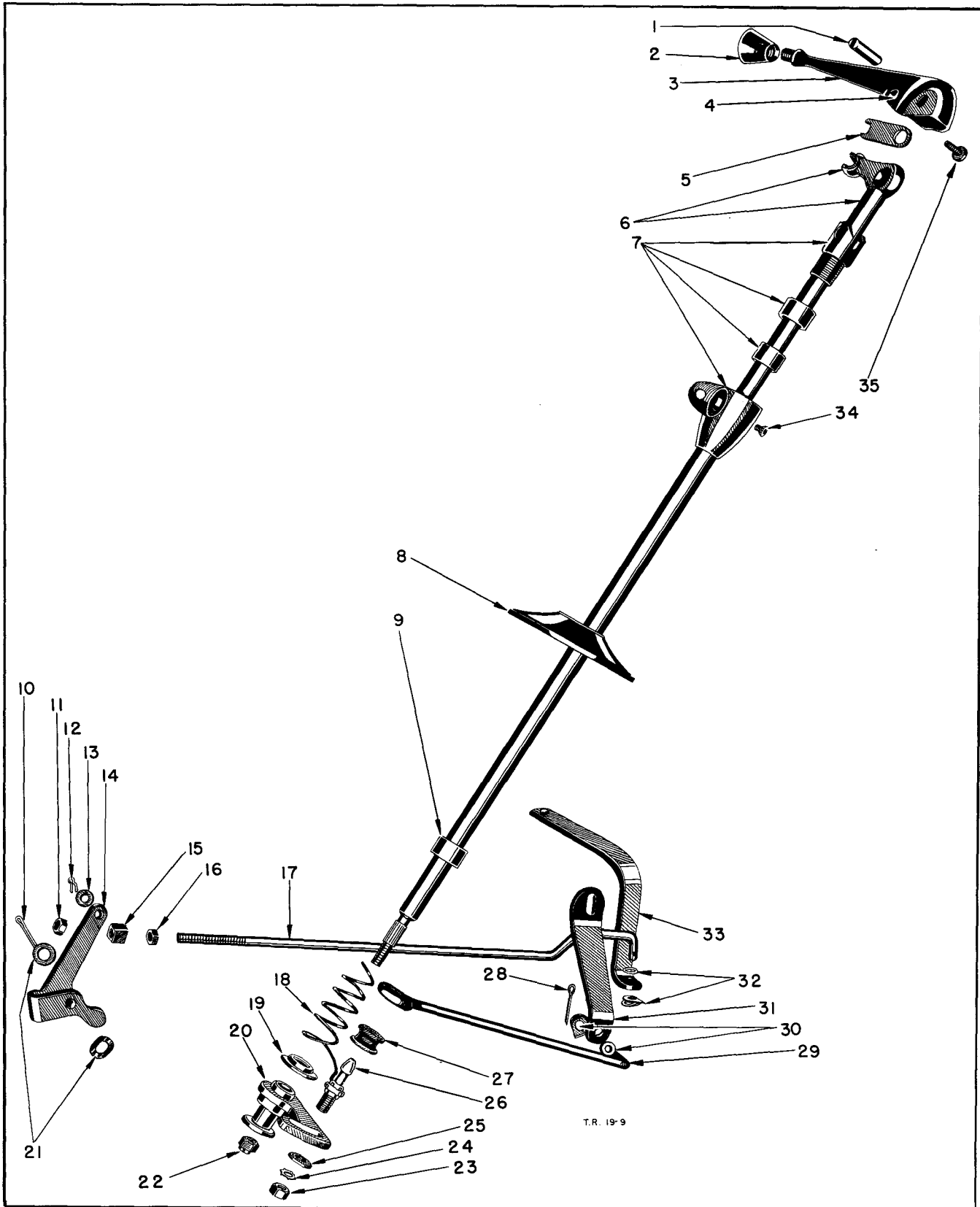


STEERING GEARSHIFT



T.R. 19-9

GROUP 19-STEERING

PART NAME	PART NO.	MODEL CODES													
		DG AND FO						DH AND FP							
		1	2	3	4	5	6	1	2	4	5	6	7		
GROUP 19-A STEERING GEAR															
Steering Gear															
Chuck assy - L.H.D.- - - - -	1271924	1	1	1	1		
Chuck assy - R.H.D.- - - - -	1272978	1	1	1	1		
Chuck assy - L.H.D.- - - - -	1271562	1	1	1	1	1	1	1	1		
Chuck assy - R.H.D. - except flat face cowl.	1264791	1	1	1	1		
Chuck assy - R.H.D. - flat face cowl - - -	1264794	1	1	1	1		
Chuck assy - R.H.D.- - - - -	1394174	1	1	1	..		
Screw - to frame - L.H.D. - - - - -	1270500	3	3	3	3		
Bolt - to frame - - - - -	123852	3	3	3	3		
Nut- - - - -	120370	3	3	3	3		
Lockwasher - - - - -	120383	3	3	3	3		
Plainwasher - - - - -	79783	3	3	3	3		
Screw - to frame - L.H.D. - - - - -	100168	3	3	3	3	3	3	3	3		
Screw - to frame - R.H.D. - - - - -	122446	3	3	3	3	3	3	3	..		
Lockwasher - - - - -	120384	3	3	3	3	3	3	3	3		
Plainwasher - L.H.D. - - - - -	120390	3	3	3	3	3	3	3	3		
Plainwasher - R.H.D. - - - - -	494153	3	3	3	3	3	3	3	..		
GROUP 19-B STEERING GEAR HOUSING															
Steering Gear Housing															
Assy - L.H.D.- - - - -	1271933	1	1	1	1		
Assy - R.H.D.- - - - -	1264428	1	1	1	1		
Assy - L.H.D.- - - - -	1271570	1	1	1	1	1	1	1	1		
Assy - R.H.D.- - - - -	1264799	1	1	1	1		
Assy - R.H.D.- - - - -	1394179	1	1	1	..		
Bushing - - - - -	582880	2	2	2	2		
