

DODGE TRUCK

B-4 SERIES

SHOP MANUAL

**MODELS: B-4-B, B-4-C, B-4-D, B-4-PW, B-4-DU, B-4-EU, B-4-F,
B-4-G, B-4-GA, B-4-H, B-4-HA, B-4-HM, B-4-HMA, B-4-J, B-4-JA,
B-4-JM, B-4-JMA, B-4-K, B-4-KA, B-4-KMA, B-4-R, B-4-RA, B-4-T,
B-4-TA, B-4-V, B-4-VA, B-4-Y, B-4-YA, B-4-YX**

SECTION 11

FRAME

**DODGE DIVISION
CHRYSLER CORPORATION
DETROIT 31, MICHIGAN**

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FRAME

1. FRAME ALIGNMENT

Figures 2, 3, 4, 5, 6 and 7 provide various dimensions which may be used when checking frame alignment. Each of these dimensions is the true length between two points as measured with a steel tape. However, some are horizontal dimensions and should not be scaled on the surface of the metal.

Figure 1 shows a few of the various diagonal measurements that may be made to check the "squareness" of the frame. Measuring a frame diagonally is a quick method of determining which section of the frame is bent and where force should be applied to restore correct alignment.

However, when using this method to check a frame for alignment, be sure to make the measurements with care and accuracy. This is important!

When the truck body is removed, the frame may be easily checked for alignment by measuring the diagonals (Fig. 1) with trammels or steel tape and by checking the dimensions provided in Figures 2, 3, 4, 5, 6 and 7.

To obtain correct measurements, load the truck to its recommended payload allowance in order to place the frame in its normal position in relationship with the ground. Measurements may be taken without removing the body from the chassis by using a plumb-bob, as follows:

- (1) Place the truck on a level floor and make sure all tires are properly inflated.
- (2) Suspend a plumb-bob from various corresponding points on the frame, such as

indicated by the diagonal lines in Figure 1. Suspend the plumb-bob slightly above the floor. When the plumb-bob stops swinging from side-to-side, mark the floor with chalk directly beneath the plumb-bob. The chalk marks made on the floor will represent the various points of the frame to be checked diagonally.

- (3) Move the truck and measure the distances between the chalk marks on the floor.
- (4) Measure the distance between the points connected by line "A," in Figure 1. This distance should agree within $\frac{1}{4}$ inch with the distance between the points connected by line "B."
- (5) The distance between the points connected by line "C" should agree within $\frac{1}{4}$ inch with the distance between the points connected by line "D."

The diagonals, shown in Figure 1, represent only a few that may be checked. Many others may be measured in the same manner. However, when measuring diagonals, make sure that any two diagonals compared represent exactly corresponding points on each side of the frame.

Improper frame alignment can usually be corrected, when necessary, by straightening bent frame parts. But, in most cases, it is more economical to replace badly distorted frame parts than it is to repair them.

When assembling the body to the frame, align the body correctly so that the frame and the body will fit together without forcing body bolts into place.

