21 | Circlip – Vacuum Cylinder Air Pipe..... | D16578/71 | 1 | 1 | 1 | 1 | |
| | SLAVE CYLINDER | | | | | | |
| 22 | Bleeder Screw – Slave Cylinder..... | D13090 | 1 | 1 | 1 | 1 | |
| 23 | Body – Slave Cylinder..... | D16578/76 | 1 | 1 | 1 | 1 | |
| 24 | Piston Assembly – Slave Cylinder..... | D16578/17 | 1 | 1 | 1 | 1 | |
| – | Retainer – Slave Cylinder Ball ..... | D16578/18 | 1 | 1 | 1 | 1 | |
| – | Spring – Slave Cylinder Ball ..... | D16578/20 | 1 | 1 | 1 | 1 | |
| – | Ball – Slave Cylinder..... | D16578/24 | 1 | 1 | 1 | 1 | |
| – | Circlip – Slave Cylinder Ball Spring ..... | D16578/21 | 1 | 1 | 1 | 1 | |
| – | Plug – Slave Cylinder Ball Spring..... | D16578/22 | 1 | 1 | 1 | 1 | |
| – | Fork – Slave Cylinder Ball Spring ..... | D16578/23 | 1 | 1 | 1 | 1 | |
| 25 | Cup – Slave Cylinder Piston..... | D13083 | 1 | 1 | 1 | 1 | |
| 26 | Bolt – Slave Cylinder to End Cover..... | S536/5HT | 3 | 3 | 3 | 3 | |
| 27 | Spring Washer – Slave Cylinder to End Cover Bolt..... | S1000/6 | 3 | 3 | 3 | 3 | |
| 28 | Sealing Ring – Slave Cylinder to End Cover..... | D16578/77 | 1 | 1 | 1 | 1 | |
| 29 | Connection – Slave Cylinder..... | D16578/1 | 1 | 1 | 1 | 1 | |
| 30 | Gasket – Slave Cylinder Connection..... | T1329 | 2 | 2 | 2 | 2 | |
| 31 | Bolt – Slave Cylinder..... | D13656 | 1 | 1 | 1 | 1 | |
| | VACUUM CYLINDER AND PUSH ROD, CLAMP, BOLTS, ETC. | | | | | | |
| 32 | Circlip – Vacuum Cylinder Push Rod..... | D16578/74 | 1 | 1 | 1 | 1 | |
| 33 | Pin – Vacuum Cylinder Push Rod ..... | D16578/73 | 1 | 1 | 1 | 1 | |
| 34 | Circlip – Vacuum Cylinder Piston Stop.... | D16578/14 | 1 | 1 | 1 | 1 | |
| 35 | Washer – Vacuum Cylinder..... | D16578/11 | 1 | 1 | 1 | 1 | |
| 36 | Spring – Vacuum Cylinder Cover 'U' ..... | D16578/92 | 1 | 1 | 1 | 1 | |
| 37 | Cup – Vacuum Cylinder Cover 'U' ..... | D16578/9 | 1 | 1 | 1 | 1 | |
| 38 | Washer – Vacuum Cylinder Cover..... | D16578/8 | 1 | 1 | 1 | 1 | |
| 39 | Seal – Vacuum Cylinder Piston Rod Oil..... | D16578/7 | 1 | 1 | 1 | 1 | |
| 40 | Return Spring – Vacuum Cylinder..... | D16578/72 | 1 | 1 | 1 | 1 | |
| 41 | Shell – Vacuum Cylinder..... | D16578/64 | 1 | 1 | 1 | 1 | |
| 42 | Piston and Rod – Vacuum Cylinder Assembly..... | D16578/28 | 1 | 1 | 1 | 1 | |
| 43 | Bolt – Vacuum Cylinder Clamp..... | D16578/78 | 4 | 4 | 4 | 4 | |
| 44 | Bolt Nut – Vacuum Cylinder Clamp..... | S981/6 | 4 | 4 | 4 | 4 | |
| 45 | Washer – Vacuum Cylinder Clamp..... | S1000/6 | 4 | 4 | 4 | 4 | |
| 46 | Gasket – Vacuum Cylinder Plug..... | T1329 | 1 | 1 | 1 | 1 | |
| 47 | Plug – Vacuum Cylinder..... | D13656 | 1 | 1 | 1 | 1 | |
| – | Package – Vacuum Servo Piston ..... Consisting of:- | D16578/87 | 1 | 1 | 1 | 1 | |
| – | Felt – Vacuum Cylinder Piston Rod .... | D16578/29 | 1 | 1 | 1 | 1 | |
| – | Ring – Vacuum Cylinder Piston Packing..... | D16578/32 | 1 | 1 | 1 | 1 | |
| – | Packing – Vacuum Cylinder Piston..... | D16578/33 | 1 | 1 | 1 | 1 | |
| – | Seal – Vacuum Cylinder Piston ..... | D16578/39 | 1 | 1 | 1 | 1 | |
| – | Nut – Vacuum Cylinder Piston ..... | D16578/38 | 1 | 1 | 1 | 1 | |
| – | Push Rod – Vacuum Cylinder..... | D16578/25 | 1 | 1 | 1 | 1 | |
| – | Gasket – Vacuum Cylinder Plug..... | T1329 | 1 | 1 | 1 | 1 | |
| – | Plug – Vacuum Cylinder..... | D13656 | 1 | 1 | 1 | 1 | |
| – | Banjo Union – Vacuum Cylinder Cover..... | D13077 | 1 | 1 | 1 | 1 | |
| – | Bolt – Vacuum Cylinder Union..... | D13078 | 1 | 1 | 1 | 1 | |
| – | Gasket – Vacuum Cylinder Union ..... | T1386 | 1 | 1 | 1 | 1 | |
| – | Gasket – Vacuum Cylinder Union..... | T1329 | 1 | 1 | 1 | 1 | |

| Dwg. No. | DESCRIPTION | | PART No. | MODEL CODE AND NUMBER USED 86P6 | 103 103P6 123 | 105 105P6 125 | 124A 124AP6 |
|---|---|---|---|---|---|---|---|
| – | Package | – Vacuum Servo..... | D16578/86 | 1 | 1 | 1 | 1 |
| | | Consisting of:- | | | | | |
| – | Sealing Ring | – Vacuum Cylinder Cover..... | D16578/12 | 1 | 1 | 1 | 1 |
| – | Oil Seal | – Vacuum Cylinder..... | D16578/7 | 1 | 1 | 1 | 1 |
| – | Locking Pin | – Vacuum Cylinder Push Rod..... | D16578/73 | 1 | 1 | 1 | 1 |
| – | Circlip | – Vacuum Cylinder Push Rod..... | D16578/74 | 1 | 1 | 1 | 1 |
| – | Circlip | – Vacuum Cylinder Valve Piston Body..... | D16578/13 | 1 | 1 | 1 | 1 |
| – | Gasket | – Vacuum Cylinder Piston Body... | D16578/16 | 1 | 1 | 1 | 1 |
| – | Sealing Ring | – Vacuum Slave Cylinder..... | D16578/77 | 1 | 1 | 1 | 1 |
| – | Diaphragm | – Vacuum Cylinder Air..... | D16578/40 | 1 | 1 | 1 | 1 |
| – | Spring | – Vacuum Cylinder Cover..... | D16578/92 | 1 | 1 | 1 | 1 |
| – | Circlip | – Vacuum Cylinder Piston Stop.... | D16578/14 | 1 | 1 | 1 | 1 |
| – | Sealing Ring | – Vacuum Cylinder Air Valve..... | D16578/69 | 1 | 1 | 1 | 1 |
| – | Circlip | – Vacuum Cylinder Air Valve..... | D16578/71 | 1 | 1 | 1 | 1 |
| – | Gasket | – Vacuum Cylinder Air Valve..... | D16578/59 | 1 | 1 | 1 | 1 |
| – | Cup | – Vacuum Cylinder End Cover..... | D16578/9 | 1 | 1 | 1 | 1 |
| – | Circlip | – Vacuum Cylinder Ball Spring.... | D16578/21 | 1 | 1 | 1 | 1 |
| – | Cup | – Vacuum Cylinder Air Piston..... | D13083 | 1 | 1 | 1 | 1 |
| – | Seal | – Vacuum Cylinder Piston..... | D16578/85 | 2 | 2 | 2 | 2 |
| – | Valve Spring | – Vacuum Cylinder Piston..... | D16578/70 | 1 | 1 | 1 | 1 |
| – | Gasket | – Vacuum Cylinder Plug..... | T1329 | 1 | 1 | 1 | 1 |
| – | Valve Spring | – Vacuum Cylinder Ball..... | D16578/20 | 1 | 1 | 1 | 1 |
| | VACUUM UNIT ATTACHING PARTS | | | | | | |
| | NOTE C. | | | | | | |
| – | Bracket | – Vacuum Cylinder Front..... | D16611 | 1 | 1 | 1 | 1 |
| – | Bracket | – Vacuum Cylinder Rear..... | D16610 | 1 | 1 | 1 | 1 |
| – | Nut | – Vacuum Cylinder Mounting..... | S981/6 | 4 | 4 | 4 | 4 |
| – | Washer | – Vacuum Cylinder Mounting..... | S1000/6 | 4 | 4 | 4 | 4 |
| – | Bolt | – Vacuum Cylinder Bracket to Frame ..... | S537/4HT | 4 | 4 | 4 | 4 |
| – | Nut | – Vacuum Cylinder Bracket to Frame Bolt..... | S981/8 | 4 | 4 | 4 | 4 |
| | NOTE D. | | | | | | |
| – | Bracket | – Vacuum Cylinder Front..... | D18507 | 1 | – | – | – |
| – | Bracket | – Vacuum Cylinder Rear..... | D18508 | 1 | – | – | – |
| – | Bolt | – Vacuum Cylinder Bracket to Frame ..... | S535/3S | 4 | – | – | – |
| – | Nut | – Vacuum Cylinder Bracket to Frame Bolt..... | S981/6 | 4 | – | – | – |
| – | Washer | – Vacuum Cylinder Bracket to Frame Bolt..... | S1000/6 | 4 | – | – | – |

## VACUUM RESERVOIR AND TUBES




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED Diesel Only Except 124AP6 |
|---|---|---|---|
| | VACUUM RESERVOIR AND BRACKETS | | |
| – | Assembly – Vacuum Reservoir | D16227 | 1 |
| 1 | Body – Vacuum Reservoir | D16227/1 | 1 |
| 2 | Union – Vacuum Reservoir Outlet Pipe | D16227/7 | 1 |
| – | Nut – Vacuum Reservoir Outlet Pipe Union | D16227/8 | 1 |
| – | Nipple – Vacuum Reservoir Outlet Pipe Nut | D16227/9 | 1 |
| – | Washer – Vacuum Reservoir Outlet Pipe Nut | D16227/10 | 1 |
| 3 | Assembly – Vacuum Reservoir Gauge Pipe Union | D16227/11 | 1 |
| | COMPRISING:- | | |
| – | Union – Vacuum Reservoir Gauge Pipe | D16227/12 | 1 |
| – | Nut – Vacuum Reservoir Gauge Pipe Union | D16227/13 | 1 |
| – | Nipple – Vacuum Reservoir Gauge Pipe Union | D16227/14 | 1 |
| – | Washer – Vacuum Reservoir Gauge Pipe Nut | D16227/15 | 1 |
| 4 | Valve – Vacuum Reservoir Non-Return | D16227/2A | 1 |
| – | Gasket – Vacuum Reservoir Non-Return Valve | D16227/20 | 1 |
| – | Washer – Vacuum Reservoir Non-Return Valve | D16227/21 | 2 |
| – | Bolt – Vacuum Reservoir Non-Return Valve | D16227/22 | 2 |
| 5 | Fastener – Vacuum Reservoir Non-Return Valve Banjo (Vacuum Wiper Only) | D16227/23 | 1 |
| – | Fastener – Vacuum Reservoir Non-Return Valve Banjo (Undrilled) | D16227/27 | 1 |
| – | Banjo – Vacuum Reservoir Non-Return Valve | D16227/16 | 1 |
| – | Washer – Vacuum Reservoir Non-Return Valve Banjo | D16227/25 | 1 |
| – | Washer – Vacuum Reservoir Non-Return Valve Banjo | D16227/26 | 1 |
| – | Drain Plug – Vacuum Reservoir | D16227/24 | 1 |
| – | Washer – Vacuum Reservoir Drain Plug | D16227/17 | 1 |

## VACUUM RESERVOIR AND TUBES

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED Diesel Only Except 124AP6 |
|---|---|---|---|
| – | Plug – Vacuum Reservoir Rear | D16227/18 | 1 |
| – | Washer – Vacuum Reservoir Plug | D16227/10 | 1 |
| 6 | Bracket – Vacuum Reservoir Support (86P6 – 105P6) | D16612 | 2 |
| – | Bracket – Vacuum Reservoir Support (103P6) | D16613 | 2 |
| – | Nut – Vacuum Reservoir Support Strap | S981/7 | 2 |
| – | Washer – Vacuum Reservoir Support Strap | S1000/7 | 2 |
| – | Webbing – Vacuum Reservoir Support Strap | D11292 | 2 |
| – | Bolt – Vacuum Reservoir Bracket to Frame | S536/4 | 4 |
| – | Nut – Vacuum Reservoir Bracket to Frame | S981/7 | 4 |
| – | Washer – Vacuum Reservoir Bracket to Frame | S1000/7 | 4 |
| 7 | Pipe – Vacuum Cylinder to Reservoir - 103P6 only | D17794 | 1 |
| – | Pipe – Vacuum Cylinder to Reservoir 86P6 – 105P6 | D16584 | 1 |
| – | Nut – Vacuum Cylinder to Reservoir Pipe Cylinder End | D16581 | 1 |
| – | Nipple – Vacuum Cylinder to Reservoir Pipe Cylinder End | D16582 | 1 |
| – | Nut – Vacuum Cylinder to Reservoir Pipe–Reservoir End | D16227/8 | 1 |
| – | Nipple – Vacuum Cylinder to Reservoir Pipe–Reservoir End | D16227/9 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED 86P6 | 103P6 | 105P6 | 124AP6 | 124 |
|---|---|---|---|---|---|---|---|
| | VACUUM PIPES – EXHAUSTER TO RESERVOIR | | | | | | |
| 14 | Pipe Assembly – Exhauster/Rubber Hose Connection (Used with Exhauster D15059/784) | D17877 | 1 | 1 | 1 | – | – |
| – | Pipe Assembly – Exhauster/Hose Tee (Used with Exhauster D15059/786) | D17871 | – | – | – | 1 | – |
| – | Pipe – Sub Assembly | D17877 | – | – | – | 1 | – |
| – | Pipe Assembly – Exhauster/Rubber Hose Connection (Used with Exhauster D15059/1008) | D18366 | 1 | 1 | 1 | – | – |
| – | Pipe Assembly – Exhauster/Hose Tee (Used with Exhauster D15059/1008) | D18367 | – | – | – | 1 | – |
| – | Pipe – Sub Assembly | D18366 | – | – | – | 1 | – |
| – | Nut – Exhauster/Rubber Hose Pipe | D16347/34 | 1 | 1 | 1 | 1 | – |
| – | Nipple – Exhauster/Rubber Hose Pipe | D16347/35 | 1 | 1 | 1 | 1 | – |
| – | *Tee – Exhauster Hose Pipe Connecting | D17395 | – | – | – | 1 | – |
| – | *Pipe – Exhauster Hose Tee | D17402 | – | – | – | 1 | – |
| – | Clip – Pipe to Clutch Housing | D17510 | 2 | 2 | 2 | – | – |
| – | Hose – Exhauster Pipe Connecting | D16586 | 1 | 1 | 1 | – | – |
| – | Hose – Exhauster Pipe Connecting | D18048 | – | – | – | 1 | – |
| – | Clip – Exhauster Pipe Connecting Hose | D16587 | 2 | 2 | 2 | – | – |
| – | Clip – Exhauster Pipe Connecting Hose | D17682 | – | – | – | 2 | – |
| 17 | Pipe Assembly – Hose/Vacuum Reservoir | D17795 | – | 1 | – | – | – |
| – | Bracket – Vacuum Pipe to Frame | D17506 | 1 | 1 | 1 | – | – |
| – | Bolt – Vacuum Pipe/Frame Bracket | S536/4 | 1 | 1 | 1 | – | – |
| – | Nut – Vacuum Pipe/Frame Bracket Bolt | S981/7 | 1 | 1 | 1 | – | – |
| – | Washer – Vacuum Pipe/Frame Bracket Bolt | S1000/7 | 1 | 1 | 1 | – | – |
| – | Clip – Vacuum Pipe Bracket | D17552 | 1 | – | – | – | – |
| – | Bolt – Vacuum Pipe Bracket/Clip | S813/12S | 1 | – | – | – | – |
| – | Nut – Vacuum Pipe Bracket/Clip Bolt | S983/2 | 1 | – | – | – | – |
| – | Washer – Vacuum Pipe Bracket/Clip Bolt | S1000/2 | 1 | – | – | – | – |
| – | Bracket – Vacuum Pipe Hose/Reservoir | D17736 | 1 | – | – | – | – |
| – | Clip – Vacuum Reservoir Pipe Bracket | D17507 | 1 | 1 | 1 | – | – |
| – | Bolt – Vacuum Reservoir Pipe Bracket | S533/3 | 1 | 1 | 1 | – | – |
| – | Nut – Vacuum Reservoir Pipe Bracket | S981/4 | 1 | 1 | 1 | – | – |
| – | Washer – Vacuum Reservoir Pipe Bracket | S1000/4 | 1 | 1 | 1 | – | – |
| | BRAKE VACUUM GAUGE Etc. | | | | | | |
| – | Gauge – Vacuum | D17364/1 | 1 | 1 | 1 | 1 | 1 |
| – | Pipe – Reservoir to Hose | D17363 | 1 | 1 | 1 | 1 | 1 |
| – | Hose – Pipe to Gauge | D17560 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Gauge Pipe | D16599/7 | 2 | 2 | 2 | 2 | 2 |
| – | Nipple – Gauge Pipe | D16599/8 | 2 | 2 | 2 | 2 | 2 |
| – | Gasket – Gauge Pipe | D16599/9 | 2 | 2 | 2 | 2 | 2 |
| – | Pipe – Hose to Gauge | D17561 | 1 | 1 | 1 | 1 | 1 |
| – | Grommet – Gauge Pipe | T262B | 1 | 1 | 1 | 1 | 1 |
| – | Clip – Gauge Pipe Hose | D17819 | 2 | 2 | 2 | 2 | 2 |

* Also fitted on Vacuum Operated 2-Speed Axles – Diesel.

## VACUUM RESERVOIR AND TUBES

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED 103 105 | 123 | 125 | 124A |
|---|---|---|---|---|---|---|
| | **VACUUM PIPES – PETROL** | | | | | |
| – | Adaptor – Manifold | D16556 | 1 | 1 | 1 | 1 |
| – | Plug – Adaptor | D16555 | 1 | 1 | 1 | 1 |
| – | Elbow – Adaptor | 137421 | 1 | 1 | 1 | 1 |
| – | Pipe Assembly – Manifold/Non Return Valve 7" | D16583A | 1 | 1 | 1 | – |
| – | Nut – Manifold/Non Return Valve Pipe | D16581 | 1 | 1 | 1 | 1 |
| – | Nipple – Manifold/Non Return Valve Pipe | D16582 | 1 | 1 | 1 | 1 |
| – | Pipe Assembly – Manifold/Vacuum Control 37" | D18136 | – | – | – | 1 |
| – | Tee – Manifold/Vacuum Control Pipe * | D17394 | – | – | – | 1 |
| – | Pipe – Manifold/Vacuum Control Pipe * | D17402 | 1 | 1 | 1 | 1 |
| – | Hose – Manifold/Vacuum Control Pipe | D16586 | 1 | 1 | 1 | – |
| – | Hose – Manifold/Vacuum Control Pipe | D18048 | – | – | – | 1 |
| – | Clip – Manifold/Vacuum Control Pipe Hose | 870469 | 2 | 2 | 2 | – |
| – | Clip – Manifold/Vacuum Control Pipe Hose | D17682 | – | – | – | 2 |
| | **VACUUM NON RETURN VALVE** | | | | | |
| – | Assembly – | D17112 | 1 | 1 | 1 | – |
| – | Body – Vacuum Non Return Valve | D17112/1 | 1 | 1 | 1 | – |
| – | Connection – Vacuum Non Return Valve | D17112/2 | 1 | 1 | 1 | – |
| – | Screw – Vacuum Non Return Valve | D17112/3 | 4 | 4 | 4 | – |
| – | Gasket – Vacuum Non Return Valve | D17112/4 | 1 | 1 | 1 | – |
| – | Valve – Vacuum Non Return Valve | D17112/5 | 1 | 1 | 1 | – |
| – | Seal – Vacuum Non Return Valve | D17112/6 | 1 | 1 | 1 | – |
| – | Bracket – Non Return Valve (On Gearbox P.T.O. Cover) | D17506 | – | – | – | 1 |
| – | Clip – Vacuum Manifold Control Pipe | D17507 | – | – | – | 1 |
| – | Bolt – Non Return Valve Bracket | S533/3 | 2 | 2 | 2 | – |
| – | Bolt – Non Return Valve Bracket/Sub Frame | S533/2 | 2 | 2 | 2 | – |
| – | Nut – Non Return Valve Bracket Bolt | S981/4 | 4 | 4 | 4 | – |
| – | Washer – Non Return Valve Bracket Bolt | S1000/4 | 4 | 4 | 4 | – |

* Also fitted on Vacuum Control, 2-Speed Axles.

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED 103 105 | 123 | 125 | 124A |
|---|---|---|---|---|---|---|
| | **NON RETURN VALVE TO VACUUM CYLINDER** | | | | | |
| – | Pipe Assembly – 75" | D16583B | 1 | 1 | 1 | – |
| – | Nut – Pipe Assembly | D16581 | 1 | 1 | 1 | – |
| – | Nipple – Pipe Assembly | D16582 | 1 | 1 | 1 | – |
| – | Washer – Pipe Assembly | D17514 | 1 | 1 | 1 | – |
| – | Hose – Pipe/Non Return Valve | D16586 | 1 | 1 | 1 | – |
| – | Clip – Pipe/Non Return Valve Hose | D16587 | 2 | 2 | 2 | – |
| – | Union – Non Return Valve/Vacuum Cylinder | D16580 | 1 | 1 | 1 | – |
| – | Bracket – Vacuum Pipe/Frame | D17551 | 1 | 1 | 1 | – |
| – | Bolt – Vacuum Pipe Frame/Bracket | S535/3 | 1 | 1 | 1 | – |
| – | Nut – Vacuum Pipe/Frame Bracket Bolt | S981/6 | 1 | 1 | 1 | – |
| – | Washer – Vacuum Pipe/Frame Bracket Bolt | S1000/6 | 1 | 1 | 1 | – |
| – | Clip – Vacuum Pipe Bracket | D17552 | 1 | 1 | 1 | – |
| – | Bolt – Vacuum Pipe Bracket/Clip | S813/12S | 1 | 1 | 1 | – |
| – | Nut – Vacuum Pipe Bracket/Clip Bolt | S983/2 | 1 | 1 | 1 | – |
| – | Washer – Vacuum Pipe Bracket/Clip Bolt | S1000/2 | 1 | 1 | 1 | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 86P6 | 103P6 | 105P6 | 103 123 | 124A 124AP6 | 105 125 |
| 8 | MASTER CYLINDER TO TEE PIECE OR VACUUM CYLINDER R.H.D. | | | | | | | | |
| – | Tube Assembly – 35" | D16590/1 | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Tube Assembly – 11" | D16593/5 | 1 | – | – | – | – | – | – |
| – | Tube Assembly – 35" | D16590/1C | – | – | – | – | – | 1 | – |
| | MASTER CYLINDER TO TEE PIECE L.H.D. | | | | | | | | |
| – | Tube Assembly – 114" (See Note C) | D16593/2A | – | – | 1 | – | 1 | – | – |
| – | Tube Assembly – 70" (See Note D) | D16593/1A | – | – | 1 | – | 1 | – | – |
| – | Tube Assembly – 11" | D16593/5 | 1 | 1 | – | – | – | 1 | – |
| – | Tube Assembly – (Frame Connection to Frame Connection) 62" | D16589/1A | – | 1 | – | – | – | – | – |
| – | Tube Assembly – 114" (See Note C) | D16593/2 | – | – | – | 1 | – | – | 1 |
| – | Tube Assembly – 70" (See Note D) | D16593/1A | – | – | – | 1 | – | – | 1 |
| – | Tube Assembly – (Frame Connection/Tee Piece) 46" | D16590/6C | – | – | – | – | – | 1 | – |
| | FRAME CONNECTION TO VACUUM CYLINDER L.H.D. | | | | | | | | |
| – | Tube Assembly – 16" | D16590/8A | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Lock Nut – | D17948 | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Washer – | S1001/9 | – | 1 | 1 | 1 | 1 | – | 1 |
| – | 2-Way Connection | D17543 | – | 1 | 1 | 1 | 1 | 1 | 1 |
| 9 | 3-Way CONNECTION TO HOSE R.H. | | | | | | | | |
| – | Tube Assembly – 21" | D16590/4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Tube Assembly – 52" L.H.D. | D16590/3A | 1 | – | – | – | – | – | – |
| – | Lock Nut, Washer and Gasket (See Dwg. 10) | | | | | | | | |
| 10 | 3-Way CONNECTION FRONT. | D13501 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – 3-Way Connection | S655/3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Washer – 3-Way Connection | S1000/6 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Washer – 3-Way Connection | S997/6 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spacer – 3-Way Connection | D6127 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 11 | 3-Way CONNECTION TO HOSE L.H. | | | | | | | | |
| – | Tube Assembly – 52" | D16590/3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Tube Assembly – 21" L.H.D. | D16590/4A | 1 | – | – | – | – | – | – |
| – | Lock Nut – Tube/Front Hose R.H. and L.H. | D17948 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Washer – Lock Nut | S1001/9 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Gasket – Lock Nut | D15425 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 12 | Tube Assembly – Hose to Front Wheel Cylinder 16" | D16590 | – | 2 | 2 | 2 | 2 | 2 | 2 |
| 13 | Hose – Front Brake | D13497 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 14 | Vacuum Pipes – See Vacuum Reservoir | | | | | | | | |
| 15 | FRAME TEE TO 3-WAY CONNECTION | | | | | | | | |
| – | Pipe Assembly – 89" | D16590/10 | – | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Pipe Assembly – 62" | D16589/1 | 1 | – | – | – | – | – | – |
| 16 | Tee Connection – | D17542 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Tee Connection L.H.D. | D17542 | – | – | – | – | 2 | – | – |
| 17 | Vacuum Pipes – See Vacuum Reservoir | | | | | | | | |
| 18 | Tube Assembly – Vacuum Servo to Frame Tee 16" | D16590/8A | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Lock Nut – Vacuum Servo to Frame Tee Tube | D17948 | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Washer – Lock Nut | S1001/9 | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Gasket – | D15425 | – | 1 | 1 | 1 | 1 | – | 1 |
| 19 | FRAME TEE TO REAR HOSE | | | | | | | | |
| – | Tube Assembly – 35" | D16590/1A | – | – | – | – | – | 1 | – |
| – | Tube Assembly – 89" | D16590/10A | 1 | – | – | 1 | – | – | 1 |
| – | Tube Assembly – 46" | D16590/6A | – | – | 1 | – | 1 | – | – |
| – | Tube Assembly – 136" | D17759 | – | 1 | – | – | – | – | – |
| – | Lock Nut – Frame Tee | D17948 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Washer – Lock Nut | S1001/9 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Gasket – | D15425 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 20 | Tee – Rear Brake Hose (See Note A) | D13500 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Tee – Rear Brake Hose (See Note B) | D18254 | 1 | – | – | – | – | – | – |
| – | Bolt – Tee Connection/Axle Bracket | S536/6 | – | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Tee Connection/Axle Bracket (See Note A) | S536/5 | 1 | – | – | – | – | – | – |
| – | Bolt – Tee Connection/Axle Bracket (See Note B) | S533/5 | 1 | – | – | – | – | – | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 86P6 | 103P6 | 105P6 | 103<br>123 | 124A<br>124AP6 | 105<br>125 |
| – | Nut – Tee Connection/Axle Bracket Bolt | S981/7 | – | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Tee Connection/Axle Bracket Bolt | S981/4 | 1 | – | – | – | – | – | – |
| – | Washer – Tee Connection/Axle Bracket Bolt | S1000/7 | – | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Washer – Tee Connection/Axle Bracket Bolt | S1000/4 | 1 | – | – | – | – | – | – |
| – | Bolt – Rear Axle Tee Bracket | S536/3 | 1 | – | – | – | – | – | – |
| – | Washer – Rear Axle Tee Bracket | S1000/7 | 1 | – | – | – | – | – | – |
| 21 | Assembly – Rear Brake Hose 15" (See Note A) | D13496 | 1 | 1 | 1 | 1 | 1 | – | 1 |
| – | Assembly – Rear Brake Hose 17" | D13497 | – | – | – | – | – | 1 | – |
| – | Assembly – Rear Brake Hose 15" (See Note B) | D18253 | 1 | – | – | – | – | – | – |
| – | Gasket – Rear Brake Hose (See Note B) | D18256 | 1 | – | – | – | – | – | – |
| – | Bolt – Rear Brake Hose Bracket (R.Axle L.H.D.) | S535/5 | 1 | – | – | – | – | – | – |
| – | Washer – Rear Brake Hose Bracket Bolt L.H.D. | S1000/6 | 1 | – | – | – | – | – | – |
| 22 | HOSE TEE CONNECTION TO WHEEL CYLINDER – LEFT. | | | | | | | | |
| – | Tube Assembly – 46" | D16590/6D | – | – | – | – | – | – | 1 |
| – | Tube Assembly – 46" | D16590/6 | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Tube Assembly – R.H.D. 46" (See Note A) | D16593/4 | 1 | – | – | – | – | – | – |
| – | Tube Assembly – R.H.D. 46" (See Note B) | D18258 | 1 | – | – | – | – | – | – |
| – | Tube Assembly – L.H.D. 22" (See Note A) | D16593/4A | 1 | – | – | – | – | – | – |
| – | Tube Assembly – L.H.D. 22" (See Note B) | D18259 | 1 | – | – | – | – | – | – |
| 23 | HOSE TEE CONNECTION TO WHEEL CYLINDER – RIGHT. | | | | | | | | |
| – | Tube Assembly – 14" | D16590/5A | – | – | – | – | – | 1 | – |
| – | Tube Assembly – 14" | D16590/5 | – | 1 | 1 | 1 | 1 | – | 1 |
| – | Tube Assembly – R.H.D. 22" (See Note A) | D16593/3 | 1 | – | – | – | – | – | – |
| – | Tube Assembly – R.H.D. 22" (See Note B) | D18257 | 1 | – | – | – | – | – | – |
| – | Tube Assembly – L.H.D. 46" (See Note A) | D16593/3A | 1 | – | – | – | – | – | – |
| – | Tube Assembly – L.H.D. 46" (See Note B) | D18260 | 1 | – | – | – | – | – | – |
| 24 | SEE VACUUM RESERVOIR AND WINDSCREEN WIPER SECTIONS RESPECTIVELY. | | | | | | | | |
| | ACCESSORIES – CLIPS, NUTS ETC., NOT ALREADY ACCOUNTED FOR. | | | | | | | | |
| – | Nuts – Brake Tube (See Note A) | D13093 | 14 | 20 | 20 | 20 | 20 | 20 | 20 |
| – | Nuts – Brake Tube (See Note B) | D13093 | 10 | – | – | – | – | – | – |
| – | Nuts – Brake Tube (See Note B) | D18255 | 4 | – | – | – | – | – | – |
| – | Switch – Stop Light | T1330 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Clip – Brake Tube - Front X Member | D14429 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Screw – Brake Tube Clip | S693/2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Nut – Brake Tube Clip Screw | S980/4 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Washer – Brake Tube Clip Screw Nut | S1000/4 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Clip – Brake Tube/Centre Cross Member L.H.D. | D15660/2 | – | 1 | 2 | 2 | – | 2 | 2 |
| – | Screw – Brake Tube Clip L.H.D. | S813/125 | – | 1 | 2 | 2 | – | 2 | 2 |
| – | Nut – Brake Tube Clip Screw | S983/2 | – | 1 | 2 | 2 | – | 2 | 2 |
| – | Washer – Brake Tube Clip Screw L.H.D. | S1000/2 | – | 1 | 2 | 2 | – | 2 | 2 |
| – | Clip – Brake Tube - Rear Axle | D13555 | – | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Clip – Brake Tube to Frame R.H.D. (See Note C) | D10803A | 5 | 5 | 3 | 5 | 3 | 2 | 5 |
| – | Clip – Brake Tube to Frame L.H.D. | D10803A | 5 | 10 | 5 | 5 | 5 | 10 | 5 |
| – | Clip – Brake Tube to Frame L.H.D. (See Note D) | D10803A | 5 | 10 | 3 | 5 | 3 | 10 | 5 |

**NOTE A.**

Up to and inclusive Chassis No. 64/23440 except 64/23434

**NOTE B.**

From and inclusive Chassis No. 64/23441 also 64/23434

**NOTE C.**

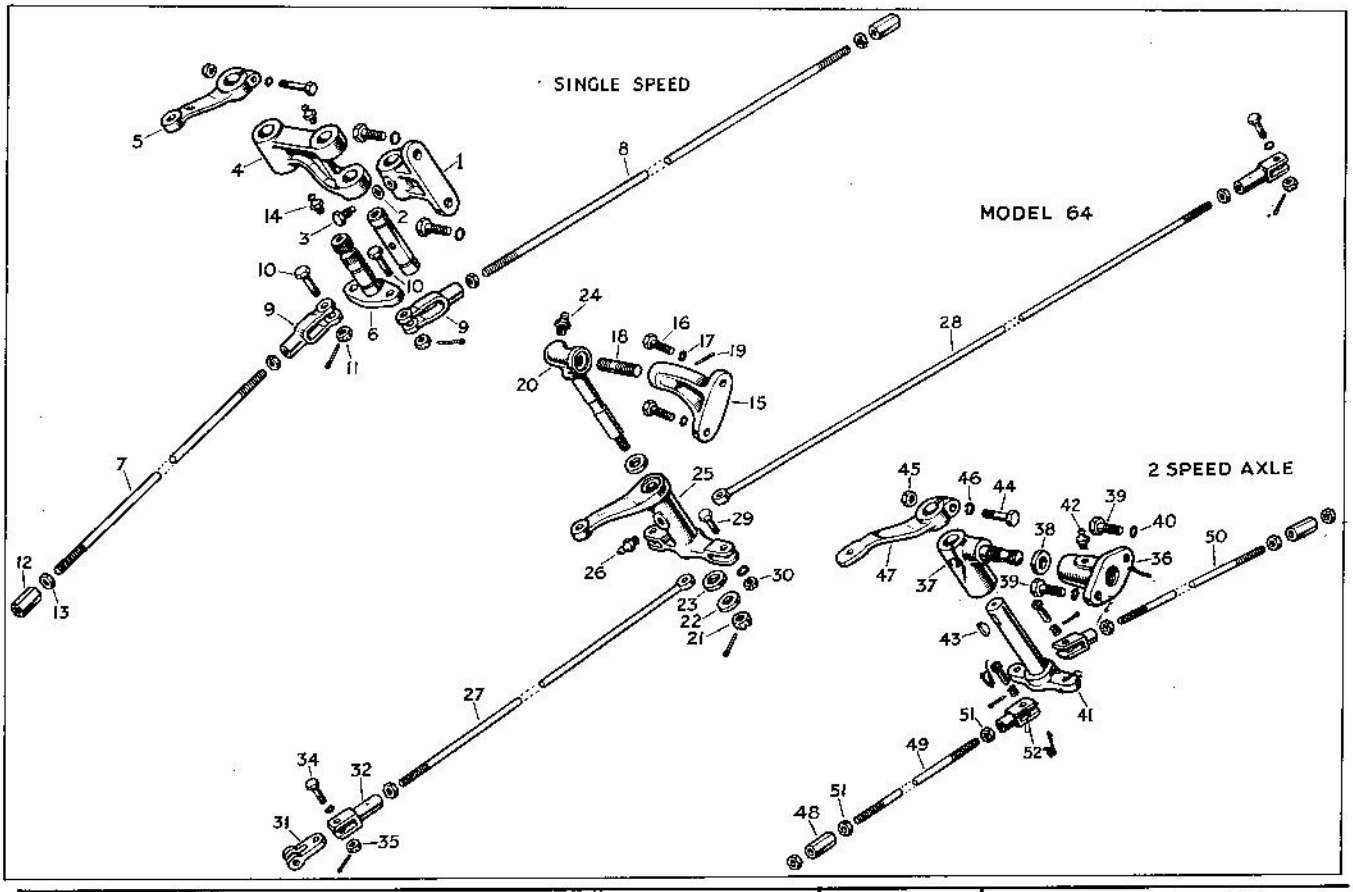
Up to and inclusive of following Chassis Nos.:

64/24082 (except 64/23951/2 and 64/24011)
105/20650 (except 105/20573)
123/5076 (except 123/5034 and 123/5036)
125/12659 (except 125/12500/1/2 and 125/12538)
103P6/2777 (except 103P6/2752/4/5/7 – 2761 – 2769)
105P6/11041 (except 105P6/10687 – 10845 – 11039)
124AP6/2092
86P6/
1249/

**NOTE D.**

From and inclusive of following Chassis Nos.:

64/2083 (also 64/23951/2 and 64/24011)
105/20651 (also 105/20573)
123/5077 (also 123/5034 and 123/5036)
125/12660 (also 125/12500/1/2 and 125/12538)
103P6/2778 (also 103P6/2752/4/5/7 - 2761 - 2769)
105P6/11042 (also 105P6/10687 – 10845 – 11039)
124AP6/2093



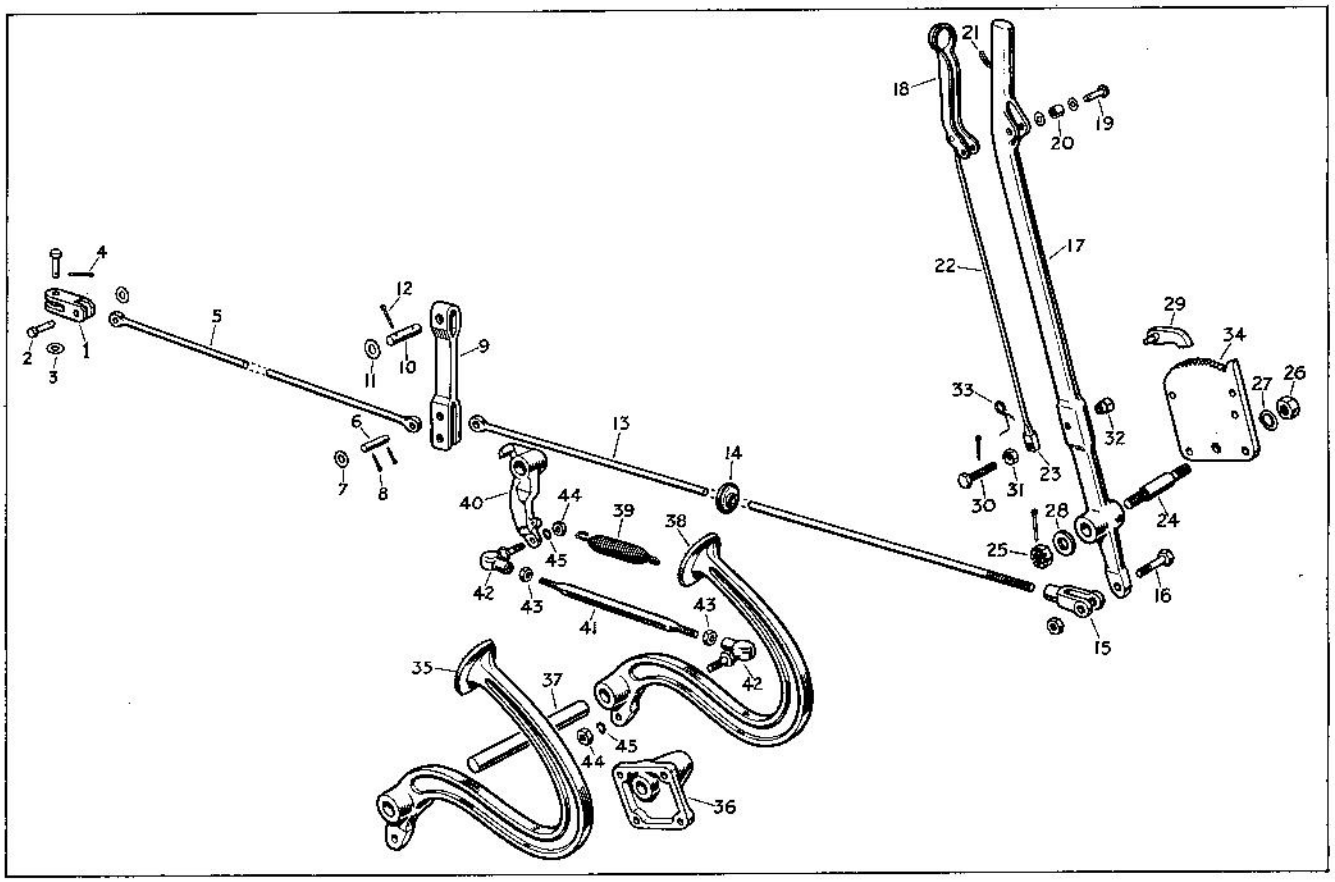

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | |
|---|---|---|---|---|---|
| | | | 86P6 | 103 105 123 125 | 103P6 105P6 |
| | **BRAKE COMPENSATOR ASSEMBLY (SINGLE SPEED)** | | | | |
| – | Assembly – Brake Compensator - Order Components | D14933/13 | 1 | 1 | 1 |
| 1 | Bracket – Brake Compensator Support | D14933/14 | 1 | 1 | 1 |
| – | Bolt – Brake Compensator Support Bracket | D14933/15 | 2 | 2 | 2 |
| – | Washer – Brake Compensator Support Bolt | S1000/8 | 2 | 2 | 2 |
| 2 | Pin – Brake Compensator Fulcrum | D14933/17 | 1 | 1 | 1 |
| 3 | Setscrew – Brake Compensator Pin | D14933/18 | 1 | 1 | 1 |
| 4 | Bracket – Brake Compensator | D14933/19 | 1 | 1 | 1 |
| – | Bush – Brake Compensator | D14933/20 | 2 | 2 | 2 |
| 5 | Lever – Brake Compensator | D14933/21 | 1 | 1 | 1 |
| – | Bush – Brake Compensator Lever | D14933/22 | 2 | 2 | 2 |
| – | Pinch Bolt – Brake Compensator Lever | D14933/23 | 1 | 1 | 1 |
| – | Nut – Brake Compensator Lever | S981/7 | 1 | 1 | 1 |
| 6 | Lever – Brake Compensator Plunger Rod | D14933/24 | 1 | 1 | 1 |
| 7 | Rod – Brake Compensator R.H. | D14933/25 | 1 | 1 | 1 |
| 8 | Rod – Brake Compensator L.H. | D14933/26 | 1 | 1 | 1 |
| 9 | Clevis – Brake Compensator Rod | D14933/27 | 2 | 2 | 2 |
| 10 | Pin – Brake Compensator Rod Clevis | D14933/28 | 2 | 2 | 2 |
| 11 | Nut – Brake Compensator Rod Clevis | S986/7 | 2 | 2 | 2 |
| – | Cotter – Brake Compensator Rod Clevis | S924/8 | 2 | 2 | 2 |
| 12 | Coupling – Brake Compensator Rod | D14933/29 | 2 | 2 | 2 |
| 13 | Nut – Brake Compensator Coupling | S992/7 | 6 | 6 | 6 |
| – | Washer – Brake Compensator Coupling | S1000/7 | 2 | 2 | 2 |
| 14 | Nipple – Brake Compensator Grease | S1235/1 | 2 | 2 | 2 |
| – | Dowel Pin – Brake Compensator | D14933/30 | 6 | 6 | 6 |
| – | Shim – Brake Compensator Pin .002 | D14933/31 | * | * | * |
| – | Shim – Brake Compensator Pin .003 | D14933/32 | * | * | * |
| – | Shim – Brake Compensator Pin .007 | D14933/33 | * | * | * |

* As required.

| Dwg. No. | DESCRIPTION | QUANTITY | UP TO 64/23440 except 64/23434 | FROM 64/23441 also 64/23434 |
|---|---|---|---|---|
| | BRAKE COMPENSATOR - MODEL 64 ONLY | | | |
| 15 | Bracket – Brake Compensator | 1 | D17086/49 | D17086/49 |
| 16 | Screw – Brake Compensator Bracket | 2 | S625/4 | S625/4 |
| 17 | Washer – Brake Compensator Bracket Screw | 2 | S1000/6 | S1000/6 |
| 18 | Pin – Brake Compensator Lever Carrier | 1 | D17086/50 | D17086/50 |
| 19 | Taper Peg – Brake Compensator Lever Carrier Pin | 1 | D17086/51 | D17086/51 |
| 20 | Carrier – Brake Compensator Lever | 1 | D17086/52 | D17086/52 |
| 21 | Nuts – Brake Compensator Lever Carrier | 1 | D17086/53 | D17086/53 |
| 22 | Washer – Brake Compensator Lever Carrier | 1 | D17086/60 | D17086/60 |
| – | Cotter – Brake Compensator Lever Carrier | 1 | S924/8 | S924/8 |
| 23 | Felt Ring – Brake Compensator Lever Carrier | 1 | D17086/54 | D17086/54 |
| 24 | Nipple – Brake Compensator Lever Carrier | 1 | S1235/1 | S1235/1 |
| 25 | Lever – Brake Compensator Balance R.H.D. | 1 | D17086/48 | D18019/48 |
| 25 | Lever – Brake Compensator Balance L.H.D. | 1 | D17086/59 | D18019/59 |
| 26 | Nipple – Brake Compensator Lever Grease | 1 | S1235/1 | S1235/1 |
| 27 | Rod – Brake Compensator R.H. (L.H. Rod on L.H.D.) | 1 | D17086/55 | D18019/55 |
| 28 | Rod – Brake Compensator L.H. (R.H. Rod on L.H.D.) | 1 | D17086/56 | D18019/56 |
| 29 | Bolt – Brake Compensator Rod/Lever | 2 | D17086/57 | D17086/57 |
| 30 | Nut – Brake Compensator Rod/Lever Bolt | 2 | S986/6 | S986/6 |
| – | Cotter – Brake Compensator Rod/Lever Nut | 2 | S922/6 | S922/6 |
| 31 | Link – Brake Compensator Rod - Short | 1 | | D18019/61 |
| 32 | Fork – Brake Compensator Rod | 2 | | D18019/62 |
| 33 | Nut – Brake Compensator Rod Fork | 2 | | D18019/63 |
| 34 | Pin – Brake Compensator Rod Fork | 3 | | D18019/64 |
| 35 | Nut – Brake Compensator Rod Fork Pin | 3 | | S986/7 |
| – | Cotter – Brake Compensator Rod Pin | 3 | | S924/8 |

**NOTE:-** EARLY TYPE COMPENSATOR RODS HAD FIXED ENDS

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED: 86P6 124 124AP6 | 103 105 123 125 | 103P6 105P6 |
|---|---|---|---|---|---|
| | BRAKE COMPENSATOR ASSEMBLY – 2-SPEED AXLE | | | | |
| – | Assembly – Brake Compensator Gear R.H.D. | D17076/167 | – | 1 | 1 |
| – | Assembly – Brake Compensator Gear L.H.D. | D17076/204 | – | 1 | 1 |
| – | Assembly – Brake Compensator Gear R.H.D. | D18010/117 | 1 | – | – |
| – | Assembly – Brake Compensator Gear L.H.D. | D18010/118 | 1 | – | – |
| 36 | Bracket – Brake Compensator Mounting | D17076/171 | 1 | 1 | 1 |
| 37 | Bracket – Brake Compensator Pivot | D17076/170 | 1 | 1 | 1 |
| 38 | Felt – Brake Compensator Bracket | D17076/176 | 1 | 1 | 1 |
| 39 | Bolt – Brake Compensator Bracket | D17076/158 | 2 | 2 | 2 |
| 40 | Washer – Brake Compensator Bracket Bolt | S1000/8 | 2 | 2 | 2 |
| – | Bush – Brake Compensator Bracket | D17076/174 | 2 | 2 | 2 |
| 41 | Lever – Brake Compensator Swing | D17076/173 | 1 | 1 | 1 |
| 42 | Greaser – Brake Compensator | S1235/1 | 1 | 1 | 1 |
| 43 | Key – Brake Compensator Swing Lever | D17076/178 | 1 | 1 | 1 |
| 44 | Bolt – Brake Compensator Swing Lever | D17076/179 | 1 | 1 | 1 |
| 45 | Nut – Brake Compensator Swing Lever | S981/7 | 1 | 1 | 1 |
| 46 | Washer – Brake Compensator Swing Lever | S1000/7 | 1 | 1 | 1 |
| 47 | Lever – Brake Compensator | D17076/172 | 1 | 1 | 1 |
| 48 | Adjuster – Brake Compensator Brake Rod | D17076/175 | 2 | 2 | 2 |
| 49 | Rod – Brake Compensator R.H. - R.H.D. | D17076/168 | – | 1 | 1 |
| – | Rod – Brake Compensator R.H. - R.H.D. | D18022 | 1 | – | – |
| – | Rod – Brake Compensator R.H. - L.H.D. | D17404 | – | 1 | 1 |
| – | Rod – Brake Compensator R.H. - L.H.D. | D18024 | 1 | – | – |
| 50 | Rod – Brake Compensator L.H. - R.H.D. | D17076/169 | – | 1 | 1 |
| – | Rod – Brake Compensator L.H. - R.H.D. | D18023 | 1 | – | – |
| – | Rod – Brake Compensator L.H. - L.H.D. | D17405 | – | 1 | 1 |
| – | Rod – Brake Compensator L.H. - L.H.D. | D18025 | 1 | – | – |
| 51 | Lock Nut – Brake Compensator Rod | S992/7 | 4 | 4 | 4 |
| 52 | Clevis – Brake Compensator | D17076/177 | 2 | 2 | 2 |
| – | Clevis – Brake Compensator Lever L.H.D. | D13710 | 1 | 1 | 1 |
| – | Cotter Pin – Clevis | S924/6 | 2 | 2 | 2 |




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 105 | 86P6 | 103P6 | 105P6 | 103 123 | 124A 124AP6 | 125 |
| | BRAKE COMPENSATOR TO RELAY | | | | | | | | | |
| 1 | Clevis – Compensator to Relay Rod.... | D15378 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 | Pin – Compensator to Relay Rod Clevis (See Note A)..... | D12765 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 2 | Pivot Bolt – Compensator to Relay Rod (See Note B)..... | D18106 | – | – | 2 | – | – | – | – | – |
| 3 | Washer – Compensator to Relay Rod Clevis (See Note A) ..... | S997/7 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Nut – Compensator to Relay Rod Pivot Bolt (See Note B)..... | S986/7 | – | – | 2 | – | – | – | – | – |
| 4 | Cotter – Compensator to Relay Rod Clevis Pin (See Note A)..... | S922/6 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 4 | Cotter – Compensator to Relay Rod Pivot Bolt (See Note B)..... | S922/8 | – | – | 2 | – | – | – | – | – |
| 5 | Rod – Brake 22 7/16"..... | D16266 | 1 | – | – | – | – | – | – | – |
| 5 | Rod – Brake 24 5/16" (See Note C). | D16258 | – | 1 | – | 1 | – | 1 | – | 1 |
| 5 | Rod – Brake 26 7/16" (See Note D). | D18037 | – | 1 | – | – | 1 | – | – | 1 |
| 5 | Rod – Brake 21 7/8"..... | D17979 | – | – | – | – | – | – | 1 | – |
| 5 | Rod – Brake 29¼" Normal Axle..... | D17672 | – | – | 1 | – | – | – | – | – |
| 5 | Rod – Brake 26 7/16" 2-Speed Axle | D18037 | – | – | 1 | – | – | – | – | – |
| 5 | Rod – Brake L.H.D. 2-Speed Axle... | D17411 | – | 1 | – | – | 1 | – | – | 1 |
| 6 | Pin – Handbrake Relay Rod (See Note A)..... | D16264 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 6 | Pin – Handbrake Relay Rod Lever (See Note B)..... | D18105 | – | – | 2 | – | – | – | – | – |
| 7 | Washer – Handbrake Relay Rod Pin (See Note A)..... | S997/7 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 105 | 86P6 | 103P6 | 105P6 | 103 123 | 124A 124AP6 | 125 |
| – | Nut – Handbrake Relay Rod Pin (See Note B) | S986/7 | – | – | 2 | – | – | – | – | – |
| 8 | Cotter Pin – Handbrake Relay Rod Pin (See Note A) | S922/6 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 8 | Cotter Pin – Handbrake Relay Rod Pin (See Note B) | S922/8 | – | – | 2 | – | – | – | – | – |
| 9 | Lever – Handbrake Relay | D16256 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Handbrake Relay Lever | – | Not Serviced – Supplied in Cross-Member | | | | | | | |
| 10 | Pivot Pin – Handbrake Rod Relay (See Note A) | D16257 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 10 | Pivot Bolt – Handbrake Rod Relay (See Note B) | D18104 | – | – | 1 | – | – | – | – | – |
| 11 | Washer – Handbrake Rod Relay Pin (See Note A) | S997/9 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Nut – Handbrake Rod Relay Bolt (See Note B) | S986/9 | – | – | 1 | – | – | – | – | – |
| 12 | Cotter Pin – Handbrake Rod Relay Pin (See Note A) | S924/8 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Cotter Pin – Handbrake Rod Relay Bolt (See Note B) | S924/10 | – | – | 1 | – | – | – | – | – |
| | RELAY BRACKET TO HANDBRAKE | | | | | | | | | |
| 13 | Rod – Handbrake 100½" | D16651 | 1 | – | – | – | – | – | – | – |
| 13 | Rod – Handbrake 140½" (Normal Axle) | D17676 | – | – | 1 | – | – | – | – | – |
| 13 | Rod – Handbrake (Use with D15057A) | D17952 | – | – | 1 | – | – | – | – | – |
| 13 | Rod – Handbrake 130¼" (2-Speed Axle) | D18036 | – | – | 1 | – | – | – | – | – |
| 13 | Rod – Handbrake 74 5/8" (with 1263893 Gearbox) | D16656 | – | – | – | – | – | 1 | – | – |
| 13 | Rod – Handbrake 78" (with D17365 Gearbox) | D16655 | – | – | – | – | – | 1 | – | – |
| 13 | Rod – Handbrake 120½" (with 1263893 Gearbox) | D16653 | – | – | – | – | – | – | – | 1 |
| 13 | Rod – Handbrake 123¾" (See Note C) | D16652 | – | 1 | – | – | – | – | – | 1 |
| 13 | Rod – Handbrake 121¼" (See Note D) | D18304 | – | 1 | – | – | – | – | – | 1 |
| | (USED WITH D18068 – 54" SPRING AND GEARBOX 1261561 or D17365) | | | | | | | | | |
| 13 | Rod – Handbrake (Use with D16187 Gearbox) | D17758 | – | – | – | 1 | – | – | – | – |
| 13 | Rod – Handbrake 74 5/8" | D16656 | – | – | – | 1 | – | – | – | – |
| 13 | Rod – Handbrake 118 3/8" (Use with D16187 Gearbox) | D16654 | – | – | – | – | 1 | – | – | – |
| 13 | Rod – Handbrake 120½" (See Note C) | D16653 | – | – | – | – | 1 | – | – | – |
| 13 | Rod – Handbrake 117 7/8" (Use with D18068 Spring & D17058 Gearbox) (See Note D) | D18305 | – | – | – | – | 1 | – | – | – |
| 13 | Rod – Handbrake 66¼" (124A ONLY) | D17977 | – | – | – | – | – | – | – | – |
| 13 | Rod – Handbrake 63" (124AP6 ONLY) | D17978 | – | – | – | – | – | – | – | – |
| – | Nut – Handbrake Rod | S981/7 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 14 | Grommet – Handbrake Rod (In Cross-Member) | D12978 | 1 | 1 | 2 | – | 1 | – | 2 | 1 |
| – | Support – Handbrake Rod | D17842 | – | – | 1 | – | – | – | 2 | – |
| – | Support – Handbrake Rod | *D17679 | – | – | – | 1 | – | 1 | – | – |
| – | Ferrule – Handbrake Rod Support (See Note C) | *D12979 | – | – | 2 | 1 | – | 1 | 2 | – |
| – | Bolt – Handbrake Rod Support | S530/4 | – | – | 1 | – | – | – | 2 | – |
| – | Screw – Handbrake Rod Support (See Note C) | *S813/8 | – | – | – | 3 | – | 3 | – | – |
| – | Nut – Handbrake Rod Support Bolt | S981/6 | – | – | 1 | – | – | – | 2 | – |
| – | Nut – Handbrake Rod Support Screw (See Note C) | *S983/2 | – | – | – | 3 | – | 3 | – | – |
| – | Washer – Handbrake Rod Support Bolt | S1000/6 | – | – | 1 | – | – | – | 2 | – |
| – | Washer – Handbrake Rod Support Screw (See Note C) | *S1000/2 | – | – | – | 3 | – | 3 | – | – |
| 15 | Clevis – Handbrake Rod | D3519H | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 16 | Pin – Handbrake Rod Clevis | D4389 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Handbrake Rod Clevis Pin | S986/7 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Cotter – Handbrake Rod Clevis Pin | S923/8 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

* Items thus Marked are also fitted as Alternative Equipment on 105, 105P6 and 125 where Rear Shock Absorbers are installed.

| Dwg. No. | DESCRIPTION | PART No. | ALL MODELS |
|---|---|---|---|
| | HANDBRAKE ASSEMBLY. | | |
| – | Assembly – Handbrake R.H.D. | D16251C | 1 |
| – | Assembly – Handbrake L.H.D. | D17182A | 1 |
| 17 | Lever – Handbrake (Bare) R.H.D. | D16252A | 1 |
| 17 | Lever – Handbrake (Bare) L.H.D. | D17188A | 1 |
| 18 | Clasp – Handbrake Lever | D16251/1 | 1 |
| 19 | Pin – Handbrake Lever Clasp | D16251/2 | 1 |
| – | Washer – Handbrake Lever Clasp Pin | D16251/13 | 2 |
| – | Cotter – Handbrake Lever Clasp Pin | D16251/14 | 1 |
| 20 | Spacer – Handbrake Lever Clasp Pin | D16251/4 | 1 |
| 21 | Spring – Handbrake Lever Clasp | D16251/5 | 1 |
| – | Rivet – Handbrake Lever Clasp Spring | D16251/15 | 1 |
| 22 | Rod – Handbrake Pawl | D16251/6 | 1 |
| – | Pin – Handbrake Pawl Rod | D16251/3 | 1 |
| 23 | Piece – Handbrake Pawl Rod End | D16251/7 | 1 |
| – | Pin – Handbrake Pawl Rod Actuating | D16251/8 | 1 |
| 24 | Pin – Handbrake Lever Pivot | D17873 | 1 |
| – | Bush – Handbrake Lever Pivot Pin | D17872 | 1 |
| 25 | Nut – Handbrake Lever Pivot Pin | S986/11 | 1 |
| – | Washer – Handbrake Lever Pivot Pin (Double Coil) | S1002/11 | 1 |
| 26 | Nut – Handbrake Lever Pivot Pin | S981/9 | 1 |
| 27 | Washer – Handbrake Lever Pivot Pin | S1000/9 | 1 |
| 28 | Washer – Handbrake Lever Pivot Pin | S1007/11 | 2 |
| 29 | Pawl – Handbrake Lever | D16251/9 | 1 |
| 30 | Pin – Handbrake Lever Pawl Pivot | D16251/10 | 1 |
| 31 | Nut – Handbrake Lever Pawl Pivot Pin | S986/6 | 1 |
| – | Cotter – Handbrake Lever Pawl Pivot Pin | D16251/16 | 1 |
| 32 | Distance Piece – Handbrake Lever Pawl Pin | D16251/11 | 1 |
| 33 | Spring – Handbrake Lever Pawl Pivot | D16251/12 | 1 |
| 34 | Ratchet – Handbrake Lever | D16254 | 1 |
| | HANDBRAKE LEVER MOUNTINGS EXCEPT 64 and 105 L.H.D. | | |
| – | Bolt – Handbrake Ratchet/Gearbox | S506/4HT | 2 |
| – | Washer – Handbrake Ratchet Bolt | S1000/7 | 2 |
| | MODEL 64 and 105 – L.H.D. (ALL OTHER MODELS AS ABOVE). | | |
| – | Bracket – Handbrake Lever Mounting | D17257 | 1 |
| – | Bolt – Handbrake Lever Mounting Bracket | D17337 | 2 |
| – | Bolt – Handbrake Lever Bracket/Ratchet | S536/5 | 2 |
| – | Nut – Handbrake Lever Bracket Bolt | S981/7 | 2 |
| – | Washer – Handbrake Lever Bracket Bolt | S1000/7 | 2 |
| – | Spacer – Handbrake Lever Ratchet (103P6 – 105P6) (With D16187) | D16213 | 2 |

**NOTE A.**
Effective up to Chassis 86P6/5271.

**NOTE B.**
Effective from Chassis 86P6/5272.

**NOTE C.**
Effective up to following Chassis:-
103P6/2703 105/20348 (Except 105/20316)
105P6/10202 (Except 105P6/10130) 123/4994
125/12319

**NOTE D.**
Effective from and including following Chassis:-
103P6/2704 (Also 105/20348 and 105/20316)
105P6/10203 (Also 105P6/10130)
123/4995 125/12320

**N.B. These Notes refer to Pages 44 and 45.**

## FOOTBRAKE AND CLUTCH PEDALS R.H.D. ONLY

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 123 125 | 103P6 105P6 86P6 | 124AP6 | 124A |
| 35 | Pedal – Brake Assembly R.H.D. (See Note A) | D12975 | 1 | – | – | 1 | 1 |
| 35 | Pedal – Brake Assembly R.H.D. (See Note B) | D18127 | 1 | – | – | 1 | 1 |
| 35 | Pedal – Brake Assembly R.H.D. | D16235 | – | 1 | 1 | – | – |
| – | Bush – Brake Pedal | D11905 | 2 | 2 | 2 | 2 | 2 |
| – | Spring – Brake Pedal Return | D11406 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Brake Pedal Return Spring | D15283 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Brake Pedal Return Spring | S533/3 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Brake Pedal Bracket Bolt | S981/4 | 1 | 1 | 1 | 1 | 1 |
| – | Washer – Brake Pedal Bracket Bolt | S1000/4 | 1 | 1 | 1 | 1 | 1 |
| – | Clip – Brake Pedal Spring | D5723A | 1 | 1 | 1 | 1 | 1 |
| – | Stop – Brake Pedal | D12977 | 1 | 1 | 1 | 1 | 1 |
| – | Screw – Brake Pedal Stop | S625/6 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Brake Pedal Stop Screw | S981/6 | 1 | 1 | 1 | 1 | 1 |
| 36 | Bracket – Brake Pedal Pivot | D11299 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Brake Pedal Bracket/Frame | S537/7 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Brake Pedal Bracket/Frame | S537/5 | 3 | 3 | 3 | 3 | 3 |
| – | Nut – Brake Pedal Bracket/Frame Bolt | S981/8 | 4 | 4 | 4 | 4 | 4 |
| – | Washer – Brake Pedal Bracket/Frame Bolt | S1000/8 | 4 | 4 | 4 | 4 | 4 |
| 37 | Shaft – Brake and Clutch Pedal | D10092 | 1 | 1 | 1 | 1 | 1 |
| – | Washer – Brake and Clutch Shaft | S6326 | 2 | 2 | 2 | 2 | 2 |
| – | Split Pin – Brake and Clutch Shaft | S1005/11 | 2 | 2 | 2 | 2 | 2 |
| – | Lock Screw – Brake and Clutch Shaft | D10493 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Brake and Clutch Shaft | S981/6 | 1 | 1 | 1 | 1 | 1 |
| 38 | Pedal – Clutch Assembly | D16233 | 1 | 1 | – | – | 1 |
| 38 | Pedal – Clutch Assembly | D15312/1 | – | – | 1 | 1 | – |
| – | Bush – Clutch Pedal | D11905 | 2 | 2 | 2 | 2 | 2 |
| – | Bracket – Clutch Pedal Forward Stop | D16407 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Clutch Pedal Bracket | S625/6 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Clutch Pedal Bracket | S981/6 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Clutch Pedal Bracket | S626/8 | – | – | 1 | 1 | – |
| – | Nut – Clutch Pedal Bracket | S981/7 | – | – | 1 | 1 | – |
| – | Stop – Clutch Pedal Release | D17410 | 1 | 1 | – | – | 1 |
| – | Bolt – Clutch Pedal Release Bracket | S623/5 | 1 | 1 | – | – | 1 |
| – | Nut – Clutch Pedal Release Bracket | S981/4 | 1 | 1 | – | – | 1 |
| – | Washer – Clutch Pedal Release Bracket | S1000/4 | 1 | 1 | – | – | 1 |
| 39 | Spring – Clutch Pedal Return | T432 | 1 | 1 | – | – | 1 |
| 39 | Spring – Clutch Pedal Return | D11406 | – | – | 1 | 1 | – |
| – | Bracket – Clutch Pedal Return Spring (See Note C) | D16482 | 1 | 1 | – | – | – |
| – | Bracket – Clutch Pedal Return Spring (See Note D) | D18329 | 1 | 1 | – | – | 1 |
| – | Screw – Clutch Pedal Return Spring Bracket | 122119 | 2 | 2 | – | – | 2 |
| – | Washer – Clutch Pedal Return Spring Bracket | S1000/7 | 2 | 2 | – | – | 2 |
| – | Bracket – Clutch Lever Return Spring Bracket (See Note E) (105P6 Only) | D15283 | – | – | 1 | – | – |
| – | Bracket – Clutch Lever Return Spring Bracket (See Note F) (103P6 & 105P6 Only) | D17484 | – | – | 1 | – | – |
| – | Bolt – Clutch Lever Spring Bracket | S533/2 | – | – | 1 | – | – |
| – | Nut – Clutch Lever Spring Bracket (See Note E) | S981/4 | – | – | 1 | – | – |
| – | Washer – Clutch Lever Spring Bracket (See Note E) | S1000/4 | – | – | 1 | – | – |
| – | Bracket – Clutch Shaft Lever Spring (See Note F) | D17484 | – | – | 1 | 1 | – |
| – | Screw – Clutch Shaft Lever Bracket (See Note F) | S536/4 | – | – | 1 | 1 | – |
| – | Nut – Clutch Shaft Lever Bracket Screw (See Note F) | S981/7 | – | – | 1 | 1 | – |
| – | Washer – Clutch Shaft Lever Bracket (See Note F) | S1000/7 | – | – | 1 | 1 | – |
| 40 | Lever – Clutch Operating Shaft (See Note C) | D16237 | 1 | 1 | – | – | 1 |
| 40 | Lever – Clutch Operating Shaft (See Note D) | D18056 | 1 | 1 | – | – | 1 |
| 40 | Lever – Clutch Operating Shaft | D15299A | – | – | 1 | 1 | – |
| 41 | Rod – Clutch Pedal | D16423 | 1 | 1 | – | – | 1 |
| 41 | Rod – Clutch Pedal | D16276 | – | – | 1 | 1 | – |
| 42 | Ball Joint – Clutch Pedal Rod | D16238 | 2 | 2 | – | – | 2 |
| 43 | Lock Nut – Clutch Pedal Rod | S981/7 | 2 | 2 | – | – | 2 |

## FOOTBRAKE AND CLUTCH PEDALS R.H.D. ONLY

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 123 125 | 103P6 105P6 86P6 | 124AP6 | 124A |
| 44 | Nut – Clutch Pedal and Lever | S981/7 | 2 | 2 | – | – | 2 |
| 45 | Washer – Clutch Pedal and Lever | S1000/7 | 2 | 2 | – | – | 2 |
| – | Clevis – Clutch Pedal Rod | D3519 | – | – | 1 | 1 | – |
| – | Nut – Clutch Pedal Rod Lock | S981/6 | – | – | 1 | 1 | – |
| – | Pin – Clutch Pedal Rod Clevis | D4389 | – | – | 1 | 1 | – |
| – | Nut – Clutch Pedal Rod Clevis Pin | S986/7 | – | – | 1 | 1 | – |
| – | Split Pin – Clutch Pedal Rod Clevis Pin Nut | S1005/7 | – | – | 1 | 1 | – |
| – | Swivel Pin – Clutch Pedal Rod | D14702 | – | – | 1 | 1 | – |
| – | Spring – Clutch Pedal Rod | D15030 | – | – | 1 | 1 | – |
| – | Adjusting Nut – Clutch Pedal Rod | D14701 | – | – | 1 | 1 | – |
| – | Collar – Clutch Pedal Adjusting | 33106 | 1 | 1 | – | – | 1 |
| – | Key – Clutch Pedal Adjusting Collar | 103907 | 1 | 1 | – | – | 1 |
| – | Screw – Clutch Pedal Adjusting Collar Clamp | 120918 | 1 | 1 | – | – | 1 |
| – | Washer – Clutch Pedal Adjusting Collar Screw | 120382 | 1 | 1 | – | – | 1 |
| – | Screw – Clutch Pedal Collar Set | 102458 | 2 | 2 | – | – | 2 |
| – | Nut – Clutch Pedal Collar Set Screw | 124829 | 2 | 2 | – | – | 2 |

## FOOTBRAKE AND CLUTCH PEDALS L.H.D.

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| 35 | Pedal | – Brake Assembly (See Note A) | D17268A | 1 | – | – | 1 | 1 |
| 35 | Pedal | – Brake Assembly (See Note B) | D18128 | 1 | – | – | 1 | 1 |
| 35 | Pedal | – Brake Assembly | D17138A | – | 1 | 1 | – | – |
| – | Bush | – Brake Pedal | D17139 | 2 | 2 | 2 | 2 | 2 |
| – | Spring | – Brake Pedal Return Spring | D11406 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket | – Brake Pedal Return Spring | D15283 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt | – Brake Pedal Return Bracket | S533/3 | 1 | 1 | 1 | 1 | 1 |
| – | Nut | – Brake Pedal Bracket Bolt | S981/4 | 1 | 1 | 1 | 1 | 1 |
| – | Washer | – Brake Pedal Bracket | S1000/4 | 1 | 1 | 1 | 1 | 1 |
| – | Clip | – Brake Pedal Spring | D5723A | 1 | 1 | 1 | 1 | 1 |
| – | Stop | – Brake Pedal | D17807 | 1 | 1 | 1 | 1 | 1 |
| – | Screw | – Brake Pedal Stop | S625/6 | 1 | 1 | 1 | 1 | 1 |
| – | Nut | – Brake Pedal Stop Screw | S981/6 | 1 | 1 | 1 | 1 | 1 |
| 36 | Bracket | – Brake Pedal Pivot | D17527 | 1 | 1 | 1 | 1 | 1 |
| – | Bush | – Brake Pedal Bracket | D17529 | 2 | 2 | 2 | 2 | 2 |
| – | Bolt | – Brake Pedal Bracket/Frame | D17870 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt | – Brake Pedal Bracket/Frame | S537/5 | 3 | 3 | 3 | 3 | 3 |
| – | Nut | – Brake Pedal Bracket/Frame | S981/8 | 4 | 4 | 4 | 4 | 4 |
| – | Washer | – Brake Pedal Bracket/Frame | S1000/8 | 4 | 4 | 4 | 4 | 4 |
| 37 | Shaft | – Brake Clutch Pedal | D17261 | 1 | 1 | 1 | 1 | 1 |
| – | Key | – Pedal Shaft | S1230/5 | 2 | 2 | 2 | 2 | 2 |
| – | Bolt | – Pedal Pinch | S626/8 | 1 | 1 | 1 | 1 | 1 |
| – | Nut | – Pedal Pinch Bolt | S981/7 | 1 | 1 | 1 | 1 | 1 |
| – | Washer | – Pedal Pinch Bolt | S1000/7 | 1 | 1 | 1 | 1 | 1 |
| – | Lever | – Clutch Shaft | D17262 | 1 | 1 | – | – | 1 |
| – | Lever | – Clutch Shaft | D17263 | – | – | 1 | 1 | – |
| – | Bolt | – Clutch Pedal and Lever Clamp | S626/8 | 2 | 2 | 2 | 2 | 2 |
| – | Nut | – Clutch Pedal and Lever Clamp | S981/7 | 2 | 2 | 2 | 2 | 2 |
| – | Washer | – Clutch Pedal and Lever Clamp | S1000/7 | 2 | 2 | 2 | 2 | 2 |
| 38 | Pedal | – Clutch Assembly | D17140 | 1 | 1 | 1 | 1 | 1 |
| – | Bush | – Clutch Pedal | D11905 | 2 | 2 | 2 | 2 | 2 |
| – | Clamp Bolt | – SEE CLUTCH LEVER | | | | | | |
| – | Bracket | – Clutch Pedal Forward Stop | D17335 | – | – | 1 | 1 | – |
| – | Bolt | – Clutch Pedal Forward Stop Bracket | S625/6 | 1 | 1 | 1 | 1 | 1 |
| – | Nut | – Clutch Pedal Forward Stop Bracket | S981/6 | 1 | 1 | 1 | 1 | 1 |
| – | Stop | – Clutch Pedal Release | D17806 | – | – | 1 | 1 | – |
| – | Stop | – Clutch Pedal Release | D17410 | 2 | 2 | – | – | 2 |
| – | Bolt | – Clutch Stop Pinch | S623/5 | 2 | 2 | 1 | 1 | 2 |
| – | Nut | – Clutch Stop Pinch Bolt | S981/4 | 2 | 2 | 1 | 1 | 2 |
| – | Washer | – Clutch Stop Pinch Bolt | S1000/4 | 2 | 2 | 1 | 1 | 2 |
| 39 | Spring | – Clutch Pedal Return | T432 | 1 | 1 | – | – | 1 |
| – | Spring | – Clutch Pedal Return | D11406 | – | – | 1 | 1 | – |
| – | Bracket | – Clutch Pedal Return Spring | D17406 | 1 | 1 | – | – | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 123 125 | 103P6 105P6 86P6 | 124AP6 | 124A |
| – | Screw – Clutch Pedal Return Spring Bracket | 122119 | 2 | 2 | – | – | 2 |
| – | Washer – Clutch Pedal Return Spring Bracket | S1000/7 | 2 | 2 | – | – | 2 |
| – | Bracket – Clutch Lever Return Spring | (SEE R.H.D. SECTION) | | | | | |
| 40 | Lever – Clutch Operating Shaft | D17264 | 1 | 1 | – | – | 1 |
| 40 | Lever – Clutch Operating Shaft | D15299A | – | – | 1 | 1 | – |
| – | Distance Piece – Clutch Operating Shaft Lever. | D17412 | 1 | 1 | – | – | 1 |
| – | Distance Piece – Clutch Shaft | D15305 | – | – | 1 | 1 | – |
| 41 | Rod – Clutch Pedal | D16423 | 1 | 1 | – | – | 1 |
| 41 | Rod – Clutch Pedal | D16276A | – | – | 1 | 1 | – |
| 42 | Ball Joint – Clutch Pedal Rod | D16238 | 2 | 2 | – | – | 2 |
| 43 | Lock Nut – Clutch Pedal | S981/7 | 2 | 2 | – | – | 2 |
| 44 | Nut – Clutch Pedal and Lever | S981/7 | 2 | 2 | – | – | 2 |
| 45 | Washer – Clutch Pedal and Lever | S1000/7 | 2 | 2 | – | – | 2 |
| – | Clevis – Clutch Pedal Rod / Collar – Clutch Pedal Adjuster | SEE R.H.D. SECTION | | | | | |

**NOTE A.**

Effective up to following Chassis:-

124A/3014 124AP6/2035

64/23440 Except 64/23434

**NOTE B.**

Effective from and inclusive of the following Chassis:-

124A/3015 124AP6/2036

64/23441 Also 64/23434

**NOTE C.**

Effective up to following Chassis:-

64/23527 103/7935 105/19754 except 105/19733

**NOTE D.**

Effective from and inclusive of following Chassis:-

64/23528 103/7936 105/19755 also 105/19733

**NOTE E.**

These Items fitted to 105P6 Only Chassis T.B.A.

**NOTE F.**

From 105P6/11042; also 105P6/10687, 10845 and 11039.

