

GROUP 13 - FRAME

NOTE: - Parts referred to "Note 1" were used up to and including:
 Parts referred to "Note 2" were used after the following serial nos:

128" W.B. - DG3-92,000,699 152" W.B. - DG3-92,000,663
 - FO3-92,500,756 - FO3-92,500,719

NOTE: - Parts referred to "Note 3" were used on the following serial nos:
 DG1-90,102,508-545 incl. FO1-90,521,029-074 incl.
 DG2-91,188,441-466 incl. FO2-91,509,326-338 incl.

PART NAME	PART NO.	MODEL CODES											
		DG AND FO						DH AND FP					
		1	2	3	4	5	6	1	2	4	5	6	7
GROUP 13-A FRAME													
Frame - Less Reinforcement													
Assembly - - - - -	1271983	1	
Assembly - - - - -	1500774	1	
Assembly - 116" W.B. - - - - -	1271986	..	1	
Assembly - 126" W.B. - - - - -	1271989	..	1	
Assembly - - - - -	1500777	1	
Assembly - 128" W.B. (Note 1) - - - - -	1272045	1	
Assembly - 152" W.B. (Note 1) - - - - -	1272058	1	
Assembly - 128" W.B. (Note 2) - - - - -	1274503	1	
Assembly - 152" W.B. (Note 2) - - - - -	1272048	1	
Assembly - 128" W.B. - - - - -	1272045	1	1	1	
Assembly - 152" W.B. - - - - -	1272058	1	1	1	1	..	
Assembly - 170" W.B. - - - - -	1272061	1	1	1	..	
Assembly - 192" W.B. - - - - -	1271539	1	
Assembly - 212" W.B. - - - - -	1272244	1	
Frame - With Reinforcement													
Assembly - 128" W.B. - - - - -	1272828	1	1	1	
Assembly - 152" W.B. - - - - -	1272829	1	1	1	1	..	
Assembly - 170" W.B. - - - - -	1272830	1	1	1	..	
Assembly - 192" W.B. - - - - -	1272831	1	
Assembly - 128" W.B. - - - - -	1272665	1	1	
Assembly - 140" W.B. - - - - -	1272668	1	
Assembly - 152" W.B. - - - - -	1272671	1	1	1	
Assembly - 170" W.B. - - - - -	1272674	1	1	1	
GROUP 13-B FRAME SIDE RAIL REINFORCEMENT													
Frame Side Rail Reinforcement													
Reinforcement - right - 128" W.B. - - - - -	1266390	1	1	1	1	..	1	1
Reinforcement - left - 128" W.B. - - - - -	1266391	1	1	1	1	..	1	1
Reinforcement - right - 140" W.B. - - - - -	1196690	1
Reinforcement - left - 140" W.B. - - - - -	1196691	1
Reinforcement - right - 152" W.B. - - - - -	1266392	1	1	1	1
Reinforcement - left - 152" W.B. - - - - -	1266393	1	1	1	1
Reinforcement - right - 170" W.B. - - - - -	1266394	1	1	1	1	1	1
Reinforcement - left - 170" W.B. - - - - -	1266395	1	1	1	1	1	1
Reinforcement - right - rear - 212" W.B. - - - - -	1190352	1
Reinforcement - left - rear - 212" W.B. - - - - -	1190353	1
Rivet - - - - -	108684	*	*	*	*	*	*	*
Frame Side Rail Steering Gear Bracket													
Brace assembly - left - - - - -	1266141	1	1	1	1
Reinforcement - right - R.H.D. - - - - -	1260692	1	1	1	1
Bracket assembly - left - L.H.D. - - - - -	1271937	1	1	1	1	1	1	1	1
Brace - right - R.H.D. - - - - -	1195788	1	1	1	1
Brace - left - - - - -	1195297	1	1	1	1	1	1	1	1
Brace - right - R.H.D. - - - - -	1195426	1	1	1	1	1	1	1	..
Screw - left brace - - - - -	120647	2	2	2	2
Lockwasher - - - - -	120382	2	2	2	2
Rivet - - - - -	104113	4	4	4	4
Spacer - - - - -	1265868	3	3	3	3

Indicates amount used as required.

† Indicates parts included in packages.