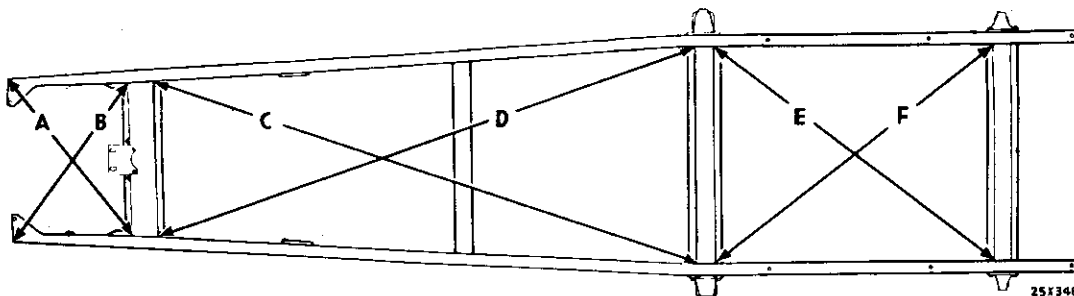


Fig. 1--Frame Diagonal Alignment

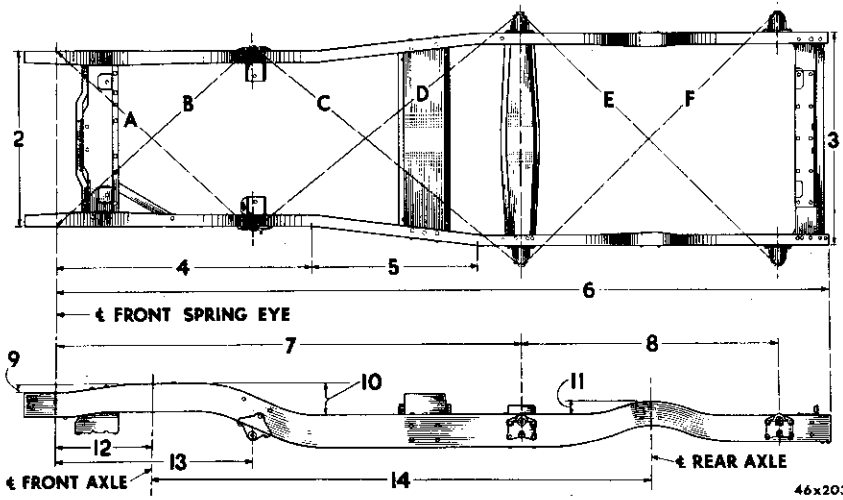


Fig. 2—Frame Alignment (B-4-PW)
(Dimensions given in inches)

FRAME DIMENSIONS CHART	
B-4-PW 126" W.B. (Refer to Fig. 2)	
2	33 ³ / ₃₂ "
3	40 ³ / ₃₂ "
4	50 ⁵ / ₁₆ "
5	33 ¹ / ₂ "
6	185"
7	118 ¹⁵ / ₁₆ "
8	50 ²⁷ / ₃₂ "
9	1 ⁷ / ₁₆ "
10	6"
11	2 ⁷ / ₁₆ "
12	18 ²¹ / ₃₂ "
13	38 ³ / ₈ "
14	126"

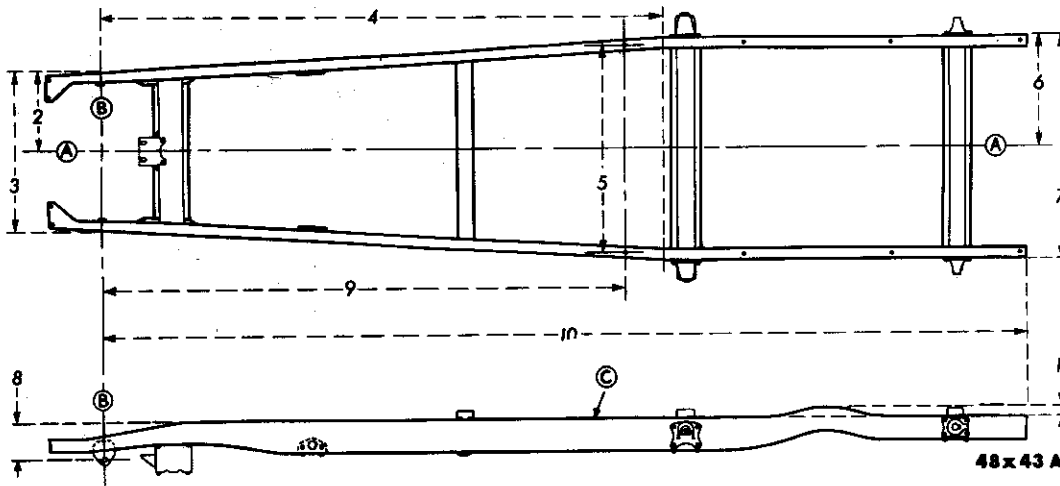


Fig. 3—Frame Alignment (B-4-B, B-4-C, B-4-D)
(Dimensions given in inches)

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 3)	B-4-B 108" W.B.	B-4-B, B-4-C 116" W.B.	B-4-D 116" W.B.	B-4-D 126" W.B.
A — Center line of frame.....	—	—	—	—
B — Center of front spring front eye.....	—	—	—	—
C — Top of frame.....	—	—	—	—
2 — Center line of front spring eye to side of frame	15 ¹⁷ / ₆₄ "	15 ⁹ / ₃₂ "	15 ⁵ / ₁₆ "	15 ⁵ / ₁₆ "
3 — Across frame at center line of front spring eye	30 ¹⁷ / ₃₂ "	30 ⁹ / ₁₆ "	30 ⁵ / ₈ "	30 ⁵ / ₈ "