**T149 T151–T179–T181 Up To 1691**

| | No.Off | | |
|---|---|---|---|
| Gasket Set (Decoke) | | | LP15/25 |
| Comprising:- | | | |
| Cylinder Head | 1 | | 1113745 |
| Manifold Centre &End | 1 | | 854396 |
| Manifold-Inlet | 1 | 666352 | D20501 |
| Exhaust Pipe-Flange | 1 | | 55148 |
| Valve Cover | 2 | 665690 | D20225 |
| Valve Cover Stud Nut | 4 | 693959 | D20227 |
| Water Outlet | 1 | 50082 | D20129 |
| Water By-pass | 1 | | 622772 |
| Carburettor Flange | 1 | | 637191 |
| Corburettor Flange | 1 | | 637192 |
| Water Pump to Block | 1 | | 637440 |

| | | | |
|---|---|---|---|
| Gasket Set (Lower Engine) | | | LP15/26 |
| Comprising:- | | | |
| Oil Pan (Right) | 1 | 665802 | D20603 |
| Oil Pan (Left) | 1 | 665803 | D20604 |
| Oil Pan (End) | 2 | 600760 | D20606 |
| Chain Case Cover Plate | 1 | 695441 | D20459 |
| Chain Case Cover | 1 | 600752 | D20453 |
| Water Pump Cover Plate | 1 | | 637439 |
| Oil Pump | 1 | 600773/1 | D20629 |
| Oil Pump Cover | 1 | | 50744 |
| Fuel Pump Flange | 1 | | 634704 |
| Distributor | 1 | | T 1964 |
| Oil Pan Drain | 1 | | 105456 |
| Oil Pan Front End Seal | 2 | | 600764 |

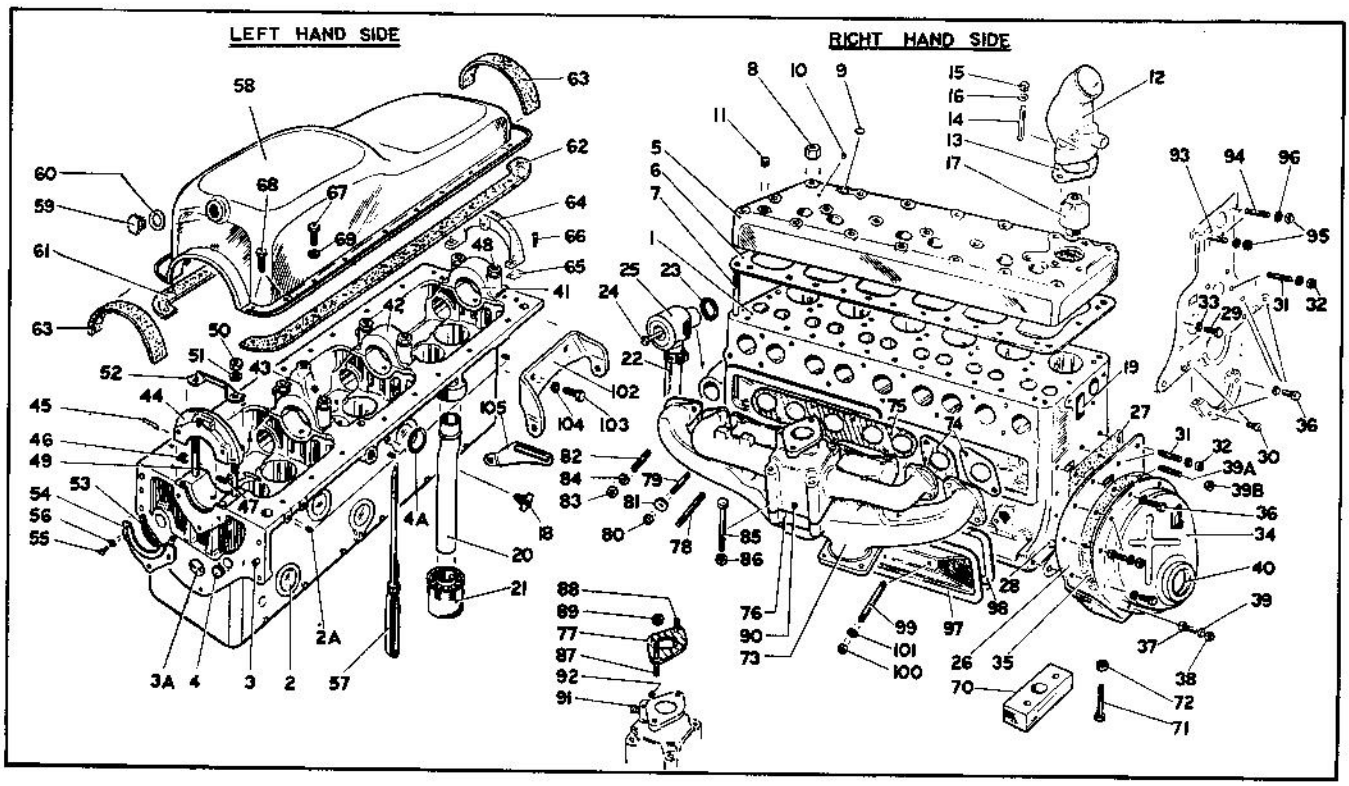
**KEW 1 – KEW 2**

| | | | |
|---|---|---|---|
| Gasket Set (Lower Engine) | | | LP15/32 |
| Comprising:- | | | |
| Oil Pan (Right) | 1 | 665802 | D20603 |
| Oil Pan (Left) | 1 | 665803 | D20605 |
| Oil Pan (End) | 2 | 600760 | D20606 |
| Chain Case Cover Plate | 1 | 695441 | D20459 |
| Chain Case Cover | 1 | 600752 | D20453 |
| Water Pump Cover Plate | 1 | 1326324 | D20862 |
| Oil Pump | 1 | 600773/1 | D20629 |
| Oil Pump Body Cover | 1 | 1124984 | D20627 |
| Fuel Pump Flange | 1 | | D20930/24 |
| Distributor | 1 | | T 1964 |
| Oil Pan Drain | 1 | | 105456 |
| Oil Pan Front End Seal | 2 | | 600764 |

**T181 (from 1692)–T315–T319 Kew 1 – Kew 2.**

| | No.Off | | |
|---|---|---|---|
| Gasket Set (Decoke) | | | LP15/30 |
| Comprising:- | | | |
| Cylinder Head | 1 | 1327338 | D20127 |
| Manifold Centre & End | 1 | | 854396 |
| Manifold-Inlet | 1 | 666352 | D20501 |
| Exhaust Pipe-Flange | 1 | | 55148 |
| Valve Cover | 2 | 665690 | D20225 |
| Valve Cover Stud Nut | 4 | 693959 | D20227 |
| Water Outlet | 1 | 50082 | D20129 |
| Carburettor Flange | 1 | 562221 | D20904 |
| Water Pump to Block | 1 | 1326325 | D20865 |

| | | | |
|---|---|---|---|
| Gasket Set (Lower Engine) (Not Kew 1 – Kew 2) | | | LP15/31 |
| Comprising:- | | | |
| Oil Pan (Right) | 1 | 665802 | D20603 |
| Oil Pan (Left) | 1 | 1138886 | D20604 |
| Oil Pan (End) | 2 | 600760 | D20606 |
| Chain Case Cover Plate | 1 | 695441 | D20459 |
| Chain Case Cover | 1 | 600752 | D20453 |
| Water Pump Cover Plate | 1 | 1326324 | D20862 |
| Oil Pump | 1 | 600773/1 | D20629 |
| Oil Pump Body Cover | 1 | 1124984 | D20627 |
| Fuel Pump Flange | 1 | | D20930/24 |
| Distributor | 1 | | T 1964 |
| Oil Pan Drain | 1 | | 105456 |
| Oil Pan Front End Seal | 2 | | 600764 |




| Dwg. No. | DESCRIPTION | | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|---|
| | | | | T149 T179 | T151 T181 | T315 T319 | Kew 1, Kew 2. |
| 1 | Block – Cylinder with Pistons | – | 1327232 | – | – | 1 | 1 |
| 1 | Block – Cylinder with Pistons (See Note C) | – | 971115 | 1 | – | – | – |
| 1 | Block – Cylinder with Pistons (See Note C) | – | 971115 | – | 1 | – | – |
| 2 | Plug – Cylinder Block Core Hole | 140802 | D20051 | 7 | 7 | 2 | 2 |
| 2 | Plug – Cylinder Block Core Hole | 117924 | D20053 | – | – | 5 | 5 |
| 2A | Plug – Cylinder Block Oil Hole | – | 143932 | 4 | 4 | – | – |
| 2A | Plug – Cylinder Block Oil Hole | 1123774 | D20056 | – | – | 3 | 3 |
| – | Plug – Cylinder Block Oil Level | – | 113935 | 1 | 1 | – | – |
| – | Plug – Cylinder Block Oil Level | 103878 | D20054 | – | – | 1 | 1 |
| 3 | Dowel – Cylinder Block Clutch Housing | 1122532 | D20061 | 2 | 2 | 2 | 2 |
| 3A | Plug – Camshaft Bearing | 117923 | D20052 | 1 | 1 | 1 | 1 |
| 4 | Plug – Oil Distributor | – | 113185 | 2 | 2 | – | – |
| 4 | Plug – Oil Distributor | 143162 | D20055 | – | – | 2 | 2 |
| – | Plug – Cylinder Block Rear Face | 117923 | D20052 | 1 | 1 | 1 | 1 |
| 4A | Retainer – Distributor | – | T1964 | 1 | 1 | 1 | 1 |
| 5 | Head – Cylinder and Gasket (Not T319) | – | 1327135A | 1 | 1 | 1 | – |
| 5 | Head – Cylinder and Gasket (Not T315) | – | 1329297 | – | – | 1 | 1 |
| 6 | Gasket – Cylinder Head (Up to T181/1691) | – | 1113745 | 1 | 1 | – | – |
| 6 | Gasket – Cylinder Head (From T181/1692) | 1327338 | D20127 | – | 1 | – | 1 |
| 7 | Screw – Cylinder Head | 666014 | D20126 | 16 | 16 | 21 | 21 |
| – | Screw – Cylinder Head | – | 692857 | 5 | 5 | – | – |
| 9 | Plug – Cylinder Head Core Hole | 106517 | D20121 | 1 | 1 | 1 | 1 |
| 10 | Plug – Cylinder Head Timing Hole | – | 113175 | 1 | 1 | – | – |
| – | Plug – Cylinder Head Timing Hole | 1123774 | D20056 | – | – | 1 | 1 |
| 11 | Plug – Cylinder Head Heater Hole | 103867 | D20122 | 1 | 1 | 1 | 1 |
| 12 | Elbow – Cylinder Head Water Outlet | – | 1116777 | 1 | 1 | – | – |
| 12 | Elbow – Cylinder Head Water Outlet | – | 1404700 | – | – | 1 | 1 |
| 13 | Gasket – Cylinder Head Outlet Elbow | 50082 | D20129 | 1 | 1 | 1 | 1 |
| – | Screw – Cylinder Head Outlet Elbow | – | 122181 | 2 | 2 | – | – |
| – | Screw – Cylinder Head Outlet Elbow | 122126 | D20130 | – | – | 2 | 2 |
| 16 | Washer – Cylinder Head Outlet Elbow Screw | S1000/7H | D20082 | 2 | 2 | 2 | 2 |

| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|
| | | | T149 T179 | T151 T181 | T315 T319 | Kew 1. Kew 2. |
| 17 | Thermostat – Cylinder Head | – | 889589 | 1 | 1 | – | – |
| 17 | Thermostat – Cylinder Head | 650048 | D20131 | – | – | 1 | 1 |
| – | Gasket – Cylinder Head Thermostat | – | 863220 | 1 | 1 | – | – |
| 18 | Tap – Cylinder Block Water Drain | 103647 | D20057 | 1 | 1 | 1 | 1 |
| 19 | Tube – Cylinder Block Water Distributor | – | 1119211 | 1 | 1 | 1 | 1 |
| 20 | Filler Pipe – Cylinder Block Oil (Bare) (See Note A) | – | 871862 | 1 | 1 | – | – |
| 20 | Filler Pipe – Cylinder Block Oil (Bare) (See Note B) | 1311758 | D20680 | 1 | 1 | 1 | 1 |
| – | Screen – Oil Filler Pipe (See Note B) | 871851 | D20681 | 1 | 1 | 1 | 1 |
| 21 | Air Cleaner – Oil Filler Pipe (See Note A) | – | 619033 | 1 | 1 | – | – |
| 21 | Air Cleaner – Oil Filler Pipe (See Note B) | 1311809 | D20682 | 1 | 1 | 1 | 1 |
| – | Bracket – Oil Filler Pipe (See Not B ) | 1311760 | D20683 | 1 | 1 | 1 | 1 |
| – | Screw – Oil Filler Pipe Bracket (See Note B) | 123473 | D20684 | 1 | 1 | 1 | 1 |
| – | Nut – Oil Filler Pipe Screw (See Note B) | 120368 | D20455 | 1 | 1 | 1 | 1 |
| – | Washer – Oil Filler Pipe Screw (See Note B) | 120214 | D20074 | 1 | 1 | 1 | 1 |
| 22 | Pipe – Crankcase Ventilator | 647371 | D20670 | 1 | 1 | 1 | 1 |
| 23 | Gasket – Crankcase Ventilator Pipe | 301034 | D20671 | 1 | 1 | 1 | 1 |
| 24 | Screw – Crankcase Ventilator Pipe | 173063 | D20672 | 1 | 1 | 1 | 1 |
| – | Washer – Crankcase Ventilator Pipe Screw | 120214 | D20074 | 1 | 1 | 1 | 1 |
| 26 | Plate – Chaincase Cover | 1116749 | D20458 | 1 | 1 | 1 | 1 |
| 27 | Gasket – Chaincase Cover Plate | 695441 | D20459 | 1 | 1 | 1 | 1 |
| 28 | Dowel – Chaincase Cover Plate | 606345 | D20062 | 2 | 2 | 2 | 2 |
| 29 | Screw – Chaincase Cover Plate | 122007 | D20205 | 4 | 4 | 4 | 4 |
| 30 | Screw – Chaincase Cover Plate | – | 133837 | 1 | 1 | – | – |
| 30 | Screw – Chaincase Cover Plate | 114663 | D20460 | – | – | 1 | 1 |
| 33 | Washer – Chaincase Cover Plate | S1000/6H | D20074 | 5 | 5 | 5 | 5 |
| 34 | Cover Assembly – Chaincase | – | 1090742 | 1 | 1 | 1 | 1 |
| 34 | Cover – Chaincase (Less Oil Seal) | 1090232 | D20450 | 1 | 1 | 1 | 1 |
| 35 | Gasket – Chaincase Cover | 600752 | D20453 | 1 | 1 | 1 | 1 |
| 36 | Screw – Chaincase Cover | 122017 | D20457 | 7 | 7 | 7 | 7 |
| 36 | Screw – Chaincase Cover (Short) | 122007 | D20205 | 1 | 1 | 1 | 1 |
| 37 | Bolt – Chaincase Cover | – | 120741 | 3 | 3 | – | – |
| 37 | Bolt – Chaincase Cover | 100013 | D20454 | – | – | 3 | 3 |
| 38 | Nut – Chaincase Cover Bolt | 120368 | D20455 | 3 | 3 | 3 | 3 |
| 39 | Washer – Chaincase Cover Bolt | S1000/6H | D20074 | 3 | 3 | 3 | 3 |
| – | Washer – Chaincase Cover Screw | 120214 | D20074 | 7 | 7 | 7 | 7 |
| – | Reinforcement – Chaincase Cover | – | 690939 | 1 | 1 | 1 | 1 |
| 40 | Oil Seal – Chaincase Cover | 1064730 | D20451 | 1 | 1 | 1 | 1 |
| – | Gasket – Chaincase Cover Oil Seal | 1088603 | D20452 | 1 | 1 | 1 | 1 |
| 41 | Cap – Crankshaft Bearing No.1 | – | 664390 | 1 | 1 | 1 | 1 |
| 42 | Cap – Crankshaft Bearing No.2 | – | 664065 | 1 | 1 | 1 | 1 |
| 43 | Cap – Crankshaft Bearing No.3 | – | 664065 | 1 | 1 | 1 | 1 |
| 44 | Cap – Crankshaft Bearing No.4 | – | 891401 | 1 | 1 | 1 | 1 |
| – | Package – Crankshaft Bearing Seal | – | 891458 | 1 | 1 | 1 | 1 |
| | Comprises:- Following three items. | | | | | | |
| 46 | Gasket – Crankshaft Bearing Cap (Right) | 863012 | D20176 | 1 | 1 | 1 | 1 |
| 47 | Gasket – Crankshaft Bearing Cap (Left) | 863013 | D20177 | 1 | 1 | 1 | 1 |
| – | Oil Seal – Crankshaft Bearing Cap | 863214 | D20178 | 2 | 2 | 2 | 2 |
| 49 | Screw – Crankshaft Bearing Cap | 864118 | D20058 | 8 | 8 | 8 | 8 |
| 51 | Washer – Crankshaft Bearing Cap | S1000/9H | D20059 | 8 | 8 | 8 | 8 |
| 53 | Oil Seal – Crankshaft Bearing Cap | 863214 | D20178 | 2 | 2 | 2 | 2 |
| 55 | Screw – Crankshaft Bearing Cap Seal | 695787 | D20179 | 6 | 6 | 6 | 6 |
| 56 | Washer – Crankshaft Bearing Cap Seal Screw | 121753 | D20180 | 6 | 6 | 6 | 6 |
| 57 | Indicator – Oil Level | 1312199 | D20611 | 1 | 1 | 1 | 1 |
| – | Tube – Oil Level Indicator | 1312200 | D20612 | 1 | 1 | 1 | 1 |
| 58 | Pan – Oil Assembly | – | 692884 | 1 | 1 | – | 1 |
| 58 | Pan – Oil Assembly | – | – | – | – | 1 | – |
| 59 | Plug – Oil Pan Drain | – | 50722 | 1 | 1 | 1 | 1 |
| 60 | Gasket – Oil Pan Drain Plug | – | 105456 | 1 | 1 | 1 | 1 |
| 61 | Gasket – Oil Pan (Right) | 665802 | D20603 | 1 | 1 | 1 | 1 |
| 62 | Gasket – Oil Pan (Left) | 665803 | D20604 | 1 | 1 | – | 1 |
| 62 | Gasket – Oil Pan (Left) | 1138886 | D20605 | – | – | 1 | – |
| 63 | Gasket – Oil Pan (End) | 600760 | D20606 | 2 | 2 | 2 | 2 |
| 64 | Seal Plate – Oil Pan Front End | 1113163 | D20608 | 1 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|---|
| | | | | T149 T179 | T151 T181 | T315 T319 | Kew 1, Kew 2. |
| 65 | Seal | – Oil Pan Front End Plate ... 1066873 | D20609 | 2 | 2 | 2 | 2 |
| 66 | Screw | – Oil Pan Front End Plate ... – | 132268 | 2 | 2 | 2 | 2 |
| 66 | Screw | – Oil Pan Front End Plate ... 122017 | D20457 | 1 | 1 | 1 | 1 |
| – | Washer | – Oil Pan Front End Plate ... S1000/4H | D20180 | 2 | 2 | 2 | 2 |
| – | Screw | – Oil Pan to Block ... 122047 | D20457 | 20 | 20 | 20 | 20 |
| – | Washer | – Oil Pan to Block ... S1000/6H | D20074 | 20 | 20 | 20 | 20 |
| 70 | Insulator | – Engine Front Support ... 1194430 | D21050 | 1 | 1 | 1 | 1 |
| 72 | Nut | – Engine Front Support Insulator ... 120368 | D20455 | 4 | 4 | 4 | 4 |
| – | Lock Washer | – Engine Front Support Insulator ... 138485 | D20607 | 4 | 4 | 4 | 4 |
| – | Washer | – Engine Front Support (Plain) ... 128144 | D21051 | 4 | 4 | 4 | 4 |
| 73 | Manifold | – Inlet and Exhaust Assembly (With Heat Control) ... – | 1116676 | 1 | 1 | 1 | – |
| 73 | Manifold | – Inlet and Exhaust Assembly (With Heat Control) ... – | 1122472 | – | – | – | 1 |
| – | Ring | – Inlet Manifold Fuel Centralizer ... 1122465 | D20504 | – | – | 1 | 1 |
| – | Shaft | – Inlet and Exhaust Heat Control ... – | 666351 | 1 | 1 | – | – |
| – | Bushing | – Inlet and Exhaust Heat Control Shaft ... – | 651251 | 2 | 2 | – | – |
| – | Stop Stud | – Inlet and Exhaust Heat Control Shaft ... – | 852271 | 1 | 1 | – | – |
| – | Thermostat | – Inlet and Exhaust Heat Control ... – | 671923 | 1 | 1 | – | – |
| – | Spacer | – Inlet and Exhaust Heat Control Thermostat ... – | 644876 | 2 | 2 | – | – |
| – | Stop | – Inlet and Exhaust Heat Control ... – | 683057 | 1 | 1 | – | – |
| – | Shield | – Inlet and Exhaust Heat Control ... – | 1066053 | 1 | 1 | – | – |
| – | Bolt | – Inlet and Exhaust Heat Control Shield Clamp ... – | 862830 | 1 | 1 | – | – |
| – | Nut | – Inlet and Exhaust Manifold Heat Control Shield Clamp Bolt ... – | 120611 | 1 | 1 | – | – |
| – | Washer | – Inlet and Exhaust Heat Control Shield Clamp Bolt ... – | 138479 | 1 | 1 | – | – |
| – | Lock | – Inlet and Exhaust Heat Control Shield ... – | 604509 | 1 | 1 | – | – |
| – | Plug | – Manifold (Wiper Hole) ... – | 143932 | 1 | 1 | 1 | 1 |
| – | Reducer | – Manifold Plug ... – | 119932 | 1 | 1 | 1 | 1 |
| 74/75 | Gasket (Comprises:- 1-D20505 4-D20506) | – Inlet and Exhaust Manifold ... – | 854396 | 1 | 1 | – | – |
| 74 | Gasket | – Exhaust Manifold ... 666354 | D20506 | 4 | 4 | 4 | 4 |
| 75 | Gasket | – Inlet Manifold ... 666353 | D20505 | 1 | 1 | 1 | 1 |
| 76 | Gasket | – Inlet to Exhaust ... 666352 | D20501 | 1 | 1 | 1 | 1 |
| 77 | Gasket | – Carburettor to Inlet Manifold ... – | 637191 | 1 | 1 | – | – |
| 77 | Gasket | – Carburettor to Inlet Manifold ... 562221 | D20904 | – | – | 1 | 1 |
| 78 | Stud | – Exhaust Manifold ... – | 669922 | 2 | 2 | – | – |
| 78 | Bolt | – Exhaust Manifold ... 112593 | D20510 | – | – | 2 | 2 |
| 79 | Stud | – Exhaust Manifold End ... 623369 | D20507 | 4 | 4 | 4 | 4 |
| 80 | Nut | – Exhaust Manifold End Stud ... 623370 | D20508 | 4 | 4 | 4 | 4 |
| 81 | Washer | – Exhaust Manifold End Stud ... 623368 | D20509 | 4 | 4 | 4 | 4 |
| 82 | Stud | – Exhaust Manifold - Short ... 51561 | D20511 | 7 | 7 | 7 | 7 |
| 83 | Nut | – Manifold Stud ... 120369 | D20512 | 9 | 9 | 7 | 7 |
| 84 | Washer | – Exhaust Manifold Stud ... – | 43699 | 4 | 4 | 4 | 4 |
| 85 | Bolt | – Inlet to Exhaust Manifold ... – | 126167 | 4 | 4 | – | – |
| 85 | Bolt | – Inlet to Exhaust Manifold ... 1122181 | D20502 | – | – | 4 | 4 |
| 86 | Nut | – Inlet to Exhaust Manifold Nut ... 150849 | D20503 | 4 | 4 | 4 | 4 |
| 87/88 | Stud | – Carburettor Flange ... 103195 | D20901 | 2 | 2 | 2 | 2 |
| 89 | Nut | – Carburettor Flange Stud ... – | 120369 | 2 | 2 | 2 | 2 |
| – | Washer | – Carburettor Flange Stud ... – | 138489 | 2 | 2 | 2 | 2 |
| 90 | Plug | – Inlet Manifold Drain ... – | 103883 | 1 | 1 | 1 | – |
| 93 | Screw | – Water Pump to Block (Short) ... – | 122145 | 1 | 1 | – | – |
| 93 | Screw | – Water Pump to Block (Short) ... – | 100138 | – | – | 2 | 2 |
| 94 | Screw | – Water Pump to Block (Long) ... – | 122181 | 2 | 2 | – | – |
| 94 | Screw | – Water Pump to Block (Long) ... 189301 | 320866 | – | – | 1 | 1 |
| 96 | Washer | – Water Pump to Block Screw ... S1000/7H | D20082 | 3 | 3 | – | – |
| 96 | Washer | – Water Pump to Block Screw ... 120382 | D20082 | – | – | 3 | 3 |
| 97 | Cover | – Valve Spring ... 665689 | D20224 | 2 | 2 | 2 | 2 |
| 98 | Gasket | – Valve Spring Cover ... 665690 | D20225 | 2 | 2 | 2 | 2 |
| 99 | Screw | – Valve Spring Cover ... – | 693960 | 4 | 4 | 4 | 4 |
| 101 | Gasket | – Valve Spring Cover Screw ... 693959 | D20227 | 4 | 4 | 4 | 4 |
| 102 | Bracket | – Generator Mounting ... – | D15563 | 1 | 1 | – | – |
| 102 | Bracket | – Generator Mounting ... – | 667751 | – | – | 1 | – |
| 102 | Bracket | – Generator Mounting ... – | D21001 | – | – | – | 1 |
| 103 | Screw | – Generator Mounting Bracket ... – | 122246 | 2 | 2 | – | – |
| 103 | Screw | – Generator Mounting Bracket ... 100146 | D21002 | – | – | 2 | 2 |
| 104 | Washer | – Generator Mounting Bracket ... S1000/8H | D20068 | 2 | 2 | 2 | 2 |

| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|
| | | | T149 T179 | T151 T181 | T315 T319 | Kew 1 Kew 2 |
| 105 | Strap – Generator Adjusting ..... 622783 | D21004 | 1 | 1 | 1 | 1 |
| – | Screw – Generator Adjusting Strap ..... 122017 | D20205 | 1 | 1 | 1 | 1 |
| – | Washer – Generator Adjusting Strap ..... S997/6 | D21005 | 1 | 1 | 1 | 1 |
| – | Washer – Generator Adjusting Strap ..... S1000/6H | D20074 | 1 | 1 | 1 | 1 |

**NOTE A.**

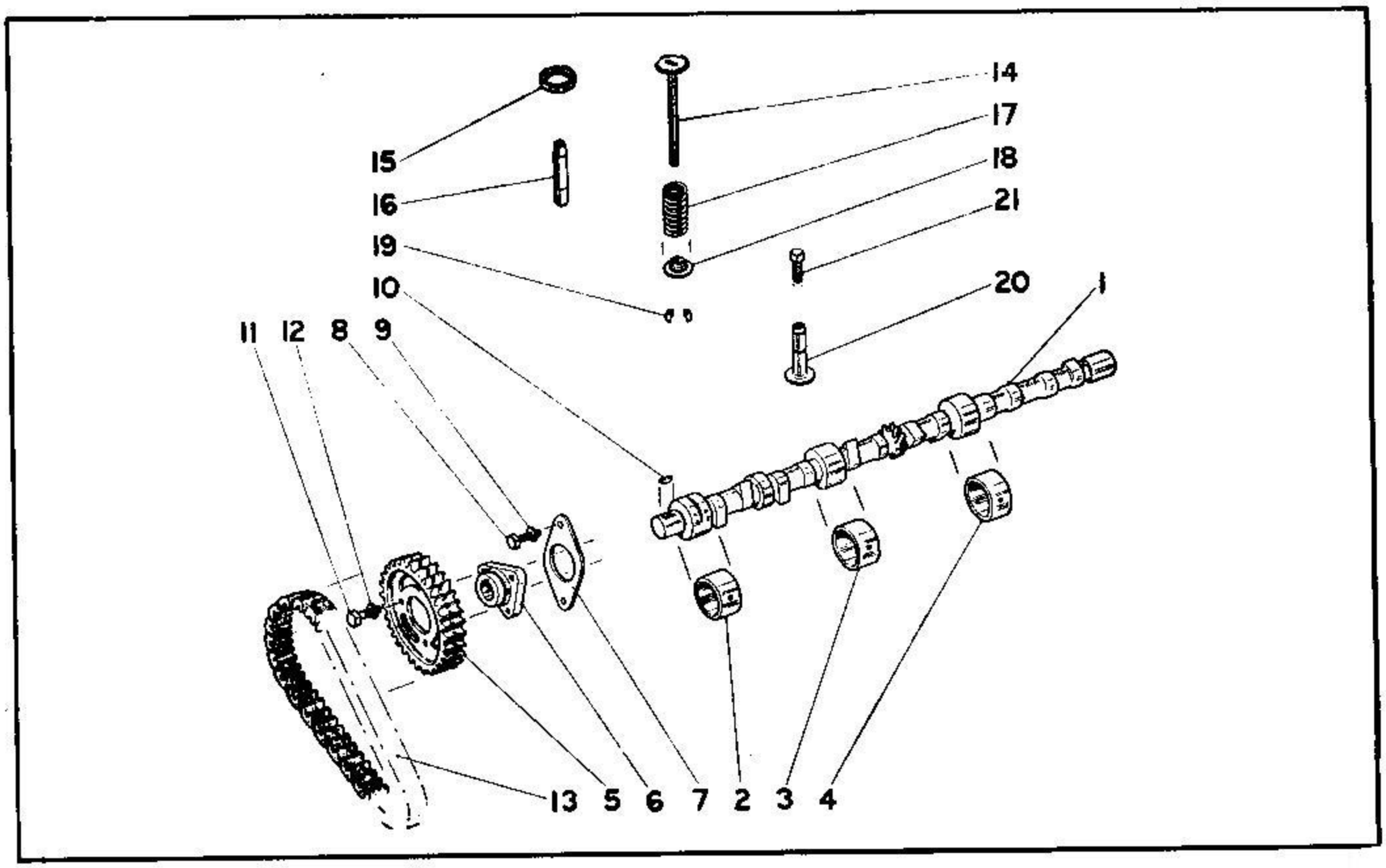
These items were used up to Engines T149/664C and T151/3587 inclusive.

**NOTE B.**

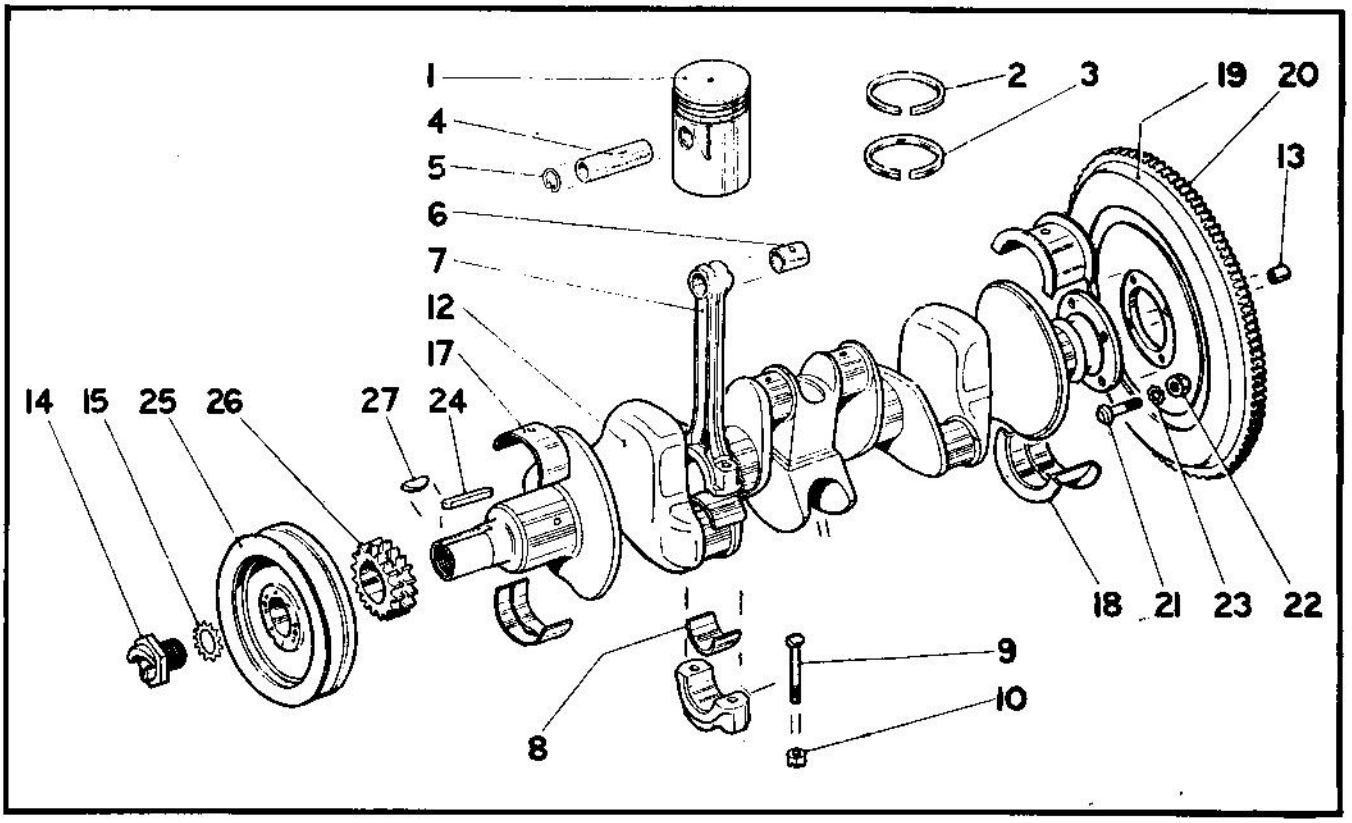
These items were used from Engines T149/6642C and T151/3588 inclusive.

**NOTE C.**

When ordering 971115 Cylinder Block, also specify 1-617672 Oil Relief Valve Spring and 1-618759 Oil Relief Valve.




| Dwg. No. | DESCRIPTION | | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|---|
| | | | | T149 T179 | T151 T181 | T315 T319 | Kew 1 Kew 2 |
| 1 | Camshaft | – | 1067201 | 1 | 1 | 1 | 1 |
| 2 | Bearing | – Camshaft No. 1 | 632465 D20210 | 1 | 1 | 1 | 1 |
| 3 | Bearing | – Camshaft No. 2 | 665786 D20211 | 1 | 1 | 1 | 1 |
| 4 | Bearing | – Camshaft No. 3 | 665787 D20212 | 1 | 1 | 1 | 1 |
| 5 | Sprocket | – Camshaft | 601757 D20201 | 1 | 1 | 1 | 1 |
| 6 | Hub | – Camshaft Sprocket | – 869998 | 1 | 1 | 1 | 1 |
| 7 | Thrust Plate | – Camshaft Sprocket Hub | 600786 D20203 | 1 | 1 | 1 | 1 |
| 8 | Screw | – Camshaft Sprocket Hub T/Plate | 122017 D20205 | 2 | 2 | 2 | 2 |
| 9 | Washer | – Camshaft Sprocket Hub T/Plate Screw | – S1000/6 | 2 | 2 | 2 | 2 |
| 10 | Key | – Camshaft Sprocket Hub | 114813 D20202 | 1 | 1 | 1 | 1 |
| 11 | Screw | – Camshaft Sprocket | – 601766 | 3 | 3 | 3 | 3 |
| 12 | Washer | – Camshaft Sprocket Screw | S1000/6H D20074 | 3 | 3 | 3 | 3 |
| 13 | Chain | – Timing | 1075001 D20213 | 1 | 1 | 1 | 1 |
| 14 | Valve | – Inlet | 870048 D20214 | 6 | – | 6 | – |
| 14 | Valve | – Inlet | 870048 D20214 | – | 6 | – | 6 |
| 14 | Valve | – Exhaust | – 667612 | 6 | 6 | – | – |
| 14 | Valve | – Exhaust | 1319089 D20215 | – | – | 6 | 6 |
| 15 | Seat | – Exhaust Valve (Standard) | – 666012 | 6 | 6 | – | – |
| 15 | Seat | – Exhaust Valve (Standard) | – 1319087 | – | – | 6 | 6 |
| 15 | Seat | – Exhaust Valve (.010) | – 666013 | 6 | 6 | – | – |
| 15 | Seat | – Exhaust Valve (.010) | – 1319088 | – | – | 6 | 6 |
| 16 | Guide | – Valve Stem | 1124959 D20223 | 12 | 12 | 12 | 12 |
| 17 | Spring | – Valve | 869073 D20216 | 12 | 12 | – | – |
| 17 | Spring | – Valve | 869073 D20216 | – | – | 12 | 12 |
| 18 | Retainer | – Valve Spring | – 395930 | 12 | 12 | 12 | 12 |
| 19 | Cotter | – Valve | 395931 D20218 | 24 | 24 | 24 | 24 |
| 20 | Tappet | – Valve (Standard) | – 687667 | 12 | 12 | 12 | 12 |
| 20 | Tappet | – Valve .001 O/S | – 670510 | 12 | 12 | 12 | 12 |
| 20 | Tappet | – Valve .008 O/S | – 670511 | 12 | 12 | 12 | 12 |
| 21 | Screw | – Valve Tappet | 681544 D20220 | 12 | 12 | 12 | 12 |



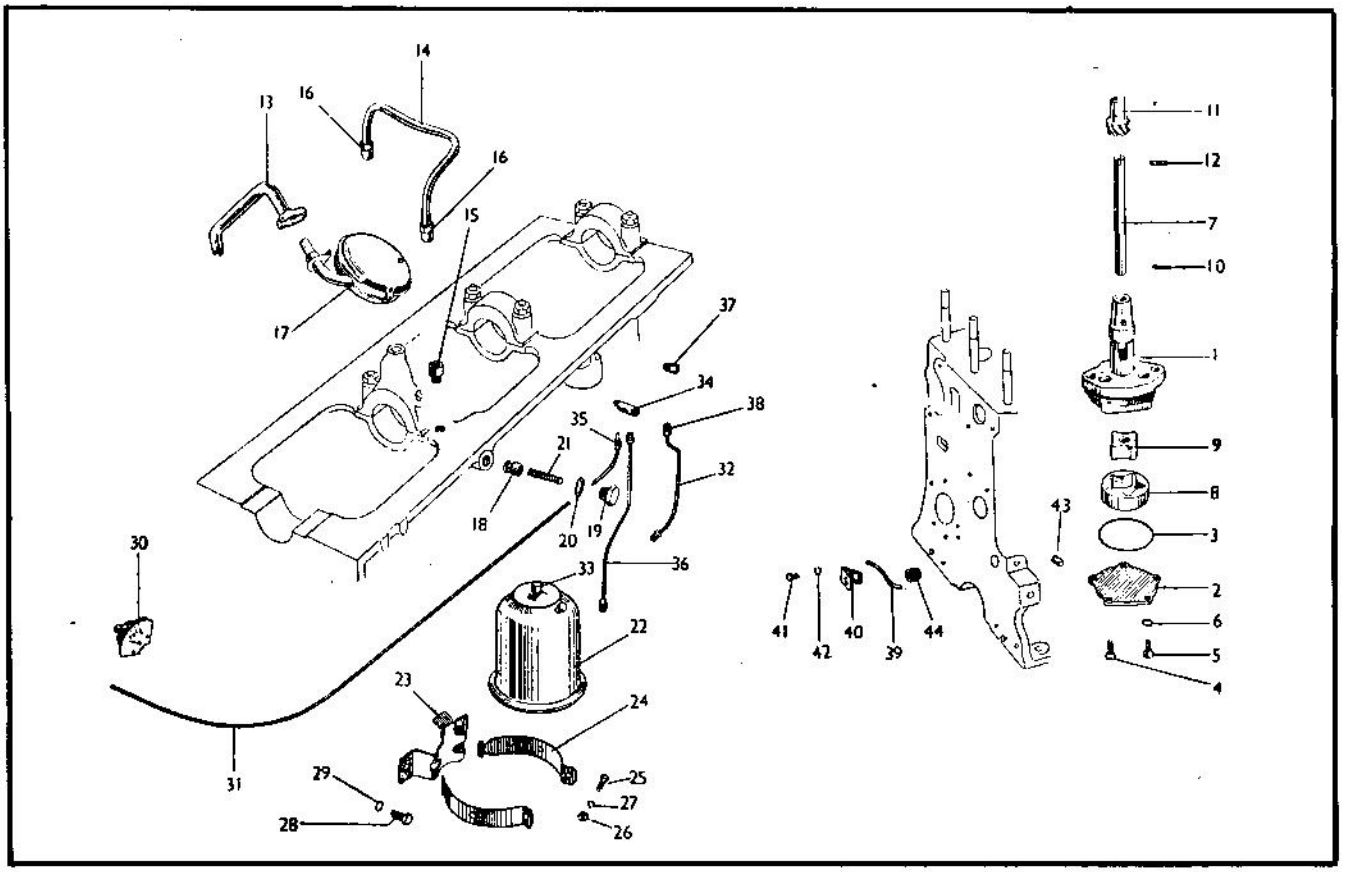

| Dwg. No. | ENGINE TYPE | PISTON SIZE | PISTON ASSEMBLY | PISTON RING No. 1 | PISTON RING No. 2 | PISTON RING Nos. 3 & 4 |
|---|---|---|---|---|---|---|
| | | | | 6 required | 6 required | 12 required |
| 1–2–3–4–5 | T149 T151 T179 T181 | Std.<br>.020<br>.040 | 966917<br>966918<br>966919 | D20330 (870701)<br>D20332 (870703)<br>D20334 (870705) | D20330 (870701)<br>D20332 (870703)<br>D20334 (870705) | 667499<br>667503<br>667505 |
| 1–2–3–4–5 | T315 T319 KEW 1 KEW 2 | Std.<br>.020<br>.040 | D20300<br>D20302<br>D20304 | *D20320 (1069891)<br>*D20322 (1069893)<br>*D20324 (1069895) | D20330 (870701)<br>D20332 (870703)<br>D20334 (870705) | D20340 (1316389)<br>D20342 (1316391)<br>D20344 (1316394) |

* Chromium-Plated Top Ring.

| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED - ENGINE TYPE | | |
|---|---|---|---|---|---|
| | | | T149 T179 T315 | T151 T181 T319 | Kew 1 Kew 2 |
| 4 | Pin – Piston Standard ..... 695800 | D20350 | 6 | 6 | 6 |
| 4 | Pin – Piston (.003 in.) ..... 203741 | D20351 | 6 | 6 | 6 |
| 4 | Pin – Piston (.008 in.) ..... 302560 | D20352 | 6 | 6 | 6 |
| 5 | Circlip – Piston Pin ..... 200434 | D20353 | 12 | 12 | 12 |
| 6 | Bush – Piston Pin ..... 954157 | D20361 | 6 | 6 | 6 |
| 7 | Rod – Connecting Less Bearing ..... | 1112764 | 6 | – | – |
| 7 | Rod – Connecting Less Bearing ..... | 1112765 | – | 6 | 6 |
| 8 | Bearing – Connecting Rod (Standard) ..... 956284 | D20370 | 12 | 12 | 12 |
| 8 | Bearing – Connecting Rod (.010) ..... 956287 | D20371 | 12 | 12 | 12 |
| 8 | Bearing – Connecting Rod (.020) ..... 1067128 | D20372 | 12 | 12 | 12 |
| 8 | Bearing – Connecting Rod (.030) ..... 1067129 | D20373 | 12 | 12 | 12 |
| 8 | Bearing – Connecting Rod (.040) ..... 1073013 | D20374 | 12 | 12 | 12 |
| 8 | Bearing – Connecting Rod (1/16" U/S) ..... P2052 | D20375 | 12 | 12 | 12 |

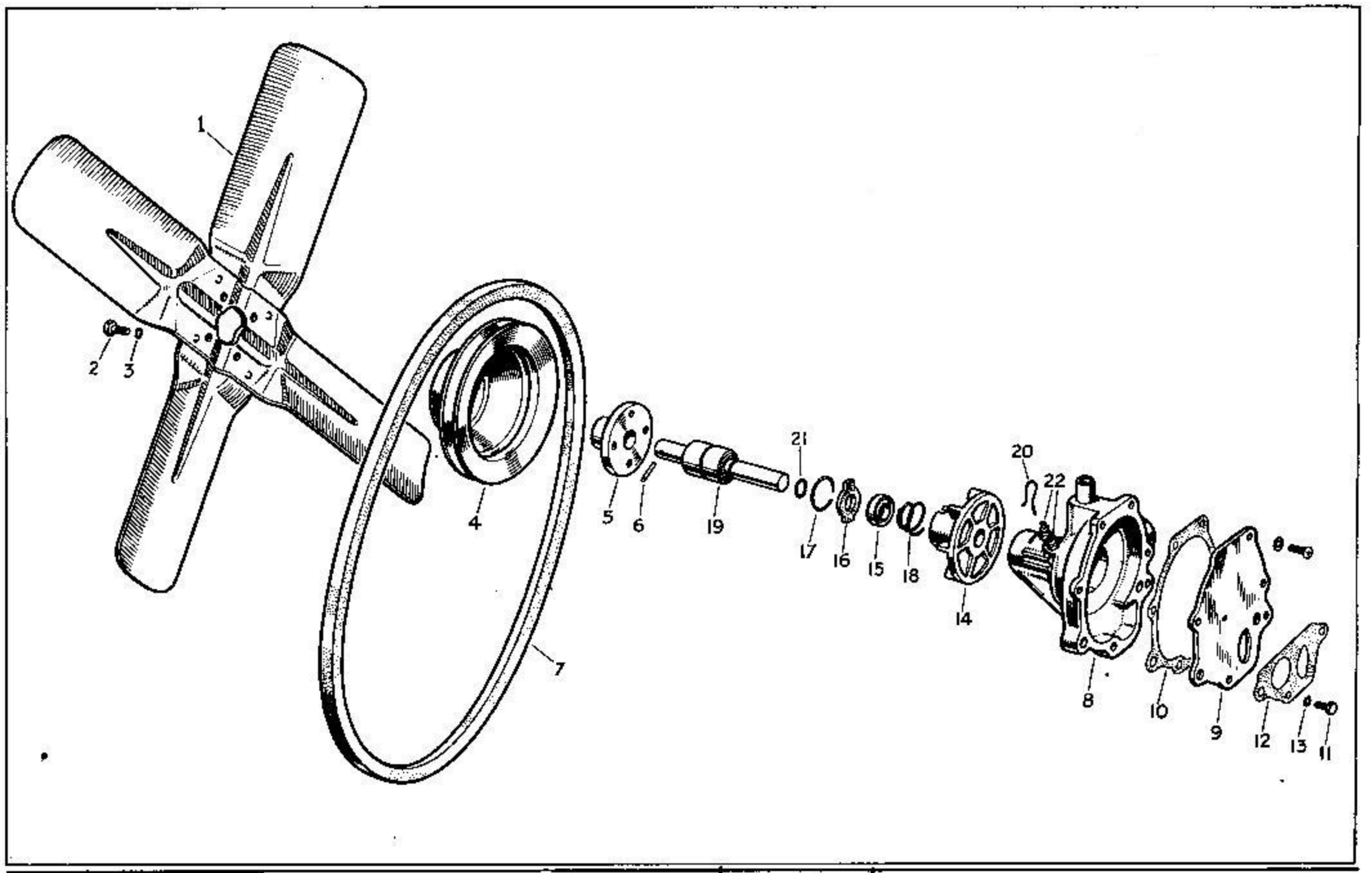
| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED - ENGINE TYPE T149 T179 T315 | T151 T181 T319 | Kew 1 Kew 2 |
|---|---|---|---|---|---|
| | BEARING SET – CONNECTING ROD (12 Pieces) | | | | |
| – | Bearing Set – (Standard Size) ..... P3039 | D20380 | 1 | 1 | 1 |
| – | Bearing Set – (.010" U/S) ..... P3029 | D20381 | 1 | 1 | 1 |
| – | Bearing Set – (.020" U/S) ..... P3031 | D20382 | 1 | 1 | 1 |
| – | Bearing Set – (.030" U/S) ..... P3033 | D20383 | 1 | 1 | 1 |
| – | Bearing Set – (.040" U/S) ..... P3035 | D20384 | 1 | 1 | 1 |
| – | Bearing Set – (1/16" U/S) ..... P3037 | D20385 | 1 | 1 | 1 |
| 9 | Bolt – Connecting Rod ..... 860343 | D20362 | 12 | 12 | 12 |
| 10 | Nut – Connecting Rod Bolt ..... 860671 | D20363 | 12 | 12 | 12 |
| – | Washer – Connecting Rod Bolt ..... 668555 | D20364 | 12 | 12 | 12 |
| 12 | Crankshaft – Assembly (T315) ..... | 955196 | 1 | – | – |
| 12 | Crankshaft – Assembly (T319) ..... | 870745 | – | 1 | 1 |
| 13 | Bush – Crankshaft Pilot ..... | 53298 | 1 | 1 | 1 |
| 14 | Jaw – Crankshaft Starting ..... 50054 | D20154 | 1 | 1 | 1 |
| 15 | Washer – Crankshaft Starting Jaw ..... 655116 | D20155 | 1 | 1 | 1 |
| 17 | Bearing – Crankshaft Nos. 1–2–3 Upper & Lower (Standard) ..... 957644 | D20158 | 6 | 6 | 6 |
| 17 | Bearing – Crankshaft Nos. 1–2–3 Upper & Lower (.010 U/S) ..... 957647 | D20159 | 6 | 6 | 6 |
| 17 | Bearing – Crankshaft Nos. 1–2–3 Upper & Lower (.020 U/S) ..... 1067130 | D20160 | 6 | 6 | 6 |
| 17 | Bearing – Crankshaft Nos. 1–2–3 Upper & Lower (.030 U/S) ..... 1067131 | D20161 | 6 | 6 | 6 |
| 17 | Bearing – Crankshaft Nos. 1–2–3 Upper & Lower (.040 U/S) ..... 1073011 | D20162 | 6 | 6 | 6 |
| 17 | Bearing – Crankshaft Nos. 1–2–3 Upper & Lower (1/16" U/S) ..... | D20163 | 6 | 6 | 6 |
| 18 | Bearing – Crankshaft No. 4 (Upper & Lower Standard) ..... 957649 | D20164 | 2 | 2 | 2 |
| 18 | Bearing – Crankshaft No. 4 (Upper & Lower .010) 957652 | D20165 | 2 | 2 | 2 |
| 18 | Bearing – Crankshaft No. 4 (Upper & Lower .020) 1067132 | D20166 | 2 | 2 | 2 |
| 18 | Bearing – Crankshaft No. 4 (Upper & Lower .030) 1067133 | D20167 | 2 | 2 | 2 |
| 18 | Bearing – Crankshaft No. 4 (Upper & Lower .040) 1073012 | D20168 | 2 | 2 | 2 |
| 18 | Bearing – Crankshaft No. 4 (Upper & Lower 1/16" U/S) ..... | D20169 | 2 | 2 | 2 |
| | BEARING SET - CRANKSHAFT BEARING (8 Pieces) | | | | |
| – | Bearing Set – Standard ..... P3038 | D20170 | 1 | 1 | 1 |
| – | Bearing Set – (.010 U/S) ..... P3028 | D20171 | 1 | 1 | 1 |
| – | Bearing Set – (.020 U/S) ..... P3030 | D20172 | 1 | 1 | 1 |
| – | Bearing Set – (.030 U/S) ..... P3032 | D20173 | 1 | 1 | 1 |
| – | Bearing Set – (.040 U/S) ..... P3034 | D20174 | 1 | 1 | 1 |
| – | Bearing Set – (1/16" U/S) ..... P3036 | D20175 | 1 | 1 | 1 |
| 19 | Flywheel – & Ring Gear Assembly ..... 1407281 | D20181 * | 1 | 1 | 1 |
| 20 | Ring Gear – Flywheel ..... 1407282 | D20182 | 1 | 1 | 1 |
| 21 | Bolt – Flywheel ..... 871685 | D20183 | 8 | 8 | 8 |
| 22 | Nut – Flywheel Bolt ..... 675594 | D20184 | 8 | 8 | 8 |
| 23 | Washer – Flywheel Bolt ..... 120383 | D20068 | 8 | 8 | 8 |
| 24 | Key – Crankshaft Drive Pulley ..... 52570 | D20157 | 1 | 1 | 1 |
| 25 | Pulley – Crankshaft Fan Drive ..... | 954116 | 1 | 1 | 1 |
| 26 | Sprocket – Crankshaft ..... 601760 | D20152 | 1 | 1 | 1 |
| 27 | Key – Crankshaft Sprocket ..... 124551 | D20153 | 1 | 1 | 1 |
| – | Shim – Crankshaft Sprocket ..... | 54610 | * | * | * |

* As required




| Dwg. No. | DESCRIPTION | | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|---|
| | | | | T149 T179 | T151 T181 | T315 T319 | Kew 1 Kew 2 |
| – | Screw | – Oil Pump to Block ..... 175221 | D20630 | 2 | 2 | 2 | 2 |
| – | Washer | – Oil Pump to Block ..... S1000/7H | D20082 | 2 | 2 | 2 | 2 |
| – | Pump | – Oil Assembly..... 1314610 | D20619 | 1 | 1 | 1 | 1 |
| 1 | Body | – Oil Pump ..... 1314611 | D20620 | 1 | 1 | 1 | 1 |
| – | Gasket | – Oil Pump to Block ..... 600773/1 | D20629 | 1 | 1 | 1 | 1 |
| 2 | Cover | – Oil Pump Body..... 1124724 | D20626 | 1 | 1 | 1 | 1 |
| 3 | Gasket | – Oil Pump Body Cover ..... 1124984 | D20627 | 1 | 1 | 1 | 1 |
| 4 | Screw | – Oil Pump Body Cover (Early Type)..... – | 121900 | 4 | 4 | 4 | 4 |
| 4 | Screw | – Oil Pump Body Cover ..... 120854 | D20628 | 5 | 5 | 5 | 5 |
| 5 | Screw | – Oil Pump Body Cover (Countersunk) Early Type..... – | 133781 | 1 | 1 | 1 | 1 |
| 6 | Washer | – Oil Pump Body Cover Screw NOTE:- (4 on Early Type) ..... 121753 | D20180 | 5 | 5 | 5 | 5 |
| – | Washer | – Oil Pump Body Cover Screw (Early Type) – | 138604 | 1 | 1 | 1 | 1 |
| – | Package | – Oil Pump and Rotor Assembly ..... – | 1316143 | 1 | 1 | 1 | 1 |
| | COMPRISING FOLLOWING THREE ITEMS | | | | | | |
| 7 | Shaft | – Oil Pump Drive ..... 863728 | D20622 | 1 | 1 | 1 | 1 |
| 8 | Rotor | – Oil Pump Drive Shaft (Outer)..... 694891 | D20625 | 1 | 1 | 1 | 1 |
| 9 | Rotor | – Oil Pump Drive Shaft (Inner) ..... 694890 | D20623 | 1 | 1 | 1 | 1 |
| – | Shaft | – Oil Pump Drive Assembly..... 863727 | D20621 | 1 | 1 | 1 | 1 |
| 10 | Pin | – Oil Pump Drive Shaft Rotor..... 867386 | D20624 | 1 | 1 | 1 | 1 |
| 11 | Gear | – Oil Pump and Distributor Drive..... – | 601268 | 1 | 1 | 1 | 1 |
| 12 | Pin | – Oil Pump and Distributor Drive Gear..... – | 112032 | 1 | 1 | 1 | 1 |
| 13 | Pipe | – Oil Pump Suction Pipe..... – | 1125417 | 1 | 1 | 1 | 1 |
| 14 | Pipe | – Oil Pump Outlet Assembly..... – | 665806 | 1 | 1 | 1 | 1 |
| 15 | Nipple | – Oil Pump Outlet Pipe ..... 671152 | D20652 | 2 | 2 | 2 | 2 |
| 16 | Nut | – Oil Pump Outlet Pipe ..... – | 137400 | 2 | 2 | 2 | 2 |
| 17 | Strainer | – Oil Assembly..... 862831 | D20615 | 1 | 1 | 1 | 1 |
| – | Cotter | – Oil Strainer ..... 137190 | S926/10 | 1 | 1 | 1 | 1 |
| 18 | Plunger | – Oil Pressure Relief Valve ..... 1142998 | D20653 | 1 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|---|
| | | | | T149 T179 | T151 T181 | T315 T319 | Kew 1 Kew 2 |
| 19 | Cap | – Oil Pressure Relief Valve ..... 618621 | D20654 | 1 | 1 | 1 | 1 |
| 20 | Gasket | – Oil Pressure Relief Valve Cap ..... 618622 | D20655 | 1 | 1 | 1 | 1 |
| 21 | Spring | – Oil Pressure Relief (Standard) ..... 1119994 | D20656 | 1 | 1 | 1 | 1 |
| 21 | Spring | – Oil Pressure Relief (Light) ..... 1119995 | D20657 | 1 | 1 | 1 | 1 |
| 21 | Spring | – Oil Pressure Relief (Heavy) ..... 1119996 | D20658 | 1 | 1 | 1 | 1 |
| 22 | Filter | – Oil Assembly ..... – | 1123151 | 1 | 1 | – | – |
| – | Filter | – Oil Assembly ..... – | 1324428 | – | – | 1 | – |
| – | Filter | – Oil Assembly ..... 1124944 | D20700 | – | – | – | 1 |
| – | Gasket | – Oil Filter Cover ..... – | 852750 | 1 | 1 | 1 | – |
| – | Gasket | – Oil Filter Cover ..... – | D20702 | – | – | – | 1 |
| – | Element | – Oil Filter ..... – | 1121694 | 1 | 1 | 1 | – |
| – | Element | – Oil Filter ..... – | D20703 | – | – | – | 1 |
| – | Bracket Assembly | – Oil Filter ..... 1322246 | D20704 | 1 | 1 | 1 | 1 |
| 23 | Bracket | – Oil Filter ..... 1322247 | D20705 | 1 | 1 | 1 | 1 |
| 24 | Strap | – Oil Filter ..... 1320519 | D20706 | 1 | 1 | 1 | 1 |
| 25 | Bolt | – Oil Filter Strap ..... 133046 | S693/55 | 1 | 1 | 1 | 1 |
| 26 | Nut | – Oil Filter Strap Bolt ..... 131395 | S1244/5 | 1 | 1 | 1 | 1 |
| 27 | Washer | – Oil Filter Strap Bolt ..... S1000/6H | D20709 | 1 | 1 | 1 | 1 |
| 28 | Bolt | – Oil Filter Bracket Fixing ..... 122119 | D20102 | 2 | 2 | 2 | 2 |
| 29 | Washer | – Oil Filter Bracket Fixing Bolt ..... 103341 | S997/7 | 2 | 2 | 2 | 2 |
| – | Washer | – Oil Filter Bracket Fixing Bolt ..... 120382 | D20082 | 2 | 2 | 2 | 2 |
| 30 | Gauge | – Oil Assembly ..... – | D16599/1 | 1 | 1 | 1 | 1 |
| – | Nut | – Oil Gauge Retaining ..... – | D16599/7 | 1 | 1 | 1 | 1 |
| 31 | Tube | – Oil Gauge ..... – | D16622 | 1 | 1 | 1 | 1 |
| – | Nipple | – Oil Gauge Tube ..... – | D16599/8 | 1 | 1 | 1 | 1 |
| – | Gasket | – Oil Gauge Tube Nipple ..... – | D16599/9 | 1 | 1 | 1 | 1 |
| – | Grommet | – Oil Gauge Tube ..... – | T262B | 1 | 1 | 1 | 1 |
| 32 | Tube | – Oil Filter to Engine (8¾ in.) ..... 1120405 | D20750 | 1 | 1 | 1 | 1 |
| 33 | Nipple | – Oil Filter to Engine Tube ..... 431537 | D20751 | 1 | 1 | 1 | 1 |
| 34 | Elbow | – Engine to Oil Filter Tube ..... 694914 | D20755 | 1 | 1 | 1 | 1 |
| 35 | Nut | – Oil Tube (Gauge) ..... – | 137396 | 1 | 1 | 1 | 1 |
| 36 | Tube | – Engine to Oil Filter (19½ in.) ..... 1142423 | D20753 | 1 | 1 | 1 | 1 |
| – | Elbow | – Engine to Oil Filter Tube ..... 137420 | D20754 | 1 | 1 | 1 | 1 |
| 37 | Elbow | – Engine to Oil Filter Tube ..... 127829 | D20752 | 1 | 1 | 1 | 1 |
| 38 | Nuts | – Oil Filter Tube ..... – | 137396 | 4 | 4 | 4 | 4 |
| 39 | Tube | – Camshaft Sprocket Oil ..... 600787 | D20206 | 1 | 1 | 1 | 1 |
| 40 | Clip | – Camshaft Sprocket Oil Tube ..... 51563 | D20207 | 1 | 1 | 1 | 1 |
| 41 | Screw | – Camshaft Sprocket Oil Tube Clip ..... 132255 | D20208 | 1 | 1 | 1 | 1 |
| 42 | Washer | – Camshaft Sprocket Oil Tube Clip ..... 120380 | D20209 | 1 | 1 | 1 | 1 |
| 43 | Plug | – Cylinder Block Oil Hole ..... – | 143932 | 4 | 3 | – | – |
| 43 | Plug | – Cylinder Block Oil Hole ..... 1123774 | D20056 | – | – | 3 | 3 |
| 44 | Plug | – Cylinder Block Oil Distributor ..... – | 113185 | 2 | 2 | – | – |
| 44 | Plug | – Cylinder Block Oil Distributor ..... 143162 | D20055 | – | – | 2 | 2 |

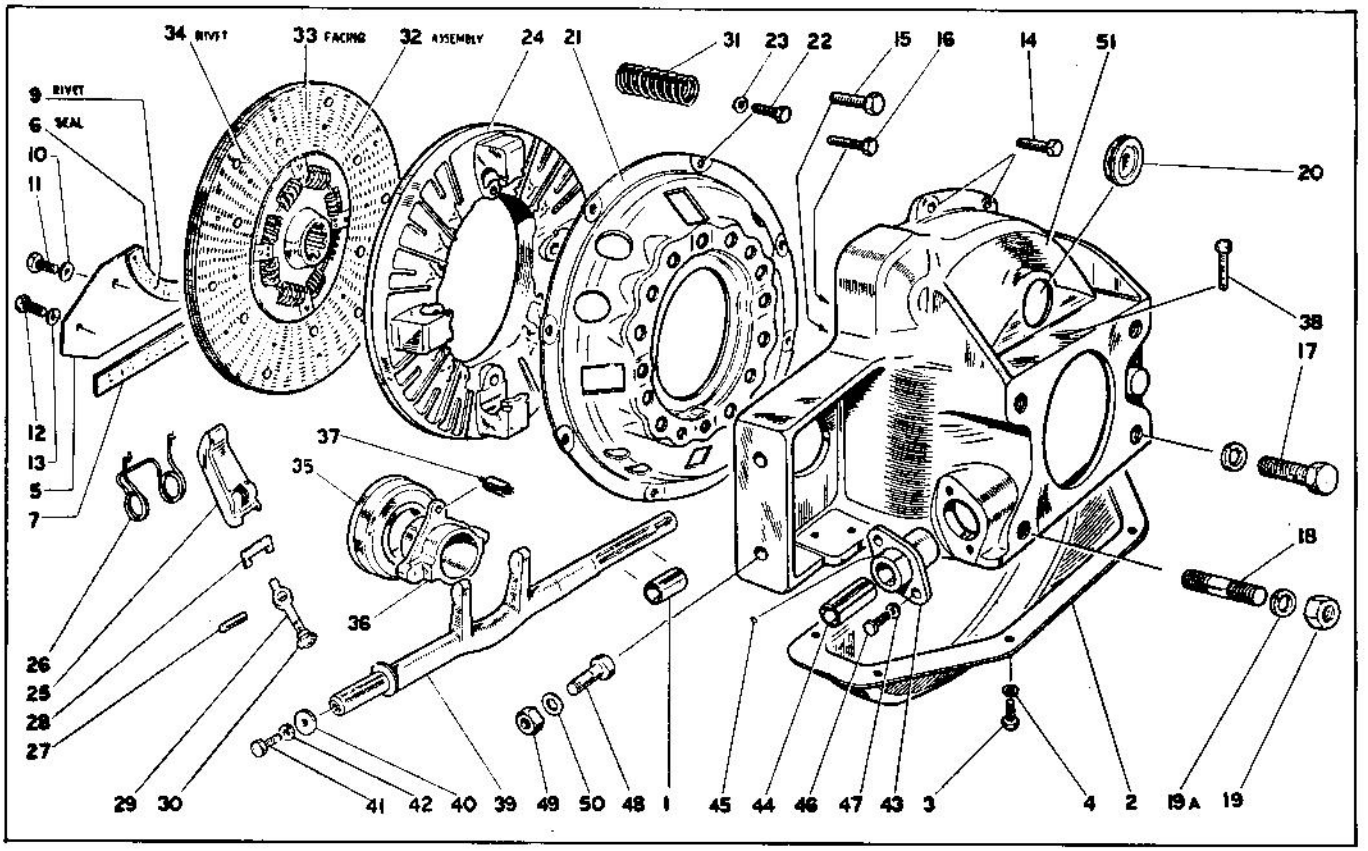



| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED - ENGINE TYPE | | | |
|---|---|---|---|---|---|---|
| | | | T149 T179 | T151 T181 | T315 T319 | Kew 1 Kew 2 |
| 1 | Blade – Fan Assembly | 920113 | 1 | 1 | 1 | 1 |
| 2 | Screw – Fan Blade | 120228 | 4 | 4 | 4 | 4 |
| 3 | Washer – Fan Blade Screw | S1000/6 | 4 | 4 | 4 | 4 |
| 4 | Pulley – Fan 670500 | D20803 | 1 | 1 | 1 | 1 |
| 5 | Hub – Fan Pulley 1121706 | D20801 | 1 | 1 | 1 | 1 |
| 6 | Pin – Fan Pulley Hub 136301 | D20802 | 1 | 1 | 1 | 1 |
| 7 | Belt – Fan | 608766 | 1 | 1 | – | – |
| 7 | Belt – Fan 1263790 | D20804 | – | – | 1 | 1 |
| 8 | Pump – Water Assembly | 974284 | 1 | 1 | – | – |
| 8 | Pump – Water Assembly 1327137 | D20850 | – | – | 1 | 1 |
| 8 | Body – Water Pump | 868927 | 1 | 1 | – | – |
| 8 | Body – Water Pump | 1327138 | – | – | 1 | 1 |
| 9 | Plate – Water Pump Cover 1326323 | D20861 | – | – | 1 | 1 |
| 9 | Plate – Water Pump Cover | 637438 | 1 | 1 | – | – |
| 10 | Gasket – Water Pump Cover Plate | 637439 | 1 | 1 | – | – |
| 10 | Gasket – Water Pump Cover Plate 1326324 | D20862 | – | – | 1 | 1 |
| 11 | Screw – Water Pump Cover Plate 120854 | D20628 | 4 | 4 | 4 | 4 |
| 12 | Gasket – Water Pump to Block | 637440 | 1 | 1 | – | – |
| 12 | Gasket – Water Pump to Block 1326325 | D20865 | – | – | 1 | 1 |
| 13 | Washer – Water Pump to Block Screw 121753 | D20180 | 4 | 4 | 3 | 3 |
| – | Gasket – Water Pump to Block Screw 51019 | D20864 | 1 | 1 | 1 | 1 |
| 14 | Impellor – Water Pump | 676234 | 1 | 1 | – | – |
| 14 | Impellor – Water Pump | 1327140 | – | – | 1 | 1 |
| 15/18 | Seal & Spring – Water Pump 1328971 | D20858 | 1 | 1 | 1 | 1 |
| 16 | Washer – Water Pump Shaft Thrust 867409 | D20859 | 1 | 1 | 1 | 1 |
| 17 | Lockring – Water Pump Shaft Seal 600811 | D20860 | 1 | 1 | 1 | 1 |
| – | Elbow – Water Pump By-pass | 855452 | 1 | 1 | – | – |
| – | Plug – Water Pump Body 103867 | D20122 | 1 | 1 | 1 | 1 |
| – | Hose – Water Pump By-pass Elbow | 622774 | 1 | 1 | – | – |
| – | Gasket – Water Pump By-pass Elbow | 622772 | 1 | 1 | – | – |
| – | Screw – Water Pump By-pass Elbow 122017 | D20457 | 2 | 2 | – | – |

| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED - ENGINE TYPE | | | |
|---|---|---|---|---|---|---|
| | | | T149 T179 | T151 T181 | T315 T319 | Kew 1 Kew 2 |
| – | Washer – Water Pump By-pass Elbow Screw..... | S1000/6H | 2 | 2 | – | – |
| – | Clamp – Water Pump By-pass Elbow Hose..... | 870469 | 2 | 2 | – | – |
| 19 | Shaft – Water Pump Assembly..... 869037 | D20852 | 1 | 1 | 1 | 1 |
| 20 | Lockring – Water Pump Shaft ..... 678630 | D20854 | 1 | 1 | 1 | 1 |
| 21 | Thrower – Water Pump Shaft Water..... 676564 | D20853 | 1 | 1 | 1 | 1 |
| 22 | Greaser – Water Pump Shaft ..... 110308 | D20855 | 1 | 1 | 1 | 1 |
| – | Greaser – Water Pump Shaft ..... | 110347 | 1 | 1 | – | – |
| – | Greaser – Water Pump Shaft ..... 111595 | D20856 | – | – | 1 | 1 |
| – | Package – Water Pump Service ..... Comprises:- | 947533 | 1 | 1 | – | – |
| – | Impellor – Water Pump Shaft ..... | 676234 | – | – | | |
| – | Thrower – Water Pump Shaft Water .....676564 | D20853 | – | – | | |
| – | Seal & Spring – Water Pump ..... 1328971 | D20858 | – | – | | |
| – | Washer – Water Pump Seal Thrust ..... 867409 | D20859 | – | – | | |
| – | Lockring – Water Pump Seal..... 600811 | D20860 | – | – | | |
| – | Lockring – Water Pump Shaft ..... 678630 | D20854 | – | – | | |
| – | Gasket – Water Pump Cover Plate ..... | 637439 | – | – | | |
| – | Gasket – Water Pump to Block ..... | 637440 | – | – | | |
| – | Pin – Water Pump Hub ..... 136301 | D20802 | – | – | | |
| – | Gasket – Water Pump to Block Screw.. 51019 | D20864 | – | – | | |
| – | Shaft – Water Pump Assembly..... 869037 | D20852 | – | – | | |
| – | Package – Water Pump Service ..... 1106456 Comprises:- | D20867 | – | – | 1 | 1 |
| – | Impellor – Water Pump Shaft ..... | 1327140 | | | – | – |
| – | Thrower – Water Pump Shaft Water..... 676564 | D20853 | | | – | – |
| – | Seal & Spring – Water Pump ..... 1328971 | D20858 | | | – | – |
| – | Washer – Water Pump Seal Thrust ..... 867409 | D20859 | | | – | – |
| – | Lockring – Water Pump Seal..... 600811 | D20860 | | | – | – |
| – | Lockring – Water Pump Shaft ..... 678630 | D20854 | | | – | – |
| – | Gasket – Water Pump Cover Plate ..... 1326324 | D20862 | | | – | – |
| – | Gasket – Water Pump to Block ..... 1326325 | D20865 | | | – | – |
| – | Pin – Water Pump Hub ..... 136301 | D20802 | | | – | – |
| – | Gasket – Water Pump to Block Screw.. 51019 | D20864 | | | – | – |
| – | Shaft – Water Pump Assembly..... 869037 | D20852 | | | – | – |

