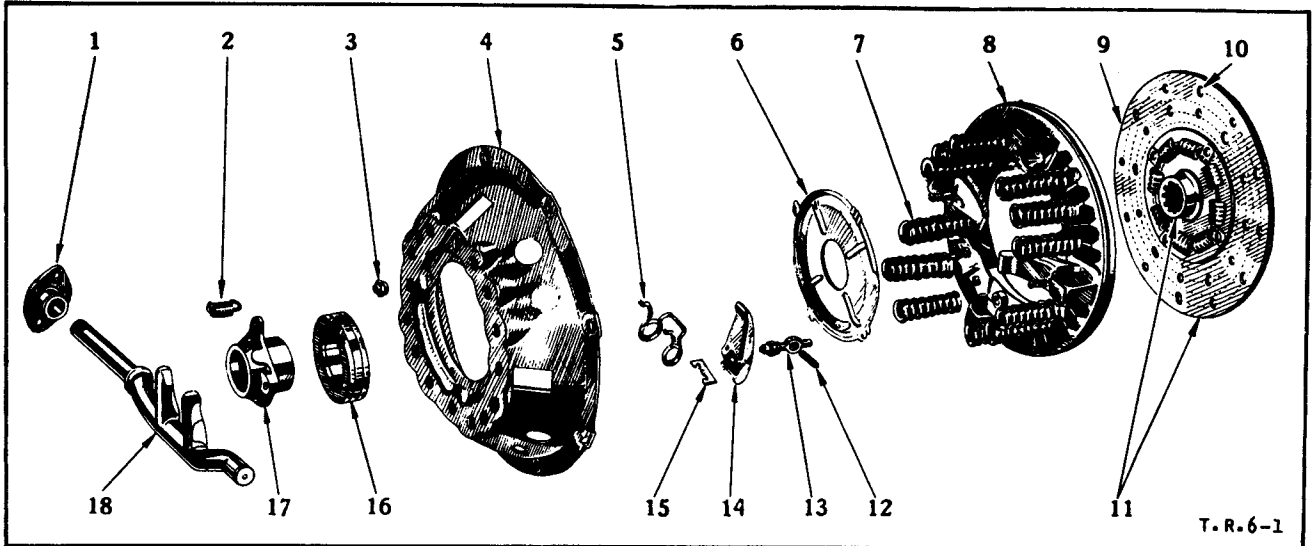


Plate 21

CLUTCH



T.R.6-1

Ref. No.	Part Name	Group	Ref. No.	Part Name	Group
1	Clutch release fork flange.....	6-E	10	Clutch disc facing rivet.....	6-B
2	Release bearing pull back spring.....	6-D	11	Clutch disc assembly.....	6-B
3	Release lever eye bolt nut.....	6-C	12	Release lever pin.....	6-C
4	Clutch cover.....	6-C	13	Eye bolt and nut assembly.....	6-C
5	Release lever spring.....	6-C	14	Release lever.....	6-C
6	Baffle plate.....	6-C	15	Release lever strut.....	6-C
7	Pressure spring.....	6-C	16	Release bearing assembly.....	6-D
8	Pressure plate.....	6-C	17	Release bearing sleeve.....	6-D
9	Clutch disc facing.....	6-B	18	Release fork.....	6-E

NOTES:

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**GROUP 6-CLUTCH**

**NOTE: -** Parts referred to "Note 1" were used up to and including:  
 Parts referred to "Note 2" were used after the following Engine Serial Nos.:  
 T 307 - 7069C T 311 - 3650C