(Chart continued on next page)

FRAME DIMENSIONS CHART (CONTINUED)

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 3) (Cont'd from page 4)	B-4-B 108" W.B.	B-4-B, B-4-C 116" W.B.	B-4-D 116" W.B.	B-4-D 126" W.B.
4 — Center of front spring front eye to bend	96 ³ / ₄ "	96 ³ / ₄ "	96 ³ / ₄ "	96 ³ / ₄ "
5 — Center-to-center of first body bolt holes	38"	38"	38"	38"
6 — Center line to side of frame	20 ¹ / ₆₄ "	20 ¹ / ₃₂ "	20 ¹ / ₁₆ "	20 ¹ / ₁₆ "
7 — Across flat sides at rear of frame	40 ¹ / ₃₂ "	*40 ¹ / ₁₆ "	40 ¹ / ₈ "	40 ¹ / ₈ "
8 — Center of front spring front eye to top of frame	7 ²³ / ₃₂ "	7 ³ / ₄ "	7 ¹³ / ₁₆ "	7 ¹³ / ₁₆ "
9 — Center of front spring front eye to center of first body bolt hole	93 ²³ / ₃₂ "	**93 ²³ / ₃₂ "	93 ²⁹ / ₃₂ "	93 ²⁹ / ₃₂ "
10 — Center of front spring front eye to rear end of frame	165 ¹ / ₃₂ "	177 ¹⁵ / ₃₂ "	177 ¹⁵ / ₃₂ "	191 ¹ / ₃₂ "
11 — Top of frame to top of rise	1 ¹¹ / ₁₆ "	1 ¹¹ / ₁₆ "	1 ¹¹ / ₁₆ "	1 ¹¹ / ₁₆ "

*B-4-B—40¹/₃₂"
 **B-4-B—177¹¹/₃₂"

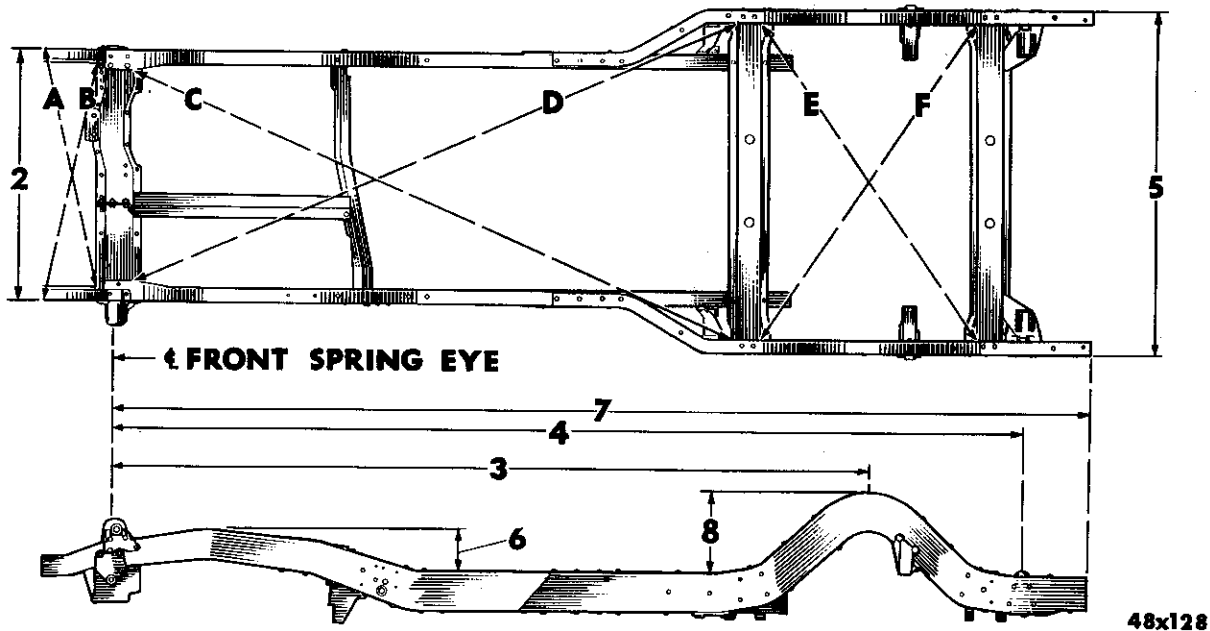


Fig. 4—Frame Alignment (B-4-DU and B-4-EU)
 (Dimensions given in inches)(Refer to Frame Dimensions Chart, page 6)