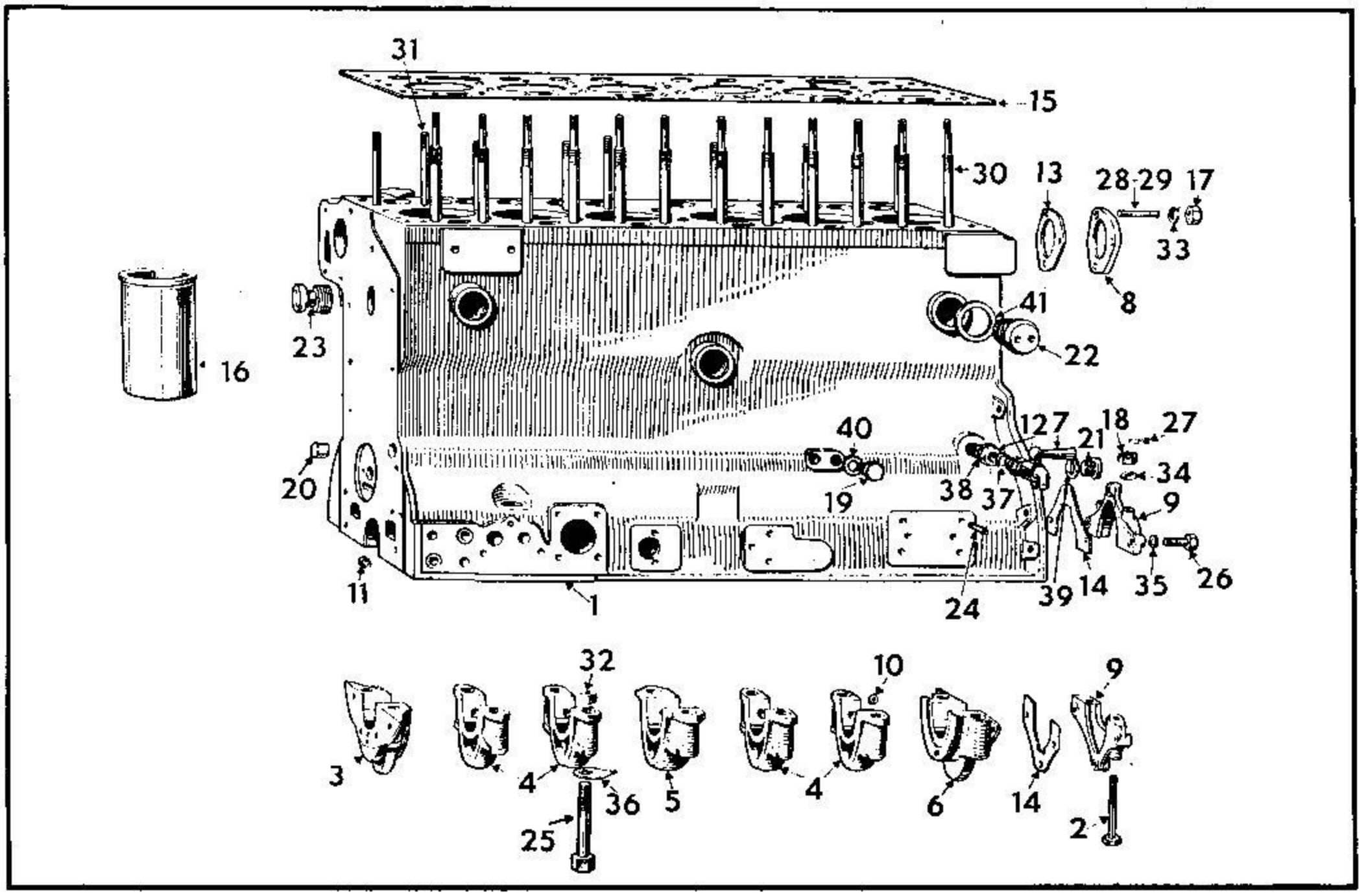
| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | |
|---|---|---|---|---|---|
| | | | T149 T179 T315 | T151 T181 T319 | Kew 1 Kew 2 |
| – | Pad – Accelerator Pedal R.H.D. | D16471 | 1 | 1 | 1 |
| – | Pedal – Accelerator L.H.D. | D17486 | 1 | 1 | 1 |
| – | Bracket – Accelerator Pedal Hinge | D16474 | 1 | 1 | 1 |
| – | Hinge – Accelerator Pedal L.H.D. | D17696 | 1 | 1 | 1 |
| – | Bolt – Accelerator Pedal Hinge Bracket R.H.D. | S533/2 | 2 | 2 | 2 |
| – | Rivet – Accelerator Pedal to Hinge L.H.D. | S1304/10 | 3 | 3 | 3 |
| – | Nut – Accelerator Pedal Hinge Bracket Bolt R.H.D. | S981/4 | 2 | 2 | 2 |
| – | Washer – Accelerator Pedal Hinge Bracket Bolt R.H.D. | S1000/4 | 2 | 2 | 2 |
| – | Screw – Accelerator Pedal Hinge to Hinge Pad L.H.D. | S1512/3 | 3 | 3 | 3 |
| – | Hinge Pin – Accelerator Pedal R.H.D. | D16473 | 1 | 1 | 1 |
| – | Washer – Accelerator Pedal Hinge Pin R.H.D. | S997/6 | 2 | 2 | 2 |
| – | Link – Accelerator Cross Shaft to Pad R.H.D. | D16476 | 1 | 1 | 1 |
| – | Link – Accelerator Cross Shaft L.H.D. | D17487 | 2 | 2 | 2 |
| – | Pin – Accelerator Cross Shaft & Pad Link | D16477 | 2 | 2 | 2 |
| – | Washer – Accelerator Pedal Cross Shaft & Pad Link Pin | S997/2 | 4 | 4 | 4 |
| – | Split Pin – Accelerator Pedal Cross Shaft & Pad Link Pin | S1005/1 | 4 | 4 | 4 |
| – | Spring – Carburettor Accelerator Return | D17994 | – | 1 | – |
| – | Spring – Carburettor Accelerator Return | D15653 | 1 | – | – |
| – | Spring – Carburettor Accelerator Return | D18378 | – | – | 1 |
| – | Clip – Carburettor Accelerator Return Spring | D5723 | 1 | 1 | 1 |
| – | Spring – Accelerator Pedal Return R.H.D. | D16472 | 1 | 1 | 1 |
| – | Spring – Accelerator Pedal Return L.H.D. | D17370 | 1 | 1 | 1 |
| – | Clip – Accelerator Pedal Return Spring | D15321 | 1 | 1 | 1 |
| – | Clip – Accelerator Pedal Return Spring | D18379 | – | – | 1 |
| – | Shaft – Accelerator Cross R.H.D. | D16475 | 1 | 1 | 1 |
| – | Shaft – Accelerator Pedal Lever L.H.D. | D17247 | 1 | 1 | 1 |
| – | Lever – Accelerator Pedal L.H.D. | D17488 | 1 | 1 | 1 |
| – | Lever – Accelerator Pedal Assembly L.H.D. | D17489 | 1 | 1 | 1 |
| – | Bearing – Accelerator Shaft | D16478 | 2 | 2 | 2 |
| – | Bolt – Accelerator Cross Shaft Bearing | S813/12 | 4 | 4 | 4 |
| – | Nut – Accelerator Cross Shaft Bearing Bolt | S983/2 | 4 | 4 | 4 |
| – | Washer – Accelerator Cross Shaft Bearing Bolt | S1000/2 | 4 | 4 | 4 |
| – | Spacer – Accelerator Cross Shaft R.H.D. | D16480 | 1 | 1 | 1 |
| – | Spacer – Accelerator Cross Shaft Lever L.H.D. | D17248 | 1 | 1 | 1 |
| – | Lever – Accelerator Shaft L.H.D. | D16479 | 2 | 2 | 2 |
| – | Lever – Accelerator Shaft R.H.D. | D16479 | 1 | 1 | 1 |
| – | Screw – Accelerator Control Lever Clamp R.H.D. | S533/3 | 1 | 1 | 1 |
| – | Screw – Accelerator Shaft Lever Clamp L.H.D. | S533/3 | 2 | 2 | 2 |
| – | Rod – Accelerator (Long) L.H.D. | D17249 | 1 | 1 | 1 |
| – | Rod – Accelerator (Short) L.H.D. | D17252 | 1 | – | – |
| – | Rod – Accelerator Control (Short) L.H.D. | D17997 | – | 1 | – |
| – | Assembly – Accelerator Rod-Bell crank/Carburettor | D18380 | – | – | 1 |
| – | Rod – Accelerator, Bell crank/Carburettor | D18381 | – | – | 1 |
| – | Washer – Accelerator Rod L.H.D. | S997/2 | 4 | 4 | 2 |
| – | Split Pin – Accelerator Rod L.H.D. | S1005/1 | 4 | 4 | 2 |
| – | Shaft – Accelerator Relay L.H.D. | D17251 | 1 | 1 | 1 |
| – | Bracket – Accelerator Relay Shaft L.H.D. | D17250 | 2 | 2 | 2 |
| – | Bolt – Accelerator Relay Shaft Bracket L.H.D. | S533/2 | 4 | 4 | 4 |
| – | Nut – Accelerator Relay Shaft Bracket Bolt L.H.D. | S981/4 | 4 | 4 | 4 |
| – | Washer – Accelerator Relay Shaft Bracket Bolt L.H.D. | S1000/4 | 4 | 4 | 4 |
| – | Rod – Accelerator Control (Long) R.H.D. (T181 Eng.) | D17996 | – | – | 1 |
| – | Rod – Accelerator Control L.H.D. | D16068 | – | – | 1 |
| – | Rod – Accelerator Control (T179 Eng.) | D16068 | 1 | 1 | – |
| – | Rod – Accelerator R.H.D. only | D18383 | – | – | 1 |
| – | Rod – Accelerator L.H.D. only | D18385 | – | – | 1 |
| – | Ball Joint – Accelerator Control Rod | D4494 | 2 | 2 | 4 |
| – | Lock Nut – Accelerator Control Rod Ball Joint | S980/2 | 2 | 2 | 4 |
| – | Nut – Accelerator Control Rod Ball Joint | S980/2 | 4 | 4 | 4 |
| – | Washer – Accelerator Control Rod Ball Joint | S1000/2 | 4 | 4 | 4 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | |
|---|---|---|---|---|---|
| | | | T149 T179 T315 | T151 T181 T319 | Kew 1 Kew 2 |
| – | Lever – Bell Crank L.H.D. | D17253 | 1 | 1 | – |
| – | Bell Crank – Lever Bell Crank L.H.D. | D18376 | – | – | 1 |
| – | Pin – Bell Crank Lever Pivot L.H.D. | D17254 | 1 | 1 | – |
| – | Pivot Pin – Bell Crank Lever | D18377 | – | – | 1 |
| – | Washer – Bell Crank Lever Pivot Pin | S997/6 | 1 | 1 | 1 |
| – | Washer – Bell Crank Lever Pivot Pin | S1000/6 | – | – | 1 |
| – | Split Pin – Bell Crank Lever Pivot Pin L.H.D. | S1005/7 | 1 | 1 | 1 |
| – | Control – Choke Assembly | D10093A | 1 | 1 | 1 |
| – | Control – Throttle Assembly | D15147 | 1 | 1 | – |
| – | Nipple – Throttle Control | D4046 | 1 | 1 | – |
| – | Pin – Throttle Control Swivel | D15157 | 1 | 1 | – |
| – | Washer – Throttle Control Swivel Pin | S997/2 | 1 | 1 | – |
| – | Clip – Throttle Cable Control | D15039 | 1 | 1 | – |
| – | Support – Throttle Control Cable Clip | D16467 | 1 | 1 | – |
| – | Support – Throttle Control Cable Clip | D17998 | – | 1 | – |
| – | Screw – Throttle Control Cable Clip Support | S813/12S | 2 | 2 | – |
| – | Nut – Throttle Control Cable Clip Support Screw | S983/2 | 2 | 2 | – |
| – | Washer – Throttle Control Cable Support Screw | S1000/2 | 2 | 2 | – |
| – | Grommet – Choke and Throttle Control | T262/2 | 2 | 2 | 1 |
| – | Switch – Starter Dash | D15600/1 | 1 | 1 | 1 |




| Dwg. No. | DESCRIPTION | | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|---|
| | | | | T149 T179 T315 | T151 T181 T319 | Kew 1 | Kew 2 |
| 1 | Bush | – Clutch Release Fork Housing ..... 50519 | D20066 | 1 | 1 | 1 | 1 |
| 2 | Pan | – Clutch Housing Dust..... – | 561084 | 1 | – | – | – |
| 2 | Pan | – Clutch Housing Dust..... 580126 | D20072 | – | 1 | 1 | 1 |
| 3 | Screw | – Clutch Housing Dust Pan..... 120228 | D20073 | 6 | 6 | 6 | 6 |
| 4 | Washer | – Clutch Housing Dust Pan Screw..... – | S1000/6H | 6 | 6 | 6 | 6 |
| 5 | Seal & Plate | – Clutch Housing Dust Pan (Note A)..... 561083 | D20075 | 1 | 1 | – | 1 |
| 5 | Seal & Plate | – Clutch Housing Dust Pan (Note B)..... – | D20076 | – | – | 1 | – |
| 6 | Felt | – Clutch Housing Dust Pan Upper..... 600817 | D20078 | 1 | 1 | 1 | 1 |
| 7 | Felt | – Clutch Housing Dust Pan Lower..... 561082 | D20077 | 1 | 1 | 1 | 1 |
| 9 | Rivet | – Clutch Housing Dust Pan Felt..... 104442 | D20079 | 10 | 10 | 10 | 10 |
| 10 | Washer | – Clutch Housing Dust Pan Seal Plate..... – | S1000/7H | 2 | 2 | 2 | 2 |
| 11 | Bolt | – Clutch Housing Dust Pan Seal Plate..... 122104 | D20081 | 2 | 2 | 2 | 2 |
| 12 | Bolt | – Clutch Housing Dust Pan Seal Plate (Small)..... – | 120228 | 2 | 2 | 2 | 2 |
| 13 | Washer | – Clutch Housing Dust Pan Seal Plate Bolt – | S1000/6H | 2 | 2 | 2 | 2 |
| 14 | Screw | – Clutch Housing to Block Upper-Small.... 122138 | D20069 | 2 | 2 | 2 | 2 |
| 15 | Screw | – Clutch Housing to Block Lower-Large... – | S680/103 | 2 | 2 | 2 | 2 |
| 16 | Screw | – Clutch Housing to Block Lower-Small.... 122145 | D20070 | 2 | 2 | 2 | 2 |
| – | Washer | – Clutch Housing to Block Screw-Small.... – | S1000/7H | 4 | 4 | 4 | 4 |
| – | Washer | – Clutch Housing to Block Screw-Large.... – | S1000/8H | 2 | 2 | 2 | 2 |
| 17 | Screw | – Clutch Housing to Transmission Case.... – | 120896 | 4 | – | – | – |
| 17 | Screw | – Clutch Housing to Transmission Case.... – | S538/6 | – | – | 4 | – |
| 17 | Screw | – Clutch Housing to Transmission Case.... – | 122738 | – | 3 | – | 3 |
| 18 | Stud | – Clutch Housing to Transmission Case.... – | 112576 | – | 1 | – | 1 |
| 19 | Nut | – Clutch Housing to Transmission Case.... – | 121358 | – | 1 | – | 1 |
| 19A | Washer | – Clutch Housing to Transmission Case Screw..... – | 120898 | 4 | – | – | – |
| 19A | Washer | – Clutch Housing to Transmission Case Screw..... – | S1000/9 | – | – | 4 | – |
| 19A | Washer | – Clutch Housing to Transmission Case – Screw..... – | 121574 | – | 4 | – | 4 |

| Dwg. No. | DESCRIPTION | | PART No. | NUMBER USED – ENGINE | | | |
|---|---|---|---|---|---|---|---|
| | | | | T149 T179 T315 | T151 T181 T319 | Kew 1 | Kew 2 |
| 20 | Plug – Clutch Housing Hole | – | 660324 | 1 | 1 | – | – |
| 21 | Cover & Plate – Clutch and Pressure Assembly | – | D15196 | 1 | 1 | 1 | 1 |
| 21 | Cover – Clutch (Bare) | – | 685334 | 1 | 1 | 1 | 1 |
| 22 | Screw – Clutch Cover to Flywheel | – | 314926 | 8 | 8 | 8 | 8 |
| 23 | Washer – Clutch Cover to Flywheel Screw | – | 131099 | 8 | 8 | 8 | 8 |
| 24 | Plate – Clutch Pressure | – | 697464 | 1 | 1 | 1 | 1 |
| 25 | Lever – Clutch Release | – | 683963 | 4 | 4 | 4 | 4 |
| 26 | Spring – Clutch Release Lever | – | D15196/3 | 4 | 4 | 4 | 4 |
| 27 | Pin – Clutch Release Lever | – | 103755 | 4 | 4 | 4 | 4 |
| 28 | Strut – Clutch Release Lever | – | 619466 | 4 | 4 | 4 | 4 |
| 29/30 | Bolt & Nut – Clutch Release Lever Eye Bolt | – | 623764 | 4 | 4 | 4 | 4 |
| 31 | Spring – Clutch Pressure | – | 634753 | 12 | 12 | 12 | 12 |
| 32 | Disc – Clutch Assembly (With Linings) | – | D15197B | 1 | 1 | 1 | 1 |
| – | Package – Clutch Lining | – | D15179B/1 | 1 | 1 | 1 | 1 |
| | Comprising:- (two items) | | | | | | |
| 33 | Lining – Clutch | – | D16344 | 2 | 2 | 2 | 2 |
| 34 | Rivet – Clutch Lining | – | D16344/1 | 40 | 40 | 40 | 40 |
| 35 | Bearing – Clutch Release Assembly | 581499 | D20091 | 1 | 1 | 1 | 1 |
| 36 | Sleeve – Clutch Release Bearing | – | 915059 | 1 | 1 | 1 | 1 |
| 37 | Spring – Clutch Release Bearing | 573318 | D20092 | 1 | 1 | 1 | 1 |
| 38 | Screw – Clutch Release Bearing Spring | – | 579719 | 1 | 1 | 1 | 1 |
| 39 | Fork – Clutch Release R.H.D. | – | 563762 | 1 | 1 | 1 | 1 |
| 39 | Fork – Clutch Release L.H.D. | – | 561537 | 1 | 1 | 1 | 1 |
| 40 | Washer – Clutch Release Fork Thrust | 667728 | D20090 | 1 | 1 | 1 | 1 |
| 41 | Screw – Clutch Release Fork | 122104 | D20081 | 1 | 1 | 1 | 1 |
| 42 | Washer – Clutch Release Fork Screw | – | S1000/7H | 1 | 1 | 1 | 1 |
| 43 | Flange – Clutch Release Fork Assembly | – | 56812 | 1 | 1 | 1 | 1 |
| 44 | Bush – Clutch Release Fork Flange | 306770 | D20087 | 1 | 1 | 1 | 1 |
| 45 | Felt – Clutch Release Fork Flange | 306769 | D20088 | 1 | 1 | 1 | 1 |
| 46 | Screw – Clutch Release Fork Flange | – | 122017 | 2 | 2 | 2 | 2 |
| 47 | Washer – Clutch Release Fork Flange Screw | – | S1000/6H | 2 | 2 | 2 | 2 |
| 48 | Bolt – Clutch Housing to Frame | – | S538/6 | 4 | 4 | 4 | 4 |
| 49 | Nut – Clutch Housing to Frame Bolt | – | S981/9 | 4 | 4 | 4 | 4 |
| 50 | Washer – Clutch Housing to Frame Bolt | – | S1000/9H | 4 | 4 | 4 | 4 |
| 51 | Housing – Clutch | – | 1064767 | 1 | – | – | – |
| 51 | Housing – Clutch | 579840 | D20063 | – | 1 | – | 1 |
| 51 | Housing – Clutch | – | D20065 | – | – | 1 | – |




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Block – Cylinder, Complete with Liners (up to Engine 3115999) | D15059/828 | SA783 | 1 |
| 1 | Block – Cylinder (From Engine 3116000) | D15059/1081 | SA1468 | 1 |
| 2 | Bolt – Crankshaft Rear End Cover | D15059/25 | 0090201 | 2 |
| – | Bolt – Engine Front Bracket to Crossmember | D15059/884 | 1740403 | 4 |
| – | Bolt – Engine Front Mounting Pad (Short) | D15302 | – | 2 |
| – | Bolt – Engine Front Mounting Pad (Long) | D16390 | – | 2 |
| – | Bolt – Engine Rear Support to Bracket | D15368 | – | 6 |
| – | Bolt – Engine Rear Mounting Pad to Frame | D15370 | – | 8 |
| – | Bolt – Engine Rear Mounting Buffer (See Note A) | S625/4 | – | 8 |
| – | Bolt – Engine Rear Mounting Buffer (See Note B) | S625/3½ | – | 8 |
| – | Bolt – Engine Rear Mounting Bracket to Pad | S538/7HT | – | 4 |
| – | Bracket – Engine Front N.S. | D15059/883 | 0100042 | 1 |
| – | Bracket – Engine Front O.S. | D15059/882 | 0100041 | 1 |
| – | Buffer – Engine Rear Mounting | D15273 | – | 2 |
| – | Carrier – Engine Rear Mounting Buffer | D15481 | – | 2 |
| 7 | Cock – Cylinder Block Drain | D15059/917 | 31414 | 1 |
| 8 | Cover – Camshaft End (up to Engine 3115999) | D15059/624 | 0240003 | 1 |
| 8 | Plug – Camshaft End (From Engine 3116000) | D15058/1083 | 0650564 | 1 |
| 9 | Cover – Crankshaft Rear End (up to Engine 3115999) | D15059/32 | SA847 | 2 |
| 9 | Cover – Crankshaft Rear End (From Engine 3116000) | D15059/1084 | 50213 | 2 |
| 10 | Dowel – Crankshaft Main Bearing Bottom | D15059/33 | 0350502 | 6 |
| 11 | Dowel – Crankshaft Bearing Main Top | D15059/34 | 0350501 | 7 |
| – | Housing – Flywheel | D15059/995 | 0440157 | 1 |
| – | Ferrule – Flywheel Housing | D15059/789 | 0370103 | 6 |
| 12 | Insert – Cylinder Block Drain Cock (Up to Engine 3115999) | D15059/619 | 0470006 | 1 |
| 13 | Joint – Camshaft End Cover (Up to Engine 3115999) | D15059/533 | 0490006 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 14 | Joint – Crankshaft End Cover | D15059/36 | 0490010 | 2 |
| 15 | Joint – Cylinder Head Gasket | D15059/37 | 0490001 | 1 |
| – | Joint & Gasket – Package (Complete Engine) | D15059/910 | SA992 | 1 |
| – | Joint & Gasket – Package (Removal of Head) | D15059/615 | SA730 | 1 |
| – | Joint & Gasket – Package (Removal of Sump) | D15059/774 | SA731 | 1 |
| 16 | Liner – Cylinder Block | D15059/833 | 0530002 | 6 |
| 17 | Nut – Camshaft End Cover Stud (Up to Engine 3115999) | D15059/39 | 0570002 | 3 |
| 18 | Nut – Crankshaft Rnd Cover Bolt | D15059/40 | 0570153 | 2 |
| – | Nut – Engine Bracket Front | D15059/607 | 0570006 | 8 |
| – | Nut – Flywheel Housing to Clutch Bell Housing | D15059/79 | 0570004 | 12 |
| – | Nut – Engine Front Mounting Bolt | S981/7 | – | 4 |
| – | Nut – Engine Rear Mounting Bolt | S981/9 | – | 4 |
| – | Nut – Engine Rear Mounting Pad Bolt | S981/9 | – | 8 |
| – | Pad – Engine Front Mounting Assembly | D15272 | – | 1 |
| – | Pad – Engine Rear Mounting Assembly R.H. | D15270 | – | 2 |
| – | Pad – Engine Rear Mounting Assembly L.H. | D15271 | – | 2 |
| – | Pad – Engine Rear Mounting Buffer Carrier Thin | D15482A | – | 4 |
| – | Pad – Engine Rear Mounting Buffer Carrier Thick (See Note A) | D15482B | – | 4 |
| – | Plate – Engine Front Support Packing | D16242 | – | 1 |
| – | Plate – Engine Rear Mounting Reinforcement | D15294 | – | 2 |
| 19 | Plug – Cylinder Block Pressure Rail in. B.S.P. (nearside of Block) | D15059/41 | 0650004 | 1 |
| 20 | Plug – Cylinder Block Pressure Rail 1in. B.S.P. (Front End of Block) (Up to Engine 3115999) | D15059/834 | 0650504 | 1 |
| 21 | Plug – Cylinder Block Pressure Rain ½in. B.S.P. (Up to Engine 3115999) | D15059/909 | 0650505 | 1 |
| 21 | Plug – Pressure Rail Front (From Engine 3116000) | D15059/1085 | 0650566 | 1 |
| 22 | Plug – Cylinder Block Water Jacket 1in. B.S.P. (up to Engine 3115999) | D15059/748 | 0650539 | 6 |
| 22 | Plug – Cylinder Block Water Jacket (From Engine 3116000) | D15059/1082 | 0650563 | 1 |
| – | Plug – Cylinder Block Water Jacket | D15059/188A | 0650002 | 1 |
| 25 | Set Screw – Crankshaft Main Bearing Cap | D15059/835 | 0740001 | 14 |
| 26 | Set Screw – Crankshaft End Cover | D15059/627 | 0742404 | 6 |
| 28 | Stud – Camshaft End Cover in. (Up to Engine 3115999) | D15059/51 | 0820001 | 2 |
| 29 | Stud – Camshaft End Cover 1 in. (Up to Engine 3115999) | D15059/52 | 0820002 | 1 |
| 30 | Stud – Cylinder Head Special Long | D15059/53 | 0825001 | 12 |
| 31 | Stud – Cylinder Head Short | D15059/54 | 0820601 | 15 |
| – | Stud – Flywheel Housing to Clutch Bell Housing | D15059/609 | 0820510 | 12 |
| – | Support – Engine Front | D16241 | – | 1 |
| 32 | Thimble – Crankshaft Main Bearing Cap Locating | D15059/55 | 0870001 | 14 |
| – | Thimble – Engine Bracket Front | D15059/610 | 0870002 | 4 |
| – | Tube – Engine Rear Mounting Bolt | D15369 | – | 4 |
| 33 | Washer – Camshaft End Cover Stud (Up to Engine (3115999 | D15059/56 | 0920052 | 3 |
| 34 | Washer – Crankshaft End Cover Bolt | D15059/57 | 0920003 | 2 |
| 35 | Washer – Crankshaft End Cover Set Screw | D15059/58 | 0920254 | 6 |
| 36 | Washer – Crankshaft Main Bearing Set Screw Tab | D15059/836 | 0920501 | 14 |
| 37 | Washer – Cylinder Block Drain Cock | D15059/60 | 0920154 | 2 |
| 38 | Washer – Cylinder Block Drain Cock Insert (Up to Engine 3115999) | D15059/63 | 0920153 | 1 |
| 39 | Washer – Cylinder Block Pressure Rail Plug (Up to Engine 3115999) | D15059/61 | 0920115 | 1 |
| 40 | Washer – Cylinder Block Pressure Rail Plug to suit in. B.S.P. | D15059/62 | 0920152 | 1 |
| 41 | Washer – Cylinder Block Water Jacket | D15059/65 | 0920151 | 6 |
| – | Washer – Engine Bracket Nut | D15059/608 | 0920056 | 8 |
| – | Washer – Flywheel Housing to Clutch Bell Housing Stud | D15059/458 | 0920054 | 12 |
| – | Washer – Engine Front Bolt Bracket | D15059/458 | 0920054 | 4 |
| – | Washer – Engine Front Mounting Pad Bolt | S1001/7 | – | 4 |
| – | Washer – Engine Rear Bolt Support | S1000/9 | – | 6 |
| – | Washer – Engine Rear Mounting Buffer Bolt | S1001/6 | – | 8 |
| – | Washer – Engine Rear Mounting Bolt | S1001/9 | – | 4 |
| – | Washer – Engine Rear Mounting Pad Bolt | S1001/9 | – | 8 |

**NOTE A**

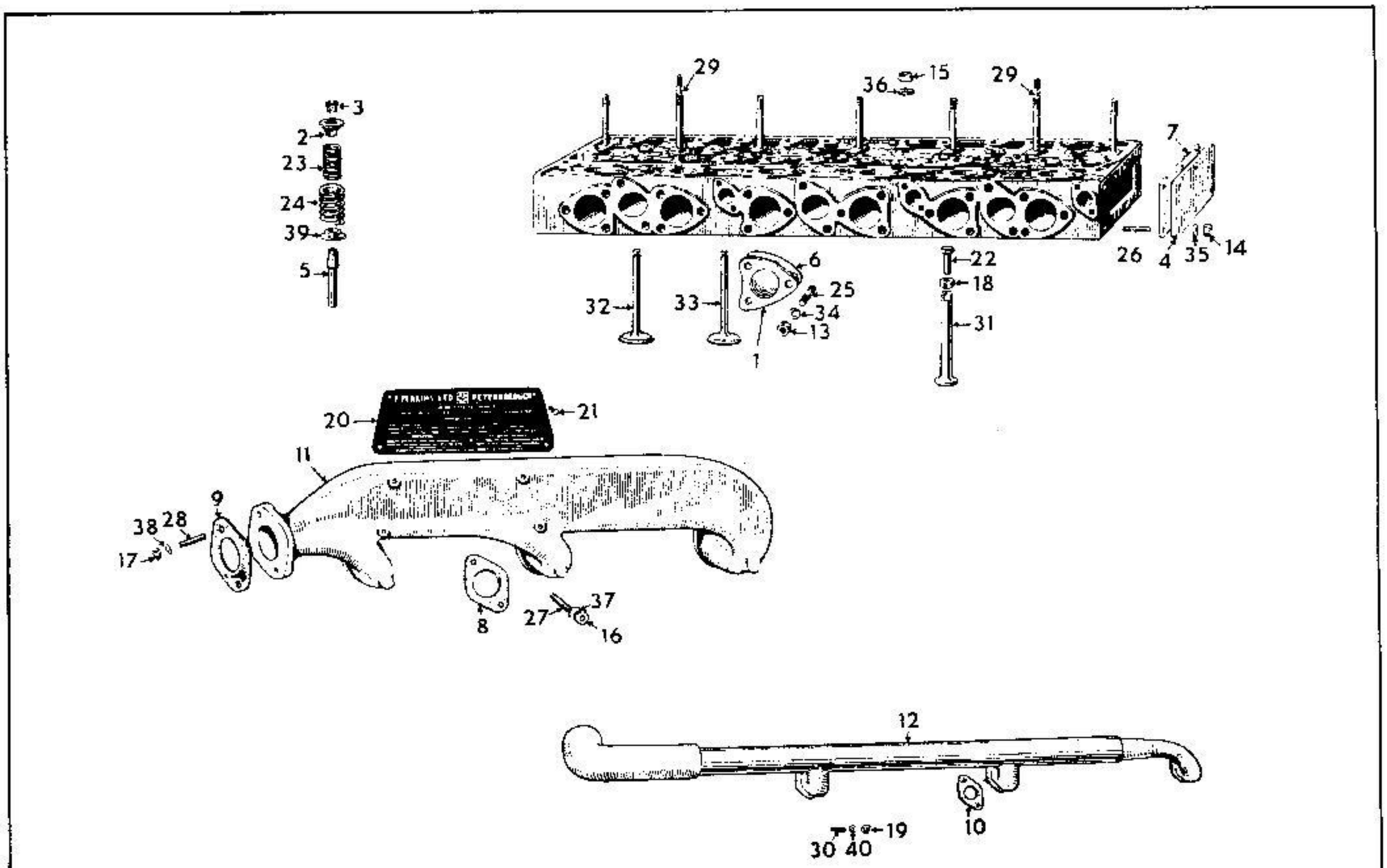
Parts referring to Note A were used up to Chassis Numbers:-

103P6/2523
105P6/6701

**NOTE B**

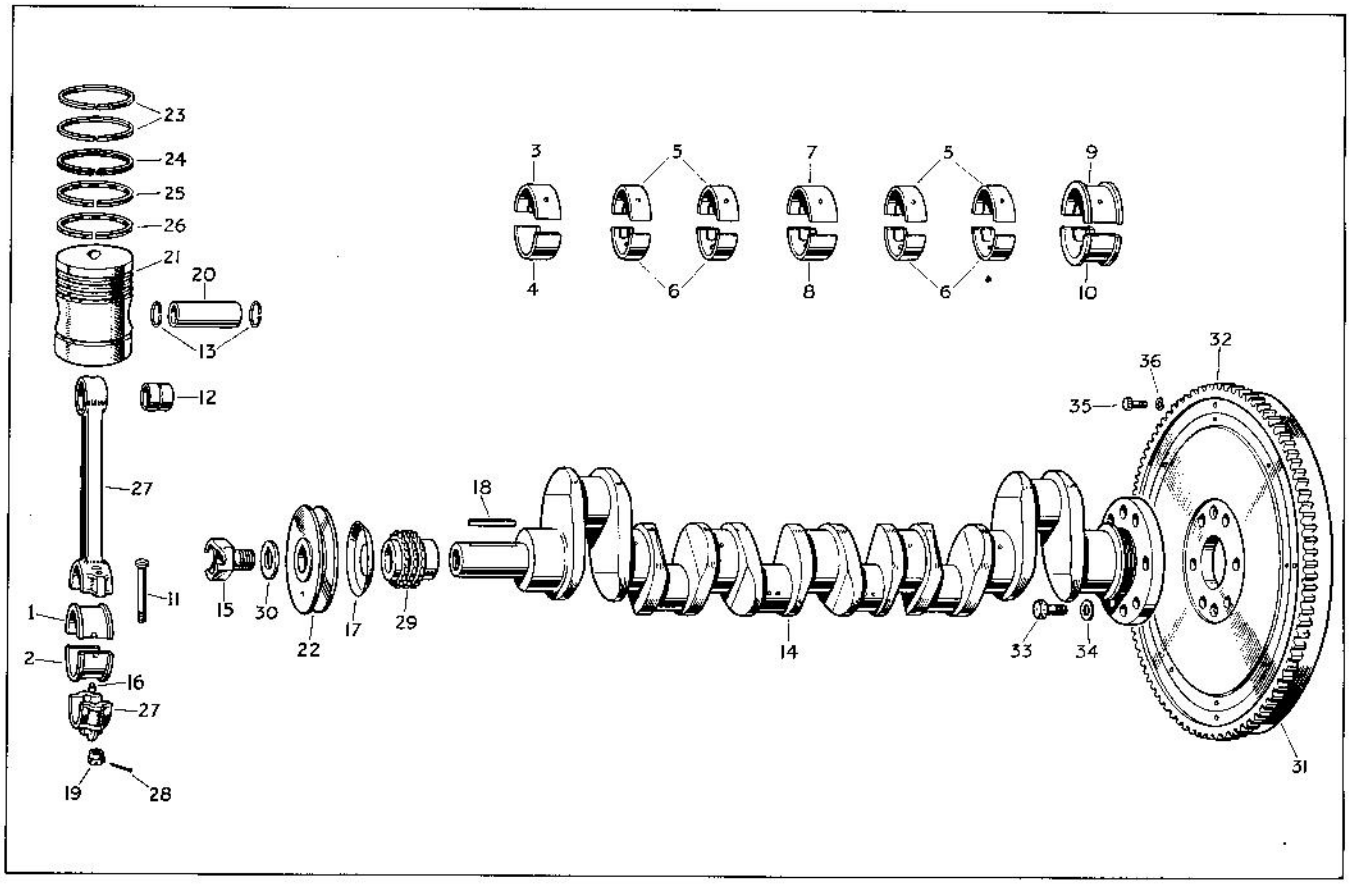
Parts referring to Note B were used from Chassis Numbers:-

103P6/2524
105P6/6702 onwards.




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Cap – Combustion Chamber (Up to Engine 3032947) | D15059/66 | 0150007 | 6 |
| 1 | Cap Assy – Combustion Chamber (From Engine 3032948) | D15059/904 | SA993 | 6 |
| – | Plug – From Engine 3032948 | D15059/905 | 0650543 | 6 |
| – | Washer – Plug (From Engine 3032948) | D15059/906 | 0920126 | 6 |
| 2 | Cap – Valve Spring | D15059/620 | 0150008 | 12 |
| 3 | Cotter – Valve Spring (Split) | D15059/69 | 0230001 | 12 pr. |
| 4 | Cover – Cylinder Head End | D15059/85 | 0240013 | 1 |
| 5 | Guide – Valve | D15059/70 | 0420002 | 12 |
| – | Head – Cylinder | D15059/6 | SA924 | 1 |
| 6 | Joint – Combustion Chamber Cap | D15059/730 | 0490115 | 6 |
| 7 | Joint – Cylinder Head End Cover | D15059/72 | 0490029 | 1 |
| 8 | Joint – Exhaust Manifold Gasket | D15059/73 | 0490028 | 3 |
| 9 | Joint – Exhaust Manifold Outlet Flange | D15059/75 | 0490032 | 1 |
| 10 | Joint – Water Inlet Manifold | D15059/76 | 0490025 | 3 |
| 11 | Manifold – Exhaust | D15059/77 | 0540024 | 1 |
| 12 | Manifold – Water (Up to Engine 3054153) | D15059/666 | 0540021 | 1 |
| 12 | Manifold – Water Inlet (From Engine 3054154) | D15059/933 | SA1072 | 1 |
| – | Plug – Manifold Blanking (From Engine 3054154) | D15059/42 | 0650005 | 1 |
| – | Washer – Blanking Plug (From Engine 3054154) | D15059/63 | 0920153 | 1 |
| 13 | Nut – Combustion Chamber Cap Stud | D15059/79 | 0570004 | 18 |
| 14 | Nut – Cylinder Head Cover Stud | D15059/39 | 0570002 | 6 |
| 15 | Nut – Cylinder Head Special Stud | D15059/80 | 0570252 | 27 |
| 16 | Nut – Exhaust Manifold Stud | D15059/81 | 0570353 | 6 |
| 17 | Nut – Exhaust Manifold Outlet Flange Stud | D15059/82 | 0570355 | 2 |
| 18 | Nut – Tappet Adjusting Screw Locking (Up to Engine 3085361) | D15059/83 | 0571002 | 12 |
| 18 | Nut – Tappet (From Engine 3085362) | D15059/1003 | 0570113 | 12 |
| 19 | Nut – Water Inlet Manifold Stud | D15059/39 | 0570002 | 6 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 20 | Plate – Instruction | D15059/86 | 0940002 | 1 |
| 21 | Screw – Instruction Plate | D15059/87 | 0720502 | 12 |
| 22 | Screw – Tappet Adjusting (Up to Engine 3085361) | D15059/88 | 0720501 | 12 |
| 22 | Screw – Tappet Adjusting (From Engine 3085362) | D15059/1002 | 0720564 | 12 |
| 23 | Spring – Exhaust and Inlet Valve - Inner | D15059/90 | 0780007 | 12 |
| 24 | Spring – Exhaust and Inlet Valve - Outer | D15059/91 | 0780006 | 12 |
| 25 | Stud – Combustion Chamber Cap | D15059/92 | 0820403 | 18 |
| 26 | Stud – Cylinder Head End Cover (Up to Engine 3115999) | D15059/621 | 0820006 | 6 |
| 26 | Stud – Cylinder Head End Cover (From Engine 3116000) | D15059/621 | 0820006 | 5 |
| 26 | Stud – Cylinder Head End Cover (From Engine 3116000) | D15059/1105 | 0820007 | 1 |
| 27 | Stud – Exhaust Manifold | D15059/93 | 0820202 | 6 |
| 28 | Stud – Exhaust Manifold Outlet Flange | D15059/94 | 0820404 | 2 |
| 29 | Stud – Rocker Shaft Bracket Long | D15059/95 | 0825002 | 2 |
| – | Stud – Rocker Shaft Bracket Short | D15059/96 | 0820405 | 5 |
| 30 | Stud – Water Inlet Manifold | D15059/97 | 0820005 | 6 |
| 31 | Tappet – Valve (Up to Engine 3085361) | D15059/771 | 0860001 | 12 |
| 31 | Tappet – Valve (From Engine 3085362) | D15059/1001 | 0860007 | 12 |
| 32 | Valve – Exhaust | D15059/99 | 0910002 | 6 |
| 33 | Valve – Inlet | D15059/100 | 0910001 | 6 |
| 34 | Washer – Combustion Chamber Cap Stud | D15059/101 | 0920005 | 18 |
| 35 | Washer – Cylinder Head End Cover | D15059/56 | 0920052 | 6 |
| 36 | Washer – Cylinder Head Stud | D15059/103 | 0920006 | 27 |
| 37 | Washer Exhaust Manifold Stud | D15059/57 | 0920003 | 6 |
| 38 | Washer – Exhaust Manifold Outlet Stud | D15059/105 | 0920004 | 2 |
| 39 | Washer – Valve Spring Locating | D15059/106 | 0920516 | 12 |
| 40 | Washer – Water Inlet Manifold Stud | D15059/56 | 0920052 | 6 |




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| – | Bearing – Clutch Shaft Spigot | D15059/389 | 0040002 | 1 |
| – | Retainer – Clutch Shaft Spigot Bearing | D15059/596 | 0940042 | 1 |
| 1/2 | Bearing – Connecting Rod Standard (Finished Bore) | D15059/109 | SA 726 | 6 Pairs |
| 1/2 | Bearing – Connecting Rod .010 in. U/S (Finished Bore) | D15059/110 | SA 726A | 6 Pairs |
| 1/2 | Bearing – Connecting Rod .020 in. U/S (Finished Bore) | D15059/111 | SA 726B | 6 Pairs |
| 1/2 | Bearing – Connecting Rod .030 in. U/S (Finished Bore) | D15059/112 | SA 726C | 6 Pairs |
| 1/2 | Bearing – Connecting Rod Top Half (Unbored) .040 u/size (See Note A) | D15059/954 | S0050026/27 | 6 Pairs |
| – | Bearing – Main Complete Set (Semi-Finished Line Bored) Standard Diameter (See Note B) | D15059/121B | SA1258 | 1 Set |
| – | Bearing – Main Complete Set (Semi-Finished Line Bored) .010 in. U/S (See Note B) | D15059/122B | SA1258A | 1 Set |
| – | Bearing – Main Complete Set (Semi-Finished Line Bored) .020 in. U/S (See Note B) | D15059/123B | SA1258B | 1 Set |
| – | Bearing – Main Complete Set (Semi-Finished Line Bored) .030 in. U/S (See Note B) | D15059/124B | SA1258C | 1 Set |
| – | Bearing – Main Complete Set .040 (Unbored) (See Note A) | D15059/950 | SA1105 | 1 Set |
| 11 | Bolt – Connecting Rod | D15059/125 | 0095001 | 12 |
| 12 | Bush – Connecting Rod Small End | D15059/126 | 0050009 | 6 |
| 13 | Circlip – Gudgeon Pin | D15059/127 | 0170001 | 12 |
| 14 | Crankshaft – (See Note C) | D15059/128 | 0260001 | 1 |
| 14 | Crankshaft – (See Note D) | D15059/896 | 0260010 | 1 |
| 15 | Dog – Starting (See Note C) | D15059/129 | 0340009 | 1 |
| 15 | Dog – Starting (See Note D) | D15059/783 | 0340008 | 1 |
| 16 | Dowel – Connecting Rod Bearing | D15059/33 | 0350502 | 6 |
| 17 | Flange – Crankshaft Oil | D15059/108 | 0380001 | 1 |
| 18 | Key – Crankshaft Sprocket | D15059/131 | 0500118 | 1 |
| – | Lockwire – Flywheel to Crankshaft Set Screw | D15059/595 | 0930008 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 19 | Nut – Connecting Rod Bolt | D15059/132 | 0571001 | 12 |
| 20 | Pin – Gudgeon | D15059/133 | 0610516 | 6 |
| – | Piston – C/W Pin, Rings and Circlips Standard | D15059/751 | SA 885 | 6 |
| – | Piston – C/W Pin, Rings and Circlips +.030 in. | D15059/760 | SA885C | 6 |
| 22 | Pulley – Crankshaft | D15059/136 | 0670001 | 1 |
| 23 | Ring – Piston, Compression, Standard (1 per slot) | D15059/755 | 0640011 | 12 |
| 23 | Ring – Piston, Compression, +.030 in. (1 per slot) | D15059/755A | 0640011C | 12 |
| 24 | Ring – Piston, Compression, Cord Standard (4 per slot) | D15059/138 | 0640002 | 24 |
| 24 | Ring – Piston, Compression, Cord +.030 in. (4 per slot) | D15059/138A | 0640002C | 24 |
| 25 | Ring – Piston, Scraper, Maxigroove Standard (1 per slot) | D15059/139 | 0640003 | 6 |
| 25 | Ring – Piston, Scraper, Maxigroove +.030 in. (1 per slot) | D15059/139A | 0640003C | 6 |
| 26 | Ring – Piston, Scraper, Slotted Standard (1 per slot) | D15059/140 | 0640004 | 6 |
| 26 | Ring – Piston, Scraper, Slotted +.030 in. (1 per slot) | D15059/140A | 0640004C | 6 |
| 27 | Rod – Connecting C/W Cap Bolts, Nuts and Bush | D15059/17 | SA 362 | 6 |
| 28 | Split Pin – Connecting Rod Bolt | D15059/141 | 0610006 | 12 |
| 29 | Sprocket – Crankshaft | D15059/142 | 0790002 | 1 |
| – | Thimble – Flywheel Driving | D15059/610 | 0870002 | 2 |
| 30 | Washer – Starting Dog Lock (See Note C) | D15059/143 | 0920502 | 1 |
| 30 | Washer – Starting Dog Lock (See Note D) | D15059/897 | 0920641 | 1 |
| 31 | Flywheel – Less Ring Gear | D15059/591 | 0400010 | 1 |
| 32 | Gear – Flywheel Ring | D15059/810 | 0410019 | 1 |
| 33 | Set Screw – Flywheel to Crankshaft | D15059/592 | 0740802 | 8 |
| 34 | Washer – Flywheel to Crankshaft Set Screw | D15059/594 | 0920007 | 8 |
| 35 | Set Screw – Flywheel Ring Gear | D15059/815 | 0740209 | 4 |
| 36 | Washer – Flywheel to Ring Gear Set Screw | D15059/250 | 0920053 | 4 |
| – | Set Screw – Clutch Cover to Flywheel | D15059/598 | 0740407 | 8 |
| – | Washer – Clutch Cover to Flywheel Set Screw | D15059/458 | 0920054 | 8 |

### NOTE A

Unbored Bearings – .040 in. Undersize Bearings permit line boring to .010 in. U/S; .020 in. U/S or .030 in. U/S.

### NOTE B

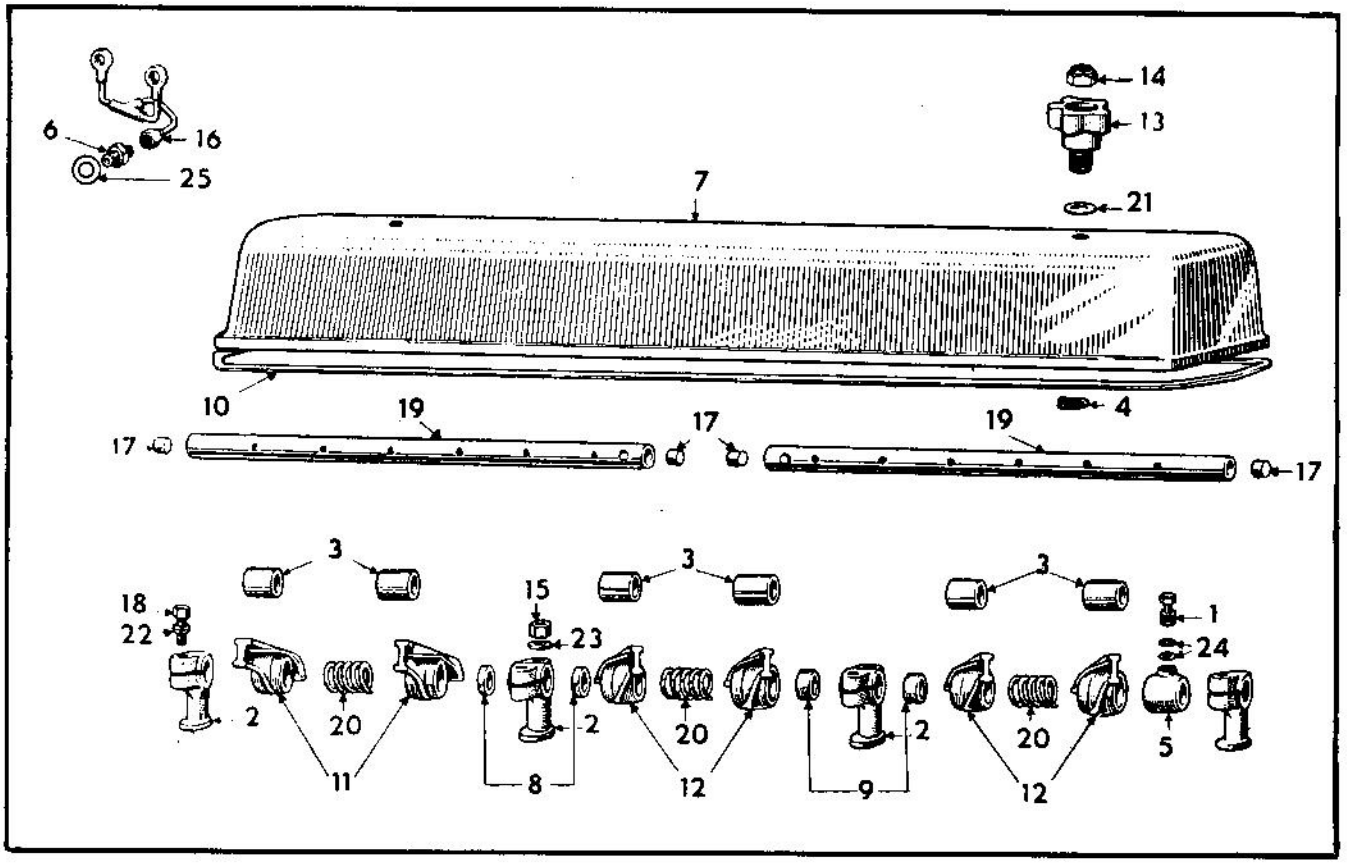
Semi-finished Bored Bearings are line bored allowing +.003 in. allowance (approx.) over diameter stated to permit final hand fitting.

### NOTE C

Parts referring to Note C. were used up to Engine Number: 3038265.

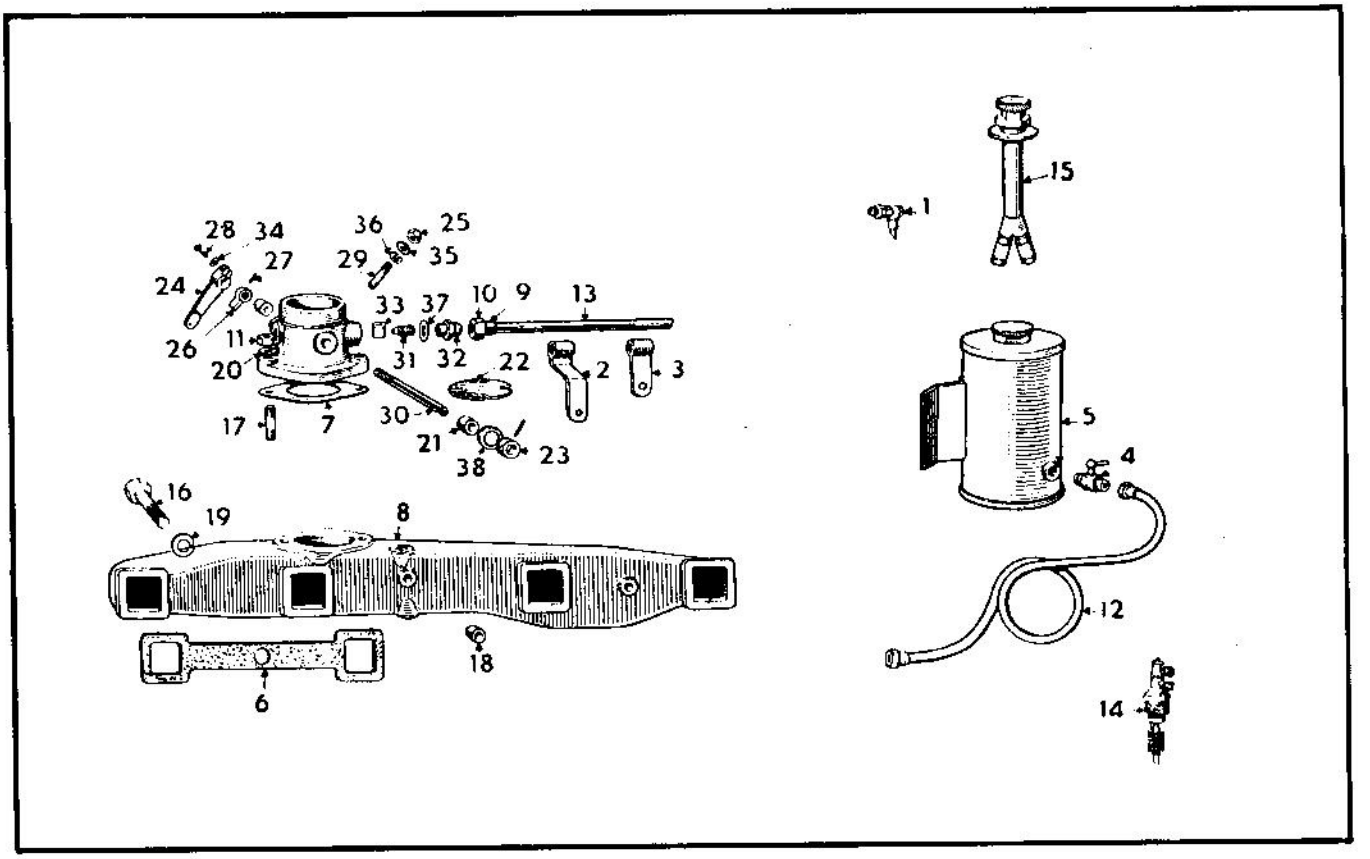
### NOTE D

Parts referring to Note D. were used after Engine No.3038266.



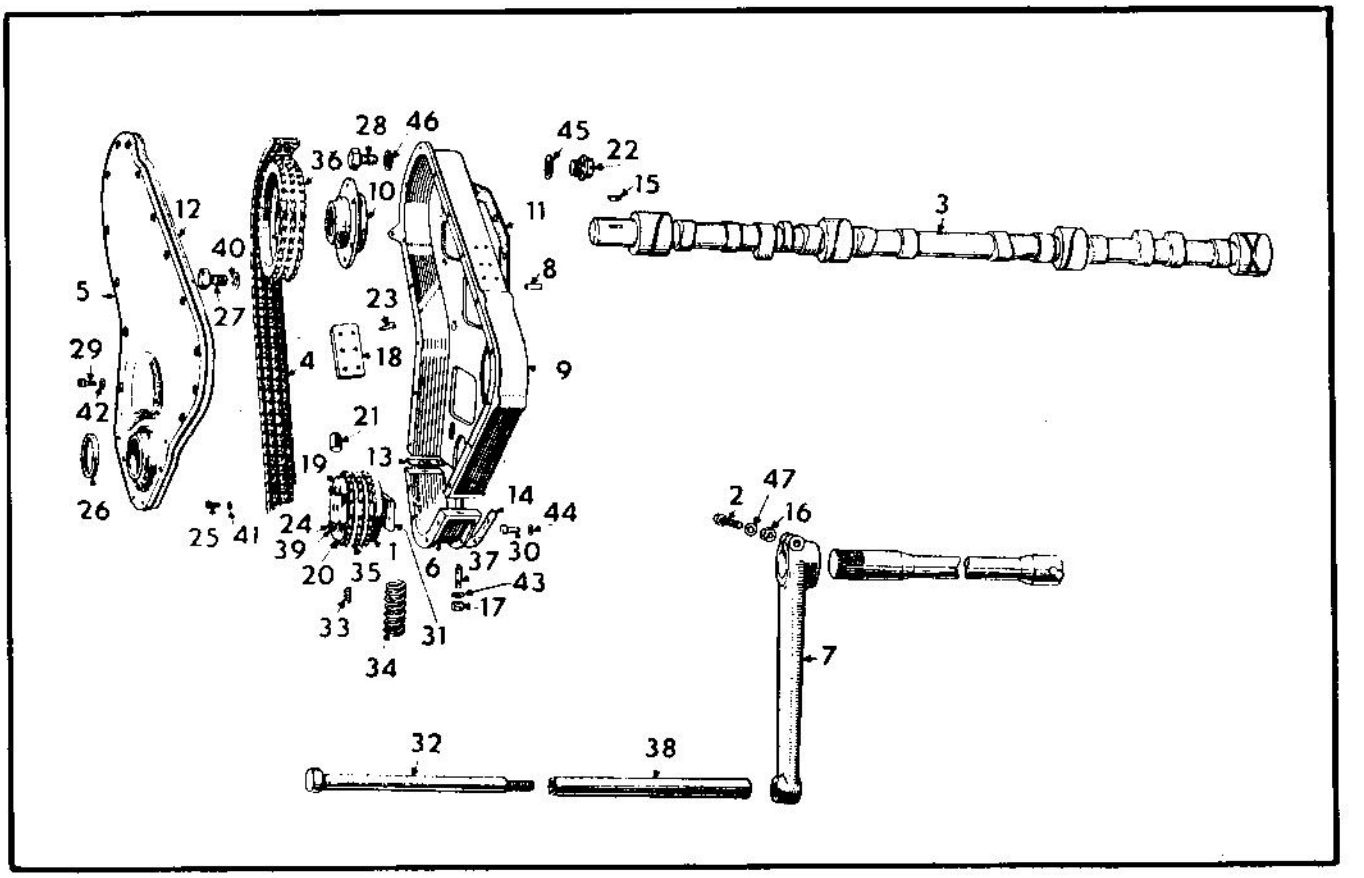

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Bolt – Banjo Rocker Oil Feed Pipe | D15059/144 | 0095005 | 2 |
| 2 | Bracket – Rocker Shaft | D15059/145 | 0100005 | 7 |
| 3 | Bush – Rocker Lever | D15059/758 | 0050016 | 12 |
| 4 | Circlip – Cylinder Head Cover Nut | D15059/147 | 0170020 | 2 |
| 5 | Connection – Rocker Shaft Oil Feed | D15059/148 | 0200505 | 2 |
| 6 | Connection – Rocker Oil Feed Pipe | D15059/163 | 0200201 | 1 |
| – | Cover – Cylinder Head Complete | D15059/3 | SA383 | 1 |
| 7 | Cover – Cylinder Head - Bare | D15059/149 | 0240009 | 1 |
| 8 | Distance Piece – Rocker Lever Short | D15059/150 | 0330505 | 4 |
| 9 | Distance Piece – Rocker Lever Long | D15059/151 | 0330506 | 4 |
| 10 | Joint – Cylinder Head Cover | D15059/152 | 0490030 | 1 |
| – | Lever – Rocker Shaft C/W Bush.R.H. | D15059/762 | SA708 | 6 |
| – | Lever – Rocker Shaft C/W Bush L.H. | D15059/763 | SA709 | 6 |
| 13 | Nut – Cylinder Head Cover | D15059/155 | 0571003 | 2 |
| 14 | Nut – Cylinder Head Cover Nut | D15059/156 | 0570516 | 2 |
| 15 | Nut – Rocker Shaft Bracket Stud | D15059/79 | 0570004 | 7 |
| 16 | Pipe – Lubricating Oil (Cylinder Head to Rocker Shaft) | D15059/158 | 0620008 | 1 |
| 17 | Plug – Rocker Shaft End | D15059/159 | 0650507 | 4 |
| 18 | Set Screw – Rocker Shaft Bracket | D15059/160 | 0740001 | 7 |
| 19 | Shaft – Rocker | D15059/161 | 0750006 | 2 |
| – | Shaft – Rocker Complete | D15059/18 | SA234 | 1 |
| – | Shim – Rocker Shaft | D15059/838 | 0760001 | * |
| 20 | Spring – Rocker Shaft | D15059/162 | 0780005 | 6 |
| 21 | Washer – Cylinder Head Cover Nut Leather | D15059/164 | 0920303 | 2 |
| 22 | Washer – Rocker Shaft Bracket Set Screw | D15059/56 | 0920052 | 7 |
| 23 | Washer – Rocker Shaft Bracket Stud | D15059/105 | 0920004 | 7 |
| 24 | Washer – Rocker Shaft Oil Pipe | D15059/167 | 0920202 | 4 |
| 25 | Washer – Rocker Shaft Oil Feed Pipe Connection | D15059/168 | 0920155 | 1 |

* As required.



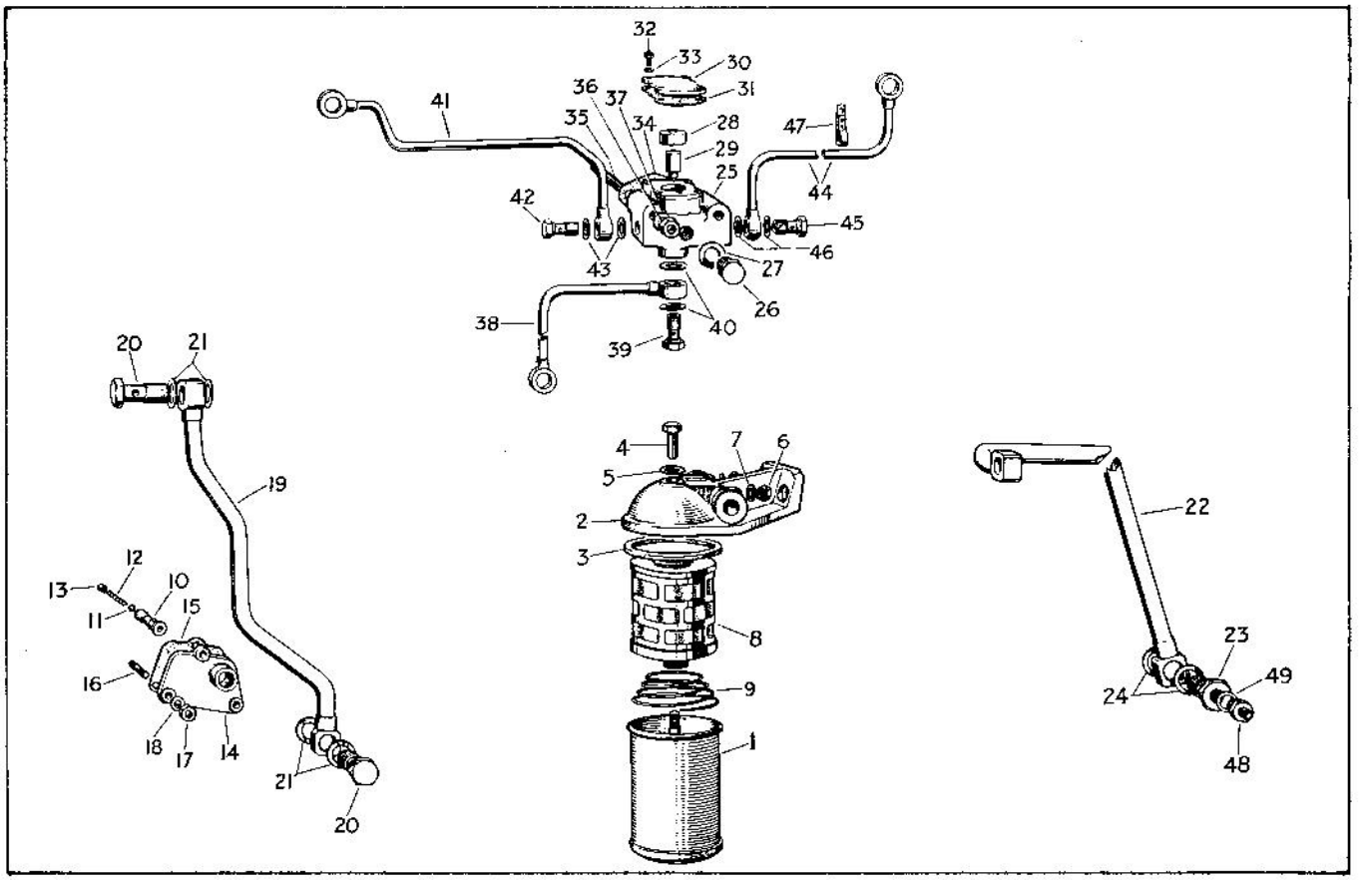

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Atomiser – Ki-Gass Complete | D15059/839 | 30704 | 1 |
| – | Adaptor – Heater Plug | D15059/740 | 0470516 | 1 |
| – | Body – Ki-Gass Atomiser | D15059/840 | 0080009 | 1 |
| – | Vaporiser – Ki-Gass Atomiser | D15059/841 | 0080010 | 1 |
| 2 | Clip – Venturi Pipe | D15059/172 | 0180006 | 2 |
| 3 | Clip – Venturi Pipe | D15059/173 | 0180002 | 1 |
| 4 | Cock – Ki-Gass Fuel Container Drain | D15059/197 | 31404 | 1 |
| – | Nut – Ki-Gass Fuel Container Draincock | D15059/942 | 0570301 | 1 |
| – | Nipple – Ki-Gass Fuel Container Draincock | D15059/943 | 0560002 | 1 |
| 5 | Container – Ki-Gass Fuel (1¼ in. Cap) Up to Engine No. 3054059 | D15059/196 | 0840003 | 1 |
| – | Cap – Fuel Container (1¼ in.) Up to Engine No. 3054059 | D15059/818 | 0150059 | 1 |
| 5 | Container – Ki-Gass Fuel (1⅞ in Cap) From Engine No. 3054060 | D15059/939 | 30838 | 1 |
| – | Cap – Fuel Container (1⅞ in.) From Engine No. 3054060 | D15059/819 | 0150058 | 1 |
| 6 | Joint – Induction Manifold | D15059/176 | 0490026 | 2 |
| 7 | Joint – Venturi | D15059/177 | 0490027 | 1 |
| 8 | Manifold – Induction | D15059/735 | 0540008 | 1 |
| 9 | Nipple – Venturi Pipe | D15059/842 | 0560053 | 2 |
| 10 | Nut – Venturi Pipe | D15059/182 | 0570315 | 2 |
| 11 | Nut – Venturi Stud | D15059/79 | 0570004 | 2 |
| 12 | Pipe – Pump to Atomiser 38 in. - R.H.D. | D15059/186A | – | 1 |
| – | Pipe – Tank to Pump 20 in. - R.H.D. | D15059/186B | – | 1 |
| – | Pipe – Ki-Gass (Bare) - R.H.D. | D15059/186 | 0620036 | – |
| – | Nipple – Ki-Gass Pipe L.H.D. and R.H.D. | D15059/611 | 0560002 | 3 |
| – | Nut – Ki-Gass Pipe L.H.D. and R.H.D. | D15059/612 | 0570301 | 3 |
| – | Banjo – Ki-Gass Pipe to Atomiser R.H.D. | D15059/745 | 0200510 | 1 |
| – | Bolt – Ki-Gass Pipe to Atomiser Banjo R.H.D. and L.H.D. | D15059/746 | 0095009c | 1 |
| 12 | Pipe – Pump to Atomiser 78 in. L.H.D. | D17734 | – | 1 |
| – | Pipe – Tank to Pump 61½ in. L.H.D. | D17733 | – | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| – | Pipe – Ki-Gass (Bare) L.H.D. | D17362/1 | – | – |
| – | Banjo – Ki-Gass Pipe to Atomiser L.H.D. | D15059/745 | 0200510 | – |
| – | Grommet – Ki-Gass Pipe | D16145 | – | 2 |
| – | Clip – Ki-Gass Pipe L.H.D. | D15660/2 | – | 2 |
| – | Screw – Ki-Gass Clip L.H.D. | S813/8S | – | 2 |
| – | Nut – Ki-Gass Pipe Clip Screw L.H.D. | S1247/2S | – | 2 |
| – | Washer – Ki-Gass Pipe Clip Screw | S1000/2S | – | 2 |
| 13 | Pipe – Venturi C/W Nuts and Nipples Exhauster (Up to Engine No. 3115999) | D15059/807 | 0620031 | 1 |
| 13 | Pipe – Venturi C/W Nuts and Nipples Non-Exhauster | D15059/187 | – | 1 |
| 13 | Pipe – Venturi to Governor (From Engine No. 3116000) | D15059/1087 | 0990958 | 1 |
| – | Plug – Induction Manifold | D15059/188A | 0650002 | 1 |
| 14 | Plug – Heater | D15059/955 | 31100 | 1 |
| 15 | Pump – Ki-Gass Injector | D15059/770 | 30703 | 1 |
| – | Bracket – Ki-Gass Pump | D17336 | – | 2 |
| 16 | Set Screw – Induction Manifold - Long | D15059/843 | 0742801 | 1 |
| – | Set Screw – Induction Manifold - Short | D15059/844 | 0742802 | 1 |
| 17 | Stud – Venturi | D15059/94 | 0820404 | 2 |
| – | Switch – (Heater and Starter) | D16560 | 30059 | 1 |
| – | Venturi – Assembly Complete (Up to Engine No. 3055795) | D15059/24 | 30010 | 1 |
| – | Venturi – Assembly Complete (From Engine No. 3055796) | D15059/945 | 30083 | 1 |
| – | Filter – Air with Clip | D16469 | – | 1 |
| – | Washer – Heater Adaptor Plug | D15059/741 | 0920206 | 1 |
| – | Washer – Heater Adaptor Plug | D15059/379 | 0920203 | 1 |
| – | Washer – Atomiser Body Ki-Gass | D15059/168 | 0920155 | 1 |
| – | Washer – Banjo Bolt Ki-Gass | D15059/747 | 0920510 | 2 |
| – | Washer – Container Ki-Gass Fuel Drain Cock | D15059/168 | 0920155 | 1 |
| 18 | Washer – Induction Manifold (Cork) | D15059/201 | 0920503 | 1 |
| – | Washer – Induction Manifold Plug | D15059/60 | 0920154 | 1 |
| 19 | Washer – Induction Manifold Set Screw | D15059/202 | 0920055 | 2 |
| 20 | Washer – Venturi Stud | D15059/207 | 0920054 | 2 |
| – | Control – Stop | D15264 | 31002 | 1 |
| | THE FOLLOWING PARTS ARE NOT SUPPLIED FROM DODGE BROTHERS (BRITAIN) LTD., AND SHOULD BE OBTAINED FROM THE LOCAL AGENTS OF MESSRS. C.A.V. LIMITED. | | | |
| 21 | Bush – Venturi Spindle | D15059/170 | 7034/48C | 2 |
| 22 | Butterfly – Venturi | D15059/171 | 7034/89P | 1 |
| 23 | Collar – Venturi Spindle | D15059/174 | 7034/52 | 1 |
| 24 | Lever – Venturi Control | D15059/178 | 7034/27 | 1 |
| 25 | Nut – Lock Venturi Control Screw | D15059/181 | 5330/99B | 2 |
| 26 | Pawl – Venturi Stop | D15059/184 | 7034/55 | 1 |
| 27 | Pin – Venturi Control Pawl | D15059/185 | 7034/53 | 2 |
| 28 | Screw – Venturi Control Lever | D15059/191 | 5337/34 | 1 |
| 29 | Screw – Venturi Control Lever Stop | D15059/192 | 5335/299 | 2 |
| 30 | Spindle – Venturi | D15059/193 | 7034/50 | 1 |
| 31 | Tube – Venturi Pitot | D15059/198 | 7034/88 | 1 |
| 32 | Union – Venturi Pipe | D15059/199 | 7034/66 | 1 |
| 33 | Venturi – Auxilliary | D15059/200 | 7034/87 | 1 |
| 34 | Washer – Venturi Control Screw | D15059/203 | 5001/5 | 1 |
| 35 | Washer – Venturi Control Screw Stop | D15059/204 | 5339/270 | 2 |
| 36 | Washer – Venturi Control Screw Stop | D15059/205 | 5001/10 | 2 |
| 37 | Washer – Venturi Pipe Union | D15059/206 | 5339/333 | 1 |
| 38 | Washer – Venturi Spindle | D15059/207A | 5339/236 | 1 |



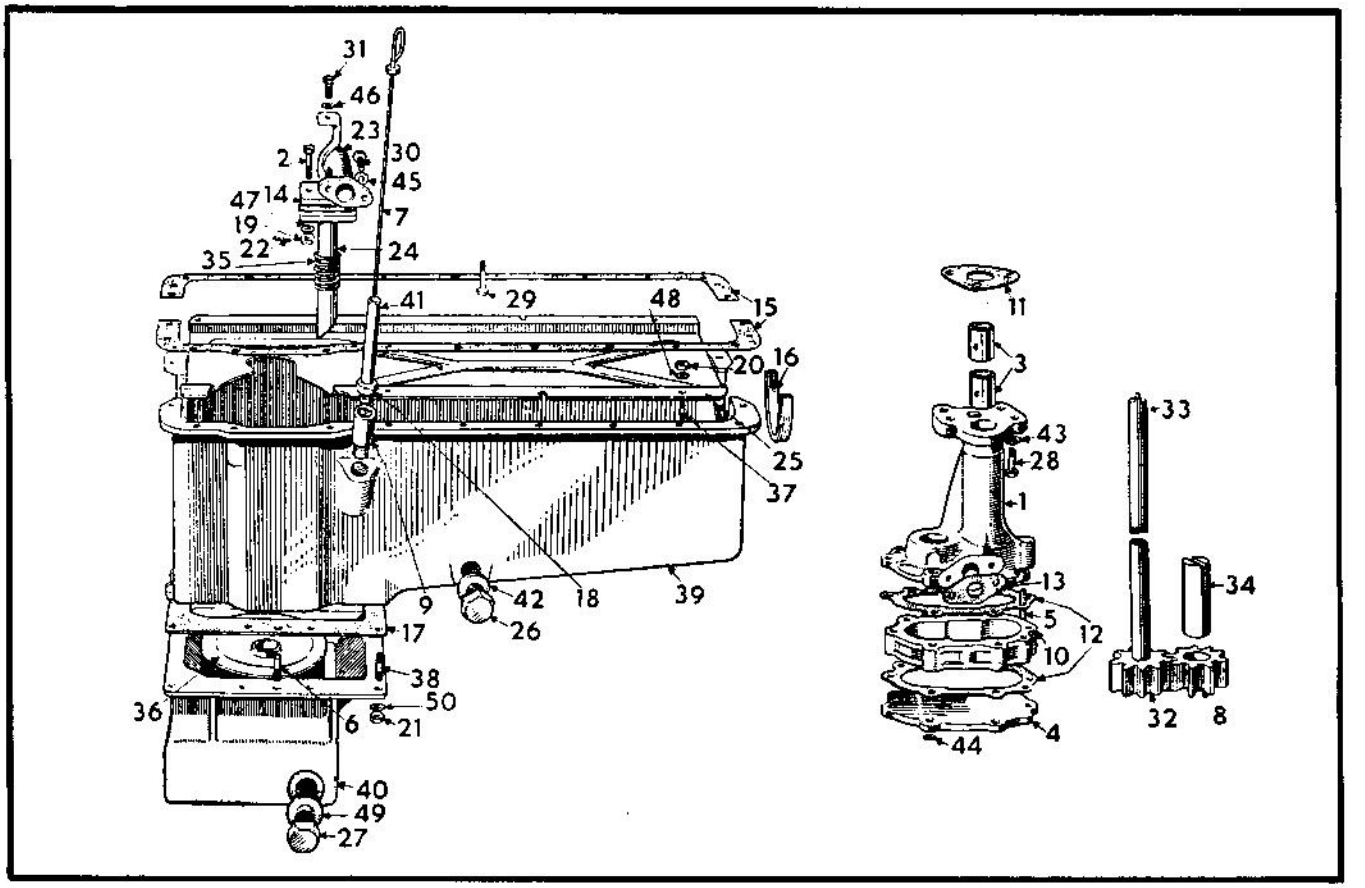

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Body – Auto Tensioner Chain | D15059/208 | 0080027 | 1 |
| 2 | Bolt – Starting Handle Crank | D15059/209 | 0090204 | 1 |
| 3 | Camshaft – (See Note) Up to Engine No. 3086860 | D15059/210 | 0140001 | 1 |
| 3 | Camshaft – Assy with Hub (From Engine No. 3086861) | D15059/970 | 0140013 | 1 |
| 4 | Chain – Timing C/W Connecting Link | D15059/212 | 30602 | 1 |
| 5 | Cover – Timing Gear Housing Front | D15059/213 | 0240002 | 1 |
| 6 | Cover – Timing Gear Housing Bottom | D15059/772 | 0240001 | 1 |
| 7 | Crank – Starting Handle (Up to Engine No. 3038265) | D15206 | SA150 | 1 |
| 7 | Crank – Starting Handle (From Engine No. 3038266) | D17730 | 0220013 | 1 |
| 8 | Dowel – Timing Gear Housing | D15059/216 | 0350014 | 2 |
| – | Extension – Starting Handle (Up to Engine No. 3038265) | D15206/1 | 0750041 | 1 |
| 9 | Housing – Timing Gear | D15059/211 | 0440001 | 1 |
| 10 | Hub – Camshaft Sprocket (Up to Engine No. 3086860) | D15059/217 | 0450001 | 1 |
| 10 | Hub – From Engine No. 3086861 (Not supplied separately) | See Drawing 3. | | |
| 11 | Joint – Timing Gear Housing | D15059/218 | 0490002 | 1 |
| 12 | Joint – Timing Gear Housing Front Cover | D15059/219 | 0490005 | 1 |
| 13 | Joint – Timing Gear Housing Bottom Cover | D15059/220 | 0490004 | 2 |
| 14 | Joint – Timing Gear Housing Cover to Bearing Cap | D15059/221 | 0490003 | 1 |
| 15 | Key – Camshaft Sprocket (Up to Engine No. 3086860 | D15059/222 | 0500009 | 1 |
| – | Link – Connecting Timing Chain | D15059/212A | 30608 | 1 |
| – | Lock Wire – Camshaft Sprocket Set Screw (Up to Engine No. 3086860) | D15059/223 | 0930007 | 1 |
| – | Lock Wire – Camshaft Sprocket Set Screw (From Engine No. 3086861) | D15059/1007 | 0930006 | 1 |
| 16 | Nut – Starting Handle Crank Bolt | D15059/224 | 0570003 | 1 |
| 17 | Nut – Timing Gear Housing Bottom Cover | D15059/224 | 0570003 | 2 |
| 18 | Pad – Timing Chain Reaction | D15059/227 | 0600001 | 1 |
| 19 | Plate – Auto Tensioner Plunger Housing | D15059/229 | 0940043 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 20 | Plate – Auto Tensioner Plunger Retaining | D15059/230 | 0940044 | 1-pair |
| 21 | Plunger – Auto Tensioner | D15059/231 | 0630008 | 1-pair |
| 22 | Plug – Timing Gear Housing | D15059/232 | 0650505 | 1 |
| 23 | Rivet – Timing Chain Reaction Pad | D15059/234 | 0690003 | 6 |
| 24 | Screw – Auto Tensioner Retaining Plates | D15059/235 | 0720508 | 6 |
| 25 | Screw – Auto Tensioner Fixing | D15059/236 | 0720011 | 2 |
| 26 | Seal – Timing Gear Housing Oil | D15059/949 | 0730030 | 1 |
| 27 | Set Screw – Camshaft Sprocket (Up to Engine No. 3086860) | D15059/238 | 0740201 | 6 |
| 27 | Set Screw – Camshaft Sprocket (From Engine No. 3086861) | D15059/1006 | 0740222 | 3 |
| 28 | Set Screw – Timing Gear Housing | D15059/239 | 0742401 | 7 |
| – | Screw – Timing Case to Block | D15059/903 | 0720012 | 1 |
| – | Set Screw – Timing Gear Housing | D15059/240 | 0742402 | 6 |
| 29 | Set Screw – Timing Gear Housing Front Cover | D15059/241 | 0742201 | 20 |
| 30 | Set Screw – Timing Gear Housing Bottom Cover | D15059/242 | 0742403 | 4 |
| 31 | Shaft – Auto Tensioner Body Support | D15059/244 | 0750036 | 1 |
| 33 | Spring – Auto Tensioner Plunger | D15059/245 | 0780022 | 1 |
| 34 | Spring – Auto Tensioner Support Shaft | D15059/246 | 0780023 | 1 |
| – | Spring – Camshaft Thrust | D15059/753 | 0780067 | 1 |
| 35 | Sprocket – Auto Tensioner | D15059/247 | 30607 | 1 |
| 36 | Sprocket – Camshaft Adjustable | D15059/248 | 0790001 | 1 |
| 37 | Stud – Timing Gear Housing Bottom Cover | D15059/243 | 0820201 | 2 |
| – | Tensioner – Timing Chain Auto C/W Sprocket | D15059/20 | 30601 | 1 |
| 39 | Washer – Auto Tensioner Retaining Plate Screw | D15059/249 | 0920534 | 6 |
| 40 | Washer – Camshaft Sprocket Set Screw (Up to Engine No. 3086860) | D15059/250 | 0920053 | 6 |
| 40 | Washer – Camshaft Sprocket Set Screw (From Engine No. 3086860) | D15059/250 | 0920053 | 3 |
| 41 | Washer – Timing Chain Auto Tensioner | D15059/257 | 0920281 | 2 |
| 42 | Washer – Timing Gear Housing Front Cover Set Screw | D15059/56 | 0920052 | 20 |
| 43 | Washer – Timing Gear Housing Bottom Cover Stud | D15059/250 | 0920053 | 2 |
| 44 | Washer – Timing Gear Housing Bottom Cover Set Screw | D15059/250 | 0920053 | 4 |
| 45 | Washer – Timing Gear Housing Plug | D15059/63 | 0920153 | 1 |
| 46 | Washer – Timing Gear Housing Set Screw | D15059/58 | 0920254 | 13 |
| 47 | Washer – Starting Handle Crank Bolt | D15059/250 | 0920053 | 1 |




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| – | Filter – Lubricating Oil Complete (Yokes) Up To Engine No:- 3115999 | D15059/775 | 30303 | 1 |
| – | Filter – Lubricating Oil Complete (Yokes) From Engine No:- 3116000 | D15059/1088 | 30326 | 1 |
| 1 | Case – Oil Filter Up to Engine No:- 3115999 | D15059/271B | 30310 | 1 |
| 1 | Case – Oil Filter From Engine No:- 3116000 | D15059/1089 | 30339 | 1 |
| 2 | Head Casting – Oil Filter Up to Engine No:- 3115999 | D15059/271F | 30319 | 1 |
| 2 | Head Casting – Oil Filter From Engine No.:- 3116000 | D15059/1090 | 30337 | 1 |
| 3 | Joint – Oil Filter Head | D15059/271G | 0490139 | 1 |
| 4 | Nut – Oil Filter Head to Case | D15059/271A | 0571012 | 1 |
| 5 | Washer – Oil Filter Head Nut | D15059/880 | 0920637 | 1 |
| 6 | Plug – Oil Filter Head Casting Up to Engine No:- 3115999 | D15059/879 | 0650541 | 2 |
| 7 | Washer – Oil Filter Head Casting Up to Engine No:- 3115999 | D15059/63 | 0920636 | 2 |
| 8 | Element – Oil Filter (with cage) and Pads | D15059/271C | 30307 | 1 |
| – | Element only – Oil Filter | D15059/271D | 30306 | 1 |
| – | Pads – Oil Filter Element | D15059/271E | 0470508 | 2 |
| – | Joint – Oil Filter Element Cage (Upper) | D15059/271K | 0490162 | 1 |
| – | Joint – Oil Filter Element Cage (Lower) | D15059/271L | 0490163 | 1 |
| 9 | Spring – Oil Filter Element Up to Engine No:- 3115999 | D15059/271H | 0780025 | 1 |
| – | Spring – Oil Filter Element From Engine No:- 3116000 | D15059/1091 | 0780103 | 1 |
| – | Stud – Oil Filter to Block | D15059/92 | 0820403 | 2 |
| – | Nut – Oil Filter to Block Stud | D15059/79 | 0570004 | 2 |
| – | Washer – Oil Filter to Block Nut | D15059/458 | 0920054 | 2 |