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
<b>GROUP 6-A CLUTCH HOUSING</b>													
<b>Clutch Housing</b>													
Assembly - less fluid drive- 3 speed trans.	589999	1	1	...	...	...	...	1	1	...	...	...	...
Assembly - L.H.D. - with fluid drive - - -	1270976	1	1	...	...	...	...	...	...	...	...	...	...
Assembly - R.H.D. - with fluid drive - - -	1270978	1	1	...	...	...	...	...	...	...	...	...	...
Assembly - with 4-speed trans. - - - - -	592386	...	1	...	...	...	...	...	1	...	...	...	...
Assembly - - - - -	579442	...	...	1	1	1	1	...	...	1	1	1	...
Assembly - - - - -	1501886	...	...	...	...	...	...	...	...	...	...	...	1
Screw - to trans. case- - - - -	122273	4	4	...	...	...	...	4	4	...	...	...	...
Lockwasher - - - - -	120383	4	4	...	...	...	...	4	4	...	...	...	...
Screw - to trans. case-with 4-speed trans. DG2/DH2/FO2/FP2 - - - - -	120896	...	4	4	4	4	4	...	...	4	4	4	...
Lockwasher - - - - -	120898	...	4	4	4	4	4	...	...	4	4	4	...
Stud - to trans. case - - - - -	112576	...	...	...	...	...	...	...	...	...	...	...	4
Nut - - - - -	190514	...	...	...	...	...	...	...	...	...	...	...	4
Screw - small - upper - to cyl. block - L.H.D. - - - - -	120918	2	2	2	2	2	2	2	2	2	2	2	2
Screw - small - upper - to cyl. block - R.H.D. - - - - -	122145	2	2	2	2	2	2	2	2	2	2	2	...
Screw - small - lower - to cyl. block - - - - -	122145	2	2	2	2	2	2	2	2	2	2	2	2
Lockwasher - - - - -	120382	4	4	4	4	4	4	4	4	4	4	4	4
Screw - large - to cyl. block - - - - -	122273	2	2	2	2	2	2	2	2	2	2	2	2
Lockwasher - - - - -	120383	2	2	2	2	2	2	2	2	2	2	2	2
Hole plug - less fluid drive- - - - -	660324	1	1	1	1	1	1	1	1	1	1	1	1
Hole plug - filler - with fluid drive - - - - -	1322351	1	1	...	...	...	...	...	...	...	...	...	...
Hole plug - screw - with fluid drive- - - - -	920281	4	4	...	...	...	...	...	...	...	...	...	...
Vent screen - with fluid drive- - - - -	698606	2	2	...	...	...	...	...	...	...	...	...	...
Drive pin - vent screen - with fluid drive- - - - -	697574	2	2	...	...	...	...	...	...	...	...	...	...
<b>Housing Pan And Dust Seal</b>													
Assembly - less fluid drive - - - - -	1266640	1	1	1	1	1	...	1	1	1	1	...	...
Assembly - with fluid drive - - - - -	1391097	1	1	...	...	...	...	...	...	...	...	...	...
Pan- - - - -	580126	...	...	...	...	...	1	...	...	...	...	1	1
Screw - less fluid drive - - - - -	120228	6	6	6	6	6	6	6	6	6	6	6	6
Lockwasher - - - - -	120214	6	6	6	6	6	6	6	6	6	6	6	6
Screw - with fluid drive- - - - -	122007	6	6	...	...	...	...	...	...	...	...	...	...
Lockwasher - - - - -	138486	6	6	...	...	...	...	...	...	...	...	...	...
Assembly - dust seal and plate - less fluid drive - - - - -	561083	1	1	1	1	1	1	1	1	1	1	1	1
Assembly - dust seal and plate - with fluid drive - - - - -	1262600	1	1	...	...	...	...	...	...	...	...	...	...
Dust seal - lower - less fluid drive- - - - -	561082	1	1	1	1	1	1	1	1	1	1	1	1
Dust seal - lower - with fluid drive- - - - -	1274842	1	1	...	...	...	...	...	...	...	...	...	...
Dust seal - upper - - - - -	600817	1	1	1	1	1	1	1	1	1	1	1	1
Rivet- - - - -	136612	10	10	10	10	10	10	10	10	10	10	10	10
Screw - large - - - - -	122104	2	2	2	2	2	2	2	2	2	2	2	2
Lockwasher - - - - -	120382	2	2	2	2	2	2	2	2	2	2	2	2
Screw - small - - - - -	120228	2	2	2	2	2	2	2	2	2	2	2	2
Lockwasher - - - - -	120214	2	2	2	2	2	2	2	2	2	2	2	2
Screw and washer assembly - with fluid drive- - - - -	695787	2	2	...	...	...	...	...	...	...	...	...	...

Indicates amount used as required.

† Indicates parts included in packages.