Bushing - - - - -	1188651	2	2	2	2	2	2	2	2		
Cap - - - - -	1092193	1	1	1	1		
Cover - lower - - - - -	1189861	1	1	1	1	1	1	1	1		
Shim - .005- - - - -	618308	*	*	*	*		
Shim - .010- - - - -	618307	*	*	*	*		
Shim - .003- - - - -	1188675	*	*	*	*	*	*	*	*		
Shim - .006- - - - -	620180	*	*	*	*	*	*	*	*		
Shim - .011- - - - -	620181	*	*	*	*	*	*	*	*		
Screw - cap- - - - -	1188668	4	4	4	4		
Screw - cover- - - - -	1188669	4	4	4	4	4	4	4	4		
Cover - side- - - - -	683854	1	1	1	1		
Cover - side - L.H.D. - - - - -	868254	1	1	1	1		
Cover - side - R.H.D. - - - - -	1196161	1	1	1	1		
Cover - side- - - - -	868254	1	1	1	1		
Gasket - - - - -	682875	1	1	1	1		
Gasket - L.H.D.- - - - -	1271347	1	1	1	1		
Gasket - R.H.D.- - - - -	1188667	1	1	1	1		
Gasket - - - - -	1271347	1	1	1	1		
Screw- - - - -	1188668	4	4	4	4	4	4	4	4	4	4	4	4		
Plug - oil filler - - - - -	386718	1	1	1	1	1	1	1	1	1	1	1	1		
Screw - to frame brkt.- - - - -	122267	4	4	4	4	4	4	4	4		
Lockwasher - - - - -	120383	4	4	4	4	4	4	4	4		
GROUP 19-C STEERING GEAR BRACKET - CROSS BAR															
Steering Gear Bracket															
Bracket - Housing - R.H.D. - - - - -	1272087	1	1	1	1		
Bracket - frame - R.H.D. - - - - -	1196170	1	1	1	1	1	1	1	..		
Screw - - - - -	122267	3	3	4	4	4	4	3	3	4	4	4	4		
Lockwasher - - - - -	120383	3	3	4	4	4	4	3	3	4	4	4	..		
Steering Gear Cross Bar															
Cross bar - L.H.D. - - - - -	1264788	1	1	1	1	1	1	1	1		
Cross bar - R.H.D. - - - - -	1264801	1	1	1	1	1	1	1	..		