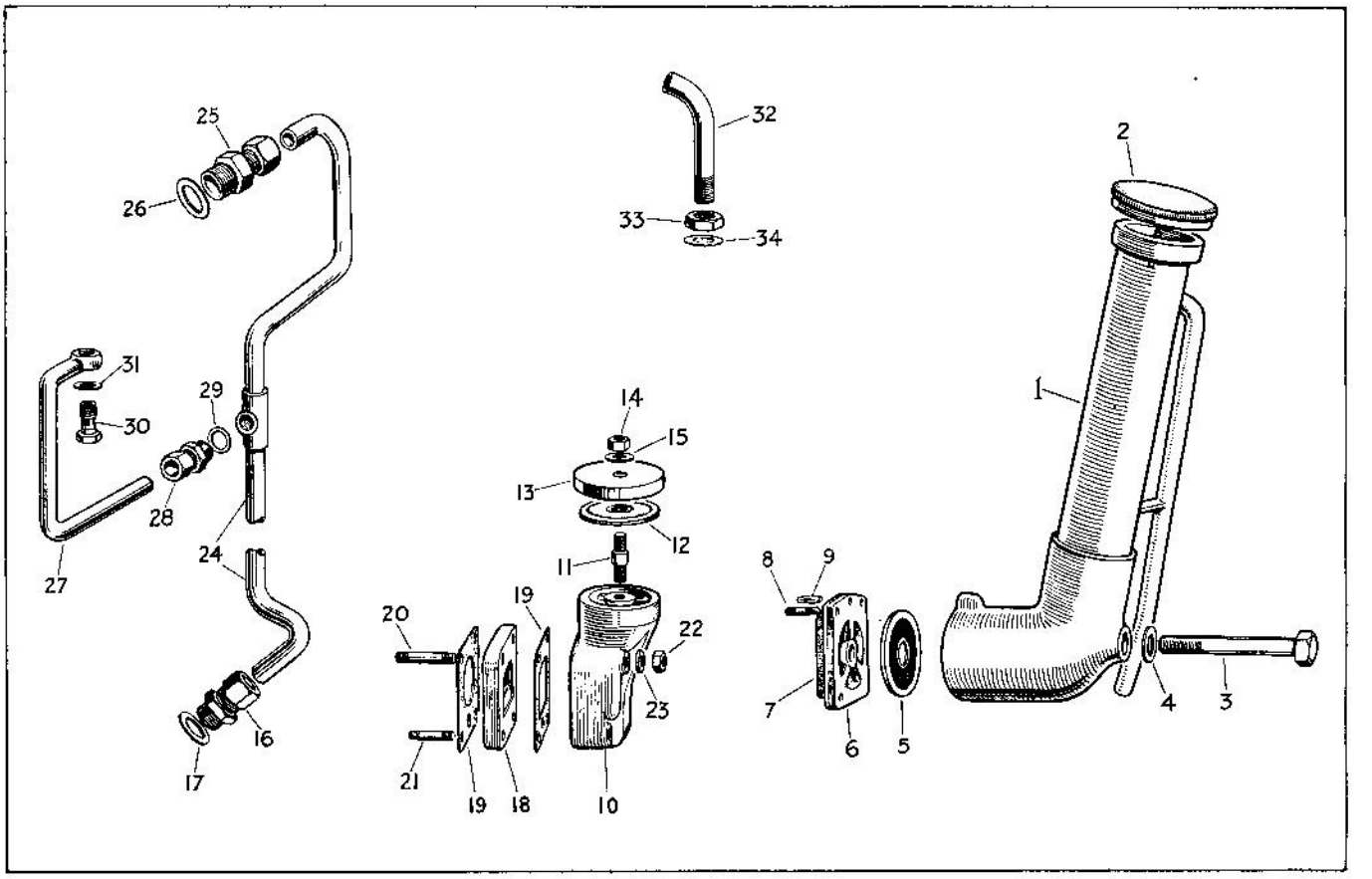
| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| – | Adaptor – Oil Filter Union | D15059/972 | 0470010 | 2 |
| – | Washer – Oil Filter Union Adaptor | D15059/63 | 0920636 | 2 |
| – | Valve – Oil Relief Assembly | D15059/672 | SA 458 | 1 |
| | Comprising 5 Items following:- | | | |
| 10 | Body – Oil Relief Valve | D15059/673 | 0080002 | 1 |
| 11 | Ball – Oil Relief Valve | D15059/674 | 0020007 | 1 |
| 12 | Spring – Oil Relief Valve | D15059/675 | 0780001 | 1 |
| 13 | Plug – Oil Relief Valve Adjusting | D15059/676 | 0650506 | 1 |
| – | Pin – Oil Relief Valve Plug | D15059/677 | 0610102 | 1 |
| 14 | Housing – Oil Pipe Adaptor | D15059/680 | 0440003 | 1 |
| 15 | Joint – Oil Pipe Housing | D15059/681 | 0490011 | 1 |
| 16 | Stud – Oil Pipe Housing to Block | D15059/679 | 0820205 | 3 |
| 17 | Nut – Oil Pipe Housing Stud | D15059/224 | 0570003 | 3 |
| 18 | Washer – Oil Pipe Housing Nut | D15059/250 | 0920053 | 3 |
| 19 | Pipe – Oil Relief Valve to Filter Up to Engine:- 3115999 | D15059/769 | 0620070 | 1 |
| 19 | Pipe – Oil Relief Valve to Filter From Engine:- 3116000 | D15059/1092 | 0990717 | 1 |
| 20 | Bolt – Oil Relief Valve to Pipe Banjo | D15059/262 | 0095003 | 2 |
| 21 | Washer – Oil Pipe Banjo Bolt | D15059/301 | 0920201 | 4 |
| 22 | Pipe – Oil Filter to Pressure Rail Up to Engine:- 3115999 | D15059/799 | 0620166 | 1 |
| 22 | Pipe – Oil Filter to Pressure Rail From Engine:- 3116000 | D15059/1093 | 0990718 | 1 |
| – | Bolt – Oil Filter Pipe Banjo From Engine:- 3116000 | D15059/262 | 0095003 | 1 |
| 23 | Bolt – Oil Pipe to Pressure Rail Banjo (Tapped) 1 only - From Engine:- 3116000 | D15059/264 | 0095004 | 2 |
| 24 | Washer – Oil Pipe Banjo Bolt | D15059/301 | 0920201 | 4 |
| – | Plug – Oil Pipe Banjo | D15059/287 | 0650001 | 1 |
| – | Washer – Oil Pipe Banjo Plug | D15059/168 | 0920155 | 1 |
| – | VALVE – OIL REDUCING ASSEMBLY | | | |
| | Up to Engine No.:- 3115999 | D15059/23 | SA 370 | 1 |
| | Comprising following 9 Items:- | | | |
| 25 | Body – Reducing Valve | D15059/259 | 0080005 | 1 |
| 26 | Plug – Reducing Valve Body | D15059/287 | 0650001 | 1 |
| 27 | Washer – Reducing Valve Plug | D15059/168 | 0920155 | 1 |
| 28 | Plunger – Reducing Valve | D15059/290 | 0630003 | 1 |
| 29 | Pin – Reducing Valve Plunger | D15059/281 | 0610503 | 1 |
| 30 | Cover – Reducing Valve Body | D15059/845 | 0240008 | 1 |
| 31 | Joint – Reducing Valve Cover | D15059/274 | 0490022 | 1 |
| 32 | Screw – Reducing Valve Cover | D15059/291 | 0720302 | 4 |
| 33 | Washer – Reducing Valve Cover Screw | D15059/305 | 0920051 | 4 |
| | NOTE: OIL REDUCING VALVE FITTED ONLY UP TO ENGINE: 3115999 | | | |
| 34 | Joint – Reducing Valve to Block Up to Engine:- 3115999 | D15059/273 | 0490021 | 1 |
| 35 | Stud – Reducing Valve Body to Block Up to Engine:- 3115999 | D15059/296 | 0820003 | 2 |
| 36 | Nut – Reducing Valve Stud Up to Engine:- 3115999 | D15059/39 | 0570002 | 2 |
| 37 | Washer – Reducing Valve Nut Up to Engine:- 3115999 | D15059/56 | 0920052 | 2 |
| 38 | Pipe – Oil Feed to Reducing Valve Up to Engine:- 3115999 | D15059/846 | 0620004 | 1 |
| 39 | Bolt – Oil Feed to Bolt Banjo | D15059/144 | 0095005 | 2 |
| 40 | Washer – Oil Feed to Valve Banjo Bolt | D15059/167 | 0920202 | 4 |
| 41 | Pipe – Oil Reducing Valve to Rockers Up to Engine:- 3115999 | D15059/893 | 0990193 | 1 |
| 41 | Pipe – Oil Camshaft Bearing to Cylinder Head From Engine No:- 3116000 | D15059/1096 | 0990723 | 1 |
| 42 | Bolt – Valve to Rocker Pipe Banjo | D15059/144 | 0095005 | 2 |
| 43 | Washer – Valve to Rocker Pipe Banjo | D15059/167 | 0920202 | 4 |
| 44 | Pipe – Oil Reducing Valve to Pump Up to Engine No:- 3115999 | D15059/847 | 0620006 | 1 |
| 44 | Pipe – Oil Filter to Camshaft From Engine No:- 3116000 | D15059/1094 | 0990720 | 1 |
| – | Pipe – Oil Filter to Pump Drive From Engine No:- 3116000 | D15059/1095 | 0990721 | 1 |
| 45 | Bolt – Valve to Pump Pipe Banjo | D15059/144 | 0095005 | 2 |
| 46 | Washer – Valve to Pump Pipe Banjo Bolt | D15059/167 | 0920202 | 4 |
| 47 | Clip – Oil Filter to Bearing Pipe | D15059/268 | 0180007 | 1 |
| 48 | Connection – Oil Gauge Pipe | D15059/613 | 0200201 | 1 |
| 49 | Washer – Oil Gauge Pipe Union | D15059/168 | 0920155 | 1 |
| – | Nut – Oil Gauge Pipe to Pressure Rail | D15059/612 | 0570301 | 1 |
| – | Nipple – Oil Gauge Pipe to Pressure Rail | D15059/611 | 0560002 | 1 |
| | OIL PRESSURE GAUGE | | | |
| – | Gauge – Oil Pressure | D16599/1 | – | 1 |
| – | Pipe – Oil Pressure Gauge (Bare) | D17060/1 | – | 1 |
| – | Nipple – Oil Pressure Gauge Pipe (Gauge End) | D16599/8 | – | 1 |
| – | Nut – Oil Pressure Gauge Pipe (Gauge End) | D16599/7 | – | 1 |
| – | Gasket – Oil Pressure Gauge Pipe Nipple | D16599/9 | – | 1 |
| – | Grommet – Oil Pressure Gauge Pipe | T262B | – | 1 |




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Body – Lubricating Oil Pump | D15059/693 | 0080004 | 1 |
| 2 | Bolt – Lubricating Oil Suction Pipe Flange | D15059/653 | 0090001 | 2 |
| 3 | Bush – Lubricating Oil Pump Body | D15059/694 | 0050015 | 2 |
| – | Collar – Lubricating Oil Pump Drive | D15059/522 | 0190002 | 1 |
| 4 | Cover – Lubricating Oil Pump Bottom | D15059/702 | 0240014 | 1 |
| 5 | Dowel – Lubricating Oil Pump Gear Housing | D15059/703 | 0350011 | 2 |
| 7 | Dipstick – Lubricating Oil Sump | D15059/1004 | 0320014 | 1 |
| – | Clip – Lubricating Oil Dipstick | D15059/1005 | 0180562 | 1 |
| 8-32 | Gear – Lubricating Oil Pump Idling Set | D15059/999 | 0990560 | 1 pair |
| 9 | Guide – Dipstick | D15059/646 | 0420003 | 1 |
| 10 | Housing – Lubricating Oil Pump Gear | D15059/700 | 0440004 | 1 |
| 11 | Joint – Lubricating Oil Pump Body | D15059/318 | 0490014 | 1 |
| 12 | Joint – Lubricating Oil Pump Gear Housing | D15059/701 | 0490015 | 2 |
| 13 | Joint – Lubricating Oil Suction Pipe Flange | D15059/710 | 0490016 | 1 |
| 14 | Joint – Lubricating Oil Suction Pipe (Strainer End) | D15059/652 | 0490017 | 1 |
| 15 | Joint – Lubricating Oil Sump | D15059/639 | 0490018 | 1 pair |
| 16 | Joint – Lubricating Oil Sump Front and Rear | D15059/322 | 0490019 | 2 |
| 17 | Joint – Lubricating Oil Sump Well | D15059/641 | 0490020 | 1 |
| 18 | Nut – Dipstick Tube Lock | D15059/367 | 0570106 | 1 |
| 19 | Nut – Lubricating Oil Suction Pipe Flange | D15059/654 | 0571052 | 2 |
| 20 | Nut – Lubricating Oil Sump Baffle Plate | D15059/39 | 0570002 | 6 |
| 21 | Nut – Lubricating Oil Sump Well | D15059/224 | 0570003 | 12 |
| 22 | Pin – Split, Lubricating Oil Suction Pipe Flange Bolt | D15059/721 | 0610002 | 2 |
| 23 | Pipe – Lubricating Oil Suction | D15059/709 | 0620001 | 1 |
| 24 | Pipe – Lubricating Oil Suction (Strainer End) | D15059/650 | 0620002 | 1 |
| 25 | Plate – Lubricating Oil Sump Baffle | D15059/662 | 0940004 | 1 |
| 26 | Plug – Exhauster Suction Boss | D15059/42 | 0650005 | 1 |
| 27 | Plug – Lubricating Oil Sump Drain | D15059/43 | 0650007 | 1 |

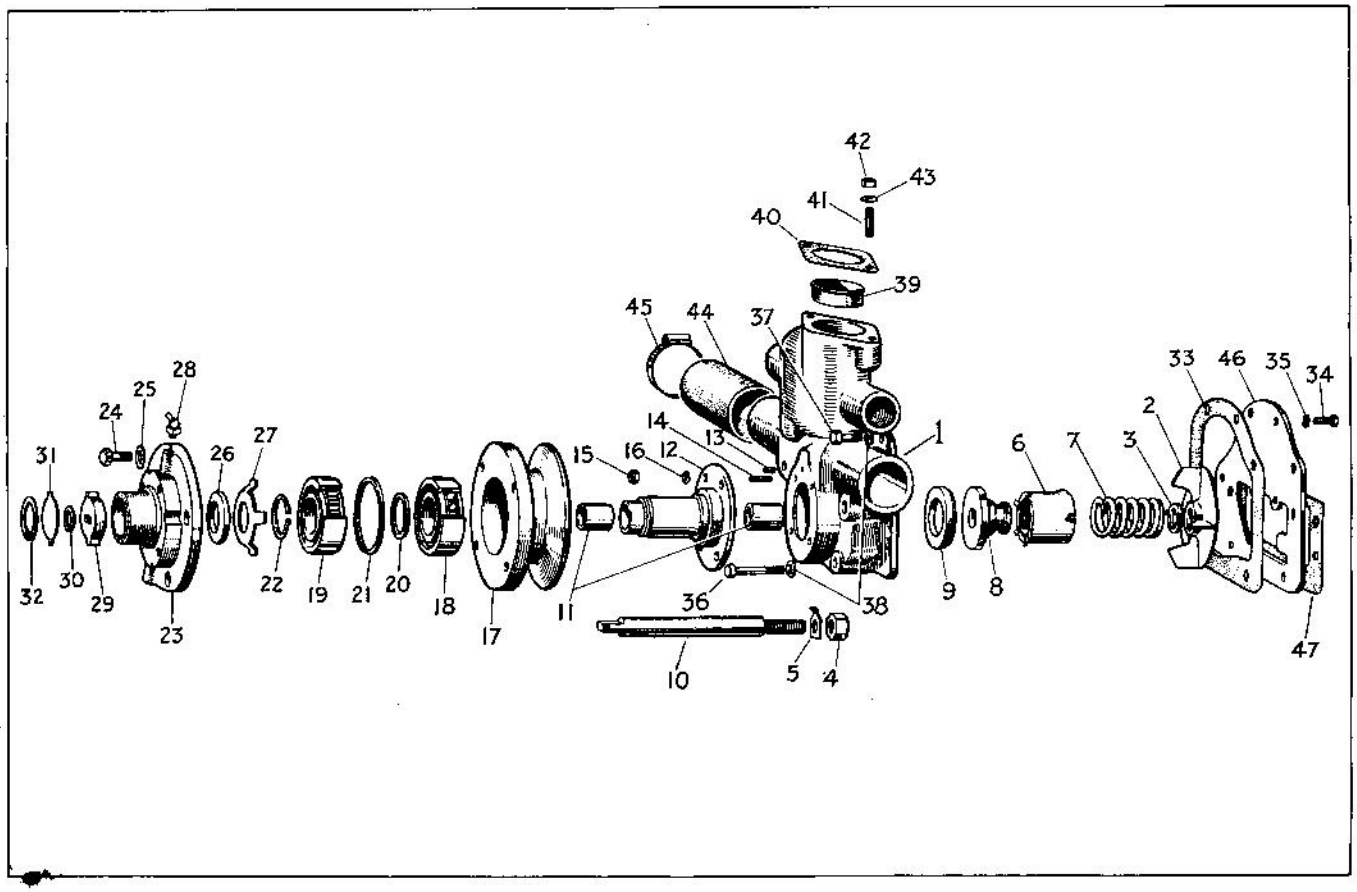
| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| – | Pump – Lubricating Oil Complete | D15059/692 | SA451 | 1 |
| 28 | Set Screw – Lubricating Oil Pump Body | D15059/851 | 0740208 | 4 |
| 29 | Set Screw – Lubricating Oil Pump Bottom Cover | D15059/704 | 0742211 | 6 |
| 30 | Set Screw – Lubricating Oil Suction Pipe Flange | D15059/627 | 0742404 | 2 |
| 31 | Set Screw – Lubricating Oil Suction Pipe Support | D15059/853 | 0742206 | 1 |
| – | Set Screw – Lubricating Oil Sump (to Block) | D15059/664 | 0740203 | 21 |
| – | Set Screw – Lubricating Oil Sump Long (to Block) | D15059/665 | 0740204 | 1 |
| 32 | Shaft and Gear – Lubricating Oil Pump | D15059/743 | 0410021 | 1 |
| | Comprising:- | | | |
| – | Gears – Lubricating Oil Pump | D15059/999 | 0990560 | 1 pair |
| – | Shaft – Lubricating Oil Pump | D15059/695 | 0750004 | 1 |
| – | Key – Lubricating Oil Pump Shaft | D15059/224 | 050002 | 1 |
| 33 | Shaft – Lubricating Oil Pump Driving Inter | D15059/340 | 0750003 | 1 |
| 34 | Shaft – Lubricating Oil Pump Idler Gear | D15059/756 | 0750106 | 1 |
| – | Sleeve – Oil Pump Drive | D15059/551 | 0770001 | 1 |
| – | Spring – Lubricating Oil Pump Drive | D15059/552 | 0780002 | 1 |
| 35 | Spring – Lubricating Oil Suction Pipe | D15059/660 | 0780003 | 1 |
| 36 | Strainer – Lubricating Oil (Up to Eng. 3044958) | D15059/790 | 30102 | 1 |
| 36 | Strainer – Lubricating Oil (After Eng. 3044958) | D15059/661 | 0800002 | 1 |
| 37 | Stud – Lubricating Oil Sump Baffle Plate | D15059/663 | 0820004 | 6 |
| 38 | Stud – Lubricating Oil Sump Well | D15059/297 | 0820206 | 12 |
| 39 | Sump – Lubricating Oil, Bare | D15059/765 | 0830023 | 1 |
| 40 | Sump – Well Lubricating Oil | D15059/767 | 0830024 | 1 |
| 41 | Tube – Dipstick | D15059/766 | 0990106 | 1 |
| 42 | Washer – Exhauster Suction Boss Plug | D15059/63 | 0920153 | 1 |
| 43 | Washer – Lubricating Oil Pump Body Set Screw | D15059/58 | 0920254 | 4 |
| 44 | Washer – Lubricating Oil Pump Bottom Cover Set Screw | D15059/705 | 0920253 | 6 |
| 45 | Washer – Lubricating Oil Suction Pipe Flange Set Screw | D15059/58 | 0920254 | 2 |
| 46 | Washer – Lubricating Oil Suction Pipe Support Set Screw | D15059/705 | 0920253 | 1 |
| 47 | Washer – Lubricating Oil Suction Pipe Flange Nut | D15059/657 | 0920002 | 2 |
| 48 | Washer – Lubricating Oil Sump Baffle Plate Nut | D15059/56 | 0920052 | 6 |
| 49 | Washer – Lubricating Oil Sump Drain Plug | D15059/64 | 0920156 | 1 |
| – | Washer – Lubricating Oil Sump Set Screw | D15059/250 | 0920053 | 22 |
| 50 | Washer – Lubricating Oil Sump Well Nut | D15059/250 | – | 12 |

## LUBRICATING OIL FILLER AND BREATHER VALVE




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| | OIL FILLER (UP TO ENGINE NO:- 3081788) | | | |
| – | Filler – Lubricating Oil Assembly | D15059/919 | SA824/2 | 1 |
| 1 | Body – Lubricating Oil Filler | NOT SUPPLIED SEPARATELY | | – |
| – | Tube – Lubricating Oil Filler | NOT SUPPLIED SEPARATELY | | – |
| 2 | Cap – Oil Filler | D15059/824 | 0150060 | 1 |
| 3 | Bolt – Lubricating Oil Filler Body 4-15/16" | D15059/761 | 0740601 | 1 |
| 4 | Washer – Lubricating Oil Filler Body Bolt | D15059/860 | 0920006 | 1 |
| 5 | Strainer – Lubricating Oil Filler | D15059/689 | 0800001 | 1 |
| 6 | Distance-Piece – Lubricating Oil Filler Body | D15059/688 | 0330502 | 1 |
| 7 | Joint – Lubricating Oil Distance Piece | D15059/364 | 0490007 | 1 |
| 8 | Stud – Lubricating Oil Distance Piece | D15059/987 | 0820202 | 4 |
| – | Nut – Lubricating Oil Distance Piece Stud | D15059/224 | 0570003 | 4 |
| – | Washer – Lubricating Oil Distance Piece Stud | D15059/250 | 0920053 | 4 |
| 9 | Pin – Oil Filler Locating | D15059/901 | 0610586 | 1 |
| | OIL FILLER (FROM ENGINE NO:- 3081789) | | | |
| – | Filler – Lubricating Oil | D15059/989 | SA1217 | 1 |
| 1 | Body – Lubricating Oil Filler | D15059/990 | 0990541 | 1 |
| 2 | Cap – Lubricating Oil Filler | D15059/824 | 0150060 | 1 |
| 3 | Bolt – Lubricating Oil Filler Body 3-9/16" | D15059/982 | 0740607 | 1 |
| 4 | Washer – Lubricating Oil Filler Body Bolt | D15059/860 | 0920006 | 1 |
| 5 | Strainer – Lubricating Oil Filler | D15059/689 | 0800001 | 1 |
| 6 | Distance-Piece – Lubricating Oil Filler Body | D15059/688 | 0330502 | 1 |
| 7 | Joint – Lubricating Oil Distance Piece | D15059/364 | 0490007 | 1 |

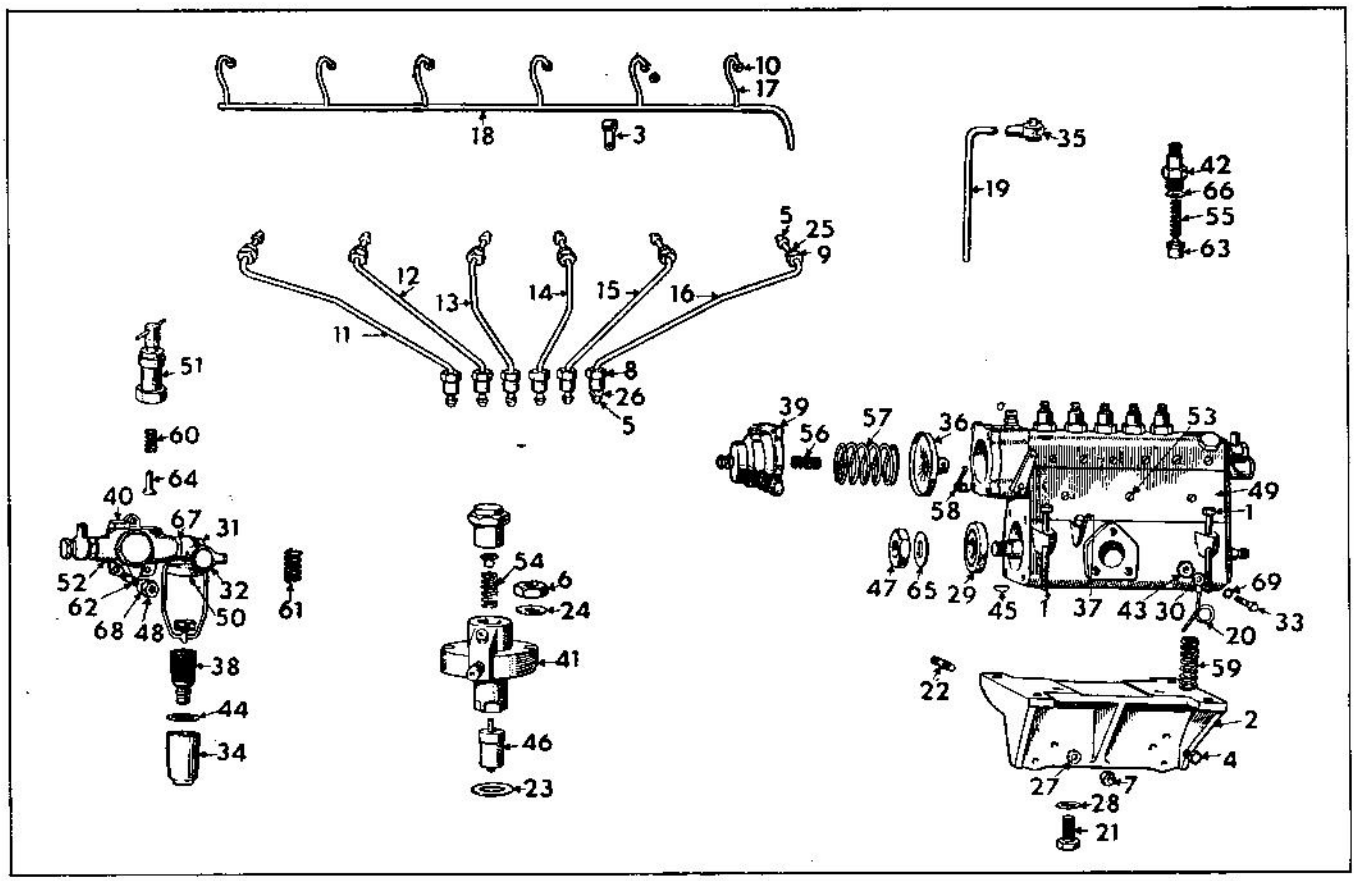
| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 8 | Stud – Lubricating Oil Distance Piece | D15059/987 | 0820202 | 1 |
| – | Nut – Lubricating Oil Distance Piece Stud | D15059/224 | 0570003 | 4 |
| – | Washer – Lubricating Oil Distance Piece Stud | D15059/250 | 0920053 | 4 |
| 9 | Pin – Oil Filler Locating | D15059/901 | 0610586 | 1 |
| – | Pipe – Oil Filler Vent Extension | D15059/991 | 0620708 | 1 |
| – | Hose – Oil Filler Vent Extension | D15059/993 | 0200051 | 1 |
| – | Clip – Oil Filler Vent Extension Hose | D15059/994 | 0180064 | 2 |
| – | Clip – Oil Filler Vent Extension Pipe | D15059/992 | 0180564 | 1 |
| | BREATHING SYSTEM (UP TO ENGINE NO:- 3081788 ONLY) | | | |
| – | Valve – Breather Assembly | D15059/21 | SA 382 | 1 |
| 10 | Body – Breather Valve | D15059/354 | 0080003 | 1 |
| 11 | Guide – Breather Valve Disc | D15059/361 | 0420001 | 1 |
| 12 | Pad – Breather Valve | D15059/859 | 0600002 | 1 |
| 13 | Cover – Breather Valve | D15059/358 | 0240004 | 1 |
| 14 | Nut – Breather Valve Cover | D15059/39 | 0570002 | 1 |
| 15 | Washer – Breather Valve Cover Nut | D15059/56 | 0920052 | 1 |
| 16 | Connection – Breather Pipe (in Breather Valve) | D15059/378 | 0200111 | 1 |
| 17 | Washer – Breather Pipe Connection | D15059/63 | 0920153 | 1 |
| 18 | Distance-Piece – Breather Valve Body | D15059/858 | 0330503 | 1 |
| 19 | Joint – Breather Valve Body | D15059/643 | 0490009 | 2 |
| 20 | Stud – Breather Valve Body (Long) | D15059/298 | 0820203 | 2 |
| 21 | Stud – Breather Valve Body (Short) | D15059/373 | 0820204 | 2 |
| 22 | Nut – Breather Valve Body Stud | D15059/224 | 0570003 | 4 |
| 23 | Washer – Breather Valve Body Nut | D15059/250 | 0920053 | 4 |
| | BREATHER VALVE BLANKING PLATE (ENGINE 3081789 to 3115999) | | | |
| – | Plate – Blanking | D15059/986 | 0380007 | 1 |
| – | Joint – Blanking Plate | D15059/364 | 0490007 | 1 |
| – | Stud – Blanking Plate to Block | D15059/987 | 0820202 | 4 |
| – | Nut – Blanking Plate to Block Stud | D15059/224 | 0570003 | 4 |
| – | Washer – Blanking Plate to Block Stud | D15059/250 | 0920053 | 4 |
| | BREATHER PIPES, UNIONS (UP TO ENGINE:- 3081788 – EXCEPT WHERE NOTED) | | | |
| 24 | Pipe – Breather Valve to Venturi | D15059/894 | 0990191 | 1 |
| 25 | Connection – Breather Pipe to Venturi | D15059/377 | 0200106 | 1 |
| 26 | Washer – Breather Pipe Connection | D15059/60 | 0920154 | 1 |
| 27 | Pipe – Breather Tee Piece to Manifold | D15059/895 | 0990192 | 1 |
| – | Pipe – Breather Venturi to Inlet Manifold (Engine No:- 3081789 Onwards) | D15059/988 | 0990543 | 1 |
| 28 | Connection – Breather Pipe to Manifold (All Engines) | D15059/629 | 0200104 | 1 |
| 29 | Washer – Breather Pipe Connection (All Engines) | D15059/60 | 0920154 | 1 |
| 30 | Bolt – Breather Pipe Banjo (All Engines) | D15059/356 | 0095006 | 1 |
| 31 | Washer – Breather Pipe Banjo Bolt (All Engines) | D15059/379 | 0920203 | 1 |
| | BREATHER PIPE – CYLINDER HEAD (ALL ENGINES) | | | |
| 32 | Standpipe – Cylinder Head Breather | D15059/371 | 0620011 | 1 |
| 33 | Nut – Breather Pipe Stand Lock | D15059/367 | 0570106 | 1 |
| 34 | Washer – Breather Pipe Stand Nut | D15059/382 | 0920112 | 1 |




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| – | Assembly – Water Pump Complete Up to Engine No:- 3054153 .. | D15059/16 | SA 291 | 1 |
| – | Assembly – Water Pump Complete From Engine No:- 3054154 ... | D15059/1074 | SA1073/1 | 1 |
| 1 | Body – Water Pump Up to Engine No:- 3054153 ..... | D15059/391 | 0080006 | 1 |
| 1 | Body – Water Pump From Engine No:- 3054154 ..... | D15059/931 | 0080053 | 1 |
| – | Plug – Water Pump Body ½" BSP From Engine No:- 3054154 ..... | D15059/41 | 0650004 | 1 |
| – | Washer – Water Pump Body Plug From Engine No:-3054154.. | D15059/62 | 0920152 | 1 |
| 2 | Impellor – Water Pump ..... | D15059/404 | 0460001 | 1 |
| 3 | Distance-Piece – Water Pump Impellor ..... | D15059/862 | 0330509 | 1 |
| – | Shim – Water Pump Impellor ..... | D15059/631 | 0760002 | 1 |
| 4 | Nut – Water Pump Impellor Locking ..... | D15059/79 | 0570004 | 1 |
| 5 | Washer – Water Pump Impellor Tab ..... | D15059/435 | 0920606 | 1 |
| 6 | Tube – Water Pump Driving ..... | D15059/617 | 0900003 | 1 |
| 7 | Spring – Water Pump ..... | D15059/618 | 0780008 | 1 |
| 8 | Seal – Water Pump ..... | D15059/420 | 0730003 | 1 |
| 9 | Pad – Water Pump Thrust (Carbon) ..... | D15059/415 | 0600004 | 1 |
| 10 | Shaft – Water Pump ..... | D15059/425 | 0750007 | 1 |
| 11 | Bush – Water Pump Shaft ..... | D15059/392 | 0050017 | 1 |
| 12 | Bracket – Fan Pulley Support ..... | D15059/429 | 0100009 | 1 |
| 13 | Dowel – Fan Pulley Support Bracket ..... | D15059/412 | 0350004 | 1 |
| 14 | Stud – Fan Pulley Support Bracket ..... | D15059/427 | 0820207 | 4 |
| 15 | Nut – Fan Pulley Support Bracket Stud ..... | D15059/409 | 0570103 | 4 |
| 16 | Washer – Fan Pulley Support Bracket Nut ..... | D15059/250 | 0920053 | 4 |
| 17 | Pulley – Water Pump Fan (Alloy) Up to Engine No:-3103536 | D15059/414 | 0670022 | 1 |
| 17 | Pulley – Water Pump Fan (Cast Iron) From Engine No:- 3103537 | D15059/1073 | 0670048 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 18 | Bearing – Water Pump Pulley Ball | D15059/389 | 0040002 | 1 |
| 19 | Bearing – Water Pump Pulley Roller | D15059/390 | 0040003 | 1 |
| 20 | Distance-Piece – Water Pump Bearing (Inner) | D15059/400 | 0330507 | 1 |
| 21 | Distance-Piece – Water Pump Bearing (Outer) | D15059/401 | 0330508 | 1 |
| 22 | Circlip – Bearing Locating | D15059/393 | 0170008 | 1 |
| 23 | Cover – Fan Pulley End | D15059/398 | 0240010 | 1 |
| 24 | Setscrew – End Cover to Pulley | D15059/951 | 0742424 | 1 |
| 25 | Washer – End Cover to Pulley Setscrew | D15059/250 | 0920053 | 4 |
| – | Lockwire – End Cover Setscrew | D15059/408 | 0930007 | 1 |
| 26 | Seal – Fan Pulley End Cover | D15059/419 | 0730004 | 1 |
| 27 | Retainer – Fan Pulley End Cover Seal | D15059/416 | 0730005 | 1 |
| 28 | Grease-Nipple – Pulley End Cover | D15059/403 | 0560101 | 2 |
| 29 | Connection – Water Pump Shaft Driving | D15059/402 | 0200514 | 1 |
| 30 | Circlip – Driving Connection Locating | D15059/395 | 0170020 | 1 |
| 31 | Cover Plate – Pulley End Cover | D15059/399 | 0240011 | 1 |
| 32 | Circlip – Cover Plate Retaining | D15059/394 | 0170021 | 1 |
| 33 | Joint – Water Pump Body | D15059/406 | 0490031 | 1 |
| 34 | Setscrew – Pump, Body to Mounting Up to Engine No:- 3054153 | D15059/422 | 0742205 | 3 |
| 34 | Setscrew – Pump, Body to Mounting From Engine No:- 3054154 | D15059/422 | 0742205 | 5 |
| 35 | Washer – Pump Body to Mounting Setscrew | D15059/946 | 0920103 | * |
| 36 | Setscrew – Pump Body to Cylinder Head (Long) | D15059/548 | 0742602 | 1 |
| 37 | Setscrew – Pump Body to Cylinder Head | D15059/424 | 0742604 | 2 |
| 38 | Washer – Pump Body to Cylinder Head Setscrew | D15059/207 | 0920054 | 3 |
| 39 | Sleeve – Pump Body By-pass Blanking From Engine No:- 3054154 (In use when Thermostat is not fitted.) | D15059/930 | 0900043 | 1 |
| 40 | Joint – Water Pump Outlet Connection Up to Engine No:- 3054153 | D15059/407 | 0490033 | 1 |
| – | Joint – Water Pump Outlet Connection From Engine No:- 3054154 | D15059/932 | 0490184 | 1 |
| 41 | Stud – Water Pump Outlet Up to Engine No:-3054153 | D15059/428 | 0820406 | 2 |
| 41 | Stud – Water Pump Outlet From Engine No:- 3054154 | D15059/936 | 0820445 | 2 |
| 42 | Nut – Water Pump Outlet Stud | D15059/79 | 0570004 | 2 |
| 43 | Washer – Water Pump Outlet Nut | D15059/207 | 0920054 | 2 |
| 44 | Hose Connection – Pump to Cylinder Head | D15059/861 | 0200011 | 1 |
| 45 | Clip – Hose Connection | D15059/396 | 0180055 | 2 |
| 46 | Plate – Water Pump Mounting | D15059/934 | 0940245 | 1 |
| 47 | Joint – Water Pump Mounting to Cylinder Head | D15059/405 | 0490024 | 1 |
| – | Setscrew – Water Pump Mounting to Cylinder Head | D15059/632 | 0742204 | 3 |
| – | Washer – Water Pump Mounting Setscrew | D15059/935 | 0920253 | 2 |
| – | Washer – Water Pump Mounting Setscrew | D15059/657 | 0920002 | 3 |
| – | Joint – Lead Wire Water Pump Mounting Setscrew Up to Engine No:- 3115999 | D15059/863 | 0490037 | 3 |
| – | Fan – 17" Diameter 6 Blade | D15059/402A | 0360005 | 1 |
| – | Stud – Fan Securing | D15059/820 | 0820219 | 4 |
| – | Nut – Fan Securing Stud | D15059/891 | 0570003 | 4 |
| – | Lock Washer – Fan Securing Stud Tab | D15059/892 | 0920645 | 2 |
| – | Thermostat – | D15059/1077 | 30843 | 1 |
| – | Elbow – Water Outlet (Thermostat Housing) | D16346B | – | 1 |

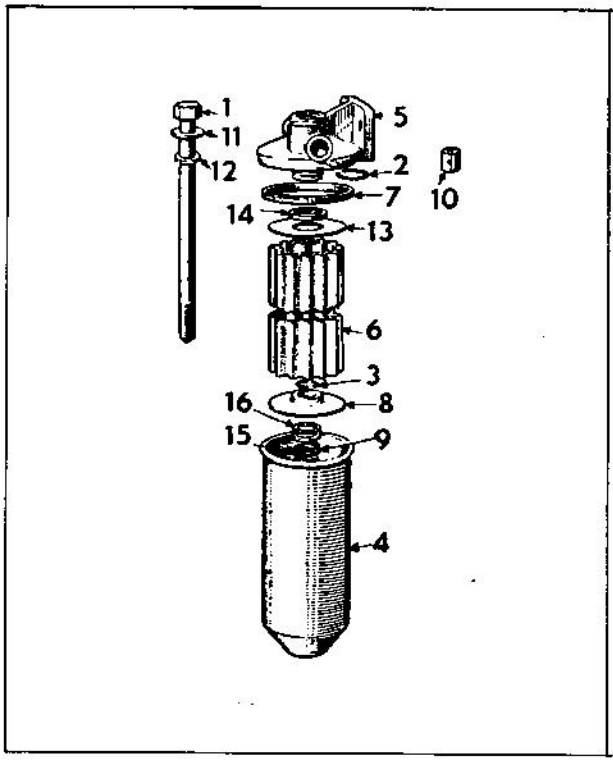
* As Required.

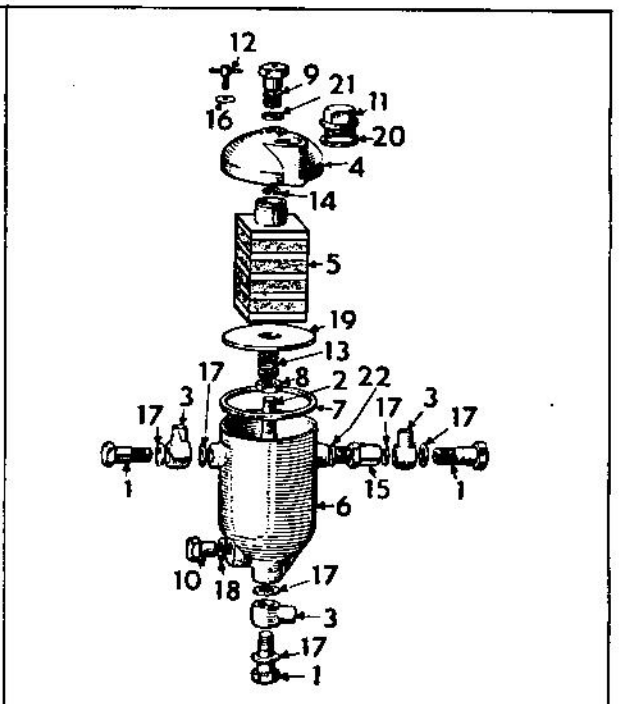



| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| – | Atomiser – Fuel Inject Complete | D15059/744 | 30073 | 6 |
| 1 | Bolt – Fuel Pump Securing | D15059/439 | 0095007 | 4 |
| 2 | Bracket – Fuel Injection Pump | D15059/786 | 0100026 | 1 |
| – | Control – Stop Cable Assembly | D15264A | – | 1 |
| 3 | Clip – Fuel Leak-off Pipe | D15059/637 | 0180001 | 3 |
| 3 | Clip – Fuel Leak-off Pipe | D15059/749 | 0180009 | 1 |
| – | Lever – Stop Control Cable | D15059/868 | 0990051 | 1 |
| 5 | Nipple – Fuel Injection Pipe | D15059/468 | 0560201 | 12 |
| 6 | Nut – Fuel Atomiser Holding-down Stud | D15059/79 | 0570004 | 12 |
| 7 | Nut – Fuel Inject Pump Bracket Stud | D15059/79 | 0570004 | 4 |
| 8 | Nut – Fuel Injection Pipe (Pump End) | D15059/869 | 0571025 | 6 |
| 9 | Nut – Fuel Inject Pipe (Nozzle End) | D15059/474 | 0571024 | 6 |
| 10 | Nut – Fuel Leak-off Pipe (Auxilliary) | D15059/475 | 0571032 | 6 |
| – | Pipe – Fuel Injection (1–6) | D15059/978 | SA145 | 1-set |
| 11 | Pipe – Fuel Injection (Pump to Atomiser) No. 1 | D15059/800 | 0620025 | 1 |
| 12 | Pipe – Fuel Injection (Pump to Atomiser) No. 2 | D15059/801 | 0620026 | 1 |
| 13 | Pipe – Fuel Injection (Pump to Atomiser) No. 3 | D15059/802 | 0620027 | 1 |
| 14 | Pipe – Fuel Injection (Pump to Atomiser) No. 4 | D15059/803 | 0620028 | 1 |
| 15 | Pipe – Fuel Injection (Pump to Atomiser) No. 5 | D15059/804 | 0620029 | 1 |
| 16 | Pipe – Fuel Injection (Pump to Atomiser) No. 6 | D15059/805 | 0620021 | 6 |
| – | Clip – Fuel Injection Pipe Plain - From Engine No:- 3086654 | D15059/983 | 0180574 | 1 |
| – | Clip – Fuel Injection Pipe Tapped - From Engine No:- 3086654 | D15059/984 | 0180575 | 1 |
| – | Screw – Fuel Injection Pipe Clip - From Engine No:- 3086654 | D15059/985 | 0720259 | 2 |
| – | Washer – Fuel Injection Pipe Clip Screw - From Engine No:- 3086654 | D15059/305 | 0920051 | 2 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 17 | Pipe – Fuel Atomiser Leak-Off Auxilliary - Up to Engine No:- 3051838 | D15059/483 | 0620021 | 6 |
| 17 | Pipe – Fuel Atomiser Leak-Off Auxilliary - From Engine No:- 3051839 | D15059/938 | 0620561 | 6 |
| 18 | Pipe – Fuel Atomiser Leak-Off Main - Up to Engine No:- 3051838 | D15059/484 | 0620020 | 1 |
| 18 | Pipe – Fuel Atomiser Leak-Off Main - From Engine No:- 3051839 | D15059/937 | 0620563 | 1 |
| 19 | Pipe – Fuel Inject Pump to Air Vent | D15059/485 | 0620035 | 1 |
| 20 | Pipe – Lubricating Oil Drain Fuel Pump Camshaft Chamber | D15059/723 | 0620022 | 1 |
| – | Pump – Fuel Injection Complete - Up to Engine No:- 3048831 | D15059/12 | 30081 | 1 |
| 21 | Set Screw – Fuel Injection Pump Locating | D15059/493 | 0745002 | 2 |
| – | Pump – Fuel Injection Complete - From Engine No:- 3048832 To Engine No:- 3059812 | D15059/914 | 30088 | 1 |
| – | Pump – Fuel Injection Complete - From Engine No:- 3059813 To Engine No:- 3083050 | D15059/958 | 31951 | 1 |
| – | Pump – Fuel Injection Complete - From Engine No:- 3083051 | D15059/996 | 31956 | 1 |
| 22 | Stud – Fuel Inject Pump Bracket | D15059/502 | 0820401 | 4 |
| 23 | Washer – Atomiser (Copper) | D15059/506 | 0920113 | 6 |
| 24 | Washer – Atomiser Holding Nut | D15059/105 | 0920004 | 12 |
| 25 | Washer – Fuel Inject Pipe (Nozzle End) | D15059/509 | 0920601 | 6 |
| 26 | Washer – Fuel Inject Pipe (Pump End) | D15059/510 | 0920602 | 6 |
| 27 | Washer – Fuel Inject Pump Bracket Stud | D15059/207 | 0920054 | 4 |
| 28 | Washer – Fuel Inject Pump Locating Screw | D15059/207 | 0920054 | 2 |
| – | Washer – Dipstick Sealing | D15059/915 | 0920329 | 1 |
| | THE FOLLOWING PARTS ARE NOT SUPPLIED BY DODGE BROTHERS (BRITAIN) LIMITED AND SHOULD BE OBTAINED FROM THE LOCAL AGENTS OF C.A.V. LIMITED. | | | |
| 29 | Bearing – Fuel Injection Pump | D15059/436 | 4501/190 | 2 |
| 30 | Banjo – Lubricating Oil Drain Pipe | D15059/727 | 7008/236 | 1 |
| 31 | Bolt – Banjo Fuel Lift | D15059/454A | 7027/13 | 2 |
| 33 | Bolt – Banjo Lubricating Oil Drain Pipe | D15059/871 | 7008/188 | 1 |
| 35 | Cock – Fuel Inject Pump Air Vent | D15059/443 | 7010/168A | 1 |
| 36 | Diaphragm – Fuel Inject Pump Governor | D15059/445 | 7034/19A | 1 |
| 37 | Dipstick – Fuel Inject Pump | D15059/446 | 7033/2 | 1 |
| 39 | Governor – Fuel Inject Pump (Pneumatic) - Up to Engine No:- 3059812 | D15059/455 | BEP/MZ80/A6 | 1 |
| 39 | Governor – Fuel Injection Pump - From Engine No:- 3059813 | D15059/959 | BEP/MZ80A/88 | 1 |
| 39 | Governor – Fuel Injection Pump - From Engine No:- 3083051 | D15059/997 | BEP/MZ80A/99 | 1 |
| 40 | Guide – Fuel Lift Pump Valve | D15059/463 | 7027/463 | 2 |
| 41 | Holder – Fuel Atomiser Nozzle | D15059/464 | BKB35587 | 6 |
| 42 | Holder – Fuel Inject Pump Del. Valve | D15059/465 | 7032/3 | 6 |
| 43 | Insert – Lubricating Oil Drain Pipe | D15059/728 | 7033/133 | 1 |
| 45 | Key – Fuel Inject Pump Camshaft | D15059/467 | 7010/37A | 1 |
| 46 | Nozzle – Fuel Injection Atomiser | D15059/469 | BDL110S525 | 6 |
| 47 | Nut – Fuel Inject Pump Camshaft | D15059/472 | 5330/133 | 1 |
| 48 | Nut – Fuel Lift Pump Securing Stud | D15059/476 | 5330/99B | 3 |
| 49 | Plate – Fuel Inject Pump Inspection | D15059/486 | 7033/77 | 1 |
| 51 | Priming Device – Fuel Lift Pump Complete - To Engine No:- 3059812 | D15059/487 | BFP.UE2/54Z | 1 |
| 51 | Primer – Fuel Injection Pump - From Engine No:- 3059813 | D15059/960 | BFP.UE2/54X | 1 |
| 51 | Primer – Fuel Injection Pump - From Engine No:- 3083051 | D15059/998 | BFP.UE2/54Z | 1 |
| 52 | Pump – Fuel Lift Complete (Less Primer & Pre-Filter) | D15059/14 | BFP/K22/N1 | 1 |
| 53 | Screw – Fuel Inject Pump Inspection Cover | D15059/492 | 7033/26 | 2 |
| 54 | Spring – Fuel Inject Atomiser | D15059/494 | 7008/7 | 6 |
| 55 | Spring – Fuel Inject Pump Del. Valve | D15059/495 | 7032/7 | 6 |
| 56 | Spring – Fuel Inject Pump Governor Idling | D15059/496 | 7034/74 | 1 |
| 57 | Spring – Fuel Inject Pump Governor Main | D15059/497 | 7034/33 | 1 |

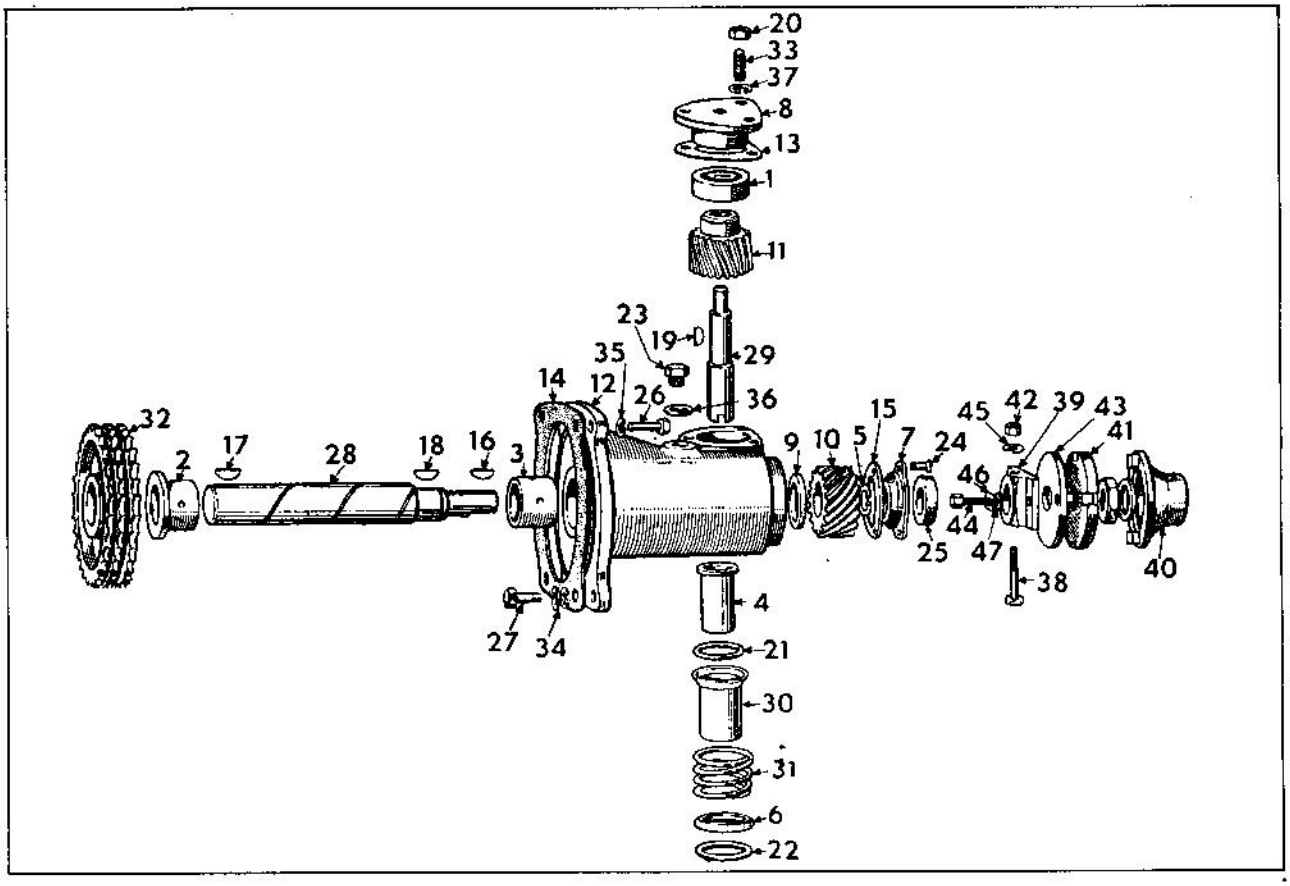
| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 58 | Spring – Fuel Inject Pump Inner Lever | D15059/498 | 7034/6 | 1 |
| 59 | Spring – Fuel Inject Pipe Plunger | D15059/499 | 7032/16 | 6 |
| 60 | Spring – Fuel Lift Pump Valve | D15059/500 | 7027/27 | 2 |
| 61 | Spring – Fuel Lift Pump Plunger | D15059/501 | 7027/19 | 1 |
| 62 | Stud – Fuel Lift Pump Securing | D15059/503 | 5335/282A | 3 |
| 63 | Valve and Seat – Fuel Inject Pump Delivery | D15059/504 | 7032/8 | 6 |
| 64 | Valve – Fuel Lift Pump | D15059/505 | 7027/26 | 2 |
| 65 | Washer – Fuel Inject Pump Camshaft | D15059/872 | 5118/5 | 1 |
| 66 | Washer – Fuel Inject Pump Del. Valve Union | D15059/873 | 5339/342A | 6 |
| 67 | Washer – Fuel Feed Banjo Bolt | D15059/514 | 7027/17 | 6 |
| 68 | Washer – Fuel Lift Pump Securing Stud | D15059/515 | 5293/57 | 3 |
| 69 | Washer – Lubricating Oil Drain Pipe Banjo | D15059/725 | 5339/543 | 2 |
| – | Washer – Lubricating Oil Drain Pipe Insert | D15059/729 | 7010/433 | 1 |
| – | Washer – Lubricating Oil Drain Pipe Insert Tab | D15059/724 | 7023/268B | 1 |



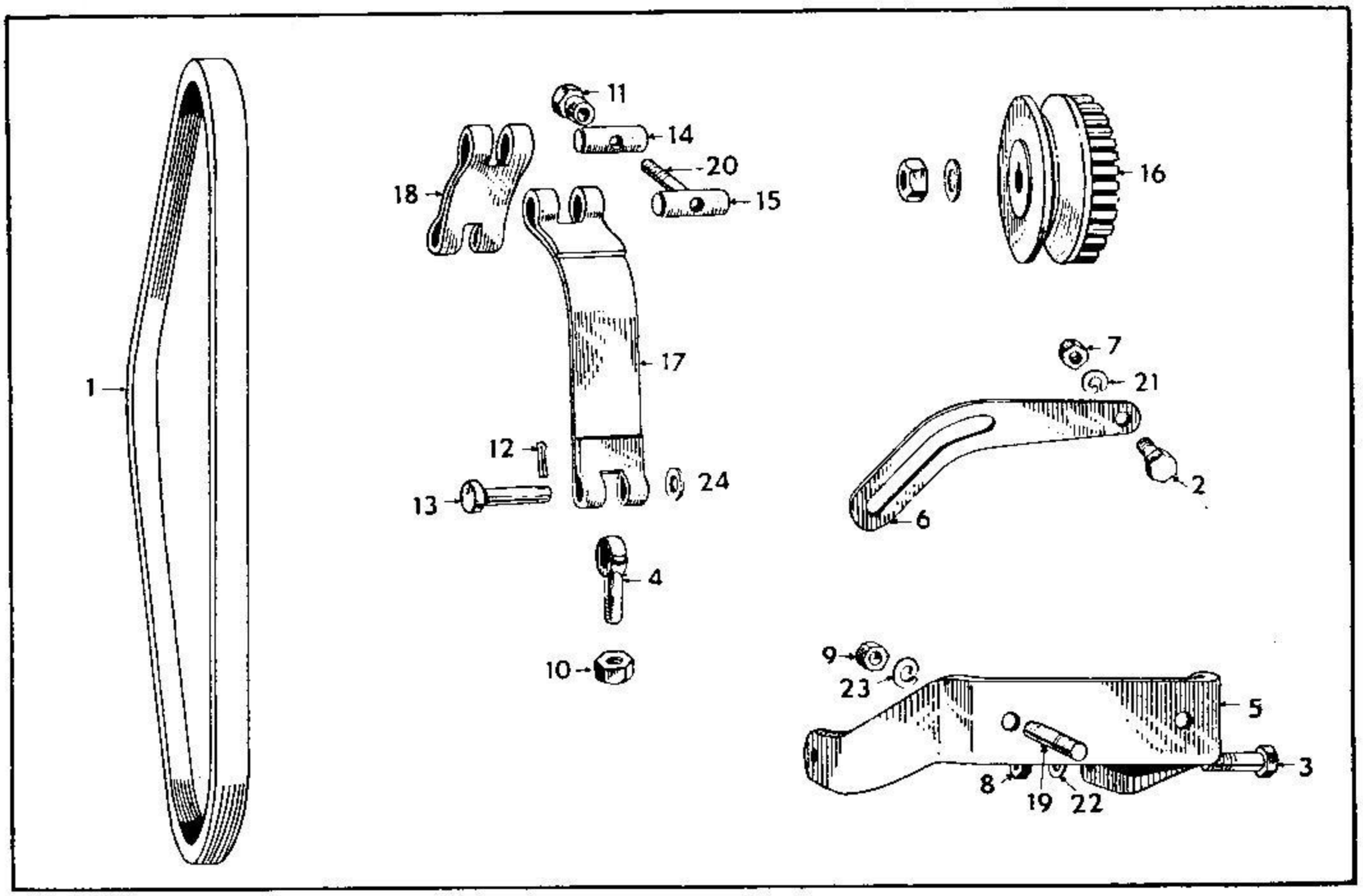

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| | FILTER FUEL OIL (TECALEMIT) | | | |
| – | Filter – Fuel Oil Tecalemit Complete | D15059/449 | 30201 | 1 |
| 1 | Bolt – Filter Cover Container | D15059/449A | 0095043 | 1 |
| 2 | Circlip – Filter Element Washer | D15059/449B | 0170103 | 1 |
| 3 | Circlip – Filter Element Pressure Plate | D15059/449C | 0170102 | 1 |
| 4 | Container – Filter Element | D15059/449D | 0120003 | 1 |
| 5 | Cover – Filter | D15059/449E | 0240054 | 1 |
| 6 | Element – Filter | D15059/449F | 30214 | 1 |
| 7 | Joint – Filter Cover | D15059/449G | 0490118 | 1 |
| 8 | Plate – Pressure Filter Element | D15059/449H | 0940045 | 1 |
| 9 | Spring – Pressure Plate | D15059/449J | 0780024 | 1 |
| 10 | Plug – Filter Balance | D15059/449K | 0910006 | 1 |
| 11 | Washer – Cover Bolt | D15059/881 | 0920626 | 1 |
| 12 | Washer – Cover Bolt Sealing | D15059/449M | 0920536 | 1 |
| 13 | Washer – Filter Element Seal | D15059/449N | 0920535 | 1 |
| 14 | Washer – Filter Element Felt | D15059/449P | 0920551 | 1 |
| 15 | Washer – Filter Element Pressure Plate Steel | D15059/449Q | 0920550 | 1 |
| 16 | Washer – Element Pressure Plate Felt | D15059/449R | 0920552 | 1 |
| | FILTER FUEL OIL (C.A.V.) | | | |
| – | Filter – Fuel Oil Complete | D15059/454 | 30002 | 1 |
| | THE FOLLOWING PARTS ARE NOT SUPPLIED BY DODGE BROTHERS (BRITAIN) LIMITED AND SHOULD BE OBTAINED FROM THE LOCAL AGENTS OF MESSRS. C.A.V. LIMITED:- | | | |
| 1 | Bolt – Banjo | D15059/454A | 7027/13 | 3 |
| 2 | Bolt – Centre | D15059/454B | 7019/132 | 1 |
| 3 | Connection – Banjo | D15059/454C | 7027/16 | 3 |
| 4 | Cover – Filter Housing | D15059/454D | 7019/95 | 1 |
| 5 | Element – Filter | D15059/454E | 7019/124 | 1 |
| 6 | Housing – Filter | D15059/454F | 7019/90 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 7 | Joint – Filter Cover | D15059/454G | 5339/311 | 1 |
| 8 | Nut – Centre Bolt | D15059/454H | 5330/152 | 1 |
| 9 | Nut – Filter Cover Holding-Down | D15059/454J | 7019/98 | 1 |
| 10 | Plug – Drain | D15059/454K | 7019/114 | 1 |
| 11 | Plug – Filler | D15059/454L | 7031/18 | 1 |
| 12 | Screw – Air Vent | D15059/454M | 7019/118 | 1 |
| 13 | Spring – Element Seating | D15059/454N | 7019/18 | 1 |
| 14 | Spring – Ring Cover Holding-Down Nut | D15059/454P | 7019/115 | 1 |
| 15 | Valve – Overflow | D15059/454Q | 7019/103 | 1 |
| 16 | Washer – Air Vent Screw | D15059/454R | 5339/132 | 1 |
| 17 | Washer – Banjo Bolt | D15059/454S | 7027/17 | 6 |
| 18 | Washer – Drain Plug | D15059/454T | 5339/308 | 1 |
| 19 | Washer – Element Seating | D15059/454U | 7019/92 | 1 |
| 20 | Washer – Filler Plug | D15059/454V | 5339/310 | 1 |
| 21 | Washer – Cover Holding-Down Nut | D15059/454W | 7031/97 | 1 |
| 22 | Washer – Overflow Valve Body | D15059/454X | 5339/308 | 1 |




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Bearing – Ball Lubricating Oil Pump Drive | D15059/516 | 0040001 | 1 |
| 2 | Bush – Fuel Pump Drive Shaft | D15059/519 | 0050012 | 1 |
| 3 | Bush – Fuel Pump Drive Shaft | D15059/126 | 0050013 | 1 |
| 4 | Bush – Lubricating Oil Pump Drive Housing | D15059/520 | 0050014 | 1 |
| 5 | Circlip – Lubricating Oil Pump Gear Driver | D15059/521 | 0170012 | 5 |
| 6 | Cone – Oil Pump Drive Shaft | D15059/522 | 0190002 | 1 |
| 7 | Cover – Fuel Pump Drive Housing End | D15059/526 | 0240006 | 1 |
| 8 | Cover – Fuel Pump Drive Housing Top - To Engine No:- 3115999 | D15059/527 | 0240007 | 1 |
| 8 | Cover – Fuel Pump Drive Housing Top - From Engine No:- 3116000 | D15059/1100 | 0240200 | 1 |
| 9 | Distance Piece – Fuel Pump Drive Shaft | D15059/874 | 0330501 | 1 |
| – | Drive – Fuel Pump Assembly Complete - To Engine No:- 3115999 | D15059/4 | SA261/1 | 1 |
| – | Drive – Fuel Pump Assembly Complete - From Engine No:- 3116000 | D15059/1097 | 50016 | 1 |
| 10/11 | Gear – Lubricating Oil Pump (Driver)(Supplied as Pairs only) | D15059/912 | 0990331 | 1-pair |
| 10/11 | Gear – Lubricating Oil Pump (Driven)(Supplied as Pairs only) | – | – | – |
| 12 | Housing – Oil Pump Drive - To Engine No:- 3115999 | D15059/531 | 0440123 | 1 |
| 12 | Housing – Oil Pump Drive - From Engine No:- 3116000 | D15059/1098 | 0440159 | 1 |
| – | Union – Oil Feed Pipe (In Housing D15059/1098) | D15059/1099 | 0200151 | 1 |
| – | Washer – Oil Feed Pipe (In Housing D15059/1098) | D15059/168 | 0920155 | 1 |
| 13 | Joint – Lubricating Oil Pump Drive Housing Top Cover | D15059/534 | 0490013 | 1 |
| 14 | Joint – Lubricating Oil Pump Drive Housing | D15059/532 | 0490012 | 1 |
| 15 | Joint – Lubricating Oil Pump Drive Housing End Cover | D15059/533 | 0490006 | 1 |
| 16 | Key – Fuel Pump Drive Coupling | D15059/535 | 0500008 | 1 |

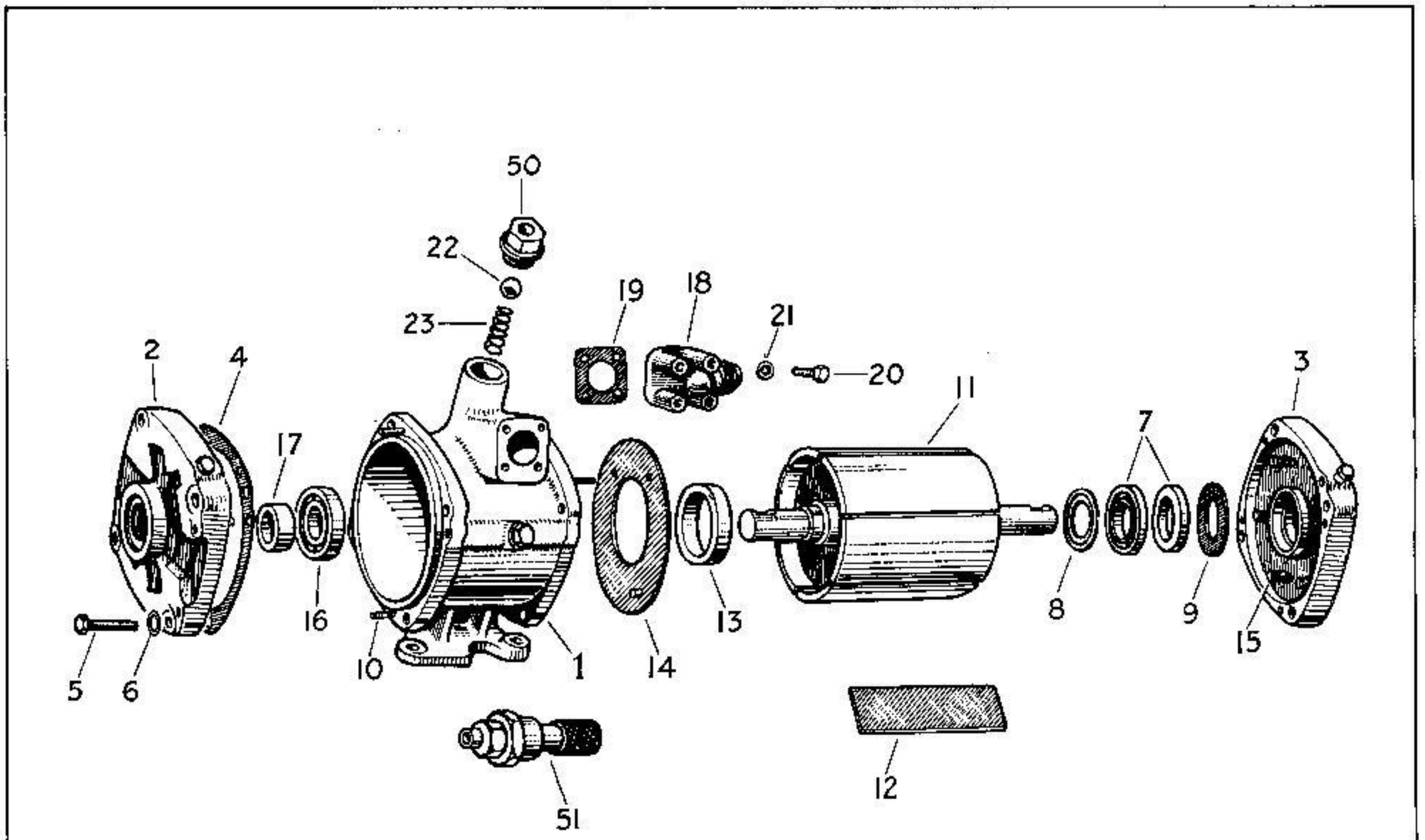
| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 17 | Key – Fuel Pump Drive Sprocket | D15059/222 | 0500009 | 1 |
| 18 | Key – Lubricating Oil Pump Gear (Driver) | D15059/222 | 0500009 | 1 |
| 19 | Key – Lubricating Oil Pump Gear (Driven) | D15059/324 | 0500002 | 1 |
| 20 | Nut – Oil Pump Drive Housing Top Cover | D15059/224 | 0570003 | 3 |
| 21 | Packing – Oil Pump Drive $\frac{13}{16}$ in. I.D. | D15059/540 | 0590002 | 1 |
| 22 | Packing – Oil Pump Drive 1 in. I.D. | D15059/541 | 0590001 | 1 |
| 23 | Plug – Oil Pump Drive Housing | D15059/41 | 0650004 | 1 |
| 24 | Screw – Oil Pump Drive Housing End Cover | D15059/636 | 0720010 | 3 |
| 25 | Seal – Oil Pump Drive Housing End Cover | D15059/876 | 31009 | 1 |
| 26 | Set Screw – Oil Pump Drive Housing | D15059/547 | 0742601 | 2 |
| 27 | Set Screw – Oil Pump Drive Housing | D15059/548 | 0742602 | 2 |
| 28 | Shaft – Fuel Pump Drive | D15059/549 | 0750001 | 1 |
| 29 | Shaft – Lubricating Oil Pump Drive (Top) | D15059/550 | 0750002 | 1 |
| 30 | Sleeve – Oil Pump Drive | D15059/551 | 0770001 | 1 |
| 31 | Spring – Oil Pump Drive Sleeve | D15059/552 | 0780002 | 1 |
| 32 | Sprocket – Fuel Pump Drive | D15059/553 | 0790003 | 1 |
| 33 | Stud – Oil Pump Drive Housing Top Cover | D15059/297 | 0820206 | 3 |
| 34 | Washer – Fuel Pump Drive Housing Set Screw | D15059/558 | 0920255 | 2 |
| 35 | Washer – Fuel Pump Drive Housing Set Screw (Spring) | D15059/207 | 0920054 | 2 |
| 36 | Washer – Oil Pump Drive Housing Plug | D15059/62 | 0920152 | 1 |
| 37 | Washer – Oil Pump Drive Housing Top Cover Nut | D15059/250 | 0920053 | 3 |
| | THE FOLLOWING PARTS ARE NOT SUPPLIED BY DODGE BROTHERS (BRITAIN) LIMITED AND SHOULD BE OBTAINED FROM THE LOCAL AGENTS OF MESSRS. C.A.V. LIMITED:- | | | |
| 38 | Bolt – Drive Coupling | D15059/517 | NS53/48Y | 1 |
| – | Coupling – Fuel Drive Complete | D15059/523 | BZKG31/502 | 1 |
| 39 | Coupling – Fuel Pump Drive Member | D15059/524 | 7021/15 | 1 |
| 40 | Coupling – Fuel Pump Member Pump Portion | D15059/525 | 7021/43 | 1 |
| 41 | Disc – Fibre Fuel Pump Drive Coupling | D15059/528 | 7021/6 | 1 |
| 42 | Nut – Drive Coupling Bolt | D15059/538 | 5330/114 | 1 |
| 43 | Plate – Drive Coupling Claw | D15059/542 | 7021/24 | 1 |
| 44 | Set Screw – Fuel Pump Drive Coupling Claw Plate | D15059/545 | NS53/22Y | 2 |
| 45 | Washer – Fuel Pump, Coupling Bolt | D15059/557 | 5339/347 | 1 |
| 46 | Washer – Fuel Pump Coupling Claw Plate Set Screw | D15059/877 | 5339/633 | 2 |
| 47 | Washer – Fuel Pump Coupling Claw Plate Set Screw (Spring) | D15059/557 | 5339/347 | 2 |




| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 1 | Belt – Dynamo | D15059/562 | 0070001 | 1 |
| 2 | Bolt – Dynamo Adjusting Link | D15059/563 | 0090203 | 1 |
| 3 | Bolt – Dynamo Support | D15059/564 | 0090202 | 2 |
| 4 | Bolt – Eye Starter Strap | D15059/567 | 0095002 | 4 |
| 5 | Bracket – Dynamo Support | D15059/886 | 0100088 | 1 |
| 5 | Bracket – Dynamo Support (86P6 only) | D17634/3 | 0100121 | 1 |
| – | Cut-Out and Regulator – Lucas RF/95/2/3706S Up to 103P6 2533 and 105P6 6813 | D16135 | – | 1 |
| – | Cut-Out and Regulator – Lucas RF/95/2-44 From 103P6 2534 and 105P6 6814 | D17839 | – | 1 |
| – | Box – Fuse (Lucas SF4) 86P6 only | D11070 | – | 1 |
| – | Dynamo – Lucas C45P.V.L1 Up to 103P6 2533 and 105P6 6813 | D15059/569 | * | 1 |
| – | Dynamo – Lucas C45P.V4 From 103P6 2534 and 105P6 6814 (SEE NOTE) | D15059/885 | 31117 | 1 |
| – | Dynamo – Lucas C45P.V5 From 103P6 2692 and 105P6 9920 (SEE NOTE) | D18296 | 31133 | 1 |
| 6 | Lever – Dynamo Adjusting Up to 103P6 2533 and 105P6 6813 | D15059/569 | 0520004 | 1 |
| 6 | Lever – Dynamo Adjusting From 103P6 2534 and 105P6 6814 | D15059/888 | 0520028 | 1 |
| – | Lever – Dynamo Adjusting (86P6 only) | D17634/4 | 0520040 | 1 |
| – | Motor – Starter (C.A.V. BS512K66.) | D15059/570 | 30065 | 1 |
| 7 | Nut – Dynamo Adjusting Link Bolt | D15059/224 | 0570003 | 1 |
| 8 | Nut – Dynamo Support Bolt | D15059/224 | 0570003 | 2 |
| 9 | Nut – Dynamo Support Bracket | D15059/79 | 0570004 | 2 |
| 10 | Nut – Starter Strap Eye Bolt Lock | D15059/573 | 0570104 | 2 |
| 11 | Nut – Starter Strap Swivel Pin | D15059/574 | 0571004 | 2 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | NUMBER USED ENGINE TYPE P6 MARK 3N |
|---|---|---|---|---|
| 12 | Pin (Split) – Starter Motor Strap Pin | D15059/580 | 0610015 | 8 |
| 13 | Pin – Starter Motor Strap | D15059/575 | 0610504 | 4 |
| 14 | Pin – Starter Strap Swivel (Bottom) | D15059/577 | 0610506 | 2 |
| 15 | Pin – Starter Strap Swivel (Top) | D15059/576 | 0610505 | 2 |
| 16 | Pulley – Dynamo (Up to 103P6/2691 and 105P6/9919) | D15059/578 | 0670003 | 1 |
| 16 | Pulley – Dynamo (From 103P6/2692 and 105P6/9920) | D15059/1012 | 0670044 | 1 |
| 16 | Pulley – Dynamo (86P6 only) | D17634/2 | 0670011 | 1 |
| 17 | Strap – Starter Motor (Bottom) | D15059/582 | 0810016 | 2 |
| 18 | Strap – Starter Motor (Top) | D15059/581 | 0810015 | 1 |
| 19 | Stud – Dynamo Support Bracket | D15059/502 | 0820401 | 2 |
| 20 | Stud – Starter Strap Swivel Pin | D15059/584 | 0821601 | 1 |
| 21 | Washer – Dynamo Adjusting Link Nut | D15059/250 | 0920053 | 1 |
| 22 | Washer – Dynamo Support Bolt Nut | D15059/250 | 0920053 | 2 |
| 23 | Washer – Dynamo Support Bracket Nut | D15059/207 | 0920054 | 2 |
| 24 | Washer – Starter Motor Strap Pin | D15059/57 | 0920003 | 8 |

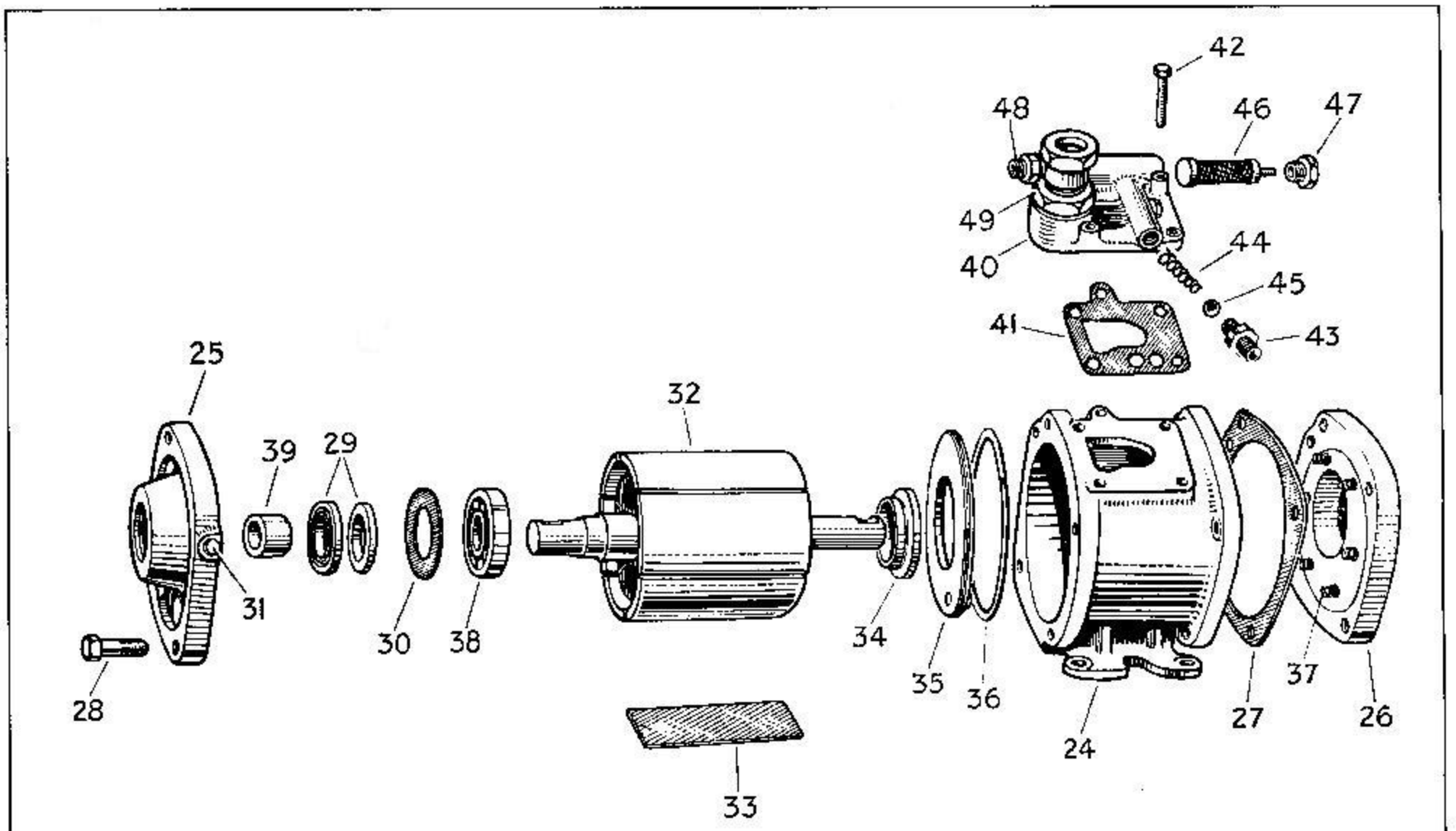
**NOTE:-** D18296 -Dynamo is interchangeable with D15059/885 providing Pulley D15059/1012 is fitted.