FRAME DIMENSIONS CHART

<i>MODEL DESIGNATION AND WHEELBASE</i> (Refer to Fig. 4, page 5) →	<i>B-4-DU</i> 102" W.B.	<i>B-4-DU</i> 117" W.B.	<i>B-4-EU</i> 142" W.B.
2 — Across frame at center of line of front spring eye.....	39 ²⁹ / ₃₂ "	39 ³¹ / ₃₂ "	40"
3 — Center of front spring front eye to top of frame rise at rear axle	124 ⁷ / ₁₆ "	139 ⁷ / ₁₆ "	164 ⁷ / ₁₆ "
4 — Center of front spring front eye to center of rear spring rear eye	149 ⁵ / ₈ "	164 ⁵ / ₈ "	189 ⁵ / ₈ "
5 — Across flat side at rear of frame.....	54 ¹³ / ₁₆ "	54 ¹⁵ / ₁₆ "	55"
6 — Top of frame to top of front rise.....	6 ¹ / ₂ "	6 ¹ / ₂ "	6 ¹ / ₂ "
7 — Center of front spring front eye to rear end of frame.....	160 ¹¹ / ₁₆ "	190 ¹¹ / ₁₆ "	226 ¹¹ / ₁₆ "
8 — Top of frame to top of rear rise.....	13 ¹ / ₈ "	13 ¹ / ₈ "	13 ¹ / ₈ "

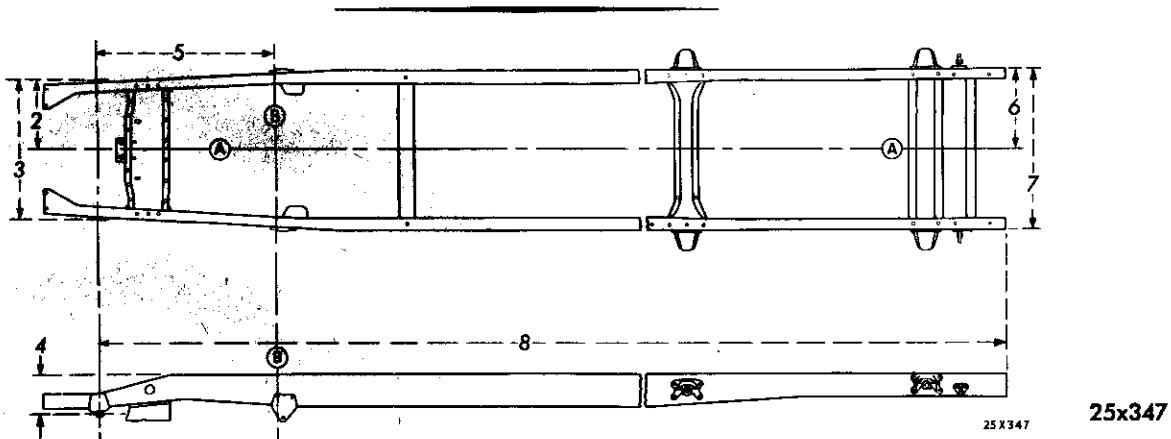


Fig. 5—Frame Alignment (B-4-F, B-4-G, B-4-HL, B-4-H, B-4-HM, B-4-J, B-4-JM, B-4-K, B-4-KMA) (Dimensions given in inches)

FRAME DIMENSIONS CHART

<i>MODEL DESIGNATION AND WHEELBASE</i> (Refer to Fig. 5) →	<i>B-4-F</i> 128" W.B.	<i>B-4-F</i> 152" W.B.	<i>B-4-G</i> 128" W.B.	<i>B-4-G</i> 152" W.B.	<i>B-4-G</i> 170" W.B.
A — Center line of frame.....	—	—	—	—	—
B — Front of dash line.....	—	—	—	—	—
C — Center line of front spring front eyes	—	—	—	—	—
2 — Center line to side of frame at front spring eyes	15 ³¹ / ₆₄ "	15 ³³ / ₆₄ "	15 ³¹ / ₆₄ "	15 ³³ / ₆₄ "	15 ³⁵ / ₆₄ "
3 — Across frame at center line of front spring eye	30 ³¹ / ₃₂ "	31 ¹ / ₃₂ "	30 ³¹ / ₃₂ "	31 ¹ / ₃₂ "	31 ³ / ₃₂ "