GROUP 13 - FRAME

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
GROUP 13-B FRAME SIDE RAIL (CONT'D)													
Frame Side Rail Steering Gear Bracket (Cont'd)													
Bolt - right brace - R.H.D. - - - - -	120647	9	9	8	8	8	8	9	9	8	8	8	..
Nut - - - - -	120369	9	9	8	8	8	8	9	9	8	8	8	..
Lockwasher - - - - -	120382	9	9	8	8	8	8	9	9	8	8	8	..
GROUP 13-C FRAME CROSSMEMBERS													
NOTE: - For parts not listed see Engine Group 9													
Frame Crossmember (Engine Front Support)													
Assembly - - - - -	1195790	1	1	1	1
Assembly - - - - -	1194489	1	1	1	1	1	1	1	1
Reinforcement - - - - -	1195792	1	1	1	1
Reinforcement - - - - -	1194491	1	1	1	1	1	1	1	1
Clinch nut - - - - -	657417	2	2	2	2
Nut - small - - - - -	120369	2	2	2	2
Frame Intermediate Crossmember													
Crossmember - - - - -	1268421	1	1
Crossmember - - - - -	1500897	1	1
Bolt - - - - -	120647	8	8	8	8
Nut - - - - -	120369	8	8	8	8
Lockwasher - - - - -	120382	8	8	8	8
Frame Center Bearing Crossmember													
Crossmember - propeller shaft - 2 on 192" W.B. - - - - -	580441	1	1	1	1	1
Crossmember - 128" W.B. only - - - - -	580441	1	1	1
Crossmember - 2 on 212" W.B. - - - - -	580438	1	1	1
Reinforcement - 2 on 192" W.B. - - - - -	562136	1	1	1	1	1
Bolt - - - - -	121615	2	2	2	2	2
Nut - - - - -	120369	2	2	2	2	2
Lockwasher - - - - -	120382	2	2	2	2	2
Reinforcement - 128" W.B. - - - - -	562136	1	1	1
Reinforcement - 2 on 212" W.B. - - - - -	562406	1	1	1
Brace - right - 140" W.B. - - - - -	584278	1
Brace - left - 140" W.B. - - - - -	584279	1
Brace - 4 on 212" W.B. - - - - -	537953	2	2	2
Gusset - right - 3 on 192" W.B. - - - - -	572162	1	1	1	1	1
Gusset - right - 128" W.B. - - - - -	572162	1	1	1
Gusset - left - 4 on 192" W.B. - - - - -	548011	2	2	2	2	2
Gusset - left - 128" W.B. - - - - -	548011	2	2	2
Frame Rear Spring Front Crossmember													
Assembly - - - - -	574025	1	1	1	1	1
Assembly - 128" W.B. - - - - -	1193232	1	1	1
Assembly - exc. 128" W.B. - - - - -	574025	1	1	1
Frame Rear Spring Rear Crossmember													
Crossmember - exc. 126" W.B. - - - - -	589653	1	1	1
Assembly - 126" W.B. - - - - -	589500	..	1	1
Crossmember - rear brackets - 3 used with 152" W.B. and on 192" W.B. - - - - -	562862	2	2	2	2	2	2	2	2
Crossmember - 128" W.B. - - - - -	1195930	1	1	1
Gusset - right rear and left front - 128" W.B. - - - - -	1195928	2	2	2
Gusset - left rear and right front - 128" W.B. - - - - -	1195929	2	2	2

Indicates amount used as required.

† Indicates parts included in packages.