EXHAUSTER TYPE B.462B-30101

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | QUANTITY PER ENGINE |
|---|---|---|---|---|
| | EXHAUSTER ASSEMBLY Type B462B..... | D16347 | 30101 | |
| | (Standard Equipment prior to Engine No:- 3044959) | | | |
| 1 | Body – Type B462B Exhauster ..... | D16347/1 | 0080058 | 1 |
| 2 | Cover – Exhauster Body Front End ..... | D16347/2 | 0240144 | 1 |
| 3 | Cover – Exhauster Body Rear End ..... | D16347/3 | 0240145 | 1 |
| 4 | Joint – End Cover to Body ..... | D16347/37 | 0490186 | 2 |
| 5 | Setscrew – End Cover to Body ..... | – | 0090420 | 4 |
| 6 | Washer – End Cover Setscrew (Shakeproof) ..... | D15059/1021 | 0920290 | 4 |
| – | Setscrew – End Cover to Body (Shouldered) ..... | – | 0745038 | 4 |
| – | Washer – End Cover Setscrew (Shakeproof) ..... | D15059/1019 | 0920291 | 4 |
| 7 | Seal – Exhauster End Cover ..... | D15059/1022 | 0730029 | 4 |
| 8 | Back-plate – End Cover Seal (Inner) ..... | D16347/12 | 0940238 | 2 |
| 9 | Back-plate – End Cover Seal (Outer) ..... | D15059/1024 | 0940228 | 2 |
| 10 | Peg – End Cover Locating ..... | D16347/7 | 0610595 | 4 |
| – | Plug – Exhauster End Cover ¼" B.S.F. ..... | D15059/1025 | 0650553 | 2 |
| – | Washer – End Cover Plug ..... | D15059/1026 | 0920119 | 2 |
| – | Plate – Exhauster Instruction ..... | – | 0940239 | 1 |
| – | Nameplate – Type B462B Exhauster ..... | D16347/29 | 0940240 | 1 |
| 11 | Rotor and Shaft – Type B462B Exhauster ..... | D16347/4 | 0995109 | 1 |
| 12 | Blade – Exhauster Rotor ..... | D16347/8 | 0995110 | 6 |
| 13 | Floating-ring – Exhauster Rotor ..... | D16347/5 | 0640017 | 2 |
| 14 | Plate – W/Peg Exhauster Rotor Sealing ..... | D16347/6 | 0940231 | 2 |
| 15 | Spring – Sealing Plate Compression ..... | D15059/1033 | 0780071 | 12 |
| 16 | Bearing – Exhauster Shaft..... | D16347/17 | 0040512 | 2 |
| 17 | Collar – Exhauster Shaft Front End ..... | D16347/13 | 0190026 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | QUANTITY PER ENGINE |
|---|---|---|---|---|
| – | Collar – Exhauster Shaft Rear End | D16347/13 | 0190026 | 1 |
| – | Distance-piece – Exhauster Shaft Rear End | D15059/1036 | 0330596 | 1 |
| – | Key – Exhauster Shaft | D15059/1037 | 0500006 | 2 |
| 18 | Connection – Vacuum Pipe to Exhauster | D16347/30 | 0200675 | 1 |
| 19 | Joint – Vacuum Pipe Connection to Exhauster | D16347/31 | 0490185 | 1 |
| 20 | Setscrew – Vacuum Pipe Connection to Exhauster | D15059/1040 | 0090013 | 4 |
| 21 | Washer – Vacuum Pipe Connection Setscrew | D15059/1042 | 0920070 | 4 |
| – | Nut – Vacuum Pipe Connection Union | – | 0570311 | 1 |
| – | Nipple – Vacuum Pipe Connection Union | – | 0560008 | 1 |
| 22 | Ball – Exhauster Snifter Valve | D16347/26 | 0020104 | 1 |
| 23 | Spring – Exhauster Snifter Valve | D16347/27 | 0780075 | 1 |




EXHAUSTER TYPE B.350-30106

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | 3044959 to 3108831 | 3108832 onwards |
|---|---|---|---|---|---|
| – | Exhauster Assembly – Type B350 (RE243) ..... | D15059/784 | 30106 | 1 | – |
| – | Exhauster Assembly – Type B350 (RE.GA.271) ..... | D15059/1008 | 30115 | 1 | 1 |
| 24 | Body – Exhauster ..... | D15059/1014 | 0080054 | 1 | – |
| 24 | Body – Exhauster ..... | D15059/1059 | 0080088 | – | 1 |
| 25 | Cover – Exhauster Front ..... | D15059/1015 | 0240138 | 1 | 1 |
| 26 | Cover – Exhauster Rear ..... | D15059/1016 | 0240139 | 1 | 1 |
| 27 | Joint – Exhauster End Cover ..... | D15059/1017 | 0490182 | 2 | 2 |
| 28 | Setscrew – End Cover to Body ..... | D15059/1018 | 0095060 | 4 | 8 |
| – | Setscrew – End Cover to Body ..... | D15059/1020 | 0090403 | 4 | – |
| – | Washer – End Cover to Body Screw ..... | D15059/1019 | 0920291 | 4 | 8 |
| – | Washer – End Cover to Body Screw ..... | D15059/1021 | 0920290 | 4 | – |
| 29 | Seal – Exhauster End Cover ..... | D15059/1022 | 0730029 | 4 | 4 |
| 30 | Backplate – End Cover Seal (Inner) ..... | D15059/1023 | 0940229 | 2 | 2 |
| – | Backplate – End Cover Seal (Outer) ..... | D15059/1024 | 0940228 | 2 | 2 |
| 31 | Plug – Exhauster End Cover ¼" B.S.F. ... | D15059/1025 | 0650553 | 2 | 2 |
| – | Washer – End Cover Plug ..... | D15059/1026 | 0920119 | 2 | 2 |
| – | Nameplate – Type B350 Exhauster ..... | D15059/1027 | 0940230 | 1 | 1 |
| 32 | Rotor and Shaft – Type B350 Exhauster ..... | D15059/1028 | 0995105 | 1 | 1 |
| 33 | Blade – Exhauster Rotor ..... | D15059/1029 | 0995106 | 6 | 6 |
| 34 | Floating Ring – Exhauster Rotor ..... | D15059/1030 | 0640016 | 2 | 2 |
| 35 | Plate – W/Peg Exhauster Rotor Sealing.... | D15059/1031 | 0940227 | 2 | 2 |
| 36 | Piston Ring – Exhauster Sealing Plate ..... | D15059/1032 | 0640015 | 2 | 2 |
| 37 | Spring – Exhauster Sealing Plate ..... | D15059/1033 | 0780071 | 12 | 12 |
| 38 | Bearing – Exhauster Shaft ..... | D15059/1034 | 0040513 | 2 | 2 |
| 39 | Sleeve – Exhauster Shaft ..... | D15059/1035 | 0770020 | 2 | 2 |
| – | Distance Piece – Exhauster Shaft (Rear) ..... | D15059/1036 | 0330596 | 1 | 1 |
| – | Key – Exhauster Shaft ..... | D15059/1037 | 0500006 | 1 | 1 |
| 40 | Body – Snifter Valve & Oil Feed Filter ... | D15059/1038 | 0080055 | 1 | 1 |
| 41 | Joint – Snifter Valve Body to Exhauster... | D15059/1039 | 0490183 | 1 | – |
| 42 | Setscrew – Valve Body to Exhauster ¼" x 1¾". | D15059/1040 | 0090013 | 3 | – |
| – | Setscrew – Valve Body to Exhauster ¼" x ¾". | D15059/1041 | 0090014 | 1 | – |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | 3044959 to 3108831 | 3108832 onwards |
|---|---|---|---|---|---|
| – | Washer – Valve Body Setscrew | D15059/1042 | 0920070 | 4 | – |
| 43 | Adaptor – Snifter Valve Union | D15059/1043 | 0080056 | 1 | – |
| – | Washer – Snifter Valve Adaptor | D15059/1044 | 0920120 | 1 | – |
| – | Plug – Snifter Valve | D15059/1060 | 0650780 | – | 1 |
| – | Washer – Snifter Valve Plug | D15059/1044 | 0920120 | – | 1 |
| 44 | Spring – Exhauster Snifter Valve | D15059/1045 | 0780072 | 1 | 1 |
| 45 | Ball – Exhauster Snifter Valve | D15059/1046 | 0020103 | 1 | 1 |
| 46 | Filter – Exhauster Oil Feed | D15059/1047 | 30110 | 1 | 1 |
| 47 | Plug – Exhauster Feed Filter Ret. | D15059/1048 | 0650556 | 1 | 1 |
| 48 | Union – Exhauster Feed Pipe Valve Body | D15059/1049 | 0200672 | 1 | 1 |
| – | Washer – Exhauster Feed Union Plug | D15059/1050 | 0910121 | 2 | 2 |
| 49 | Union – Vacuum Pipe to Valve Body | D15059/1051 | 0200673 | 1 | 1 |
| – | Washer – Vacuum Pipe to Valve Body Union | D15059/1052 | 0920122 | 1 | 1 |
| – | Nut – Vacuum Pipe to Valve Body Union | D15059/1053 | 0571091 | 1 | 1 |
| – | Nipple – Vacuum Pipe to Valve Body Union | D15059/1054 | 0560209 | 1 | 1 |
| – | Plug – Snifter Valve Body | D15059/1055 | 0650554 | 1 | 1 |
| – | Washer – Snifter Valve Body Plug | D15059/1056 | 0920123 | 1 | 1 |

**NOTE:-** Metric Bearings have been introduced as an alternative on Exhauster Type B350 – Perkins 30106 to facilitate supply – Exhauster fitted with these bearings identified by Symbol RE.GA.243–1.

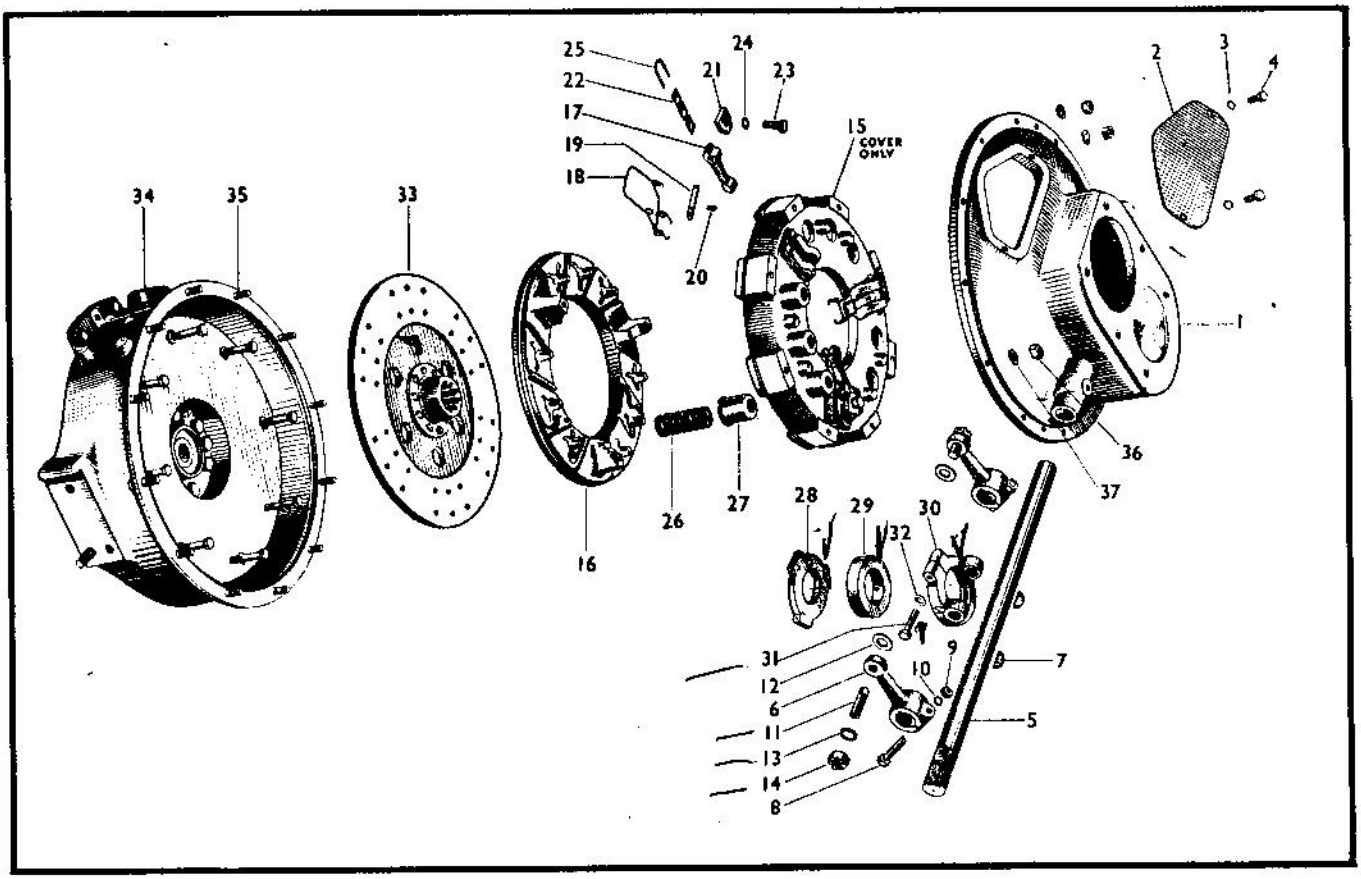
This alternative amendment involves following changes:

| Dwg. No. | DESCRIPTION | QUANTITY | DODGE PART No. | PERKINS PART No. |
|---|---|---|---|---|
| 25 | Cover – Exhauster Front End | 1 | D15059/1063 | 0240214 |
| 26 | Cover – Exhauster Rear End | 1 | D15059/1064 | 0240215 |
| 32 | Rotor and Shaft – | 1 | D15059/1065 | 0995173 |
| 29 | Seal – Backplate End Cover Inner | 2 | D15059/1066 | 0940295 |
| 38 | Bearing – Exhauster Shaft | 2 | D15059/1067 | 0040005 |
| – | Bush – Exhauster Rotor | 2 | D15059/1068 | 0050125 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | To: 3044958 | 3044959 to 3108831 | 3108832 onwards |
|---|---|---|---|---|---|---|
| | DRIVE AND MOUNTINGS | | | | | |
| – | Coupling – Exhauster Drive | D15059/898 | 0990112 | 1 | 1 | 1 |
| – | Coupling–Half – Exhauster Drive | D15059/899 | 0980557 | 2 | 2 | 2 |
| – | Disc – Exhauster & Pump Coupling | D15059/961 | 0940041 | 1 | 1 | 1 |
| – | Screw – Exhauster Coupling Clamping | D15059/1110 | 0720562 | 2 | 2 | 2 |
| – | Nut – Exhauster Coupling Screw | D15059/1111 | 0571113 | 2 | 2 | 2 |
| – | Washer – Exhauster Coupling Screw | D15059/515 | 0920615 | 2 | 2 | 2 |
| – | Bracket – Exhauster Mounting | D15059/780 | 0100025 | 1 | 1 | – |
| – | Bracket – Exhauster Mounting | D15059/1010 | 0100439 | – | – | 1 |
| – | Joint – Exhauster to Bracket .006 Thick | D15059/795 | 0490149 | 1 | 1 | – |
| – | Joint – Exhauster to Bracket | D15059/1009 | 0490235 | – | – | 1 |
| – | Setscrew – Exhauster to Bracket | D15059/811 | 0740401 | 2 | 2 | 2 |
| – | Bolt – Exhauster to Bracket | D15059/778 | 0090403 | 2 | 2 | 2 |
| – | Nut – Exhauster to Bracket Bolt | D15059/79 | 0570004 | 2 | 2 | 2 |
| – | Washer – Exhauster Setscrew & Bolt | D15059/458 | 0920054 | 4 | 4 | 4 |
| – | Joint – Exhauster Bracket to Block | D15059/796 | 0490035 | 2 | 2 | – |
| – | Joint – Exhauster Bracket to Block | D15059/1011 | 0490234 | – | – | 2 |
| – | Stud – Exhauster Bracket $\frac{5}{16}$" x 1 $\frac{3}{8}$" | D15059/94 | 0820404 | 1 | 1 | 1 |
| – | Stud – Exhauster Bracket $\frac{3}{8}$" x 2 $\frac{1}{4}$" | D15059/295 | 0820402 | 1 | 1 | 1 |
| – | Stud – Exhauster Bracket $\frac{3}{8}$" x 2 $\frac{11}{16}$" | D15059/816 | 0820408 | 1 | 1 | 1 |
| – | Stud – Exhauster Bracket $\frac{5}{16}$" x 4 $\frac{17}{16}$" | D15059/817 | 0820407 | 1 | 1 | 1 |
| – | Nut – Exhauster Bracket Stud | D15059/79 | 0570004 | 4 | 4 | 4 |
| – | Washer – Exhauster Bracket Nut | D15059/458 | 0920054 | 4 | 4 | 4 |
| – | Pipe – Snifter Valve to Bracket Oil Return | D15059/806 | 0620023 | 1 | – | – |
| – | Adaptor – Oil Return Pipe to Snifter Valve | D15059/782 | 0200515 | 1 | – | – |
| – | Washer – Snifter Valve Adaptor | D15059/63 | 0920153 | 1 | – | – |
| – | Bolt – Snifter Valve Adaptor Banjo | D15059/262 | 0095003 | 1 | – | – |

| Dwg. No. | DESCRIPTION | DODGE PART No. | PERKINS PART No. | To: 3044958 | 3044959 to 3108831 | 3108832 onwards |
|---|---|---|---|---|---|---|
| – | Washer – Snifter Valve Banjo Connection | D15059/301 | 0920201 | 1 | – | – |
| – | Pipe – Snifter Valve to Bracket Oil Return | D15059/791 | 0990189 | – | 1 | – |
| – | Nut – Oil Return Valve Union | D15059/1112 | 0571093 | – | 1 | – |
| – | Nipple – Oil Return Valve Pipe | D15059/1113 | 0560011 | – | 1 | – |
| – | Connection – Oil Return Pipe to Bracket Assembly | D15059/378 | 0200111 | 1 | 1 | – |
| – | Washer – Oil Return Pipe to Bracket Connection | D15059/63 | 0920153 | 1 | 1 | – |
| – | Pipe – Sump Well to Exhauster Oil Feed | D15059/1114 | 0620418 | 1 | – | – |
| – | Connection – Oil Feed Pipe to Exhaust Banjo | D15059/1115 | 0200624 | 1 | – | – |
| – | Washer – Oil Feed Pipe Banjo Connection | D15059/1044 | 0920120 | 1 | – | – |
| – | Bolt – Oil Feed Pipe Banjo | D15059/1116 | 0745024 | 1 | – | – |
| – | Washer – Oil Feed Pipe Banjo Bolt | D15059/1117 | 0920124 | 1 | – | – |
| – | Nut – Oil Feed Pipe Sump Filter Union | D15059/849 | 0570306 | 1 | 1 | – |
| – | Nipple – Oil Feed Pipe Sump Filter Union | D15059/848 | 0560005 | 1 | 1 | – |
| – | Pipe – Sump Well to Exhauster Oil Feed | D15059/787 | 0990188 | – | 1 | – |
| – | Nut – Oil Feed Pipe Exhauster Union | D15059/1118 | 0571092 | – | 1 | – |
| – | Nipple – Oil Feed Pipe Exhauster Union | D15059/1119 | 0560054 | – | 1 | – |
| – | Filter – Exhauster Oil Feed in Sump Well | D15059/790 | 30102 | 1 | – | – |
| – | Washer – Exhauster Oil Feed Filter | D15059/63 | 0920153 | 1 | – | – |
| – | Union – Oil Feed Pipe to Sump | D15059/788 | 0200211 | 1 | – | – |
| – | Washer – Oil Feed Pipe Sump Union | D15059/63 | 0920153 | 1 | – | – |

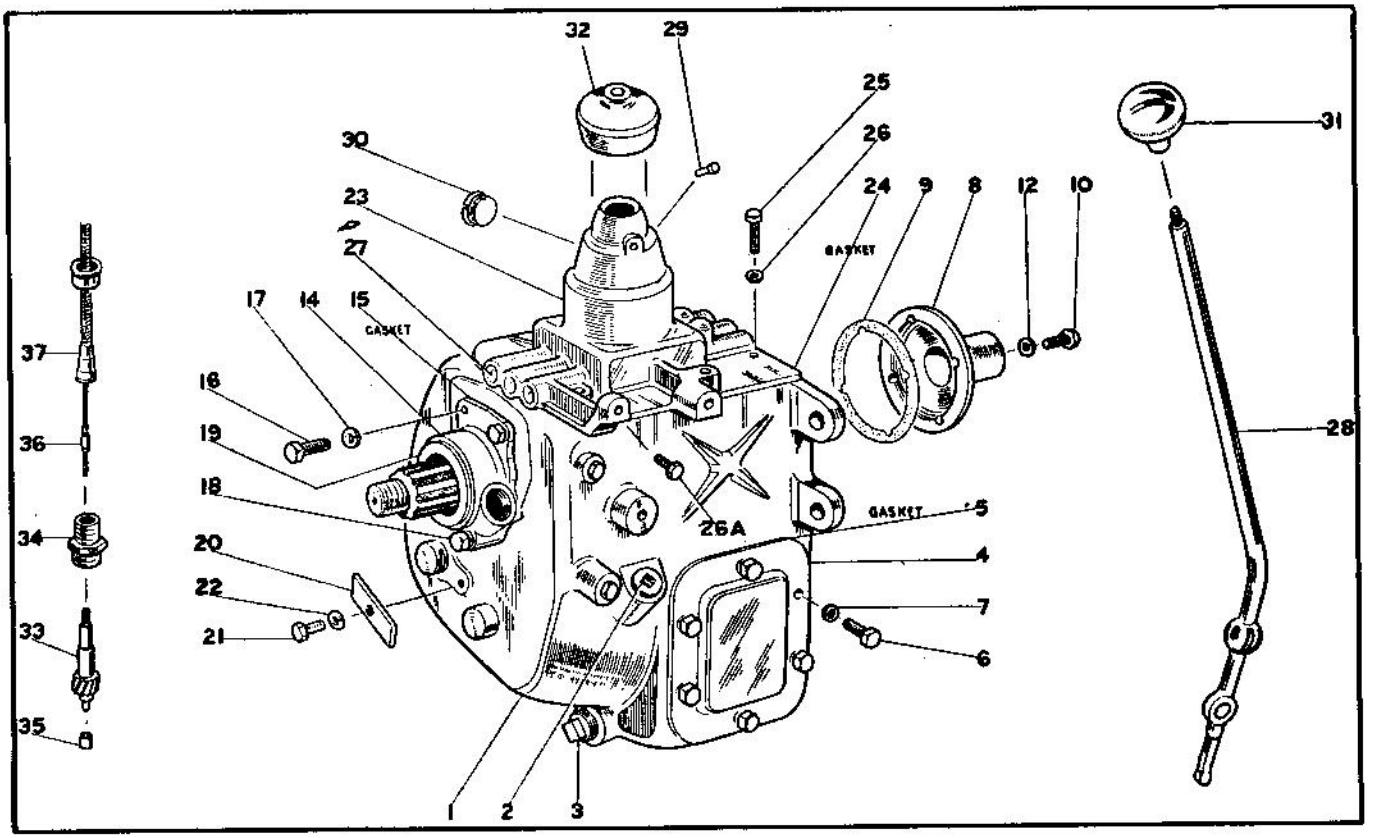
| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED All Diesel. |
|---|---|---|---|
| – | Pad – Accelerator Pedal R.H.D. | D16471 | 1 |
| – | Pedal – Accelerator L.H.D. | D17486 | 1 |
| – | Bracket – Accelerator Pedal Hinge | D16474 | 1 |
| – | Hinge, – Accelerator Pedal L.H.D. | D17696 | 1 |
| – | Bolt – Accelerator Pedal Bracket R.H.D. | S533/2 | 2 |
| – | Rivet – Accelerator Pedal to Hinge L.H.D. | S1304/10 | 3 |
| – | Nut – Accelerator Pedal Hinge Bracket Bolt R.H.D. | S981/4 | 2 |
| – | Washer – Accelerator Pedal Hinge Bracket Bolt R.H.D. | S1000/4 | 2 |
| – | Screw – Accelerator Hinge to Hinge Pad L.H.D. | S1512/3 | 3 |
| – | Hinge Pin – Accelerator Pedal R.H.D. | D16473 | 1 |
| – | Washer – Accelerator Pedal Hinge Pin R.H.D. | S997/6 | 2 |
| – | Link – Accelerator Cross Shaft R.H.D. | D16476 | 1 |
| – | Link – Accelerator Cross Shaft L.H.D. | D17487 | 2 |
| – | Pin – Accelerator Cross Shaft Link | D16477 | 2 |
| – | Washer – Accelerator Pedal Cross Shaft Link Pin | S997/2 | 4 |
| – | Split Pin – Accelerator Pedal Cross Shaft Link Pin | S1005/1 | 4 |
| – | Spring – Accelerator Return R.H.D. | D16472 | 1 |
| – | Spring – Accelerator Return L.H.D. | D17370 | 1 |
| – | Shaft – Accelerator Cross R.H.D. | D16475 | 1 |
| – | Shaft – Accelerator Pedal Lever L.H.D. | D17247 | 1 |
| – | Lever – Accelerator Pedal L.H.D. | D17488 | 1 |
| – | Lever – Accelerator Pedal Assembly L.H.D. | D17489 | 1 |
| – | Bearing – Accelerator Shaft | D16478 | 2 |
| – | Bolt – Accelerator Shaft Bearing | S813/12 | 4 |
| – | Nut – Accelerator Shaft Bearing Bolt | S983/2 | 4 |
| – | Washer – Accelerator Shaft Bearing Bolt | S1000/2 | 4 |
| – | Spacer – Accelerator Cross Shaft R.H.D. | D16480 | 1 |
| – | Spacer – Accelerator Pedal Lever L.H.D. | D17248 | 1 |
| – | Lever – Accelerator Control R.H.D. | D16479 | 1 |
| – | Lever – Accelerator Shaft L.H.D. | D16479 | 2 |
| – | Bolt – Accelerator Control Lever Clamp R.H.D. | S533/3 | 1 |
| – | Bolt – Accelerator Control Lever Clamp L.H.D. | S533/3 | 2 |
| – | Rod – Accelerator L.H.D. | D17249 | 1 |
| – | Washer – Accelerator Rod L.H.D. | S997/2 | 2 |
| – | Split Pin – Accelerator Rod L.H.D. | S1005/1 | 2 |
| – | Shaft – Accelerator Relay L.H.D. | D17251 | 1 |
| – | Bracket – Accelerator Relay Shaft L.H.D. | D17250 | 2 |
| – | Bolt – Accelerator Relay Shaft Bracket L.H.D. | S533/2 | 4 |
| – | Nut – Accelerator Relay Shaft Bracket Bolt L.H.D. | S981/4 | 4 |
| – | Washer – Accelerator Relay Shaft Bracket Bolt L.H.D. | S1000/4 | 4 |
| – | Rod – Accelerator Control R.H.D. | D16483A | 1 |
| – | Rod – Accelerator Control L.H.D. | D17255 | 1 |
| – | Ball Joint – Accelerator Control Rod | D4494 | 2 |
| – | Nut – Accelerator Control Rod Ball Joint | S980/2 | 4 |
| – | Washer – Accelerator Control Rod Ball Joint | S1000/2 | 4 |
| – | Control – Stop Assembly | D15264 | 1 |
| – | Ball Joint – Stop Control | D15264/1 | 1 |
| – | Nut – Stop Control Ball Joint | S981/4 | 1 |
| – | Washer – Stop Control Ball Joint Nut | S1000/4 | 1 |
| – | Bracket – Stop Control Cable | D17129 | 1 |
| – | Clip – Stop Control Cable | D15039 | 1 |
| – | Screw – Stop Control Cable Clip | S813/8S | 2 |
| – | Nut – Stop Control Cable Clip Screw | S983/2 | 2 |
| – | Washer – Stop Control Cable Clip Screw | S1000/2 | 2 |
| – | Spring – Stop Control Cable Return | D17511 | 1 |
| – | Clip – Stop Control Cable Return Spring | D15321 | 1 |
| – | Control – Throttle Idling Assembly | D15147 | 1 |
| – | Clip – Throttle Idling Control Cable | D15039 | 1 |
| – | Bracket – Throttle Idling Control R.H.D. | D17128 | 1 |
| – | Bracket – Throttle Idling Control L.H.D. | D17256 | 1 |
| – | Screw – Throttle Idling Control Cable Clip | S813/8S | 4 |
| – | Screw – Throttle Idling Control Cable Clip L.H.D. | S813/12S | 4 |
| – | Nut – Throttle Idling Control Cable Clip Screw | S983/2 | 4 |
| – | Washer – Throttle Idling Control Cable Clip Screw | S1000/2 | 4 |
| – | Grommet – Stop and Throttle Control | T262B | 2 |
| – | Nipple – Throttle Idling Control Cable | D4046 | 1 |
| – | Clip – Throttle Idling Control Cable Nipple Stop | D15321 | 1 |




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 86P6 | 103P6 | 105P6 | 124AP6 |
| 1 | Housing – Clutch (With D16187 Gearbox) only | D15057/117 | – | 1 | 1 | – |
| 1 | Housing – Clutch | D16564 | 1 | 1 | 1 | 1 |
| – | Plug – Starter Pocket | D15059/922 | 1 | 1 | 1 | 1 |
| 2 | Cover – Clutch Housing Inspection | D15057/120 | 1 | 1 | 1 | 1 |
| 3 | Lockwasher – Clutch Housing Inspection Cover Screw | S1000/6H | 2 | 2 | 2 | 2 |
| 4 | Screw – Clutch Housing Inspection Cover | D15057/121 | 2 | 2 | 2 | 2 |
| 5 | Shaft – Clutch Withdrawal | D15057/123 | 1 | 1 | 1 | 1 |
| – | Greaser – Clutch Withdrawal Shaft | S1235/1 | 2 | 2 | 2 | 2 |
| – | Distance Piece – Clutch Shaft (Long) With D16187 Gearbox | D16277 | – | 1 | 1 | – |
| – | Distance Piece – Clutch Shaft (Long) | D15305 | 1 | 1 | 1 | 1 |
| – | Distance Piece – Clutch Shaft (Short) | D15306 | 1 | 1 | 1 | 1 |
| 6 | Arm – Clutch Withdrawal | D15057/124 | 2 | 2 | 2 | 2 |
| 7 | Key – Clutch Withdrawal Arm | D15057/125 | 2 | 2 | 2 | 2 |
| 8 | Screw – Clutch Withdrawal Arm Clamp | D15057/126 | 2 | 2 | 2 | 2 |
| 9 | Nut – Clutch Withdrawal Arm Clamp Screw | D15057/127 | 2 | 2 | 2 | 2 |
| 10 | Lockwasher – Clutch Withdrawal Arm Clamp Screw | S1000/6H | 2 | 2 | 2 | 2 |
| 11 | Pin – Clutch Withdrawal Arm | D15057/128 | 2 | 2 | 2 | 2 |
| 12 | Washer – Clutch Withdrawal Arm Pin | D15057/129 | 2 | 2 | 2 | 2 |
| 13 | Lockwasher – Clutch Withdrawal Arm Pin | S1000/9H | 2 | 2 | 2 | 2 |
| 14 | Nut – Clutch Withdrawal Arm | D15057/130 | 2 | 2 | 2 | 2 |
| – | Cover Assembly – Clutch | D15058/2 | – | – | – | – |
| 15 | Cover – Clutch | D15058/3 | 1 | 1 | 1 | 1 |
| 16 | Plate – Clutch Pressure | D15058/4 | 1 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 64 | 103P6 | 105P6 | 124AP6 |
| 17 | Lever – Clutch Release | D15058/11 | 3 | 3 | 3 | 3 |
| 18 | Spring – Clutch Release Lever | D15058/14 | 3 | 3 | 3 | 3 |
| 19 | Pin – Clutch Release Lever | D15058/12 | 3 | 3 | 3 | 3 |
| 20 | Screw – Clutch Release Lever Pin Allen | D15058/13 | 3 | 3 | 3 | 3 |
| 21 | Pad – Clutch Release Lever | D15058/5 | 3 | 3 | 3 | 3 |
| 22 | Shim – Clutch Release Lever Pad | D15058/21 | * | * | * | * |
| 23 | Screw – Clutch Release Lever Pad Set | D15058/24 | 3 | 3 | 3 | 3 |
| 24 | Lockwasher – Clutch Release Lever Pad Set Screw | D15058/7 | 3 | 3 | 3 | 3 |
| 25 | Clip – Clutch Pressure Adjustment "U" | ¢ | ¢ | ¢ | ¢ | ¢ |
| 26 | Spring – Clutch Pressure | D15058/8 | 9 | 9 | 9 | 9 |
| 27 | Cup – Clutch Pressure Spring | D15058/9 | 9 | 9 | 9 | 9 |
| 28 | Plate – Clutch Release Lever Bearing | D15058/10 | 1 | 1 | 1 | 1 |
| 29 | Bearing – Clutch Release | D15058/17 | 1 | 1 | 1 | 1 |
| 30 | Cup – Clutch Release Bearing Assembly | D15058/16 | 1 | 1 | 1 | 1 |
| – | Bush – Clutch Release Bearing Cup | D15058/22 | Serviced only in Cup Number D15058/16 | | | |
| 31 | Screw – Clutch Release Bearing Cup Clamp | D15058/18 | 1 | 1 | 1 | 1 |
| 32 | Lockwasher – Clutch Release Bearing Cup Clamp Screw | D15058/19 | 1 | 1 | 1 | 1 |
| 33 | Plate – Clutch Assembly (With Linings) Up to 103P6/2600 | D15058/1 | 1 | 1 | 1 | 1 |
| – | Linings and Rivets – Clutch Plate Package Up to 103P6/2600 and 103P6/2602 Comprises 2 linings and 38 Rivets | D15058/20 | 1-set | 1-set | 1-set | 1-set |
| 33 | Plate – Clutch Assembly (With Linings) From 103P6/2601 Exc. 103P6/2602 | D18129 | – | 1 | – | – |
| – | Linings and Rivets – Clutch Plate Package Comprises 2 linings and 40 Rivets (From 103P6/2601) | D18129/1 | – | 1 | – | – |
| 34 | Housing – Flywheel | D15059/995 | 1 | 1 | 1 | 1 |
| 35 | Stud – Flywheel Housing to Clutch Bell Housing | D15059/609 | 12 | 12 | 12 | 12 |
| 36 | Nut – Flywheel Housing to Clutch Bell Housing Stud | D15059/79 | 12 | 12 | 12 | 12 |
| 37 | Lockwasher – Flywheel Housing to Clutch Bell Housing Stud | D15059/458 | 12 | 12 | 12 | 12 |
| – | Dowel – Flywheel Housing to Cylinder Block | D15059/732 | 2 | 2 | 2 | 2 |
| – | Plug – Flywheel Housing Timing Hole | D15059/913 | 1 | 1 | 1 | 1 |

* As required. ¢ Included in Cover and Plate Assembly but dispensed with when Unit is assembled.




| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED ENGINE TYPE T149 T179 T315 |
|---|---|---|---|
| 1 | Gearbox – Assembly (Less Lid) | 1261561 | 1 |
| 1 | Case – Gearbox | 1260627 | 1 |
| 2 | Plug – Gearbox Filler | 103875 | 1 |
| 3 | Plug – Gearbox Drain | 103869 | 1 |
| 4 | Cover – Power Take-off | 592037 | 1 |
| 5 | Gasket – Power Take-off Cover | 567500 | 1 |
| 6 | Screw – Power Take-off Cover | 122119 | 6 |
| 7 | Lockwasher – Power Take-off Cover Screw | S1000/7H | 6 |
| 8 | Retainer – Main Drive Pinion Bearing | 556778 | 1 |
| 9 | Gasket – Main Drive Pinion Bearing Retainer | 556834 | 1 |
| 10 | Screw – Main Drive Pinion Bearing Retainer | 122017 | 4 |
| 12 | Lockwasher – Main Drive Pinion Bearing Retainer Screw | S1000/6H | 4 |
| 14 | Retainer – Mainshaft Rear Bearing | 572928 | 1 |
| 15 | Gasket – Mainshaft Rear Bearing Retainer | 556871 | 1 |
| 16 | Screw – Mainshaft Rear Bearing Retainer (Long) | 122065 | 1 |
| 17 | Lockwasher – Mainshaft Rear Bearing Retainer Screw | S1000/6H | 5 |
| 18 | Screw – Mainshaft Rear Bearing Retainer (Short) | 122017 | 4 |
| 19 | Seal – Mainshaft Rear Bearing Oil | 593596 | 1 |
| 20 | Plate – Countershaft Lock | 556888 | 1 |
| 21 | Screw – Countershaft Lock Plate | 122119 | 1 |
| 22 | Lockwasher – Countershaft Lock Plate Screw | S1000/7H | 1 |
| 23 | Cover – Gearbox (Bare) | 1196385 | 1 |
| 24 | Gasket – Gearbox Cover | 1196442 | 1 |
| 25 | Screw – Gearbox Cover (Short) | 122126 | 4 |
| 25 | Screw – Gearbox Cover (Long) | 122174 | 2 |
| 26 | Lockwasher – Gearbox Cover Screw | S1000/7H | 6 |
| 27 | Plug – Gearbox Cover Expansion | 103892 | 3 |
| 28 | Lever – Gearbox | 1194325 | 1 |
| 29 | Pin – Gearbox Lever Guide | 571390 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED ENGINE TYPE T149 T179 T315 | |
|---|---|---|---|---|
| 30 | Plug – Reverse Stop (In Gearbox Cover)..... | 313503 | 1 | |
| 31 | Knob – Gearbox Lever..... | 42971 | 1 | |
| 32 | Dust Cover – Gearbox Lever..... | 317448 | 1 | |
| 33 | Pinion – Speedometer Drive..... | * | * | |
| 34 | Nut – Speedometer Drive Pinion Retaining..... | 561480 | 1 | |
| 35 | Bush – Speedometer Drive Pinion..... | 516268 | 1 | |
| 36 | Cable – Speedometer Inner..... | D16597/1 | 1 | |
| 37 | Cable – Speedometer Outer..... | D16597/2 | 1 | |
| – | Cable – Speedometer Assembly (2-speed Axle) (See Note A)..... | D17422 | 1 | |
| – | Cable – Speedometer Assembly (Speedometer to Adaptor) (2-Speed Axle) (See Note B)... | D17827 | 1 | |
| – | Cable – Speedometer Assembly (Adaptor to Gearbox) (2-Speed Axle) (See Note B)... | D17828 | 1 | |
| – | Grommet – Speedometer Cable (For Dash Panel).... | D17231 | 1 | |

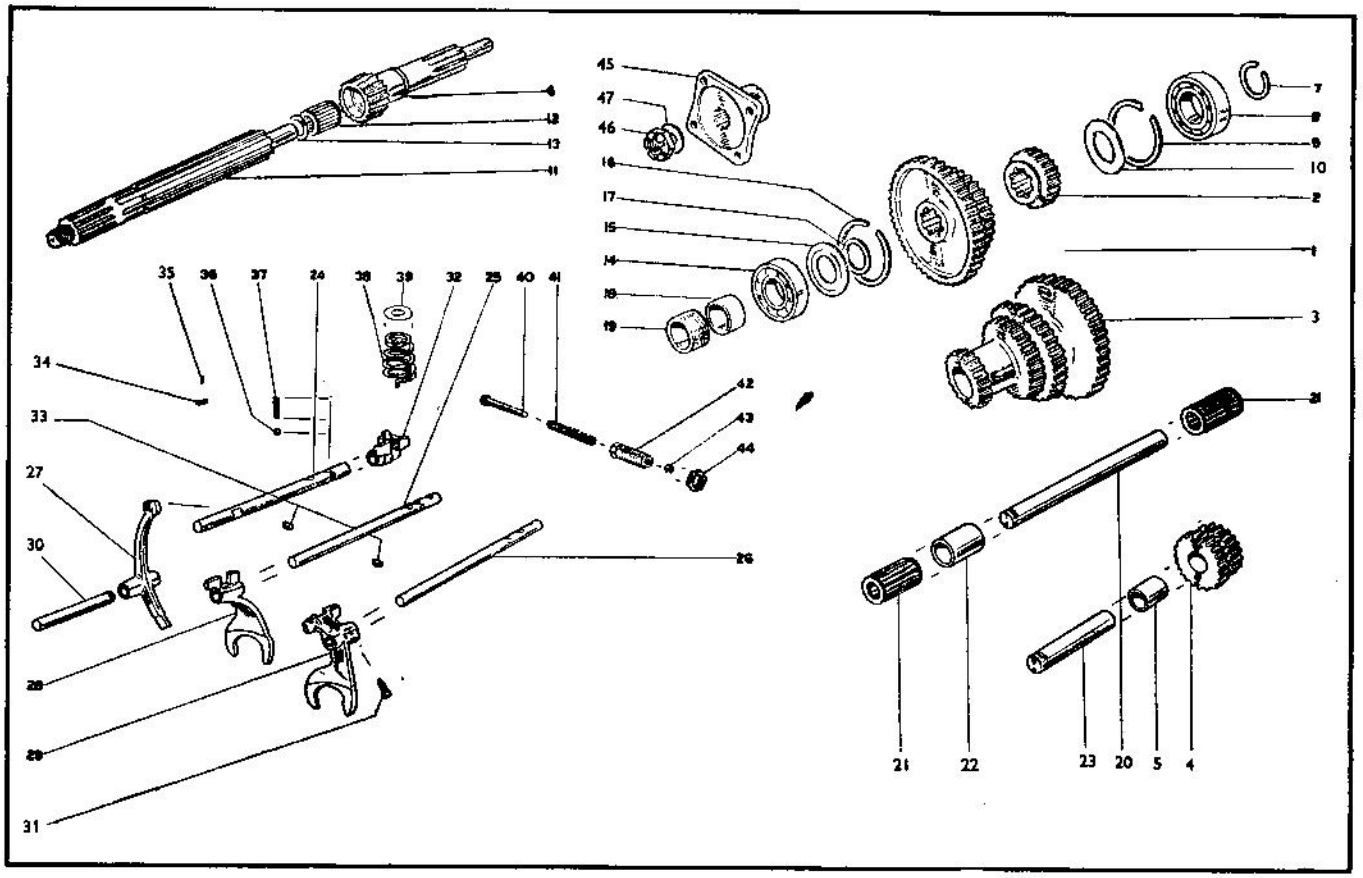
* – See Speedometer Gear Group.

**NOTE A**

Parts referring to Note A, were used with 2-Speed Axle up to the following Chassis Numbers:- 103/7824 105/18547 (Approximately)

**NOTE B**

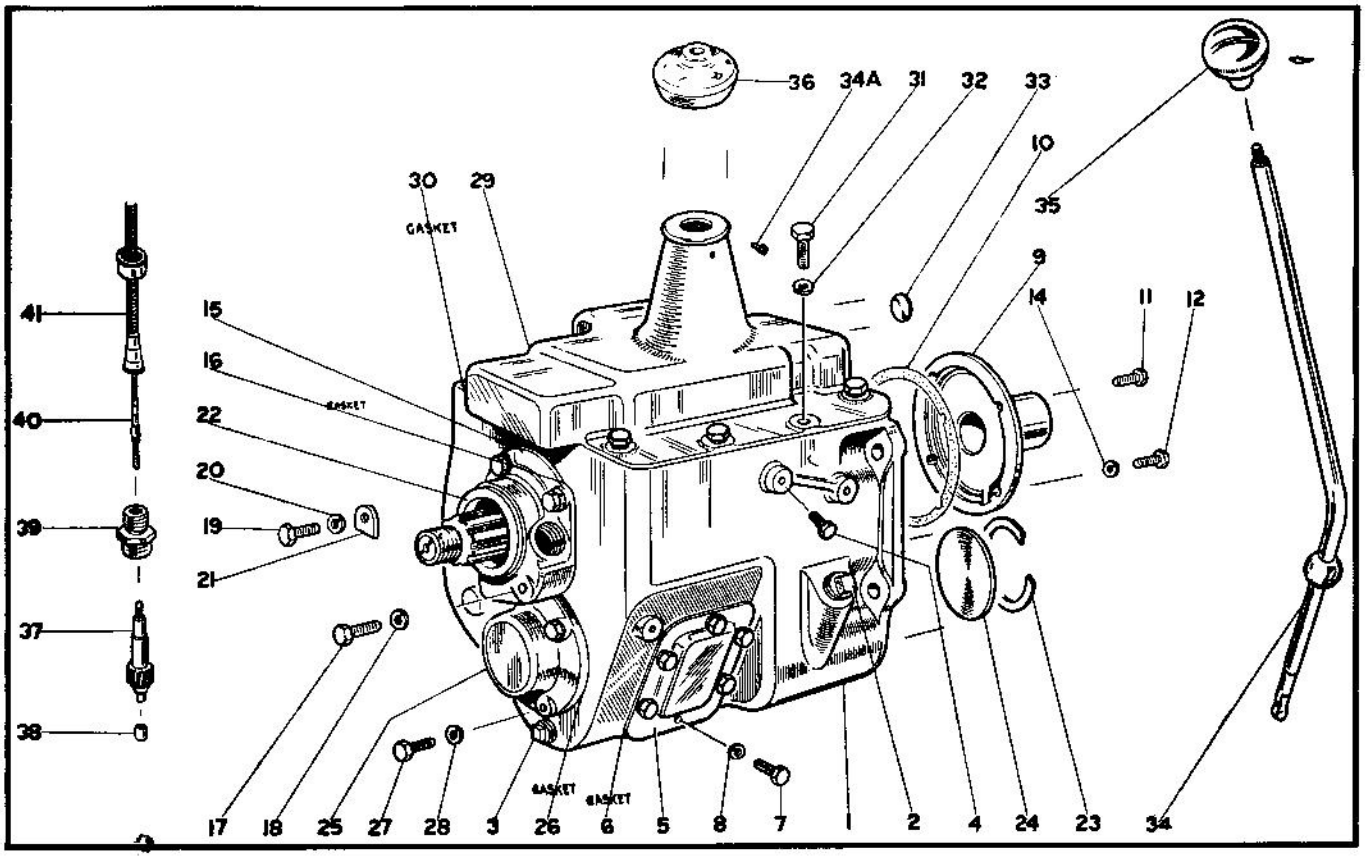
Parts referring to Note B, were used with 2-Speed Axle from the following Chassis Numbers:- 103/7843 105/18548 onwards (Approximately)




| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED ENGINE TYPE T149 T179 T315 |
|---|---|---|---|
| 1 | Gear – Low and Second (Sliding) | 597207 | 1 |
| 2 | Gear – Third and Top (Sliding) | 597208 | 1 |
| 3 | Gears – Countershaft | 597209 | 1 |
| 4 | Gear – Reverse Idler Assembly (includes Bushing) | 912072 | 1 |
| 5 | Bush – Reverse Idler Gear | 556848 | 1 |
| 6 | Pinion – Main Drive | 597205 | 1 |
| 7 | Snap Ring – Main Drive Pinion | 556833 | 1 |
| 8 | Bearing – Main Drive Pinion | 901209 | 1 |
| 9 | Snap Ring – Main Drive Pinion Bearing | 598231 | 1 |
| 10 | Washer – Main Drive Pinion Oil Retainer | 556885 | 1 |
| 11 | Mainshaft – | 556830 | 1 |
| 12 | Bearing – Mainshaft Pilot | 556910 | 1 |
| 13 | Spacer – Mainshaft Pilot Bearing | 556873 | 1 |
| 14 | Bearing – Mainshaft Rear | 620521 | 1 |
| 15 | Washer – Mainshaft Rear Bearing Oil Retainer | 556892 | 1 |
| 16 | Snap Ring – Mainshaft Rear Bearing | 598232 | 1 |
| 17 | Washer – Mainshaft Rear Bearing | 556832 | 1 |
| 18 | Spacer – Speedometer Drive Gear | 556941 | 1 |
| 19 | Gear – Speedometer Drive | * | * |
| 20 | Countershaft – | 556881 | 1 |
| 21 | Bearing – Countershaft | 556911 | 2 |
| 22 | Spacer – Countershaft Bearing | 556895 | 1 |
| 23 | Shaft – Reverse Idler Gear | 556883 | 1 |
| 24 | Shaft – Reverse Gear Selector | 1196388 | 1 |
| 25 | Shaft – Third and Top Gear Selector | 1196390 | 1 |

* – See Speedometer Gear Group

| Dwg. No. | DESCRIPTION | PART No. | NUMBER USED ENGINE TYPE T149 T179 T315 |
|---|---|---|---|
| 26 | Shaft – Low and Second Gear Selector | 1196389 | 1 |
| 27 | Fork – Reverse Gear Selector | 588008 | 1 |
| 28 | Fork – Third and Top Gear Selector | 1260888 | 1 |
| 29 | Fork – Low and Second Gear Selector | 1260887 | 1 |
| 30 | Shaft – Reverse Gear Fork | 556903 | 1 |
| 31 | Screw – Selector Fork | 517362 | 3 |
| – | Lockwire – Selector Fork Screw | 556944 | 3 |
| 32 | Shaft End – Reverse Gear | 1194322 | 1 |
| – | Shaft End – Low and Second Gear | 1194341 | 1 |
| 33 | Plunger – Gear Selector Shaft Interlock | 556882 | 2 |
| 34 | Pin – Gear Selector Shaft Interlock | 556890 | 1 |
| 35 | Shaft – Gear Selector Shaft Interlock Pin | 517364 | 1 |
| – | Plug – Gear Selector Shaft Interlock Pin Stop. | 928178 | 1 |
| 36 | Poppet – Gear Selector Shaft | 104920 | 3 |
| 37 | Spring – Gear Selector Shaft Poppet | 517373 | 3 |
| 38 | Spring – Gear Lever | 584309 | 1 |
| 39 | Plate – Gear Lever Ball Friction | 571391 | 1 |
| 40 | Plunger – Gear Lever Reverse Stop | 571392 | 1 |
| 41 | Spring – Gear Lever Reverse Stop Plunger | 572035 | 1 |
| 42 | Retainer – Gear Lever Reverse Stop Plunger | 313515 | 1 |
| 43 | Washer – Gear Lever Reverse Stop Plunger Retainer | 313514 | 1 |
| 44 | Nut – Gear Lever Reverse Stop Plunger Retaining | 313516 | 1 |
| 45 | Flange – Mainshaft (Not Model 64) | D3280 | 1 |
| 45 | Flange – Mainshaft (Only Model 64) | D3316 | 1 |
| 46 | Nut – Mainshaft Flange | 562536 | 1 |
| 47 | Washer – Mainshaft Flange Nut | 578994 | 1 |




Gearbox Assembly, Part No. D16187, was fitted to the following Chassis Nos. only:-

| | | |
|---|---|---|
| 103P6/2502 | 105P6/6201 to 6294 | 105P6/6432 |
| 2503 | 6296 to 6309 | 6433 |
| 2504 | 6327 to 6343 | 6435 |
| 2506 | 6353 to 6358 | 6436 |
| 2508 | 6369 to 6375 | 6442 |
| 2511 | 6397 | 6446 to 6452 |
| | 6400 to 6417 | 6474 |
| | 6420 to 6423 | 6476 |
| | | 6477 |

Refer to Preliminary Catalogue No. C217, pages 49–51, for Parts for this Gearbox.

All other 103P6 and 105P6 Chassis together with 86P6 and 124AP6 were fitted with D18540 Transmission.

Part No. D17365 fitted to 123, 124A, 125 Models only with parts for both Transmissions as listed below.

Except Items mentioned in Note D.

| Dwg. No. | DESCRIPTION | PART No. | QUANTITY |
|---|---|---|---|
| 1 | Gearbox – Assembly (See Note C) ..... – | 1194689 | 1 |
| 1 | Gearbox – Assembly (Not Diesel) (See Note D) .....1263893 | D17365 | 1 |
| 1 | Gearbox – Assembly (Diesel) ..... – | D18540 | 1 |
| 1 | Case – Gearbox (See Note) ..... – | 1190409 | 1 |
| 1 | Case – Gearbox .....1263894 | D17365/1 | 1 |
| 2 | Plug – Gearbox Filler .....103870 | D17365/2 | 1 |
| 3 | Plug – Gearbox Drain (See Note D) .....103869 | D17365/3 | 1 |
| 5 | Cover – Power Take-off .....510710 | D17365/4 | 2 |
| 6 | Gasket – Power Take-off Cover .....567500 | D17365/5 | 2 |
| 7 | Screw – Power Take-off Cover ..... – | 122104 | 12 |
| 8 | Lock Washer – Power Take-off Cover Screw ..... – | S1000/7H | 12 |
| 9 | Retainer – Main Drive Pinion Bearing (Diesel) (See Note E) ..... – | D16562 | 1 |
| 9 | Retainer – Main Drive Pinion Bearing (Diesel) (See Note F) ..... – | D18542 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | QUANTITY |
|---|---|---|---|
| – | Oil Thrower – Main Drive Pinion Bearing (See Note F) ..... – | D18543 | 1 |
| – | Washer – Main Drive Pinion Bearing Distance Piece (See Note F)... – | D18544 | 1 |
| 9 | Retainer – Main Drive Pinion Bearing (Not Diesel) .....567713 | D17365/6 | 1 |
| 10 | Gasket – Main Drive Pinion Bearing Retainer .....565303 | D17365/7 | 1 |
| 11 | Screw – Main Drive Pinion Bearing Retainer ..... – | 122017 | 2 |
| 12 | Screw – Main Drive Pinion Bearing Retainer .....565919 | D17365/8 | 2 |
| 14 | Lock Washer – Main Drive Pinion Bearing Retainer Screw.....138485 | D17365/9 | 4 |
| 15 | Retainer – Mainshaft Rear Bearing (See Note D) .....572245 | D17365/10 | 1 |
| 16 | Gasket – Mainshaft Rear Bearing Retainer .....572247 | D17365/11 | 1 |
| 17 | Screw – Mainshaft Rear Bearing Retainer ..... – | 120233 | 4 |
| 18 | Lock Washer – Mainshaft Rear Bearing Retainer Screw ..... – | S1000/7H | 4 |
| 19 | Screw – Reverse Idler Gear Shaft Lock ..... – | 122104 | 1 |
| 20 | Lock Washer – Reverse Idler Gear Shaft Lock Screw ..... – | S1000/7H | 1 |
| 21 | Lock – Reverse Idler Gear Shaft .....553798 | D17365/12 | 1 |
| 22 | Seal – Mainshaft Rear Bearing Oil .....567878 | D17365/13 | 1 |
| 23 | Ring – Countershaft Front Bearing Retaining .....565317 | D17365/14 | 1 |
| 24 | Plug – Countershaft Front Bearing Retaining .....565318 | D17365/15 | 1 |
| 25 | Cap – Countershaft Rear Bearing Retaining.....585279 | D17365/16 | 1 |
| 26 | Gasket – Countershaft Rear Bearing Retaining Cap .....585280 | D17365/17 | 1 |
| 27 | Screw – Countershaft Rear Bearing Retaining Cap ..... – | 120233 | 4 |
| 28 | Lock Washer – Countershaft Rear Bearing Retaining Cap ..... – | S1000/7H | 4 |
| 29 | Cover – Gearbox (Bare) .....1196652 | D17365/18 | 1 |
| 30 | Gasket – Gearbox (Cover).....567486 | D17365/19 | 1 |
| 31 | Screw – Gearbox Cover ..... – | 120233 | 7 |
| 31 | Screw – Gearbox Cover ..... – | 579719 | 1 |
| 32 | Lock Washer – Gearbox Cover Screw ..... – | S1000/7H | 8 |
| 33 | Plug – Gear Selector Shaft Hole .....103893 | D17365/20 | 3 |
| 33 | Plug – Gear Selector Shaft Hole .....103891 | D17365/21 | 1 |
| 34 | Lever – Gear .....1195842 | D17365/22 | 1 |
| 34A | Pin – Gear Lever Guide .....567487 | D17365/23 | 1 |
| 35 | Knob – Gear Lever .....42971 | D17365/24 | 1 |
| 36 | Cover – Gear Lever Dust .....920478 | D17365/25 | 1 |
| 38 | Bush – Speedometer Drive Pinion .....516268 | D17365/29 | 1 |
| 39 | Nut – Speedometer Drive Pinion .....567485 | D17365/30 | 1 |
| 40 | Cable – Speedometer Drive Inner ..... – | D16597/1 | 1 |
| 41 | Cable – Speedometer Drive Outer..... – | D16597/2 | 1 |
| – | Cable – Speedometer Assembly (2–Speed Axle) (See Note A) ..... – | D17422 | 1 |
| – | Cable – Speedometer Assembly (Speedometer to Adaptor) (2–Speed Axle) (See Note B) ..... – | D17827 | 1 |
| – | Cable – Speedometer Assembly (Adaptor to Gearbox) (2–Speed Axle) (See Note B) ..... – | D17828 | 1 |
| – | Clip – Speedometer Cable (Diesel) ..... – | D13553 | 1 |
| – | Grommet – Speedometer Drive Cable ..... – | D17231 | 1 |
| – | Bolt – Clutch Housing to Gearbox (Diesel) ..... – | S540/9HT | 4 |
| – | Nut – Clutch Housing to Gearbox (Diesel) ..... – | S981/11 | 4 |
| – | Washer – Clutch Housing to Gearbox (Diesel) ..... – | S1000/11H | 4 |

**NOTE A.**

Parts referring to Note A were used with 2–Speed Axle up to the following Chassis Nos.:-

86P6/5002
103P6/2524
105P6/6632
123/4528
125/10004 (Approximately)

**NOTE B.**

Parts referring to Note B were used with 2–Speed Axle from the following Chassis Nos.:-

86P6/5003
103P6/2525
105P6/6633
123/4529
125/10005 Onwards (Approximately)

**NOTES C. AND D. (See Next Section).**

**NOTE E.**

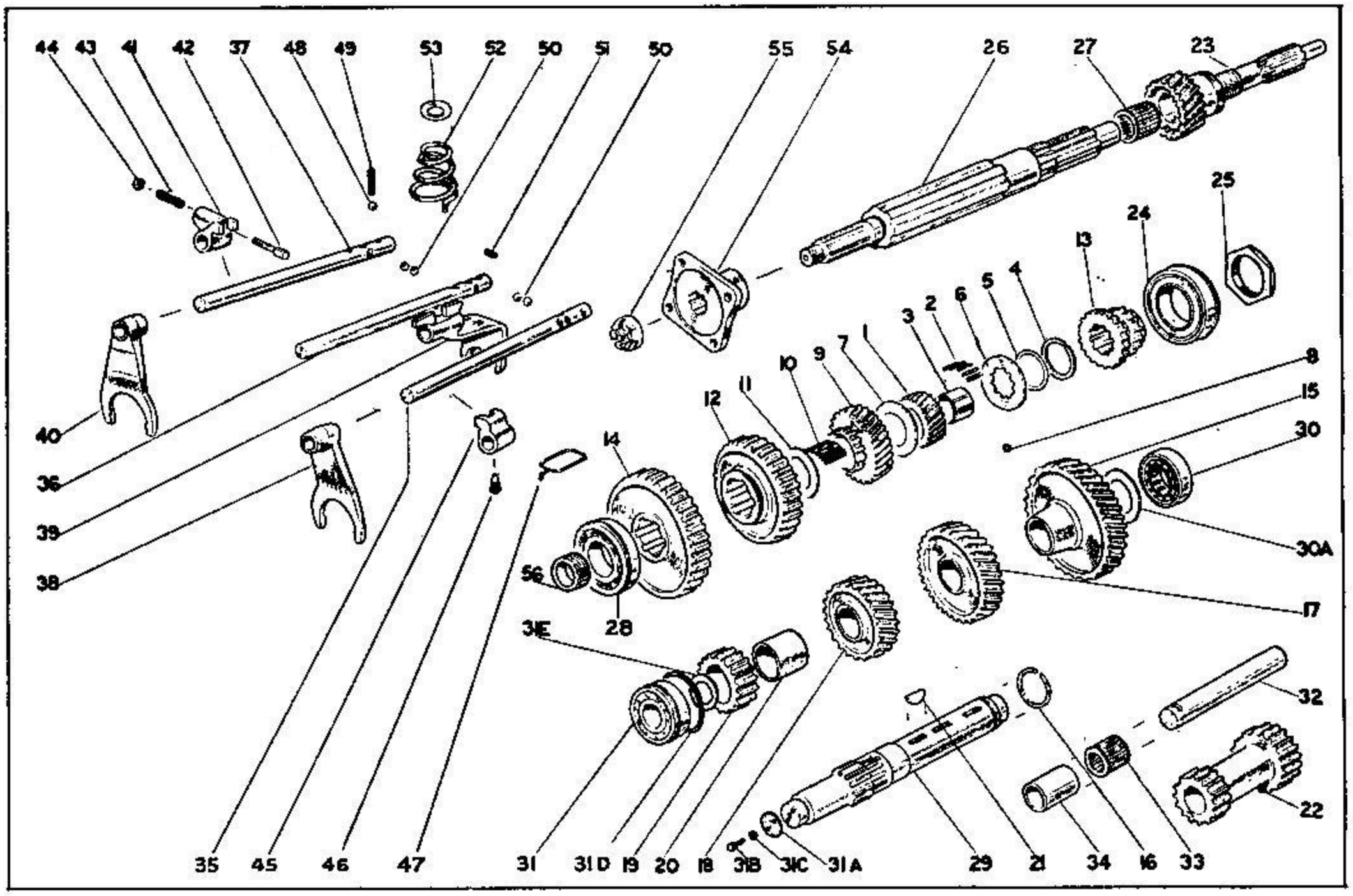
Effective up to following Chassis Nos:-

103P6/2749 – 105P6/10567
86P6/5511 – 124AP6/2082

**NOTE F.**

Effective from and inclusive of following Chassis Numbers:-

103P6/2749 – 105P6/10567
86P6/5511 – 124AP6/2082




| Dwg. No. | DESCRIPTION | PART No. | QUANTITY |
|---|---|---|---|
| 1 | Gear – Fourth ..... 567405 | D17365/31 | 1 |
| 2 | Roller – Fourth Speed Gear ..... 565291 | D17365/32 | 37 |
| 3 | Bushing – Fourth Speed Gear ..... 567400 | D17365/33 | 1 |
| 4 | Ring – Fourth Speed Gear Retaining ..... 567491 | D17365/34 | 1 |
| 5 | Shim – Fourth Speed Gear (.003 in.) ..... 570859 | D17365/35 | * |
| 5 | Shim – Fourth Speed Gear (.005 in.) ..... 570860 | D17365/36 | * |
| 6 | Washer – Fourth Speed Gear Roller Retaining ..... 567401 | D17365/37 | 1 |
| 7 | Washer – Fourth Speed Gear Locating ..... 567406 | D17365/38 | 1 |
| 8 | Pin – Fourth Speed Gear Bushing Retainer ..... 567489 | D17365/39 | 1 |
| 9 | Gear – Third Speed ..... 567403 | D17365/40 | 1 |
| 10 | Roller – Third Speed Gear ..... 567490 | D17365/41 | 35 |
| 11 | Washer – Third Speed Gear Locating ..... 567404 | D17365/42 | 1 |
| 12 | Gear – Second & Third Sliding (See Note C) ..... – | 567424 | 1 |
| 12 | Gear – Second & Third Sliding (See Note D) ..... 1263686 | D17365/43 | 1 |
| 13 | Gear – Fourth & Fifth Sliding ..... 567429 | D17365/44 | 1 |
| 14 | Gear – First & Reverse Sliding (See Note C) ..... – | 567426 | 1 |
| 14 | Gear – First & Reverse Sliding (See Note D) ..... 1263685 | D17365/45 | 1 |
| 15 | Gear – Countershaft Drive ..... 567419 | D17365/46 | 1 |
| 16 | Ring – Countershaft Drive Gear Retainer ..... 567502 | D17365/47 | 1 |
| 17 | Gear – Countershaft Fourth Speed ..... 567422 | D17365/48 | 1 |
| 18 | Gear – Countershaft Third Speed ..... 567423 | D17365/49 | 1 |
| 19 | Gear – Countershaft Second and Reverse Speed (See Notes C & D). – | 567420 | 1 |
| 20 | Spacer – Countershaft Second & Third Speed Gear (See Notes C & D). – | 567493 | 1 |
| 21 | Key – Countershaft Gear ..... 117991 | D17365/50 | 4 |
| 21 | Key – Countershaft Gear ..... 117991 | D17365/50 | 3 |
| 22 | Gear – Reverse Idler (See Notes C & D) ..... – | 567428 | 1 |
| 22 | Gear – Reverse Idler ..... 1193903 | D17365/51 | 1 |

* As required.

| Dwg. No. | DESCRIPTION | PART No. | QUANTITY |
|---|---|---|---|
| 23 | Pinion – Main Drive (Diesel) ..... – | D18541 | 1 |
| 23 | Pinion – Main Drive (Not Diesel) ..... 567417 | D17365/52 | 1 |
| – | Seal – Main Drive Pinion Oil (Diesel) ..... – | D17503 | 1 |
| 24 | Bearing – Main Drive Pinion ..... 567707 | D17365/53 | 1 |
| – | Washer – Mainshaft Rear Bearing ..... 574780 | – | 1 |
| 25 | Nut – Main Drive Pinion Bearing ..... 567488 | D17365/54 | 1 |
| 26 | Mainshaft – ..... 567399 | D17365/55 | 1 |
| 27 | Bearing – Mainshaft Pilot ..... 567656 | D17365/56 | 1 |
| 28 | Bearing – Mainshaft Rear ..... 566493 | D17365/57 | 1 |
| 29 | Countershaft – and First Speed Gear (Integral) (See Note C) ..... – | 585278 | 1 |
| 29 | Countershaft – and First Speed, Second Speed and Reverse Gears (Integral) (See Note D) ..... 1194017 | D17365/58 | 1 |
| 30 | Bearing – Countershaft Front ..... 121856 | D17365/59 | 1 |
| 30A | Washer – Countershaft Front Bearing ..... 567416 | D17365/60 | 1 |
| 31 | Bearing – Countershaft Rear ..... 567708 | D17365/61 | 1 |
| 31A | Washer – Countershaft Rear Bearing Retainer ..... 585282 | D17365/62 | 1 |
| 31B | Screw – Countershaft Rear Bearing Retainer Washer ..... 585283 | D17365/64 | 2 |
| 31D | Spacer – Countershaft Rear Bearing ..... 585281 | D17365/63 | 1 |
| – | Snap Ring – Countershaft Rear Bearing ..... 567757 | – | 1 |
| 32 | Shaft – Reverse Idler Gear (See Notes C & D) ..... – | 567421 | 1 |
| 32 | Shaft – Reverse Idler Gear ..... 1194018 | D17365/65 | 1 |
| 33 | Bearing – Reverse Idler ..... 567656 | D17365/56 | 2 |
| 34 | Spacer – Reverse Idler Gear Bearing (See Notes C & D) ..... – | 567494 | 1 |
| 34 | Spacer – Reverse Idler Gear Bearing ..... 1194019 | D17365/66 | 1 |
| 35 | Shaft – Second & Third Gear Selector ..... 1196653 | D17365/67 | 1 |
| 36 | Shaft – Fourth & Fifth Gear Selector ..... 1196654 | D17365/68 | 1 |
| 37 | Shaft – First & Reverse Gear Selector ..... 1196655 | D17365/69 | 1 |
| 38 | Fork – Second & Third Gear Selector ..... 567427 | D17365/70 | 1 |
| 39 | Fork – Fourth & Fifth Gear Selector ..... 1196656 | D17365/71 | 1 |
| 40 | Fork – First & Reverse Gear Selector ..... 567427 | D17365/70 | 1 |
| 41 | Lug – First & Reverse Gear Selector Shaft ..... 567411 | D17365/72 | 1 |
| 42 | Plunger – First & Reverse Gear Latch ..... 567407 | D17365/73 | 1 |
| 43 | Spring – First & Reverse Gear Latch ..... 567499 | D17365/74 | 1 |
| 44 | Nut – First & Reverse Gear Latch Plunger ..... 572448 | D17365/75 | 1 |
| 45 | Lug – Second & Third Gear Selector ..... 567409 | D17365/76 | 1 |
| 46 | Screw – Gear Selector Fork ..... 517362 | D17365/77 | 5 |
| 47 | Lock Wire – Gear Selector Fork Screw ..... 522295 | D17365/78 | 5 |
| 48 | Ball – Gear Selector Shaft ..... 104921 | D17365/79 | 3 |
| 49 | Spring – Gear Selector Shaft Ball ..... 567501 | D17365/80 | 3 |
| 50 | Ball – Gear Selector Shaft Interlock ..... 104921 | D17365/79 | 4 |
| 51 | Pin – Gear Selector Shaft Interlock ..... 567498 | D17365/81 | 1 |
| 52 | Spring – Gear Lever ..... 569991 | D17365/82 | 1 |
| 53 | Seat – Gear Lever Spring ..... 567497 | D17365/83 | 1 |
| 54 | Flange – Mainshaft (86P6 and 105P6 only) ..... – | D16620 | 1 |
| 54 | Flange – Mainshaft ..... – | D5260 | 1 |
| 55 | Nut – Mainshaft Flange ..... 564214 | D17365/84 | 1 |

**NOTE C.** Parts referring to Note C., were used up to Engine No. T151/2521.

**NOTE D.** The following Domestic Chassis had a modified Gearbox:-

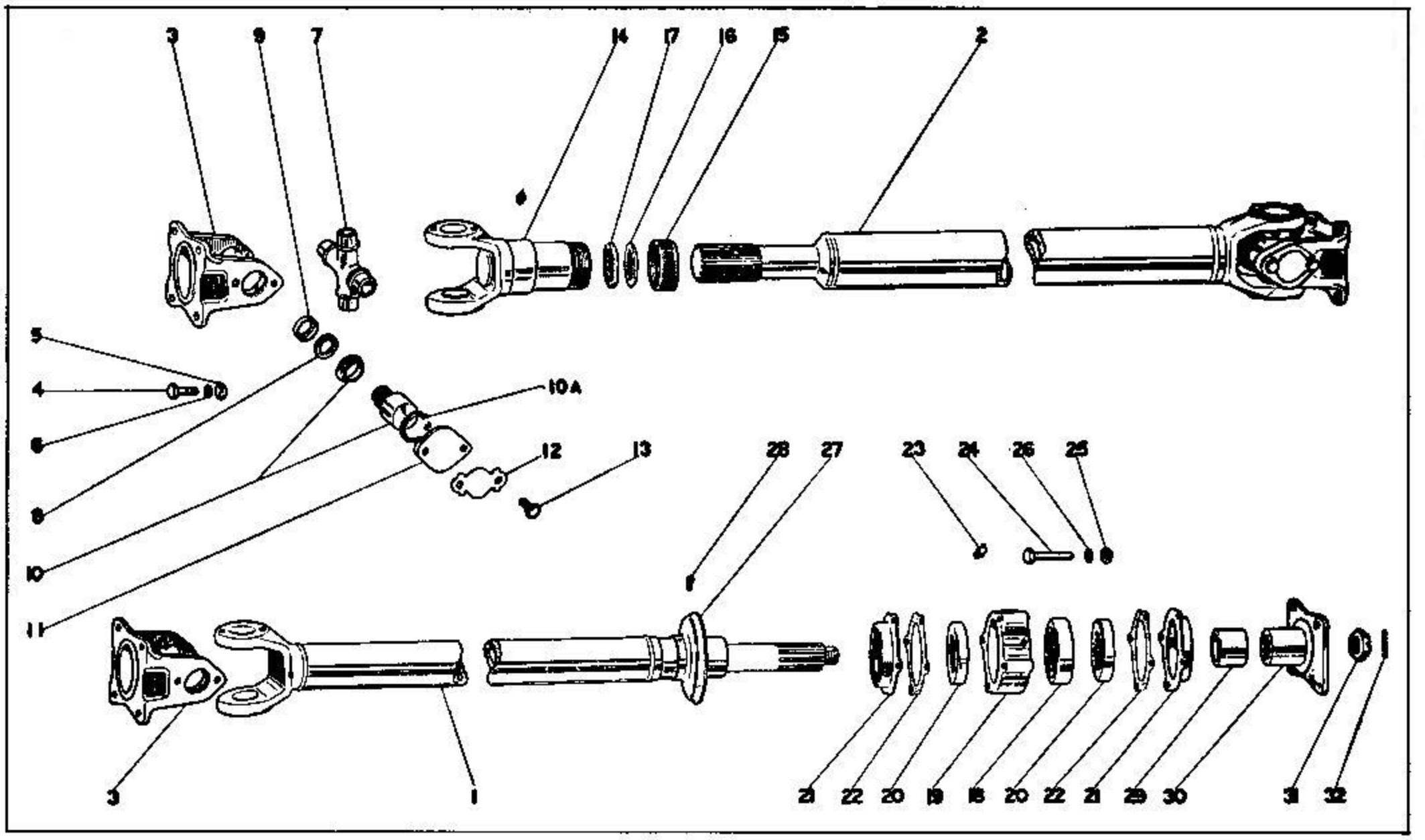
Model 123 – 4704 to 4730 inclusive not 4712
Model 123 – 4776 to 4784 inclusive not 4781
Model 125 – 11256 then 11287 to 11295 inclusive
Model 125 – 11308 to 11317 inclusive
Model 125 – 11330 to 11346 inclusive not 11334 – 11336 – 11337 not 11343 – 11344 – 11345
Model 125 – 11360, 11363, 11369
Model 125 – 11632, 11633
Model 125 – 11640 to 11648 inclusive not 11645 – 11647