(Chart continued on next page)

FRAME DIMENSIONS CHART (CONTINUED)

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 5) (Cont'd from page 6)	B-4-F 128" W.B.	B-4-F 152" W.B.	B-4-G 128" W.B.	B-4-G 152" W.B.	B-4-G 170" W.B.
4 — Center of front shackle bolt hole to top of frame.....	9 ⁵ / ₁₆ "	9 ³ / ₈ "	9 ³ / ₈ "	9 ⁷ / ₁₆ "	9 ¹ / ₂ "
5 — Center of front shackle bolt hole to front of dash.....	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "
6 — Center line to side of frame (rear) ..	16 ³ / ₃₂ "	17"	17"	17 ³ / ₃₂ "	17 ¹ / ₁₆ "
7 — Across frame sides at rear of frame.	34"	34"	34"	34 ¹ / ₁₆ "	34 ¹ / ₈ "
8 — Center at front shackle bolt hole to rear end of frame.....	192 ²⁹ / ₃₂ "	217 ¹⁹ / ₃₂ "	192 ²⁹ / ₃₂ "	217 ¹⁹ / ₃₂ "	253 ¹¹ / ₃₂ "

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 5)	B-4-HL, B-4-H 128" W.B.	B-4-HL, B-4-H 152" W.B.	B-4-HL, B-4-H 170" W.B.	B-4-HL, B-4-H 192" W.B.	B-4-HM, B-4-JM, B-4-KMA 107" W.B.
A — Center line of frame.....	—	—	—	—	—
B — Front of dash line.....	—	—	—	—	—
C — Center line of front spring front eyes	—	—	—	—	—
2 — Center line to side of frame at front spring eyes	15 ³¹ / ₆₄ "	15 ³³ / ₆₄ "	15 ³⁵ / ₆₄ "	15 ³⁷ / ₆₄ "	15 ³¹ / ₆₄ "
3 — Across frame at center line of front spring eye	30 ³¹ / ₃₂ "	31 ¹ / ₃₂ "	31 ³ / ₃₂ "	31 ⁵ / ₃₂ "	30 ³¹ / ₃₂ "
4 — Center of front shackle bolt hole to top of frame.....	9 ³ / ₈ "	9 ⁷ / ₁₆ "	9 ¹ / ₂ "	9 ⁹ / ₁₆ "	9 ³ / ₈ "
5 — Center of front shackle bolt hole to front of dash.....	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	11 ¹ / ₁₆ "
6 — Center line to side of frame (rear) ..	17"	17 ¹ / ₃₂ "	16 ¹ / ₁₆ "	17 ³ / ₃₂ "	17"
7 — Across frame sides at rear of frame.	34"	34 ¹ / ₁₆ "	34 ³ / ₈ "	34 ³ / ₁₆ "	34"
8 — Center of front shackle bolt hole to rear end of frame.....	192 ²⁹ / ₃₂ "	217 ¹⁹ / ₃₂ "	253 ¹¹ / ₃₂ "	307 ¹¹ / ₃₂ "	*171 ²⁹ / ₃₂ "
					*173 ⁷ / ₁₆ " for B-4-JM, B-4-KMA

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 5)	B-4-HM 131" W.B.	B-4-HM 161" W.B.	B-4-JM, B-4-KMA 161" W.B.
A — Center line of frame..... <i>(Chart continued on next page)</i>	—	—	—

FRAME DIMENSIONS CHART (CONTINUED)

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 5) (Cont'd from page 7)	B-4-HM 131" W.B.	B-4-HM 161" W.B.	B-4-JM, B-4-KMA 161" W.B.
B — Front of dash line.....	—	—	—
C — Center line of front spring front eyes.....	—	—	—
2 — Center line to side of frame at front spring eyes.....	15 ³³ / ₆₄ "	15 ³⁵ / ₆₄ "	15 ³⁷ / ₆₄ "
3 — Across frame at center line of front spring eyes.....	31 ¹ / ₃₂ "	31 ³ / ₃₂ "	31 ⁵ / ₃₂ "
4 — Center of front shackle bolt hole to top of frame.....	9 ⁷ / ₁₆ "	9 ¹ / ₂ "	9 ⁹ / ₁₆ "
5 — Center of front shackle bolt hole to front of dash.....	11 ¹ / ₁₆ "	11 ¹ / ₁₆ "	11 ¹ / ₁₆ "
6 — Center line to side of frame (rear).....	17 ¹ / ₃₂ "	17 ¹ / ₁₆ "	17 ³ / ₃₂ "
7 — Across frame sides at rear of frame.....	34 ¹ / ₁₆ "	34 ¹ / ₈ "	34 ³ / ₁₆ "
8 — Center of front shackle bolt hole to rear end of frame.....	195 ²⁹ / ₃₂ "	260 ¹⁵ / ₁₆ "	260 ¹⁵ / ₁₆ "