Indicates amount used as required.

† Indicates parts included in packages.

GROUP 19-STEERING

19-6

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
GROUP 19-C STEERING GEAR BRACKET - CROSS BAR (Cont'd)													
Steering Gear Cross Bar (Cont'd)													
Nut -to frame-	121358	2	2	2	2	2	2	2	2
Lockwasher-	121574	1	1	1	1	1	1	1	1
Clamp - to Hsg. - L.H.D.	1272482	1	1	1	1
Clamp - to Hsg. - R.H.D.	1264840	1	1	1	1
Clamp - to Hsg.	1272482	1	1	1	1
Bolt-	1264841	1	1	1	1	1	1	1	1
Nut -	121358	1	1	1	1	1	1	1	1
Lockwasher-	121574	1	1	1	1	1	1	1	1
Reinforcement - inner - frame-	1267566	1	1	1	1	1	1	1	1
Reinforcement - outer - frame-	1267567	1	1	1	1	1	1	1	1
GROUP 19-D STEERING GEAR ARM													
Steering Gear Arm													
Arm -	1272083	1	1	1	1
Arm - L.H.D.-	1194936	1	1	1
Arm - L.H.D.-	1194937	1	1	1	1	1
Arm - R.H.D.-	1195888	1	1
Arm - R.H.D.-	1196075	1	1
Arm - R.H.D.-	1394177	1
Arm - R.H.D.-	1394178	1	1	..
Nut-	1392770	1	1	1	1	1	1	1	1	1	1	1	1
Lockwasher-	52855	1	1	1	1	1	1	1	1	1	1	1	1
GROUP 19-E STEERING COLUMN JACKET													
Steering Column Jacket													
Assy - with bearing - L.H.D.-	1271834	1	1	1	1
Assy - with bearing - R.H.D.-	1272079	1	1	1	1
Assy - with bearing - R.H.D. - flat face cowl	1188683	1	1	1	1
Assy - with bearing - with 4 speed trans. -	1262785	..	1	1
Assy - with bearing	1262785	1	1	1	1	1	1	1	1
Bearing assy -	1188659	1	1	1	1	1	1	1	1	1	1	1	1
Spring-	1189247	1	1	1	1
Spring-	1188660	1	1	1	1	1	1	1	1
Spacer-	1189246	1	1	1	1
Spacer-	1188661	1	1	1	1	1	1	1	1
Clamp-	386699	1	1	1	1	1	1	1	1	1	1	1	1
Bolt-	121783	1	1	1	1	1	1	1	1	1	1	1	1
Nut -	120368	1	1	1	1	1	1	1	1	1	1	1	1
Lockwasher-	120214	1	1	1	1	1	1	1	1	1	1	1	1
Cover - oil hole	386701	1	1
GROUP 19-F STEERING TUBE AND WORM													
Steering Tube and Worm													
Assy - L.H.D. -	1196118	1	1	1	1
Assy - R.H.D. -	1196119	1	1	1	1
Assy - L.H.D. -	1271578	1	1	1	1	1	1	1	1
Assy - R.H.D. except flat face cowl -	1196171	1	1	1	1
Assy - R.H.D. flat face cowl-	1262030	1	1	1	1
Assy - R.H.D. -	1272483	1	1	1	..
Dust washer-	1192696	1	1	1	1
Dust washer-	1192693	1	1	1	1	1	1	1	1
Cage and roller assy-	669077	2	2	2	2
Cage and roller assy - upper-	376749	1	1	1	1	1	1	1	1
Cage and roller assy - lower-	640086	1	1	1	1	1	1	1	1
Bearing cup - upper	618311	1	1	1	1
Bearing cup - lower	632685	1	1	1	1
Bearing cup - upper	376751	1	1	1	1	1	1	1	1
Bearing cup - lower	637539	1	1	1	1	1	1	1	1
Grease retaining tube assy-	618317	1	1	1	1