All parts being Standard with the following exceptions:-

| | | | | | |
|---|---|---|---|---|---|
| 87 | 1 | Gearbox | – Assembly ..... – | D18035 | 1 |
| 87 | 1 | Case | – Gearbox ..... – | 917430 | 1 |
| 87 | 3 | Plug | – Gearbox Drain ..... – | 666853 | 1 |
| 88 | 15 | Retainer | – Mainshaft Rear Bearing ..... – | 917432 | 1 |
| 89 | 12 | Gear | – Second & Third Sliding ..... – | 567424 | 1 |
| 89 | 14 | Gear | – First & Reverse Sliding ..... – | 567426 | 1 |
| 89 | 19 | Gear | – Countershaft Second & Reverse Speed ..... – | 567420 | 1 |
| 89 | 20 | Spacer | – Countershaft Second & Third Speed Gear ..... – | 567493 | 1 |
| 89 | 22 | Gear | – Reverse Idler ..... – | 567428 | 1 |
| 90 | 29 | Countershaft | – and First Speed Gear (Integral) ..... – | 585278 | 1 |
| 90 | 34 | Spacer | – Reverse Idler Gear Bearing ..... – | 567494 | 1 |
| 90 | 32 | Shaft | – Reverse Idler Gear Bearing ..... – | 567421 | 1 |

| MODEL | ENGINE TYPE | AXLE RATIO | TYRE SIZE | GEAR | | PINION | |
|---|---|---|---|---|---|---|---|
| | | | | TEETH | PART No. | TEETH | PART No. |
| 64 | T149<br>T179 | 5.85–1 | 32 x 6HD<br>7.50 x 20HD | 5 | 561816 | 17 | 571656 |
| 103 | T149<br>T179<br>T315 | 7 – 1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 4 | 561651 | 16 | 571655 |
| | | | 9.00 x 20 | 4 | 561651 | 15 | 571654 |
| 105 | T149<br>T179<br>T315 | 6.66–1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 4 | 561651 | 15 | 571654 |
| | | | 9.00 x 20 | 5 | 561816 | 17 | 571656 |
| 86P6<br>86P6 | P6MK3N | Finland (Alternative)<br>6.14–1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 5<br>4 | 567705<br>D17365/85 | 15<br>14 | 571739<br>D17365/26 |
| | | | 9.00 x 20 | 5 | D17365/87 | 16 | D17365/28 |
| 123 | T151<br>T181<br>T319 | 7 – 1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 4 | 567704 | 16 | 571738 |
| | KEW 2 | | 9.00 x 20 | 4 | 567704 | 15 | 571739 |
| 125 | T151<br>T181<br>T319 | 6.66–1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 4 | 567704 | 15 | 571739 |
| | KEW 2 | | 9.00 x 20 | 4 | 567704 | 14 | D17365/26 |
| 2-Speed Axle | T149<br>T179<br>T315 | 5.14–1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 5<br>5 | 561816<br>561816 | 14<br>15 | 571653<br>571654 |
| | | | 9.00 x 20 | 5 | 561816 | 14 | 571653 |
| | T151<br>T181<br>T319 | 5.14–1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 5<br>5 | 567705<br>567705 | 14<br>15 | D17365/26<br>571739 |
| | KEW 2 | | 9.00 x 20 | 5 | 567705 | 14 | D17365/26 |
| 2-Speed Axle | T149<br>T179<br>T315 | 5.83–1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 5<br>5 | 561816<br>561816 | 17<br>16 | 571656<br>571655 |
| | | | 9.00 x 20 | 5 | 561816 | 15 | 571654 |
| | T151<br>T181<br>T319 | 5.83–1 | 34 x 7<br>8.25 x 20<br>35 x 7½ | 5<br>5 | 567705<br>567705 | 17<br>16 | 571737<br>571738 |
| | KEW 2 | | 9.00 x 20 | 5 | 567705 | 15 | 571739 |

# PROPELLER SHAFTS AND CENTRE BEARING

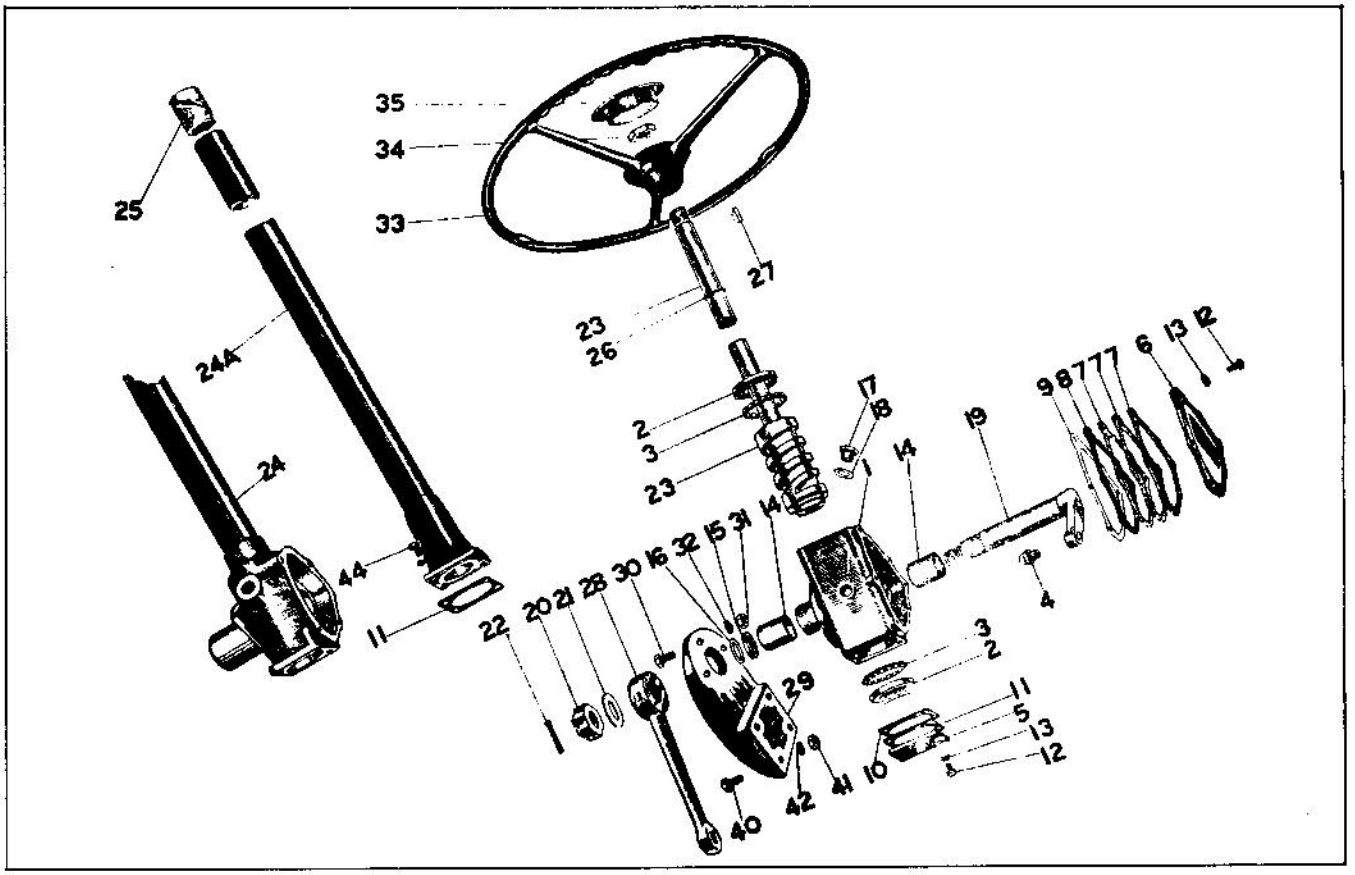



| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 124A | 125 |
| 1 | Shaft – Propellor Assembly (Front) | D16549 | 1 | – | – | – | – | – | – | – |
| 1 | Shaft – Propellor Assembly (Front) | D16244C | – | – | 1 | – | – | – | – | – |
| – | Shaft – Propellor Assembly (Front) | D16243 | – | – | – | – | – | 1 | – | – |
| 1 | Shaft – Propellor Assembly (Front) | D16342C | – | – | – | – | – | – | – | 1 |
| – | Shaft – Propellor Assembly (Front) | D17574 | – | – | – | 1 | – | – | – | – |
| 2 | Shaft – Propellor Assembly | D16551C | – | 1 | – | – | – | – | – | – |
| – | Shaft – Propellor Assembly | D16640C | – | – | – | – | 1 | – | – | – |
| 2 | Shaft – Propellor Assembly | D16552C | – | – | – | – | – | – | 1 | – |
| 2 | Shaft – Propellor Assembly (Rear) | D16550 | 1 | – | – | – | – | – | – | – |
| 2 | Shaft – Propellor Assembly (Rear) | D12265C | – | – | 1 | – | – | 1 | – | 1 |
| – | Shaft – Propellor Assembly (Rear) | D16551C | – | – | – | 1 | – | – | – | – |
| – | Shaft – Propellor Front (Bare) | D16549/1 | 1 | – | – | – | – | – | – | – |
| – | Shaft – Propellor Front (Bare) | D16244/1C | – | – | 1 | – | – | – | – | – |
| – | Shaft – Propellor Front (Bare) | D16243/1 | – | – | – | – | – | 1 | – | – |
| – | Shaft – Propellor Front (Bare) | D16342/1C | – | – | – | – | – | – | – | 1 |
| – | Shaft – Propellor Front (Bare) | D17574/1 | – | – | – | 1 | – | – | – | – |
| – | Shaft – Propellor (Bare) | D16551/1C | – | 1 | – | – | – | – | – | – |
| – | Shaft – Propellor Rear (Bare) | D16551/1C | – | – | – | 1 | – | – | – | – |
| – | Shaft – Propellor (Bare) | D16640/1C | – | – | – | – | 1 | – | – | – |
| – | Shaft – Propellor (Bare) | D16552/1C | – | – | – | – | – | – | 1 | – |
| – | Shaft – Propellor Rear (Bare) | D16550/1 | 1 | – | – | – | – | – | – | – |
| – | Shaft – Propellor Rear (Bare) | D12266B | – | – | 1 | – | – | 1 | – | 1 |
| – | Joint – Propellor Shaft Front Assembly (See Note A) | D14695/2 | – | – | – | 1 | – | 1 | – | – |
| | Comprises 3 Items as below:- | | | | | | | | | |
| – | Block – Resilient (See Note A) | D14695/3 | – | – | – | 4 | – | 4 | – | – |
| – | Sleeve – Resilient Block Trunnion Assembly (See Note A) | D14695/4 | – | – | – | 4 | – | 4 | – | – |
| – | Housing – Resilient Block (See Note A) | D14695/5 | – | – | – | 2 | – | 2 | – | – |
| 3 | Yoke – Propellor Shaft Flange (Front) | D6337 | 1 | – | – | – | – | – | – | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 124A | 125 |
| 3 | Yoke – Propellor Shaft Flange (Front & Rear) (124A – 124AP6 only) | D6201C | – | – | – | – | 2 | – | 2 | – |
| 3 | Yoke – Propellor Shaft Flange (Front) (Not 124A – 124AP6) | D5434C | – | 1 | 1 | – | 1 | – | 1 | 1 |
| 3 | Yoke – Propellor Shaft Flange (Centre) | D6337 | 1 | – | – | – | – | – | – | – |
| 3 | Yoke – Propellor Shaft Flange (Centre) | D5434C | – | – | 1 | 1 | – | 1 | – | 1 |
| 3 | Yoke – Propellor Shaft Flange (Rear) | D6337 | 1 | – | – | – | – | – | – | – |
| 3 | Yoke – Propellor Shaft Flange (Rear) | D5434C | – | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 4 | Bolt – Propellor Shaft Flange Yoke | D17935 | 12 | – | – | – | – | – | – | – |
| 4 | Bolt – Propellor Shaft Flange Yoke | D17927 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 4 | Bolt – Propellor Shaft Front Flange Yoke | D15142 | – | – | – | 4 | – | 4 | – | – |
| 5 | Nut – Propellor Shaft Flange Yoke Bolt | S994/37 | 12 | – | – | – | – | – | – | – |
| 5 | Nut – Propellor Shaft Flange | S994/36 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 5 | Nut – Propellor Shaft, Front Flange Yoke Bolt | D15143 | – | – | – | 4 | – | 4 | – | – |
| 6 | Washer – Propellor Shaft Flange Yoke Bolt Nut | S1000/8H | 12 | – | – | – | – | – | – | – |
| 6 | Washer – Propellor Shaft Flange Yoke Bolt Nut | S1001/9 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 6 | Washer – Propellor Shaft Flange Front Yoke Bolt Nut | D15144 | – | – | – | 4 | – | 4 | – | – |
| 7 | Journal – Package Propellor Shaft Assembly | D18049 | 3 | – | – | – | – | – | – | – |
| 7 | Journal – Package Propellor Shaft Assembly | D18363 | – | 2 | 3 | 2 | 2 | 2 | 2 | 3 |
| 8 | Seal – Propellor Shaft Journal Oil | D4224 | 12 | – | – | – | – | – | – | – |
| 8 | Seal – Propellor Shaft Journal Oil | D6341 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 9 | Retainer – Propellor Shaft Journal Oil Seal | D4226 | 12 | – | – | – | – | – | – | – |
| 9 | Retainer – Propellor Shaft Journal Oil Seal | D6342 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 10 | Bearing – Propellor Shaft Journal Needle Assembly | D6480 | 12 | – | – | – | – | – | – | – |
| 10 | Bearing – Propellor Shaft Journal Needle Assembly | D6202 | Serviced only in Package D18363 | | | | | | | |
| 10A | Snap Ring – Propellor Shaft Journal Needle Bearing | D5286 | 12 | – | – | – | – | – | – | – |
| 10A | Snap Ring – Propellor Shaft Journal Needle Bearing (See Note A) - Later Type | D17950 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 11 | Cap – Propellor Shaft Journal Needle Bearing (Note A) | D4239 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 12 | Lockplate – Propellor Shaft Journal Needle Bearing (Note A) | D10758 | – | 8 | 12 | 8 | 8 | 8 | 8 | 12 |
| 13 | Bolt – Propellor Shaft Journal Needle Bearing (Note A) | S680/57 | – | 16 | 24 | 16 | 16 | 16 | 16 | 24 |
| 14 | Yoke – Propellor Shaft Journal Sleeve | D4214 | 1 | – | – | – | – | – | – | – |
| 14 | Yoke – Propellor Shaft Journal Sleeve | D5435C | – | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 15 | Cap – Propellor Shaft Journal Sleeve Yoke Dust | D4376 | 1 | – | – | – | – | – | – | – |
| 15 | Cap – Propellor Shaft Journal Sleeve Yoke Dust | D4753 | – | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 16 | Washer – Propellor Shaft Journal Sleeve Yoke (Steel) | D4238 | 1 | – | – | – | – | – | – | – |
| 16 | Washer – Propellor Shaft Journal Sleeve Yoke (Steel) | D4245 | – | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 17 | Felt – Propellor Shaft Journal Sleeve Yoke | D4247 | 1 | – | – | – | – | – | – | – |
| 17 | Felt – Propellor Shaft Journal Sleeve Yoke | D4246 | – | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 | Bearing – Centre | D3287 | 1 | – | 1 | 1 | – | 1 | – | 1 |
| 19 | Housing – Centre Bearing | D3282H | 1 | – | 1 | 1 | – | 1 | – | 1 |
| 20 | Seal – Centre Bearing Oil | T441 | 2 | – | 2 | 2 | – | 2 | – | 2 |
| 21 | Housing – Centre Bearing Oil Seal | D3285 | 2 | – | 2 | 2 | – | 2 | – | 2 |
| 22 | Gasket – Centre Bearing Oil Seal Housing | D3283 | 2 | – | 2 | 2 | – | 2 | – | 2 |
| 23 | Greaser – Centre Bearing | S1235/1 | 1 | – | 1 | 1 | – | 1 | – | 1 |
| 24 | Bolt – Centre Bearing Housing | S536/10 | 4 | – | 4 | 4 | – | 4 | – | 4 |
| 25 | Nut – Centre Bearing Housing Bolt | S981/7 | 4 | – | 4 | 4 | – | 4 | – | 4 |
| 26 | Washer – Centre Bearing Housing Bolt | S1000/7H | 4 | – | 4 | 4 | – | 4 | – | 4 |
| 27 | Thrower – Centre Bearing Dust | D3849 | 1 | – | 1 | 1 | – | 1 | – | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 124A | 125 |
| 28 | Screw – Centre Bearing Dust Thrower .... | S593/2 | 1 | – | 1 | 1 | – | 1 | – | 1 |
| – | Washer – Centre Bearing Dust Thrower Screw ..... | S1000/4 | – | – | – | – | – | 1 | – | – |
| 29 | Piece – Centre Bearing Distance ..... | D4248 | 1 | – | 1 | 1 | – | 1 | – | 1 |
| 30 | Flange – Centre Bearing ..... | D3762 | 1 | – | – | – | – | – | – | – |
| 30 | Flange – Centre Bearing ..... | D3535 | – | – | 1 | 1 | – | 1 | – | 1 |
| 31 | Nut – Centre Bearing Flange ..... | D4289 | 1 | – | 1 | 1 | – | 1 | – | 1 |
| 32 | Split Pin – Centre Bearing Flange Nut ..... | S1005/28 | 1 | – | 1 | 1 | – | 1 | – | 1 |
| – | Greaser – Universal Joint ..... | S1235/1 | 3 | – | 3 | 3 | – | 2 | – | 3 |
| – | Greaser – Propellor Shaft Journal Sleeve Yoke ..... | S1235/1 | 1 | 2 | 1 | 2 | 2 | 1 | 2 | 1 |

**NOTE A:** It is essential to specify type of Bearing Retainer.

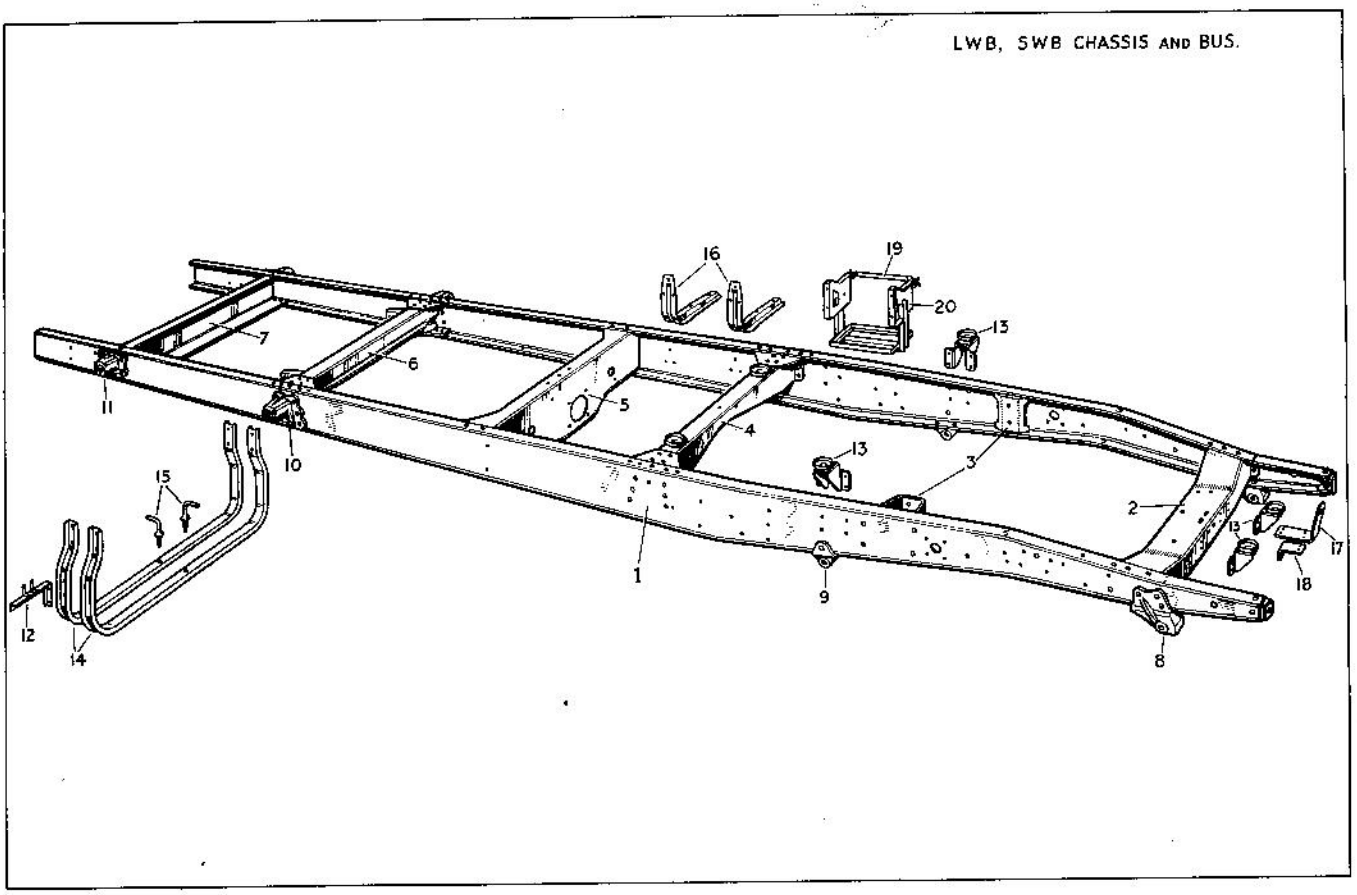



| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 64 | 103 123 | 105 125 124A | 86P6 103P6 105P6 124AP6 |
| – | Steering – Gear Assembly (Less Steering Wheel) R.H.D. | D16418 | 1 | – | – | – |
| – | Steering – Gear Assembly (Less Steering Wheel) L.H.D. | D17414 | 1 | – | – | – |
| – | Steering – Gear Assembly (Less Steering Wheel) R.H.D. | D16239 | – | 1 | 1 | 1 |
| – | Steering – Gear Assembly (Less Steering Wheel) L.H.D. | D17409 | – | 1 | 1 | 1 |
| 1 | Box – Steering R.H.D. | D12896 | 1 | – | – | – |
| 1 | Box – Steering L.H.D. | D17414/1 | 1 | – | – | – |
| 1 | Box – Steering R.H.D. | D16239/15 | – | 1 | 1 | 1 |
| 2 | Box – Steering L.H.D. | D17409/4 | – | 1 | 1 | 1 |
| 2 | Cup – Steering Box Bearing | D12903 | 2 | – | – | – |
| 2 | Cup – Steering Box Bearing | D12094 | – | 2 | 2 | 2 |
| 3 | Cage – Steering Box Bearing Assembly | D12904 | 2 | – | – | – |
| 3 | Cage – Steering Box Bearing Assembly | D12095 | – | 2 | 2 | 2 |
| 4 | Peg – Steering Box Rocker Shaft | D12910 | 1 | – | – | – |
| 4 | Peg and Bearing – Steering Box Rocker Shaft | D16239/5 | – | 1 | 1 | 1 |
| 5 | Cover – Steering Box Bottom | D12897 | 1 | – | – | – |
| 5 | Cover – Steering Box Bottom | D12920 | – | 1 | 1 | 1 |
| 6 | Cover – Steering Box Side | D12898 | 1 | – | – | – |
| 6 | Cover – Steering Box Side | D16239/8 | – | 1 | 1 | 1 |
| 7 | Shim – Steering Box Side Cover .0024 in. | D12899 | * | – | – | – |
| 7 | Shim – Steering Box Side Cover | D16239/9 | – | * | * | * |
| 8 | Shim – Steering Box Side Cover .005 in. | D12900 | * | – | – | – |
| 8 | Shim – Steering Box Side Cover .005 in. | D16239/10 | – | * | * | * |
| – | Shim – Steering Box Side Cover .010 in. | D12901 | * | – | – | – |
| – | Shim – Steering Box Side Cover .010 in. | D16239/11 | – | * | * | * |

* As required.

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 64 | 103 123 | 105 125 124A | 86P6 103P6 105P6 124AP6 |
| 9 | Gasket – Steering Box Side Cover | D12902 | 1 | – | – | – |
| 9 | Gasket – Steering Box Side Cover | D16239/12 | – | 1 | 1 | 1 |
| 10 | Shim – Steering Box Top and Bottom .0024 in. | D12090 | * | * | * | * |
| 10 | Shim – Steering Box Top and Bottom .005 in. | D12091 | * | * | * | * |
| 10 | Shim – Steering Box Top and Bottom .010 in. | D12092 | * | * | * | * |
| 11 | Gasket – Steering Box Top and Bottom Cover | D12089 | 2 | 2 | 2 | 2 |
| 12 | Screw – Steering Box Bottom Cover | S680/84 | 4 | – | – | – |
| 12 | Screw – Steering Box Bottom Cover | S680/85 | – | 4 | 4 | 4 |
| 12 | Screw – Steering Box Side Cover | S680/84 | 4 | – | – | – |
| 12 | Screw – Steering Box Side Cover | D16239/14 | – | 4 | 4 | 4 |
| 12 | Screw – Steering Box Side Cover | D16239/13 | – | 2 | 2 | 2 |
| 13 | Washer – Steering Box Screw | S1000/6H | 8 | 14 | 14 | 14 |
| 14 | Bush – Steering Box | D12905 | 2 | – | – | – |
| 14 | Bush – Steering Box | D12103 | – | 2 | 2 | 2 |
| 15 | Washer – Steering Box Cork | D12906 | 1 | – | – | – |
| 15 | Washer – Steering Box Cork | D12104 | – | 1 | 1 | 1 |
| 16 | Disc – Steering Box Cork | D12907 | 1 | – | – | – |
| 16 | Disc – Steering Box Cork Washer Retaining | D12105 | – | 1 | 1 | 1 |
| 17 | Plug – Steering Box Oil | S1233/7 | 1 | 1 | 1 | 1 |
| 18 | Washer – Steering Box Oil Plug | D12086 | 1 | 1 | 1 | 1 |
| 19 | Shaft – Steering Box Rocker (Less Peg) | D12909 | 1 | – | – | – |
| – | Shaft – Steering Box Rocker Assembly | D16239/19 | – | 1 | 1 | 1 |
| 20 | Nut – Steering Box Rocker Shaft | S986/13 | 1 | – | – | – |
| 20 | Nut – Steering Box Rocker Shaft | S986/15 | – | 1 | 1 | 1 |
| 21 | Washer – Steering Box Rocker Shaft Nut | S12346 | 1 | – | – | – |
| 21 | Washer – Steering Box Rocker Shaft Nut | D11936 | – | 1 | 1 | 1 |
| 22 | Split Pin – Steering Box Rocker Shaft Nut | S1005/15 | 1 | 1 | 1 | 1 |
| 23 | Cam and Shaft – Steering Assembly R.H.D. | D16418/5 | 1 | – | – | – |
| 23 | Cam and Shaft – Steering Assembly L.H.D. | D17414/3 | 1 | – | – | – |
| 23 | Cam and Shaft – Steering Assembly R.H.D. | S16239/23 | – | 1 | 1 | 1 |
| 23 | Cam and Shaft – Steering Assembly L.H.D. | D17409/8 | – | 1 | 1 | 1 |
| – | Cam – Steering R.H.D. | D16418/3 | 1 | – | – | – |
| – | Cam – Steering L.H.D. | D17414/4 | 1 | – | – | – |
| – | Cam – Steering R.H.D. | D16239/22 | – | 1 | 1 | 1 |
| – | Cam – Steering L.H.D. | D17409/7 | – | 1 | 1 | 1 |
| – | Outer Tube – Steering | D16418/1 | 1 | – | – | – |
| 24A | Outer Tube – Steering & Socket Assembly | D16239/20 | – | 1 | 1 | 1 |
| 25 | Bush – Steering Inner Felt | D12915 | 1 | – | – | – |
| 25 | Bush – Steering Inner Felt | 12109 | – | 1 | 1 | 1 |
| 26 | Ring – Steering Inner Felt Bush Retaining | D12110 | 1 | 1 | 1 | 1 |
| 27 | Key – Steering Inner Shaft | S1230/2 | 1 | 1 | 1 | 1 |
| 28 | Arm – Steering Drop | D16406 | 1 | – | – | – |
| 28 | Arm – Steering Drop | D16419 | – | 1 | 1 | 1 |
| 29 | Bracket – Steering Box Frame | D16401A | 1 | – | – | – |
| 29 | Bracket – Steering Box Frame | D16240A | – | 1 | 1 | 1 |
| 30 | Bolt – Steering Box to Frame Bracket | S536/4HT | 3 | – | – | – |
| 30 | Bolt – Steering Box to Frame Bracket | S537/5HT | – | 3 | 3 | 3 |
| 31 | Nut – Steering Box to Frame Bracket Bolt | S981/7 | 3 | – | – | – |
| 31 | Nut – Steering Box to Frame Bracket Bolt | S981/8 | – | 3 | 3 | 3 |
| 32 | Washer – Steering Box to Frame Bracket Bolt | S1000/7H | 3 | – | – | – |
| 32 | Washer – Steering Box to Frame Bracket Bolt | S1000/8H | – | 3 | 3 | 3 |
| – | Washer – Steering Box to Frame Bracket Bolt | S997/8 | – | 3 | 3 | 3 |
| 33 | Wheel – Steering | D12891 | 1 | 1 | 1 | 1 |
| 34 | Nut – Steering Wheel | D3608 | 1 | 1 | 1 | 1 |
| 35 | Cover – Steering Wheel Horn | D12916 | 1 | 1 | 1 | 1 |
| – | Bracket – Steering Column Support | D16557 | 1 | 1 | 1 | 1 |
| – | Screw – Steering Column Support Bracket | S535/3 | 2 | 2 | 2 | 2 |
| – | Nut – Steering Column Support Bracket Screw | S981/6 | 2 | 2 | 2 | 2 |
| – | Washer – Steering Column Support Bracket Screw | S1000/6 | 2 | 2 | 2 | 2 |
| – | Washer – Steering Column Support Bracket Screw | S997/6 | 2 | 2 | 2 | 2 |
| – | Grommet – Steering Column | D16558 | 1 | 1 | 1 | 1 |
| 40 | Bolt – Steering Bracket to Frame | S537/5HT | 4 | 4 | 4 | 4 |
| 40 | Bolt – Steering Bracket to Frame | S537/6HT | 1 | 1 | 1 | 1 |
| 41 | Nut – Steering Bracket to Frame Bolt | S981/8 | 5 | 5 | 5 | 5 |
| 42 | Washer – Steering Bracket to Frame Bolt | S1001/8 | 5 | 5 | 5 | 5 |
| 44 | Screw – Steering Box Top Cover | S680/85 | – | 4 | 4 | 4 |

* As required.




| Dwg. No. | DESCRIPTION | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|
| | | PART No. | 86P6 | 105 125 | 105P6 |
| 1 | Frame – Chassis Assembly (Straight Extension) | D18122 | 1 | – | – |
| 1 | Frame – Chassis Assembly (Downswept Extension) | D17590C | 1 | – | – |
| 1 | Frame – Chassis Assembly (See Note A) | D16164C | – | 1 | – |
| 1 | Frame – Chassis Assembly (See Note C) | D18447 | – | 1 | – |
| 1 | Frame – Chassis Assembly (See Note A) | D16200C | – | – | 1 |
| 1 | Frame – Chassis Assembly (See Note C) | D18457 | – | – | 1 |
| 2 | Cross-member – Frame Front | D16167 | – | 1 | – |
| 2 | Cross-member – Frame Front | D16202 | 1 | – | 1 |
| 3 | Bracket – Engine Mounting R.H. | D16168A | – | 1 | – |
| 3 | Bracket – Engine Mounting L.H. | D16169 | – | 1 | – |
| – | Cross-member – Engine Rear Mounting | D16203 | 1 | – | 1 |
| 4 | Cross-member – Cab Mounting (See Note C) | D18450 | 1 | 1 | 1 |
| – | Plate – Cab Mounting Cross-member Gusset | D13168 | 4 | 2 | 2 |
| – | Cross-member – Frame No. 3 | D17633 | 1 | – | – |
| 5 | Cross-member – Centre Bearing | D17597 | 1 | – | – |
| 5 | Cross-member – Centre Bearing | D16173 | – | 1 | – |
| 5 | Cross-member – Centre Bearing | D16204C | – | – | 1 |
| 6 | Cross-member – Rear Spring Front | D17600 | 1 | – | – |
| 6 | Cross-member – Rear Spring Front | D16265 | – | 1 | 1 |
| 7 | Cross-member – Rear Spring Rear | D17587 | 1 | – | – |
| – | Plate – Rear Spring Rear Cross-member Gusset | D17591 | 2 | – | – |
| 7 | Cross-member – Rear Spring Rear (See Note A) | D16272 | – | 1 | 1 |
| 7 | Cross-member – Rear Spring Rear (See Note B) | D17957 | – | 1 | 1 |
| 8 | Bracket – Front Spring Front R.H. (See Note A) | D16195 | – | 1 | 1 |
| 8 | Bracket – Front Spring Front L.H. (See Note A) | D16196 | – | 1 | 1 |
| 8 | Bracket – Front Spring Front R.H. (See Note C) | D17598 | 1 | 1 | 1 |
| 8 | Bracket – Front Spring Front L.H. (See Note C) | D17599 | 1 | 1 | 1 |
| 9 | Bracket – Front Spring Rear (See Note A) | D16194 | – | 2 | 2 |

## CHASSIS FRAME (LWB AND BUS) SIDE- AND CROSS-MEMBERS, SPRING BRACKETS AND SPARE WHEEL CARRIERS

| Dwg. No. | DESCRIPTION | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|
| | | PART No. | 86P6 | 105 125 | 105P6 |
| – | Bush – Front Spring Rear Bracket (See Note A) | D16192 | – | 2 | 2 |
| 9 | Bracket – Front Spring Rear (See Note C) | D14908 | 2 | 2 | 2 |
| – | Bush – Front Spring Rear (See Note C) | D14909 | 2 | 2 | 2 |
| 10 | Bracket – Rear Spring Front R.H. | D15376 | 1 | – | – |
| 10 | Bracket – Rear Spring Front L.H. | D15377 | 1 | – | – |
| 10 | Bracket – Rear Spring Front (See Note A) | D16197 | – | 2 | 2 |
| 10 | Bracket – Rear Spring Front (See Note C) | D18187 | – | 2 | 2 |
| 11 | Bracket – Rear Spring Rear | D16197 | – | 2 | 2 |
| 11 | Bracket – Rear Spring Rear | D17612 | 2 | – | – |
| | FRAME EXTENSION BUS ONLY. | | | | |
| – | Assembly – Frame Rear Extension | D17576 | 1 | – | – |
| – | Extension – Frame Rear R.H. | D17577 | 1 | – | – |
| – | Extension – Frame Rear L.H. | D17578 | 1 | – | – |
| – | Cross-member – Frame Rear Extension | D17579 | 1 | – | – |
| – | Angle – Frame Rear Extension Support | D17580 | 2 | – | – |
| – | Plate – Frame Rear Body Mounting | D17581 | 2 | – | – |
| – | Gusset Plate – Frame Rear Body Mounting | D17582 | 2 | – | – |
| | Frame Extension – Bus only (Straight) Included with Frame (D18122) | | | | |

**NOTE:** On Later Type Frames (D18447 – D18457) Frame Diagonal Brace (D16425 and D16426) has been replaced by Cab Mounting Cross-member D18450.

**NOTE A.**

Effective up to following Chassis Nos.:-

105/20348 except 105/20316
105/P6/10202 except 105P6/10130
125/12319

**NOTE B.**

When ordering Chassis frames for the following Chassis Nos. specify and order new type cab mountings:-

105/20316 – 105/20349 to 105/20651 except 105/20573.
105P6/10130 – 105P6/10203 to 105P6/11041 )
Except 10586/10687 )
Except 105P6/10845 )
Except 105P6/11039 )
125/12320 to 125/12659 except )
125/12500 )
125/12501/2 )
125/12538 )

**NOTE C.**

From and inclusive of following Chassis Nos.:-

105/20652 Also 105/20573
105P6/11042 Also 105P6/10687
105P6/10845
105P6/11039
125/12660 Also 125/12500
125/12501
125/12502
125/12538

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 | 125 |
| 12 | Bracket – Tail Lamp R.H. | D14788 | 1 | – | 1 | – | – | 1 | – | 1 |
| 12 | Bracket – Tail Lamp L.H. (Export where necessary) | D15234 | 1 | – | 1 | – | – | 1 | – | 1 |
| 12 | Bracket – Tail Lamp | D18162 | – | – | – | 1 | – | – | – | – |
| – | Bolt – Tail Lamp Brackets | S533/3 | 2 | – | 2 | 2 | – | 2 | – | 2 |
| – | Nut – Tail Lamp Bracket Bolt | S981/4 | 2 | – | 2 | 2 | – | 2 | – | 2 |
| – | Washer – Tail Lamp Bracket Bolt | S1000/4 | 2 | – | 2 | 2 | – | 2 | – | 2 |
| 13 | Bracket – Cab Mounting (See Note B) | D16278 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 13 | Bracket – Cab Mounting (See Note C) | D18455 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| – | Rivet – Cab Mounting Bracket | S1160/6 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | 16 |
| 14 | Bar – Spare Wheel Carrier Assembly. | D15326 | 2 | – | – | – | – | – | – | – |
| – | Nut – Spare Wheel Carrier Bar | S981/13 | 2 | – | 2 | – | 2 | 2 | 2 | 2 |
| 14 | Carrier – Spare Wheel Assembly (For 34 x 7, 8.25 x 20, or 35 x 7½ Wheel) | D16431 | – | 1 | – | – | 1 | – | 1 | – |
| 14 | Carrier – Spare Wheel Assembly (For 9.00 x 20 Wheel) | D17583 | – | 1 | – | – | 1 | – | 1 | – |
| 14 | Bar – Spare Wheel Carrier Assembly (For 34 x 7, 8.25 x 20, or 35 x 7½ Wheel) | D16103 | – | – | 2 | – | – | 2 | – | 2 |
| 14 | Bar – Spare Wheel Carrier Assembly (For 9.00 x 20 Wheel) | D17575 | – | – | 2 | – | – | 2 | – | 2 |
| – | Bracket – Spare Wheel Carrier Bar to Frame (Front) | D16405 | – | 1 | – | – | 1 | – | 1 | – |
| – | Bracket – Spare Wheel Carrier Bar to Frame (Rear) | D16404 | – | 1 | – | – | 1 | – | 1 | – |
| – | Rivet – Spare Wheel Carrier Bar | S1161/8 | 8 | – | 8 | – | – | 8 | – | 8 |
| – | Rivet – Spare Wheel Carrier Cross Bar | S1161/10 | – | 4 | – | – | 4 | – | 4 | – |
| – | Bolt – Spare Wheel Carrier to Frame.. | S537/4 | – | 6 | – | – | 6 | – | 6 | – |
| – | Nut – Spare Wheel Carrier to Frame Bolt | S981/8 | – | 6 | – | – | 6 | – | 6 | – |
| – | Washer – Spare Wheel Carrier to Frame Bolt | S1000/8 | – | 6 | – | – | 6 | – | 6 | – |
| 15 | Tommy-Bar – Spare Wheel Carrier | D15300 | 2 | 2 | 2 | – | 2 | 2 | 2 | 2 |
| 16 | Bracket – Petrol Tank | D3320A | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 |
| 16 | Bracket – Petrol Tank (Van Body only).. | D15822 | 2 | – | – | – | – | – | – | – |
| – | U–Bolt – Petrol Tank Bracket (Van Body only) | D15823 | 2 | – | – | – | – | – | – | – |
| 17 | Bracket – Starting Handle Guide | D17061 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| 17 | Bracket – Starting Handle Guide | D17062A | – | – | – | 1 | 1 | 1 | – | – |
| 18 | Support – Starting Handle Guide Bracket | D17063 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Starting Handle Guide Bracket | S536/4HT | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| – | Nut – Starting Handle Guide Bracket Bolt | S981/7 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| – | Washer – Starting Handle Guide Bracket Bolt | S1000/7 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| – | Washer – Starting Handle Guide Bracket Bolt | S997/7 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| – | Bolt – Battery Clamp | D16289 | 2 | 2 | 2 | – | – | – | 2 | 2 |
| – | Wing Nut – Battery Clamp Bolt | D15404 | 2 | 2 | 2 | – | 4 | 4 | 2 | 2 |
| 19 | Bar – Battery Clamp | D15405 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Bracket – Battery Assembly R.H.D. | D16283 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Bracket – Battery Assembly L.H.D. | D17737 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Bolt – Battery Bracket to Frame | S536/4 | 4 | 4 | 4 | – | 4 | 4 | 4 | 4 |
| – | Nut – Battery Bracket to Frame Bolt | S981/7 | 4 | 4 | 4 | – | 4 | 4 | 4 | 4 |
| – | Washer – Battery Bracket to Frame Bolt | S1000/7 | 4 | 4 | 4 | – | 4 | 4 | 4 | 4 |
| | UP TO AND INCLUSIVE OF FOLLOWING CHASSIS:- 103P6/2684 - 105P6/9685 R.H.D.- 105P6/9835 L.H.D. - 124AP6/2035 | | | | | | | | | |
| 20 | Assembly – Battery Cradle R.H.D. | *D16604 | – | – | – | – | 1 | 1 | – | – |
| – | Assembly – Battery Cradle L.H.D. | +D17804 | – | – | – | – | 1 | 1 | – | – |
| – | Bar and Tray – Battery Support | D16607 | – | – | – | – | 1 | 1 | – | – |
| – | Strap – Battery | D16608 | – | – | – | – | 1 | 1 | – | – |
| – | Bolt – Battery Cradle Strap | S623/5 | – | – | – | – | 2 | 2 | – | – |
| – | Packing – Battery Cradle R.H.D. | D16609 | – | – | – | – | 1 | 1 | – | – |
| – | Packing – Battery Cradle L.H.D. | D17417 | – | – | – | – | 1 | 1 | – | – |

## SIDE- AND CROSS-MEMBERS, SPRING BRACKETS AND SPARE WHEEL CARRIERS

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 | 125 |
| | FROM AND INCLUSIVE FOLLOWING CHASSIS:- 103P6/2685 - 105P6/9686 R.H.D. - 105P6/9836 L.H.D. - 124AP6/2036. | | | | | | | | | |
| 20 | Assembly – Battery Cradle R.H.D. ..... | *D18307 | – | – | – | – | 1 | 1 | – | – |
| – | Assembly – Battery Cradle L.H.D. ..... | +D18314 | – | – | – | – | 1 | 1 | – | – |
| – | Bar and Tray – Battery Support ..... | D18309 | – | – | – | – | 1 | 1 | – | – |
| – | Strap – Battery ..... | D18312 | – | – | – | – | 1 | 1 | – | – |
| – | Bolt – Battery Support Bracket ..... | S623/6 | – | – | – | – | 2 | 2 | – | – |
| – | Packing – Battery Cradle R.H.D. ..... | D18313 | – | – | – | – | 1 | 1 | – | – |
| – | Packing – Battery Cradle L.H.D. ..... | D18318 | – | – | – | – | 1 | 1 | – | – |

* – INTERCHANGEABLE IN ASSEMBLY ONLY.

## CHASSIS FRAME (SWB)

## SIDE- AND CROSS-MEMBERS, SPRING BRACKETS AND SPARE WHEEL CARRIERS

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | |
|---|---|---|---|---|---|---|
| | | | 64 | 103 | 103P6 | 123 |
| 1 | Frame – Chassis Assembly (See Note B) | D16334D | 1 | – | – | – |
| 1 | Frame – Chassis Assembly (See Note C) | D18461 | 1 | – | – | – |
| 1 | Frame – Chassis Assembly (See Note A) | D16328C | – | 1 | – | 1 |
| 1 | Frame – Chassis Assembly (See Note C) | D18467 | – | 1 | – | 1 |
| 1 | Frame – Chassis Assembly (See Note A) | D16331/C | – | – | 1 | – |
| 1 | Frame – Chassis Assembly (See Note C) | D18464 | – | – | 1 | – |
| 2 | Cross-member – Frame Front | D16167C | 1 | 1 | – | 1 |
| 2 | Cross-member – Frame Front | D16202 | – | – | 1 | – |
| 3 | Bracket – Engine Mounting R.H. | D16168A | 1 | 1 | – | 1 |
| 3 | Bracket – Engine Mounting L.H. | D16169 | 1 | 1 | – | 1 |
| – | Cross-member – Engine Rear Mounting | D16203 | – | – | 1 | – |
| 4 | Cross-member – Cab Mounting (See Note C) | D18450 | 1 | 1 | 1 | 1 |
| – | Plate – Cab Mounting Cross-member Gusset | D13168 | 2 | 2 | 2 | 2 |
| 5 | Cross-member – Centre Bearing | D16385 | 1 | – | – | – |
| 6 | Cross-member – Rear Spring Front | D16386/D | 1 | – | – | – |
| 6 | Cross-member – Rear Spring Front (See Note A) | D16433C | – | 1 | 1 | 1 |
| 6 | Cross-member – Rear Spring Front (See Note C) | D18476 | – | 1 | 1 | 1 |
| 7 | Cross-member – Rear Spring Rear | D17958 | 1 | – | – | – |
| 7 | Cross-member – Rear Spring Rear (See Note A) | D16324 | – | 1 | 1 | 1 |
| 7 | Cross-member – Rear Spring Rear (See Note C) | D17956 | – | – | 1 | 1 |
| 8 | Bracket – Front Spring Front R.H. (See Note A) | D16195 | 1 | 1 | 1 | 1 |
| 8 | Bracket – Front Spring Front L.H. (See Note A) | D16196 | 1 | 1 | 1 | 1 |
| 8 | Bracket – Front Spring Front R.H. (See Note C) | D17598 | – | 1 | 1 | 1 |
| 8 | Bracket – Front Spring Front L.H. (See Note C) | D17599 | – | 1 | 1 | 1 |
| 9 | Bracket – Front Spring Rear (See Note A) | D16194 | 2 | 2 | 2 | 2 |
| – | Bush – Front Spring Rear Bracket (See Note A) | D16192 | 2 | 2 | 2 | 2 |
| 9 | Bracket – Front Spring Rear (See Note C) | D14908 | – | 2 | 2 | 2 |
| – | Bush – Front Spring Rear Bracket (See Note C) | D14909 | – | 2 | 2 | 2 |
| 10 | Bracket – Rear Spring Front (See Note A) | D16197 | 2 | 2 | 2 | 2 |
| 10 | Bracket – Rear Spring Front (See Note C) | D18187 | – | 2 | 2 | 2 |
| 11 | Bracket – Rear Spring Rear | D16197 | 2 | – | – | – |
| 11 | Bracket – Rear Spring Rear R.H. | D16281 | – | 1 | 1 | 1 |
| – | Bracket – Rear Spring Rear L.H. | D16280 | – | 1 | 1 | 1 |

NOTE:- On later Type Frames (D18461 – 18467 – 18464) Frame Diagonal Brace (D16425 and D16426) has been replaced by Cab Mounting Cross-member D18450.

**NOTE A.**

Effective up to following Chassis Nos.:-
64/24082 (except 64/23951/2 and 64/24011)
103P6/2704 – 123/4995.

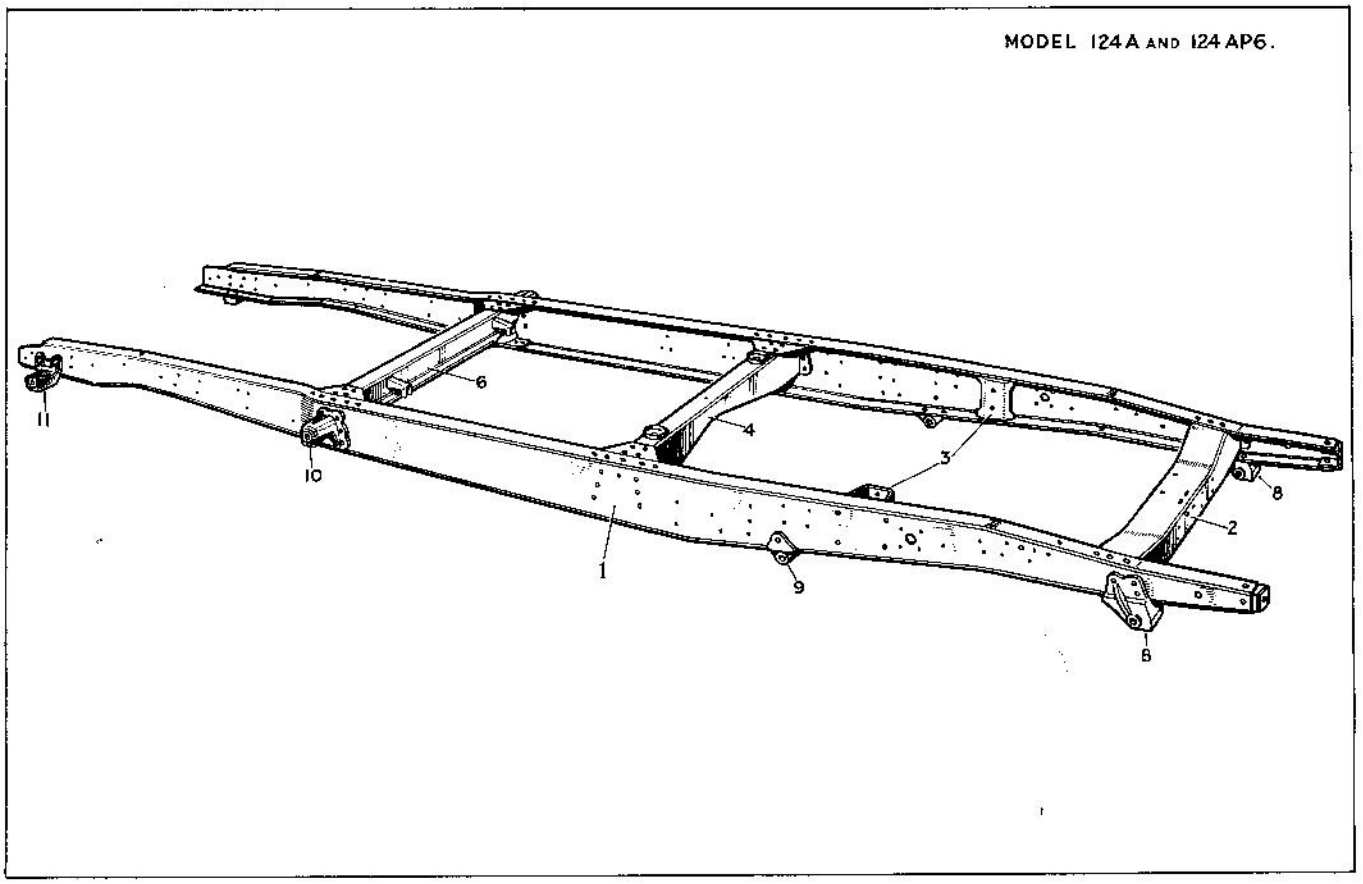
**NOTE B.**

When ordering Chassis Frames for the following Chassis Nos. specify and order new type cab mountings.

103P/2705 to 103P6/2777
123/4996 to 123/5076 except
123/5034 and 123/5036.

**NOTE C.**

Effective from and inclusive of following Chassis:-
64/24083 also 64/23951/2 and 64/24011. 103P6/2778,
123/5077
also 123/5034 and 123/5036.




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | 124A | 124AP6 |
| 1 | Frame – Chassis Assembly (See Note A) | D17967 | 1 | – |
| 1 | Frame – Chassis Assembly (See Note B) | D18340 | 1 | – |
| 1 | Frame – Chassis Assembly (See Note A) | D17983 | – | 1 |
| 1 | Frame – Chassis Assembly (See Note B) | D18470 | – | 1 |
| 2 | Cross-member – Frame Front | D16167 | 1 | – |
| 2 | Cross-member – Frame Front | D16202 | – | 1 |
| 3 | Bracket – Engine Mounting R.H. | D16168A | 1 | – |
| 3 | Bracket – Engine Mounting L.H. | D16169 | 1 | – |
| – | Cross-member – Engine Mounting | D16203 | – | 1 |
| – | Plate – Cab Mounting Cross-member Gusset | D17982 | 2 | 2 |
| 4 | Cross-member – Cab Mounting (See Note C) | D18450 | 1 | 1 |
| – | Plate – Cab Mounting Cross-member Gusset | D13168 | 2 | 2 |
| 5 | Cross-member – Centre Bearing | Not Fitted | – | – |
| 6 | Cross-member – Rear Spring Front | D17974 | 1 | 1 |
| 7 | Cross-member – Rear Spring Rear | Not Fitted | – | – |
| 8 | Bracket – Front Spring Front R.H. (See Note A) | D16195 | 1 | 1 |
| 8 | Bracket – Front Spring Front L.H. (See Note A) | D16196 | 1 | 1 |
| 8 | Bracket – Front Spring Front R.H. (See Note B) | D17598 | 1 | 1 |
| 8 | Bracket – Front Spring Front L.H. (See Note B) | D17599 | 1 | 1 |
| 9 | Bracket – Front Spring Rear (See Note A) | D16194 | 2 | 2 |
| – | Bush – Front Spring Rear Bracket (See Note A) | D16192 | 2 | 2 |
| 9 | Bracket – Front Spring Rear (See Note B) | D14908 | 2 | 2 |
| – | Bush – Front Spring Rear Bracket (See Note B) | D14909 | 2 | 2 |
| 10 | Bracket – Rear Spring Front (See Note A) | D16197 | 2 | 2 |
| 10 | Bracket – Rear Spring Front (See Note B) | D18187 | 2 | 2 |
| 11 | Bracket – Rear Spring Rear | D17970 | 2 | 2 |
| – | Bolt – Rear Spring Rear Bracket | S538/7 | 12 | 12 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | 124A | 124AP6 |
| – | Nut – Rear Spring Rear Bracket Bolt ..... | S981/9 | 12 | 12 |
| – | Washer – Rear Spring Rear Bracket Bolt Nut ..... | S1007/9 | 12 | 12 |
| – | Wedge Plate – Frame Cross-member (½" Taper) ..... | D14833/3 | 4 | 4 |

**NOTE:-** On later type Frames (D18340 – D18343) Frame Diagonal Brace (D16425 and D16426) has been replaced by Cab Mounting Cross-member, D18450.

**NOTE A.**

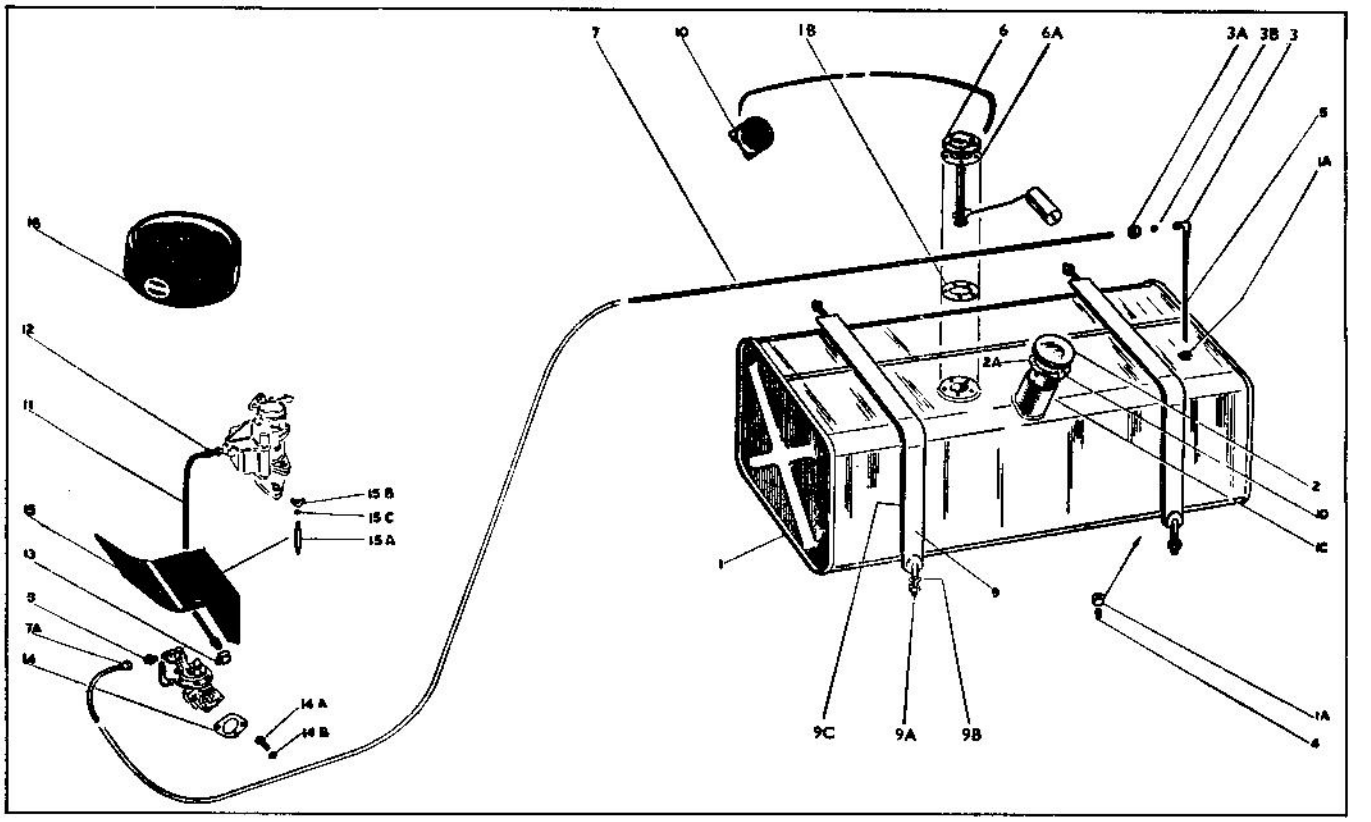
Effective up to the following Chassis Nos.:-
124A/3025 124AP6/2103

**NOTE B.**

Effective from the following Chassis Nos.:-
124A/3026 124AP6/2104

**NOTE C.**

Effective from:-
124A/3031 124AP6/2104




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 | 86P6 | 103P6 105P6 | 123 124A 125 | 124AP6 |
| 1 | Tank – Petrol (Bare) with Cap Van Body Only | D15817 | 1 | – | – | – | – | – |
| 1 | Tank – Petrol (Bare) with Cap | D18149 | 1 | 1 | – | – | 1 | – |
| 1 | Tank – Fuel | D18151 | – | – | – | 1 | – | – |
| 1 | Tank – Fuel | D18754 | – | – | – | – | – | 1 |
| 1 | Tank – Fuel | D18008 | – | – | 1 | – | – | – |
| 1A | Flange – Fuel Tank Outlet Plug | T232C | 1 | 1 | 1 | 1 | 1 | – |
| 1A | Flange – Petrol Tank Syphon Tube Elbow | T232C | 1 | 1 | – | – | 1 | – |
| 1A | Flange – Fuel Tank Syphon Tube Elbow | D15050 | – | – | 1 | 1 | – | 1 |
| – | Flange – Fuel Tank /Return Pipe Elbow | D15050 | – | – | 1 | 1 | – | 1 |
| 1B | Washer – Fuel Tank Gauge (Steel) | D3298 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1C | Neck – Fuel Tank Filler | D12303 | – | 1 | – | 1 | 1 | 1 |
| 2 | Cap – Fuel Tank | D12301 | 1 | 1 | 1 | 1 | 1 | 1 |
| 2A | Gasket – Fuel Tank Cap | D12302 | 1 | 1 | 1 | 1 | 1 | 1 |
| 3 | Nut and Olive – Petrol Tank Syphon Tube Assembly | D3137 | 1 | 1 | – | – | 1 | – |
| 3 | Elbow – Fuel Tank Syphon Tube | D15047 | – | – | 1 | 1 | – | 1 |
| 3A | Nut – Petrol Tank Syphon Tube Elbow | D3137/1 | 1 | 1 | – | – | 1 | – |
| 3A | Nut – Fuel Tank Syphon Tube Elbow | D15052 | – | – | 1 | 1 | – | 1 |
| – | Nut – Fuel Tank Return Pipe Elbow | D15052 | – | – | 1 | 1 | – | 1 |
| 3B | Olive – Petrol Tank Syphon Tube Elbow | D3137/2 | 1 | 1 | – | – | 1 | – |
| 3B | Nipple – Fuel Tank Syphon Tube Elbow | D15051 | – | – | 1 | 1 | – | 1 |
| – | Nipple – Fuel Tank Return Pipe Elbow | D15051 | – | – | 1 | 1 | – | 1 |
| 4 | Plug – Fuel Tank Outlet | S1233/2 | 1 | 1 | 1 | 1 | 1 | 1 |
| 5 | Tube – Petrol Tank Syphon Assembly (See Note B) | D14340 | 1 | 1 | – | – | 1 | – |
| 5 | Tube – Fuel Tank Syphon Assembly (See Note B) | D15108 | – | – | 1 | 1 | – | 1 |
| 5 | Tube – Petrol Tank Syphon (See Note C) | D18165 | 1 | 1 | – | – | 1 | – |
| 5 | Tube – Fuel Tank Syphon (See Note C) | D18169 | – | – | 1 | 1 | – | 1 |
| – | Pipe – Syphon Tube to Tap | D18005 | – | – | 1 | – | – | – |
| – | Tube – Petrol Tank Syphon with Turn-off Tap Assembly (For Dual Tank Equipment) (See Note A) | D15006 | 2 | 2 | – | – | 2 | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 | 86P6 | 103P6 105P6 | 123 124A 125 | 124AP6 |
| 6 | Gauge – Fuel Tank | D3306 | 1 | 1 | 1 | 1 | 1 | 1 |
| 6A | Gasket – Fuel Tank Gauge | S1003/2 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Screw – Fuel Tank Gauge | S691/1½ | 5 | 5 | 5 | 5 | 5 | 5 |
| – | Lock Washer – Fuel Tank Gauge Screw | S1000/2 | 5 | 5 | 5 | 5 | 5 | 5 |
| – | Tap – Fuel Assembly | D18004 | – | – | 1 | – | – | – |
| – | Bracket – Fuel Tap Support | D17875 | – | – | 1 | – | – | – |
| – | Filter – Fuel (Fitted in Filler Neck) | D15591 | – | – | 1 | 1 | – | 1 |
| 7 | Pipe – Petrol Tank to Pump | D16625 | 1 | 1 | – | – | 1 | – |
| – | Pipe – Fuel Tank to Tecalemit Filter | D16626 | – | – | – | 1 | – | 1 |
| – | Pipe – Fuel Tank to Tecalemit Filter R.H.D. | D18006 | – | – | 1 | – | – | – |
| – | Pipe – Fuel Tank to Tecalemit Filter L.H.D. | D18011 | – | – | 1 | – | – | – |
| – | Pipe – Tecalemit Filter to Seagreen Connection | D16627 | – | – | – | 1 | – | 1 |
| – | Pipe – Tecalemit Filter to Seagreen Connection R.H.D. | D17785 | – | – | 1 | – | – | – |
| – | Pipe – Tecalemit Filter to Seagreen Connection L.H.D. | D17860 | – | – | 1 | – | – | – |
| – | Pipe – Seagreen Connection to Fuel Lift Pump | D16628 | – | – | 1 | 1 | – | 1 |
| – | Pipe – Fuel Lift Pump to Seagreen Connection | D16629 | – | – | 1 | 1 | – | 1 |
| – | Pipe – Seagreen Connection to C.A.V. Filter | D16630 | – | – | 1 | 1 | – | 1 |
| – | Pipe – C.A.V. Filter to Seagreen Connection | D16631 | – | – | 1 | 1 | – | 1 |
| – | Pipe – Seagreen Connection to C.A.V. Bosch Pump | D16632 | – | – | 1 | 1 | – | 1 |
| – | Pipe – Fuel Tank Return C.A.V. Filter to Seagreen Connection | D16633 | – | – | 1 | 1 | – | 1 |
| – | Pipe – Fuel Tank Return Seagreen Connection to Tank | D18480 | – | – | – | 1 | – | – |
| – | Pipe – Fuel Tank Return Seagreen Connection to Tank L.H.D. | D17862 | – | – | 1 | – | – | – |
| – | Pipe – Fuel Tank Return Seagreen Connection to Tank R.H.D. | D17787 | – | – | 1 | – | – | – |
| – | Pipe – 1st Seagreen Connection to 2nd Seagreen Connection (Return to Tank) R.H.D. | D17786 | – | – | 1 | – | – | – |
| – | Pipe – 1st Seagreen Connection to 2nd Seagreen Connection L.H.D. | D17861 | – | – | 1 | – | – | – |
| – | Connection – Fuel Seagreen | D15103 | – | – | 5 | 4 | – | 4 |
| – | Bracket – Fuel Pipe to Clutch Housing | D15660/1 | – | – | 1 | 2 | – | 2 |
| – | Bracket – Fuel Pipe to Power Take-off | D15660/1 | – | – | 1 | 1 | – | 1 |
| – | Clip – Fuel Pipe Bracket to Clutch Housing | D15660/2 | – | – | 5 | 2 | – | 2 |
| – | Clip – Fuel Pipe Bracket to Power Take-off | D15660/2 | – | – | 1 | 1 | – | 1 |
| – | Nut – Fuel Pipe Bracket to Power Take-off Clip Screw | S983/2 | – | – | 1 | 1 | – | 1 |
| – | Washer – Fuel Pipe Bracket to Power Take-off Screw | S1000/2 | – | – | 1 | 1 | – | 1 |
| – | Screw – Fuel Pipe Bracket to Power Take-off Clip | S813/12 | – | – | 1 | 1 | – | 1 |
| – | Bracket – Fuel Pipe to Toe Well | D17508 | – | – | 1 | 1 | – | 1 |
| – | Clip – Fuel Pipe Bracket | D17509 | – | – | 1 | 1 | – | 1 |
| – | Screw – Fuel Pipe Bracket | S813/8S | – | – | 4 | 4 | – | 4 |
| – | Nut – Fuel Pipe Bracket Screw | S983/2 | – | – | 4 | 4 | – | 4 |
| – | Washer – Fuel Pipe Bracket Screw | S1000/2 | – | – | 4 | 4 | – | 4 |
| – | Clip – Fuel Pipe to Chassis Frame | D10803A | * | * | * | * | * | * |
| – | Clip – Fuel Pipe L.H.D. | T2138 | – | – | 1 | – | – | – |
| – | Clip – Fuel Pipe L.H.D. | D17868 | – | – | 1 | – | – | – |
| – | Clip – Petrol Pipe to Front Cross-member | D13555 | 2 | 2 | – | – | 2 | 2 |
| – | Screw – Fuel Pipe Clip | S813/12 | 2 | 2 | 5 | 3 | 2 | 2 |
| – | Nut – Fuel Pipe Clip Screw | S983/2 | 2 | 2 | 5 | 3 | 2 | 2 |
| – | Washer – Fuel Pipe Clip Screw Nut | S1000/2 | 2 | 2 | 5 | 3 | 2 | 2 |
| – | Union – Fuel Pipe on Tecalemit Filter | D15059/449S | – | – | – | 2 | – | 2 |
| – | Union – Fuel Pipe on C.A.V. Filter Lift Pump and Bosch Pump | D15059/454C | – | – | 6 | 6 | – | 6 |
| – | Nut – Fuel Pipe Supply and Return | D15052 | – | – | 2 | 2 | – | 2 |
| – | Nipple – Fuel Pipe Supply and Return | D15051 | – | – | 2 | 2 | – | 2 |
| – | Bolt – Fuel Pipe Union on Tecalemit Filter | D15109 | – | – | 2 | 2 | – | 2 |
| – | Bolt – Fuel Pipe Union on C.A.V. Filter Lift Pump and Bosch Pump | D15059/454A | – | – | 6 | 6 | – | 6 |
| – | Washer – Fuel Pipe Union on Tecalemit Filter | D15059/450 | – | – | 4 | 4 | – | 4 |
| – | Washer – Fuel Pipe Union on C.A.V. Filter Lift Pump and Bosch Pump | D15059/454S | – | – | 12 | 12 | – | 12 |
| – | Pipe – Petrol R.H. Tank to 3-way Union (For Dual Tank Equipment) (See Note A) | D14791 | 1 | 1 | – | – | 1 | 1 |
| – | Union – Three-way for Dual Tank Equipment (See Note A) | D4790 | 1 | 1 | – | – | 1 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 | 86P6 | 103P6 105P6 | 123 124A 125 | 124AP6 |
| – | Switch – Petrol Tank Gauge (For Dual Tank Equipment) (See Note A) | C1354 | 1 | 1 | – | – | 1 | 1 |
| 7A | Nut – Petrol Pipe | S1234/1 | 1 | 1 | – | – | 1 | 1 |
| 8 | Union – Petrol Pipe on Petrol Pump | S1234/4 | 1 | 1 | – | – | 1 | 1 |
| 9 | Strap – Fuel Tank (See Note B) | D10342A | 2 | 2 | 3 | 2 | 2 | 2 |
| 9 | Strap – Fuel Tank (See Note C) | D18166 | 2 | 2 | 3 | 2 | 2 | 2 |
| 9 | Strap – Petrol Tank (for Van Body only) | D15939 | 2 | – | – | – | – | – |
| 9A | Nut – Fuel Tank Strap | S981/7 | 4 | 4 | 6 | 4 | 4 | 4 |
| 9B | Lock Washer – Fuel Tank Strap Nut | S1000/7H | 4 | 4 | 6 | 4 | 4 | 4 |
| 9C | Packing – Fuel Tank Strap | D11292 | 7' | 7' | 10½' | 7' | 7' | 7' |
| 10 | Gauge – Fuel Dash | D16599/3 | 1 | 1 | 1 | 1 | 1 | 1 |
| 11 | Pipe – Petrol Pump to Carburettor (T.149 Engine) | 861828 | 1 | 1 | – | – | – | – |
| 11 | Pipe – Petrol Pump to Carburettor (T.179 and T.315 Engines) (See Note D) | 1263902 | 1 | 1 | – | – | – | – |
| 11 | Pipe – Petrol Pump to Carburettor (See Note E) | 1271320 | 1 | 1 | – | – | – | – |
| 11 | Pipe – Petrol Pump to Carburettor (T.151 Engine) | 861831 | – | – | – | – | 1 | – |
| 11 | Pipe – Petrol Pump to Carburettor (T.319 Engine) | 861833 | – | – | – | – | 1 | – |
| 11 | Pipe – Petrol Pump to Carburettor (T.181 Engine) (See Note D) | 1263947 | – | – | – | – | 1 | – |
| 11 | Pipe – Petrol Pump to Carburettor (See Note E) | 1271320 | – | – | – | – | 1 | – |
| 11 | Pipe – Petrol Pump to Carburettor (Kew 1 – Kew 2) | D20920 | 1 | 1 | – | – | 1 | – |
| – | Filter – Inlet (Tecalemit) | D15059/449 | – | – | 1 | 1 | – | 1 |
| – | Bolt – Tecalemit Filter to Frame | S536/4 | – | – | 2 | 2 | – | 2 |
| – | Nut – Tecalemit Filter to Frame Bolt | S981/7 | – | – | 2 | 2 | – | 2 |
| – | Washer – Tecalemit Filter to Frame Bolt Nut | S1000/7 | – | – | 2 | 2 | – | 2 |
| – | Filter – Return (C.A.V.) (Fuel Oil) | D15059/454 | – | – | 1 | 1 | – | 1 |
| – | Bracket – Return Filter Mounting | D17121 | – | – | 1 | 1 | – | 1 |
| – | Plate – Return Filter Mounting Bracket Reinforcement | D17137 | – | – | 2 | 2 | – | 2 |
| – | Bolt – C.A.V. Filter Mounting | S538/6 | – | – | 2 | 2 | – | 2 |
| – | Nut – C.A.V. Filter Mounting Bolt | S981/9 | – | – | 2 | 2 | – | 2 |
| – | Washer – C.A.V. Filter Mounting Bolt Nut | S1000/9 | – | – | 2 | 2 | – | 2 |
| – | Bolt – C.A.V. Filter Bracket | S533/3 | – | – | 4 | 4 | – | 4 |
| – | Nut – C.A.V. Filter Bracket Bolt | S981/4 | – | – | 4 | 4 | – | 4 |
| – | Washer – C.A.V. Filter Bracket Bolt Nut | S1000/4 | – | – | 4 | 4 | – | 4 |
| 12 | Nut – Petrol Pipe | 137398 | 2 | 2 | – | – | 2 | – |
| 13 | Elbow – Petrol Pipe | 137422 | 1 | 1 | – | – | 1 | – |
| – | Union – Petrol Pipe (Carburettor End) Kew 1–2 | D20908 | 1 | 1 | – | – | 1 | – |
| 14 | Gasket – Petrol Pump to Block (See Note D) | 634704 | 1 | 1 | – | – | 1 | – |
| 14 | Gasket – Petrol Pump to Block (See Note E) | 1324919 | 1 | 1 | – | – | 1 | – |
| 14A | Screw – Petrol Pump to Block | 122027 | 2 | 2 | – | – | 2 | – |
| 14B | Lock Washer – Petrol Pump to Block Screw | S1000/6H | 2 | 2 | – | – | 2 | – |
| 15 | Shield – Petrol Pump Heat (See Note D) | 581526 | 1 | 1 | – | – | 1 | – |
| 15 | Shield – Petrol Pump Heat (See Note E) | 1316587 | – | – | – | – | 1 | – |
| 15 | Shield – Petrol Pump Heat (See Note E) | 1316587 | 1 | 1 | – | – | 1 | – |
| 15 | Shield – Petrol Pump Heat | D20931 | 1 | 1 | – | – | 1 | – |
| 15A | Stud – Petrol Pump Heat Shield | 608138 | 1 | 1 | – | – | 1 | – |
| 15B | Nut – Petrol Pump Heat Shield | 110330 | 1 | 1 | – | – | 1 | – |
| 15C | Lock Washer – Petrol Pump Heat Shield Stud Nut | 120217 | 1 | 1 | – | – | 1 | – |
| – | Filter – Petrol Assembly (Zenith only) (T149 and T151 Engines) | 870449 | 1 | 1 | – | – | 1 | – |
| – | Filter – Petrol Assembly (Carter only) (T149 and T151 Engines) | 1141844 | 1 | 1 | – | – | 1 | – |
| – | Filter – Petrol Assembly (Carter only) (T179 and T181 Engines) | 1316414 | 1 | 1 | – | – | 1 | – |
| – | Filter – Petrol Assembly (Carter only) (T315 and T319 Engines) | 1402140 | 1 | 1 | – | – | 1 | – |
| – | Head – Petrol Filter (Zenith only) (T149 and T151 Engines) | 860289 | 1 | 1 | – | – | 1 | – |
| – | Head – Petrol Filter (Carter only) (T149 and T151 Engines) | 1141843 | 1 | 1 | – | – | 1 | – |
| – | Head – Petrol Filter (Carter only) (T315 and T319 Engines) | 1402611 | 1 | 1 | – | – | 1 | – |
| – | Gasket – Petrol Filter (Zenith only) (T149 and T151 Engines) | 860291 | 1 | 1 | – | – | 1 | – |
| – | Gasket – Petrol Filter (Carter only) (T149 and T151 Engines) | 1138685 | 1 | 1 | – | – | 1 | – |
| – | Gasket – Petrol Filter (Carter only) (T315 and T319 Engines) | 1320527 | 1 | 1 | – | – | 1 | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 105 | 86P6 | 103P6 105P6 | 123 124A 125 | 124AP6 |
| – | Bowl – Petrol Filter (Zenith only) (T149 and T151 Engines) | 860290 | 1 | 1 | – | – | 1 | – |
| – | Bowl – Petrol Filter (Carter only) (T149 and T151 Engines) | 1138684 | 1 | 1 | – | – | 1 | – |
| – | Bowl – Petrol Filter (Carter only) (T315 and T319 Engines) | 1402615 | 1 | 1 | – | – | 1 | – |
| – | Element – Petrol Filter (Zenith only) (T149 and T151 Engines) | 1122541 | 1 | 1 | – | – | 1 | – |
| – | Element – Petrol Filter (Carter only) (T149 and T151 Engines) | 1138687 | 1 | 1 | – | – | 1 | – |
| – | Element – Petrol Filter (Carter only) (T315 and T319 Engines) | 1402617 | 1 | 1 | – | – | 1 | – |
| – | Pump – Fuel Lift (C.A.V.) | D15059/14 | – | – | 1 | 1 | – | 1 |
| – | Clip – Petrol Filter Bowl (Zenith only) (T149 and T151 Engines) | 865658 | 1 | 1 | – | – | 1 | – |
| – | Spring – Petrol Filter Bowl (T315 and T319 Engines) | 1142993 | 1 | 1 | – | – | 1 | – |
| – | Spring – Petrol Filter Bowl (Carter only) (T149 and T151 Engines) | 675747 | 1 | 1 | – | – | 1 | – |
| – | Retainer – Petrol Filter Bowl Spring (Carter only) (T149 and T151 Engines) | 1138688 | 1 | 1 | – | – | 1 | – |
| – | Retainer – Petrol Filter Bowl (Carter only) (T315 and T319 Engines) | 1138686 | 1 | 1 | – | – | 1 | – |
| 16 | Cleaner – Carburettor Air | 919801 | 1 | 1 | – | – | 1 | – |
| – | Cleaner – Air (A.C.) | D16469 | – | – | 1 | 1 | – | 1 |
| – | Clip – Air Filter | T257A | – | – | 1 | 1 | – | 1 |
| – | Venturi – Air Cleaner with Fittings | * | – | – | 1 | 1 | – | 1 |
| – | Pump – Ki-Gass Injection | * | – | – | 1 | 1 | – | 1 |
| – | Tank – Ki-Gass and Tap and Pipes | * | – | – | 1 | 1 | – | 1 |
| – | Switch – Ki-Gass Heater and Starter | * | – | – | 1 | 1 | – | 1 |

* Refer to Diesel Engine Group.