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 5)	B-4-J, B-4-K 128" W.B.	B-4-K, 140" W.B., B-4-J, B-4-K, 152" W.B.	B-4-J, B-4-K 170" W.B.	B-4-JS 212" W.B.
A — Center line of frame.....	—	—	—	—
B — Front of dash line.....	—	—	—	—
C — Center line of front spring front eyes.....	—	—	—	—
2 — Center line to side of frame at front spring eyes.....	15 ³¹ / ₆₄ "	(3) 15 ³⁵ / ₆₄ "	15 ³⁵ / ₆₄ "	15 ³⁷ / ₆₄ "
3 — Across frame at center line of front spring eye.....	30 ³¹ / ₃₂ "	(2) 31 ³ / ₃₂ "	31 ³ / ₃₂ "	31 ⁵ / ₃₂ "
4 — Center of front shackle bolt hole to top of frame.....	9 ³ / ₈ "	9 ¹ / ₂ "	9 ¹ / ₂ "	9 ⁹ / ₁₆ "
5 — Center of front shackle bolt hole to front of dash.....	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "	32 ¹ / ₁₆ "
6 — Center line to side of frame (rear).....	17"	(5) 17 ¹ / ₁₆ "	17 ¹ / ₁₆ "	17 ³ / ₃₂ "
7 — Across flat sides at rear of frame.....	34"	(4) 34 ¹ / ₈ "	34 ¹ / ₈ "	34 ³ / ₁₆ "
8 — Center of front shackle bolt hole to rear end of frame.....	194 ⁷ / ₁₆ "	(1) 223 ²³ / ₃₂ "	253 ²³ / ₃₂ "	334 ¹ / ₃₂ "

(1)—235²³/₃₂" for 152" W.B. (2)—31¹/₃₂"—140" W.B. (3)—15³³/₆₄"—140" W.B.

(4)—34¹/₁₆"—140" W.B. (5)—17¹/₃₂"—140" W.B.

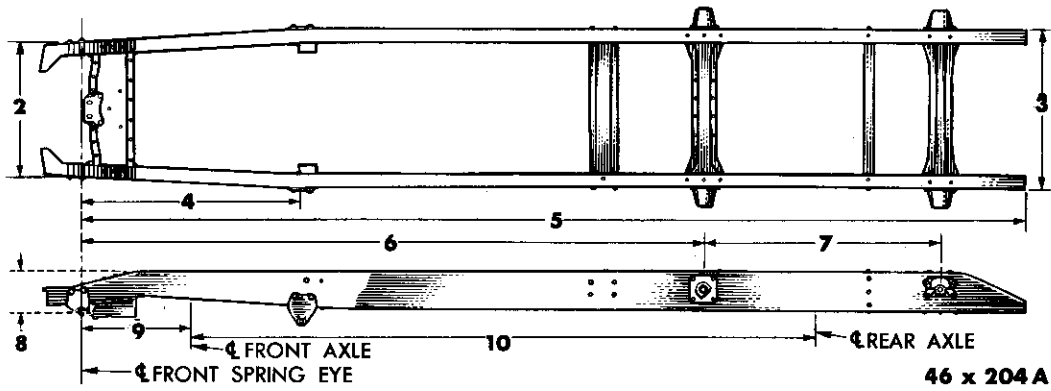


Fig. 6—Frame Alignment (B-4-R, B-4-T, B-4-V and B-4-Y)
(Dimensions given in inches)