Indicates amount used as required.

† Indicates parts included in packages.

GROUP 19-STEERING

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
GROUP 19-F STEERING TUBE AND WORM (Cont'd)													
Steering Tube and Worm (Cont'd)													
Grease retaining tube assy- - - - -	918358	1	1	1	1	1	1	1	1
GROUP 19-G STEERING GEAR SHAFT													
Steering Gear Shaft													
Assy - L.H.D. - - - - -	1196109	1	1	1	1	1
Assy - R.H.D. - - - - -	1196104	1	1	1	1
Assy - L.H.D. - - - - -	1271583	1	1	1	1	1	1	1	1
Shaft - R.H.D. - - - - -	1196167	1	1	1	1
Assy - R.H.D. - - - - -	1394181	1	1	..
Screw - adjusting- - - - -	682905	1	1	1	1	1	1	1	1
Screw - adjusting - L.H.D. - - - - -	682905	1	1	1	1
Screw - adjusting - R.H.D. - - - - -	1188652	1	1	1	1
Nut- - - - -	682906	1	1	1	1	1	1	1	1
Nut - L.H.D. - - - - -	682906	1	1	1	1
Nut - R.H.D. - - - - -	1188655	1	1	1	1
Lock plate - - - - -	682907	1	1	1	1	1	1	1	1
Lock plate - L.H.D.- - - - -	682907	1	1	1	1
Lock plate - R.H.D.- - - - -	1188653	1	1	1	1
Thrust washer- - - - -	682904	1	1	1	1
Thrust washer - L.H.D. - - - - -	1123311	1	1	1	1
Thrust washer - R.H.D. - - - - -	1188654	1	1	1	1
Thrust washer- - - - -	1123311	1	1	1	1
Oil seal - - - - -	1138282	..	1	1	1
Oil seal - - - - -	1138281	1	1	1	1	1	1	1	1
Collar - strg. post - - - - -	1273203	1	1	1	1
Collar - strg. post - 4 speed trans.- - - - -	590435	..	1	1
Collar - strg. post - - - - -	590435	1	1	1	1	1	1	1	1
GROUP 19-H STEERING WHEEL - HORN BUTTON													
Steering Wheel													
Assy- - - - -	1272165	1	1	1	1
Assy- - - - -	1272166	1	1	1	1	1	1	1	1
Nut- - - - -	145013	1	1	1	1
Nut- - - - -	852414	1	1	1	1	1	1	1	1
Horn Button													
Assy- - - - -	1272412	1	1	1	1
Assy - less horn ring - - - - -	590213	1	1	1	1
Assy - with horn ring - - - - -	1272412	1	1	1	1
Assy-x-x-x- - - - -	590213	1	1	1	1
Retainer plate - upper - - - - -	669811	1	1	1	1	1	1	1	1	1	1	1	1
Retainer plate - lower - - - - -	657953	1	1	1	1
Retainer plate - lower - - - - -	1260913	1	1	1	1	1	1	1	1
Spring - less horn ring - - - - -	657954	1	1	1	1
Spring - with horn ring - - - - -	1390694	1	1	1	1	1	1	1	1
Spring- - - - -	657954	1	1	1	1
Spring and base assy - less horn ring- - - - -	681402	1	1	1	1
Spring and base assy - with horn ring- - - - -	1390747	1	1	1	1	1	1	1	1
Spring and base assy - - - - -	681402	1	1	1	1
Ring - horn blowing- - - - -	1272411	1	1	1	1	1	1	1	1
Screw - - - - -	133432	3	3	3	3	3	3	3	3
Lockwasher- - - - -	114612	3	3	3	3	3	3	3	3
Cable - service by the foot- - - - -	665156	*	*	*	*	*	*	*	*	*	*	*	*
Contact - - - - -	611897	1	1	1	1	1	1	1	1	1	1	1	1
Insulator - - - - -	657484	1	1	1	1	1	1	1	1	1	1	1	1