### NOTE A.

The Parts referring to Note A are items which are different as compared with Standard material, and are only applicable when supplied as Optional Equipment on New Vehicles Ex Works. For ordering Extra Tank, etc., for fitment to Right-hand Side of Vehicle, note the following items are necessary:-

| | | | |
|---|---|---|---|
| 1 | – Tank | – Petrol Complete R.H. | Part No. D14655 |
| 1 | – Tube | – Petrol Tank Syphon with Turn-off Tap (For Fitting to L.H. Tank) | Part No. D15006 |
| 2 | – Bracket | – Petrol Tank | Part No. D3320A |
| 2 | – Strap | – Petrol Tank | Part No. D10342 |
| 4 | – Nut | – Petrol Tank Strap | Part No. S981/7 |
| 4 | – Lock Washer | – Petrol Tank Strap Nut | Part No. S1000/7H |
| 8–Ft. | Packing | – Fuel Tank Strap | Part No. D11292 |
| 1 | – Pipe | – Petrol R.H. Tank to 3–Way Union | Part No. D14791 |
| 1 | – Union | – 3–Way | Part No. D4790 |
| 1 | – Switch | – Petrol Tank Gauge | Part No. C1354 |

### NOTE B.

These parts are effective up to following Chassis Nos.:-

64/23758 103P6/2703 105/20254 105P6/10176
123/4947 124/3016 124AP6/2070 125/12294

### NOTE C.

Effective from and inclusive of following Chassis Nos.:-

### NOTE D.

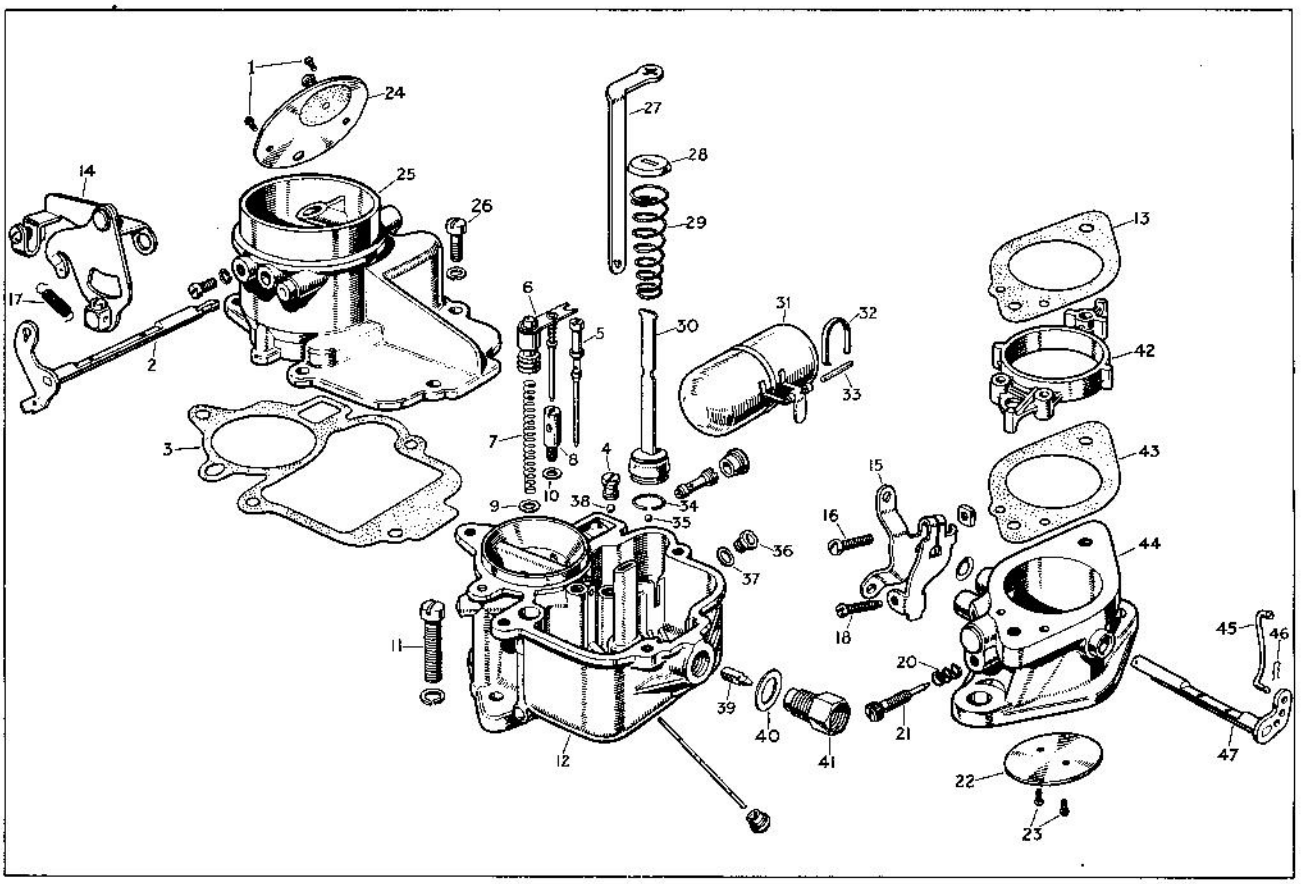
Effective up to following Engine Nos.:-

T179/2810
T181/3730

### NOTE E.

Effective from following Engine Nos.:-

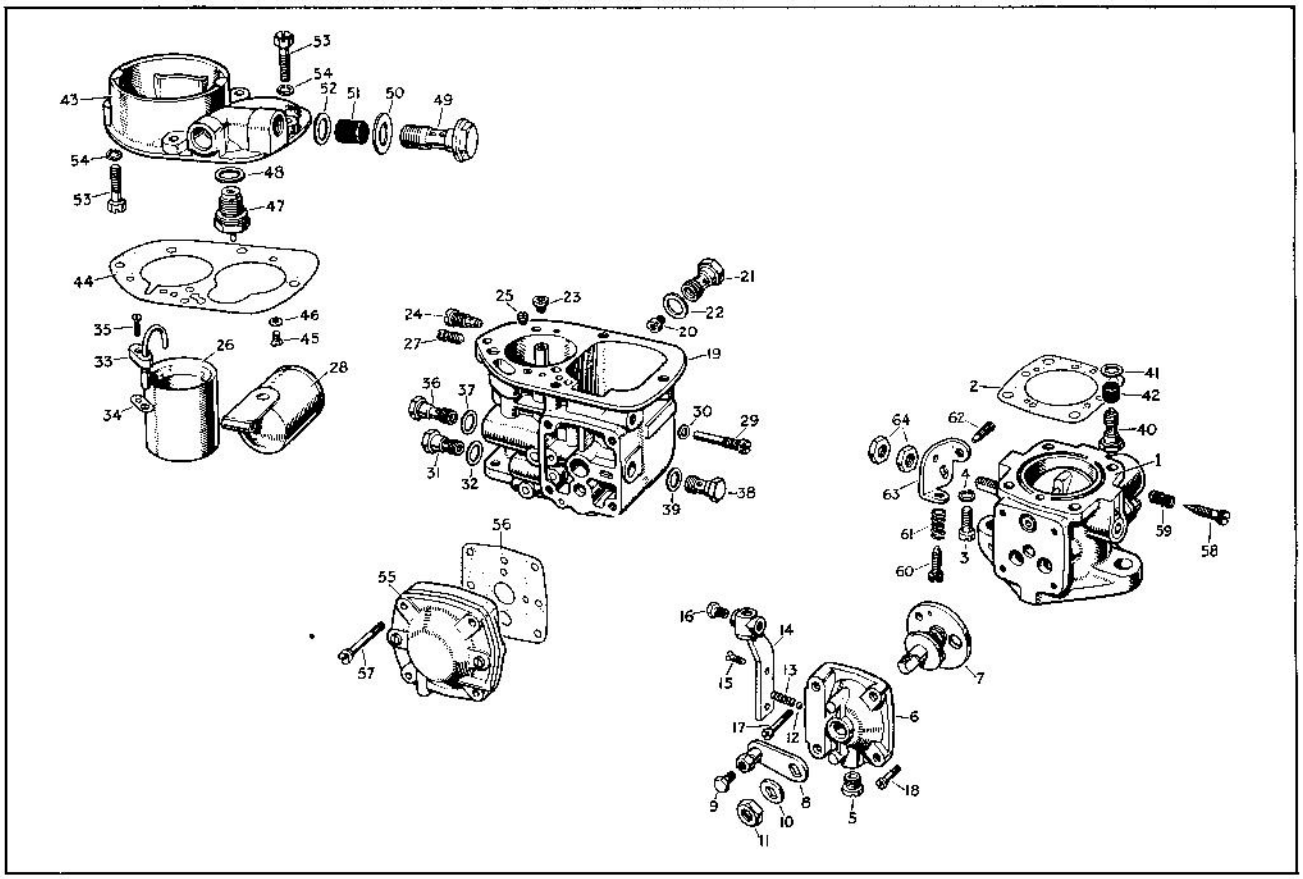
T179/2811
T181/3731




| Dwg. No. | DESCRIPTION | QUANTITY | T149-T151 Up to T179/1726 Up to T181/2064 | | T179/1727 T181/2065 Onwards T315-T319 | |
|---|---|---|---|---|---|---|
| | | | CARTER No. | PART No. | CARTER No. | PART No. |
| – | Carburettor – Assembly | 1 | ETT1 | 919487 | E7T1 | 1317258 |
| 1 | Screw – Choke Valve | 2 | 39–11 | 678576 | 39–11 | 678576 |
| 2 | Lever and Shaft – Choke | 1 | 14–292S | 957800 | 14–292S | 957800 |
| 3 | Gasket – Body | 1 | 121–69 | 697712 | 121–69 | 697712 |
| 4 | Plug – Pump Check | 1 | 11B–17 | 689485 | 11B–17 | 689485 |
| 5 | Tube – Idle Tube | 1 | 123/31S | 689491 | 123/31S | 689491 |
| 6 | Piston – Step-Up and Rod Assembly | 1 | 160–46S | 689493 | 160–46S | 689493 |
| 7 | Spring – Step-Up Piston | 1 | 61–135 | 689498 | 61–135 | 689498 |
| 8 | Jet – Step-Up | 1 | 149–56S | 675664 | 149–56S | 675664 |
| 9 | Gasket – Step-Up Piston | 1 | 20–52 | 651185 | 20–52 | 651185 |
| 10 | Gasket – Step-Up Jet | 1 | 20–51 | 651184 | 20–51 | 651184 |
| 11 | Screw – Body Flange and Washer | 2 | 101-145S | 952583 | 101-145S | 952583 |
| 12 | Body – | – | NOT SERVICED | | NOT SERVICED | |
| 13 | Gasket – Flange | 1 | 121–38 | 654508 | 121–60 | 1318517 |
| 14 | Bracket – Choke Tube | 1 | 62–77S | 651194 | 66–77S | 651194 |
| 15 | Lever – Throttle Shaft Assembly | 1 | 4–431S | 957798 | 4–31S | 957798 |
| 16 | Screw – Throttle Lever Clamp | 1 | 101–164 | 957803 | 101–64 | 957803 |
| 17 | Spring – Choke Tube Pull-Back | 1 | 61–119 | 651192 | 61–119 | 651192 |
| 18 | Screw – Throttle Lever Adjuster | 1 | 101–163 | 957802 | 101–279 | 1317521 |
| 20 | Spring – Idle Adjustment Screw | 1 | 61–84 | 645642 | 61–84 | 645642 |
| 21 | Screw – Idle Adjustment | 1 | 30A–37 | 645639 | 30A37 | 645639 |
| 22 | Valve – Throttle | 1 | 2–87 | 662783 | 2–87 | 662783 |
| 23 | Screw – Throttle Valve | 2 | 39–11 | 678576 | 39–11 | 678576 |
| 24 | Valve – Choke Assembly | 1 | 7–105S | 689496 | 7–105S | 689496 |

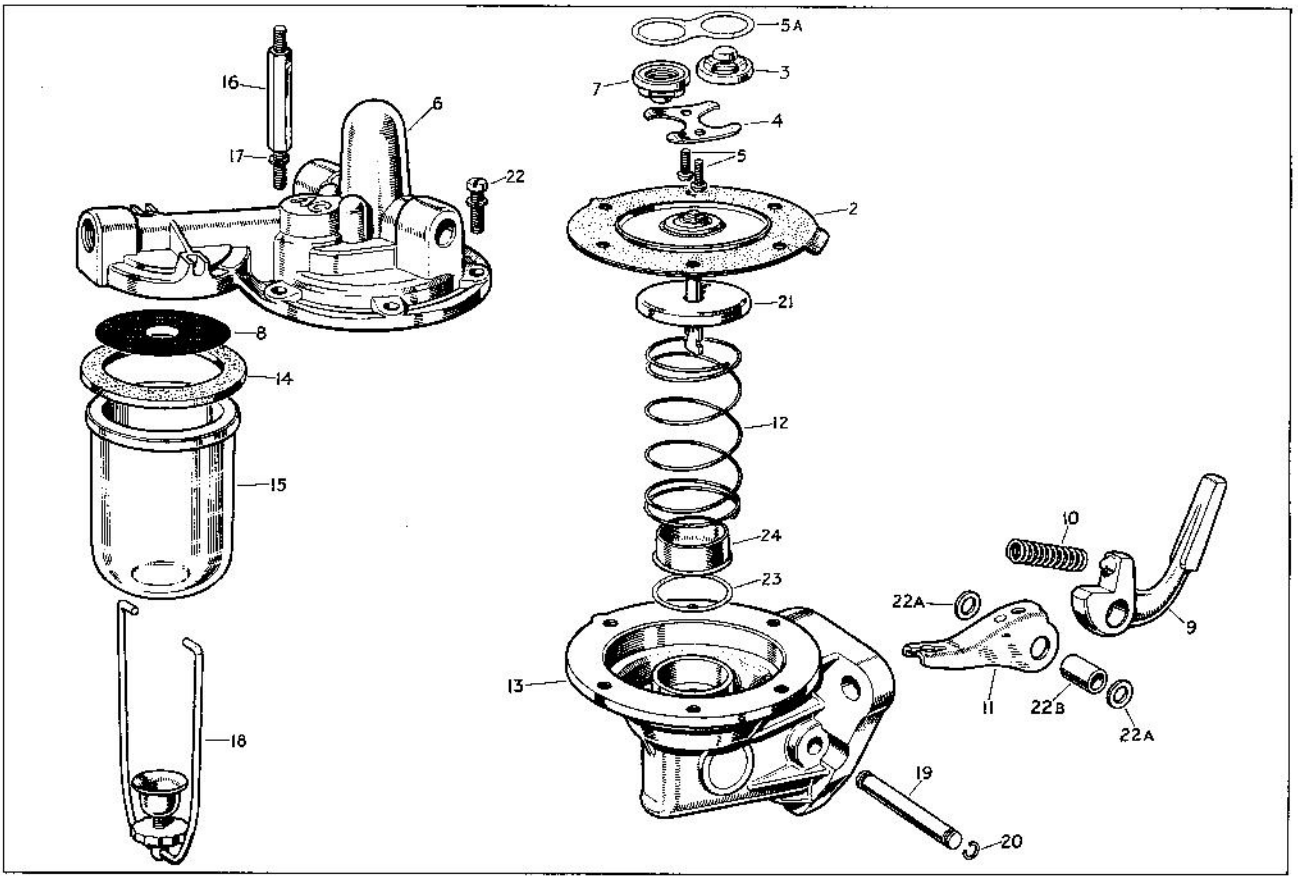
| Dwg. No. | DESCRIPTION | QUANTITY | T149-T151 Up to T179/1726 Up to T181/2064 | | T179/1727 T181/2065 Onwards T315-T319 | |
|---|---|---|---|---|---|---|
| | | | CARTER No. | PART No. | CARTER No. | PART No. |
| 25 | Horn – Air | 1 | 6–430S | 987799 | 6–600S | 1318516 |
| 26 | Screw – Air Horn and Washer | 4 | 101-146S | 952584 | 101-146S | 952584 |
| 27 | Link – Pump Connector | 1 | 117–70 | 697710 | 117–70 | 697710 |
| 28 | Retainer – Pump Spring | 1 | 63–46 | 699839 | 63–46 | 699839 |
| 29 | Spring – Pump | 1 | 61–145 | 675740 | 61–145 | 675740 |
| 30 | Plunger – and Rod Assembly | 1 | 64–60S | 697709 | 64–60S | 697709 |
| 31 | Float – and Lever Assembly | 1 | 21–49S | 645636 | 21–49S | 645636 |
| 32 | Retainer – Float Lever Pin | 1 | 63–24 | 651197 | 63–24 | 651197 |
| 33 | Pin – Float Lever | 1 | 24–23 | 651186 | 24–23 | 651186 |
| 34 | Ring – Pump Retainer | 1 | 63–37 | 678606 | 63–37 | 678606 |
| 35 | Ball – Pump Cylinder | 1 | 116–13 | 651205 | 116–13 | 651205 |
| – | Jet – Pump | 1 | 48–75 | 697707 | 48–75 | 607707 |
| 36 | Jet – Main Standard | 1 | 159–89S | 862321 | 224–13S | 1316031 |
| 36 | Jet – Main (1 Size Lean) | 1 | 159–87S | 859887 | 224–14S | 1316032 |
| 36 | Jet – Main (2 Size Lean) | 1 | 159–63S | 857963 | 224–15S | 1316033 |
| 36 | Jet – Main (3 Size Lean) | 1 | – | – | 234–12S | 1316030 |
| 37 | Gasket – Main Jet | 1 | 20–26 | 651183 | 20–26 | 651183 |
| 38 | Ball – Pump Check | 1 | 116–18 | 689488 | 116–18 | 689488 |
| 39D | | | | | | |
| 40D | Needle – and Seat Assembly | 1 | 25–102S | 861134 | 25–102S | 861134 |
| 41D | | | | | | |
| 40 | Gasket – Needle Seat | 1 | 20–31 | 645613 | 20–31 | 645613 |
| 42 | Insulator – | 1 | 183–17 | 662803 | 183–64 | 1318518 |
| 43 | Gasket – Flange | 1 | 121–38 | 654508 | 121–160 | 1318517 |
| 44 | Flange – Body | 1 | 1–399S | 922078 | 1–643S | 1318515 |
| 45 | Link – Pump Operating | 1 | 117–62 | 689499 | 117–62 | 689499 |
| 46 | Spring – Pump Operating Link | 1 | 150A–13 | 645669 | 150A–13 | 645669 |
| – | Spring – Choke Pull-Back | 1 | 61–119 | 651192 | 61–119 | 651192 |
| 47 | Shaft – Throttle Valve | 1 | 3–459S | 922090 | 3–459S | 922090 |
| – | Package – Carburettor Service | | – | 1150890 | – | – |
| | Consists of:- | | | | | |
| – | Gasket – Flange 1–685767 | – | – | – | – | – |
| – | Gasket – Body Flange 2–654508 | – | – | – | – | – |
| – | Needle – and Seat 1–861134 | – | – | – | – | – |
| – | Gasket – Step-Up Piston 1–651185 | – | – | – | – | – |
| – | Tube – Idle Orifice and Plug 1–689491 | – | – | – | – | – |
| – | Plug – Main Vent Tube Rivet 1–688105 | – | – | – | – | – |
| – | Spring – Step-Up Piston 1–689498 | – | – | – | – | – |
| – | Tube – Main Vent 1–675741 | – | – | – | – | – |
| – | Piston – Step-Up and Rod Assembly 1–689493 | – | – | – | – | – |
| – | Spring – Pump 1–675740 | – | – | – | – | – |
| – | Spring – Choke Pull-Back 1–651192 | – | – | – | – | – |
| – | Plunger – and Rod 1–697709 | – | – | – | – | – |
| – | Spring – Pump Operating Link 2–645669 | – | – | – | – | – |
| – | Gasket – Body 1–697712 | – | – | – | – | – |
| – | Link – Pump Operating 1–689499 | – | – | – | – | – |
| – | Jet – Main Standard 1–862321 | – | – | – | – | – |
| – | Plug – Pump Check 1–689485 | – | – | – | – | – |
| – | Plug – Rivet 1–688102 | – | – | – | – | – |
| – | Plug – Rivet 2–699811 | – | – | – | – | – |
| – | Plug – Idle Port Rivet 1–688106 | – | – | – | – | – |
| – | Plug – Pump Jet Rivet 1–697704 | – | – | – | – | – |
| – | Pin – Float Lever 1–651186 | – | – | – | – | – |
| – | Screw – Valve 2–645578 | – | – | – | – | – |
| – | Jet – Pump 1–697707 | – | – | – | – | – |
| – | Retainer – Float Lever Pin 1–651197 | – | – | – | – | – |
| – | Ring – Pump Retainer 1–678606 | – | – | – | – | – |
| – | Screw – Body Flange 1–952583 | – | – | – | – | – |
| – | Screw – Air Horn 2–952584 | – | – | – | – | – |
| – | Ball – Intake Check 1–651205 | – | – | – | – | – |
| – | Ball – Discharge Check 1–689488 | – | – | – | – | – |
| – | Jet – Step-Up 1–675664 | – | – | – | – | – |
| – | Package – Carburettor Gasket | 1 | – | 966930 | – | – |
| | Consists of:- | | | | | |
| – | Gasket – Flange Carb 1–695767 | – | – | – | – | – |
| – | Gasket – Body Flange 2–654508 | – | – | – | – | – |
| – | Gasket – Body 1–697712 | – | – | – | – | – |
| – | Gasket – Main Jet 1–651183 | – | – | – | – | – |
| – | Gasket – Step-Up Jet 1–651184 | – | – | – | – | – |

| Dwg. No. | DESCRIPTION | QUANTITY | T149-T151 Up to T179/1726 Up to T181/2064 | | T179/1727 T181/2065 Onwards T315-T319 | |
|---|---|---|---|---|---|---|
| | | | CARTER No. | PART No. | CARTER No. | PART No. |
| – | Gasket – Step-Up Piston..... 1–651185 | – | – | – | – | – |
| – | Gasket – Needle Seat..... 1–645613 | – | – | – | – | – |
| – | Tube – Carburettor to Distributor Vacuum..... | 1 | – | 861558 | – | 861558 |
| – | Nuts – Carburettor to Distributor Vacuum Tube..... | 2 | – | 137396 | – | 137396 |
| – | Elbow – Carburettor to Distributor Vacuum Tube, on Carburettor..... | 1 | – | 137420 | – | 137420 |
| – | Elbow – Carburettor to Distributor Vacuum Tube, on Distributor..... | 1 | – | 137420 | – | 137420 |
| – | Governor – Carburettor (125/11632 onwards)..... | 1 | – | – | – | 1263610 |
| – | Gasket – Carburettor Governor Flange..... | 1 | – | – | – | 562221 |




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | Kew 1 | Kew 2 |
| – | Assembly – Carburettor | D20900 | 1 | 1 |
| 1 | Chamber – Throttle (Complete) | D20900/3 | 1 | 1 |
| 2 | Gasket – Throttle Chamber | D20900/4 | 1 | 1 |
| 3 | Screw – Throttle Chamber Fixing | D20900/5 | 4 | 4 |
| 4 | Washer – Throttle Chamber Fixing Screw | D20900/6 | 4 | 4 |
| 5 | Jet – G.A. Air | D20900/7 | 1 | 1 |
| 6 | Body – Starter | D20900/8 | 1 | 1 |
| 7 | Valve – Starter (Complete) | D20900/9 | 1 | 1 |
| 8 | Lever – Starter (Complete) | D20900/10 | 1 | 1 |
| 9 | Bolt – Starter Cable Fixing (Lever in Start) | D20900/11 | 1 | 1 |
| 10 | Washer – Starter Spindle | D20900/12 | 1 | 1 |
| 11 | Nut – Starter Spindle End | D20900/13 | 1 | 1 |
| 12 | Ball – Starter Valve Locating | D20900/14 | 1 | 1 |
| 13 | Spring – Starter Valve Locating Ball | D20900/15 | 1 | 1 |
| 14 | Support – Cable | D20900/16 | 1 | 1 |
| 15 | Screw – Cable Support Fixing | D20900/17 | 2 | 2 |
| 16 | Bolt – Starter Cable Fixing (In Cable Support) | D20900/11 | 1 | 1 |
| 17 | Screw – Starter Fixing (Long) | D20900/18 | 2 | 2 |
| 18 | Screw – Starter Fixing (Short) | D20900/19 | 2 | 2 |
| 19 | Assembly – Float Chamber | D20900/20 | 1 | 1 |
| 20 | Jet – Main | D20900/21 | 1 | 1 |
| 21 | Bolt – Main Jet Carrier | D20900/22 | 1 | 1 |
| 22 | Washer – Main Jet Carrier Bolt | D20900/23 | 1 | 1 |
| 23 | Bleed – Main Jet Correction | D20900/24 | 1 | 1 |
| – | Tube – Emulsion | D20900/25 | 1 | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | |
|---|---|---|---|---|
| | | | Kew 1 | Kew 2 |
| 24 | Jet – Auxilliary | D20900/26 | 1 | 1 |
| 25 | Bleed – Auxilliary Jet Air | D20900/27 | 1 | 1 |
| 26 | Tube – Choke | D20900/28 | 1 | 1 |
| 27 | Screw – Choke Tube Fixing | D20900/29 | 1 | 1 |
| 28 | Float – Carb | D20900/30 | 1 | 1 |
| 29 | Spindle – Float | D20900/31 | 1 | 1 |
| 30 | Washer – Float Spindle | D20900/32 | 1 | 1 |
| 31 | Jet – G.S. Petrol | D20900/33 | 1 | 1 |
| 32 | Washer – Petrol Jet | D20900/34 | 1 | 1 |
| 33 | Support – Injector (Complete) | D20900/35 | 1 | 1 |
| 34 | Washer – Injector Support | D20900/36 | 1 | 1 |
| 35 | Screw – Injector Support Fixing | D20900/37 | 1 | 1 |
| 36 | Jet – Speed | D20900/38 | 1 | 1 |
| 37 | Washer – Speed Jet | D20900/34 | 1 | 1 |
| 38 | Jet – Economy (Blank) | D20900/39 | 1 | 1 |
| 39 | Washer – Economy Jet | D20900/34 | 1 | 1 |
| 40 | Assembly – Non Return Valve | D20900/40 | 1 | 1 |
| 41 | Washer – Non Return Valve | D20900/34 | 1 | 1 |
| 42 | Gauze – Non Return Valve Filter | D20900/41 | 1 | 1 |
| 43 | Cover – Float Chamber | D20900/42 | 1 | 1 |
| 44 | Gasket – Float Chamber | D20900/43 | 1 | 1 |
| 45 | Screw – Float Chamber Gasket Fixing | D20900/44 | 2 | 2 |
| 46 | Washer – Float Chamber Gasket Fixing | D20900/45 | 2 | 2 |
| 47 | Valve – Needle (Complete) | D20900/46 | 1 | 1 |
| 48 | Washer – Needle Valve | D20900/47 | 1 | 1 |
| – | Union – Banjo | D20900/48 | 1 | 1 |
| 49 | Bolt – Banjo Union | D20900/49 | 1 | 1 |
| 50 | Washer – Banjo Union (Large) | D20900/50 | 1 | 1 |
| 51 | Gauze – Banjo Union (Filter) | D20900/51 | 1 | 1 |
| 52 | Washer – Banjo Union (Small) | D20900/52 | 1 | 1 |
| 53 | Screw – Float Chamber Assembly | D20900/53 | 4 | 4 |
| 54 | Washer – Float Chamber Assembly | D20900/6 | 4 | 4 |
| – | Washer – Flange | D20900/54 | 1 | 1 |
| 55 | Pump – Complete | D20900/55 | 1 | 1 |
| 56 | Washer – Pump Base | D20900/56 | 1 | 1 |
| 57 | Screw – Pump Fixing | D20900/57 | 4 | 4 |
| 58 | Screw – Volume Control | D20900/58 | 1 | 1 |
| 59 | Spring – Volume Control Screw | D20900/59 | 1 | 1 |
| 60 | Screw – Throttle Slow Running Adj. | D20900/60 | 1 | 1 |
| 61 | Spring – Throttle Slow Running Adj. Screw | D20900/61 | 1 | 1 |
| 62 | Screw – Throttle Stop | D20900/62 | 1 | 1 |
| – | Nut – Throttle Stop Screw | D20900/63 | 1 | 1 |
| 63 | Plate – Throttle Abutment | D20900/64 | 1 | 1 |
| – | Lever – Throttle | D20900/65 | 1 | 1 |
| 64 | Nut – Throttle Spindle End | D20900/13 | 2 | 2 |
| – | Gasket – Carburettor/Adaptor | D20900/2 | 1 | 1 |
| – | Stud – Carburettor/Adaptor | D20907 | 2 | 2 |
| – | Nut – Carburettor/Adaptor Stud | S981/7 | 2 | 2 |
| – | Washer – Carburettor/Adaptor Stud Nut | S1001/7 | 2 | 2 |
| – | Adaptor – Carburettor/Manifold | D20905 | 1 | 1 |
| – | Gasket – Carburettor/Manifold Adaptor | 562221 | 1 | 1 |
| – | Stud – Carburettor/Manifold Adaptor | 103195 | 2 | 2 |
| – | Nut – Carburettor/Manifold Adaptor Stud | 103026 | 2 | 2 |
| – | Washer – Carburettor/Manifold Adaptor Stud Nut | 114606 | 2 | 2 |




| Dwg. No. | DESCRIPTION | A.C. No. | | PART No. | ENGINE TYPE NUMBER USED | | |
|---|---|---|---|---|---|---|---|
| | | | | | T149 T179 | T151 T181 | T315 T319 Kew 1 Kew 2 |
| – | Pump – Fuel Assembly (See Note A) | 1523914 | – | 929991 | 1 | – | – |
| – | Pump – Fuel Assembly (See Note A) | 1523328 | – | 673507 | – | 1 | – |
| – | Pump – Fuel Assembly (See Note B) | 1524875 | 1316530 | D20930 | T179 | T181 | 1 |
| 2 | Diaphragm – Fuel Pump Set (4 Pieces) | 855035 | – | 639111 | 1 | – | – |
| 2 | Diaphragm – Fuel Pump Set (5 Pieces) | 855389 | – | 639112 | – | 1 | – |
| 2 | Diaphragm – Fuel Pump Set | 1524628 | 1400898 | D20930/2 | – | – | 1 |
| 3 | Valve – Top Cover | 855003 | – | 639095 | 1 | – | – |
| 3 | Valve – Top Cover | 855279 | – | 639096 | – | 1 | – |
| 3 | Valve & Cage – Top Cover | 5591860 | – | D20930/18 | – | – | 1 |
| 4 | Retainer – Fuel Pump Valve | 1524371 | 1314530 | D20930/19 | – | – | 1 |
| 5 | Screw – Fuel Pump Valve Retainer | 132696 | 1400889 | D20930/20 | – | – | 2 |
| 5A | Gasket – Fuel Pump Valve | 1524370 | – | D20930/17 | – | – | 2 |
| – | Dome – Air Assembly | 855789 | – | 639102 | 1 | – | – |
| – | Dome – Air Assembly | 855918 | – | 639103 | – | 1 | – |
| – | Rod – Diaphragm Push | 855250 | – | 639122 | 1 | 1 | – |
| 6 | Cover – Top Assembly | 1523358 | – | 639091 | 1 | – | – |
| 6 | Cover – Top Assembly | 855761 | – | 639092 | – | 1 | – |
| 6 | Cover – Top Assembly | 1524877 | 1400899 | D20930/21 | – | – | 1 |
| 7 | Valve – Top Cover | 855003 | – | 639095 | 1 | – | – |
| 7 | Valve – Top Cover | 855279 | – | 639096 | – | 1 | – |
| 7 | Valve & Cage – Top Cover | 5591860 | – | D20930/18 | – | – | 1 |
| – | Plug – Top Cover | 855135 | – | 639097 | 1 | – | – |
| – | Plug – Top Cover | 855281 | – | 639098 | – | 1 | – |
| 8 | Screen – Strainer | 854009 | 639104 | D20930/6 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | A.C. No. | | PART No. | ENGINE TYPE NUMBER USED | | |
|---|---|---|---|---|---|---|---|
| | | | | | T149 T179 | T151 T181 | T315 T319 Kew 1 Kew 2 |
| 9 | Arm – Rocker | 855377 | – | 639126 | 1 | 1 | – |
| 9 | Arm – Rocker | 1524424 | – | D20930/11 | – | – | 1 |
| 10 | Spring – Rocker Arm | 855253 | – | 639116 | 1 | 1 | – |
| 10 | Spring – Rocker Arm | 856927 | 1400895 | D20930/16 | – | – | 1 |
| – | Gasket – Bottom Cover | 855229 | – | 639148 | 1 | – | – |
| – | Gasket – Bottom Cover | 855585 | – | 639150 | – | 1 | – |
| 11 | Link – Rocker Arm | 855374 | – | 639142 | 2 | – | – |
| 11 | Link – Rocker Arm | 855574 | – | 639143 | – | 2 | – |
| 11 | Link – Rocker Arm | 1524184 | 1400892 | D20930/8 | – | – | 1 |
| 12 | Spring – Push Rod | 1521266 | – | 959240 | 1 | – | – |
| 12 | Spring – Push Rod | 1521187 | – | 668576 | – | 1 | – |
| 12 | Spring – Push Rod | 1524013 | – | D20930/3 | – | – | 1 |
| – | Cover – Bottom | 855228 | – | 639147 | 1 | – | – |
| – | Cover – Bottom | 855573 | – | 854960 | – | 1 | – |
| 13 | Body – Fuel Pump Main | 523352 | – | 639090 | 1 | – | – |
| 13 | Body – Fuel Pump Main | – | – | 854692 | – | 1 | – |
| 13 | Body – Fuel Pump Main | 1624422 | 1400900 | D20930/1 | – | – | 1 |
| 14 | Gasket – Strainer Bowl | 854003 | 639110 | D20930/7 | 1 | 1 | 1 |
| 15 | Bowl – Strainer | 854004 | – | 639106 | 1 | 1 | – |
| 15 | Bowl – Strainer | 856926 | 1314543 | D20930/4 | – | – | 1 |
| – | Nut – Strainer Bowl Bail Screw | 855763 | – | 639109 | 1 | 1 | – |
| – | Nut – Heat-Shield Stud | – | – | 131288 | 1 | 1 | 1 |
| 16 | Stud – Heat-Shield | – | – | 608138 | 1 | 1 | 1 |
| – | Gasket – Top Cover Plug | 855136 | – | 639099 | 1 | – | – |
| – | Gasket – Top Cover Plug | 855282 | – | 639100 | – | 1 | – |
| – | Spring – Top Cover Valve | 856270 | – | 630101 | 1 | 1 | – |
| 17 | Washer – Heat-Shield Stud | – | – | 120217 | 1 | 1 | 1 |
| 18 | Stirrup – and Screw | 854016 | – | 639108 | 1 | 1 | – |
| 18 | Stirrup – and Screw | 856509 | 1400897 | D20930/5 | – | – | 1 |
| – | Seat – and Strainer Bowl | 845005 | – | 639107 | 1 | 1 | – |
| 19 | Pin – Rocker Arm | 1521972 | – | 678104 | 1 | 1 | – |
| 19 | Pin – Rocker Arm | 856035 | 1400891 | D20930/12 | – | – | 1 |
| 20 | Clips – Rocker Arm Pin | 855017 | – | 639146 | 4 | 4 | – |
| 20 | Clips – Rocker Arm Pin | 1524112 | – | D20930/13 | – | – | 2 |
| – | Pin – Rocker Arm Link | 855016 | – | 639145 | 2 | 2 | – |
| 21 | Cap – Push Rod Spring | 855532 | – | 639138 | 1 | 1 | – |
| – | Screw – Bottom Cover | – | – | 132105 | 3 | 3 | – |
| – | Gasket – Air Top Dome | 855136 | – | 639099 | 1 | 1 | – |
| – | Spring – Top Cover Valve | 856270 | – | 639101 | 1 | 1 | – |
| 22 | Screw – Top Cover | 855493 | 639093 | D20930/22 | 5 | 5 | 6 |
| – | Washer – Top Cover Screw | 114648 | 120217 | D20930/23 | 5 | 5 | 6 |
| – | Nut – Diaphragm | 855213 | – | 639125 | 1 | 1 | – |
| – | Washer – Daiphragm Nut | 855029 | – | 639115 | 1 | 1 | – |
| – | Washer – Diaphragm Nut Lock | – | – | 120380 | 1 | 1 | – |
| – | Protector – Diaphragm Upper | 1521148 | – | 699771 | 1 | – | – |
| – | Protector – Diaphragm Upper | 855274 | – | 854961 | – | 1 | – |
| – | Protector – Diaphragm Lower | 1521194 | – | 639113 | 1 | – | – |
| – | Protector – Diaphragm Lower | 1521720 | – | 699781 | – | 1 | – |
| – | Washer – Push Rod | 855012 | – | 639123 | 1 | 1 | – |
| 22A | Washer – Rocker Arm Pin | 1521288 | – | 639133 | 1 | 1 | – |
| – | Washer – Rocker Arm Pin | 856939 | 1314534 | D20930/15 | – | – | 1 |
| 22B | Bush – Rocker Arm Pin | 1524350 | – | D20930/14 | – | – | 1 |
| – | Gasket – Pump to Block (See Note A) | – | – | 634704 | 1 | 1 | – |
| – | Gasket – Pump to Block (See Note B) | 835683 | 1324919 | D20930/24 | 1 | 1 | 1 |
| – | Cap – Rocker Arm Spring | 855532 | – | 639138 | 1 | 1 | – |
| 23 | Oil Seal – Fuel Pump Body | 1524261 | – | D20930/10 | – | – | 2 |
| 24 | Retainer – Oil Seal | 1524593 | – | D20930/9 | – | – | 1 |
| – | Package – Fuel Pump Repair | – | – | 910199 | 1 | 1 | – |
| | Consists of- | | | | | | |
| – | Valve – Cover | – | – | 639095 | 1 | 1 | – |
| – | Spring – Cover | – | – | 639101 | 1 | 1 | – |
| – | Plug – Top Cover | – | – | 639097 | 1 | 1 | – |
| – | Gasket – Air Dome | – | – | 639099 | 2 | 2 | – |
| – | Gasket – Bottom Cover | – | – | 639148 | 1 | 1 | – |
| – | Spring – Rocker Arm | – | – | 639116 | 1 | 1 | – |
| – | Cap – Diaphragm Spring | – | – | 639138 | 2 | 2 | – |
| – | Pin – Rocker Arm | – | – | 639145 | 2 | 2 | – |
| – | Washer – Rocker Arm Pin | – | – | 639133 | 1 | 1 | – |

| Dwg. No. | DESCRIPTION | A.C. No. | | PART No. | ENGINE TYPE NUMBER USED | | |
|---|---|---|---|---|---|---|---|
| | | | | | T149 T179 | T151 T181 | T315 T319 Kew 1 Kew 2 |
| – | Clip – Rocker Arm Pin | – | – | 639146 | 4 | 4 | – |
| – | Package – Diaphragm | – | – | 678114 | 1 | 1 | – |
| – | Screen – Strainer | – | – | 639104 | 1 | 1 | – |
| – | Gasket – Bowl | – | – | 639110 | 1 | 1 | – |
| – | Seal – Bowl | – | – | 639107 | 1 | 1 | – |
| – | Arm – Rocker Assembly | – | – | 639126 | 1 | 1 | – |
| – | Pin – Rocker Arm | – | – | 678104 | 1 | 1 | – |
| – | Link – Rocker Arm | – | – | 639142 | 2 | 2 | – |
| – | Spring – Diaphragm | – | – | 959240 | 1 | 1 | – |

**NOTE A**

Up to Engine Nos:-

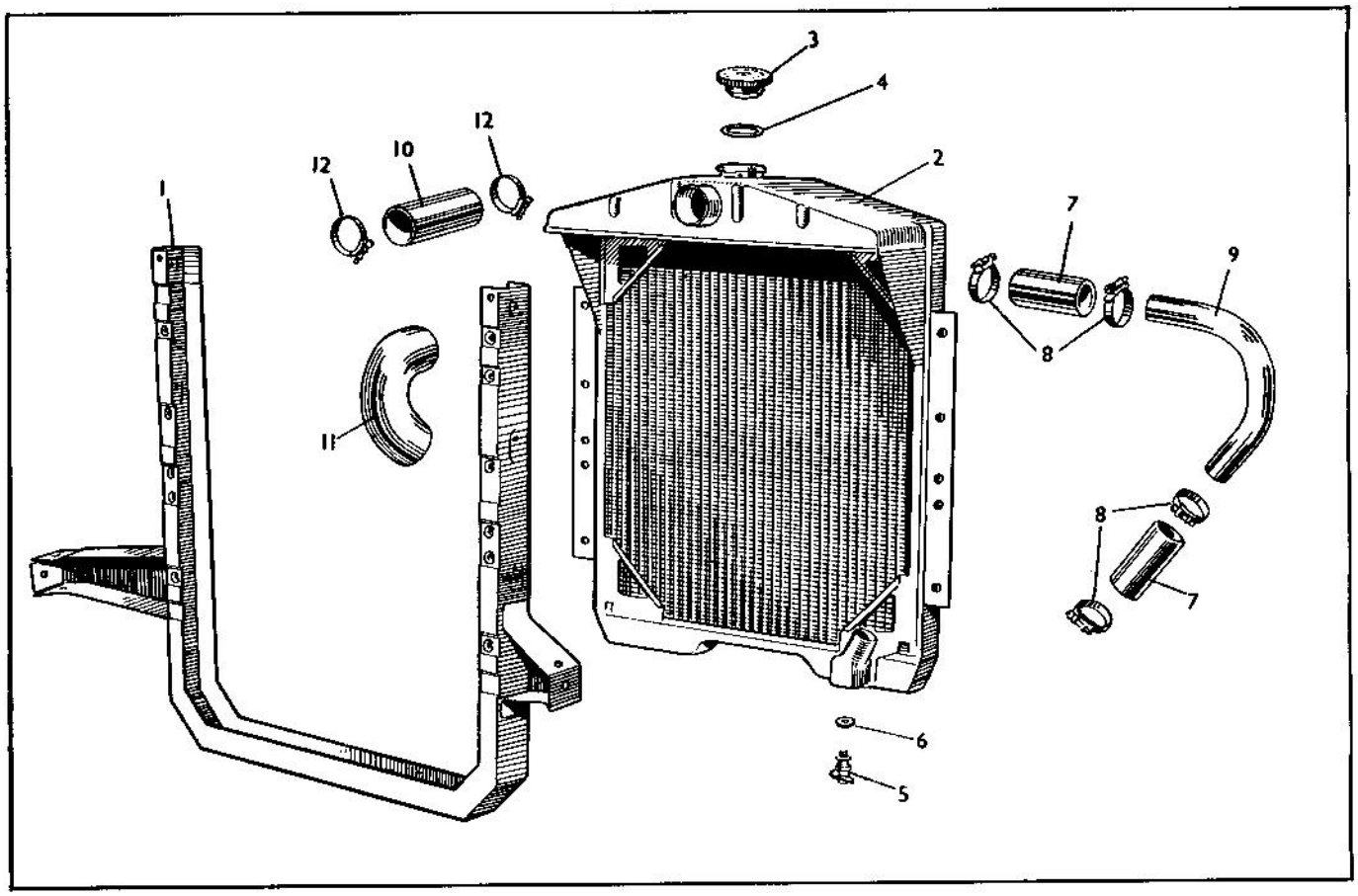
T179/2810
T181/3730

**NOTE B**

From Engine Nos:-

T179/2811
T181/3731

## RADIATOR




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 | 125 |
| 1 | Support – Radiator Assembly ..... | D16448 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 | Core – Radiator Assembly (Complete with Pressure Cap) ..... | D16349A | 1 | 1 | 1 | – | – | – | 1 | 1 |
| 2 | Core – Radiator Assembly (Tropical) Alternative ..... | D18063 | – | – | – | 1 | 1 | 1 | – | – |
| 2 | Core – Radiator Assembly (Complete with Pressure Cap) ..... | D16350A | – | – | – | 1 | 1 | 1 | – | – |
| – | Bolt – Radiator Side Mounting ..... | S625/4SP | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| – | Washer – Radiator Side Mounting Bolt.. | S1007/7S | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| – | Washer – Radiator Side Mounting Bolt.. | S970/9S | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| 3 | Cap – Radiator Filler (See Note A).. | D14085 | 1 | 1 | 1 | – | 1 | 1 | 1 | 1 |
| 3 | Cap – Radiator Filler Pressure (See Note B) ..... | D16349A/1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 4 | Gasket – Radiator Filler Cap (See Note A) ..... | D14086 | 1 | 1 | 1 | – | 1 | 1 | 1 | 1 |
| 4 | Washer – Radiator Filler Pressure Cap (See Note B) ..... | D16349A/2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 5 | Tap – Radiator Drain ..... | 907782 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 6 | Gasket – Radiator Drain Tap ..... | D12042 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 7 | Hose – Radiator, Lower, to Water Pump and Radiator ..... | D15301 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 8 | Clip – Radiator Lower Hose ..... | T 258 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 9 | Connection – Radiator Hose..... | D16420 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| 9 | Connection – Radiator Hose..... | D16399 | – | – | – | 1 | 1 | 1 | – | – |
| – | Elbow – Radiator Hose Upper ..... | D16346B | – | – | – | 1 | 1 | 1 | – | – |
| 10 | Hose – Radiator Upper (See Note C).. | D16348 | 1 | 1 | 1 | – | – | – | 1 | 1 |

## RADIATOR

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 | 125 |
| 10 | Hose – Radiator Upper (See Note D).. | D18052 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| 11 | Hose – Radiator Upper ..... | D15297 | – | – | – | 1 | 1 | 1 | – | – |
| 12 | Clip – Radiator Upper Hose ..... | 870469 | 2 | 2 | 2 | – | – | – | 2 | 2 |
| 12 | Clip – Radiator Upper Hose ..... | T157A | – | – | – | 2 | 2 | 2 | – | – |

### NOTE A.

Parts referring to Note A. were used up to the following Chassis Numbers:-

64/21746, 103/7824, 105/18242, 103P6/2515, 105P6/6445, 123/4472, 125/9718.

### NOTE B.

Parts referring to Note B. were used from the following Chassis Numbers:-

64/21747, 103/7825, 105/18243, 86P6/5001, 103P6/2516, 105P6/6446, 123/4473, 125/9719.

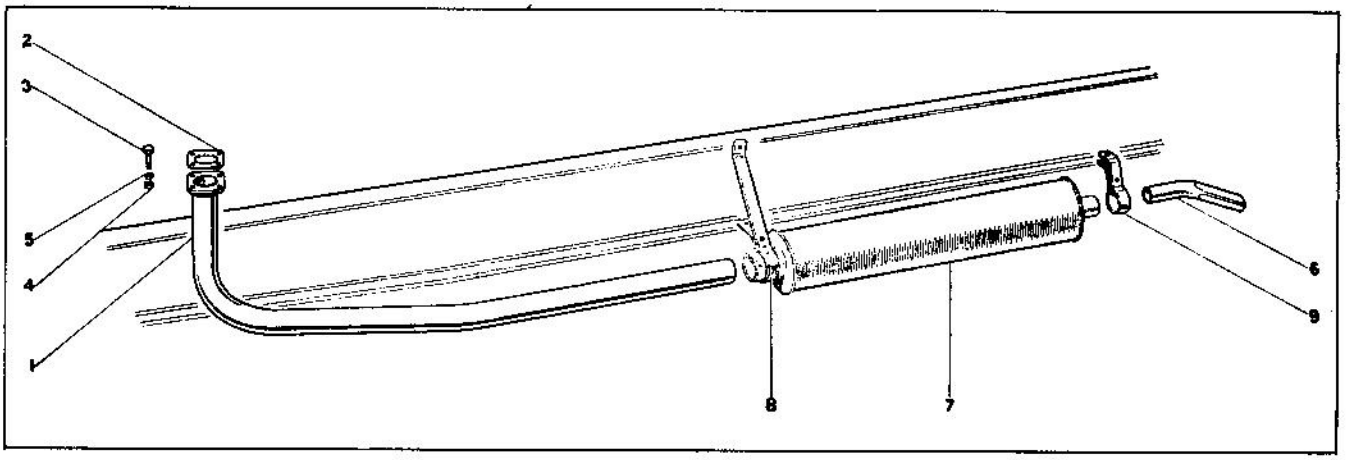
### NOTE C.

Parts referring to Note C. were used on T149, T151, T179, T181 Motors only.

### NOTE D.

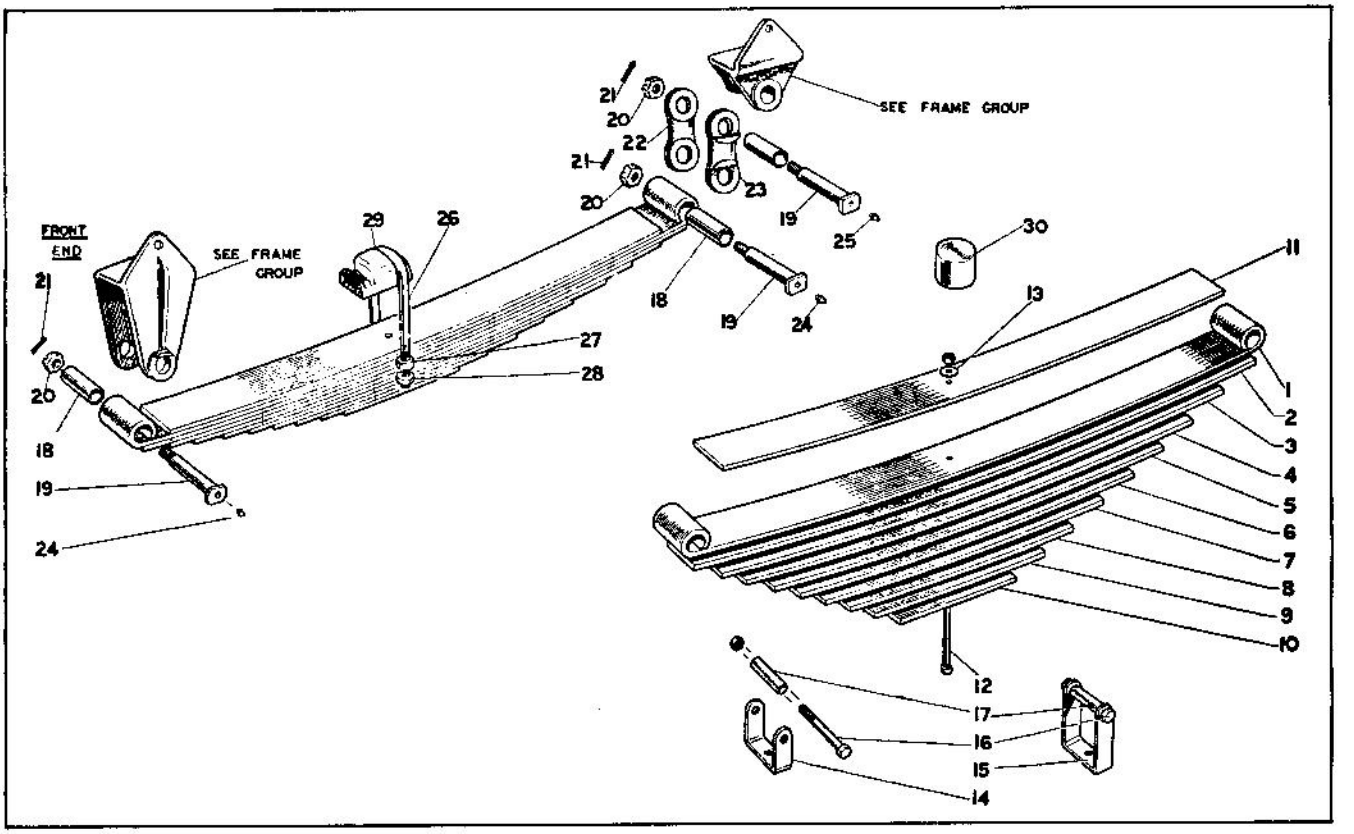
Parts referring to Note D. are used on T315, T319, Kew 1, Kew 2 Motors.

## EXHAUST PIPE AND SILENCER




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124P6 | 105P6 | 123 | 125 |
| 1 | Pipe – Exhaust Assembly Front | D16639 | 1 | – | 1 | – | – | – | – | 1 |
| 1 | Pipe – Exhaust Assembly Front | D16657 | – | 1 | – | – | – | – | 1 | – |
| 1 | Pipe – Exhaust Assembly Front | D16618 | – | – | – | 1 | 1 | 1 | – | – |
| 2 | Gasket – Exhaust Pipe Flange | S5148 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| 2 | Gasket – Exhaust Pipe Flange | D15059/75 | – | – | – | 1 | 1 | 1 | – | – |
| 3 | Bolt – Exhaust Pipe Flange | S536/6 | 4 | 4 | 4 | – | – | – | 4 | 4 |
| – | Stud – Exhaust Pipe Flange | D15059/94 | – | – | – | 2 | 2 | 2 | – | – |
| 4 | Nut – Exhaust Flange Pipe Bolt | S981/7 | 4 | 4 | 4 | 2 | 2 | 2 | 4 | 4 |
| 5 | Washer – Exhaust Pipe Flange | S1000/7H | 4 | 4 | 4 | 2 | 2 | 2 | 4 | 4 |
| 6 | Pipe – Exhaust Tail (Not 103) | T244B | 1 | 1 | 1 | – | 1 | 1 | – | 1 |
| 6 | Pipe – Exhaust Tail (103 – 123 only) | D18399 | – | 1 | – | – | – | – | 1 | – |
| – | Pipe – Exhaust Tail R.H.D. | D17765 | – | – | – | 1 | – | – | – | – |
| – | Pipe – Exhaust Tail L.H.D. | D17603 | – | – | – | 1 | – | – | – | – |
| 7 | Silencer – Exhaust | D6008 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| 7 | Silencer – Exhaust | D15203 | – | – | – | – | 1 | 1 | – | – |
| 7 | Silencer – Exhaust | D17768 | – | – | – | 1 | – | – | – | – |
| 8 | Bracket – Exhaust Silencer Front | D11902 | 1 | – | 1 | – | – | – | – | 1 |
| 8 | Bracket – Exhaust Silencer Front | D16638 | – | 1 | – | – | – | – | 1 | – |
| – | Clip – Exhaust Silencer Front | D15318 | – | – | – | – | 1 | 1 | – | – |
| – | Clip – Exhaust Silencer | D15318 | – | – | – | 4 | – | – | – | – |
| – | Clip – Exhaust Silencer and Pipe L.H.D. | D15318 | – | – | 3 | – | – | – | – | – |
| – | Bolt – Exhaust Silencer and Pipe Clip L.H.D. | S625/4 | – | – | – | 3 | – | – | – | – |
| – | Bolt – Exhaust Silencer and Pipe Clip R.H.D. | S625/4 | – | – | – | 4 | – | – | – | – |
| – | Nut – Exhaust Silencer and Pipe Clip Bolt L.H.D. | S981/6 | – | – | – | 3 | – | – | – | – |
| – | Nut – Exhaust Silencer and Pipe Clip Bolt R.H.D. | S981/6 | – | – | – | 4 | – | – | – | – |
| – | Washer – Exhaust Silencer and Pipe Clip Bolt L.H.D. | S1000/6 | – | – | – | 3 | – | – | – | – |
| – | Washer – Exhaust Silencer and Pipe Clip Bolt R.H.D. | S1000/6 | – | – | – | 4 | – | – | – | – |
| 9 | Bracket – Exhaust Silencer Rear | D11903 | 1 | – | 1 | – | – | – | – | 1 |
| 9 | Bracket – Exhaust Silencer Rear | D16637 | – | 1 | – | – | – | – | 1 | – |
| – | Clip – Exhaust Silencer Rear | D15319 | – | – | – | – | 1 | 1 | – | – |
| – | Bracket – Exhaust Silencer Clip Rear | D17735 | – | – | – | – | 2 | 2 | – | – |
| – | Bracket – Exhaust Silencer and Pipe Clip R.H.D. | D17735 | – | – | – | 4 | – | – | – | – |
| – | Bracket – Exhaust Silencer and Pipe Clip L.H.D. | D17735 | – | – | – | 3 | – | – | – | – |
| – | Packing – Exhaust Pipe Support Bracket Clip R.H.D. | D17760 | – | – | – | 2 | – | – | – | – |
| – | Packing – Exhaust Pipe Support Bracket Clip L.H.D. | D17760 | – | – | – | 1 | – | – | – | – |
| – | Pad – Exhaust Silencer Clip to Bracket Rear | D17858 | – | – | – | 2 | – | – | – | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124P6 | 105P6 | 123 | 125 |
| – | Pad – Exhaust Silencer Clip to Bracket | D15317 | – | – | – | – | 4 | 4 | – | – |
| – | Pad – Exhaust Silencer Clip to Bracket R.H.D. | D15317 | – | – | – | 6 | – | – | – | – |
| – | Pad – Exhaust Silencer Clip to Bracket L.H.D. | D15317 | – | – | – | 4 | – | – | – | – |
| – | Bolt – Exhaust Silencer Clip to Bracket Pad | S625/6 | – | – | – | – | 4 | 4 | – | – |
| – | Bolt – Exhaust Silencer Clip to Bracket Pad R.H.D. | S625/6 | – | – | – | 8 | – | – | – | – |
| – | Bolt – Exhaust Silencer Clip to Bracket Pad L.H.D. | S625/6 | – | – | – | 6 | – | – | – | – |
| – | Nut – Exhaust Silencer Clip to Bracket Pad Bolt L.H.D. | S981/6 | – | – | – | 6 | – | – | – | – |
| – | Washer – Exhaust Silencer Clip to Bracket Pad Bolt L.H.D. | S997/6 | – | – | – | 6 | – | – | – | – |
| – | Washer – Exhaust Silencer Clip to Bracket Pad Bolt L.H.D. | S1000/6 | – | – | – | 6 | – | – | – | – |
| – | Bolt – Exhaust Silencer and Pipe Clip Bracket L.H.D. | S625/4 | – | – | – | 6 | – | – | – | – |
| – | Nut – Exhaust Silencer Clip to Bracket Pad Bolt | S981/6 | – | – | – | – | 4 | 4 | – | – |
| – | Nut – Exhaust Silencer Clip to Bracket Pad Bolt R.H.D | S981/6 | – | – | – | 8 | – | – | – | – |
| – | Nut – Exhaust Silencer and Pipe Clip Bracket Bolt L.H.D. | S981/6 | – | – | – | 6 | – | – | – | – |
| – | Washer – Exhaust Silencer Clip to Bracket Pad Bolt Nut | S1000/6 | – | – | – | – | 4 | 4 | – | – |
| – | Washer – Exhaust Silencer Clip to Bracket Pad Bolt Nut R.H.D. | S1000/6 | – | – | – | 8 | – | – | – | – |
| – | Washer – Exhaust Silencer and Pipe Clip Bracket Bolt L.H.D. | S1000/6 | – | – | – | 6 | – | – | – | – |
| – | Washer – Exhaust Silencer Clip to Bracket Pad Bolt Nut | S997/6 | – | – | – | – | 8 | 8 | – | – |
| – | Washer – Exhaust Silencer Clip to Bracket Pad Bolt Nut R.H.D. | S997/6 | – | – | – | 16 | – | – | – | – |
| – | Bolt – Exhaust Silencer Bracket to Frame | S625/4 | 6 | 4 | 6 | – | 6 | 6 | 4 | 6 |
| – | Bolt – Exhaust Silencer Bracket to Frame R.H.D. | S625/4 | – | – | – | 8 | – | – | – | – |
| – | Nut – Exhaust Silencer Bracket to Frame Bolt | S981/6 | 6 | 4 | 6 | – | 6 | 6 | 4 | 6 |
| – | Nut – Exhaust Silencer Bracket to Frame Bolt R.H.D. | S981/6 | – | – | – | 8 | – | – | – | – |
| – | Washer – Exhaust Silencer Bracket to Frame Bolt | S1000/6 | 6 | 4 | 6 | – | 6 | 6 | 4 | 6 |
| – | Washer – Exhaust Silencer Bracket to Frame Bolt R.H.D. | S1000/6 | – | – | – | 8 | – | – | – | – |
| – | Shield – Exhaust Pipe Assembly R.H.D. | D17843 | – | – | – | 1 | – | – | – | – |
| – | Shield – Exhaust Pipe R.H.D. | D17843/1 | – | – | – | 1 | – | – | – | – |
| – | Clip – Exhaust Pipe Shield R.H.D. | D17843/2 | – | – | – | 2 | – | – | – | – |
| – | Bolt – Exhaust Pipe Shield Clip R.H.D. | S533/3 | – | – | – | 4 | – | – | – | – |
| – | Nut – Exhaust Pipe Shield Clip Bolt R.H.D. | S981/4 | – | – | – | 4 | – | – | – | – |
| – | Washer – Exhaust Pipe Shield Clip R.H.D. | S1000/4 | – | – | – | 4 | – | – | – | – |




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124 124AP6 |
| – | Spring – Front Assembly (11 Leaf) | D16382 | 2 | – | – | – | – |
| – | Spring – Front Assembly (10 Leaf) (See Note A) | D16381 | – | 2 | – | – | 2 |
| – | Spring – Front Assembly (10 Leaf) (See Note B) | D18332 | – | 2 | – | – | 2 |
| – | Spring – Front Assembly (12 Leaf) (See Note A) | D16326 | – | – | 2 | – | – |
| – | Spring – Front Assembly (12 Leaf) (See Note B) | D17566 | – | – | 2 | 2 | – |
| 1 | Leaf – Front Spring | D16382/1 | 2 | – | – | – | – |
| 1 | Leaf – Front Spring (See Note A) | D16381/1 | – | 2 | – | – | 2 |
| 1 | Leaf – Front Spring (See Note B) | D18332/1 | – | 2 | – | – | 2 |
| 1 | Leaf – Front Spring (See Note A) | D16326/1 | – | – | 2 | – | – |
| 1 | Leaf – Front Spring (See Note B) | D17566/1 | – | – | 2 | 2 | – |
| 2 | Leaf – Front Spring No. 2 | D16382/2 | 2 | – | – | – | – |
| 2 | Leaf – Front Spring No. 2 (See Note A) | D16381/2 | – | 2 | – | – | 2 |
| 2 | Leaf – Front Spring No. 2 (See Note B) | D18332/2 | – | 2 | – | – | 2 |
| 2 | Leaf – Front Spring No. 2 (See Note A) | D16326/2 | – | – | 2 | – | – |
| 2 | Leaf – Front Spring No. 2 (See Note B) | D17566/2 | – | – | 2 | 2 | – |
| 3/10 | Leaves – Front Spring Nos. 3 – 10 | NOT SERVICED | | | | | |
| 11 | Leaf – Front Spring Rebound | D16382/11 | 2 | – | – | – | – |
| 11 | Leaf – Front Spring Rebound (See Note A) | D16381/10 | – | 2 | – | – | 2 |
| 11 | Leaf – Front Spring Rebound (See Note B) | D18332/10 | – | 2 | – | – | 2 |
| 11 | Leaf – Front Spring Rebound (See Note A) | D16326/12 | – | – | 2 | – | – |
| 11 | Leaf – Front Spring Rebound (See Note B) | D17566/12 | – | – | 2 | 2 | – |
| – | Wedge – Front Spring Plate (See Note A) | D15183 | 2 | 2 | – | – | 2 |
| – | Wedge – Front Spring Plate (See Note B) | D18333 | – | 2 | – | – | 2 |
| 12 | Centre Bolt – Front Spring with Nut | D15198 | 2 | – | – | – | – |
| 12 | Centre Bolt – Front Spring with Nut (See Note A) | D15215/11 | – | 2 | – | – | 2 |
| 12 | Centre Bolt – Front Spring with Nut (See Note B) | D17566/13 | – | 2 | – | – | 2 |
| 12 | Centre Bolt – Front Spring with Nut (See Note A) | D13142/13 | – | – | 2 | – | – |
| 12 | Centre Bolt – Front Spring with Nut (See Note B) | D17566/13 | – | – | 2 | 2 | – |
| 13 | Washer – Front Spring Centre Bolt (See Note A) | D15215/12 | 2 | 2 | – | – | 2 |
| 13 | Washer – Front Spring Centre Bolt (See Note B) | D14916/12 | – | 2 | 2 | 2 | 2 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124 124AP6 |
| – | Nut – Front Spring Centre Bolt | S981/7 | 2 | 2 | 2 | 2 | 2 |
| 14 | Clip – Front Spring - Short | D10056/12 | 4 | – | – | – | – |
| 14 | Clip – Front Spring - Short (See Note A) | D13140/12 | – | 4 | – | – | 4 |
| 14 | Clip – Front Spring - Short (See Note A) | S13142/14 | – | – | 4 | – | – |
| 14 | Clip – Front Spring - Short (See Note B) | D17566/16 | – | 4 | 4 | 4 | 4 |
| – | Clip – Front Spring - Medium (See Note B) | D18332/12 | – | 4 | – | – | 4 |
| – | Clip – Front Spring - Medium (See Note B) | D17566/15 | – | – | 4 | 4 | – |
| 15 | Clip – Front Spring - Long | D10056/13 | 4 | – | – | – | – |
| 15 | Clip – Front Spring - Long (See Note A) | D13140/11 | – | 4 | – | – | 4 |
| 15 | Clip – Front Spring - Long (See Note B) | D18332/11 | – | 4 | – | – | 4 |
| 15 | Clip – Front Spring - Long (See Note A) | D13142/15 | – | – | 4 | – | – |
| 15 | Clip – Front Spring - Long (See Note B) | D17566/14 | – | – | 4 | 4 | – |
| 16 | Bolt – Front Spring Clip and Nut (Hex Head) (See Note A) | D10052/10 | 8 | 8 | 8 | – | 8 |
| 16 | Bolt – Front Spring Clip and Nut (Hex Head) (See Note B) | S536/14 | – | 8 | – | – | 8 |
| 16 | Bolt – Front Spring Clip and Nut (Hex Head) (See Note B) | S536/13 | – | – | 8 | 8 | – |
| – | Bolt – Front Spring Clip and Nut (C/Sunk Head) (See Note B) | S746/14 | – | 4 | – | – | 4 |
| – | Bolt – Front Spring Clip and Nut (C/Sunk Head) (See Note B) | S747/13 | – | – | 4 | 4 | – |
| – | Nut – Front Spring Clip Bolt (See Note A) | S981/6 | 8 | 8 | 8 | – | 8 |
| – | Nut – Front Spring Clip Bolt (See Note B) | S981/7 | – | 12 | 12 | 12 | 12 |
| 17 | Ferrule – Front Spring Clip Bolt (See Note A) | D10052/11 | 8 | 8 | 8 | – | 8 |
| 17 | Ferrule – Front Spring Clip Bolt (See Note B) | D14916/15 | – | 12 | 12 | 12 | 12 |
| 18 | Bush – Front Spring Eye (See Note A) | D16326/14 | 4 | 4 | 4 | – | 4 |
| 18 | Bush – Front Spring Eye (See Note B) | D14916/16 | – | 4 | 4 | 4 | 4 |
| 19 | Bolt – Front Spring Shackle (See Note A) | D16193 | 6 | 6 | 6 | – | 6 |
| 19 | Bolt – Front Spring Shackle (See Note B) | D14920 | – | 6 | 6 | 6 | 6 |
| 20 | Nut – Front Spring Shackle | S986/17 | 6 | 6 | 6 | 6 | 6 |
| 21 | Split Pin – Front Spring Shackle | S1005/17 | 6 | 6 | 6 | 6 | 6 |
| 22 | Link – Front Spring Shackle - Inner (See Note A) | D14918 | 2 | 2 | 2 | – | 2 |
| 22 | Link – Front Spring Shackle - Inner (See Note B) | D17605 | – | 2 | 2 | 2 | 2 |
| 23 | Link – Front Spring Shackle - Outer (See Note A) | D14919 | 2 | 2 | 2 | – | 2 |
| 23 | Link – Front Spring Shackle - Outer (See Note B) | D17604 | – | 2 | 2 | 2 | 2 |
| 24/5 | Greaser – Front Spring Shackle | S1235/10 | 6 | 6 | 6 | 6 | 6 |
| 26 | U-Bolt – Front Spring Assembly | D12987A | 4 | – | – | – | – |
| 26 | U-Bolt – Front Spring Assembly (See Note A) | D17712 | – | 4 | – | – | 4 |
| 26 | U-Bolt – Front Spring Assembly (See Note A) | D12985 | – | – | 4 | – | – |
| 26 | U-Bolt – Front Spring Assembly (See Note B) | D17673A | – | 4 | 4 | 4 | 4 |
| 27 | Nut – Front Spring U-Bolt | D10088 | 8 | 8 | 8 | 8 | 8 |
| 28 | Locknut – | NOT FITTED | | | | | |
| – | Lock Washer – Front Spring U-Bolt Nut | S1000/11H | 8 | 8 | 8 | 8 | 8 |
| 29 | Saddle – Front Spring U-Bolt (See Note A) | D10070 | 2 | 2 | 2 | – | 2 |
| 29 | Saddle – Front Spring U-Bolt (See Note B) | D14921 | – | 2 | 2 | 2 | 2 |
| 30 | Bumper – Front Spring | T302B | 2 | 2 | 2 | 2 | 2 |
| – | Bolt and Nut – Front Spring Bumper | S895/4 | 2 | 2 | 2 | 2 | 2 |

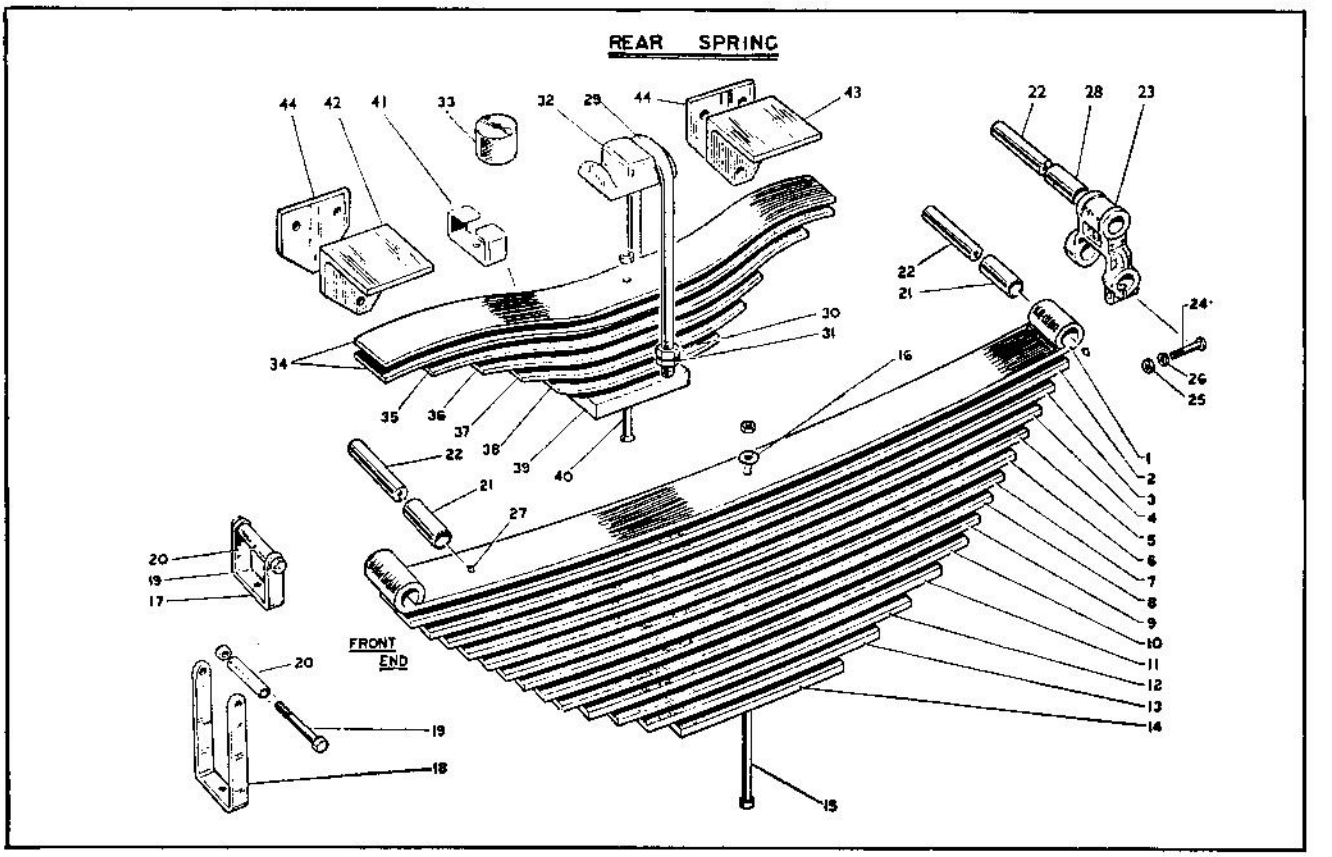
**NOTE A**

These parts are effective up to the following Chassis Nos:-

103P6/2704 105/20349 except 105/20316 105P6/10203 except 105P6/10130
123/4995 124A/3026 124AP6/2097 125/12320

**NOTE B**

These parts are effective after the following Chassis Nos:-




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124A 124AP6 |
| – | Spring – Rear Assembly (15 Leaf) | D16383 | 2 | – | – | – | – |
| – | Spring – Rear Assembly (16 Leaf) | D16351 | – | 2 | – | – | – |
| – | Spring – Rear Assembly (14 Leaf) (See Note A) | D16327 | – | – | 2 | – | – |
| – | Spring – Rear Assembly (15 Leaf) (See Note B) | D18068 | – | – | 2 | – | – |
| – | Spring – Rear Assembly (16 Leaf) | D17571 | – | – | – | 2 | – |
| – | Spring – Rear Assembly (7 Leaf) | D17966 | – | – | – | – | 2 |
| 1 | Leaf – Rear Spring Main | D16383/1 | 2 | – | – | – | – |
| 1 | Leaf – Rear Spring Main | D16327/1 | – | 2 | – | – | – |
| 1 | Leaf – Rear Spring Main (See Note A) | D16327/1 | – | – | 2 | – | – |
| 1 | Leaf – Rear Spring Main (See Note B) | D18068/1 | – | – | 2 | – | – |
| 1 | Leaf – Rear Spring Main | D17571/1 | – | – | – | 2 | – |
| 1 | Leaf – Rear Spring Main | D17966/1 | – | – | – | – | 2 |
| 2 | Leaf – Rear Spring No. 2 | D15337/2 | 2 | – | – | – | – |
| 2 | Leaf – Rear Spring No. 2 | D16351/2 | – | 2 | – | – | – |
| 2 | Leaf – Rear Spring No. 2 (See Note A) | D13143/2 | – | – | 2 | – | – |
| 2 | Leaf – Rear Spring No. 2 (See Note B) | D18068/2 | – | – | 2 | – | – |
| 2 | Leaf – Rear Spring No. 2 | D17571/2 | – | – | – | 2 | – |
| 2 | Leaf – Rear Spring No. 2 | D17966/2 | – | – | – | – | 2 |
| 3/14 | Leaves – Rear Spring Nos. 3 – 16 | NOT SERVICED | | | | | |
| 15 | Bolt – Rear Spring Centre and Nut | D12983/16 | 2 | – | – | – | – |
| 15 | Bolt – Rear Spring Centre and Nut | D13141/17 | – | 2 | – | – | – |
| 15 | Bolt – Rear Spring Centre and Nut (See Note A) | D13143/15 | – | – | 2 | – | – |
| 15 | Bolt – Rear Spring Centre and Nut (See Note B) | D18068/16 | – | – | 2 | – | – |
| 15 | Bolt – Rear Spring Centre and Nut | D17571/17 | – | – | – | 2 | – |
| 15 | Bolt – Rear Spring Centre and Nut | D17966/9 | – | – | – | – | 2 |
| 16 | Washer – Rear Spring Centre Bolt | D16383/16 | 2 | – | – | – | – |
| 16 | Washer – Rear Spring Centre Bolt (See Note A) | D13759 | – | 2 | 2 | 2 | 2 |
| 16 | Washer – Rear Spring Centre Bolt (See Note B) | D18068/19 | – | – | 2 | – | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124A 124AP6 |
| – | Nut – Rear Spring Centre Bolt | S981/7 | 2 | – | – | – | – |
| – | Nut – Rear Spring Centre Bolt | S981/8 | – | 2 | 2 | 2 | 2 |
| 17 | Clip – Rear Spring - Short | D12983/18 | 4 | – | – | – | – |
| 17 | Clip – Rear Spring - Short | D13141/19 | – | 4 | – | – | – |
| 17 | Clip – Rear Spring - Short (See Note A) | D13143/17 | – | – | 4 | – | – |
| 17 | Clip – Rear Spring - Short (See Note B) | D18068/18 | – | – | 4 | – | – |
| 17 | Clip – Rear Spring - Short | D17571/20 | – | – | – | 4 | – |
| 17 | Clip – Rear Spring - Short | D17966/11 | – | – | – | – | 4 |
| – | Clip – Rear Spring - Medium | D17571/19 | – | – | – | 4 | – |
| 18 | Clip – Rear Spring - Long | D12983/17 | 4 | – | – | – | – |
| 18 | Clip – Rear Spring - Long | D13141/18 | – | 4 | – | – | – |
| 18 | Clip – Rear Spring - Long (See Note A) | D13143/16 | – | – | 4 | – | – |
| 18 | Clip – Rear Spring - Long (See Note B) | D18068/17 | – | – | 4 | – | – |
| 18 | Clip – Rear Spring - Long | D17571/18 | – | – | – | 4 | – |
| 18 | Clip – Rear Spring - Long | D17966/10 | – | – | – | – | 4 |
| 19 | Bolt and Nut – Rear Spring Clip | D3483/22 | 8 | – | – | – | 8 |
| 19 | Bolt and Nut – Rear Spring Clip | D13139/17 | – | 8 | 8 | – | – |
| 19 | Bolt and Nut – Rear Spring Clip | D14922/18 | – | – | – | 12 | – |
| – | Nut – Rear Spring Clip Bolt | S981/6 | 8 | 8 | 8 | – | 8 |
| – | Nut – Rear Spring Clip Bolt | S981/7 | – | – | – | 12 | – |
| 20 | Ferrule – Rear Spring Clip Bolt | D3483/23 | 8 | 8 | 8 | – | 8 |
| 20 | Ferrule – Rear Spring Clip Bolt | D14922/19 | – | – | – | 12 | – |
| 21 | Bush – Rear Spring Eye | D14916/16 | 4 | 4 | 4 | – | 4 |
| 21 | Bush – Rear Spring Eye | D14922/20 | – | – | – | 4 | – |
| 22 | Pin – Rear Spring Shackle | D16279 | 6 | 6 | 6 | – | 6 |
| 22 | Pin – Rear Spring Shackle | D14927 | – | – | – | 6 | – |
| 23 | Shackle – Rear Spring and Bush (See Note A) | D16199 | 2 | 2 | 2 | – | – |
| 23 | Shackle – Rear Spring and Bush | D14925 | – | – | 2 | 2 | – |
| 23 | Shackle – Rear Spring and Bush (See Note B) | D17980 | – | – | 2 | – | 2 |
| 24 | Bolt – Rear Spring Shackle Pin | S536/9 | 6 | 6 | 6 | 2 | 6 |
| 24 | Bolt – Rear Spring Shackle Pin | S536/10HT | – | – | – | 4 | – |
| 25 | Nut – Rear Spring Shackle Pin Bolt | S981/7 | 6 | 6 | 6 | 6 | 6 |
| 26 | Washer – Rear Spring Shackle Pin Bolt Nut | S1000/7H | 6 | 6 | 6 | 6 | 6 |
| 27 | Greaser – Rear Spring Shackle Pin | S1235/9 | 6 | 6 | 6 | – | 6 |
| 27 | Greaser – Rear Spring Shackle Pin | S1235/10 | – | – | – | 6 | – |
| 28 | Bush – Rear Spring Shackle | D14909 | 2 | 2 | 2 | – | 2 |
| 28 | Bush – Rear Spring Shackle | D14926 | – | – | – | 2 | – |
| 29 | U-Bolt – Rear Spring Assembly | D16384 | 4 | – | – | – | – |
| 29 | U-Bolt – Rear Spring Assembly (Note B) | D13155B | – | 4 | 4 | – | – |
| 29 | U-Bolt – Rear Spring Assembly (2-Speed Axle) | D13643 | – | – | 4 | – | – |
| 29 | U-Bolt – Rear Spring Assembly (2-Speed Axle) | D13639 | – | 4 | – | – | – |
| 29 | U-Bolt – Rear Spring Assembly (See Note A) | D13294 | – | – | 4 | – | – |
| 29 | U-Bolt – Rear Spring Assembly | D17975 | – | – | – | – | 4 |
| 29 | U-Bolt – Rear Spring Assembly | D17675 | – | – | – | 4 | – |
| 30 | Nut – Rear Spring U-Bolt - Inner | S981/11 | 8 | – | – | – | – |
| 30 | Nut – Rear Spring U-Bolt - Inner | D10101 | – | 8 | 8 | 8 | 8 |
| 31 | Nut – Rear Spring U-Bolt - Outer | D10089 | 8 | – | – | – | – |
| 31 | Nut – Rear Spring U-Bolt - Outer | D10126 | – | 8 | 8 | 8 | 8 |
| 32 | Saddle – Rear Spring U-Bolt | D17224A | 2 | – | – | – | – |
| 32 | Saddle – Rear Spring U-Bolt | D10069 | – | 2 | 2 | – | – |
| 32 | Saddle – Rear Spring U-Bolt | D10508 | – | – | – | 2 | – |
| 32 | Saddle – Rear Spring U-Bolt | D17073 | – | – | – | – | 2 |
| 33 | Bumper – Rear Spring (See Note A) | T302B | 2 | 2 | 2 | 2 | – |
| 33 | Bumper – Rear Spring (See Note B) | D18186 | – | – | 2 | – | – |
| 33 | Bumper – Rear Spring | D18060 | – | – | – | – | 2 |
| – | Bolt and Nut – Rear Spring Bumper | S895/4 | 2 | 2 | 2 | 2 | 2 |
| | The following parts are not supplied as standard equipment, but may be fitted to 5–6 ton Models: | | | | | | |
| – | Spring – Helper Only | D11267A | – | 2 | 2 | – | – |
| 34 | Leaf – Helper Spring No. 1 and 2 | D2783/1 | – | 4 | 4 | – | – |
| 35 | Leaf – Helper Spring No. 3 | D2783/3 | – | 2 | 2 | – | – |
| 36 | Leaf – Helper Spring No. 4 | D11267A/4 | – | 2 | 2 | – | – |
| 37 | Leaf – Helper Spring No. 5 | D11267A/5 | – | 2 | 2 | – | – |
| 38 | Leaf – Helper Spring No. 6 | D2783/6 | – | 2 | 2 | – | – |
| 39 | Block – Helper Spring | D17687 | – | 2 | 2 | – | – |
| 40 | Bolt – Helper Spring Centre and Nut | S725/10 | – | 2 | 2 | – | – |
| 41 | Clip – Helper Spring | D11267A/8 | – | 4 | 4 | – | – |
| 42/43 | Bracket – Helper Spring (See Note A) | D11128A | – | 4 | 4 | – | – |
| 42/43 | Bracket – Helper Spring (See Note B) | D18071 | – | 4 | 4 | – | – |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124A 124AP6 |
| 44 | Reinforcement – Helper Spring Bracket (SeeNote A) | D11169 | – | 4 | 4 | – | – |
| 44 | Reinforcement – Helper Spring Bracket (See Note B) | D18188 | – | 4 | 4 | – | – |
| – | Helper Spring – Helper Spring Bracket Fixing | S748/7 | – | 12 | 12 | – | – |
| – | Nut – Helper Spring Bracket Fixing Bolt | S981/9 | – | 12 | 12 | – | – |
| – | Washer – Helper Spring Bracket Fixing | S1000/9 | – | 12 | 12 | – | – |
| 29 | U-Bolt – Helper Spring Assembly | D13643 | – | 4 | – | – | – |
| 29 | U-Bolt – Helper Spring Assembly | D17683 | – | – | 4 | – | – |

**NOTE A.**

These parts are effective up to the following Chassis Numbers:-

105/20349 except 105/20316

125/12320

**NOTE B.**

These Parts are effective from and including following Chassis Numbers:-

105P6/10203 except 105P6/10130

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 103P6 123 | 105 105P6 125 | 86P6 | 124A 124AP6 |
| | FRONT SHOCK ABSORBER (SEE NOTE). | | | | | | |
| – | Assembly – Front Shock Absorber | D18134 | 2 | – | – | – | – |
| – | Assembly – Front Shock Absorber (Monroe) | D18107 | – | – | 2 | 2 | – |
| – | Assembly – Front Shock Absorber (Newton-Bennet) | D18135 | – | – | 2 | 2 | – |
| – | Bracket – Front Shock Absorber R.H. (See Note A - Spring Section) | D17708 | 1 | – | 1 | – | – |
| – | Bracket – Front Shock Absorber L.H. (See Note A - Spring Section) | D17709 | 1 | – | 1 | – | – |
| – | Bracket – Front Shock Absorber R.H. (See Note B - Spring Section) | D17746 | – | – | 1 | 1 | – |
| – | Bracket – Front Shock Absorber L.H. (See Note B - Spring Section) | D17747 | – | – | 1 | 1 | – |
| – | Pin – Front Shock Absorber Fixing | D18109 | 4 | – | 4 | 4 | – |
| – | Nut – Front Shock Absorber Fixing Pin - Inner | S981/11 | 4 | – | 4 | 4 | – |
| – | Washer – Front Shock Absorber Fixing Pin - Inner | S1000/11 | 4 | – | 4 | 4 | – |
| – | Nut – Front Shock Absorber Fixing Pin - Outer | S986/9 | 4 | – | 4 | 4 | – |
| – | Cotter – Front Shock Absorber Fixing Pin | S924/10 | 4 | – | 4 | 4 | – |
| – | Washer – Front Shock Absorber Fixing Pin | S1007/11 | 4 | – | 4 | 4 | – |
| – | Washer – Front Shock Absorber Fixing Pin | D17788 | 4 | – | 4 | 4 | – |
| – | Pin – Front Shock Absorber Locating | D17738 | 2 | – | 2 | 2 | – |
| – | Plate – Front Shock Absorber Bracket Reinforcing | D17666 | – | – | 4 | 4 | – |
| – | Rivet – Front Shock Absorber Bracket | S1161/12 | – | – | 8 | 8 | – |
| | REAR SHOCK ABSORBER (SEE NOTE) | | | | | | |
| – | Assembly – Rear Shock Absorber (Monroe) | D18108 | – | – | – | 2 | – |
| – | Assembly – Rear Shock Absorber (Newton-Bennet) | D17664 | – | – | – | 2 | – |
| – | Bracket – Rear Shock Absorber to Frame | D17693 | – | – | – | 2 | – |
| – | Plate – Rear Shock Absorber Reinforcing | D17791 | – | – | – | 2 | – |
| – | Rivet – Rear Shock Absorber Bracket | S1161/12 | – | – | – | 8 | – |

**NOTE:-** When ordering state type fitted.

SHOCK ABSORBERS ARE STANDARD EQUIPMENT ON 86P6 ONLY.