# GROUP 6 - CLUTCH

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
<b>GROUP 6-B CLUTCH DRIVING DISC</b>													
<b>Clutch Driving Disc</b>													
Assembly - less fluid drive - - - - -	1265948	1	..	..	..	..	..	1	..	..	..	..	..
Assembly - less fluid drive - with 3 speed trans. 10" clutch - - - - -	1265949	..	1	..	..	..	..	..	1	..	..	..	..
Assembly - with fluid drive- - - - -	697449	1	1	..	..	..	..	..	..	..	..	..	..
Assembly - less fluid drive - with 4 speed trans. 10" clutch- - - - -	1265958	..	1	1	..	..	..	..	1	..	..	..	..
Assembly - with fluid drive - with 4-speed trans.- - - - -	1194269	..	1	..	..	..	..	..	..	..	..	..	..
Assembly - 11" clutch- - - - -	1266026	..	1	1	1	1	1	..	1	1	1	1	1
Facing - 10" clutch - - - - -	684364	2	2	2	..	..	..	2	2	..	..	..	..
Facing - 11" clutch - - - - -	1266028	..	2	2	2	2	2	..	2	2	2	2	2
Rivet- - - - -	660146	*	*	*	*	*	*	*	*	*	*	*	*
<b>GROUP 6-C CLUTCH COVER AND PRESSURE PLATE</b>													
<b>Clutch Cover And Pressure Plate</b>													
Assembly - less fluid drive - 10" clutch - -	1265946	1	1	1	..	..	..	1	1	..	..	..	..
Assembly - with fluid drive- - - - -	1263854	1	1	..	..	..	..	..	..	..	..	..	..
Assembly - 11" clutch- - - - -	1266023	..	1	1	1	1	1	..	1	1	1	1	1
Cover - 10" clutch- - - - -	665270	1	1	1	..	..	..	1	1	..	..	..	..
Cover - 11" clutch- - - - -	1266024	..	1	1	1	1	1	..	1	1	1	1	1
Screw - to flywheel - less fluid drive- -	314926	6	6	6	8	8	8	6	6	8	8	8	8
Screw - to flywheel - with fluid drive- -	1119890	6	6	..	..	..	..	6	..	..	..	..	..
Lockwasher - - - - -	120382	6	6	6	8	8	8	6	6	8	8	8	8
<b>Clutch Pressure Plate</b>													
Pressure plate - 10" clutch- - - - -	1142472	1	1	1	..	..	..	1	1	..	..	..	..
Pressure plate - 11" clutch- - - - -	1266025	..	1	1	1	1	1	..	1	1	1	1	1
Release lever - 10" clutch- - - - -	683963	3	3	3	..	..	..	3	3	..	..	..	..
Release lever - 11" clutch- - - - -	683963	..	4	4	4	4	4	..	4	4	4	4	4
Clevis pin - 10" clutch- - - - -	619463	3	3	3	..	..	..	3	3	..	..	..	..
Clevis pin - 11" clutch- - - - -	619463	..	4	4	4	4	4	..	4	4	4	4	4
Spring - 10" clutch- - - - -	622915	3	3	3	..	..	..	3	3	..	..	..	..
Spring - 11" clutch- - - - -	316767	..	4	4	4	4	4	..	4	4	4	4	4
Strut - 10" clutch- - - - -	619466	3	3	3	..	..	..	3	3	..	..	..	..
Strut - 11" clutch- - - - -	619466	..	4	4	4	4	4	..	4	4	4	4	4
Eye bolt and nut assembly - 10" clutch- -	1088101	3	3	3	..	..	..	3	3	..	..	..	..
Eye bolt and nut assembly - 11" clutch- -	623764	..	4	4	4	4	4	..	4	4	4	4	4
Pressure spring - less fluid drive - 10" clutch - - - - -	1265947	9	9	9	..	..	..	9	9	..	..	..	..
Pressure spring - with fluid drive- - - -	586811	9	9	..	..	..	..	..	..	..	..	..	..
Pressure spring - 11" clutch- - - - -	393613	..	8	8	8	8	8	..	8	8	8	8	8
<b>GROUP 6-D CLUTCH RELEASE BEARING</b>													
<b>Clutch Release Bearing</b>													
Assembly - includes sleeve - - - - -	915058	1	1	1	1	1	1	1	1	1	1	1	1
Bearing - only- - - - -	581499	1	1	1	1	1	1	1	1	1	1	1	1
Pull back spring - - - - -	573318	1	1	1	1	1	1	1	1	1	1	1	1
Screw - - - - -	1261327	1	1	1	1	1	1	1	1	1	1	1	1

Indicates amount used as required.

† Indicates parts included in packages.