GROUP 13 - FRAME

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
GROUP 13-C FRAME CROSSMEMBERS (CONT'D)													
Frame Rear Crossmember													
Crossmember - 170" and 192" W.B. - 152" W.B. bus - - - - -	562862	1	1	1	1
Crossmember - 128" W.B. - - - - -	562862	1	1	1
GROUP 13-D BATTERY SUPPORT													
Battery Support													
Support or strap - - - - -	1271000	1	1	1	1
Assembly - - - - -	1195631	1	1	1	1	1	1	1	1
Support brace - used on bus - - - - -	1268937	1	..	1
Screw - support brace - bus - - - - -	122126	1	..	1
Rivet - strap to bracket - to frame - front and rear-bus - - - - -	104113	6	..	6
Bolt - strap to cab bracket - - - - -	120647	2	2	2	2	2	2	2	2	2	2	2	2
Bolt - strap to running board hanger - - - - -	123520	2	2	2	2
Nut - - - - -	120369	4	4	2	2	2	2	4	4	2	2	2	2
Plainwasher - - - - -	120394	4	4	2	2	2	2	4	4	2	2	2	2
Lockwasher - - - - -	120382	4	4	2	2	2	2	4	4	2	2	2	2
Bolt - strap bracket to stephanger - - - - -	120741	2	2	2	2	2	2	2	2
Nut - - - - -	120368	2	2	2	2	2	2	2	2
Plainwasher - - - - -	120387	2	2	2	2	2	2	2	2
Lockwasher - - - - -	120214	2	2	2	2	2	2	2	2
Battery Tray													
Assembly - - - - -	957778	1	1	1	1	1	1	1	1
Assembly - bus - use with 136 amp.hr. battery - - - - -	1195864	1	..	1
Assembly - bus - use with 153 amp. hr. battery - - - - -	1196027	1	..	1
Screw - to support strap - - - - -	120228	2	2	2	2	2	2	2	2
Battery Hold Down Cover													
Assembly - - - - -	1189198	1	1	1	1
Assembly - - - - -	923523	1	1	1	1	1	1	1	1
Assembly - bus - use with 136 amp. hr. battery - - - - -	1195867	1	..	1
Assembly - bus - use with 153 amp. hr. battery - - - - -	1196029	1	..	1
Bolt - - - - -	589476	2	2	2	2	2	2	2	2	2	2	2	2
Nut - - - - -	120377	2	2	2	2	2	2	2	2	2	2	2	2
Plainwasher - - - - -	120394	2	2	2	2	2	2	2	2	2	2	2	2
Lockwasher - - - - -	120382	2	2	2	2	2	2	2	2	2	2	2	2
Cotter - - - - -	103373	2	2	2	2	2	2	2	2	2	2	2	2
GROUP 13-E FRAME BRACKETS													
Engine Rear Support Frame Bracket													
Assembly - - - - -	593195	2	2	2	2
Bolt - to frame - - - - -	123567	8	8	8	8
Nut - - - - -	120370	8	8	8	8
Lockwasher - - - - -	120383	8	8	8	8
Support - right - rear - - - - -	590920	1	1	1	1	1	1	1	1
Support - left - rear - - - - -	590921	1	1	1	1	1	1	1	1
Reinforcement - frame - right - - - - -	1194338	1	1	1	1
Reinforcement - frame - left - - - - -	1194339	1	1	1	1
Radiator Support Bracket													
Bracket - - - - -	591441	1	1	1	1
Bracket - - - - -	1194492	1	1	1	1	1	1	1	1

Indicates amount used as required.

† Indicates parts included in packages.

PART NAME	PART NO.	MODEL CODES										
		DG AND FO					DH AND FP					
		1	2	3	4	5	6	1	2	4	5	6
GROUP 13-E FRAME BRACKETS (CONT'D)												
Cab Hold Down Bracket												
Assembly - front - left- - - - -	1195423	1	1	1	1	1	1	1	1	1	1	1
Assembly - front - right - - - - -	1195422	1	1	1	1	1	1	1	1	1	1	1
Rivet - - - - -	108684	*	*	*	*	*	*	*	*	*	*	*
Bolt - front- - - - -	120647	*	*	*	*
Bolt - upper - right- - - - -	120677	*	*	*	*	*	*	*
Bolt - - - - -	121615	4	4	4	4	4	4	4
Nut- - - - -	120369	*	*	*	*	*	*	*	*	*	*	*
Lockwasher - - - - -	120382	*	*	*	*	*	*	*	*	*	*	*
Assembly - rear- - - - -	1195568	2	2	2	2
Assembly - rear- - - - -	1195569	2	2	2	2	2	2	2
Bolt- - - - -	120647	8	8	8	8
Bolt- - - - -	121615	8	8	8	8	8	8	8
Nut- - - - -	120369	8	8	8	8	8	8	8	8	8	8	8
Lockwasher - - - - -	120382	8	8	8	8	8	8	8	8	8	8	8
Running Board Bracket - Support Hanger												
Hanger - front right - - - - -	1195414	1	1	1	1
Hanger - front - left- - - - -	1195537	1	1	1	1
Hanger - rear - panel and express- - - - -	1195861	2	2
Hanger - rear - exc. panel and express - - - - -	1195414	2	2
Hanger - intermediate - panel and express- - - - -	1195414	2	2
Hanger - intermediate - rear - express - - - - -	1195861	..	2	2
Hanger - rear - express- - - - -	1195861	..	2	2
Hanger - rear - exc. express - - - - -	1195414	..	2	2
Hanger - intermediate - express- - - - -	1195414	..	2	2
Hanger - front - right - - - - -	1195600	1	1	1	1	1	1	1
Hanger - front - left - - - - -	1195625	1	1	1	1	1	1	1
Hanger - rear- - - - -	1195600	2	2	2	2	2	2	2
Rivet - - - - -	104113	*	*	*	*	*	*	*	*	*	*	*
Rivet - - - - -	108684	*	*	*	*	*	*	*
Bolt - hanger - - - - -	121615	3	3	2	2	2	2	3	3	2	2	2
Nut- - - - -	120369	3	3	2	2	2	2	3	3	2	2	2
Lockwasher - - - - -	120382	3	3	2	2	2	2	3	3	2	2	2
GROUP 13-F SPRING BRACKETS												
Front Spring Bracket												
Hanger - front - - - - -	589679	2	2	2	2
Bracket - rear - - - - -	1194163	2	2	2	2
Bracket - front - left - - - - -	1195898	1	1	1	1	1	..
Bracket - front - right- - - - -	1193760	1	1	1	1	1	..
Assembly - rear- - - - -	1193759	2	2	2	2	2	2	2
Bracket - front - left - - - - -	1193760	1	1	1
Bracket - front - right- - - - -	1195898	1	1	1
Bushing - rear bracket- - - - -	595524	2	2	2	2	2	2	2
Rear Spring Bracket												
Bracket - front- - - - -	590417	2	2	2	2
Bracket - rear - - - - -	573505	2	2
Bracket - rear - - - - -	576032	..	2	2
Bracket - - - - -	588025	4	4	4	4	4	..
Bracket - front- - - - -	589574	2	2	2
Bracket - rear - - - - -	589575	2	2	2
GROUP 13-G FRONT BUMPER												
Front Bumper												
Bumper - - - - -	1272570	1	1	1	1
Bumper - - - - -	1272556	1	1	1	1	1	1	1
Gusset - right- - - - -	1272574	1	1	1	1