# LAMPS AND INSTRUMENT PANEL, SPEEDOMETER, BATTERY AND HORN BUTTON

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 | 105 125 | 86P6 103P6 105P6 | 124 124AP6 |
| – | Headlamp – Assembly (Europe Except France) | D18055 | 2 | 2 | 2 | 2 | – |
| – | Headlamp – Assembly R.H.D. | D18053 | 2 | 2 | 2 | 2 | 2 |
| – | Headlamp – Assembly L.H.D. | D17745 | 2 | 2 | 2 | 2 | 2 |
| – | Rim – Headlamp Assembly with Screw | D16603/1 | 2 | 2 | 2 | 2 | 2 |
| – | Excluder – Headlamp Dust | D16603/2 | 2 | 2 | 2 | 2 | 2 |
| – | Adaptor – Headlamp Bulb and Cable Assembly | D16603/3 | 2 | 2 | 2 | 2 | 2 |
| – | Reflector and Glass – Headlamp Assembly | D18053/4 | 2 | 2 | 2 | 2 | 2 |
| – | Reflector and Glass – Headlamp Assembly L.H.D. | D18054/4 | 2 | 2 | 2 | 2 | 2 |
| – | Reflector and Glass – Headlamp Assembly (Europe Except France) | D18056/4 | 2 | 2 | 2 | 2 | 2 |
| – | Gasket – Headlamp Reflector | D16603/5 | 2 | 2 | 2 | 2 | 2 |
| – | Bulb – Headlamp R.H.D. | D18053/1 | 2 | 2 | 2 | 2 | 2 |
| – | Bulb – Headlamp L.H.D. | D18054/1 | 2 | 2 | 2 | 2 | 2 |
| – | Bulb – Headlamp (Europe Except France) | D18055/1 | 2 | 2 | 2 | 2 | 2 |
| – | Screw – Head Lamp Fixing | S813/12S | 10 | 10 | 10 | 10 | 10 |
| – | Nut – Head Lamp Fixing Screw | S983/2B | 10 | 10 | 10 | 10 | 10 |
| – | Washer – Head Lamp Fixing Screw Nut | S997/2S | 10 | 10 | 10 | 10 | 10 |
| – | Washer – Head Lamp Fixing Screw Nut | S1000/2S | 10 | 10 | 10 | 10 | 10 |
| – | Switch – Head Lamp Dimmer | D14436 | 1 | 1 | 1 | 1 | 1 |
| – | Screw – Head Lamp Dimmer Switch | S813/8S | 2 | 2 | 2 | 2 | 2 |
| – | Lamp – Wing Assembly | D16246 | 2 | 2 | 2 | 2 | 2 |
| – | Rim Assembly – Wing Lamp and Glass | D16246/2 | 2 | 2 | 2 | 2 | 2 |
| – | Glass – Wing Lamp | D16246/1 | 2 | 2 | 2 | 2 | 2 |
| – | Retainer – Wing Lamp Glass Set (Per Lamp) | D16246/3 | 2 | 2 | 2 | 2 | 2 |
| – | Reflector – Wing Lamp | D16246/4 | 2 | 2 | 2 | 2 | 2 |
| – | Holder – Wing Lamp Bulb | D16246/5 | 2 | 2 | 2 | 2 | 2 |
| – | Spring – Wing Lamp Bulb Holder | D16246/6 | 2 | 2 | 2 | 2 | 2 |
| – | Medallion – Wing Lamp Ruby | D16246/7 | 2 | 2 | 2 | 2 | 2 |
| – | Bolt – Wing Lamp Fixing | D16246/8 | 2 | 2 | 2 | 2 | 2 |
| – | Bulb – Wing Lamp | T2153 | 2 | 2 | 2 | 2 | 2 |
| – | Lamp – Tail Assembly | D14784 | 1 | 1 | 1 | 1 | – |
| – | Body – Tail Lamp Assembly | D14981 | 1 | 1 | 1 | 1 | – |
| – | Door – Tail Lamp Assembly | D14980 | 1 | 1 | 1 | 1 | – |
| – | Lens – Tail Lamp Door (Ruby) | D14968 | 1 | 1 | 1 | 1 | – |
| – | Gasket – Tail Lamp Door Lens | D14969 | 1 | 1 | 1 | 1 | – |
| – | Screw – Tail Lamp Door | D14970 | 1 | 1 | 1 | 1 | – |
| – | Retainer – Tail Lamp Door Screw | D14293 | 1 | 1 | 1 | 1 | – |
| – | Lens – Tail Lamp Licence | D14972 | 1 | 1 | 1 | 1 | – |
| – | Gasket – Tail Lamp Licence Lens | D14973 | 1 | 1 | 1 | 1 | – |
| – | Clamp – Tail Lamp Licence Lens | D14974 | 2 | 2 | 2 | 2 | – |
| – | Screw – Tail Lamp Licence Lens Clamp | D14975 | 2 | 2 | 2 | 2 | – |
| – | Mounting Plate – Tail Lamp Assembly | D14976 | 1 | 1 | 1 | 1 | – |
| – | Bulb – Tail Lamp 12v. 6w. S.C. | T2153 | 2 | 2 | 2 | 2 | – |
| – | Grommet – Tail Lamp Cable | D14979 | 1 | 1 | 1 | 1 | – |
| – | Nut – Tail Lamp Mounting | S983/2S | 2 | 2 | 2 | 2 | – |
| – | Washer – Tail Lamp Mounting Nut | S12352 | 2 | 2 | 2 | 2 | – |
| – | Panel – Instrument Assembly with Oil Gauge, Ammeter and Fuel Gauge | D16599 | 1 | 1 | 1 | – | – |
| – | Panel – Instrument Assembly with Oil Gauge, Ammeter, Fuel Gauge and Brake Vacuum Gauge | D17364 | – | – | – | 1 | 1 |
| – | Gauge – Oil Pressure Assembly | D16599/1 | 1 | 1 | 1 | – | – |
| – | Gauge – Oil Pressure Assembly | D17364/2 | – | – | – | 1 | 1 |
| – | Gauge – Fuel Dash Assembly | D16599/3 | 1 | 1 | 1 | – | – |
| – | Gauge – Fuel (Dash) Assembly | D17364/4 | – | – | – | 1 | 1 |
| – | Ammeter – Assembly | D16599/2 | 1 | 1 | 1 | – | – |
| – | Ammeter – Assembly | D17364/3 | – | – | – | 1 | 1 |
| – | Gauge – Brake Vacuum Assembly | D17364/1 | – | – | – | 1 | 1 |
| – | Bulb – Instrument Panel | D16599/4 | 1 | 1 | 1 | 1 | 1 |
| – | Lens – Instrument Panel | D16599/5 | 1 | 1 | 1 | 1 | 1 |
| – | Packing – Instrument Panel Lens | D16599/6 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Oil Gauge Tube | D16599/7 | 1 | 1 | 1 | – | – |
| – | Nut – Vacuum Gauge Tube | D16599/7 | – | – | – | 2 | 2 |
| – | Nipple – Oil Gauge Tube | D16599/8 | 1 | 1 | 1 | – | – |
| – | Nipple – Vacuum Gauge Tube | D16599/8 | – | – | – | 2 | 2 |
| – | Gasket – Oil Gauge Tube Nut | D16599/9 | 1 | 1 | 1 | – | – |
| – | Gasket – Vacuum Gauge Tube Nut | D16599/9 | – | – | – | 2 | 2 |
| – | Switch – Ignition (Less Barrel Lock and Keys) | D6267A | 1 | 1 | 1 | – | – |
| – | Switch – Lighting (Less Barrel Lock and Keys) | D6267A | – | – | – | 1 | 1 |
| – | Barrel Lock – Ignition or Lighting Switch | D17367 | 1 | 1 | 1 | 1 | 1 |

## ELECTRICAL EQUIPMENT (Contd.) LAMPS AND INSTRUMENT PANEL, SPEEDOMETER, BATTERY AND HORN BUTTON

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 | 105 125 | 86P6 | 103P6 105P6 | 124AP6 | 124 |
| – | Key – Ignition or Lighting Switch (See Note) | D17368 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Light – Instrument Panel Warning Assembly | T2169 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Cap – Instrument Panel Warning Light | T2171 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bulb – Instrument Panel Warning Light | T2170 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Speedometer – Assembly Mile | D16596 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Speedometer – Assembly Metric | D16634 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bulb – Speedometer | D16599/4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Lens – Speedometer | D16599/5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Switch – Panel Illumination | D16636 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Switch – Starter Solenoid Dash | D15600/1 | 1 | 1 | 1 | – | – | – | 1 |
| – | Switch – Heater and Starter | D16560 | – | – | – | 1 | 1 | 1 | – |
| – | Bracket – Heater and Starter Switch also Ki-Gass Pump | D17124 | – | – | – | 1 | 1 | 1 | – |
| – | Bolt – Heater and Starter Switch also Ki-Gass Pump Bracket | S535/3 | – | – | – | 2 | 2 | 2 | – |
| – | Nut – Heater and Starter Switch also Ki-Gass Pump Bracket Bolt | S981/6 | – | – | – | 2 | 2 | 2 | – |
| – | Washer – Heater and Starter Switch also Ki-Gass Pump Bracket Bolt | S1000/6 | – | – | – | 2 | 2 | 2 | – |
| – | Screw – Switch to Bracket | S813/8S | – | – | – | 4 | 4 | 4 | – |
| – | Nut – Switch to Bracket Screw | S983/2 | – | – | – | 4 | 4 | 4 | – |
| – | Washer – Switch to Bracket Screw | S1000/2 | – | – | – | 4 | 4 | 4 | – |
| – | Support Bar – Heater and Starter Switch also Ki-Gass Pump Bracket R.H. | D17122 | – | – | – | 1 | 1 | 1 | – |
| – | Support Bar – Heater and Starter Switch also Ki-Gass Pump Bracket L.H. | D17123 | – | – | – | 1 | 1 | 1 | – |
| – | Button – Horn | D12715 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Screw – Horn Button Fixing | S815/6S | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Nut – Horn Button Fixing Screw | S1247/6 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Bolt – Horn Bracket | S536/3 | – | – | – | 1 | 1 | 1 | – |
| – | Nut – Horn Bracket Bolt | S981/7 | – | – | – | 1 | 1 | 1 | – |
| – | Washer – Horn Bracket Bolt | S1000/7H | – | – | – | 1 | 1 | 1 | – |
| – | Battery – Exide (Type 6 x CK9–12V–57)AH. | D14237 | 1 | 1 | 1 | – | – | – | 1 |
| – | Battery – Exide (Type 6V–130 AH–3 BRBR–13/2HD) | D15120A | – | – | – | – | 2 | 2 | – |
| – | Battery – Exide (Type 6V–3FMF R11H/185AH) | D17636 | – | – | – | 2 | – | – | – |
| – | Bar – Battery Clamp | D15405 | 1 | 1 | 1 | – | – | – | 1 |
| – | Bolt – Battery Clamp Bar | D16289 | 2 | 2 | 2 | – | – | – | 2 |
| – | Nut – Battery Clamp Bolt Wing | D15404 | 2 | 2 | 2 | – | 2 | 2 | 2 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 | 125 |
| – | Harness – Wiring Assembly R.H.D. (See Note A) | D17064 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Harness – Wiring Assembly L.H.D. (See Note A) | D17690 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Harness – Wiring Assembly R.H.D. (See Note B) | D17855 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Harness – Wiring Assembly L.H.D. (See Note B) | D17856 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Harness – Wiring Assembly R.H.D. | D17065B | – | – | – | – | 1 | 1 | – | – |
| – | Harness – Wiring Assembly L.H.D. | D17691B | – | – | – | – | 1 | 1 | – | – |
| – | Harness – Wiring Assembly R.H.D. | D17792A | – | – | – | 1 | – | – | – | – |
| – | Harness – Wiring Assembly L.H.D. | D17835A | – | – | – | 1 | – | – | – | – |
| – | Clip – Wiring Harness | D4268 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Clip – Wiring Harness | T2318 | 7 | 7 | 7 | 7 | 8 | 8 | 7 | 7 |
| – | Clip – Tail Lamp Cable | D10803A | 5 | 4 | 6 | 4 | 4 | 6 | 4 | 6 |
| – | Grommet – Wiring Harness | D17232 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Cable – Battery-Earth (Positive) | D11256 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Battery to Starter R.H.D. (See Note A) | D17111 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Battery to Starter L.H.D. (See Note A) | D17667 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Battery to Solenoid (Negative) R.H.D. (See Note B) | D17853 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Battery to Solenoid (Negative) L.H.D. (See Note B) | D17854 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Solenoid to Starter (See Note B) | D17852 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Clip – Battery to Starter Cable | D14429 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Screw – Battery to Starter Cable Clip | S537/8 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Washer – Battery to Starter Cable Clip Screw | S997/4 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Battery to Starter (Positive) | D17516 | – | – | – | – | 1 | 1 | – | – |
| – | Clip – Battery to Starter Cable (Positive) | D13553 | – | – | – | – | 1 | 1 | – | – |
| – | Cable – Battery to Starter (Positive) L.H.D. | D17516 | – | – | – | 1 | – | – | – | – |
| – | Cable – Battery to Frame (Positive) | D17799 | – | – | – | 1 | – | – | – | – |
| – | Cable – Battery to Frame (Negative) | D15158/2 | – | – | – | – | 1 | 1 | – | – |
| – | Cable – Battery to Starter (Negative) | D17798 | – | – | – | 1 | – | – | – | – |
| – | Cable – Battery to Frame (Negative) L.H.D. | D15158/2 | – | – | – | 1 | – | – | – | – |
| – | Clip – Battery Cable | D13553 | – | – | – | 1 | – | – | – | – |
| – | Cable – Battery Link | D17867 | – | – | – | 1 | – | – | – | – |
| – | Cable – Battery Link | D15158/3 | – | – | – | – | 1 | 1 | – | – |
| – | Cable – Starter to Frame | D15158/9 | – | – | – | 1 | 1 | 1 | – | – |
| – | Bolt – Battery Earth Cable (Negative) | S536/4 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Nut – Battery Earth Cable (Negative) | S981/7 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Washer – Battery Cable Bolt (Negative) | S1000/7 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Terminal – Battery Cable (Negative) | T1588 | 1 | 1 | 1 | 2 | 2 | 2 | 1 | 1 |
| – | Terminal – Battery Cable (Positive) | T1588/1 | 1 | 1 | 1 | 2 | 2 | 2 | 1 | 1 |
| – | Bolt – Battery Cable Terminal | T1589 | 2 | 2 | 2 | 4 | 4 | 4 | 2 | 2 |
| – | Nut – Battery Cable Terminal Bolt | T1590 | 2 | 2 | 2 | 4 | 4 | 4 | 2 | 2 |
| – | Tag – Battery Cable Straight, (Positive) | T1591 | 1 | 1 | 1 | 3 | 3 | 3 | 1 | 1 |
| – | Tag – Battery Cable Angle, (Positive | T1591/1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Clip – Starter Cable | T2138 | – | – | – | 2 | – | – | – | – |
| – | Cable – Head Lamp and Bulb Adaptor | D16603/3 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Lead – Head Lamp Earth | D17570 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Cable – Petrol and Fuel Tank Gauge | D13373 | 1 | 1 | 1 | – | 1 | 1 | 1 | 1 |
| – | Cable – Fuel Tank Gauge | D17793 | – | – | – | 1 | – | – | – | – |
| – | Clip – Fuel Tank Gauge Cable | D10803/A | – | – | – | 6 | – | – | – | – |
| – | Cable – Wing Lamp | D16868 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Clip – Wing Lamp Cable | D17324 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Clip – Wing Lamp Cable (to Sub-Frame) | D10803A | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Grommet – Wing Lamp Cable | T262B | 2 | 2 | 2 | 2 | – | – | 2 | 2 |
| – | Cable – Tail Lamp | D15236 | 1 | – | – | – | – | – | – | – |
| – | Cable – Tail Lamp | D15536 | – | 1 | – | – | 1 | – | 1 | – |
| – | Cable – Tail Lamp | D14789A | – | – | 1 | – | – | 1 | – | 1 |
| – | Clip – Tail Lamp Cable | D14429 | – | – | 1 | – | – | 1 | – | 1 |
| – | Screw – Tail Lamp Cable Clip | S693/3S | – | – | 1 | – | – | 1 | – | 1 |
| – | Nut – Tail Lamp Cable Clip Screw | S980/4S | – | – | 1 | – | – | 1 | – | 1 |
| – | Washer – Tail Lamp Cable Clip Screw | S1000/4 | – | – | 1 | – | – | 1 | – | 1 |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 124 | 105 | 86P6 | 103P6 124AP6 | 105P6 | 123 | 125 |
| – | Connector – Wiring Harness Cable..... | D11087 | 9 | 9 | 9 | 11 | 9 | 9 | 9 | 9 |
| – | Nipple – Wiring Harness Cable..... | D11088 | 18 | 18 | 18 | 22 | 18 | 18 | 18 | 18 |
| – | Cable – Spark Plug Nos. 1–5–6..... | D15764 | 3 | 3 | 3 | – | – | – | 3 | 3 |
| – | Cable – Spark Plug No. 2..... | D15765 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Spark Plug No. 3..... | D15762 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Spark Plug No. 4..... | D15763 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Terminal – Spark Plug Cable (Spark Plug End)..... | D15767 | 6 | 6 | 6 | – | – | – | 6 | 6 |
| – | Tube – Spark Plug Cable and Coil Mounting Bracket..... | 1092857 | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Stud – Spark Plug Cable and Coil Mounting Bracket Tube..... | 103171 | 2 | 2 | 2 | – | – | – | 2 | 2 |
| – | Nut – Spark Plug Cable and Coil Mounting Bracket Tube Stud .... | 120368 | 2 | 2 | 2 | – | – | – | 2 | 2 |
| – | Washer – Spark Plug Cable and Coil Mounting Bracket Tube Stud.... | 138468 | 2 | 2 | 2 | – | – | – | 2 | 2 |
| – | Cable – Secondary 18" Long..... | D17110A | 1 | 1 | 1 | – | – | – | 1 | 1 |
| – | Cable – Tail Lamp (Van Body Only)..... | D15702 | 1 | – | – | – | – | – | – | – |
| – | Cable – Tail Lamp Earth (Van Body Only)..... | D16065 | 1 | – | – | – | – | – | – | – |

**NOTE:-**

Ensure Key No. is quoted when ordering Ignition or Lighting Switch Key D17368.

**NOTE A**

Up to and including the following Chassis Nos.

64/22523 (Exc. 64/22505)
103/7858
105/18759
123/4567
125/10398

**NOTE B**

From the following Chassis Nos.

64/22524 (Also 64/22505)
103/7859
105/18760
123/4568
125/10398

| Dwg. No. | DESCRIPTION | DODGE PART No. | LUCAS PART No. | MODEL CODE AND NUMBER USED Effective up to the following Chassis Nos. 64/ 22523 Exc. 22505 | 103/ 7858 | 105/ 18759 | 123/ 4567 | 125/ 10398 |
|---|---|---|---|---|---|---|---|---|
| | 1st Series – DYNAMO | | | | | | | |
| – | Dynamo – Assembly C45PV–3L1–12 Volt | D15598 | 238185 | 1 | 1 | 1 | 1 | 1 |
| – | Armature – Dynamo | D15598/1 | 238071 | 1 | 1 | 1 | 1 | 1 |
| – | Brush Set – Dynamo | D15598/2 | 238061 | 1 | 1 | 1 | 1 | 1 |
| – | Spring Set – Dynamo Brush | D15598/3 | 238062 | 1 | 1 | 1 | 1 | 1 |
| – | Band – Dynamo Inspection | D15598/4 | 227015 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Dynamo Assembly Drive End (Less Bearing) | D15598/5 | 237119 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Dynamo Assembly (Commutator End) | D15598/6 | 238199 | 1 | 1 | 1 | 1 | 1 |
| – | Bush – Dynamo Commutator End Bearing | D15598/7 | 238567 | 1 | 1 | 1 | 1 | 1 |
| – | Bearing – Dynamo Drive End | D15598/8 | 189308 | 1 | 1 | 1 | 1 | 1 |
| – | Coil – Dynamo Field | D15598/9 | 238070 | 1 set | 1 set | 1 set | 1 set | 1 set |
| – | Nut – Dynamo Shaft | D15598/10 | 180620 | 1 | 1 | 1 | 1 | 1 |
| – | Oiler – Dynamo | D15598/11 | 238370 | 1 | 1 | 1 | 1 | 1 |
| – | Pulley – Dynamo | D15562 | – | 1 | 1 | 1 | 1 | 1 |
| | VOLTAGE REGULATOR | | | | | | | |
| – | Regulator – Voltage | D16135 | RF95-2-37065E | 1 | 1 | 1 | 1 | 1 |
| – | Cover – Voltage Regulator | D16135/1 | 334956 | 1 | 1 | 1 | 1 | 1 |
| – | Fuse – Voltage Regulator 35 Amp | D16135/2 | 188218 | 1 | 1 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | LUCAS PART No. | Effective from and up to the following Chassis Nos. 64/ 22524 and 22505 to 23527 | 103/ 7859 to 7935 | 105/ 18760 to 19774 | 123/ 4568 to 4884 | 125/ 10399 to 12649 | 124 |
|---|---|---|---|---|---|---|---|---|---|
| | 2nd Series – DYNAMO | | | | | | | | |
| – | Dynamo – Assembly C45PV/4 12 Volt | D17844 | 22435 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Armature – Dynamo | D17844/1 | 238868 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Brush Set – Dynamo | D15598/2 | 238061 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spring Set – Dynamo Brush | D15598/3 | 238062 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Band – Dynamo Inspection | D15598/4 | 227015 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Dynamo Assembly Drive End (Less Bearing) | D15598/5 | 237119 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Dynamo Assembly (Commutator End) | D17844/6 | 238862 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bush – Dynamo Commutator End Bearing | D15598/7 | 238567 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bearing – Dynamo Drive End | D15598/8 | 189308 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Coil – Dynamo Field | D17844/9 | 238820 | 1 set | 1 set | 1 set | 1 set | 1 set | 1 set |
| – | Nut – Dynamo Shaft | D15598/10 | 180620 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Oiler – Dynamo | D15598/11 | 238370 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Pulley – Dynamo | D15562 | – | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Set – Sundry Parts | D17844/12 | 249694 | 1 | 1 | 1 | 1 | 1 | 1 |
| | VOLTAGE REGULATOR | | | | | | | | |
| – | Regulator – Voltage RF95-2 | D17839 | 37076 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Resistance – Voltage Regulator | D17839/4 | 334977 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Cover – Voltage Regulator | D16135/1 | 334956 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Fuse – Voltage Regulator | D16135/2 | 188218 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Clip – Voltage Regulator | D17839/3 | 334906 | 1 | 1 | 1 | 1 | 1 | 1 |

NOTE:- Items bearing Lucas Part Nos. to be obtained from Local Lucas Agents.

| Dwg. No. | DESCRIPTION | DODGE PART No. | LUCAS PART No. | MODEL CODE AND NUMBER USED Effective from the following Chassis Nos. 64/23528 | 103/7936 | 105/19775 | 123/4885 | 125/12150 |
|---|---|---|---|---|---|---|---|---|
| | 3rd Series – DYNAMO | | | | | | | |
| – | Dynamo – Assembly C45PV–5L–O | D18296 | 22456A/B | 1 | 1 | 1 | 1 | 1 |
| – | Armature – Dynamo | D17844/1 | 238868 | 1 | 1 | 1 | 1 | 1 |
| – | Brush Set – Dynamo | D15598/2 | 238061 | 1 | 1 | 1 | 1 | 1 |
| – | Spring Set – Dynamo Brush | D15598/3 | 238062 | 1 | 1 | 1 | 1 | 1 |
| – | Band – Dynamo Inspection | D15598/4 | 227015 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Dynamo Assembly Drive End | D18296/5 | 239012 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Dynamo Assembly Commutator End | D18296/6 | 239016 | 1 | 1 | 1 | 1 | 1 |
| – | Bush – Dynamo Commutator End Bearing | D15598/7 | 238567 | 1 | 1 | 1 | 1 | 1 |
| – | Bearing – Dynamo Drive End | D15598/8 | 189308 | 1 | 1 | 1 | 1 | 1 |
| – | Coil – Dynamo Field | D17844/9 | 238820 | 1 | 1 | 1 | 1 | 1 |
| – | Nut – Dynamo Shaft | D15598/10 | 180620 | 1 | 1 | 1 | 1 | 1 |
| – | Oiler – Dynamo | D18296/11 | 238367 | 1 | 1 | 1 | 1 | 1 |
| – | Pulley – Dynamo | D15562 | – | 1 | 1 | 1 | 1 | 1 |
| – | Set – Sundry Parts | D18296/12 | 239024 | 1 | 1 | 1 | 1 | 1 |
| | VOLTAGE REGULATOR | | | | | | | |
| – | Regulator – Voltage RB 106/1 | D18297 | 37139D | 1 | 1 | 1 | 1 | 1 |
| – | Resistance – Voltage Regulator | D17839/4 | 334977 | 1 | 1 | 1 | 1 | 1 |
| – | Cover – Voltage Regulator | D18297/1 | 391600 | 1 | 1 | 1 | 1 | 1 |
| – | Fuse Unit – | D18298 | SF6 | 1 | 1 | 1 | 1 | 1 |
| – | Clip – Voltage Regulator Cover | D17839/3 | 334906 | 1 | 1 | 1 | 1 | 1 |

**NOTE:- Items bearing Lucas Part Nos. to be obtained from Local Lucas Agents.**

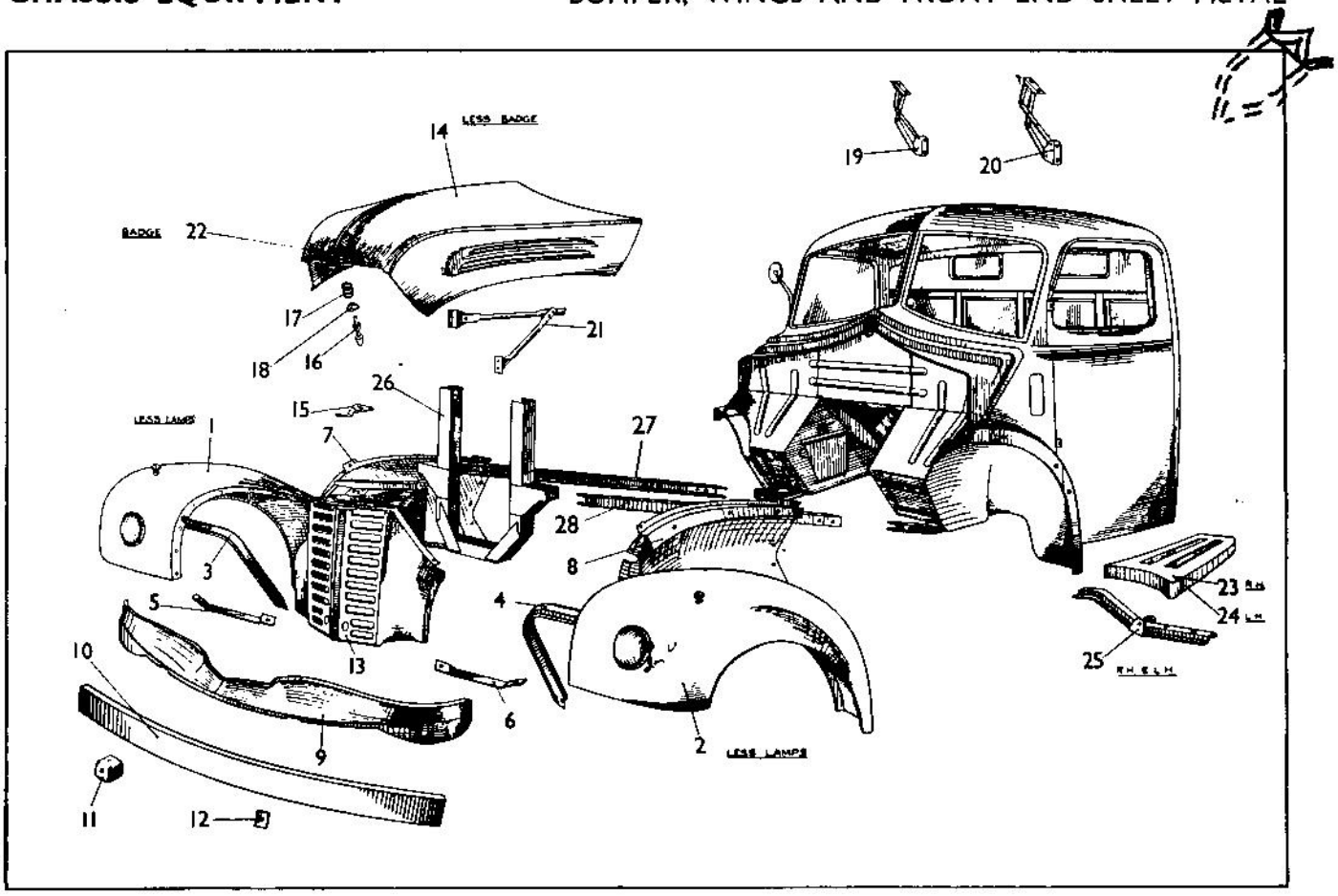
| Dwg. No. | DESCRIPTION | DODGE PART No. | LUCAS PART No. Up to: | MODEL CODE AND NUMBER USED Effective up to the following Chassis Nos. 64/ 22523 Exc. 22505 | 103/ 7858 | 105/ 18759 | 123/ 4657 | 125/ 10398 |
|---|---|---|---|---|---|---|---|---|
| | 1st Series – STARTER | | | | | | | |
| – | Starter – Assembly M45G/GF19 12 volt | D15595 | 26025E | 1 | 1 | 1 | 1 | 1 |
| – | Armature – Starter | D15595/1 | 271329 | 1 | 1 | 1 | 1 | 1 |
| – | Brush Set – Starter | D15595/2 | 255659 | 1 | 1 | 1 | 1 | 1 |
| – | Spring Set – Starter Brush | D15595/3 | 270004 | 1 | 1 | 1 | 1 | 1 |
| – | Pinion – Starter Barrel | D15595/4 | 291340 | 1 | 1 | 1 | 1 | 1 |
| – | Spring – Starter Main | D15595/5 | 270326 | 1 | 1 | 1 | 1 | 1 |
| – | Band – Starter Inspection | D15595/6 | 270294 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Starter Assembly Commutator End | D15595/8 | 270149 | 1 | 1 | 1 | 1 | 1 |
| – | Bush – Starter Commutator End | D15595/9 | 255491 | 1 | 1 | 1 | 1 | 1 |
| – | Contact – Starter | D15595/10 | 255912 | 1 set | 1 set | 1 set | 1 set | 1 set |
| – | Bush – Starter Drive End | D15595/11 | 265112 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Starter Assembly Commutator End | D15595/12 | 271325 | 1 | 1 | 1 | 1 | 1 |
| – | Coil – Starter Field | D15595/13 | 270214 | 1 set | 1 set | 1 set | 1 set | 1 set |
| – | Solenoid – Starter | D15600/2 | 76022A | 1 | 1 | 1 | 1 | 1 |
| – | Screw – Starter Mounting | 122267 | – | 2 | 2 | 2 | 2 | 2 |
| – | Lockwasher – Starter Mounting Screw | 120383 | – | 2 | 2 | 2 | 2 | 2 |
| – | Screw – Solenoid to Starter Mounting | D15600/3 | – | 4 | 4 | 4 | 4 | 4 |
| – | Cap – Starter Armature Shaft Dust | D15600/5 | 255780 | 1 | 1 | 1 | 1 | 1 |
| – | Bolt – Starter Cable Contact | D15600/6 | – | 1 | 1 | 1 | 1 | 1 |
| – | Washer – Contact Bolt | D15600/7 | – | 1 | 1 | 1 | 1 | 1 |

| Dwg. No. | DESCRIPTION | DODGE PART No. | LUCAS PART No. From: | MODEL CODE AND NUMBER USED Effective from the following Chassis Nos. 64/ 22524 and 22505 | 103/ 7859 | 105/ 18760 | 123/ 4568 | 125/ 10399 | 124A |
|---|---|---|---|---|---|---|---|---|---|
| | 2nd Series – STARTER | | | | | | | | |
| – | Starter – Assembly M45G/GF20 12 volt | D17850 | 26050A | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Armature – Starter | D17850/1 | 271528 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Brush Set – Starter | D15595/2 | 255659 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spring Set – Starter Brush | D15595/3 | 270004 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Pinion – Starter Barrel | D17850/4 | 291426 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spring – Starter Main | D17850/5 | 291448 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Band – Starter Inspection | D15595/6 | 270294 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Starter Assembly Commutator End | D15595/8 | 270149 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bush – Starter Commutator End | D15595/9 | 255491 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Contact – Starter | D15595/10 | 255912 | 1 set | 1 set | 1 set | 1 set | 1 set | 1 set |
| – | Bush – Starter Drive End | D17850/11 | 270038 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Starter Assembly Commutator End | D17850/12 | 271497 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Coil – Starter Field | D17850/13 | 271306 | 1 set | 1 set | 1 set | 1 set | 1 set | 1 set |
| – | Drive Assy – Starter | D17850/14 | 291457 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spring – Starter Pinion Retaining | D17850/15 | 291456 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Cap – Starter Armature Dust | D17850/16 | 255854 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Set – Sundry Parts | D17850/17 | 249695 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Screw – Starter Mounting | 122267 | – | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Lockwasher – Starter Mounting Screw | 120383 | – | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Switch – Starter Solenoid – ST.920 | D17851 | 70411D | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bracket – Starter Solenoid Switch | D17115 | – | 1 | 1 | 1 | 1 | 1 | 1 |

NOTE:- Items bearing Lucas Part Nos. to be obtained from Local Lucas Agents.

| Dwg. No. | DESCRIPTION | DODGE PART No. | LUCAS PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | | | 64 | 103 | 105 | 123 | 124 | 125 |
| | DISTRIBUTOR | | | | | | | | |
| – | Distributor – Assembly DXH6A–GF19 | D16245 | 40166A | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Cap – Distributor Assembly | D16245/1 | 407279 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Brush – Distributor Cap | D15596/2 | 404435 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Contact – Distributor Set | D15596/3 | 407050 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Rotor – Distributor | D15596/4 | 407106 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Condenser – Distributor | D15596/5 | 407044 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Cam – Distributor Assembly | D16245/2 | 407168 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Lever – Distributor Timing | D16245/3 | 415731 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spring – Distributor | D16245/4 | 404458 | 1 set | 1 set | 1 set | 1 set | 1 set | 1 set |
| – | Weight – Distributor Assembly | D16245/5 | 415730 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Shaft and Plate – Distributor Assembly | D16245/6 | 416532 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bearing – Distributor | D16245/7 | 189272 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Bush – Distributor Body Bearing | D16245/8 | 410590 | 1 | 1 | 1 | 1 | 1 | 1 |
| | COIL | | | | | | | | |
| – | Coil – Ignition (Q12) | D18121 | 45020A | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Screw – Ignition Coil to Dash | S693/3 | – | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Nut – Ignition Coil to Dash Screw | S980/4 | – | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Washer – Ignition Coil to Dash Screw | S1000/4 | – | 2 | 2 | 2 | 2 | 2 | 2 |
| | HORN | | | | | | | | |
| – | Horn – and Bracket | T194 | HF35 | 1 | 1 | 1 | 1 | 1 | 1 |

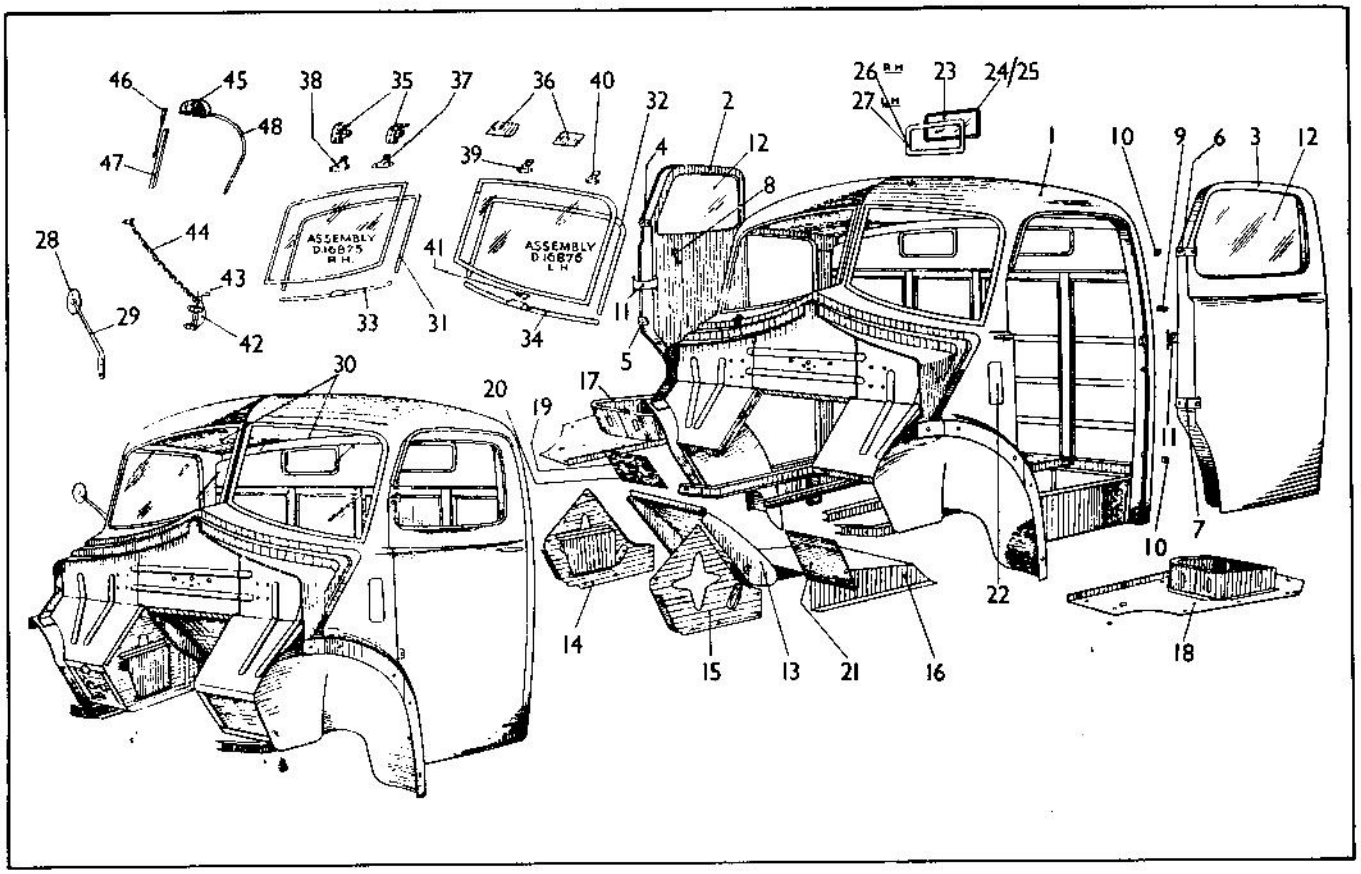
**NOTE:-** Items bearing Lucas Part Nos. to be obtained from Local Lucas Agents.




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 124 | 105 125 | 86P6 124/ AP6 | 103P6 | 105P6 |
| 1 | Wing – Front, R.H. | D16718 | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 | Wing – Front, L.H. | D16719 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Piping – Front Wing R. and L. | D17317 | 2 | 2 | 2 | 2 | 2 | 2 |
| 3 | Support – Front Wing R.H. | D16733 | 1 | 1 | 1 | 1 | 1 | 1 |
| 4 | Support – Front Wing L.H. | D16734 | 1 | 1 | 1 | 1 | 1 | 1 |
| 5 | Brace – Front Wing Support R.H. | D16735 | 1 | 1 | 1 | 1 | 1 | 1 |
| 6 | Brace – Front Wing Support L.H. | D16736 | 1 | 1 | 1 | 1 | 1 | 1 |
| 7 | Apron – Front Wing and Reinforcement Assembly R.H. | D16720 | 1 | 1 | 1 | 1 | 1 | 1 |
| 8 | Apron – Front Wing and Reinforcement Assembly L.H. | D16721 | 1 | 1 | 1 | 1 | 1 | 1 |
| 9 | Apron – Front Bumper and Extension Assembly | D16726 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Piping – Front Bumper Apron | D17318 | 1 | 1 | 1 | 1 | 1 | 1 |
| 10 | Bar – Front Bumper | D16563 | 1 | 1 | 1 | 1 | 1 | 1 |
| 11 | Bracket – Front Bumper Bar | D16250 | 2 | 2 | 2 | 2 | 2 | 2 |
| 12 | Packing Piece – Front Bumper Bar | D17796 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Bolt – Front Bumper Bar to Bracket | S537/5S | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Nut – Front Bumper Bar to Bracket Bolt | S981/8S | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Washer – Front Bumper Bar to Bracket Bolt | S1000/8S | 2 | 2 | 2 | 2 | 2 | 2 |
| 13 | Grille – Radiator and Deflector Panel Assembly | D16737 | 1 | 1 | 1 | – | – | – |
| 13 | Grille – Radiator and Deflector Panel Assembly | D16738 | – | – | – | 1 | 1 | 1 |
| – | Buffer – Bonnet Fixed to Radiator Grille | D15842 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Tape – Bonnet fixed to Radiator Grille | T1344A | 18in. | 18in. | 18in. | 18in. | 18in. | 18in. |
| 14 | Top – Bonnet | D16724 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Tape – Bonnet Fixed to Cab | T1344A | 84in. | 84in. | 84in. | 84in. | 84in. | 84in. |

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 124 | 105 125 | 86P6 124/ AP6 | 103P6 | 105P6 |
| 15 | Catch – Bonnet Lock Assembly Fixed to Radiator Grille | D16358 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spring – Bonnet Lock Catch | D16360 | 1 | 1 | 1 | 1 | 1 | 1 |
| 16 | Pin – Bonnet Lock Fixed to Bonnet Top | D16363 | 1 | 1 | 1 | 1 | 1 | 1 |
| 17 | Spring – Bonnet Lock Pin | D16950 | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 | Retainer – Bonnet Lock Pin | D16951 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 | Hinge – Bonnet Assembly R.H. | D16364 | 1 | 1 | 1 | 1 | 1 | 1 |
| 20 | Hinge – Bonnet Assembly L.H. | D16365 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 | Support – Bonnet Assembly | D16953 | 1 | 1 | 1 | 1 | 1 | 1 |
| 22 | Medallion – "Dodge" Bonnet | D16968 | 1 | 1 | 1 | 1 | 1 | 1 |
| 22 | Medallion – "Fargo" Bonnet | D16969 | 1 | 1 | 1 | 1 | 1 | 1 |
| 22 | Medallion – "De Soto" Bonnet | D16970 | 1 | 1 | 1 | 1 | 1 | 1 |
| 23 | Board – Running Assembly R.H. | D16753 | 1 | 1 | 1 | 1 | 1 | 1 |
| 24 | Board – Running Assembly L.H. | D16754 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25 | Support – Running Board | D16755 | 2 | 2 | 2 | 2 | 2 | 2 |
| 26 | Support – Radiator Assembly | D16448 | 1 | 1 | 1 | 1 | 1 | 1 |
| 27 | Member – Floor Side – R.H. | D16445 | 1 | 1 | 1 | 1 | 1 | 1 |
| 28 | Member – Floor Side – L.H. | D16446 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Wing – Rear (Van Body Only) | D16064 | 2 | – | – | – | – | – |
| – | Wing – Rear (Lorry Body Only) | D11619 | 2 | – | – | – | – | – |
| – | Wing – Rear (Lorry and Tipper Bodies Only)(18½" Wide) | D16106 | – | 2 | 2 | – | 2 | 2 |
| – | Stay – Rear Wing (Lorry Bodies Only) | D14639C | 8 | – | 8 | – | – | 8 |
| – | Stay – Rear Wing, Rear (Tipper Body Only) | D15281 | – | 1 | – | – | 1 | – |
| – | Stay – Rear Wing, Front (Tipper Body Only) | D15281/1 | – | 1 | – | – | 1 | – |
| – | Bolt – Rear Wing Stay to Frame | S536/4HT | – | 4 | – | – | 4 | – |
| – | Nut – Rear Wing Stay to Frame Bolt | S981/7 | – | 4 | – | – | 4 | – |
| – | Washer – Rear Wing Stay to Frame Bolt | S1000/7H | – | 4 | – | – | 4 | – |
| – | Clamp – Rear Wing Stay (Tipper Body Only) | D12444 | – | 2 | – | – | 2 | – |
| – | Bolt & Nut – Rear Wing to Stay | S895/3 | 16 | 8 | 16 | – | 8 | 16 |
| – | Washer – Rear Wing to Stay Bolt | S997/8 | 16 | 8 | 16 | – | 8 | 16 |
| – | Washer – Rear Wing to Stay Bolt | S1000/6H | 16 | 8 | 16 | – | 8 | 16 |

## DRIVER'S CAB AND FITTINGS




| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 124 | 105 125 | 86P6 | 103P6 124/ AP6 | 105P6 |
| – | Cab – Driver's Assembly R.H.D. | D16509/4 | 1 | 1 | 1 | – | – | – |
| – | Cab – Driver's Assembly L.H.D. | D16510/4 | 1 | 1 | 1 | – | – | – |
| – | Cab – Driver's Assembly R.H.D. | D16511/4 | – | – | – | – | 1 | 1 |
| – | Cab – Driver's Assembly L.H.D. | D16512/4 | – | – | – | – | 1 | 1 |
| 1 | Frame – Cab Assembly R.H.D. | D16863 | 1 | 1 | 1 | – | 1 | 1 |
| 1 | Frame – Cab Assembly L.H.D. | D16864 | 1 | 1 | 1 | – | 1 | 1 |
| 2 | Door – Cab Assembly R.H. | D17279 | 1 | 1 | 1 | – | 1 | 1 |
| 3 | Door – Cab Assembly L.H. | D17280 | 1 | 1 | 1 | – | 1 | 1 |
| – | Shell – Door R.H. (Bare) | D16798 | 1 | 1 | 1 | – | 1 | 1 |
| – | Shell – Door L.H. (Bare) | D16799 | 1 | 1 | 1 | – | 1 | 1 |
| 4 | Hinge – Door Upper R.H. R.H.D. | D16913 | 1 | 1 | 1 | – | 1 | 1 |
| 5 | Hinge – Door Lower R.H., R.H.D. | D16915 | 1 | 1 | 1 | – | 1 | 1 |
| 6 | Hinge – Door Upper L.H., R.H.D. | D16916 | 1 | 1 | 1 | – | 1 | 1 |
| 7 | Hinge – Door Lower L.H., R.H.D. | D16916 | 1 | 1 | 1 | – | 1 | 1 |
| – | Hinge – Door Upper R.H., L.H.D. | D16915 | 1 | 1 | 1 | – | 1 | 1 |
| – | Hinge – Door Lower R.H., L.H.D. | D16915 | 1 | 1 | 1 | – | 1 | 1 |
| – | Hinge – Door Upper L.H., L.H.D. | D16914 | 1 | 1 | 1 | – | 1 | 1 |
| – | Hinge – Door Lower L.H., L.H.D. | D16916 | 1 | 1 | 1 | – | 1 | 1 |
| – | Pin – Door Hinge | D16919 | 4 | 4 | 4 | – | 4 | 4 |
| – | Washer – Door Hinge Pin | D16920 | 4 | 4 | 4 | – | 4 | 4 |
| – | Lock – Door Assembly R.H. | D16352 | 1 | 1 | 1 | – | 1 | 1 |
| – | Lock – Door Assembly L.H. | D16353 | 1 | 1 | 1 | – | 1 | 1 |
| – | Regulator – Door Window Assembly L.H. | D16932 | 1 | 1 | 1 | – | 1 | 1 |
| – | Regulator – Door Window Assembly R.H. | D16931 | 1 | 1 | 1 | – | 1 | 1 |
| – | Handle – Door Outside Locking Assembly (Includes Lock and Keys, also Ignition Switch Barrel), R.H. | D16355 | 1 | 1 | 1 | – | 1 | 1 |

## DRIVER'S CAB AND FITTINGS (Contd.)

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 124 | 105 125 | 86P6 | 103P6 124/ AP6 | 105P6 |
| – | Handle – Door Outside Plain, L.H. | D16356 | 1 | 1 | 1 | – | 1 | 1 |
| – | Handle – Door Inside | D16922 | 2 | 2 | 2 | – | 2 | 2 |
| 8 | Handle – Door Window Regulator | D16963 | 2 | 2 | 2 | – | 2 | 2 |
| 9 | Plate – Door Lock Striker | D16354 | 2 | 2 | 2 | – | 2 | 2 |
| – | Dovetail – Door, Male | D16923 | 2 | 2 | 2 | – | 2 | 2 |
| – | Dovetail – Door, Female Assembly | D16924 | 2 | 2 | 2 | – | 2 | 2 |
| 10 | Buffer – Door | D17069 | 4 | 4 | 4 | – | 4 | 4 |
| 11 | Strap – Door Check | D10222A | 2 | 2 | 2 | – | 2 | 2 |
| 12 | Glass – Door | D16393A/T | 2 | 2 | 2 | – | 2 | 2 |
| – | Weatherstrip – Door Window | D16940A | 4 | 4 | 4 | – | 4 | 4 |
| – | Channel – Door Glass, Lower Assembly, R.H. | D16933 | 1 | 1 | 1 | – | 1 | 1 |
| – | Channel – Door Glass, Lower Assembly, L.H. | D16934 | 1 | 1 | 1 | – | 1 | 1 |
| – | Run – Door Glass Felt | D17544A | 2 | 2 | 2 | – | 2 | 2 |
| – | Moulding – Door Window R.H. | D16937 | 1 | 1 | 1 | – | 1 | 1 |
| – | Moulding – Door Window L.H. | D16938 | 1 | 1 | 1 | – | 1 | 1 |
| – | Weatherstrip – Door Window | D16940 | 2 | 2 | 2 | – | 2 | 2 |
| – | Weatherstrip – Door Draught | D13693 | 288in. | 288in. | 288in. | – | 288in. | 288in. |
| – | Mat – Floor, R.H., R.H.D. | D17726A | 1 | 1 | 1 | – | 1 | 1 |
| – | Mat – Floor, L.H., R.H.D. | D17728A | 1 | 1 | 1 | – | 1 | 1 |
| – | Mat – Floor, R.H., L.H.D. | D17727A | 1 | 1 | 1 | – | 1 | 1 |
| – | Mat – Floor, L.H., L.H.D. | D17729A | 1 | 1 | 1 | – | 1 | 1 |
| 13 | Cover – Engine Top Assembly R.H.D. | D17292 | 1 | 1 | 1 | – | – | – |
| 13 | Cover – Engine Top Assembly L.H.D. | D17811 | 1 | 1 | 1 | – | – | – |
| 13 | Cover – Engine Top Assembly R.H.D. | D17293 | – | – | – | 1 | 1 | 1 |
| 13 | Cover – Engine Top Assembly L.H.D. | D17812 | – | – | – | 1 | 1 | 1 |
| 14 | Cover – Engine Side Assembly R.H. | D17289 | 1 | 1 | 1 | – | – | – |
| 14 | Cover – Engine Side Assembly R.H. | D17291 | – | – | – | 1 | 1 | 1 |
| 15 | Cover – Engine Side Assembly L.H., R.H.D. | D17290 | 1 | 1 | 1 | 1 | 1 | 1 |
| 15 | Cover – Engine Side Assembly L.H., L.H.D. | D17810 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Fastener – Engine Side Cover | D16960 | 4 | 4 | 4 | 4 | 4 | 4 |
| 16 | Cover – Gearbox Assembly R.H.D. | D17296 | 1 | 1 | 1 | – | – | – |
| 16 | Cover – Gearbox Assembly L.H.D. | D17297 | 1 | 1 | 1 | – | – | – |
| 16 | Cover – Gearbox Assembly R.H.D. (with E.H.1. Tipping Gear) | D17689 | – | 1 | – | – | – | – |
| 16 | Cover – Gearbox Assembly R.H.D. (with Stability Minor Tipping Gear) | D17685 | – | – | – | – | – | – |
| 16 | Cover – Gearbox Assembly L.H.D. (with D17058 Gearbox) | D17775 | – | – | – | – | – | – |
| 16 | Cover – Gearbox Assembly L.H.D. (with 1263893 Gearbox) | D17707 | – | – | – | – | – | – |
| 16 | Cover – Gearbox Assembly R.H.D. (with D16187 Gearbox) | D17298 | – | – | – | – | – | 1 |
| 16 | Cover – Gearbox Assembly R.H.D. (with D17058 Gearbox) | D17530 | – | – | – | 1 | 1 | 1 |
| 16 | Cover – Gearbox Assembly L.H.D. (with D17058 Gearbox) | D17531 | – | – | – | 1 | 1 | 1 |
| 16 | Cover – Gearbox Assembly L.H.D. (with D 15057A Gearbox) | D17952 | – | – | – | 1 | – | – |
| 16 | Cover – Gearbox Assembly R.H.D. (with D16187 Gearbox and Stability Minor Tipping Gear) | D17752 | – | – | – | – | 1 | – |
| 16 | Cover – Gearbox Assembly R.H.D. (with D17058 Gearbox and Stability Minor Tipping Gear) | D17753 | – | – | – | – | 1 | – |
| 16 | Cover – Gearbox Assembly L.H.D. (with 1263893 Gearbox and Stability Minor Tipping Gear) | D17813 | – | – | – | – | – | 1 |
| 17 | Plate – Floor R.H. (Includes Seat Box), R.H.D. | D17190 | 1 | 1 | 1 | – | 1 | 1 |
| 17 | Plate – Floor R.H. (Includes Seat Box), L.H.D. | D17294 | 1 | 1 | 1 | – | 1 | 1 |
| 18 | Plate – Floor L.H. (Includes Seat Box), R.H.D. | D17191 | 1 | 1 | 1 | – | 1 | 1 |
| 18 | Plate – Floor L.H. (Includes Seat Box), L.H.D. | D17295 | 1 | 1 | 1 | – | 1 | 1 |
| – | Cover – Battery | D16668 | 1 | 1 | 1 | – | 1 | 1 |
| – | Cushion – Cab Seat | D17314 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Squab – Cab Seat with Hinge | D18172 | 2 | 2 | 2 | 2 | 2 | 2 |
| 19 | Plate – Toeboard Upper, R.H., R.H.D. | D16665 | 1 | 1 | 1 | 1 | 1 | 1 |
| 20 | Plate – Toeboard Lower, R.H., R.H.D. | D16666 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 | Plate – Toeboard L.H., R.H.D. | D16667 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Plate – Toeboard, Upper L.H., L.H.D. | D17134 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Plate – Toeboard, Lower L.H., L.H.D. | D17135 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Plate – Toeboard R.H., L.H.D. | D17136 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Spire Nut – Floorboard | D14392 | 30 | 30 | 30 | 30 | 30 | 30 |

## DRIVER'S CAB AND FITTINGS (Contd.)

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 124 | 105 125 | 86P6 | 103P6 124/ AP6 | 105P6 |
| 22 | Ventilator – Cowl Side | D4850 | 2 | 2 | 2 | 2 | 2 | 2 |
| 23 | Glass – Cab Rear View | D16945T | 2 | 2 | 2 | – | 2 | 2 |
| 24 | Rubber – Cab Rear View Glazing and Weatherstrip R.H. | D16946 | 1 | 1 | 1. | – | 1 | 1 |
| 25 | Rubber – Cab Rear View Glazing and Weatherstrip L.H. | D16947 | 1 | 1 | 1 | – | 1 | 1 |
| 26 | Moulding – Cab Rear View Glass R.H. | D16948 | 1 | 1 | 1 | – | 1 | 1 |
| 27 | Moulding – Cab Rear View Glass L.H. | D16949 | 1 | 1 | 1 | – | 1 | 1 |
| 28 | Mirror – Rear View | D16944 | 1 | 1 | 1 | – | 1 | 1 |
| 29 | Bracket – Rear View Mirror R.H.D. | D16942 | 1 | 1 | 1 | – | 1 | 1 |
| 29 | Bracket – Rear View Mirror L.H.D. | D16943 | 1 | 1 | 1 | – | 1 | 1 |
| – | Windscreen – Assembly, R.H. (Less Bracket) | D16875 | 1 | 1 | 1 | – | 1 | 1 |
| – | Windscreen – Assembly L.H. (Less Bracket) | D16876 | 1 | 1 | 1 | – | 1 | 1 |
| 30 | Glass – Windscreen | D16877 | 2 | 2 | 2 | – | 2 | 2 |
| – | Weatherstrip – Windscreen R.H. | D16880 | 1 | 1 | 1 | – | 1 | 1 |
| – | Weatherstrip – Windscreen L.H. | D16881 | 1 | 1 | 1 | – | 1 | 1 |
| 31 | Moulding – Windscreen, Upper R.H. | D16907 | 1 | 1 | 1 | – | 1 | 1 |
| 32 | Moulding – Windscreen, Upper L.H. | D16908 | 1 | 1 | 1 | – | 1 | 1 |
| 33 | Moulding – Windscreen, Lower R.H. | D16900 | 1 | 1 | 1 | – | 1 | 1 |
| 34 | Moulding – Windscreen, Lower L.H. | D16901 | 1 | 1 | 1 | – | 1 | 1 |
| 35 | Hinge – Windscreen | D16889 | 2 | 2 | 2 | – | 2 | 2 |
| 36 | Plate – Windscreen Hinge Cover | D16760 | 2 | 2 | 2 | – | 2 | 2 |
| 37 | Bracket – Windscreen Hinge (Inner R.H.D.)(Outer L.H.D. | D16887 | 1 | 1 | 1 | – | 1 | 1 |
| 38 | Bracket – Windscreen Hinge (Outer R.H.D.)(Inner L.H.D. | D16888 | 1 | 1 | 1 | – | 1 | 1 |
| 39 | Bracket – Windscreen (R.H. Upper-Fixed) | D16893 | 1 | 1 | 1 | – | 1 | 1 |
| 40 | Bracket – Windscreen (L.H. Upper-Fixed) | D16894 | 1 | 1 | 1 | – | 1 | 1 |
| 41 | Bracket – Windscreen (Lower-Fixed) | D16895 | 2 | 2 | 2 | – | 2 | 2 |
| 42 | Regulator – Windscreen Assembly | D16896 | 1 | 1 | 1 | – | 1 | 1 |
| 43 | Handle – Windscreen Regulator | D16898 | 1 | 1 | 1 | – | 1 | 1 |
| – | Pin – Windscreen Regulator Handle Pin | D16898/1 | 1 | 1 | 1 | – | 1 | 1 |
| 44 | Chain – Windscreen Regulator | D16896/1 | 1 | 1 | 1 | – | 1 | 1 |
| – | Bracket – Windscreen Regulator Chain | D16897 | 1 | 1 | 1 | – | 1 | 1 |
| 45 | Wiper – Windscreen Assembly | D17194 | 1 | 1 | 1 | – | 1 | 1 |
| 45 | Wiper – Windscreen Assembly Electric (See Note A) | D17206 | – | – | – | 1 | 1 | 1 |
| 46 | Arm – Windscreen Wiper | D17204 | 1 | 1 | 1 | – | 1 | 1 |
| 47 | Blade – Windscreen Wiper | D17205 | 1 | 1 | 1 | – | 1 | 1 |
| 46/47 | Arm & Blade – Windscreen Wiper Assembly Electric (See Note A) | D17214 | – | – | – | 1 | 1 | 1 |
| 48 | Tube – Windscreen Wiper Rubber from Wiper | T2092 | 72in. | 72in. | 72in. | – | 72in. | 72in. |
| 48 | Cable – Windscreen Wiper (See Note A) | D17630 | – | – | – | 1 | 1 | 1 |
| – | Clip – Windscreen Wiper Rubber Tube | D17401 | – | – | – | – | 2 | 2 |
| – | Pipe – Windscreen Wiper from Manifold | 861575 | 1 | 1 | 1 | – | – | – |
| – | Pipe – Windscreen Wiper from Manifold (Bare) | D17362 | – | – | – | – | 1 | 1 |
| – | Nut – Windscreen Wiper Pipe | 137397 | 1 | 1 | 1 | – | – | – |
| – | Union – Windscreen Wiper Pipe Nut | 137405 | 1 | 1 | 1 | – | – | – |
| – | Nut – Windscreen Wiper Pipe | D17361/2 | – | – | – | – | 1 | 1 |
| – | Nipple – Windscreen Wiper Pipe Nut | D17361/3 | – | – | – | – | 1 | 1 |
| – | Union – Windscreen Wiper Pipe | D17361/1 | – | – | – | – | 1 | 1 |
| – | Grommet – Hand Brake Lever (On Gearbox Cover) | D17722 | 1 | 1 | 1 | 1 | 1 | 1 |
| – | Grommet – Gear Lever (On Gearbox Cover) (NOT 123–125) | D17723 | 1 | 1 | 1 | – | – | – |
| – | Grommet – Gear Lever (On Gearbox Cover) | D17783 | – | – | – | 1 | 1 | 1 |
| – | Grommet – Gear Lever (On Gearbox Cover) (123 & 125 ONLY) | D17724 | – | 1 | 1 | – | – | – |

**NOTE A**

Electric Wipers fitted as standard equipment for Australia only.

# DRIVER'S CAB AND FITTINGS (Contd.)

CAB MOUNTING (1st SERIES)

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 124 | 105 125 | 124/ AP6 | 103P6 | 105P6 |
| – | Pad – Cab Mounting Front | D16553 | 2 | 2 | 2 | 2 | 2 | 2 |
| – | Pad – Cab Mounting Centre and Rear | D18032 | 4 | 4 | 4 | 4 | 4 | 4 |
| – | Spring – Cab Mounting Front and Rear | D17933 | 4 | 4 | 4 | 2 | 4 | 4 |
| – | Cup Washer – Cab Mounting Front and Rear | D17951 | 4 | 4 | 4 | 2 | 4 | 4 |
| – | Bolt – Cab Mounting Front and Centre | S536/14S | 4 | 4 | 4 | 4 | 4 | 4 |
| – | Bolt – Cab Mounting Rear | S536/14S | – | – | – | 2 | – | – |
| – | Washer – Cab Mounting Front and Centre | S1007/7S | 4 | 4 | 4 | 4 | 4 | 4 |
| – | Washer – Cab Mounting Rear | S1007/8S | – | – | – | 4 | – | – |
| – | Washer – Cab Mounting Centre and Rear | S1007/8S | 4 | 4 | 4 | 2 | 4 | 4 |
| – | Bolt – Cab Mounting Rear | S536/22S | 2 | 2 | 2 | – | 2 | 2 |
| – | Nut – Cab Mounting Bolt | D16029 | 6 | 6 | 6 | 6 | 6 | 6 |

**NOTE:-** It is essential when fitting new Type Cab on to the earlier Type Chassis, that the Cab rear and intermediate mounting package (LP.11–118) be used.

CAB MOUNTING (2nd SERIES)

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 103 123 124 | 105 125 | 103P6 124/ AP6 | 105P6 |
| – | Insulator – Cab Mounting (Large) | D18487 | 8 | 8 | 8 | 8 | 8 |
| – | Insulator – Cab Mounting (Small) | D18488 | 4 | 4 | 4 | 4 | 4 |
| – | Insulator – Cab Mounting | D16553 | – | – | – | – | – |
| – | Distance Tube – Cab Mounting (Front) | D18484 | 2 | 2 | 2 | 2 | 2 |
| – | Distance Tube – Cab Mounting (Centre) | D18483 | 2 | 2 | 2 | 2 | 2 |
| – | Distance Tube – Cab Mounting (Rear) | D18482 | 2 | 2 | 2 | 2 | 2 |
| – | Distance Tube – Cab Mounting (Rear) | D18491 | – | – | – | – | – |
| – | Washer Plate – Cab Mounting (Large) | D18485 | 8 | 8 | 8 | 8 | 8 |
| – | Washer Plate – Cab Mounting (Small) | D18486 | 4 | 4 | 4 | 4 | 4 |
| – | Bolt – Cab Mounting (Front) | S536/11 | 2 | 2 | 2 | 2 | 2 |
| – | Bolt – Cab Mounting (Centre) | S536/20S | 2 | 2 | 2 | 2 | 2 |
| – | Bolt – Cab Mounting (Rear) | S536/22S | 2 | 2 | 2 | 2 | 2 |
| – | Bolt – Cab Mounting (Rear) | S536/16S | – | – | – | – | – |
| – | Washer – Cab Mounting (Front and Centre) | S1007/7S | 4 | 4 | 4 | 4 | 4 |
| – | Washer – Cab Mounting (Rear) | S1007/8S | 2 | 2 | 2 | 2 | 2 |
| – | Nut – Cab Mounting Bolt | D16029 | 6 | 6 | 6 | 6 | 6 |

CAB MOUNTING. EFFECTIVE CHASSIS Nos.

1st Series.

Up to and including

64 – 24082
105 – 20650
125 – 12659
103P6 – 2777
105P6 – 11038 (also 105P6/11040, 105P6/11041)
103 – All
123 – 5075 (Except 123/5034–5036)
124AP6 – 2093
124 – All

2nd Series.

From and including

64 – 24083
105 – 20651
125 – 12660
103P6 – 2778
105P6 – 11039 (Except 105P6/11040, 105P6/11041)
123 – 5076 (Also 123/5034–5036)
124AP6 – 2094

# TOOLS AND ACCESSORIES

| Dwg. No. | DESCRIPTION | PART No. | MODEL CODE AND NUMBER USED | | | | |
|---|---|---|---|---|---|---|---|
| | | | 64 | 123 103 105 124A | 105 125 | 86P6 105P6 | 103P6 124AP6 |
| – | Tool Bag – Complete | S1236/61A | 1 | 1 | 1 | 1 | 1 |
| – | Tool Bag – Bare | S1236/28 | 1 | 1 | 1 | 1 | 1 |
| – | Spanner – Adjustable | S1236/3 | 1 | 1 | 1 | 1 | 1 |
| – | Spanner – Double-Ended ¼ x 7/16 in. | S1236/7 | 1 | 1 | 1 | 1 | 1 |
| – | Spanner – Double-Ended 3/8 x 7/16 in. | S1236/8 | 1 | 1 | 1 | 1 | 1 |
| – | Spanner – Double-Ended ½ x 5/8 in. | S1236/9 | 1 | 1 | 1 | 1 | 1 |
| – | Pliers – | S1236/10 | 1 | 1 | 1 | 1 | 1 |
| – | Screwdriver – | S1236/11 | 1 | 1 | 1 | 1 | 1 |
| – | Hammer – | S1236/12 | 1 | 1 | 1 | 1 | 1 |
| – | Punch – Octagonal, 6 in. | S1236/26 | 1 | 1 | 1 | 1 | 1 |
| – | Spanner – Double-Ended 7/16 x 3/8 in. SAE | S1236/64 | 1 | 1 | 1 | – | – |
| – | Spanner – Sparking Plug | S1236/62 | 1 | 1 | 1 | – | – |
| – | Tommy Bar – Sparking Plug Spanner | S1236/63 | 1 | 1 | 1 | – | – |
| – | Spanner – Tappet | D15205 | – | – | – | 2 | 2 |
| – | Spanner – Wheel Nut | D15927 | 1 | – | – | – | – |
| – | Spanner – Wheel Nut | D18131 | – | 1 | 1 | 1 | 1 |
| – | Spanner – Axle Shaft Bearing Nut and Tommy Bar | D17408 | 1 | – | – | – | – |
| – | Spanner – Axle Shaft Bearing Nut and Tommy Bar | D3489 | – | 1 | 1 | 1 | 1 |
| – | Spanner – Axle Shaft Bearing Nut and Tommy Bar 2 Speed Axle | D18094 | – | 1 | 1 | 1 | 1 |
| – | Jack – and Handle Assy. | S1236/41 | 1 | – | – | – | – |
| – | Jack – and Handle Assy. | S1236/65 | – | 1 | 1 | 1 | 1 |
| – | Handle – Jack | S1236/42 | 1 | 1 | – | – | – |
| – | Handle – Jack | S1236/58 | – | 1 | 1 | 1 | 1 |
| – | Gun – Grease | S1236/40 | 1 | 1 | 1 | 1 | 1 |
| – | Handle – Starting | D16641 | 1 | 1 | 1 | – | – |
| – | Handle – Starting (See Note A) | D15206 | – | – | – | 1 | 1 |
| – | Extension – Starting Handle (See Note A) | D15206/1 | – | – | – | 1 | 1 |
| – | Handle – Starting (See Note B) | D17730 | – | – | – | 1 | 1 |
| – | Spanner – Sump Plug | D15207 | – | – | – | 1 | 1 |
| – | Tube – Brake Bleeder | S1236/59 | 1 | 1 | 1 | 1 | 1 |
| – | Wrench – Brake Bleeder Tube | D13091 | 1 | 1 | 1 | 1 | 1 |
| – | Book – Instruction | D17407 | 1 | 1 | 1 | – | – |
| – | Spanner – Gearbox Filler Plug | S1236/55 | 1 | 1 | 1 | – | – |

**NOTE A.**

Parts referring to Note A were used up to Engine No. 3038265.

**NOTE B.**

Parts referring to Note B were used up to Engine No. 3038266 onwards.

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