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 6)	B-4-R 130" W.B.	B-4-R 142" W.B.	B-4-R 154" W.B.	B-4-R 172" W.B.	B-4-RS 229" W.B.
2 — Across frame sides at front of frame at center line of front spring eyes	31 ³ / ₃₂ "	31 ³ / ₃₂ "	31 ³ / ₃₂ "	31 ³ / ₃₂ "	31 ³ / ₃₂ "
3 — Across frame sides at rear of frame	34"	34"	34"	34"	34"
4 — Center line of front spring eye to bend	49 ⁷ / ₈ "	49 ⁷ / ₈ "	49 ⁷ / ₈ "	49 ⁷ / ₈ "	49 ⁷ / ₈ "
5 — Center of front spring eye to rear of frame	197 ²⁵ / ₃₂ "	209 ²⁵ / ₃₂ "	237 ⁵ / ₁₆ "	255 ⁵ / ₁₆ "	364 ¹³ / ₃₂ "
6 — Center line of front spring eye to frame rear spring front bracket.	128 ³ / ₁₆ "	140 ³ / ₁₆ "	152 ³ / ₁₆ "	170 ³ / ₁₆ "	227 ³ / ₁₆ "
7 — Center - to - center rear spring rear bracket to rear spring front bracket	51 ⁵ / ₃₂ "	51 ⁵ / ₃₂ "	51 ⁵ / ₃₂ "	51 ⁵ / ₃₂ "	51 ⁵ / ₃₂ "
8 — Center front spring front eye to top of frame	8 ²⁵ / ₃₂ "	8 ²⁵ / ₃₂ "	8 ²⁵ / ₃₂ "	8 ²⁵ / ₃₂ "	8 ²⁵ / ₃₂ "
9 — Center front spring front eye to center line of front axle	23 ²⁵ / ₃₂ "	23 ²⁵ / ₃₂ "	23 ²⁵ / ₃₂ "	23 ²⁵ / ₃₂ "	23 ²⁵ / ₃₂ "
10 — Center line of front axle to center line of rear axle	130"	142"	154"	172"	229"

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 6)	B-4-T, B-4-V 130" W.B.	B-4-T, B-4-V 142" W.B.	B-4-T, B-4-V 154" W.B.	B-4-T, B-4-V 172" W.B.	B-4-T, B-4-V 190" W.B.
2 — Across frame sides at front of frame	31 ³ / ₈ "	31 ³ / ₈ "	31 ³ / ₈ "	31 ³ / ₈ "	31 ³ / ₈ "
3 — Across frame sides at rear of frame	34 ¹ / ₁₆ "	34 ¹ / ₁₆ "	34 ¹ / ₁₆ "	34 ¹ / ₁₆ "	34 ¹ / ₁₆ "

(Chart continued on next page)

FRAME DIMENSIONS CHART (CONTINUED)

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 6) (Cont'd from page 9)	<i>B-4-T, B-4-V</i>	<i>B-4-T, B-4-V</i>	<i>B-4-T, B-4-V</i>	<i>B-4-T, B-4-V</i>	<i>B-4-T, B-4-V</i>
	130" W.B.	142" W.B.	154" W.B.	172" W.B.	190" W.B.
4 — Center line of front spring eye to bend	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "
5 — Center of front spring eye to rear of frame	197 ¹ / ₂ "	209 ¹ / ₂ "	237 ¹ / ₃₂ "	255 ¹ / ₃₂ "	273 ¹ / ₃₂ "
6 — Center line of front spring eye to frame rear spring front bracket.	127 ²⁷ / ₃₂ "	139 ²⁷ / ₃₂ "	151 ²⁷ / ₃₂ "	169 ²⁷ / ₃₂ "	187 ²⁷ / ₃₂ "
7 — Center - to - center rear spring rear bracket to rear spring front bracket	51 ³ / ₁₆ "	51 ³ / ₁₆ "	51 ³ / ₁₆ "	51 ³ / ₁₆ "	51 ³ / ₁₆ "
8 — Center front spring front eye to top of frame	8 ⁶¹ / ₆₄ "	8 ⁶¹ / ₆₄ "	8 ⁶¹ / ₆₄ "	8 ⁶¹ / ₆₄ "	8 ⁶¹ / ₆₄ "
9 — Center of front spring front eye to center line of front axle.....	23 ¹ / ₂ "	23 ¹ / ₂ "	23 ¹ / ₂ "	23 ¹ / ₂ "	23 ¹ / ₂ "
10 — Center line of front axle to center line of rear axle.....	130"	142"	154"	172"	190"