**GROUP 6-CLUTCH**

PART NAME	PART NO.	MODEL CODES										
		DG AND FO					DH AND FP					
		1	2	3	4	5	6	1	2	4	5	6
<b>GROUP 6-E CLUTCH RELEASE FORK</b>												
<b>Clutch Release Fork</b>												
Fork - L.H.D. - - - - -	561537	1	1	1	1	1	1	1	1	1	1	1
Fork - R.H.D. - - - - -	563762	1	1	1	1	1	1	1	1	1	1	..
Bushing - - - - -	50519	1	1	1	1	1	1	1	1	1	1	1
Thrust washer - R.H.D. - - - - -	1242698	1	1	1	1	1	1	1	1	1	1	..
Screw - - - - -	122104	1	1	1	1	1	1	1	1	1	1	1
Lockwasher - - - - -	120382	1	1	1	1	1	1	1	1	1	1	1
Flange assembly - less fluid drive - Note 1	56812	1	1	1	1	1	1	..	..	1	1	1
Flange assembly - less fluid drive - Note 2	1273663	1	1	..	..	..	..	1	1	..	..	..
Flange assembly - with fluid drive - - - - -	1273663	1	1	..	..	..	..	..	..	..	..	..
Oiler - Note 2- - - - -	109350	1	1	..	..	..	..	1	1	..	..	..
Bushing - Note 1- - - - -	306770	1	1	1	1	1	1	..	..	1	1	1
Felt - Note 1 - - - - -	306769	1	1	1	1	1	1	..	..	1	1	1
Screw - - - - -	120229	2	2	2	2	2	2	2	2	2	2	2
Lockwasher - - - - -	120214	2	2	2	2	2	2	2	2	2	2	2
Lever - L.H.D. - with fluid drive- - - - -	1267542	1	1	..	..	..	..	..	..	..	..	..
Lever - R.H.D. - with fluid drive- - - - -	1267883	1	1	..	..	..	..	..	..	..	..	..
Spacer - L.H.D. - - - - -	1190179	1	1	..	..	..	..	..	..	..	..	..
Bolt - clamp- - - - -	120678	1	1	..	..	..	..	..	..	..	..	..
Nut - - - - -	120369	1	1	..	..	..	..	..	..	..	..	..
Lockwasher - - - - -	120382	1	1	..	..	..	..	..	..	..	..	..
Key - - - - -	103907	1	1	..	..	..	..	..	..	..	..	..
<b>GROUP 6-F CLUTCH OPERATING ROD (WITH FLUID DRIVE)</b>												
<b>Clutch Operating Rod (With Fluid Drive)</b>												
Assembly - - - - -	1267539	1	1	..	..	..	..	..	..	..	..	..
Yoke- - - - -	116536	1	1	..	..	..	..	..	..	..	..	..
Check nut- - - - -	124925	1	1	..	..	..	..	..	..	..	..	..
Clevis pin- - - - -	138084	2	2	..	..	..	..	..	..	..	..	..
Cotter - - - - -	103373	2	2	..	..	..	..	..	..	..	..	..
<b>GROUP 6-G CLUTCH PEDAL</b>												
<b>Clutch Pedal</b>												
Pedal - L.H.D. - less fluid drive- - - - -	1272871	1	1	..	..	..	..	1	1	..	..	..
Pedal - L.H.D. - - - - -	1262605	..	..	1	1	1	1	..	..	1	1	1
Pedal - R.H.D. - less fluid drive- - - - -	1272941	1	1	..	..	..	..	1	1	..	..	..
Pedal - R.H.D. - - - - -	1274206	..	..	1	1	1	1	..	..	1	1	1
Assembly - L.H.D. - with fluid drive - - - - -	1273739	1	1	..	..	..	..	..	..	..	..	..
Assembly - R.H.D. - with fluid drive - - - - -	1273741	1	1	..	..	..	..	..	..	..	..	..
Assembly - L.H.D. - with fluid drive - - - - -	1273739	..	1	..	..	..	..	..	..	..	..	..
4 speed trans. - - - - -	1273741	..	1	..	..	..	..	..	..	..	..	..
Assembly - R.H.D. - with fluid drive - - - - -	1273741	..	1	..	..	..	..	..	..	..	..	..
4 speed trans. - - - - -	385386	1	1	..	..	..	..	..	..	..	..	..
Bushing - with fluid drive- - - - -	145433	1	1	..	..	..	..	..	..	..	..	..
Grease nipple - with fluid drive- - - - -	120918	1	1	1	1	1	1	1	1	1	1	1
Clamp screw - - - - -	120382	1	1	1	1	1	1	1	1	1	1	1
Lockwasher - - - - -	33106	1	1	1	1	1	1	1	1	1	1	1
Collar - adjusting- - - - -	102898	2	2	2	2	2	2	2	2	2	2	2
Set screw- - - - -	120377	2	2	2	2	2	2	2	2	2	2	2
Nut- - - - -	103907	1	1	1	1	1	1	1	1	1	1	1
Key - collar- - - - -												

Indicates amount used as required.

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