Indicates amount used as required.

† Indicates parts included in packages.

GROUP 13 - FRAME

PART NAME	PART NO.	MODEL CODES											
		DG AND FO					DH AND FP						
		1	2	3	4	5	6	1	2	4	5	6	7
GROUP 13-G FRONT BUMPER (CONT'D)													
Front Bumper (Cont'd)													
Gusset - left - - - - -	1272575	1	1	1	1
Gusset - right- - - - -	1272560	1	1	1	1	1	1	1	1
Gusset - left - - - - -	1272561	1	1	1	1	1	1	1	1
Reinforcement - right- - - - -	1272564	1	1	1	1	1	1	1	1
Reinforcement - left - - - - -	1272565	1	1	1	1	1	1	1	1
Front Bumper Attaching Parts													
Bolt - to frame - - - - -	120424	4	4	4	4	4	4	4	4	4	4	4	4
Nut - - - - -	120371	4	4	4	4	4	4	4	4	4	4	4	4
Lockwasher - - - - -	120384	4	4	4	4	4	4	4	4	4	4	4	4
Bolt - gusset to bumper and frame- - - - -	120424	8	8	8	8	8	8	8	8	8	8	8	8
Nut - - - - -	120371	8	8	8	8	8	8	8	8	8	8	8	8
Lockwasher - - - - -	120384	8	8	8	8	8	8	8	8	8	8	8	8
Bolt - reinforcement - - - - -	120424	6	6	6	6	6	6	6	6
Nut - - - - -	120371	6	6	6	6	6	6	6	6
Lockwasher - - - - -	120384	6	6	6	6	6	6	6	6
License Bracket - Note 3													
Bracket- - - - -	1196996	1	1
Bolt- - - - -	123461	2	2
Nut- - - - -	120367	2	2
Lockwasher - - - - -	120380	2	2
GROUP 13-H REAR BUMPER													
Rear Bumper - Panel													
Bumper - - - - -	1271913	1	1
Bracket assembly - right- - - - -	1271916	1	1
Bracket assembly - left - - - - -	1271917	1	1
Bolt - to bar- - - - -	126442	4	4
Nut- - - - -	124573	4	4
Lockwasher - - - - -	120383	4	4
Plainwasher- - - - -	120395	4	4
Rivet- - - - -	104284	2	2
Bolt - to sidemember - short- - - - -	120424	4	4
Bolt - to sidemember - long - - - - -	120234	2	2
Nut- - - - -	120371	6	6
Lockwasher - - - - -	120384	6	6
Plainwasher- - - - -	120396	2	2
Rear Bumper - Except Panel													
Bumper - - - - -	590659	1	1	1	1
Bracket assembly - right- - - - -	1195332	1	1	1	1
Bracket assembly - left - - - - -	1195333	1	1	1	1
Bracket assembly - right - 126" W.B.- - - - -	1195468	..	1	1
Bracket assembly - left - 126" W.B. - - - - -	1195469	..	1	1
Rivet- - - - -	104284	2	2	2	2
Bolt - bracket to bar- - - - -	126442	4	4	4	4
Nut- - - - -	124573	4	4	4	4
Lockwasher - - - - -	120383	4	4	4	4
Plainwasher- - - - -	120389	4	4	4	4
Bolt - to sidemember - short- - - - -	120424	4	4	4	4
Bolt - to sidemember - long - - - - -	120234	2	2	2	2
Nut- - - - -	120371	6	6	6	6
Plainwasher- - - - -	120396	2	2	2	2
Lockwasher - - - - -	120384	6	6	6	6

Indicates amount used as required.

† Indicates parts included in packages.