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 6)	<i>B-4-Y</i>	<i>B-4-Y</i>	<i>B-4-Y</i>	<i>B-4-Y</i>	<i>B-4-Y</i>
	130" W.B.	142" W.B.	154" W.B.	172" W.B.	190" W.B.
2 — Across frame sides at front of frame	31 ¹ / ₂ "	31 ¹ / ₂ "	31 ¹ / ₂ "	31 ¹ / ₂ "	31 ¹ / ₂ "
3 — Across frame sides at rear of frame	34 ³ / ₁₆ "	34 ³ / ₁₆ "	34 ³ / ₁₆ "	34 ³ / ₁₆ "	34 ³ / ₁₆ "
4 — Center line of front spring eye to bend	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "
5 — Center of front spring eye to rear of frame	197 ¹ / ₂ "	209 ¹ / ₂ "	237 ¹ / ₃₂ "	255 ¹ / ₃₂ "	273 ¹ / ₃₂ "
6 — Center line of front spring to frame rear spring front bracket.....	127 ²⁷ / ₃₂ "	139 ²⁷ / ₃₂ "	151 ²⁷ / ₃₂ "	169 ²⁷ / ₃₂ "	187 ²⁷ / ₃₂ "
7 — Center - to - center rear spring rear bracket to rear spring front bracket	51 ³ / ₁₆ "	51 ³ / ₁₆ "	51 ³ / ₁₆ "	51 ³ / ₁₆ "	51 ³ / ₁₆ "
8 — Center to front spring front eye to top of frame.....	10 ⁷ / ₃₂ "	10 ⁷ / ₃₂ "	10 ⁷ / ₃₂ "	10 ⁷ / ₃₂ "	10 ⁷ / ₃₂ "
9 — Center of front spring front eye to center line of front axle.....	23 ¹ / ₂ "	23 ¹ / ₂ "	23 ¹ / ₂ "	23 ¹ / ₂ "	23 ¹ / ₂ "
10 — Center line of front axle to center line of rear axle.....	130"	142"	154"	172"	190"

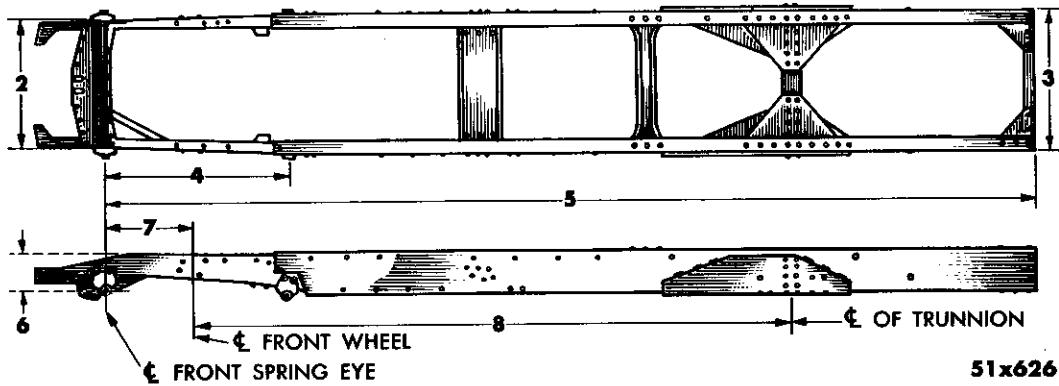


Fig. 7—Frame Alignment (B-4-YX)
(Dimensions given in inches)

FRAME DIMENSIONS CHART

MODEL DESIGNATION AND WHEELBASE (Refer to Fig. 7)	B-4-YX 154" W.B.	B-4-YX 172" W.B.	B-4-YX 190" W.B.
2 — Across flat sides at center line of spring eye.....	31 ³ / ₈ "	31 ¹ / ₂ "	31 ¹ / ₂ "
3 — Across frame sides at rear of frame.....	34 ¹¹ / ₁₆ "	34 ¹¹ / ₁₆ "	34 ¹¹ / ₁₆ "
4 — Center line of front spring eye to bend.....	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "	49 ¹⁹ / ₃₂ "
5 — Center of front spring eye to rear of frame.....	240"	264"	288"
6 — Center of front spring front eye to top of frame.....	10 ⁷ / ₃₂ "	10 ⁷ / ₃₂ "	10 ⁷ / ₃₂ "
7 — Center of front spring front eye to center line of front axle.....	23 ¹ / ₂ "	23 ¹ / ₂ "	23 ¹ / ₂ "
8 — Center line of front wheel to center line of trunnion.....	154"	172"	190"

NOTES