Indicates amount used as required.

† Indicates parts included in packages.

GROUP 19-STEERING

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
GROUP 19-I STEERING GEAR REMOTE CONTROL GEARSHIFT													
Steering Gear Remote Control Gearshift Lever													
Assy- - - - -	1121775	1	1	1	1
Pin- - - - -	856842	1	1	1	1
Knob - - - - -	1199416	1	1	1	1
Spring - anti - rattle - - - - -	953144	1	1	1	1
Bearing- - - - -	859196	1	1	1	1
Screw - - - - -	859197	1	1	1	1
Lockwasher- - - - -	121753	1	1	1	1
Steering Gear Gearshift Rod													
Rod - - - - -	1268562	1	1	1	1
Bracket assy - - - - -	1264427	1	1	1	1
Bushing - - - - -	1142539	2	2	2	2
Screw - - - - -	157391	2	2	2	2
Return spring- - - - -	1139634	1	1	1	1
Seat- - - - -	1140323	1	1	1	1
Nut - rod end- - - - -	442828	1	1	1	1
Lever assy - - - - -	1271925	1	1	1	1
Steering Gear Gearshift Selector Lever and Rod													
Lever - L.H.D.- - - - -	1272939	1	1	1	1
Lever - R.H.D.- - - - -	1272953	1	1	1	1
Washer - stud- - - - -	389070	1	1	1	1
Plainwasher- - - - -	120394	1	1	1	1
Cotter Pin - - - - -	103373	1	1	1	1
Rod - L.H.D. - with fluid drive - - - - -	1273745	1	1
Rod - R.H.D. - with fluid drive - - - - -	1271900	1	1
Rod - L.H.D. -less fluid drive - - - - -	1271868	1	1
Rod - R.H.D. - less fluid drive - - - - -	1272086	1	1
Rod - L.H.D.- - - - -	1271868	1	1
Rod - R.H.D.- - - - -	1272086	1	1
Swivel - L.H.D.- - - - -	1392053	1	1	1	1
Swivel - R.H.D.- - - - -	1272164	1	1	1	1
Clip- - - - -	639174	1	1	1	1
Nut - - - - -	120368	2	2	1	1
Plainwasher - - - - -	627045	1	1	1	1
Springwasher- - - - -	1138734	1	1	1	1
Cotter Pin- - - - -	103373	1	1	1	1
Steering Gear to Transmission Gearshift Rod													
Rod - L.H.D. - with fluid drive - - - - -	1273744	1	1
Rod - R.H.D. - with fluid drive - - - - -	1271899	1	1
Rod - L.H.D. - less fluid drive - - - - -	1271867	1	1
Rod - R.H.D. - less fluid drive - - - - -	1272085	1	1
Rod - L.H.D.- - - - -	1502910	1	1
Rod - R.H.D.- - - - -	1272085	1	1
Stud - - - - -	866587	1	1	1	1
Bushing - - - - -	1136910	1	1	1	1
Nut - - - - -	120369	1	1	1	1
Plainwasher - - - - -	120394	1	1	1	1
Lockwasher- - - - -	138489	1	1	1	1
Washer - Plain - - - - -	627045	1	1	1	1
Washer - Spring- - - - -	1138734	1	1	1	1
Cotter- - - - -	103373	1	1	1	1

Indicates amount used as required.

† Indicates parts included in packages.